# CONSTRUCTION DRAWINGS FOR PURPOSES ONLY

# OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

JACKSON COUNTY, SOUTH DAKOTA JUNE 2024

> PCN 05HV MM P/N 2246.029.17

PREPARED BY:



↑ 1321 8th Avenue North, Suite 104, Great Falls, MT 59401

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PROJECT LOCATION

RED
SHIPT

PINE
ROCKTORD

PORCUPNE

RESERVATION

RES

VICINITY MAP

NOT TO SCALE

Morrison Maierle engineers « surveyors » planners » scientists					
QUALITY A	SSURANCE				
CRAIG NOWAK					
PROJECT MANAGER	Q.A. APPROVAL DATE				
JEFF WIEGAND	2246.029.17.088				
OFFICE QUALITY ASSURANCE COORDINATOR	Q.A. PROJECT NUMBER				
CRAIG NOWAK					
PEER REVIEWER					

SOUTH

Rapid
City

PINE RIDGE
INDIAN RESERVATION
Pine Ridge

PROJECT LOCATION

LOCATION MAP

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PROFESSIONAL PRES. NO. 13037 MICHAEL R. KYNETT ST. MICHAEL R. MICH

APPROVED BY:

MICHAEL KYNETT, P.E. PROJECT ENGINEER APPROVED BY: \_

CHUCK JACOBS
DIRECTOR OF WATER MAINTENANCE
AND CONSERVATION

SET NO. \_\_\_\_\_

MORRISON-MAIERLE PROJECT NO. 2246.029.17

## WATER PIPELINE REPLACEMENT QUANTITIES

ITEM NO.	DESCRIPTION OF ITEM	ESTIMATED QTY	UNIT
451E0616 <sup>1</sup>	16" PVC WATER MAIN	14210	FT
451E0620	20" PVC WATER MAIN	520	FT
451E3903	3" AIR RELEASE VALVE ASSEMBLY	20	EACH
451E3904	4" AIR RELEASE VALVE ASSEMBLY	1	EACH
451E4585	FIRE HYDRANT WITH AUXILIARY VALVE AND BOX	22	EACH
451E4918	IMPORTED TRENCH BACKFILL	20	CY
451E5100	BORE AND JACK 1.5" PIPE	550	FT
451E5116	BORE AND JACK 16" PIPE	385	FT
451E5120	BORE AND JACK 20" PIPE	140	FT
451E6100	RECONNECT WATER SERVICE	4	EACH
451E6105	CONNECT TO EXISTING WATER MAIN	18	EACH

1 INCLUDES 12330 FT OF CL165 PIPE AND 1880 FT OF CL235 PIPE

# FOR BIDDING PURPOSES ONLY

### **GENERAL NOTES**

- 1. ALL WORK SHALL BE DONE IN ACCORDANCE WITH THE PLANS AND SPECIFICATIONS. WATER MAIN WORK SHALL BE PAID PER SECTION 01150 MEASUREMENT AND PAYMENT OF THE WATER MAIN RELOCATION SPECIFICATIONS.
- 2. EXISTING UTILITIES ARE SHOWN BASED ON INFORMATION AVAILABLE TO THE ENGINEER AND MAY NOT BE COMPLETE OR MAY VERY IN LOCATION, CONTRACTOR IS RESPONSIBLE FOR CONTACTING UTILITIES FOR LOCATION BEFORE EXCAVATION (WITHIN REQUIRED TIME FRAME). AND IS RESPONSIBLE FOR PROTECTION OF ALL UTILITIES WHETHER OR NOT THE UTILITIES ARE SHOWN ON THE PLANS.
- 3. CONTRACTOR IS RESPONSIBLE FOR PROTECTION OF ALL STRUCTURES ENCOUNTERED ALONG THE PIPELINE ROUTE AND OTHER CONSTRUCTION AREAS, ALL DAMAGED FENCES ARE TO BE REPAIRED TO EXISTING CONDITION OR BETTER. WHERE BILLBOARDS MUST BE DISTURBED, CONTRACTOR SHALL TAKE CARE TO NOT DAMAGE THE STRUCTURE AND WILL COMPENSATE OWNER FOR ANY DAMAGE TO SIGN. IT IS HIGHLY RECOMMENDED THAT THE CONTRACTOR CARRY OUT A STRUCTURAL SURVEY TO IDENTIFY CONDITIONS OF ANY STRUCTURES THAT MIGHT HAVE ANY POTENTIAL OF DISTURBANCE BY THE PROJECT. SAID STRUCTURAL SURVEY WOULD CONSIST OF PHOTOGRAPHS OR VIDEO TAPING BOTH BEFORE AND AFTER CONSTRUCTION.
- 4. THE CONTRACTOR SHALL CALL FOR THE EXISTING UTILITY LOCATION STAKES 48 HOURS PRIOR TO DIGGING. CALL LOCATING SERVICE AND ALL APPLICABLE UTILITY COMPANIES AS NECESSARY.
- 5. THE CONTRACTOR SHALL PROVIDE THE ENGINEER WITH HIS PROPOSED PIPE SYSTEM LAYOUT FOR REVIEW PRIOR TO ORDERING ANY PIPE MATERIALS. LAYOUT SHALL INCLUDE DEPTH OF BURY, PRESSURE CLASS FOR DUCTILE IRON PIPE, WALL THICKNESS AND MATERIAL GRADE FOR STEEL AND DIMENSION RATIO (DR) FOR PVC AS APPROPRIATE.
- 6. ALL DEBRIS RESULTING FROM CONSTRUCTION OPERATING SHALL BE HAULED OFF-SITE AND DISPOSED OF PROPERLY AT THE CONTRACTOR'S
- 7. ALL AREAS DISTURBED BY GRADING ACTIVITIES, INCLUDING STAGING/STORAGE AND HAUL ROUTES, SHALL BE EITHER PAVED OR SEEDED AND RETURNED TO THEIR ORIGINAL CONDITION
- 8. CONTRACTOR SHALL BE RESPONSIBLE FOR LAYING OUT ALIGNMENTS, LOCATIONS, AND GRADES OF THE NEW WATER LINES AND
- 9. PRESERVE AND PROTECT SURVEY MONUMENTS AND MARKERS THROUGHOUT CONSTRUCTION. IF DAMAGE OCCURS OR REMOVAL BECOMES NECESSARY, IMMEDIATELY NOTIFY ENGINEER AND RESTORE MONUMENT OR MAKERS TO ORIGINAL CONDITION. RESTORATION TO BE AT THE CONTRACTOR'S SOLE EXPENSE, PRESERVE PRIVATE AND PUBLIC MONUMENTS THAT ARE FOUND. IF MONUMENT MUST BE REMOVED, REPLACE AT ORIGINAL LOCATIONS USING REGISTERED LAND SURVEYOR. NOTIFY ENGINEER WHEN MONUMENTS ARE ENCOUNTERED. IF GOVERNMENT MONUMENTS ARE ENCOUNTERED, REFERENCE THE MONUMENT FOR LATER REPLACEMENT AND PROVIDE 10-DAY ADVANCE NOTIFICATION TO ENGINEER WHO WILL NOTIFY THE PROPER AUTHORITY.
- 10. CONTRACTOR SHALL MAKE EVERY ATTEMPT TO AVOID DISTURBANCE OF NATURAL VEGETATION TO SUCH EXTENT THAT IS REASONABLE. ALL DISTURBED AREAS SHALL BE RESERVED OR RESODDED IN ACCORDANCE WITH CONTRACT SPECIFICATIONS
- 11. CONTRACTOR SHALL PROVIDE SEPARATE SPOIL PILES FOR THE FIRST 6 INCHES OF SOIL REMOVED (REFERRED TO AS TOPSOIL), AND REMAINING SOIL. IN AREAS WHERE SHALE IS EXCAVATED, CONTRACTOR SHALL AVOID PLACEMENT OF BROKEN SHALE WITHIN 2 FEET OF PIPE TOP SOIL (TOP 6 INCHES EXCAVATED) SHALL BE USED FOR THE TOP 6 INCHES OF BACKFILL. ALL EXCESS BACKFILL SHALL BECOME PROPERTY OF THE CONTRACTOR FOR DISPOSAL AT HIS EXPENSE.
- 12. WATER FOR TESTING THIS PROJECT MAY BE OBTAINED FROM THE OGLALA SIOUX RURAL WATER SUPPLY SYSTEM (OSRWSS). CONTACT OSRWSS STAFF FOR AN APPROVED LOCATION TO OBTAIN CONSTRUCTION WATER. DISPOSAL OF TEST WATER SHALL BE CARRIED OUT IN ACCORDANCE WITH ALL LOCAL, STATE, AND FEDERAL REGULATIONS. ALL PERMITS MUST BE APPLIED FOR AND PURCHASED BY THE CONTRACTOR UNLESS SPECIFICALLY CALLED OUT A THE RESPONSIBILITY OF OWNER ON THE PLANS OR IN THE CONTRACT DOCUMENTS.
- 13. ALL REPLACEMENT PIPING ON MAINS TO BE THE SPECIFIED MATERIAL AND PRESSURE CLASS AS DESIGNATED ON THE PLAN SHEETS.
- 14. PROVIDE THRUST BLOCKING AT ALL BENDS, TEES, REDUCERS AND OTHER SIMILAR LOCATIONS. THE BLOCKING SHALL BE SO PLACED, UNLESS SPECIFICALLY SHOWN OTHERWISE, SO THAT PIPE AND FITTING JOINTS WILL BE ACCESSIBLE FOR REPAIRS. THRUST BLOCKS SHALL BE SIZED FOR HYDROSTATIC TEST PRESSURE. SEE DRAWING G-2 FOR DETAILS. THRUST BLOCKING SHALL BE INCIDENTAL TO WATER MAIN INSTALLATION AND SHALL BE PAID FOR AS PART OF THE WATER MAIN BID ITEMS.
- 15. ALL CAST IRON DUCTILE PIPE FITTINGS, VALVES, VALVE BOXES AND OTHER MISCELLANEOUS METAL ITEMS SHALL BE WRAPPED IN POLYETHYLENE IN ACCORDANCE WITH AWWA C105 "POLYETHYLENE ENCASEMENT FOR GRAY AND DUCTILE CAST-IRON PIPING FOR WATER AND OTHER LIQUIDS".
- 16. CONNECT DISSIMILAR PIPE MATERIALS BY MEANS OF A FLEXIBLE COUPLING. INSTALL FITTINGS IN STRICT CONFORMANCE WITH THE MANUFACTURER'S RECOMMENDATIONS, PROVIDE SHOP DRAWING OF SELECTED FITTING FOR APPROVAL PRIOR TO USE.
- 17. ALL PIPE TO BE INSTALLED IN APPROXIMATE LOCATIONS SHOWN ON THESE PLANS UNLESS SPECIFIC OFFSETS ARE PROVIDED
- 18. ALL EXISTING WATER LINES, FITTINGS, AND STRUCTURES TYPE, SIZE AND LOCATIONS ARE APPROXIMATE BASED ON WATER DISTRIBUTION SYSTEM BASE MAPS AND FIELD OBSERVATION. CONTRACTOR TO FIELD VERIFY ALL NEW CONNECTION POINTS.
- 19. ALL PIPE TO BE INSTALLED WITH A MINIMUM OF 6 FOOT DEPTH OF COVER PER STANDARD DETAIL (02221)
- 20. ALL GATE VALVES WITH BOXES TO BE INSTALLED PER STANDARD DETAIL (15955)
- 21. THE CONTRACTOR SHALL FURNISH AND MAINTAIN ALL NECESSARY TRAFFIC CONTROL IN ACCORDANCE WITH THE ROADWAY WORK
- 22. ALL EXISTING UTILITIES AND SERVICE LINES SHALL BE KEPT IN SERVICE AT ALL TIMES DURING CONSTRUCTION OF THIS PROJECT, UNLESS OTHERWISE AUTHORIZED BY OWNER. CONTRACTOR TO PROVIDE TEMPORARY WATER AS NECESSARY
- 23. REMOVE AND REPLACE EXISTING WATER LINE MARKER POSTS DISTURBED DURING CONSTRUCTION.
- 24. REPAIR AND RECONNECT EXISTING TRACER WIRES CUT OR DAMAGED DURING CONSTRUCTION USING METHODS CALLED OUT IN THE SPECIFICATIONS. INSTALL NEW TRACER WIRE ALONG ALL NEW PIPE INSTALLED AND CONNECT TO THE EXISTING TRACER WIRE AT THE WATER MAIN TIE-IN POINTS USING METHODS CALLED OUT IN THE SPECIFICATIONS.
- 25. THE CONTRACTOR SHALL ADJUST TO GRADE ALL WATER AND GAS VALVE BOXES, AND MANHOLES THAT FALL WITHIN THE LIMITS OF THIS CONTRACT. THE CONTRACTOR SHALL KEEP ALL SAID WATER, GAS, AND EXISTING SEWERS AND THEIR APPURTENANCES FREE OF DEBRIS AND OPERABLE AT ALL TIMES DURING CONSTRUCTION.
- 26. THE CONTRACTOR SHALL PAY ALL PERMIT AND OTHER ASSOCIATED FEES REQUIRED BY LOCAL, STATE AND FEDERAL AGENCIES.
- 27. CONTRACTOR SHALL REMOVE ALL ABANDONED WATER LINES AND APPURTANCES AFTER NEW WATER MAINS AND APPURTANCES ARE PLACED
- 28. CONTRACTOR TO MEET ALL STORM WATER DISCHARGE PERMIT REQUIREMENTS PER SECTION 02221 OF THE SPECIFICATIONS

VERIFY SCALE!		REVISIONS		
	NO.	DESCRIPTION	BY	DATE
THESE PRINTS MAY BE REDUCED. LINE BELOW MEASURES ONE INCH	1	REV 6/21/2024	MRK	6/21/2024
ON ORIGINAL DRAWING.				
<u> </u>				
MODIFY SCALE ACCORDINGLY!				







