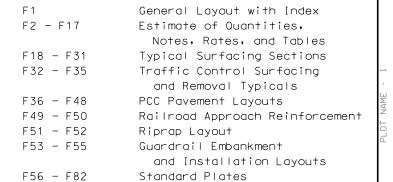
# Section F: Surfacing Plans

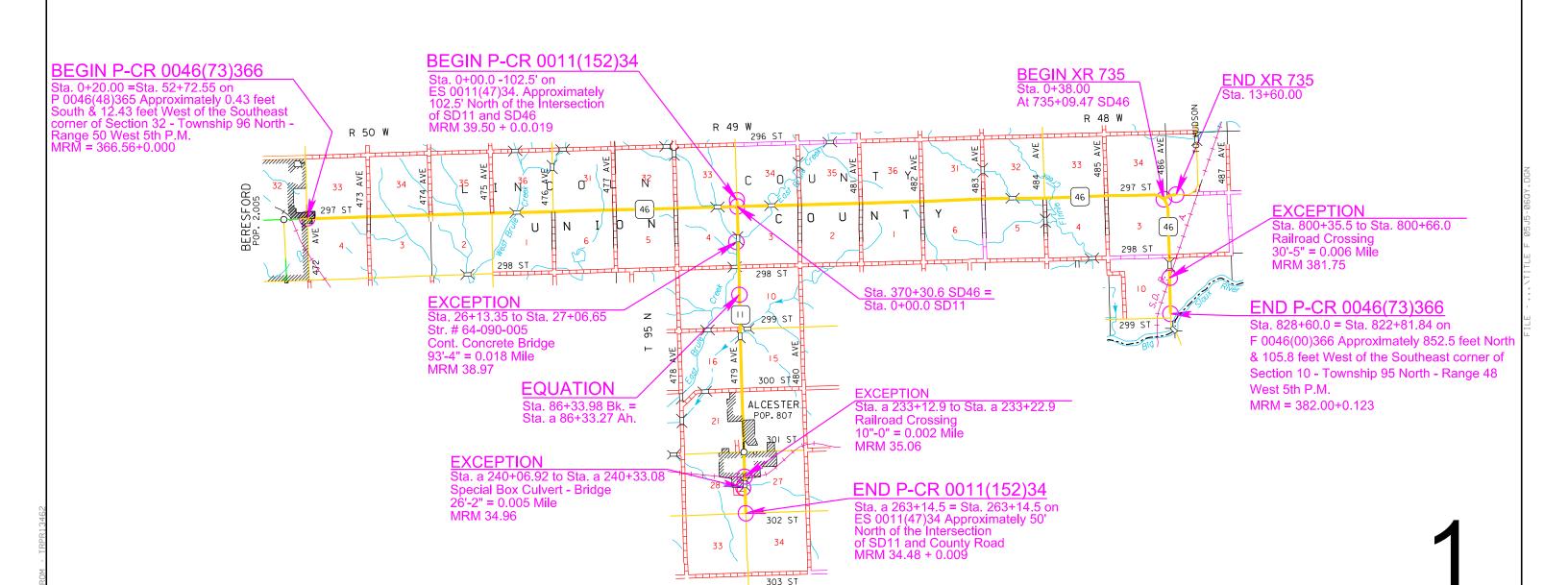
STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH	P-CR 0046(73)366 &		SHEETS
DAKOTA	P-CR 0011(152)34	F1	F82

Plotting Date: 08/25/2025

# INDEX OF SHEETS



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# **ESTIMATE OF QUANTITIES FOR PCN 05J5**

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
004E0050	Remove Traffic Diversion(s)	Lump Sum	LS
009E0010	Mobilization	Lump Sum	LS
009E3230	Grade Staking	17.160	Mile
009E3240	Graded Centerline Staking	0.385	Mile
009E3250	Miscellaneous Staking	15.692	Mile
009E3301	Engineer Directed Surveying/Staking	80.0	Hour
009E3320	Checker	Lump Sum	LS
009E4200	Construction Schedule, Category II	Lump Sum	LS
110E0500	Remove Pipe Culvert	56	Ft
110E7510	Remove Pipe End Section for Reset	26	Each
120E0010	Unclassified Excavation	9,289	CuYd
120E0100	Unclassified Excavation, Digouts	784	CuYd
120E0600	Contractor Furnished Borrow Excavation	11,679	CuYd
120E6100	Water for Embankment	504.2	MGal
120E6200	Water for Granular Material	2,789.6	MGal
210E1005	Surface Preparation	15.684	Mile
210E2000	Shoulder Shaping	31.367	Mile
210E3000	Ordinary Roadway Shaping	2.000	Mile
210E3500	Heavy Roadway Shaping	2.000	Mile
260E1010	Base Course	14,820.3	Ton
260E1030	Base Course, Salvaged	23,381.3	Ton
260E2010	Gravel Cushion	29,019.9	Ton
260E2030	Gravel Cushion, Salvaged	786.3	Ton
260E6000	Granular Material, Furnish	923.2	Ton
270E0040	Salvage and Stockpile Asphalt Mix and Granular Base Material	4,513.4	Ton
270E0110	Salvage and Stockpile Granular Material	13,042.9	Ton
270E0220	Blend and Stockpile Granular Material	5,436.6	Ton
320E0005	PG 58-34 Asphalt Binder	862.7	Ton
320E1070	Class HR Asphalt Concrete	24,590.9	Ton
320E3000	Compaction Sample	6	Each
320E5010	Saw and Seal Shoulder Joint	164,956	Ft
330E0010	MC-70 Asphalt for Prime	215.6	Ton
330E0100	SS-1h or CSS-1h Asphalt for Tack	46.7	Ton
330E0210	SS-1h or CSS-1h Asphalt for Flush Seal	34.5	Ton
330E1000	Blotting Sand for Prime	10.0	Ton
330E2000	Sand for Flush Seal	58.2	Ton
380E0050	8" Nonreinforced PCC Pavement	272,464.8	SqYd
380E6000	Dowel Bar	162,714	Each
380E6110	Insert Steel Bar in PCC Pavement	162	Each
380E6548	Grind Sinusoidal Centerline Rumble Stripe in PCC Pavement	15.7	Mile
450E0142	24" RCP Class 2, Furnish	20	Ft
450E0150	24" RCP, Install	20	Ft
450E0162	30" RCP Class 2, Furnish	36	Ft
450E0170	30" RCP, Install	36	Ft
450E9001	Reset Pipe End Section	26	Each
600E0300	Type III Field Laboratory	1	Each
900E0022	Remove and Reset Mailbox	30	Each
998E0100	Railroad Protective Insurance	Lump Sum	LS

### **ESTIMATE OF QUANTITIES FOR PCN 06QY**

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
009E3230	Grade Staking	4.981	Mile
009E3250	Miscellaneous Staking	4.981	Mile
009E3320	Checker	Lump Sum	LS
009E4200	Construction Schedule, Category II	Lump Sum	LS
110E0730	Remove Beam Guardrail	325.0	Ft
110E1010	Remove Asphalt Concrete Pavement	372.6	SqYd
110E7500	Remove Pipe for Reset	14	Ft
110E7510	Remove Pipe End Section for Reset	4	Each
120E0010	Unclassified Excavation	549	CuYd
120E0100	Unclassified Excavation, Digouts	248	CuYd
120E0600	Contractor Furnished Borrow Excavation	281	CuYd
120E4100	Reprofiling Ditch	2.4	Sta
120E6100	Water for Embankment	3.7	MGal
120E6200	Water for Granular Material	25.0	MGal
210E0100	Shoulder Clearing	7.9	Mile
260E1010	Base Course	1,229.2	Ton
260E1030	Base Course, Salvaged	856.9	Ton
260E6000	Granular Material, Furnish	3,151.6	Ton
270E0040	Salvage and Stockpile Asphalt Mix and Granular Base Material	296.7	Ton
270E0220	Blend and Stockpile Granular Material	6,545.0	Ton
320E0005	PG 58-34 Asphalt Binder	607.2	Ton
320E1200	Asphalt Concrete Composite	124.2	Ton
320E1202	Class Q2R Hot Mixed Asphalt Concrete	13,926.2	Ton
320E1800	Asphalt Concrete Blade Laid	745.2	Ton
320E4000	Hydrated Lime	146.1	Ton
320E7012	Grind 12" Rumble Strip or Stripe in Asphalt Concrete	7.8	Mile
330E0010	MC-70 Asphalt for Prime	1.1	Ton
330E0100	SS-1h or CSS-1h Asphalt for Tack	62.0	Ton
330E0210	SS-1h or CSS-1h Asphalt for Flush Seal	3.8	Ton
330E2000	Sand for Flush Seal	7.0	Ton
332E0010	Cold Milling Asphalt Concrete	114,891	SqYd
380E7035	Grind Sinusoidal Transverse Rumble Strip in PCC Pavement	392.0	SqFt
450E9000	Reset Pipe	14	Ft
450E9001	Reset Pipe End Section	4	Each
600E0300	Type III Field Laboratory	1	Each
630E0500	Type 1 MGS	150.0	Ft
630E1501	Type 1 Retrofit Guardrail Transition	4	Each
630E2016	MGS Flared End Terminal	4	Each
632E2220	Guardrail Delineator	16	Each
700E0210	Class B Riprap	297.0	Ton
831E0110	Type B Drainage Fabric	512	SqYd
831E0300	Reinforcement Fabric (MSE)	508	SqYd
900E0010	Refurbish Single Mailbox	2	Each
900E0012	Refurbish Double Mailbox	1	Each
900E1980	Storage Unit	1	Each
998E0100	Railroad Protective Insurance	Lump Sum	LS

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SOUTH DAKOTA	P-CR 0040(75)300 &	F2	F82

Revised: 03Sept25, JPC

# SURFACING THICKNESS DIMENSIONS

The plans shown spread rates will be applied even though the thickness may vary from that shown in the plans.

