Section M: Pavement Marking Plans

	STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
	SOUTH DAKOTA	P-PH-B-PP 0013(49)121	M1	M6

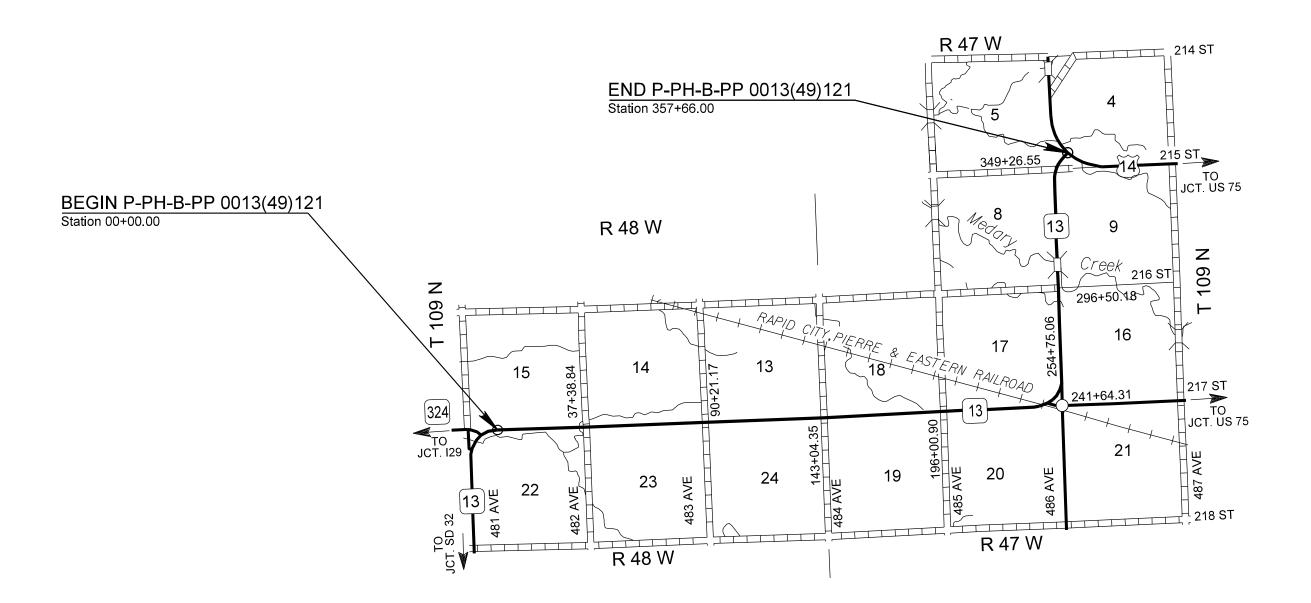
INDEX OF SHEETS

M1 General Layout with Index

M2 - M3 Estimate of Quantities and Plan Notes

M4 Pavement Marking Details

M5 - M6 Standard Plates





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SECTION M ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
633E0225	Preformed Thermoplastic Pavement Marking, 24"	13	Ft
633E0250	Preformed Thermoplastic Pavement Marking, Railroad Crossing	2	Each
633E1200	High Build Waterborne Pavement Marking Paint, White	305	Gal
633E1205	High Build Waterborne Pavement Marking Paint, Yellow	89	Gal
633E5015	Grooving for Cold Applied Plastic Pavement Marking, 24"	13	Ft
633E5040	Grooving for Cold Applied Plastic Pavement Marking, Railroad Crossing	2	Each

PAVEMENT MARKING PAINT

The Contractor will advise the Engineer a minimum of 3 weeks prior to the application of the permanent pavement marking to allow the State to check and mark the location of no passing zones.

The application of permanent pavement marking will begin no sooner than 7 calendar days following completion of the fog or flush seal. Application of permanent pavement marking will be completed within 14 calendar days following completion of the final surfacing.

HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

All materials will be applied as per manufacturer's recommendations. High build waterborne pavement marking paint will conform to the supplemental specifications for Section 980.1 B.

Reflective media will consist of glass beads.

High Build Waterborne Pavement Marking Paint applied after October 15 must be formulated as cold-weather waterborne paint. Cold weather waterborne paint will meet the requirements of Section 980.1 C.

RATES OF MATERIALS FOR HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

Solid 4" line = 22.5 Gals/Mile Dashed 4" line = 6.2 Gal/Mile Glass Beads = 8 Lbs/Gal.