DRAWN BY:	KRL	Γ
DSGN. BY:	MRK	ı
APPR. BY:	CLN	l.
DATE:	06/07/2024	f

Q.C. REVIEW

OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

SOUTH DAKOT.

PROJECT NUME 2246.029.17 SHEET NUMBER

DRAWING NUMBER

G-1

HORIZONTAL BENDS - BEARING AREA OF THRUST BLOCKS IN SQ. FT. (150 PSI LINE PRESSURE, 2000LB/SF SOIL BEARING PRESSURE)								
FITTING SIZE	TEE, WYE, PLUG, OR CAP	90° BEND PLUGGED CROSS	TEE PLUGGED RUN		BE	END ANGLE		
		0.1000	A1	A2	45°	22 1/2°	11 1/4°	
2	0.75	1.13	1.13	0.75	-	-	-	
3	1.13	1.50	1.50	1.13	1.13	0.75	-	
4	1.50	2.10	2.85	2.10	1.50	1.13	-	
6	3.15	4.50	6.45	4.50	2.40	1.50	1.13	
8	5.70	7.95	11.4	8.10	4.35	2.25	1.50	
10	8.85	12.6	17.7	12.6	6.90	3.60	1.80	
12	12.8	18.0	25.5	18.0	9.90	5.10	2.55	
14	17.3	24.5	34.5	24.5	13.4	6.90	3.45	
16	22.5	32.0	45.0	32.0	17.4	9.00	4.50	
18	28.5	40.5	57.0	40.5	21.9	11.4	5.70	
20	35.3	50.0	70.5	50.0	27.2	14.1	7.05	
24	51.0	72.0	102	72.0	39.3	20.4	10.2	

ŀ	HORIZONTAL B (200 PSI LINE	ENDS - BEARIN E PRESSURE, 2					
FITTING SIZE	TEE, WYE, PLUG, OR CAP	90° BEND PLUGGED CROSS	TEE PLUGGED RUN		ВІ	END ANGL	E
			A1	A2	45°	22 1/2°	11 1/4°
2	1.00	1.50	1.50	1.00	-	-	-
3	1.50	2.00	2.00	1.50	1.50	1.00	-
4	2.00	2.80	3.80	2.80	2.00	1.50	-
6	4.20	6.00	8.60	6.00	3.20	2.00	1.50
8	7.60	10.6	15.2	10.8	5.80	3.00	2.00
10	11.8	16.8	23.6	16.8	9.20	4.80	2.40
12	17.0	24.0	34.0	24.0	13.2	6.80	3.40
14	23.0	32.6	46.0	32.6	17.8	9.20	4.60
16	30.0	42.6	60.0	42.6	23.2	12.0	6.00
18	38.0	54.0	76.0	54.0	29.2	15.2	7.60
20	47.0	66.6	94.0	66.6	36.2	18.8	9.40
24	68.0	96.0	136	96.0	52.4	27.2	13.6

	HORIZONTAL B 250 PSI LINI	ENDS - BEARIN E PRESSURE, 2					
FITTING SIZE	TEE, WYE, PLUG, OR CAP	90° BEND PLUGGED CROSS	TEE PLUGGED RUN		В	END ANG	.E
			A1	A2	45°	22 1/2°	11 1/4°
2	1.33	2.00	2.00	1.33	-	-	-
3	2.00	2.67	2.67	2.00	2.00	1.33	-
4	2.67	3.73	5.06	3.73	2.67	2.00	-
6	5.60	8.00	11.5	8.00	4.26	2.67	2.00
8	10.1	14.1	20.3	14.4	7.73	4.00	2.67
10	15.7	22.4	31.5	22.4	12.3	6.40	3.20
12	22.7	32.0	45.3	32.0	17.6	9.06	4.53
14	30.7	43.4	61.3	43.4	23.7	12.3	6.13
16	40.0	56.8	80.0	56.8	30.9	16.0	8.00
18	50.6	72.0	101	72.0	38.9	20.3	10.1
20	62.6	88.8	125	88.8	48.2	25.1	12.5
24	90.6	128	181	128	69.8	36.3	18.1

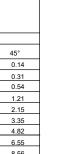
HORIZONTAL BENDS - BEARING AREA OF THRUST BLOCKS IN SQ. FT.							
	(300 PSI LINE	PRESSURE, 2	2000LB/S	SF SOIL	BEARING PR	ESSURE)	
FITTING SIZE	TEE, WYE, PLUG, OR CAP	90° BEND PLUGGED CROSS	TEE PLUGGED RUN		BE	END ANGL	E T
			A1	A2	45°	22 1/2°	11 1/4°
2	1.78	2.66	2.66	1.78	1.00	1.00	-
3	2.66	3.55	3.55	2.66	2.66	1.78	-
4	3.55	4.97	6.75	4.97	3.55	2.66	-
6	7.46	10.7	15.3	10.7	5.68	3.55	2.66
8	13.5	18.8	27.0	19.2	10.3	5.33	3.55
10	21.0	29.8	42.0	29.8	16.3	8.53	4.26
12	30.2	42.6	60.4	42.6	23.5	12.1	6.04
14	40.9	57.9	81.7	57.9	31.6	16.3	8.17
16	53.3	75.7	107	75.7	41.2	21.3	10.7
18	67.5	95.9	135	95.9	51.9	27.0	13.5
20	83.5	118	167	118	64.3	33.4	16.7
24	121	171	242	171	93.1	48.3	24.2

15	VOLUME OF THRUST BLOCK IN CUBIC YARDS 150 PSI - (VERTICAL BENDS)						
FITTING	Е	BEND ANGLE					
SIZE	11 1/4°	22 1/2°	45°				
2	0.02	0.05	0.14				
3	0.04	0.11	0.31				
4	0.08	0.22	0.54				
6	0.22	0.52	1.21				
8	0.42	0.96	2.15				
10	0.68	1.53	3.35				
12	1.01	2.23	4.82				
14	1.41	3.07	6.55				
16	1.87	4.04	8.56				
18	2.39	5.14	10.8				
20	2.97	6.36	13.4				
24	4.33	9.21	19.2				

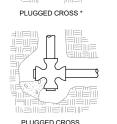
	IN CUB	THRUST BLOCK IC YARDS	<
20	0 PSI - (VERTI	CAL BENDS)	
FITTING		BEND ANGLI	
SIZE	11 1/4°	22 1/2°	45°
2	0.03	0.07	0.16
3	0.06	0.17	0.36
4	0.13	0.31	0.66
6	0.32	0.72	1.51
8	0.60	1.32	2.72
10	0.97	2.10	4.28
12	1.42	3.05	6.19
14	1.97	4.18	8.46
16	2.60	5.49	11.1
18	3.32	6.98	14.1
20	4.11	8.63	17.4
24	5.97	12.5	25.1

VOLUME OF THRUST BLOCK IN CUBIC YARDS 250 PSI - (VERTICAL BENDS)					
FITTING	В	END ANGLE			
SIZE	11 1/4°	22 1/2°	45°		
2	0.04	0.10	0.21		
3	0.09	0.22	0.46		
4	0.17	0.40	0.83		
6	0.42	0.93	1.91		
8	0.78	1.69	3.43		
10	1.25	2.66	5.39		
12	1.83	3.86	7.79		
14	2.53	5.29	10.6		
16	3.33	6.94	13.9		
18	4.24	8.81	17.7		
20	5.25	10.9	21.8		
24	7.62	15.8	31.5		

VOLUME OF THRUST BLOCK IN CUBIC YARDS 300 PSI - (VERTICAL BENDS)								
FITTING	BEND ANGLE							
SIZE	11 1/4°	22 1/2°	45°					
2	0.05	0.12	0.25					
3	0.12	0.27	0.56					
4	0.22	0.49	1.01					
6	0.52	1.13	2.31					
8	0.96	2.05	4.14					
10	1.54	3.23	6.50					
12	2.24	4.68	9.40					
14	3.08	6.41	12.8					
16	4.06	8.40	16.8					
18	5.16	10.7	21.3					
20	6.39	13.2	26.3					
24	9.26	19.0	37.9					









1/4" PLYWOOD OVER FACE OF BOLTS \* EACH AREA (A/2) IS 1/2 OF TABULATED



PROFILE

GALVANIZED RODS OVER FITTING AND EMBEDDED

THRUST BLOCKING IS NOT REQUIRED FOR HORIZONTAL BENDS WHERE LENGTHS OF RESTRAINED JOINT PIPE ARE SPECIFIED ENTERING AND EXITING A RESTRAINED JOINT FITTING.
PROVIDE THRUST BLOCKING FOR VERTICAL BENDS IN ADDITION TO PROVIDING SPECIFIED LENGTHS OF RESTRAINED JOINT.

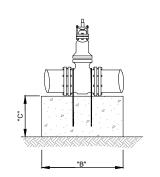
# THRUST BLOCK DETAILS

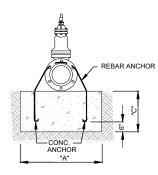
1. KEEP CONCRETE CLEAR OF JOINT AND JOINT ACCESSORIES.

THRUST BLOCK NOTES

BEND

- 2. CONCRETE THRUST BLOCKING SHALL BE POURED AGAINST UNDISTURBED EARTH.
- 3. REQUIRED VOLUMES OR BEARING AREAS AT FITTINGS SHALL BE AS INDICATED BELOW, ADJUSTED, IF NECESSARY, TO CONFORM TO THE TEST PRESSURE(S) AND ALLOWABLE SOIL BEARING STRESS(ES) STATED IN THE SPECIFICATIONS.
- 4. THRUST BLOCK VOLUMES FOR VERTICAL BENDS HAVING UPWARD RESULTANT THRUSTS ARE BASED ON TEST PRESSURE OF 150 PSIG AND THE WEIGHT OF CONCRETE = 4050 LBS/CU YD. TO COMPUTE VOLUMES FOR DIFFERENT TEST PRESSURES, USE THE FOLLOWING EQUATION: VOLUME = (TEST PRESS./150) x (TABLE VALUE).
- 5. BEARING AREAS FOR HORIZONTAL BEND THRUST BLOCKS ARE BASED ON TEST PRESSURE OF 150 PSIG AND AN ALLOWABLE SOIL BEARING STRESS OF 2000 LBS/SQ FT. TO COMPUTE BEARING AREAS FOR DIFFERENT TEST PRESSURES AND SOIL BEARING STRESSES, MULTIPLY TABLE VALUES BY THE FACTOR (13.33)(P<sup>1</sup>/S 1), WHERE: P<sup>1</sup>= ACTUAL TEST PRESSURE, PSIG  $S = {1 \atop h} ACTUAL SOIL BEARING PRESSURE, PSF.$
- 6. THRUST BLOCKS FOR VERTICAL BENDS HAVING DOWNWARD RESULTANT THRUSTS SHALL BE THE SAME AS FOR HORIZONTAL BENDS.
- 7. BEARING AREAS, VOLUMES, AND SPECIAL BLOCKING DETAILS SHOWN ON PLANS TAKE PRECEDENCE OVER THIS STANDARD.
- 8. BEARING AREA OF THRUST BLOCK SHALL NOT BE LESS THAN 1.0 SQ FT.
- 9. VERTICAL BENDS THAT REQUIRE A THRUST BLOCK VOLUME EXCEEDING 5 CUBIC YARDS REQUIRE SPECIAL BLOCKING DETAILS.
- 10. TEST PRESSURES ARE SHOWN IN THE PIPING SCHEDULE.
- 11. ALLOWABLE SOIL BEARING STRESS IN ACCORDANCE WITH SPECIFICATION SECTION 15060.