At those locations where material must be placed to achieve a required elevation, the depth/quantity may be varied to achieve the required elevation.

# **SURFACING/SUBGRADE INVESTIGATION FOR SD11**

A copy of the surfacing/subgrade investigation for this project is available from the Mitchell Region and Yankton Area offices.

# **UTILITIES**

The Contractor will contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It will be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor will contact the Engineer to determine modifications that will be necessary to avoid utility impacts.

# TYPE III FIELD LABORATORY

The lab will be equipped with an internet connection such as DSL, cable modem, or other approved service. The internet connection will be provided with a multi-port wireless router. The internet connection will be a minimum speed of 5 Mbps unless limited by job location and approved by the DOT. Prior to installing the wireless router, the Contractor will submit the wireless router's technical data to the Area Office to check for compatibility with the state's computer equipment. The internet connection is intended for state personnel usage only. The Contractor's personnel are prohibited from using the internet connection unless pre-approved by the Project Engineer. These items will be incidental to the contract unit price per each for "Type III Field Laboratory".

# STORAGE UNIT (SD11)

The Contractor will provide a storage unit such as a portable storage container or a semi-trailer meeting the minimum size requirements from the table below:

Project Total	Minimum	Minimum
Asphalt Concrete Tonnage	Internal Size (Cu Ft)	External Size (L x W x H)
Tormage	(Gu Ft)	(LXWXII)
Less than 50,000 ton	1,166	20' x 8' x 8.6' std
More than 50,000 ton	2,360	40' x 8' x 8.6' std
All Gyratory Controlled QC/QA Projects	2,360	40' x 8' x 8.6' std

### STORAGE UNIT (CONTINUED)

The storage unit is intended for use only by the Engineer for the duration of the project. The QC lab personnel or the Contractor will not be allowed to use the storage container while it is on the project, without permission of the Engineer.

The storage unit will be on site and operational prior to asphalt concrete production. Upon completion of asphalt concrete production, the Engineer will notify the Contractor when the storage unit can be removed from the project. The storage unit use will not exceed 30 calendar days from the completion of asphalt concrete production. The storage unit will remain the property of the Contractor.

The storage unit will be weather proof and will be set in a level position. The storage unit will be able to be locked with a padlock.

The storage unit will be placed adjacent to the QA lab, as approved by the Engineer.

The following will apply when the storage unit provided on the project is a portable storage container:

- 1. The portable storage container will be constructed of steel.
- 2. The portable storage container will be set such that it is raised above the surrounding ground level to keep water from ponding under or around the storage container.

The following will apply when the storage unit provided on the project is a semi-trailer:

- 1. A set of steps and hand railings will be provided at the exterior door.
- 2. If the floor of the semi-trailer is 18 inches or more above the ground, a landing will be constructed at the exterior door. The minimum dimensions for the landing will be 4 feet by 5 feet. The top of the landing will be level with the threshold or opening of the doorway.
- 3. The semi-trailer may be connected to the QA lab by a stable elevated walkway. The walkway will be a minimum of 48 inches wide and contain handrails installed at 32 inches above the deck of the walkway. The walkway will be constructed such that it is stable and the deck does not deform during use and allows for proper door operation. Walkway construction will be approved by the Engineer.

All cost for furnishing, maintaining, and removing the storage unit including labor, equipment, and materials including any necessary walkways, landings, stairways, and handrails will be included in the contract unit price per each for "Storage Unit".

#### **COLD MILLING ASPHALT CONCRETE**

The Los Angeles Abrasion Loss value on the aggregate used for the in-place asphalt concrete was 25 for SD11. This value was obtained from testing during construction of the in-place asphalt concrete.

Cold milling asphalt concrete will be done according to the typical section(s). In areas where maintenance patches have raised and/or widened the road, additional asphalt concrete will be milled to provide a uniform typical section from centerline to the edge of the finished shoulder. These areas also include farm, residential, field entrances and intersecting roads. Milling will be daylighted to the outside edge of the roadway. Any additional costs associated with this additional cold milling will be incidental to the contract unit price per square yard for Cold Milling Asphalt Concrete.

Cold milling asphalt is estimated to produce 7,580.7 tons of cold milled asphalt concrete material. An estimated 4,169.0 tons of cold milled asphalt concrete material will be used on SD11 as RAP in the Class Q2R Hot Mixed Asphalt Concrete mixture. An estimated 315.0 tons of cold milled asphalt concrete material along with 10,600 tons of RAP material stockpiled at the junction of SD46 and SD11 (Southeast corner Section 33 Township 96 North & Range 49 West) will be used on SD46 as RAP in the Class HR Asphalt Concrete mixture. The Contractor is responsible to assure enough cold milled asphalt concrete is available for the asphalt concrete on both projects. An estimated 3,096.7 tons of excess cold milled asphalt concrete material will be blended with salvaged material and Granular Material Furnished to be reused as Base Course, Salvaged on SD11 and SD46.

RAP achieved for project use and/or other uses is based on the dimensions given in the typical section(s). Field conditions will vary from that given in the typical section(s).

#### TABLE OF COLD MILLING ASPHALT CONCRETE ON SD11

Location Cold Milling Asphalt Concr			halt Concrete	
Station		Station	Sq.Yds.	Tons
1+01.6	to	26+13.35	10,493.0	630.6
27+06.65	to	a 196+45.0	71,030.7	3,752.1
a 196+45.00	to	a 201+52.0	2,467.7	256.2
a 201+52.00	to	a 233+13.3	14,053.9	1,475.7
a 233+22.30	to	a 240+06.9	3,661.8	384.5
a 240+33.08	to	a 251+60.60	6013.3	631.4
a 251+60.60	to	a 253+00.5	703.4	73.0
a 253+00.50	to	a 263+14.5	4,274.3	233.0
Int. Roads, Farm	Ent. 8	& Guardrail	1,641.3	86.2
Int. Streets			551.6	58.0
TOTAL =			114,891.0	7,580.7

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	P-CR 0046(73)366 & P-CR 0011(152)34	F3	F82

# SALVAGE AND STOCKPILE ASPHALT MIX AND GRANULAR BASE MATERIAL

The Los Angeles Abrasion Loss value on the aggregate used for the in-place asphalt concrete was 25. This value was obtained from testing during construction of the in-place asphalt concrete.

An estimated 4,810.1 tons (2,545.0 Cubic Yards) of asphalt mix and granular base material will be salvaged from the existing highway according to the in-place surfacing typical sections and stockpiled at a site furnished by the Contractor and satisfactory to the Engineer. The salvaged asphalt mix and granular base material will be reused on this project as Base Course, Salvaged after blending. This estimated quantity was included in the Unclassified Excavation quantities.

Salvaged material will be processed to meet the requirements of Section 884.2 D.6 prior to stockpiling. The Contractor will ensure that no vegetation, topsoil, subgrade, or other foreign material is incorporated into the salvaged asphalt mix material.

The quantity of salvaged asphalt mix and granular base material may vary from the plans.

# SALVAGE AND STOCKPILE GRANULAR MATERIAL

Granular material used for Traffic Control shoulder widening on SD46 will be salvaged and stockpiled. Care will be taken not to waste the in-place granular material. Salvaged material will be processed to meet the requirements of Section 884.2 D.4 prior to stockpiling. The Contractor will ensure that no vegetation, topsoil, subgrade, or other foreign material is incorporated into the salvaged granular base material.

Salvaged quantity estimated at approximately 13,042.9 tons (6,901.0 cubic yards). This work will be incidental to the contract unit price per ton for "Salvage and Stockpile Granular Material". The quantity of salvaged granular base material may vary from the plans.

# TABLE OF SALVAGED MATERIAL

TABLE OF SALVAGED MATER	IAL		
LOCATION	Salvaged	Salvaged	Unclassified
	Asphalt Mix	Granular	Excavation
	and Granular	Material	
Chatianian	Base Material	Tons	Cu.Yds.
Stationing	Tons	10115	Cu. rus.
SD46			
353+43.0 to 362+70.0	1,805.0		955.0
362+70.0 to 366+90.0	948.8		502.0
366+90.0 to 373+73.3	1,759.6		931.0
Traffic Control Shoulder Widening			
741+09.4 to 828+60 Lt. Sh.		2,910.6	1,540.0
735+09.5 to 828+60 Rt. Sh.		10,132.3	5,361.0
			9,289
SD11			
0-102.5 to 0-26.0	149.3		79.0
0+26.0 to 1+01.6	147.4		78.0
Bridge Approach @ Str. No. 64-090-005			
25+38.35 to 26+13.35			196.0
27+06.65 to 27+81.65			196.0
TOTAL	4,810.1	13,042.9	9,838.0

#### **SALVAGED MATERIAL**

The quantity of cold milled material and salvaged material may vary from the plans. Due to sequence of construction, the Contractor may not be able to reuse all of the salvaged granular material from the traffic control shoulder widening area from Sta. 735+60 to Sta. 828+60 both shoulders.