All cost for materials, labor and equipment necessary to furnish and install the pavement markings will be incidental to the contract unit price for the respective High Build Waterborne Pavement Marking Paint items.

RETROREFLECTIVITY FOR PAVEMENT MARKING PAINT

The Department may take retroreflectivity readings on the pavement marking lines after 2 days and within 30 days of the line application using either a portable or mobile retroreflectometer that conforms to 30-meter geometry. If the Department chooses to take retroreflectivity readings, three retroreflectivity readings will be taken on each line at each test location. The three readings will be averaged and become the reading for that test location.

If the Department chooses to take retroreflectivity readings, three readings will be taken on the edge lines and lane lines in the direction of application. For combination solid yellow and skip yellow lines for turn lanes and for centerline markings on two-way roadways, three readings will be taken in one direction, the reflectometer will be turned 180 degrees and three more readings will be taken. The six readings for the centerline markings will be averaged and become the test reading for that test location.

If the Department chooses to take readings, the minimum retroreflectivity values will be 275 mc/m²/lux for white and 170 mc/m²/lux for yellow.

GROOVING FOR COLD APPLIED PLASTIC PAVEMENT MARKING

The Contractor will establish a positive means for the removal of the grinding and/or grooving residue. Residue from dry grooving will be vacuumed. Solid residue will be removed from the pavement surfaces before being blown by traffic action or wind. The Contractor will conduct this work to control and minimize airborne dust and similar debris that may become a hazard to motor vehicle operation or nuisance to property owners. Residue from wet grooving will not be permitted to flow across lanes being used by public traffic or into gutter or drainage facilities. Residue, whether in solid or slurry form, will be disposed of in a manner that will prevent it from reaching any waterway in a concentrated state. The cleaning of the residue for grooving will be to the satisfaction of the Engineer and may require more than one pass to adequately remove material. All costs for removal of grinding and/or grooving residue will be included in the contract unit price per foot for "Grooving for Cold Applied Plastic Pavement Marking" contract item.

PREFORMED THERMOPLASTIC PAVEMENT MARKING

General

- Made of prefabricated retroreflective, resilient thermoplastic material;
- Contains glass beads uniformly distributed through the entire cross-
- Capable of being affixed to bituminous or concrete pavement by
- Resistant to deterioration due to exposure to sunlight, water, salt, and adverse weather conditions;
- Under traffic wear, shows no appreciable fading in accordance with the color requirements, lifting, or shrinkage throughout the life of the
- Capable of conforming to pavement contours, breaks, and faults through the action of traffic at normal pavement temperatures;
- Possesses resealing characteristics, such that it is capable of fusing with itself and previous thermoplastic markings when heated; and
- Protected during shipment and in storage.

Apply the preformed thermoplastic pavement marking as recommended by the manufacturer to provide a neat, durable marking that will not flow, distort, or crack due to temperature if the pavement surface remains stable. Use equipment and application methods specified by the manufacturer. Primer as required by the manufacturer will be provided with the material.

STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
SOUTH DAKOTA	P-PH-B-PP 0013(49)121	M2	M6
Plotting I	Date: 01/27/2023		

Application of the markings will include the use of any manufacturer recommended sealers. Sealers may be required on concrete payements. inside grooves, or on older asphalt pavements. Prior to placing any markings on new concrete, the Contractor will remove any curing compounds. Removal will be by sandblasting or other standard industry methods.

Any required primers or sealers will be included in the contract unit price for the various preformed thermoplastic pavement marking items.

Provide precut messages and symbols meeting the requirements of the MUTCD and the Standard Signs Manual in custom kits. Use separate pieces or segments to form individual letters or symbols only to the extent supplied by the manufacturer. Provide shapes, sizes, and colors as required by the contract.

Color

Will meet the color specification limits and luminance factors for Cold Applied Plastic Pavement Marking and Legends (Section 983.2 D, Tables 1 and 2).

Glass Beads

- Ensure the preformed thermoplastic pavement marking contains a minimum 30% intermixed glass beads by weight and a minimum 80% true spheres.
- Ensure preformed thermoplastic pavement markings contain only clear

Skid Resistance

Ensure the surface of the preformed thermoplastic pavement marking provides a skid resistance value of at least 45 British Pendulum Number (BPN) when tested in accordance with ASTM E303.

Retroreflectivity

Provide preformed thermoplastic pavement marking meeting the minimum initial pavement marking retroreflectivity values using 30 m geometry and meeting the testing procedures of ASTM E1710:

Minimum Initial Pavement Marking Retroreflectivity			
	White	Yellow	
Thermoplastic	400 mcd/sq. ft./ft.	250 mcd/sq. ft./ft.	
Thermoplastic, enhanced skid resistance (ESR)	250 d/sq. ft./ft.	150 d/sq. ft./ft.	