NOTE: COAT RODS WITH "KOPPERS" BITUMASTIC NO. 50 COATING OR EQUAL.

THRUST BLOCK DIMENSIONS															
ANCHOR   150 PSI   200 PSI   250 PSI		300 PSI													
ROD SIZE	SIZE	Ī	"A"	"B"	"C"	"A"	"B"	"C"	"A"	"B"	"C"	Ī	"A"	"B"	"C"
3/4"	4",6"&8"		2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"		2'-0"	2'-0"	2'-7"
3/4"	10"		2'-6"	2'-6"	2'-0"	2'-9"	2'-6"	2'-6"	3'-0"	3'-0"	3'-0"		3'-7"	3'-0"	3'-0"
3/4"	12"	Ī	3'-0"	3'-0"	2'-8"	3'-5"	3'-0"	3'-0"	4'-3"	3'-0"	3'-0"		5'-1"	3'-0"	3'-0"
1"	14"		3'-5"	3'-0"	3'-0"	4'-6"	3'-0"	3'-0"	4'-0"	4'-0"	4'-0"		4'-9"	4'-0"	4'-0"
1 1/8"	16"		4'-4"	3'-0"	3'-0"	4'-1"	4'-0"	4'-0"	5'-1"	4'-0"	4'-0"		6'-1"	4'-0"	4'-0"
1 1/4"	18"		5'-5"	3'-0"	3'-0"	5'-1"	4'-0"	4'-0"	6'-4"	4'-0"	4'-0"		5'-9"	5'-0"	5'-0"
1 3/8"	24"		6'-5"	4'-0"	4'-0"	6'-6"	5'-0"	5'-0"	6'-5"	6'-0"	6'-0"		7'-8"	6'-0"	6'-0"

NOTE: PRESSURES SHOWN ABOVE ARE MAXIMUM WORKING PRESSURE IN SYSTEM.

THRUST BLOCKING AND ANCHORS ARE REQUIRED ON VALVES ONLY

VALVE THRUST BLOCK DETAILS

VERIFY SCALE!	REVISIONS				
THESE PRINTS MAY BE REDUCED.	NO.	DESCRIPTION	BY	DATE	
LINE BELOW MEASURES ONE INCH					
ON ORIGINAL DRAWING.				ĺ	
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MODIFY SCALE ACCORDINGLY!					
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Q.C. REVIEW

JACKSON COUNTY

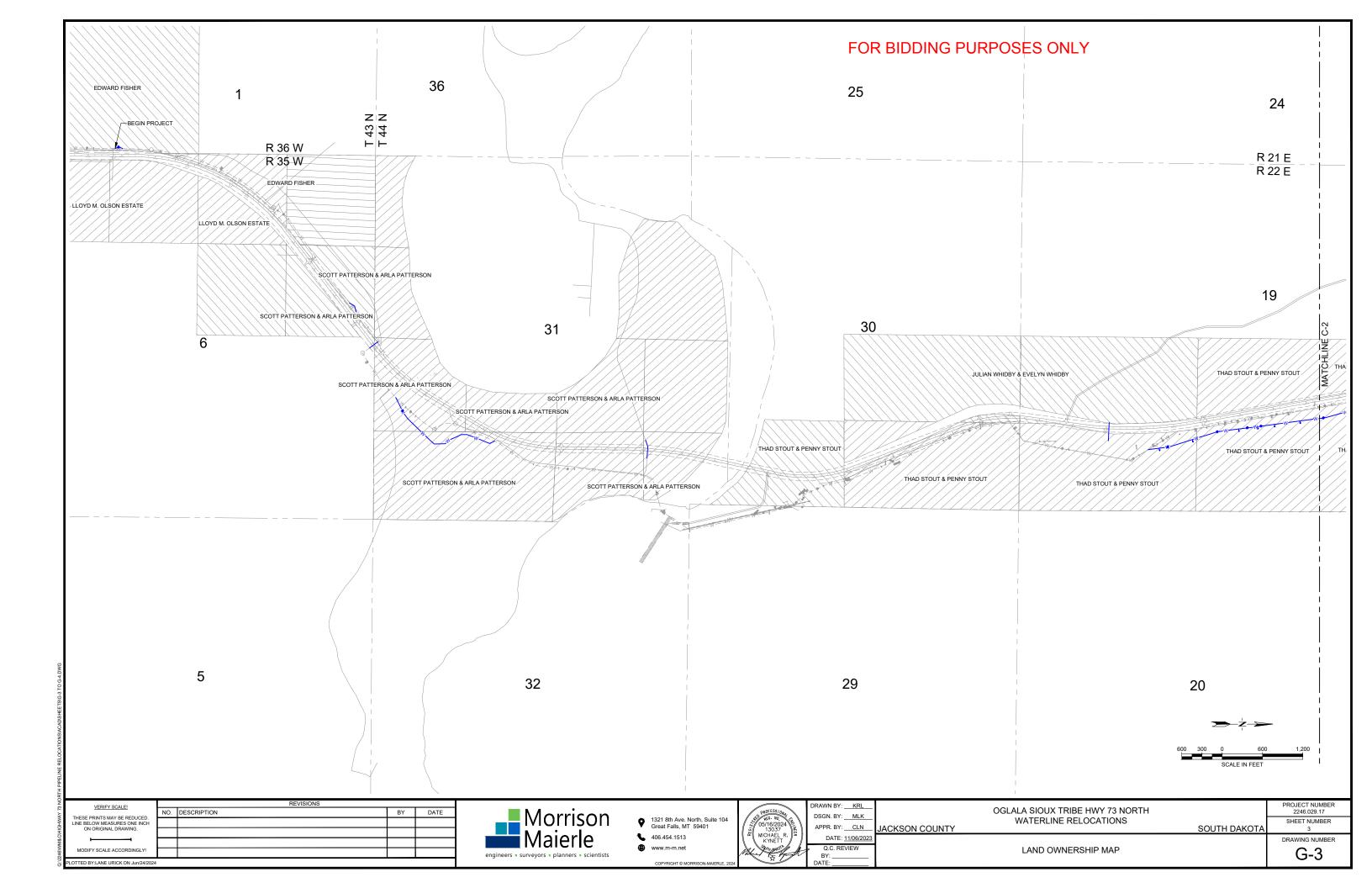
OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

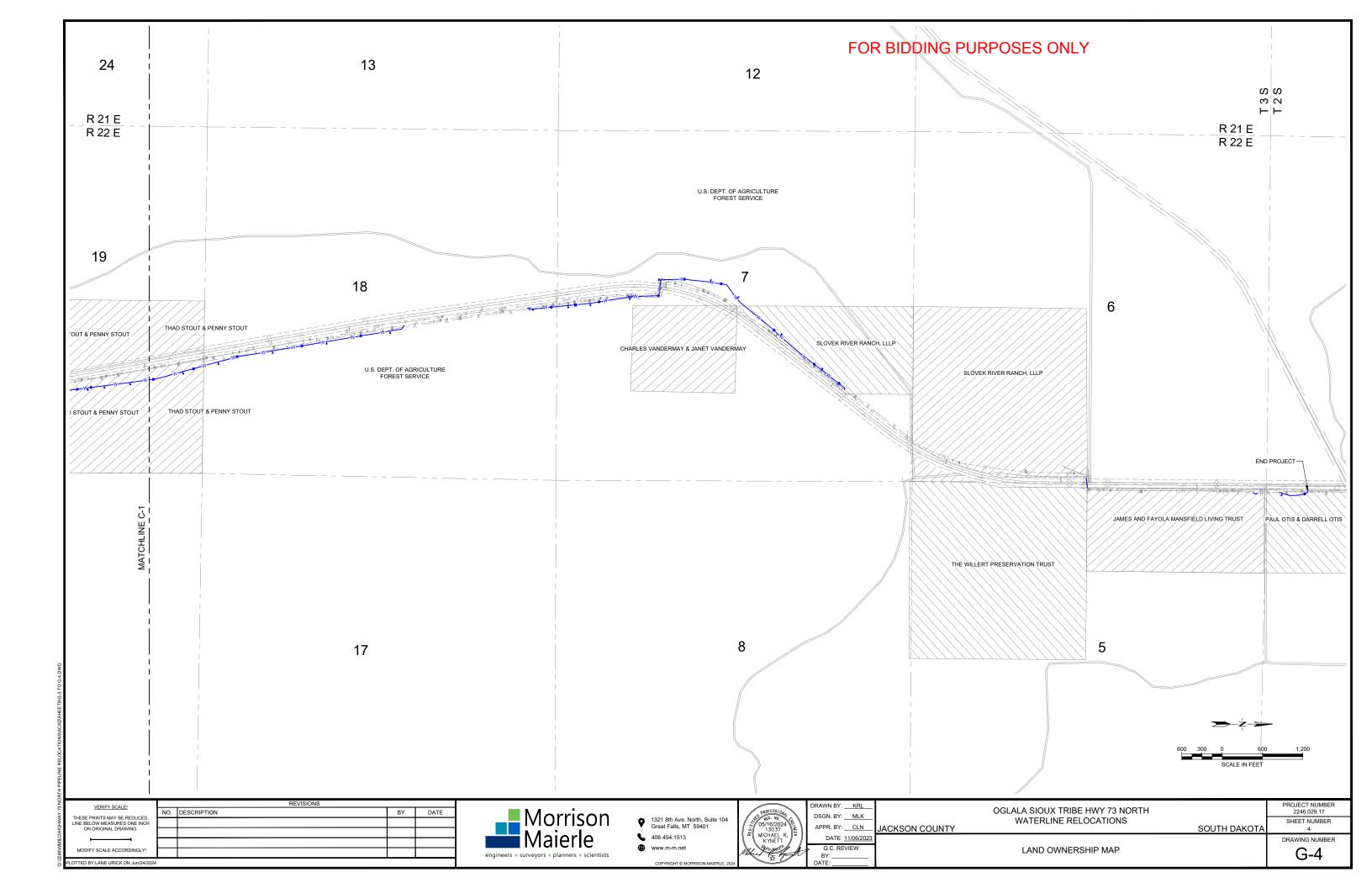
SOUTH DAKOTA

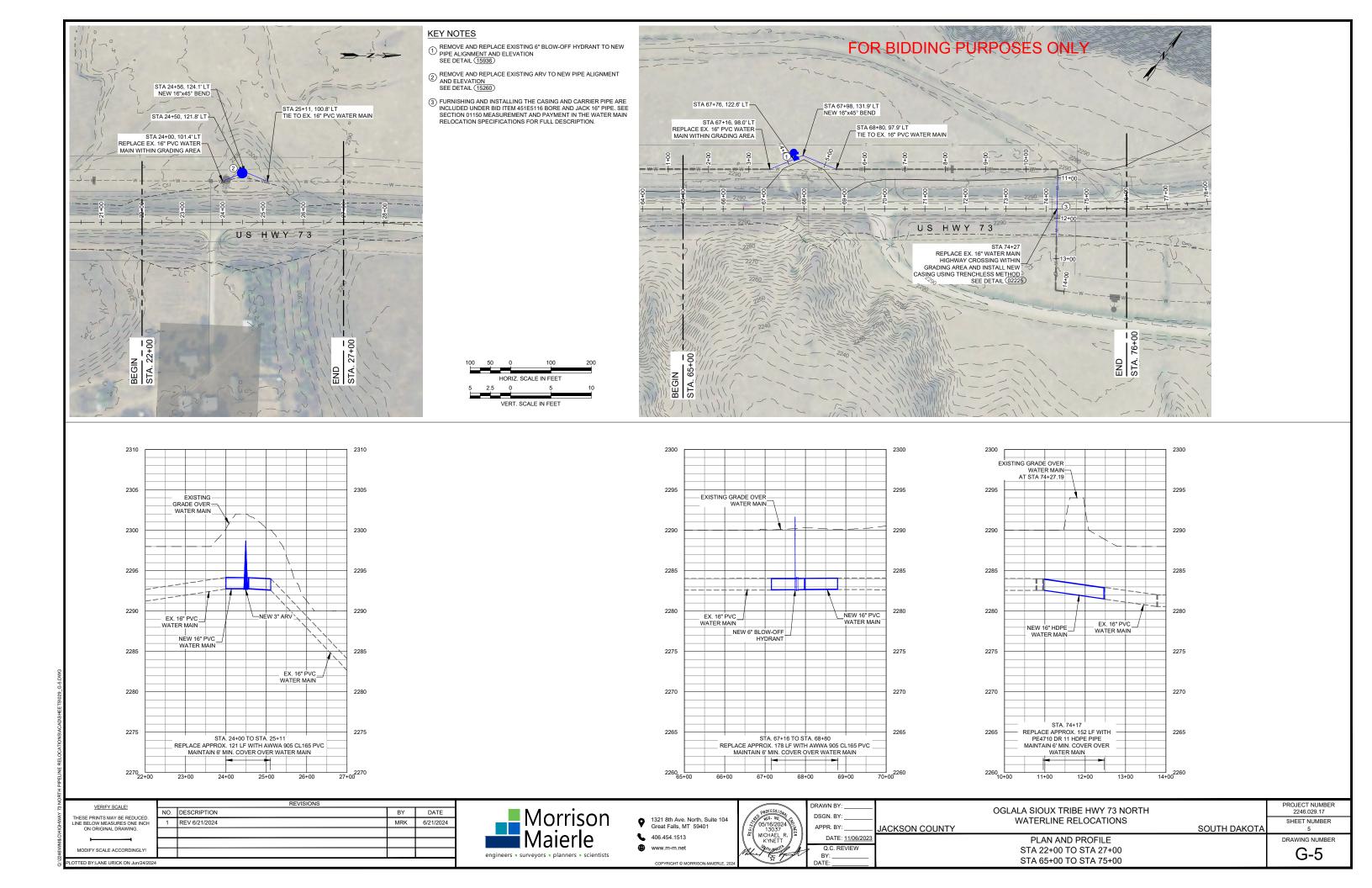
PROJECT NUMBER 2246.029.17 SHEET NUMBER DRAWING NUMBER