Excess salvaged material will be hauled and stockpiled at a site approved by the Engineer. All costs for crushing, hauling, and stockpiling the remaining salvaged material will be incidental to the contract unit price per ton for "Salvage and Stockpile Granular Material". The Contractor should reuse the salvaged material as much as possible on this project.

#### **GRANULAR MATERIAL, FURNISH**

Granular material will be furnished by the Contractor for use in blending with the cold milled material and the salvaged asphalt mix and granular material from this project, estimated at 4.074.8 tons.

The granular material will be Base Course meeting the requirements of Section 882.

#### **BLEND AND STOCKPILE GRANULAR MATERIAL**

An estimated 3,096.7 tons of excess cold milled material, an estimated 4,810.1 tons of salvaged asphalt mix and granular base material will be blended with 4,074.8 tons of Granular Material, Furnish and stockpiled at the Contractor's furnished stockpile site. Estimated total blended material = 11,981.6 tons.

The Contractor will use a portable platform scale, stationary commercial scale, stationary commercial plant, portable plant scale, or a belt scale to control the blending and weighing of the cold milled material with Contractor furnished granular material.

The cold milled material and salvaged asphalt mix material will be crushed to meet the requirements of Section 884.2 D.2 prior to blending into the stockpile.

Excess cold milled material and salvaged asphalt mix and granular base material and Granular Material, Furnish at a rate of no more than 50% asphalt material and no less than 50% granular material to obtain stockpile material. Material will be uniformly blended to the satisfaction of the Engineer.

No further gradation testing of the blended material will be required.

All costs for crushing the cold milled and salvaged asphalt material, stockpiling, and blending the materials will be incidental to the contract unit price per ton for "Blend and Stockpile Granular Material".

#### **TABLE OF MATERIAL UTILIZATION**

(Materials produced from projects 05J5 & 06QY)

	RAP for Asphalt Concrete Mix (06QY & 05J5)	Base Course, Salvaged or Gravel Cushion, Salvaged	Total
	Tons	Tons	Tons
Cold Milling Asphalt Concrete from SD11	4,484.0	* 3,096.7	7,580.7
Salvaged Asphalt Mix and Granular Base Material from Jct. of SD46 & SD11		* 4,810.1	4,810.1
Granular Material Furnished		* 4,074.8	4,074.8
Salvaged Granular Base Material from Traffic Control Shoulder Widening		13,042.9	13,042.9
Total =	4,484.0	25,024.5	

<sup>\*</sup> These 3 materials will be blended together to create a 50/50 blend of asphalt concrete and granular material.

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SOUTH DAKOTA	P-CR 0040(75)300 &	F4	F82

Revised: 21Jan25. RML

#### SHOULDER CLEARING FOR SD11

The Contractor will notify the Yankton Area Office at (605) 668-2929 at least two weeks prior to beginning work on this project so SDDOT personnel can mow and/or spray along the shoulder and inslopes. The Department will not be responsible for the effectiveness of the mowing or spraying.

Vegetation and accumulated material on or adjacent to the existing roadway edge will be removed by the Contractor, to the satisfaction of the Engineer, prior to cold milling. Shoulder Clearing will be done at locations as directed by the Engineer. The actual quantity of Shoulder Clearing needed will be measured and be the basis of payment. Any remaining windrow of accumulated material will be spread evenly on the inslope adjacent to the asphalt shoulder, to the satisfaction of the Engineer, following payement operations.

Each shoulder will be measured for payment. Costs associated with this work will be included in the contract unit price per mile for Shoulder Clearing. Total length for both shoulders equal 7.9 miles.

# **UNCLASSIFIED EXCAVATION, DIGOUTS FOR SD46**

The locations and extent of digout areas will be determined in the field by the Engineer. The backfilling material for the digouts will be Base Course.

Included in the Estimate of Quantities are 50 cubic yards of Unclassified Excavation, Digouts per mile for the removal of unstable material on SD46.

Included in the Estimate of Quantities are 100 tons of Base Course and 1.2 MGal of Water for Granular Material per mile for backfill of Unclassified Excavation, Digouts.

The digouts will be extended through the shoulder and backfilled with granular material that will daylight to the inslope to allow water to escape the subsurface. Estimated roadway length for digouts = 15.684 miles.

#### **UNCLASSIFIED EXCAVATION, DIGOUTS FOR SD11**

The locations and extent of digout areas will be determined in the field by the Engineer. The backfilling material for the digouts will be Asphalt Concrete Composite and Base Course. The depth of asphalt will match the in-place thickness.

Included in the Estimate of Quantities are 50 cubic yards of Unclassified Excavation, Digouts and 75 square yards of Remove Asphalt Concrete Pavement per mile for the removal of asphalt and unstable material on SD11.

Included in the Estimate of Quantities are 100 tons of Base Course,

1.2 MGal of Water for Granular Material and 25 tons of Asphalt Concrete Composite per mile for backfill of Unclassified Excavation, Digouts.

The digouts will be extended through the shoulder and backfilled with granular material that will daylight to the inslope to allow water to escape the subsurface. Estimated roadway length for digouts = 4.968 miles.

# BRIDGE APPROACH SURFACING OPERATION ON SD11 adiacent to Str. No. 64-090-005 SD11

The Contractor will install Reinforcement Fabric (MSE) and 6" of Class Q2R Hot Mixed Asphalt Concreter over 18" of Base Course (see detail sheet for bridge approach surfacing).

#### Geotextile Specification

Reinforcement Fabric (MSE) will conform to Section 831. The Reinforcement Fabric (MSE) provided will be on the Approved Products List or will be certified by the supplier to meet this specification prior to installation.

Reinforcement Fabric (MSE) will be paid for at the contract unit price per square yard for Reinforcement Fabric (MSE), estimated at 508.0 sq.vds. Payment quantities will be based on area covered plus 15%. Overlaps are accounted for by the additional 15%. Payment will be full compensation for furnishing and installing the Reinforcement Fabric (MSE) only. Granular backfill materials will be paid for under a separate bid item.

### Geotextile Installation Procedure

Prior to placing the Reinforcement Fabric (MSE), the upper 6 inches of subgrade will be scarified and recompacted. All costs for scarifying and recompacting subgrade material will be incidental to the contract unit price per sq.yd. for "Reinforcement Fabric (MSE)".

Place the Reinforcement Fabric (MSE) on as level and smooth of surface as possible. Any protrusions that might damage the geotextile will be removed prior to placing the geotextile. No equipment will be allowed on the geotextile until the granular backfill material is in place. The geotextile will be kept as taut as possible prior to backfilling. Placement will be done so that subsequent granular cover material does not shove. wrinkle or distort the in-place geotextile.

The geotextile will be overlapped a minimum of 2 feet. The overlaps will be shingled in a manner that assures granular material will not be forced under the geotextile during backfilling operations.

Granular backfill material will be dumped behind the leading edge of the fill and pushed into place with a loader or dozer. The geotextile may be held in place with small piles of granular material or staples. Granular material will be dumped at least 20 feet behind the leading edge of the backfill and pushed into place with a loader or dozer from the covered areas to the uncovered areas. The granular material will conform to the requirements of Base Course and will be compacted to 97% of the maximum dry density.

### CONTRACTOR FURNISHED BORROW EXCAVATION

Additional embankment is necessary to accommodate the MGS Guardrail System installations and roadway widening for traffic control.

The Contractor will provide a suitable site for Contractor Furnished Borrow Excavation material. The Contractor is responsible for obtaining all required permits and clearances for the borrow site. The borrow material will be approved by the Engineer. The plans quantity for "Contractor Furnished Borrow Excavation" as shown in the Estimate of Quantities will be the basis of payment for this item.

Restoration of the Contractor Furnished Borrow Excavation site will be the responsibility of the Contractor and all cost to restore the site will be incidental to the contract unit bid price per cubic yard for Contractor Furnished Borrow Excavation.

The existing embankments at Str. # 61-090-005 with additional Contractor Furnished Borrow Excavation are to be reshaped according to the details provided in these plans for guardrail installation.

Roadway widening for traffic control will be placed according to the typicals in Section F. Area requiring widening is from Sta. 735+09.5 to Sta. 828+60 SD46. both shoulders.

Seeding of all disturbed areas will be done by the Contractor, see Section D.

Payment for the aforementioned work including labor, equipment, materials, and incidentals will be incidental to the contract unit price per cubic yard for Contractor Furnished Borrow Excavation. Water for compaction of earth embankments will be applied at the rate of 10 gallons per cubic yard of Contractor Furnished Borrow Excavation.