- A longitudinal marking is a minimum 90 mils thick at the edges, and a maximum 125 mils thick at the center of the stripe.
- Transverse markings and symbols are a minimum 125 mils thick at the edges, and a maximum 160 mils thick at the center.

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STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
SOUTH DAKOTA	P-PH-B-PP 0013(49)121	M3	M6

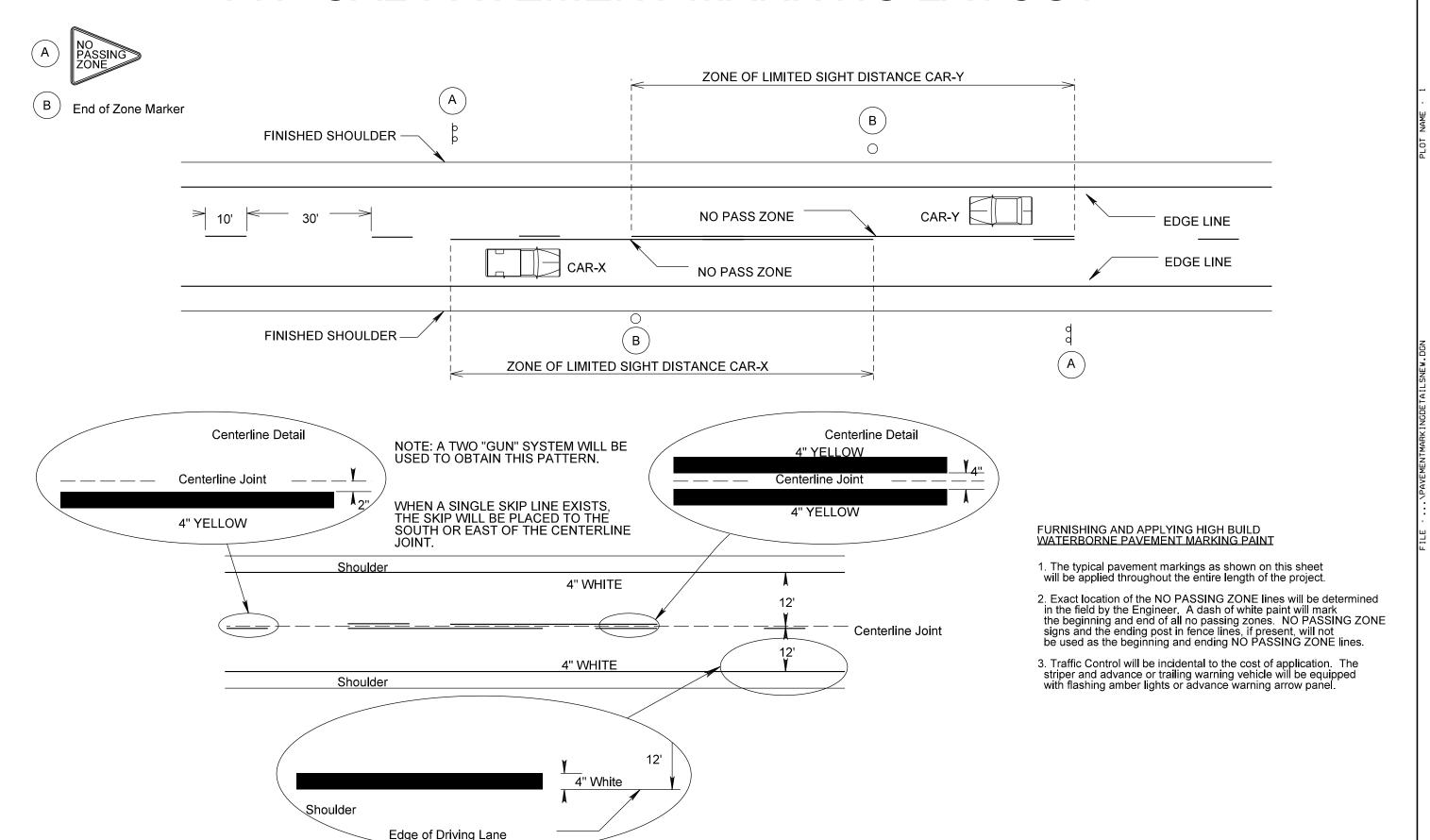
Plotting Date: 01/27/2023

PREFORMED THERMOPLASTIC PAVEMENT MARKING, CONTINUED

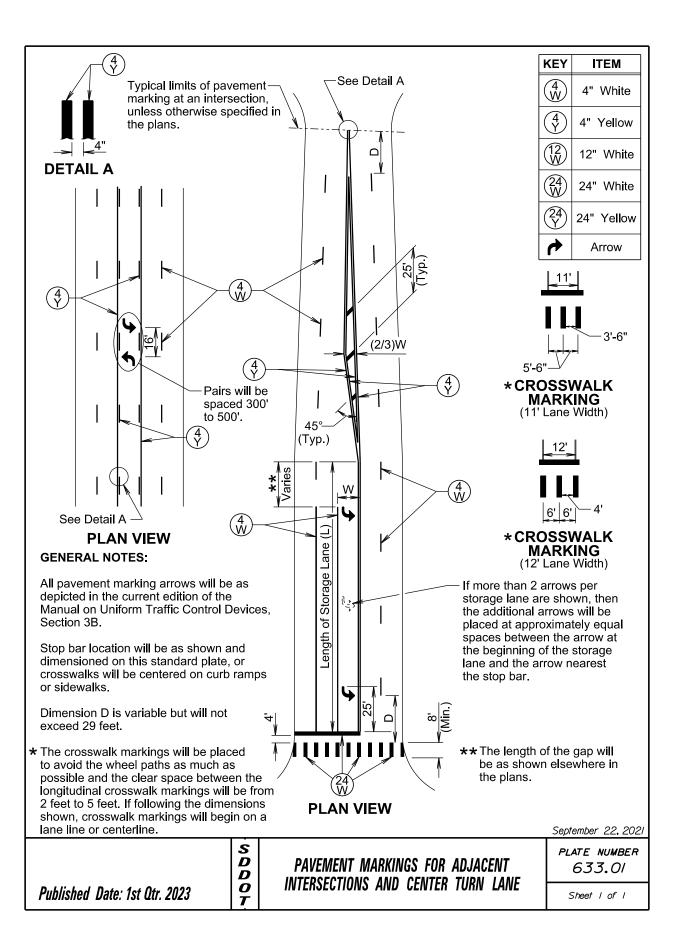
Sample

- Prior to application, the Contractor will provide a sample of the preformed thermoplastic pavement marking to be used on the project to the Region Traffic Engineer for inspection and approval.
- Do not begin application of the preformed thermoplastic pavement marking prior to obtaining the Region Traffic Engineer's approval of the preformed thermoplastic pavement marking material. The Region Traffic Engineer's approval of the preformed thermoplastic pavement marking does not void other preformed thermoplastic pavement marking requirements specified.

TYPICAL PAVEMENT MARKING LAYOUT







STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
SOUTH DAKOTA	P-PH-B-PP 0013(49)121	M5	M6

KEY ITEM 24" White White Stop line willbe approximately 8' from gate if a gate is in place.

Posted Speed Limit (M.P.H.)	L (Ft.)
≤ 30	100
35	100
40	125
45	175
50	250
55	325
60	400
65	475
70	550

Plotting Date: 01/27/2023