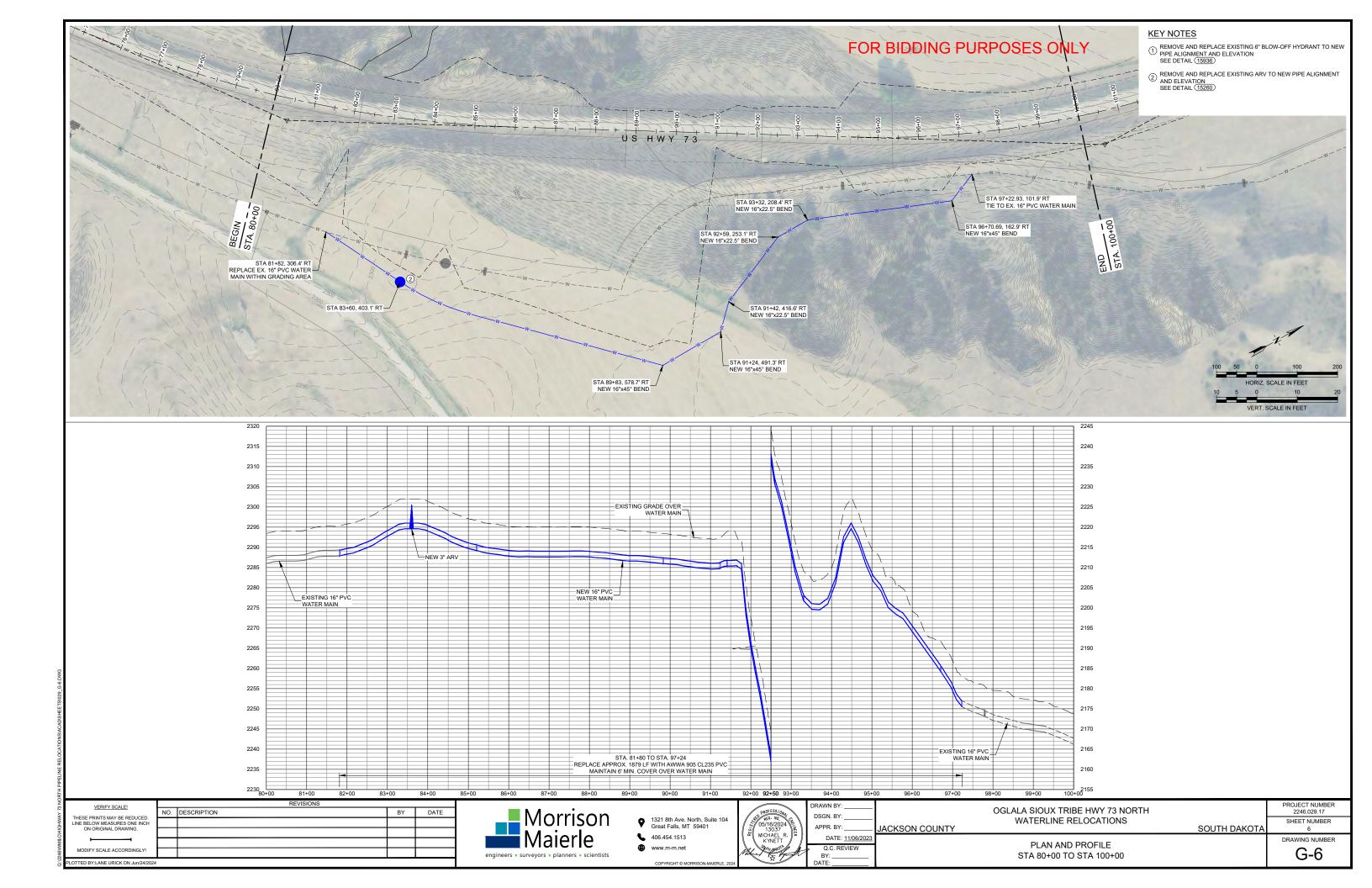
THRUST BLOCK DETAILS

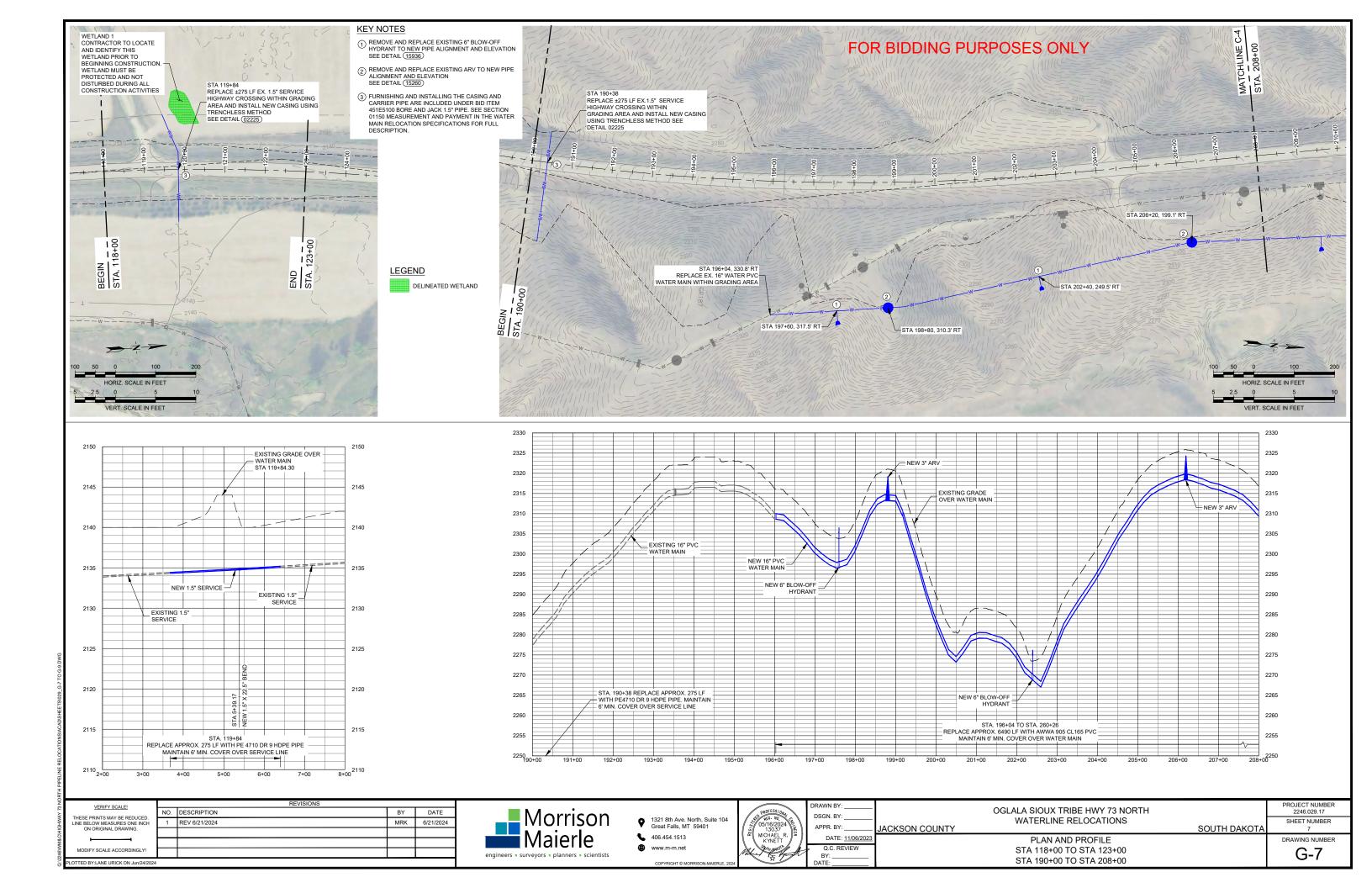
G-2

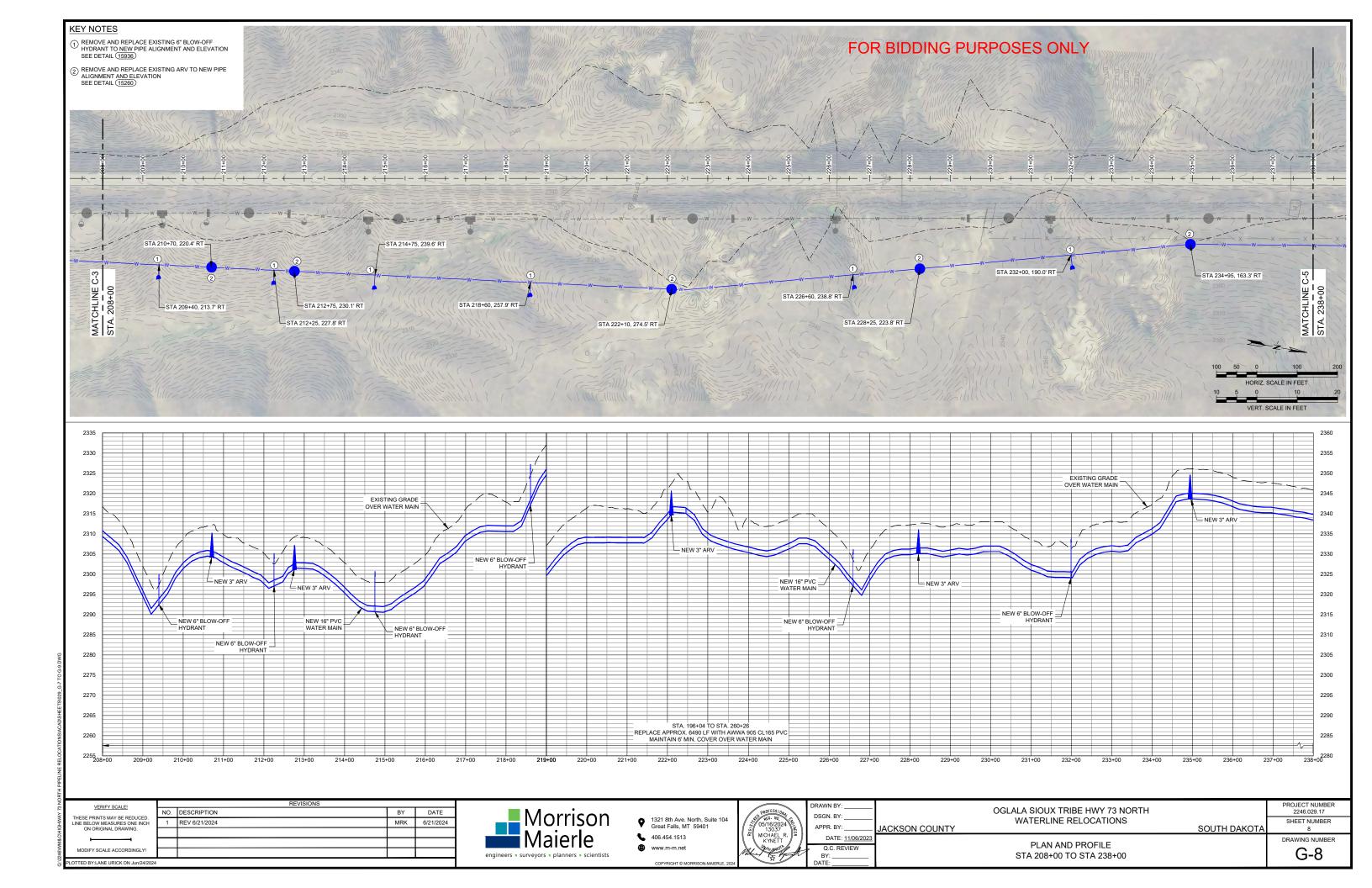


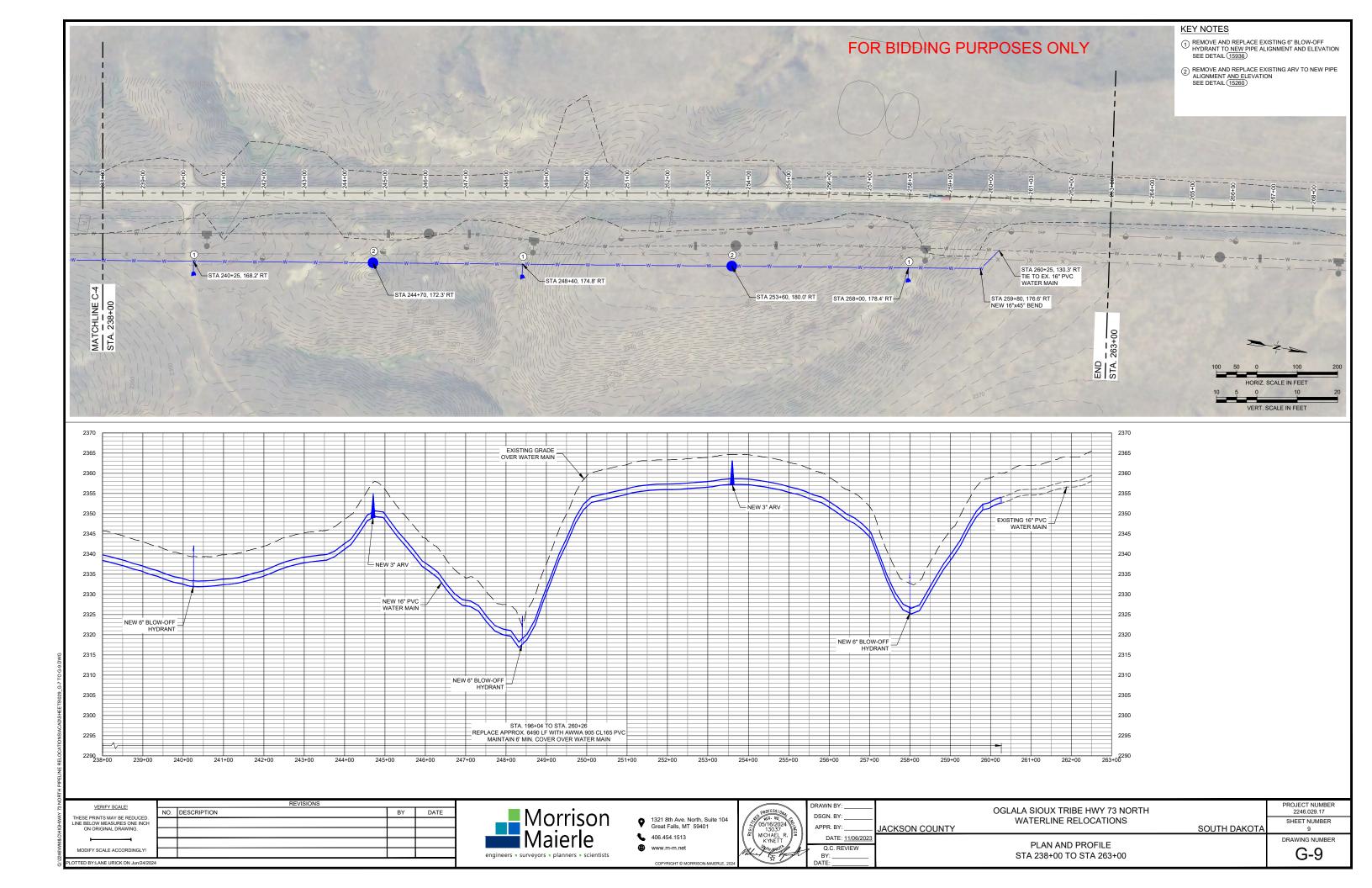


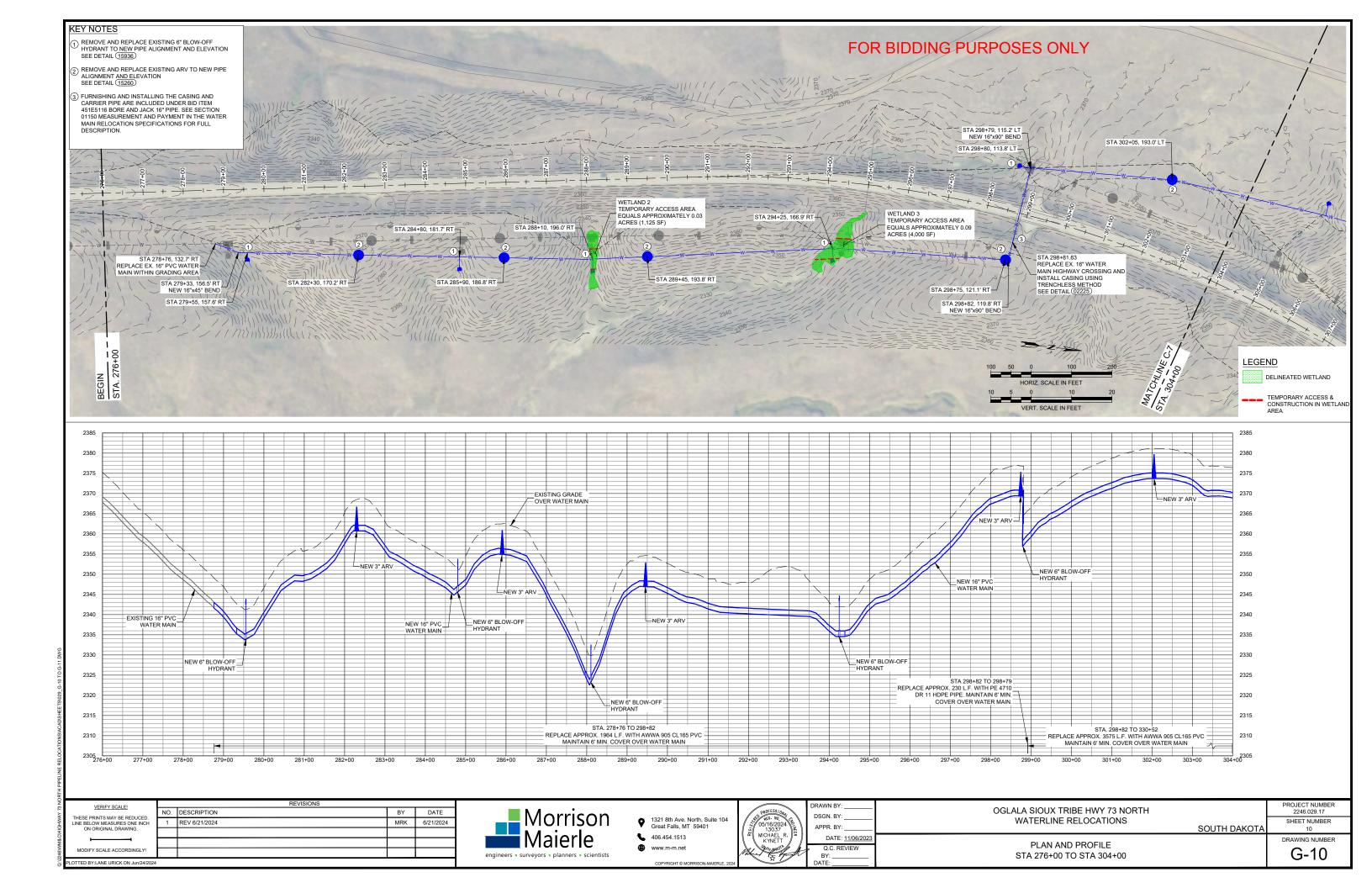


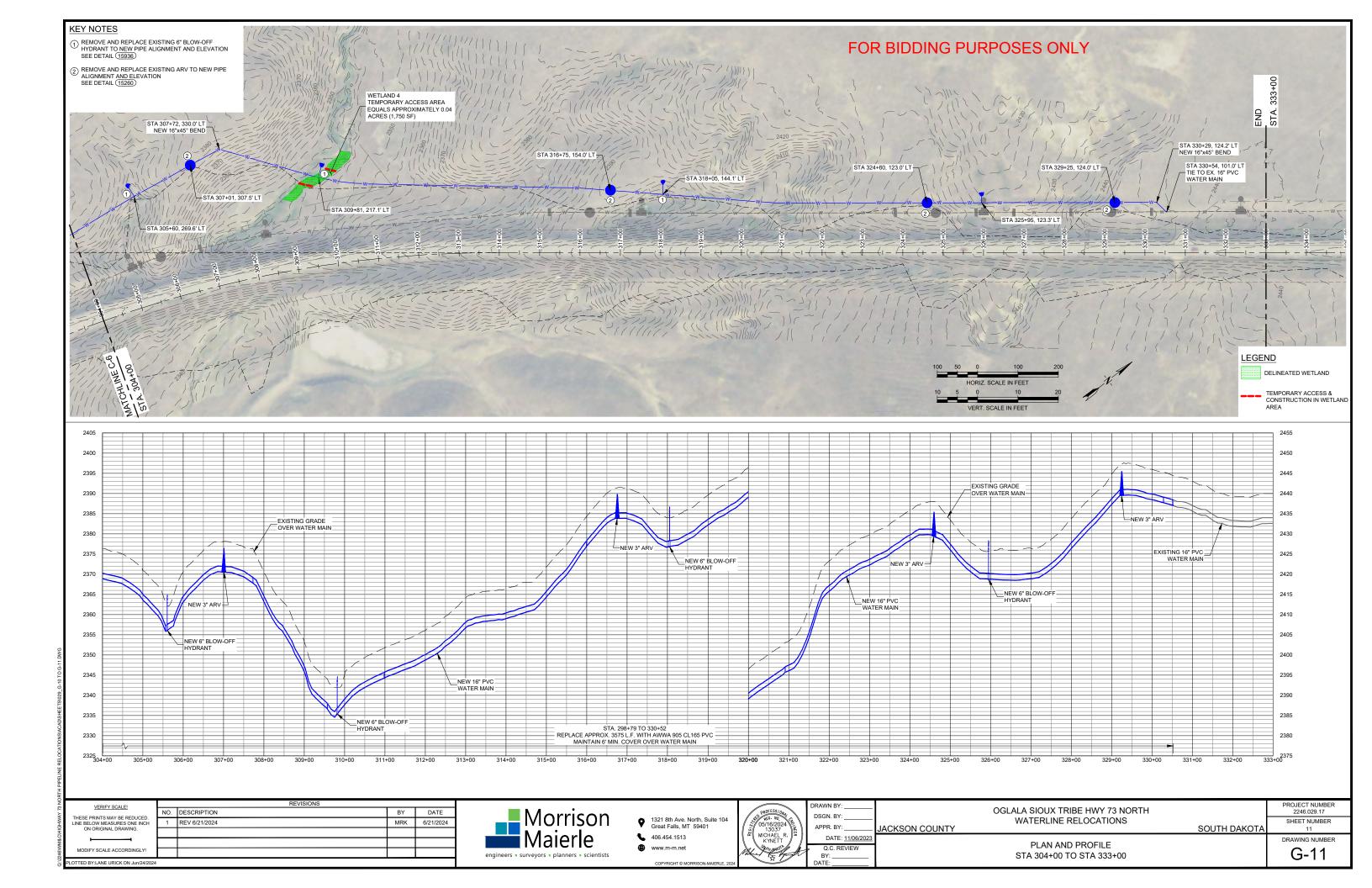


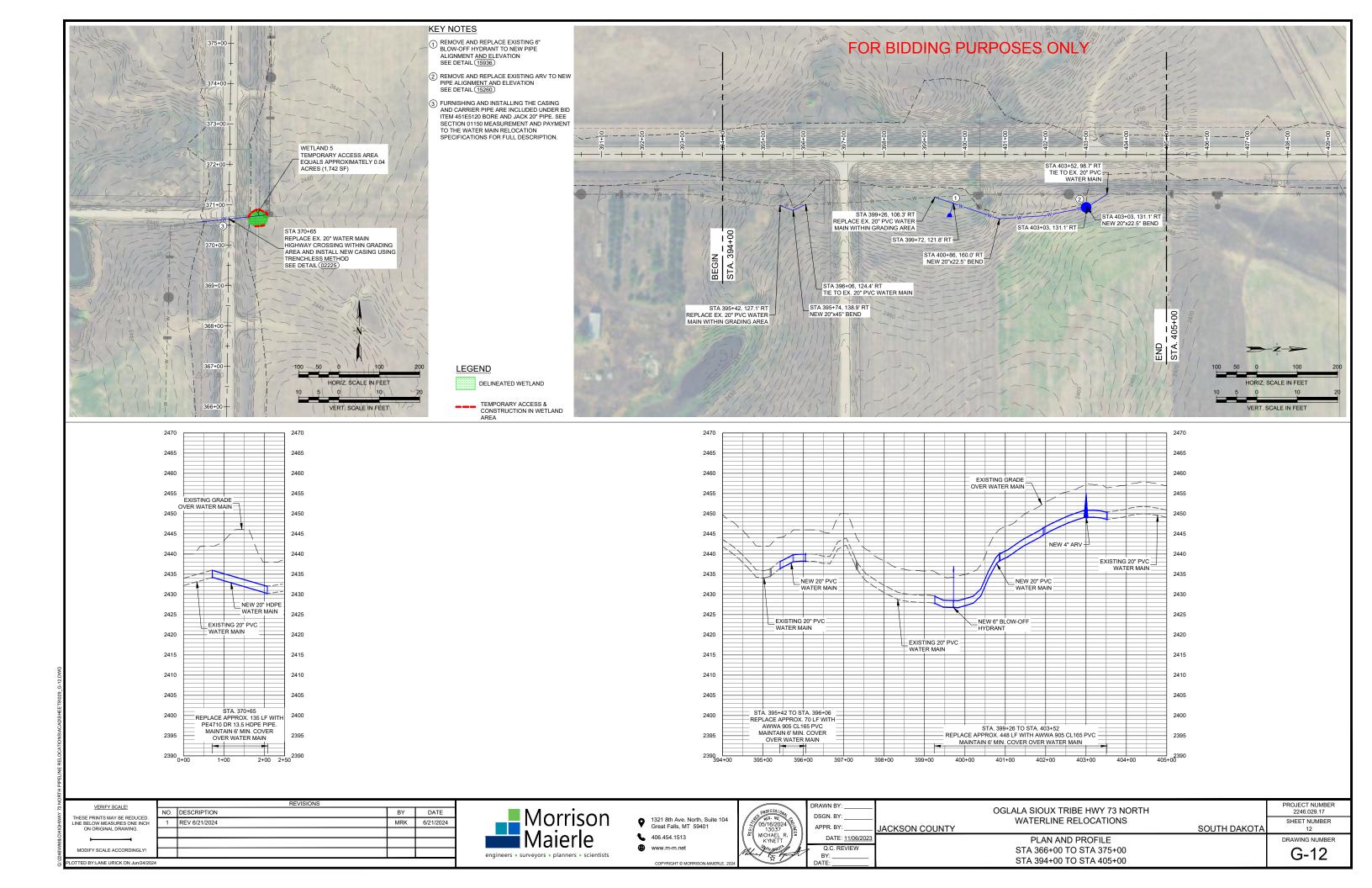




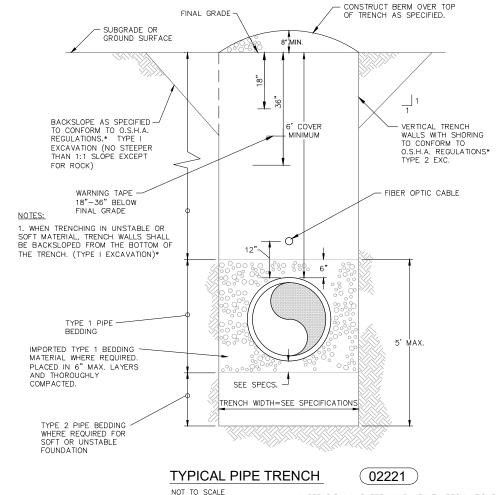


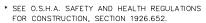


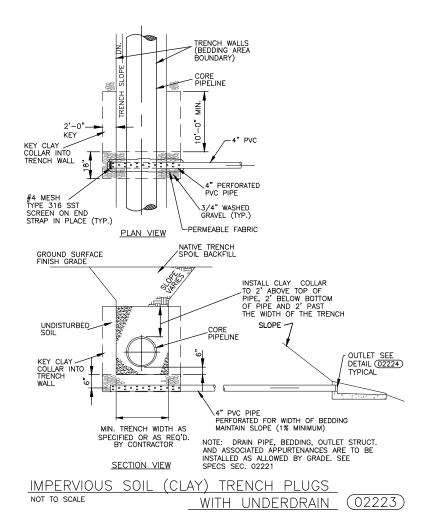


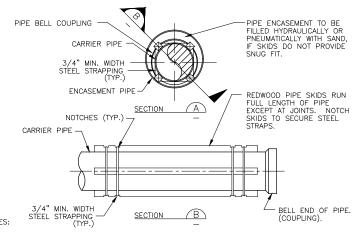


# FOR BIDDING PURPOSES ONLY

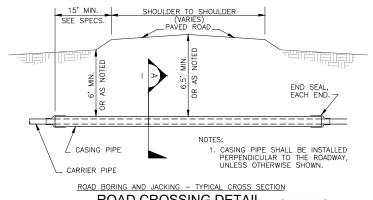








- 1. THE PIPE SKIDS SHALL BE OF SUFFICIENT DEPTH TO PREVENT THE BELL END OF THE PIPE FROM COMING IN CONTACT WITH THE PIPE CASING, SKID DEPTH SHALL EXCEED THE OUTSIDE SURFACE OF THE OUTERMOST EDGE OF THE PIPE BELL BY A MINIMUM OF  $\frac{3}{4}$  INCH.