#### Table of Contractor Furnished Borrow Excavation

Table of Contractor Furnished Bo	Contractor Borrow	Furnished	Water For Embankment
Location	(Cu.Yds.)	Excavation	(Mgal)
SD46	(00.103.)		(Mgai)
Traffic Control Widening from Sta. 735+09.5 to Sta. 828+60			
Lt. Shoulder	4061		52.4
Rt. Shoulder	7145		92.2
Additional Widening for Movable Concrete Barriers @ Str. # 61-160-011 RCBC			
Lt. Shoulder	186		2.4
Rt. Shoulder	287		3.7
SD11			
Str. # 64-090-005			
Begin Bridge Left Sh.	62		0.8
Begin Bridge Right Sh.	90		1.2
End Bridge Left Sh.	23		0.3
End Bridge Right Sh.	86		1.1
Culvert Work	20		0.3
Total =	11,960	-	154.4

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SOUTH DAKOTA	P-CR 0040(75)300 &	F5	F82

Revised: 25Aug25, JPC

# **CONSTRUCTION HAUL ROAD (SD46)**

Included in the Estimate of Quantities are 1,000 tons of Gravel Cushion per mile, and 12 MGal of Water for Granular Material per mile for haul road construction. The use of this material will be at the discretion of the Contractor. Any additional construction and removal for the construction haul road will be the Contractor's responsibility. The Contractor will receive no additional compensation for this work. Estimated length = 13.918 Miles

The Gravel Cushion used to construct the haul road will be compacted to the satisfaction of the Engineer.

All costs associated with construction of the haul road will be incidental to the Gravel Cushion quantities provided.

# **SURFACE PREPARATION FOR SD46**

Prior to trimming or placement of the Nonreinforced PCC Pavement, the Contractor will be required to prepare the existing surface according to the Surface Preparation specifications provided in Section 210, at locations determined by the Engineer.

The locations provided on the typical sections for Asphalt Surface Treatment. In Place. represent the locations where an asphalt surface treatment is anticipated to be in place at the time of construction. The Contractor is advised that locations and dimensions of actual Asphalt Surface Treatment, In Place, may vary from that given on the typical sections. Approximately 50 tons of asphalt concrete patching to maintain the interim surfacing by DOT maintenance in 2025. The asphalt concrete patching was completed as needed at various locations throughout the project with an estimates thickness of 2" or less. All costs associated with processing the asphalt surface treatment and asphalt concrete patching prior to reshaping the granular material will be incidental to the contract until price per mile for "Surface Preparation".

Quantities for Surface Preparation have been provided for the entire length of the Nonreinforced PCC Pavement project. Actual limits to receive Surface Preparation ahead of the Nonreinforced PCC Pavement placement will be limited to particular project conditions and will be subject to approval by the Engineer. In no case will Surface Preparation operations ahead of Nonreinforced PCC Pavement placement operations exceed fourteen calendar days. Estimated roadway length = 15.684 miles.

# TRIM MATERIAL

Material removed during the trimming operation may be used for the Construction Haul Road or hauled from the roadbed. Material hauled from the roadbed may be placed on shoulders after completion of the nonreinforced concrete pavement placement. No additional payment will be made for handling, stockpiling, processing, or placement of trim material. Water added by road mix or plant mix methods will be paid at the contract unit price per MGal for Water for Granular Material.

#### REMOVE TRAFFIC CONTROL WIDENING (SD46)

When the traffic control widening is no longer required, the granular material will be salvaged and stockpiled at a location determined by the Engineer. The Contractor Furnished Borrow Excavation material will be removed and become the property of the Contractor. The shoulders will be reshaped to the original grading design as shown in the typical sections and cross sections. The cross sections are from the grading project. PCN 04JF.

Sta. 741+09.4 to Sta. 828+60, Lt. Shoulder Sta. 735+09.5 to Sta. 828+60, Rt. Shoulder

Cost for removing the Contractor Furnished Borrow Excavation material will be incidental to the contract lump sum price for Remove Traffic Diversion(s).

# SHOULDER SHAPING FROM STA. 0+20 TO STA. 735+09.5 (SD46)

The Contractor will remove all granular material generated from the Construction Haul Road to a separate stockpile site as directed by the Engineer. This material may be reused as Base Course, Salvaged at the discretion of the Engineer.

After removal of the Haul Road material and prior to paving the shoulders, the existing Base Course or Base Course, Salvaged on the shoulders will be reshaped and compacted with adequate moisture as determined by the Engineer until a uniform, stable surface is obtained.

After Shoulder Shaping is completed, the shoulder granular material will be placed as specified, according to the Base Course, Salvaged requirements.

Included in the Estimate of Quantities are 27.837 miles of Shoulder Shaping for both shoulders.

Sta. 0+20.0 to Sta. 735+09.5 Lt. & Rt. Shoulders

Included in the Estimate of Quantities is 12.0 MGal of Water for Granular Material per mile per shoulder for compaction of granular material associated with Shoulder Shaping.

All costs associated with removing, hauling, stockpiling, and shaping the granular material will be incidental to the contract unit price per mile bid for Shoulder Shaping.

# SHOULDER SHAPING FROM STA. 735+09.5 TO STA. 828+60 LT. SHOULDER (SD46)

The Contractor will salvage and stockpile the granular material used to build the traffic control widening to a site as directed by the Engineer. This material may be reused as Base Course, Salvaged at the discretion of the Engineer.

After removal of the granular material and the additional borrow material for the traffic control widening and prior to paving the shoulders with Asphalt Concrete & Base Course material, the in place granular on the shoulders will be reshaped as shown in the typical sections and compacted with adequate moisture as determined by the Engineer until a uniform, stable surface is obtained.

After Shoulder Shaping is completed, the shoulder granular material will be placed as specified, according to the Base Course, Salvaged requirements.

Included in the Estimate of Quantities are 1.765 miles of Shoulder Shaping for the left shoulder.

Included in the Estimate of Quantities is 12.0 MGal of Water for Granular Material per mile per shoulder for compaction of granular material associated with Shoulder Shaping.

All costs associated with shaping the granular material will be incidental to the contract unit price per mile bid for Shoulder Shaping.

# SHOULDER SHAPING FROM STA. 735+09.50 TO STA. 828+60 RT. SHOULDER (SD46)

The Contractor will salvage and stockpile the granular material used to build the traffic control widening to a site as directed by the Engineer. This material may be reused as Base Course, Salvaged at the discretion of the Engineer.

After removal of the granular material and the additional borrow material for the traffic control widening and prior to paving the shoulders with Asphalt Concrete, the in place granular on the shoulders will be reshaped as shown in the typical sections and compacted with adequate moisture as determined by the Engineer until a uniform, stable surface is obtained.

After Shoulder Shaping is completed, the shoulder asphalt concrete material will be placed as specified.

Included in the Estimate of Quantities are 1.765 miles of Shoulder Shaping for the right shoulder.

Included in the Estimate of Quantities is 10.8 MGal of Water for Granular Material per mile per shoulder for compaction of granular material associated with Shoulder Shaping.

All costs associated with shaping the granular material will be incidental to the contract unit price per mile bid for Shoulder Shaping.

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### BASE COURSE. SALVAGED

The Base Course, Salvaged will be obtained from the stockpile site(s) provided by the Contractor from the blended material produced on this project and may be used without further gradation testing.

All other requirements for Base Course, Salvaged will apply.

Base Course, Salvaged placed on SD46 shoulders will be compacted according to Section 260.3.D of the Specifications except that a pneumatic tired roller with an effective roller weight of at least 250 pounds per square inch of roller width will be required. At the time of compaction, the material placed on the shoulders will have a minimum of 4% moisture uniformly blended throughout the depth of material. The percent moisture may be adjusted by the Engineer.

# **ASPHALT CONCRETE BLADE LAID (SD11)**

Included in the Estimate of Surfacing Quantities are 150 tons of Asphalt Concrete Blade Laid, 1.5 tons of Hydrated Lime, and 11.1 tons of PG 58-34 Asphalt Binder per mile and will be tight bladed on the existing surface 24 feet wide prior to the overlay of SD11. Gaps at centerline will not be permitted. Estimated roadway length = 4.968 miles.

Mineral Aggregate for tight bladed material will use only the fine aggregate components combined in the same proportions as the Class Q2R Hot Mixed Asphalt Concrete mix. Mineral Aggregate for tight bladed material will meet the gradation requirements of the Job Mix Formula. Fine Aggregate Angularity and Sand Equivalent requirements will be the same as the Class Q2R Hot Mixed Asphalt Concrete mix. Quality testing is not required on the coarse aggregate (+No. 4 sieve) in this mixture.

The Asphalt Concrete Blade Laid Lift will be designed using an  $N_{\text{design}}$  Gyratory Compactive Effort of 65. The asphalt binder content will be determined so that the air voids of Asphalt Concrete Blade Laid Lift are between 3.0% and 5.0%.

Included in the Estimate of Surfacing Quantities are 27.8 tons of SS-1h or CSS-1h Asphalt for Tack for use prior to the application of the Blade Laid lift. (Rate = 0.09 Gal./Sq.Yd. at 25-foot width)

# **CLASS Q2R HOT MIXED ASPHALT CONCRETE (SD11)**

Mineral Aggregate:

Asphalt concrete aggregates will consist of reclaimed asphalt pavement (RAP) and virgin aggregate.

Virgin mineral aggregate for Class Q2R Hot Mixed Asphalt Concrete will conform to the requirements of Class Q2.

The Class Q2R Hot Mixed Asphalt Concrete will include 30 percent RAP in the mixture. RAP will be obtained from the material produced by cold milling on this project. An estimated 4,169.0 tons of RAP is needed for the Class Q2R Hot Mixed Asphalt Concrete mixture.

Mix Design Criteria:

Gyratory Controlled QC/QA Mix Design requirements for the Class Q2R Hot Mixed Asphalt Concrete will conform to the requirements of Class Q2.

All remaining requirements for Class Q2 will apply.