GENERAL NOTES:

Published Date: 1st Otr. 2023

PLAN VIEW

See Detail Aor Detail B

The railroad crossing pavement markings will be placed symmetrically about the centerline of the railroad crossing. DETAIL A should be used unless the railroad crossing pavement markings are installed in existing grooves that match DETAIL B.

When pavement markings are used, a portion of the RXR symbol will be placed directly opposite of the advance warning sign W10-1.

On multi-lane roads the transverse bands will extend across all approach lanes and individual RXR symbols will be placed in each approach lane.

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The railroad crossing pavement markings will consist of all the transverse bands, stop lines, and RXR symbols.

All costs for furnishing and installing the markings, materials, labor, and necessary equipment for the railroad crossing makings will be paid for at the contract unit price per gallon or per each for the type of marking material specified in the plans.

November 19, 2020

PAVEMENT MARKINGS AT RAILROAD CROSSING

PLATE NUMBER 633.10

Sheet I of 2

Width may vary — according to lane width. **DETAIL B DETAIL A** November 19, 2020 S D D O T PLATE NUMBER 633.10 PAVEMENT MARKINGS AT RAILROAD CROSSING Published Date: 1st Qtr. 2023 Sheet 2 of 2

STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
SOUTH DAKOTA	P-PH-B-PP 0013(49)121	M6	M6

Plotting Date: 01/27/2023

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