- 2. DO NOT USE CREOSOTE TREATED WOODEN PIPE SKIDS WITH PVC PIPE AS CREOSOTE WILL DAMAGE PVC MATERIAL.
- 3. SEE SPECIFICATIONS FOR CASING CHOCK ALTERNATIVE TO REDWOOD SKIDS.
- 4. SEE SPECS FOR ALTERNATIVE TRENCHLESS METHODS.



ROAD CROSSING DETAIL

NOT TO SCALE

02225

VERIFY SCALE!		REVISIONS				
<del></del>	NO.	DESCRIPTION	BY	DATE		
THESE PRINTS MAY BE REDUCED. LINE BELOW MEASURES ONE INCH						
ON ORIGINAL DRAWING.						
MODIFY SCALE ACCORDINGLY!						
LOTTED BY:LANE URICK ON Jun/24/2024						







RAWN BY: KRL	
DSGN. BY: MRK	
APPR. BY: CLN	JACKSON COUNTY
DATE: <u>11/06/2023</u>	
Q.C. REVIEW	

OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

SOUTH DAKOTA

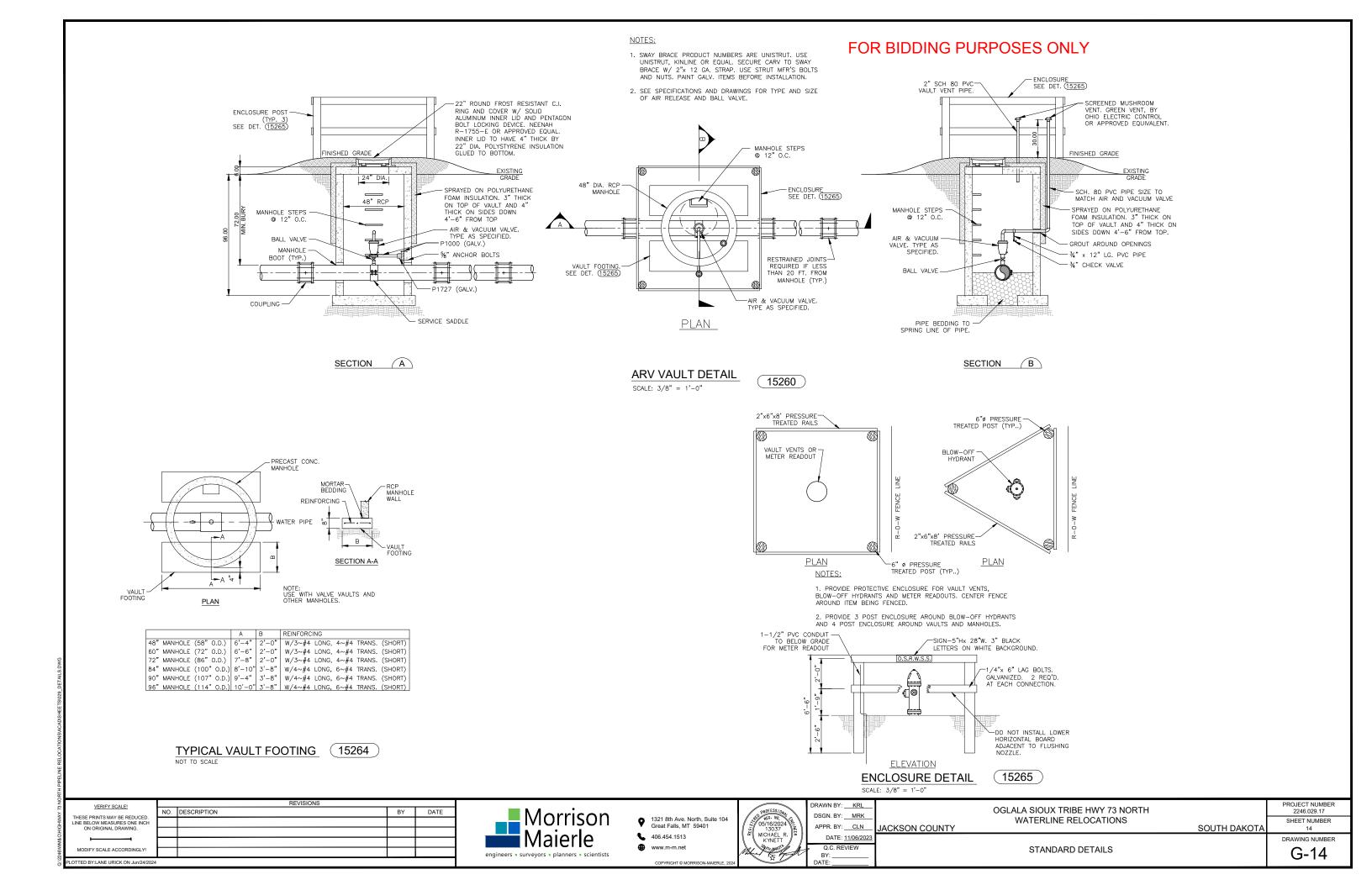
DRAWING NUMBER

STANDARD DETAILS

G-13

PROJECT NUMBER 2246.029.17

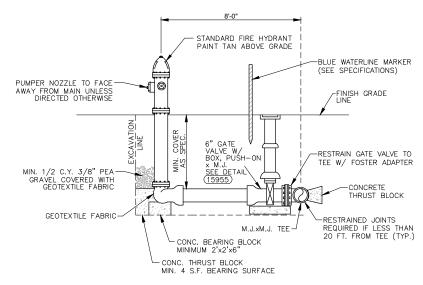
SHEET NUMBER



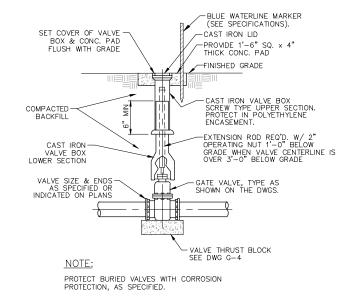
# FOR BIDDING PURPOSES ONLY

### NOTES:

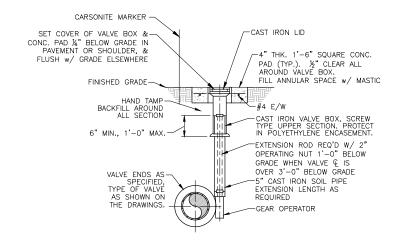
- 1. THRUST BLOCKING TO BE IN CONFORMANCE W/ DRAWING G-4.
- 2. FOR BOLTED FITTINGS, BLOCKING SHALL NOT OBSTRUCT BOLTS.
- 3. HYDRANT WEEP HOLES TO REMAIN UNOBSTRUCTED.
- 4. PROVIDE PROTECTIVE ENCLOSURE AROUND HYDRANTS PER DETAIL (15265)
- 5. COAT ALL FERROUS METAL PIPING, FITTINGS, VALVES, ETC. AS SPECIFIED.







**BURIED GATE VALVE BOX** 15955 NOT TO SCALE



NOTE: PROTECT BURIED VALVES WITH CORROSION PROTECTION, AS SPECIFIED.