#### COMPACTION for CLASS Q2R HOT MIXED ASPHALT CONCRETE

Location	Compaction With Specified Density	Compaction Without Specified Density
	Ton	Ton
SD11		
Sta. 1+01.6 to Sta. 4+74.8		
24' Mainline	111.6	
Lt. & Right Shoulders		88.3
Sta. 4+74.8 to Sta. 25+38.35		
24' Mainline	617.1	
Lt. & Right Shoulders		359.8
Sta. 25+38.35 to Sta. 26+13.35		
24' Mainline	24.3 / 28.0 / 22.4	
Lt. & Right Shoulders		14.2 / 16.4 / 13.2
Sta. 27+06.65 to Sta. 27+81.65		
24' Mainline	24.3 / 28.0 / 22.4	
Lt. & Right Shoulders		14.2 / 16.4 / 13.2
Sta. 27+81.65 to Sta. a 196+45.0		
24' Mainline	5,043.3	
Lt. & Right Shoulders		2,945.2
Sta. a 196+45.0 to Sta. a 201+52.0		,
36' Mainline	227.4	
Lt. Shoulder		46.1
Sta. a 201+52.0 to Sta. a 211+02.5		-
48' Mainline	568.3	
Sta. a 211+02.5 to Sta. a 233+13.3		
36' Mainline	1,004.5	
Sta. a 233+22.3 to Sta. a 240+06.9	,	
48' Mainline	579.5	
Sta. a 240+33.1 to Sta. a 251+60.6	1 212	
48' Mainline	674.2	
Sta. a 251+60.6 to Sta. a 253+00.5		
36' Mainline	62.8	
Lt. Shoulder		15.2
Sta. a 253+00.5 to Sta. a 263+14.5		
24' Mainline	303.2	
Lt. & Right Shoulders	33.2	180.0
		1.50.0
Miscellaneous Areas		862.7
TOTALS:	9,341.3	4,584.9
TOTALS.	9,341.3	4,004.9

### **CLASS HR ASPHALT CONCRETE (SD46)**

RAP for the Class HR Asphalt Concrete will be obtained from the stockpile at a state furnished stockpile site located in the Southeast corner of Section 33, Township 96 North, Range 49 West of the 5<sup>th</sup> P.M. Lincoln County, South Dakota near the intersection of SD46 and SD11 and from the cold milling operation on SD11.

An estimated 10,915.0 tons of RAP is needed for the Class HR mixture. The Class HR Asphalt Concrete will include 40 percent RAP in the mixture (10,600.0 tons from the state furnished stockpile and 315.0 tons from the cold milling operation).

When directed by the Engineer, the Contractor will saw and remove a total of three undamaged compaction cores per asphalt concrete lift from designated area(s) and repair the hole(s) to the satisfaction of the Engineer. All costs associated with the compaction cores will be incidental to the contract unit price per each for Compaction Sample.

All other requirements for Class HR Asphalt Concrete will apply.

# **COMPACTION for CLASS HR ASPHALT CONCRETE**

Location	Compaction With Specified Density	Compaction Without Specified Density
	Ton	Ton
SD46		
Left Shoulder:		
Sta. 0+20.0 to Sta. 733+91.4	9,504.9	
Sta. 746+46.7 to Sta. 799+84.1	743.3	
Sta. 800+21.3 to Sta. 828+60.0	365.5	
Right Shoulder:		
Sta. 0+20.0 to Sta. 800+35.5	10,369.2	
Sta. 800+66.0 to Sta. 828+60.0	355.2	
XR735		
Sta. 0+38.0 to Sta. 13+60.0	731.4 / 731.4	
Miscellaneous Areas		1,790.0
TOTALS:	22,800.9	1,790.0

#### FLEXIBLE PAVEMENT SMOOTHNESS PROVISION

All sections, not excluded by the Special Provision for Flexible Pavement Smoothness will be evaluated as two opportunities.

# **BLOTTING SAND FOR PRIME (SD46)**

Included in the Estimate of Quantities are 10 tons of Blotting Sand for Prime to be used where necessary for maintenance of traffic as directed by the Engineer. (Rate = 10 pounds per square yard)

# SAND FOR FLUSH SEAL

The sand application will be placed only on intersecting roads and entrances.

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DAKOTA	P-CR 0040(73)300 &	F7	F82

### **FLUSH SEAL**

Application of flush seal will be completed within 10 working days following completion of the asphalt concrete surfacing.

The flush seal application for SD46 will be placed only on shoulders, intersecting roads and entrances

The flush seal application for SD11 will be placed only on shoulder rumble strips (1.5' width per shoulder), intersecting roads and entrances.

Application of flush seal may be eliminated from intersecting roads and entrances by the Engineer. If the paved surface remains tight, the Engineer will notify the Contractor as soon as possible that the flush seal is unnecessary.

#### **ASPHALT CONCRETE COMPOSITE**

Section 324 will apply except that Class Q2R Hot Mixed Asphalt Concrete or Class HR Asphalt Concrete as specified elsewhere in the plans may be used as Asphalt Concrete Composite.

Plans specified locations for Asphalt Concrete Composite will be paid for at the contract unit price per ton for Asphalt Concrete Composite regardless of the class of asphalt concrete used at such locations.

# **REMOVE AND RESET MAILBOXES (SD46)**

The Contractor will remove and reset the existing mailboxes for single or double mailbox assemblies. The local Postmaster will determine the recommended mounting height of the mailboxes throughout the project. The Contractor will coordinate with the Engineer on the proper postal representative to contact.

All costs for removing and resetting existing mailboxes and providing temporary mailboxes will be incidental to the contract unit price per each for "Remove and Reset Mailbox".

Two double and 28 single mailboxes will be removed and reset.

#### **REFURBISH MAILBOXES (SD11)**

The Contractor will refurbish the existing mailboxes on new posts with the necessary support hardware for single or double mailbox assemblies. The local Postmaster will determine the recommended mounting height of the mailboxes throughout the project. The Contractor will coordinate with the Engineer on the proper postal representative to contact.

All costs for removing existing mailboxes, providing temporary mailboxes, and resetting mailboxes with new posts and necessary support hardware will be incidental to the contract unit price per each for "Refurbish Single Mailbox" or "Refurbish Double Mailbox".

Two single and one double mailbox will be refurbished.

#### **CHECKING SPREAD RATES**

The Contractor will be responsible for checking the Class HR Asphalt Concrete, Class Q2R Hot Mixed Asphalt Concrete, Base Course, Base Course, Salvaged, Gravel Cushion and Gravel Cushion, Salvaged spread rates and taking the weigh delivery tickets as the surfacing material arrives on the project and is placed onto the roadway.

The Contractor will compute the required spread rates for each typical surfacing section and create a spread chart prior to the start of material delivery and placement. The Engineer will review and check the Contractor's calculations and spread charts. The station to station spread will be written on each ticket as the surfacing material is delivered to the roadway.

At the end of each day's shift, the Contractor will verify the following:

- All tickets are present and accounted for,
- The quantity summary for each item is calculated,
- The amount of material wasted if any,
- Each day's ticket summary is marked with the corresponding 'computed by',
- The ticket summary is initialed and certified that the delivered and placed quantity is correct.

All daily tickets and the summary by item will be given to the Engineer no later than the following morning.

If the checker is not properly and accurately performing the required duties, the Contractor will correct the problem or replace the checker with an individual capable of performing the duties to the satisfaction of the Engineer. Failure to do so will result in suspension of the work.

The Department will perform depth checks. The Contractor will be responsible for placement of material to the correct depth unless otherwise directed by the Engineer. If the placed material is not within a tolerance of  $\pm 1/2$  inch of the plan shown depth, the Contractor will correct the problem at no additional cost to the Department. Excess material above the tolerance will not be paid for. Achieving the correct depth may require picking up and moving material or other action as required by the Engineer. All costs for providing the Contractor furnished checker and performing all related duties will be incidental to the contract lump sum price for the "Checker". No allowances will be made to the contract lump sum price for Checker due to authorized quantity variations unless the quantities for the material being checked vary above or below the estimated quantities by more than 25 percent. Payment for the Checker will then be increased or decreased by the same proportion as the placed material quantity bears to the estimated material quantity.

#### **TABLE OF SUPERELEVATION**

#### SD46

Station to	Station		
0+20	716+07.26	-	Normal Crown Section
716+07.26	719+67.26	-	Superelevation Transition
719+67.26	750+51.67	-	2040' Radius Curve Right 0.0600'/' Superelevation Rate Point of Rotation at Centerline
750+51.67	752+91.67	-	Superelevation Transition
752+91.67	828+60.00	-	Normal Crown Section
XR735			
0+38.00	1+85.71	-	Normal Crown Section
1+85.71	3+89.71	-	Superelevation Transition
3+89.71	11+40.91	-	1060' Radius Curve Right 0.0600'/' Superelevation Rate Point of Rotation at Centerline
11+40.91	13+44.91	-	Superelevation Transition
13+44.91	13+60.00	-	Normal Crown Section

# **GRIND RUMBLE STRIPS IN ASPHALT CONCRETE SHOULDERS (SD11)**

Asphalt concrete rumble strips/stripes will be constructed on the shoulders per Standard Plate 320.24. Rumble strips will be paid for at the contract unit price per mile for Grind 12" Rumble Strip or Stripe in Asphalt Concrete. It is estimated that 7.8 miles of asphalt concrete rumble strips will be required.