**BURIED BUTTERFLY OR** PLUG VALVE BOX SETTING

15956

NOT TO SCALE

VERIFY SCALE! NO. DESCRIPTION BY DATE THESE PRINTS MAY BE REDUCED LINE BELOW MEASURES ONE INCH ON ORIGINAL DRAWING. MODIFY SCALE ACCORDINGLY TED BY:LANE URICK ON Jun/24/2024







	KRL	DRAWN BY: _
	MRK	DSGN. BY: _
JACKSON COUNTY	CLN	APPR. BY:
	1/06/2023	DATE: 1

OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

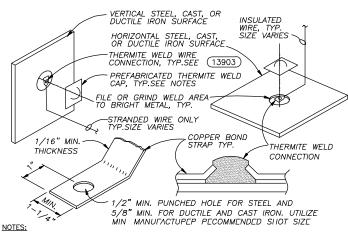
SOUTH DAKOTA

DRAWING NUMBER G-15

PROJECT NUMBER 2246.029.17

SHEET NUMBER

STANDARD DETAILS



- COPPER SLEEVE REQUIRED FOR THERMITE WELDING OF No. 10 AWG AND SMALLER WIRE AND No. 4 AND No. 2 AWG JOINT BOND WIRES.
- 2. WELDER AND CARTRIDGE SIZE VARIES ACCORDING TO SURFACE SHAPE, MATERIAL, AND HORIZONTAL OR VERTICAL SURFACE, CONSULT WELDER MANUFACTURER FOR RECOMMENDED WELDER AND CARTRIDGE.
- FOR MULTIPLE WIRE CONNECTIONS TO PIPE SEPARATE THERMITE WELD CONNECTIONS BY ONE PIPE DIAMETER MINIMUM. 2'-0" MAXIMUM.
- 4. WIRE CONNECTIONS TO FOREIGN PIPELINES SHALL BE MADE BY FOREIGN PIPELINE REPRESENTATIVE.
- 5. USE 15 GRAM MAXIMUM SIZE WELD CARTRIDGES FOR CONNECTIONS TO PETROLEUM AND NATURAL GAS PIPELINES OR STRUCTURES. THERMITE CONNECTIONS ONLY AS SPECIFIED & APPROVED BY OWNER, CROW'S FOOT LARGER WIRE CONNECTIONS IF SPECIFIED & APPROVED BY OWNER.
- COAT COMPLETED THERMITE WELD CONNECTIONS W/ PREFABRICATED IP OR XP HANDYCAP, HEAT SHRINK SLEEVE, EPOXY, OR AS OWNER SPECIFIED.
- 7. COLOR CODE WIRES ACCORDING TO WIRE COLOR CODE SEE
- 8. ATTACH THERMITE WELD TO STUD OR WELD BASE PLATE IF PROVIDED.

9. INSTALL PIPE MARKING SIGNS NEXT TO TEST STATIONS AS SPECIFIED. VERTICAL AND HORIZONTAL WIRE AND

COPPER STRAP THERMITE CONNECTIONS

INSTALLATION TYPE POST MOUNT FLUSH MOUNT

TEST STATION TYPE

T - STANDARD, TWO WIRE - FOREIGN PIPE CROSSING

C - CASING

A - ANODE

- BURIED INSULATOR

- CROSS BOND

IRE - REFERENCE ELECTRODE/PLASTIC MONITORING PIPE

IRC - REFERENCE COUPONS/PLASTIC MONITORING PIPE F-D-FOREIGN CROSSING WITH DRAIN ANODE

F - A - FOREIGN CROSSING WITH GROUND ANODES T - C - TYPE T W/ 200' CURRENT SPAN

NOTE: INSTALL PIPE MARKING GA-P - GALVANIC ANODE TO PIPELINE

SIGNS NEXT TO GA-F - GALVANIC ANODE TO FITTING TEST STATIONS

- TEMP - TEMPORARY TEST STATION AS SPECIFIED.

- TW - TRACER WIRE ACCESS BOXES

TEST STATION DETAILS 13920 AND 13930 SERIES

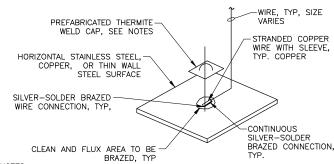
**EXAMPLE TEST STATION** 

INSTALLATION TYPE TEST STATION TYPE POST MOUNT POST MOUNT CASING TEST STATION

1. TEST STATIONS SHALL BE INSTALLED AT THE APPROXIMATE LOCATIONS GIVEN IN THE SCHEDULE OR AS APPROVED BY THE ENGINEER IN THE FIELD. ACTUAL LOCATIONS AND TYPE MAY VARY DEPENDING UPON ACTUAL FIELD CONDITIONS

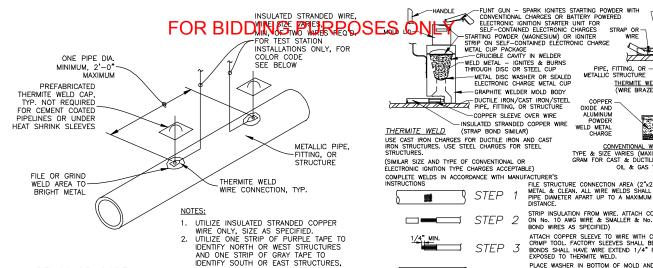
- 2. ADDITIONAL TEST STATIONS SHALL BE INSTALLED IF UNKNOWN FIELD CONDITIONS OR FOREIGN PIPE LOCATIONS ARE ENCOUNTERED DURING CONSTRUCTION. THESE ADDITIONAL TEST STATIONS SHALL BE LOCATED AND CONSTRUCTED AS APPROVED BY ENGINEER IN THE FIELD.
- 3. REFER TO "CP" SERIES DRAWINGS FOR TEST STATION DETAILS
- 4. INSTALL CURRENT TEST SPAN TEST WIRES, REFERENCE ELECTRODES, COUPONS, ANODES, DRAIN ANODES, OR GROUND CELLS, ETC.; ONLY AT LOCATIONS NOTED ON TEST STATION SCHEDULE OR PLAN DRAWINGS.

STANDARD TEST STATION LEGEND



- 1. BRAZE (SILVER-SOLDER) COPPER WIRE ELECTRICAL CONNECTION TO COPPER, STAINLESS STEEL, AND THIN WALL STEEL (0.035" OR LESS) PIPING OR TUBING.
- 2. SELECT A LOCATION TO BRAZE ON FITTING EDGE OR LIP, SO AS TO NOT DAMAGE INTERNAL COATINGS, RUBBER LINING, OR GASKETS.
- 3. CLEAN AND PREPARE SURFACE FOR BRAZING. FLUX SURFACE WITH A SUITABLE TYPE FLUX FOR MATERIAL TYPES BEING SOLDERED IN ACCORDANCE WITH THE SILVER SOLDER MANUFACTURER'S INSTRUCTIONS...
- 4. BRAZE THE SLEEVED COPPER WIRE WITH A SUITABLE TYPE SILVER BRAZING ALLOY FOR THE MATERIALS BEING CONNECTED IN ACCORDANCE WITH BRAZE MATERIAL MANUFACTURER'S DIRECTIONS.
- 5. SILVER-SOLDER WIRE TO PROPERLY PREPARED AND FLUXED AREA IN A MANNER SO AS TO NOT LEAVE CRACKS OR CREVICES IN THE COMPLETED BRAZED CONNECTION. VISUALLY INSPECT AND TAP WITH HAMMER TO TEST ADHESION.
- 6. ALLOW TO COOL AND REMOVE REMAINING FLUX WITH (STAINLESS STEEL) WIRE BRUSH AND SOLVENT CLEAN (SSPC SP-1).
- 7. ONLY COAT CONNECTIONS TO COPPER AND THIN WALL STEEL PIPING OR TUBING IN SPECIFIED THERMITE WELD COATING METHOD. STAINLESS STEEL CONNECTIONS DO NOT NEED TO BE COATED.
- 8. UTILIZE INSULATED STRANDED COPPER WIRE ONLY, SIZE AS SPECIFIED.

BRAZED WIRE CONNECTIONS



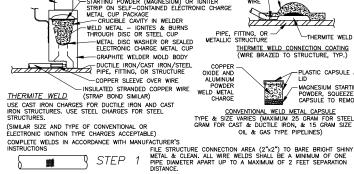
WIRE COLOR CODE:

PIPELINE TEST WIRES: WASTEW AS TEUDE WASTEWATER - GREEN OR PURPLE IF REUSE
FOREIGN PIPELINES - WHITE OR AS REQUESTED BY FOREIGN PIPELINE COMPANY
CURRENT TEST SPAN - UPSTREAM SIDE MARK W/ RED TAPE

AS REQ'D.

- CURRENT TEST SPAN UPSTREAM SIDE MARK W/ RED TAPE
  2. UNPROTECTED PIPELINE BLACK
  3. CASINGS ORANGE
  4. ANODE LEADS BLACK (UPSTREAM W/ RED TAPE)
  RIBBON ANODES BLACK IDENTIFY LOCATION & DIRECTION W/ TAGS
  5. REFERENCE ELECTRODE WIRES YELLOW
  6. COUPON WIRES GREEN DUAL LEADS TO EACH COUPON
  PROTECTED COUPON GREEN (W/ 1 STRIP OF WHITE TAPE)
  LINDROTECTED COUPON COPEN (W/ 1 STRIP OF PLACK TAPE) UNPROTECTED COUPON - GREEN (W/ 1 STRIP OF BLACK TAPE)
- 7. TRACER WIRES NON-METALLIC PIPE GREEN W/ 2 STRIPS OF BLACK TAPE

PIPELINE WIRE CONNECTION (13902)



CONVENTIONAL WELD METAL CAPSULE
TYPE & SIZE VARIES (MAXIMUM 25 GRAM FOR STEEL, 32
GRAM FOR CAST & DUCTILE IRON, & 15 GRAM SIZE FOR

- PRIMERLESS PREFABRICATED

THERMITE WELD

-PLASTIC CAPSULE AND PLASTIC CAPSULE ANI
LID

MAGNESIUM STARTING
POWDER, SQUEEZE
CAPSULE TO REMOVE

WIRE

□**-**□ STEP 2

STRIP INSULATION FROM WIRE. ATTACH COPPER SLEEVE (REQUIRED ON No. 10 AWG WIRE & SMALLER & No. 2 & No. 4 AWG JOINT BOND WIRES AS SPECIFIED) ATTACH COPPER SLEEVE TO WIRE WITH CORRECT HAMMER DIE OR CRIMP TOOL. FACTORY SLEEVES SHALL BE ANGLED AND FIELD MADE BONDS SHALL HAVE WIRE EXTEND 1/4" PAST SLEEVE SO WIRE IS EXPOSED TO THERMITE WELD.

PLACE WASHER IN BOTTOM OF MOLD AND FILL CRUCIBLE W/POWDER OR INSERT PREPACKED ELECTRONIC CANISTER CHARGE, CLOSE LID, HOLD FIRMLY W/OPENING AWY FROM OPERATOR, & IGNITE W/FLINT GUN OR ELECTRONIC IGNITION STARTER. STEP 4

REMOVE SLAG FROM CONNECTION, VISUALLY INSPECT & TAP WELD TO TEST FOR SOURDNESS & ADJESSION W/ HAMMER. MEASURE JOINT BOND RESISTANCE AS SPECIFIED, REPLACE ALL POORLY FORMED, UNSIGHTLY, POROUS, HIGH RESISTANT, OR DEFECTIVE WELDS. INSTALL ADDITIONAL BOND WIRE OR STRAP IF REQUIRED. STEP 5 STEP 6

CLEAN AND COAT CONNECTION AND EXPOSED STRUCTURE SURFACE
WITH HEAT SHRINK SLEEVE, PRIMERLESS HANDYCAP, OR EPOXY
REPAIR COATING MATERIALS PER BELOW, APPLY IN ACCORDANCE
WITH COATING MANUFACTURER'S RECOMMENDATIONS.

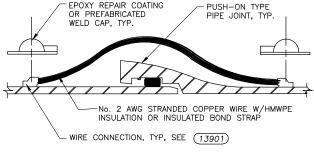
6-A. IF CADWELD CONNECTION LOCATED AT PIPE JOINT TO BE COATED WITH HEAT SHRINK SLEEVE, APPLY MASTIC FILLER & HEAT SHRINK SLEEVE, OVER CONNECTION. NO WELD CAP REQUIRED. IF NOT HEAT SHRINKED, THEN EITHER: 6-B. UTILIZE REGULAR SIZE PRIMERLESS THERMITE WELD CAP FOR No. 8 AWO AND SMALLER WIRE. 6-C. UTILIZE PRIMERLESS HANDYCAP XL-IP (EXTRA LARGE) OR EQUAL FOR No. 6 AND LARGER WIRE AND PIN WELD TYPE CONNECTIONS.