#### Location:

Sta. 0+96.6 to Sta. 26+13.4 Lt. & Rt. Shoulders Sta. 27+06.7 to Sta. a 196+45.0 Lt. & Rt. Shoulders Sta. a 253+00.5 to Sta. a 263+14.5 Lt. & Rt. Shoulders

Rumble strip installation will be completed prior to application of the flush seal and permanent pavement markings. A flush seal will be applied to the newly installed 12" rumble strips at a width of 18" and a rate of 0.10 gal./SqYd. All costs associated with placing the flush seal will be incidental to the contract unit price per ton for "SS-1h or CSS-1h Asphalt for Flush Seal".

# GRIND SINUSOIDAL TRANSVERSE RUMBLE STRIP IN ASPHALT CONCRETE (SD11)

Advance intersection warning sinusoidal transverse rumble strips will be constructed on SD11 mainline pavement south of SD46, as detailed in Standard Plate 320.46. Sinusoidal transverse rumble strips will be paid for at the contract unit price square foot for Grind Sinusoidal Transverse Rumble Strip in Asphalt Concrete. It is estimated that 392.0 square feet of sinusoidal transverse rumble strips will be required.

Sinusoidal transverse rumble strip installation will be completed prior to application of the flush seal and permanent pavement markings. A flush seal will be applied to the newly installed sinusoidal transverse rumble strips at a width of 11' and a rate of 0.10 Gal/SqYd. All costs associated with placing the flush seal will be incidental to the contract unit price per ton for "SS-1h or CSS-1h Asphalt for Flush Seal".

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DAKOTA	P-CR 0040(75)300 &	F8	F82

#### 8" NONREINFORCED PCC PAVEMENT

The fine aggregate will be screened over a 1-inch square opening screen just prior to introduction into the concrete paving mix. The Contractor will screen all of the aggregate to prevent the incorporation of foreign materials (i.e. mud balls) into the concrete mix.

The concrete mix will conform to the Special Provision for Contractor Furnished Mix Design for PCC Pavement.

There will be no direct payment for trimming of the gravel cushion for PCC pavement. The trimming will be considered incidental to the related items required for PCC Pavement. Trimming will be performed as required by Section 380.3 C of the Specifications.

A construction joint will be sawed whenever new concrete pavement is placed adjacent to existing concrete pavement. The transverse construction joints will be handled in accordance with Standard Plate 380.15.

The location of joints, as shown and designated on the PCC Pavement Joint Layout(s) are only approximate locations to be used as a guide and to afford bidders a basis for estimating the construction cost of the joints. The final locations of the joints are to be designated by the Engineer during construction.

All driving surfaces of the mainline paving, including turning lanes, will be longitudinally tined from 6" each side of centerline pavement markings to 6" inside the outside pavement markings. All other areas will be textured as directed by the Engineer.

Rumble Strips will be placed 15 inches wide 3 inches from the outside edge of the pavement. Payment for forming rumble strips including labor, materials and incidentals will be incidental to the contract unit price per square yard for "8" Nonreinforced PCC Pavement". Estimated length for both shoulders equal 31.4 miles.

The following locations will be tested for smoothness in accordance with the Special Provision for IRI PCC Pavement Smoothness.

SD46 – Sta. 0+20.0 to Sta. 800+23.5 (Both Lanes) SD46 – Sta. 800+78.1 Sta. 833+60.0 (Both Lanes)

Turning lanes including center turn lane will be tested using the 10' straight edge as per Specifications 380.3.0.1.

# TRANSVERSE CONTRACTION JOINTS

Unless specified otherwise in the PCC Pavement Joint Layout Sheets or elsewhere in the plans, the typical joint spacing for the 8" Nonreinforced PCC Pavement will be 13'. See Standard Plate 380.04 for placement of Dowel Bars.

The transverse contraction joints will be perpendicular to the centerline. In multilane areas the transverse contraction joints will be perpendicular to the centerline and be in a straight line across the entire width of pavement. In special situations the Engineer may pre-approve transverse contraction joints that do not meet these requirements. All nonconforming transverse contraction joints will be removed at the Contractor's expense. Any method of placement that cannot produce these requirements will not be

**Table of PCC Pavement and Dowel Bars** 

Location			1 ¼" Dowel Bars	8" Nonreinforced PCCP
Station		Station	Each	Sq. Yds.
	SD46	I		
0+20.0	to	1+09.9	289	432.9
1+09.9	to	147+40.0	27,000	45,515.9
147+40.0	to	151+60.0	967	1,586.7
151+60.0	to	166+36.6	4,104	6,562.7
166+36.6	to	170+56.6	988	1,586.7
170+56.6	to	362+70.0	35,472	59,775.0
362+70.0	to	366+90.0	943	1,587.2
366+90.0	to	373+73.3	1,972	3,036.9
373+73.3	to	377+90.7	955	1,575.8
377+90.7	to	687+02.0	57,072	96,168.5
687+02.0	to	692+50.0	1,288	2,104.4
692+50.0	to	724+86.0	8,964	14,382.2
724+86.0	to	729+06.0	1,348	2,153.5
729+06.0	to	735+83.7	2,496	3,915.6
735+83.7	to	742+46.7	1,936	3,313.2
742+46.7	to	799+71.5	10,560	17,810.5
799+71.5	to	800+23.5	98	162.4
800+78.1	to	801+30.1	125	161.2
801+30.1	to	828+60.0	5,040	8,493.0
Inters	ecting St	reets		
	a. 0+32 R		94	164.4
St	a. 0+36 L	t.	127	223.1
Sta	. 370+03	Rt.	340	678.6
Sta	Sta. 370+03 Lt.			683.5
F	Entrances			
Sta. 3+20 Rt., 472nd Ave.			108	225.5
	Sta. 4+45 Lt., SD46			165.4
Sid. 4	Sta. 4+43 Lt., 3D40			100.7
	Total =		162,714	272,464.8

# GRIND SINUSOIDAL CENTERLINE RUMBLE STRIPE IN PCC PAVEMENT (SD46)

Sinusoidal rumble stripes will be constructed on the centerline, as detailed in the plan set. Sinusoidal rumble stripes will be paid for at the contract unit price per mile for Grind Sinusoidal Centerline Rumble Stripe in PCC Pavement. It is estimated that 15.7 miles of sinusoidal rumble stripes will be required.

Location:

Sta. 0+20.0 to Sta. 800+23.5 Sta. 800+78.1 to Sta. 828+60.0

### **ALKALI SILICA REACTIVITY**

Fine aggregate will conform to Section 800.2 D Alkali Silica Reactivity (ASR) Requirements.

Below is a list of known fine aggregate sources and the average corresponding 14-day expansion values (as of 9-18-2024):

Source	Location	Expansion Value
Bachman	Winner, SD	0.335*
Bitterman	Delmont, SD	0.316*
Concrete Materials	Corson, SD	0.146
Concrete Materials - Vellek Pit	Yankton, SD	0.411**
Croell	Hot Springs, SD	0.089
Croell	Wasta, SD	0.212
Emme Sand & Gravel	Oneil, NE	0.217
Fisher S&G – Blair Pit	W of Vale, SD	0.171
Fisher S&G - Mickelson Pit	E of Nisland, SD	0.129
Fisher S&G - Vallery Pit	Nisland, SD	0.110
Fisher S&G	Rapid City, SD	0.092
Fisher S&G	Spearfish, SD	0.053
Fisher S&G	Wasta, SD	0.159
Fuchs	Pickstown, SD	0.275*
Henning – Tilstra Pit	Ash Creek, MN	0.199
Higman	Hudson, SD	0.187
Jensen	Herried, SD	0.276*
L.G. Everist	Akron, IA	0.257*
L.G. Everist	Brookings, SD	0.297*
L.G. Everist – Ode Pit	E Sioux Falls, SD	0.222
L.G. Everist – Nelson Pit	NE Sioux Falls, SD	0.156
L.G. Everist	Hawarden, IA	0.130
L.G. Everist	Summit, SD	0.184
Mark's S&G – Moerke Pit	Underwood, MN	0.165
Morris – Birdsall	Blunt, SD	0.229
Morris - Leesman	Blunt, SD	0.231
Morris - Richards Pit	Onida, SD	0.188
Morris - Shawn's Pit	E of Sturgis, SD	0.186
Northern Concrete Agg.	Rauville, SD	0.113
Northern Concrete Agg.	Luverne, MN	0.154
Opperman - Gunvordahl Pit	Burke, SD	0.363*
Opperman - Cahoy Pit	Herrick, SD	0.307*
Opperman - Jones Pit	Burke, SD	0.321*
Opperman - Randall Pit	Pickstown, SD	0.230
Pete Lien & Sons	Creston, SD	0.158
Pete Lien & Sons	Oral, SD	0.157
Pete Lien & Sons	Wasta, SD	0.255*
Simon Materials - Beltline Pit	Scottsbluff, NE	0.277*
Thorpe Pit	Britton, SD	0.098
Valley S&G – Van Beek Pit	Rock Valley, IA	0.228
Wagner Building Supplies	Pickstown (Wagner), SD	0.251*
Winter Brothers- Whitehead Pit	Brookings, SD	0.197
William Diothora- Willtelleau Fit	Diodkings, OD	0.101

<sup>\*</sup> These sources will require Type II cement with a fly ash content of 25% in the concrete mix.

The Department will use the running average of the last three or fewer known expansion test results for determining acceptability of the source. These expansion results are reported in the preceding table. Additional testing, when requested by the Contractor, will be performed by the Department at the Contractor's expense.

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SOUTH DAKOTA	P-CR 0040(75)300 &	F9	F82

# **ALKALI SILICA REACTIVITY (CONTINUED)**

The values listed in the table are intended for use in bidding. If a previously tested pit by SDDOT with a test value less than 0.250 is discovered after letting to be 0.250 or greater, then the Department will accept financial responsibility if higher costs are incurred due to higher percent of fly ash requirement.

# POLY-ALPHA METHYLSTYRENE (AMS) MEMBRANE CURING COMPOUND

Provide poly-alpha methylstyrene liquid membrane curing compounds for spray application on portland cement concrete surfaces exposed to the air.

The AMS membrane curing compound will conform to section 821 of the Specifications and the following requirements:

- 1. The AMS membrane curing compound will be successfully reviewed by the Department before use.
- Meets the requirements of ASTM C 309 for white pigmented Type 2, Class B.
- 3. The Engineer will not allow the use of curing compound that is over 1 year from the manufacture date.
- 4. Resin is 100 percent poly-alpha methylstyrene and formulated to maintain the specified properties of the following Table.

REQUIREMENTS FOR AMS MI	EMBRANE CURING COMPOUND	
Properties	Range	
Total solids, % by weight of compound	≥ 42	
% reflectance in 72 h (ASTM E 1247)	≥ 65	
Loss of Water, kg/sq. m in 24 h (AASHTO T 155)	≤ 0.15	
Loss of Water, kg/sq. m in 72 h (AASHTO T 155)	≤ 0.40	
Settling Test, ml/100 ml in 72 h	≤ 2	
V.O.C. Content, g/L	≤ 350	
Infrared Spectrum, vehicle	100% α methylstyrene	
*Test in accordance with MNDOT method.		

<sup>\*\*</sup> These sources will not be used.

# POLY-ALPHA METHYLSTYRENE (AMS) MEMBRANE CURING COMPOUND (CONTINUED)

The application will be in accordance with section 380.3 M plus the following:

Before application, agitate the curing compound as received in the shipping container to obtain a homogenous mixture. Protect membrane curing compounds from freezing before application. Handle and apply the membrane curing compound in accordance with the manufacturer's recommendations.

# POLY-ALPHA METHYLSTYRENE (AMS) MEMBRANE CURING COMPOUND (CONTINUED)

- Apply curing compound homogeneously to provide a uniform, solid, white opaque coverage on all exposed concrete surfaces (equal to a white sheet of typing paper) at the time of application.
- 2. If the Engineer determines that the initial or corrective spraying result in unsatisfactory curing, the Engineer may require the Contractor to use the blanket curing method, at no additional cost to the Department.

Use the fully-automatic, self-propelled mechanical power sprayer to apply the curing compound:

- Operate the equipment to direct the curing compound to the surface from two different lateral directions.
- 2. If puddling, dripping, or non-uniform application occurs, suspend the operation to perform corrections as approved by the Engineer.
- A re-circulating bypass system that provides for continuous agitation
  of the reservoir material.
- Separate filters for the hose and nozzle.
- Check valve nozzles.
- 6. Multiple or adjustable nozzle system that provides for variable spray patterns.
- A spray-bar drive system that operates independently of the wheels or track drive system.

Equipment for hand spraying of odd width or shapes and surfaces exposed by form removal will be:

- 1. Used from two directions to ensure coverage equal to a white sheet of typing paper as visible from any direction.
- 2. A re-circulating bypass system that provides for continuous agitation of the reservoir material.
- 3. Separate filters for the hose and nozzle.
- 4. Multiple or adjustable nozzle system that provides for variable spray patterns.

A recommended practice for using AMS membrane curing compound is to clean out the sprayer including tank and nozzles each day after use.

Payment for AMS membrane curing compound, including labor, materials and incidentals will be incidental to the contract unit price per square yard for 8" Nonreinforced PCC Payement.

STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS
SOUTH DAKOTA	P-CR 0040(73)300 &	F10	F82
	P-CR 0011(132)34	FIU	FOZ

# STEEL BAR INSERTION

The Contractor will insert the Steel Bars (1  $\frac{1}{4}$ " x 18 inch epoxy coated plain round dowel bars) into drilled holes in the existing concrete pavement. Anchoring of the steel bars in the drilled holes will conform to the Specifications.

The steel bars will be cut to the specified length by sawing or shearing and will be free from burring or other deformations.

Epoxy coated plain round steel bars will be inserted on 12-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 6 inches from the centerline of the slab.

# **TABLE OF STEEL BAR INSERTION**

LOCATION	QUANTITY OF BARS
SD46	1 ¼" x 18"
Sta. 0+20.0 67' Lt. to 67' Rt.	134
Sta. 828+60.0 14' Lt. to 14' Rt.	28
Totals:	162

### **ORDINARY ROADWAY SHAPING**

Ordinary Roadway Shaping will be performed in accordance with the Standard Specifications at locations designated by the Engineer.

Included in the Estimate of Quantities are 2.0 miles of Ordinary Roadway Shaping, 56.9 MGal of Water for Embankment per mile and 175.6 MGal of Water for Granular Material per mile, for bidding purposes only. The actual quantity ordered by the Engineer will be the quantity eligible for payment. If no areas are identified by the Engineer for these items, the bid items will be CCO'ed off the project.

# **HEAVY ROADWAY SHAPING**

Heavy Roadway Shaping will be performed in accordance with the Standard Specifications at locations designated by the Engineer.

Included in the Estimate of Quantities are 2.0 miles of Heavy Roadway Shaping, 118.0 MGal of Water for Embankment per mile and 175.6 MGal of Water for Granular Material per mile, for bidding purposes only. The actual quantity ordered by the Engineer will be the quantity eligible for payment. If no areas are identified by the Engineer for these items, the bid items will be CCO'ed off the project.

# **RATES OF MATERIALS (PCN 05J5)**

The Estimate of Surfacing Quantities is based on the following quantities of materials per MII F

# SD46 SHOULDER SURFACING SECTIONS - Rate 1

(Rates are for one shoulder only)

Sta. 0+20.0 to Sta. 735+09.5 Rt. Shoulder Sta. 0+20.0 to Sta. 733+91.1 Lt. Shoulder Sta. 742+46.7 to Sta. 799+84.1 Lt. Shoulder Sta. 800+38.3 to Sta. 828+60.0 Lt. Shoulder

BASE COURSE or BASE COURSE, SALVAGED

1.067 tons.

Water for Granular Material at the rate of 12.8 M. Gallons.

MC-70 Asphalt for Prime at the rate of 6.3 ton applied 9.0 feet wide (Rate = 0.30 gallon per square yard).

SS-1h or CSS-1h Asphalt for Tack at the rate of 1.3 ton applied 8.5 feet wide (Rate = 0.06 gallon per square yard).

# CLASS HR ASPHALT CONCRETE

Crushed Aggregate 396 tons
Salvaged Asphalt Concrete 264 tons
PG 58-34 Asphalt Binder 24 tons
Total 684 tons

## FLUSH SEAL

SS-1h or CSS-1h Asphalt for Flush Seal at the rate of 1.0 ton applied 8.0 feet wide (Rate = 0.05 gallon per square yard).

The exact proportions of these materials will be determined on construction.

# SD46 SHOULDER SURFACING SECTIONS - Rate 2

Sta. 735+09.5 to Sta. 800+63.2 Rt. Shoulder Sta. 801+18.2 to Sta. 828+60 Rt. Shoulder

(Rates are for one shoulder only)

MC-70 Asphalt for Prime at the rate of 6.3 ton applied 9.0 feet wide (Rate = 0.30 gallon per square yard).

SS-1h or CSS-1h Asphalt for Tack at the rate of 1.3 ton applied 8.5 feet wide (Rate = 0.06 gallon per square yard).

# CLASS HR ASPHALT CONCRETE

Crushed Aggregate 396 tons
Salvaged Asphalt Concrete 264 tons
PG 58-34 Asphalt Binder 24 tons
Total 684 tons

#### FLUSH SEAL

SS-1h or CSS-1h Asphalt for Flush Seal at the rate of 1.0 ton applied 8.0 feet wide (Rate = 0.05 gallon per square yard).

The exact proportions of these materials will be determined on construction.

STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS	l
SOUTH DAKOTA	P-CR 0040(73)300 & P-CR 0011(152)34	F11	F82	ı

Revised: 28May25, RML

# **RATES OF MATERIALS (PCN 06QY)**

The Estimate of Surfacing Quantities is based on the following quantities of materials per **MILE**.

# SD11 MAINLINE OVERLAY SECTIONS - Rate A

Sta. 4+74.8 to Sta. 26+13.35 Sta. 27+06.65 to Sta. a 195+45.0 Sta. a 253+80.5 to Sta. a 263+14.5

SS-1h or CSS-1h Asphalt for Tack at the rate of 6.1 ton applied 41.0 feet wide (Rate = 0.06 gallon per square yard).