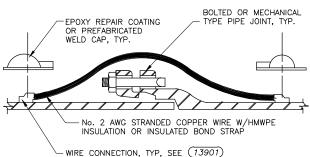
17PE CONNECTIONS.
6-D. OR UTILIZE 100 PERCENT MOISTURE TOLERANT EPOXY REPAIR COATING (PROTAL 7125 OR APPROVED EQUAL)
FOR HARD TO COAT CONNECTIONS AND SPOT EXTERNAL COATING REPAIRS.
6-E. REPAIR PIPE OR STRUCTURE COATING DAMAGE WITH SPECIFIED AND APPROVED COATING REPAIR MATERIALS FOR ORIGINAL COATING TYPE.

GENERAL EXOTHERMIC WELD & COATING PROCEDURES

THERMITE WELD AND WIRE CONNECTION

( 13903 )

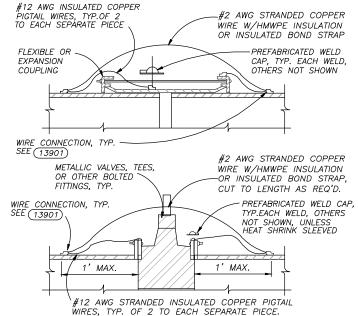




# NOTES:

- 1. NUMBER OF JOINT BONDS AT EACH JOINT AS SPECIFIED
- 2. PUSH-ON AND MECHANICAL TYPE JOINTS SHOWN, TYP. OF ALL JOINT TYPES.
- 3. JOINT BONDING NOT REQUIRED ON CAST IRON SOIL PIPE
- 4. ATTACH THERMITE WELD TO STUD OR WELD BASE PLATE IF PROVIDED.

INSULATED WIRE JOINT BOND (13905)



- 1. NUMBER OF JOINT BONDS AT EACH JOINT AS SPECIFIED.
- 2. INSTALL AT FLEXIBLE COUPLINGS AND BOLTED CONNECTIONS WITH PIG TAIL WIRES TO COUPLING OR FITTING BODY IF HEAT SHRINK SLEEVE AND STRAP TYPE JOINT BONDS NOT ALREADY UTILIZED.
- 3. POSITION & PROVIDE LENGTH AS REQUIRED FOR MIN. TOTAL 2" SLACK.
- 4. ATTACH THERMITE WELD TO STUD OR WELD BASE PLATE IF PROVIDED.
- 5. PROVIDE ADDITIONAL PIGTAIL WIRES TO MULTIPLE SEGMENTED FITTINGS, TYP. OF 2 TO EACH SEPARATE PIECE, LENGTH AS REQ'D.

COUPLING OR FITTING JOINT BOND (13906)

NO. DESCRIPTION DATE BY LINE BELOW MEASURES ONE INCH ON ORIGINAL DRAWING. MODIFY SCALE ACCORDINGLY TED BY:LANE URICK ON Jun/24









IACKSON COUNTY

OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS

STANDARD DETAILS

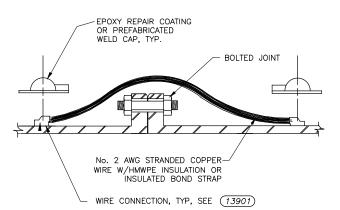
SOUTH DAKOTA

DRAWING NUMBER

PROJECT NUME 2246.029.17

SHEET NUMBER

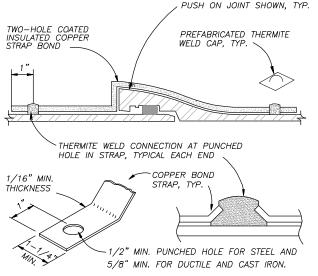
G-16



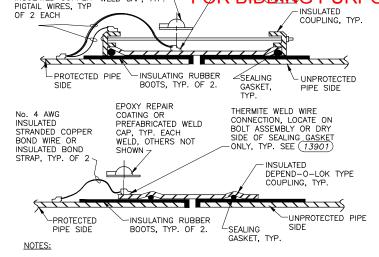
### NOTES:

- 1. NUMBER OF JOINT BONDS AT EACH JOINT AS SPECIFIED
- 2. BOLTED JOINT CONNECTION SHOWN, TYPICAL OF ALL JOINT TYPES
- INSTALL AT BOLTED TYPE CONNECTIONS IF HEAT SHRINK SLEEVE AND STRAP JOINT BONDS NOT ALREADY UTILIZED
- 4. ATTACH THERMITE WELD TO STUD OR WELD BASE PLATE IF PROVIDED

BOLTED CONNECTION JOINT BOND



- NUMBER OF STRAP BONDS AT EACH JOINT AS SPECIFIED.
- CADWELD AND FORM COPPER STRAP TO MATCH JOINT PROFILE.
- PROVIDE COATED INSULATED BOND STRAP PER SPECIFICATIONS
- TWO-HOLE INSULATED BOND STRAP CAN BE USED IN PLACE OF WIRE TYPE JOINT BOND, WHERE BARE PIPE OR HEAT SHRINK SLEEVE IS NOT REQUIRED FOR JOINT COATING, PRIME AND COAT THERMITE CONNECTION WITH PREFABRICATED THERMITE WELD CAP. COAT BARE COPPER AREAS W/ REPAIR CAOTINGS PER COATING MANUFACTURER AND SPECIFICATIONS.
- 5. ATTACH THERMITE WELD TO STUD OR WELD BASE PLATE IF PROVIDED.



EPOXY REPAIR COATING OR PREFABRICATED

THERMITE WELD

No. 4 BOND AND

No. 12 AWG OR PREFABRICATED INSULATED COPPER WELD CAP, TYP.

- 1. BOND TO PROTECTED PIPE SIDE ONLY, DO NOT BOND ACROSS JOINT.
- 2. INSULATE RESTRAINING RODS IF ABOVEGRADE TYPE WITH INSULATING SLEEVES AND WASHERS ON BOTH ENDS. IF BURIED, INSTALL INSULATING SLEEVES & WASHERS ON UNPROTECTED END ONLY, SEE (13910R)
- 3. INSULATED RESTRAINED COUPLINGS ONLY ALLOWED FOR BURIED JOINTS UP TO 46"
  PIPE DIAMETER, FOR LARGER SIZE RESTRAINED INSULATORS UTILIZE MONOLITHIC TYPE
  INSULATORS PER SPECIFICATIONS.
- COAT THERMITE WELD CONNECTION WITH EPOXY REPAIR COATING OR PREFABRICATED WELD CAP IF NOT HEAT SHRINK SLEEVED.
- TEST FOR ELECTRICAL ISOLATION. TEST BURIED INSULATORS BOTH PRIOR TO AND AFTER BURIAL.

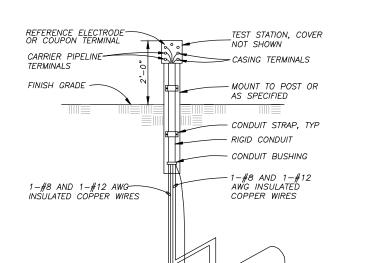
D. POSITION HEAT SHRINK FOR BELLIANDE PURPOSES ON AS REQUIRED TO PROVIDE SPECIFIED © BUILD UP W/MASTIC FILLER TO PROVIDE SUPPORT FOR HEAT SHRINK SLEEVE AND FILL ALL VOIDS COVERAGE AT HOLDBACKS-E.) SHRINK SLEEVE DOWN IN A - (B.) PREHEAT PIPE TO 120° F TO 140° F, MONITOR PIPE SURFACE TEMPERATURE DURING PREHEAT UNIFORM MANNER. PRESS DOWN, AND HEAT SHRINK SLEEVE APPLICATION WITH CONTACT TYPE ROLL AND SMOÓTH PYROMETER CONFORM TO A. WIRE BRUSH BARE METAL AND EXISTING ZOVERLAP A MIN. 4' COATING TO CLEAN DIRT OFF, SAND COATING TO AFTER RECOVERY ONTO INTACT ROUGHEN, AND SOLVENT-FACTORY COATING OR AS SPECIFIED. HEAT SHRINK SLEEVE LENGTH VARIES

- 1. PUSH-ON JOINT SHOWN, TYPICAL OF ALL JOINT TYPES OR REPAIRS
- MASTIC AND SLEEVE SHALL BE AS RECOMMENDED BY HEAT SHRINK SLEEVE MANUFACTURER FOR EACH PIPE AND JOINT TYPE.
- 3. CLEAN, PREHEAT, APPLY MASTIC FILLER AND HEAT SHRINK SLEEVE PER HEAT SHRINK MANUFACTURER'S DIRECTIONS WHILE MONITORING PREHEAT AND APPLICATION TEMPERATURES
- 4. ALLOW COMPLETED SLEEVE TO COOL BEFORE BACKFILLING.
- 5. HEAT SHRINK SLEEVE JOINT COATING AND MASTIC FILLER SHALL COMPLETELY COVER PIPE HOLD BACK, JOINT, AND BOND STRAP. MASTIC FILLER SHALL PROVIDE SMOOTH TRANSITION AT ALL EDGES AND STEP-DOWNS AND FILL ALL VOIDS. PROVIDE AND INSTALL FILLER MATERIALS ACCORDING TO HEAT SHRINK MANUFACTURER.
- 6. JOINT BOND WIRES/STRAPS, ANODE & TEST LEADS (NOT SHOWN) SHALL BE COMPLETELY ENCASED UNDER THE HEAT SHRINK SLEEVE COATING.

HEAT SHRINK SLEEVE JOINT COATING OR PIPE COATING REPAIR (13917)

( 13909 INSULATING FLEXIBLE TYPE COUPLLINGS

COPPER STRAP JOINT BONDS (13907)



VERIFY SCALE!

THESE PRINTS MAY BE REDUCED. LINE BELOW MEASURES ONE INCH ON ORIGINAL DRAWING.

MODIFY SCALE ACCORDINGLY

REFERENCE ELECTRODE OR COUPON, LOCATE 6" FROM EDGE OF PIPELINE

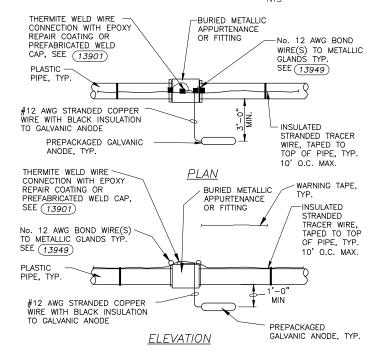
CARRIER PIPELINE

& 18" FROM END OF CASING

NO. DESCRIPTION

- 1. INSTALL REFERENCE ELECTRODES OR COUPONS ONLY AT TEST STATIONS INDICATED ON TEST STATION LOCATIONS SCHEDULE.
- 2. COLOR CODE WIRES ACCORDING TO WIRE COLOR CODE. (13902)

TYPE P-C POST MOUNTED TEST STATION (13924)

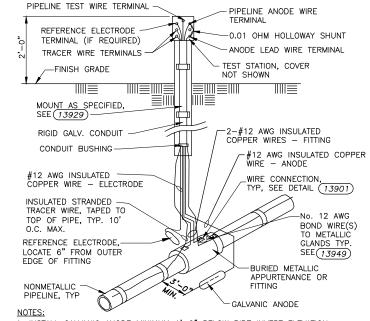


1. MIN. TWO No. 12 AWG BOND WIRES EACH FOR 12" AND LARGER PIPE, ONE BOND WIRE FOR SMALLER PIPE.

2. PROVIDE TYPE, NUMBER & SIZE OF ANODES AS SPECIFIED, MINIMUM SHALL BE ONE ANODE PER FITTING

GALVANIC ANODE INSTALLATION AT BURIED METALLIC FITTINGS





(13910)

1. INSTALL GALVANIC ANODE MINIMUM 1'-0" BELOW PIPE INVERT ELEVATION. CONNECT ANODE TO FITTING ONLY THROUGH TEST STATION.

- 2. INSTALL REFERENCE ELECTRODES ONLY AT TEST STATIONS INDICATED ON TEST STATION LOCATION SCHEDULE.
- 3. COLOR CODE WIRES ACCORDING TO WIRE COLOR CODE, SEE 13902 TYPE P-GA-F (GALVANIC ANODE TO FITTING)

POST MOUNTED TEST STATION WITH GALVANIC ANODE

DATE BY

WIRE CONNECTION, TYP,

SEE (13901)

1321 8th Ave. North, Suite 104 Great Falls, MT 59401 406.454.1513 www.m-m.net



DRAWN BY: KRL DSGN. BY: MRK APPR. BY: CLN DATE: 11/06/202 Q.C. REVIEW

OGLALA SIOUX TRIBE HWY 73 NORTH WATERLINE RELOCATIONS ACKSON COUNTY

SOUTH DAKOT.

DRAWING NUMBER

STANDARD DETAILS

G-17

PROJECT NUME 2246.029.17

SHEET NUMBER

Morrison