#### CLASS Q2R HOT MIXED ASPHALT CONCRETE

Crushed Aggregate 1,663 tons
Salvaged Asphalt Concrete
PG 58-34 Asphalt Binder 99 tons
Hydrated Lime 25 tons
Total 2,500 tons

#### FLUSH SEAL

SS-1h or CSS-1h Asphalt for Flush Seal at the rate of 0.35 ton per shoulder applied 1.5 feet wide per shoulder on the Rumble Strips. (Rate = 0.10 gallon per square yard).

The exact proportions of these materials will be determined on construction.

# **RATES OF MATERIALS**

The Estimate of Surfacing Quantities is based on the following quantities of materials per **STATION**.

# SD11 MAINLINE OVERLAY SECTIONS - Rate B

Sta. a 201+52.0 to Sta. a 211+02.5 Sta. a 233+38.7 to Sta. a 240+06.9 Sta. a 240+33.1 to Sta. a 251+60.6

SS-1h or CSS-1h Asphalt for Tack at the rate of 0.07 ton applied 24.0 feet wide at centerline (Rate = 0.06 gallon per square yard).

SS-1h or CSS-1h Asphalt for Tack at the rate of 0.10 ton applied 24.0 feet wide, (12' adjacent left curb & gutter and 12' adjacent right curb & gutter). (Rate = 0.09 gallon per square yard).

# CLASS Q2R HOT MIXED ASPHALT CONCRETE

Crushed Aggregate 39.78 tons
Salvaged Asphalt Concrete 17.05 tons
PG 58-34 Asphalt Binder 2.37 tons
Hydrated Lime 0.59 tons
Total 59.79 tons

#### FLUSH SEAL

SS-1h or CSS-1h Asphalt for Flush Seal at the rate of 0.007 ton per shoulder applied 1.5 feet wide per shoulder on the Rumble Strips. (Rate = 0.10 gallon per square yard).

The exact proportions of these materials will be determined on construction.

# SD11 MAINLINE OVERLAY SECTIONS - Rate C

#### Sta. a 211+02.5 to Sta. a 232+02.5

SS-1h or CSS-1h Asphalt for Tack at the rate of 0.07 ton applied 24.0 feet wide at centerline (Rate = 0.06 gallon per square yard).

SS-1h or CSS-1h Asphalt for Tack at the rate of 0.05 ton applied 12.0 feet wide, (6' adjacent left curb & gutter and 6' adjacent right curb & gutter). (Rate = 0.09 gallon per square yard).

#### CLASS Q2R HOT MIXED ASPHALT CONCRETE

Crushed Aggregate	29.84 tons
Salvaged Asphalt Concrete	12.79 tons
PG 58-34 Asphalt Binder	1.78 tons
Hydrated Lime	0.44 tons
Total	44.85 tons

### FLUSH SEAL

SS-1h or CSS-1h Asphalt for Flush Seal at the rate of 0.007 ton per shoulder applied 1.5 feet wide per shoulder on the Rumble Strips. (Rate = 0.10 gallon per square yard).

The exact proportions of these materials will be determined on construction.

ſ	STATE OF SOUTH	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS	
	DAKOTA	P-CR 0040(75)300 &	F12	F82	

STATE OF	PROJECT	SHEET	TOTAL
SOUTH	P-CR 0046(73)366 &		SHEETS
DAKOTA	P-CR 0046(73)300 &	F13	F82

# **TABLE OF ADDITIONAL QUANTITIES (SD46)**

LOCATION		AL QUANTITIES (SD4	WATER FOR GRANULAR MATERIAL	BASE COURSE or BASE COURSE, SALVAGED	GRAVEL CUSHION or GRAVEL CUSHION, SALVAGED	ASPHALT CONCRETE COMPOSITE	CLASS ASPHALT CONCRETE	HR	PG 58 ASPHALT BINDER	3-34	ASPHALT FOR PRIME	ASPHALT FOR TACK	ASPHALT FOR FLUSH SEAL	SAND FOR FLUSH SEAL
			MGal	Ton	Ton	Ton / Lift	Ton / Lift		Ton / Lift		Ton	Ton / Lift	Ton	Ton
Station	t	Station												
XR 735	'													
0+38.0	t	1+58.0	1.0	84.1			139.8 / 139.8		4.9 / 4.9		1.2	0.3 / 0.3	0.2	3.9
1+58.0	t	13+60.0					591.6 / 591.6		20.7 / 20.7		5.7	1.2 / 1.2	0.9	12.8
MISCELLANE	EOUS													
Right Turn Lar	ne @ XR	735	0.7		53.0									
Intersecting Ro	d @ Sta.	370+30 Lt.	0.2		19.2									
Intersecting Ro	d @ Sta.	370+31 Rt.	0.2		19.1									
Intersecting Ro			1.0	83.2			117.2 / 117.2		4.1 / 4.1		1.2	0.3 / 0.3	0.2	4.2
Intersecting Ro			1.1	90.4			191.2		6.7		1.3	0.3	0.2	4.6
Intersecting Re	d @ Sta.	633+74 Lt.	0.2	17.6			37.2		1.3		0.3	0.1	*	0.9
Intersecting Re	d - AC ra	dius only (25 ea)	10.4	868.8			779.5		27.3		5.5	1.2	1.0	18.7
Entrance - Sta	a. 693+28	Rt.	0.7	59.0			124.7		4.4		0.9	0.2	0.2	3.0
Entrance - Sta	a. 714+95	Rt.	0.2	18.6			39.2		1.4		0.3	0.1	0.1	0.9
Entrances w/ A	•	a)	4.8	401.5			383.8		13.4		2.7	0.6	0.5	9.2
40' Entrance (			17.5	1,456.7										
30' Entrance (	(2 ea)		1.1	87.7										
24' Entrance (	(66 ea)		24.7	2,057.9										
Railroad Cross	sing - Sta	. 800+51				17.9 / 17.9 / 11.9								
Traffic Contro (Sta. 735+09.5														
Lt. Shoulder			35.7		2,979.3									
Rt. Shoulder			145.5		12,121.6									
Temporary Co	oncrete 787+19	Barrier Surfacing												
Lt. Shoulder			0.9		69.0									
Rt. Shoulder			1.5		126.0									
Traffic Control	I (Engine	er's Discretion)	6.0		500.0									
Total =			253.4	5,225.5	15,887.2	47.7	3,252.8		113.9		19.1	6.1	3.3	58.2
L				1	1	1						i		1

Application Rates: PG 58-34 Asphalt Binder for Class HR Asphalt Concrete at 3.5% (total mix weight = 148 lbs./cu.ft.)

MC-70 Asphalt for Prime rate = 0.30 gallon per square yard

SS-1h or CSS-1h Asphalt for Tack rate = 0.06 gallon per square yard

SS-1h or CSS-1h Asphalt for Flush Seal rate = 0.05 gallon per square yard

Sand for Flush Seal rate = 8.00 lbs. per square yard

<sup>\*</sup> Less than a tenth of a ton

STATE OF	PROJECT	SHEET	TOTAL
SOUTH	P-CR 0046(73)366 &		SHEETS
DAKOTA	P-CR 0040(73)300 &	F14	F82

# TABLE OF ADDITIONAL QUANTITIES (SD11)

LOCATION		L QUANTITIES (SDTT	WATER FOR GRANULAR	BASE COURSE OR BASE COURSE,	CLASS Q2R ASPHALT	PG 58-34 ASPHALT BINDER	HYDRATED LIME	ASPHALT FOR PRIME	ASPHALT FOR TACK		ASPHALT FOR FLUSH	SAND FOR FLUSH SEAL
LOOATION			MATERIAL	SALVAGED	CONCRETE	AOI HALI DINDLA	LIIVIL	TORTAINE	Mainline	Lt. & Rt. Shoulders	SEAL	I LOUIT OLAL
			MGal	Ton	Ton	Ton	Ton	Ton	Rate = 0.06 Gal./Sq.Yd. Ton (width)	Rate = 0.09 Gal./Sq.Yd. Ton (width)	Ton	Ton
Station	to	Station										
MAINLINE TRAN	NSITION	IS										
0-102.5'	to	0-97.5'			4.0 / 4.0 / 2.7	0.2 / 0.2 / 0.1	* / * / *		* / * / *		*	
0+96.6	to				4.0 / 4.0 / 2.7	0.2 / 0.2 / 0.1	*/*/*		* / * / *		*	
1+01.6	to				199.9	7.9	2.0		0.4		0.1	
a 195+45.0	to	a 196+45.0			51.1	2.0	0.5		0.1		*	
a 196+45.0	to	a 200+16.0			196.4	7.8	1.9		0.3 (24')	0.3 (19.5')		
a 200+16.0	to	a 201+52.0			77.1	3.1	0.8		0.1 (24')	0.1 (ave. 22.5')		
a 232+02.5	to	a 233+13.3			62.6	2.5	0.6		0.1 (24')	0.1 (ave. 23')		
a 233+22.3	to	a 233+38.7			180.0	7.1	1.8		0.2 (24')	* (ave. 29.6')		
a 251+60.6	to	a 252+65.6			59.5	2.4	0.6		0.1 (24')	0.1 (ave. 21')		
a 252+65.6	to	a 253+00.5			18.5	0.7	0.2		* (24')	* (18')		
a 253+00.5	to	a 253+80.5			40.9	1.6	0.4		0.1		*	
Bridge Approac	h @ Str	· No. 64-090-005										
Sta. 25+38.35 to			4.4	# 366.2	38.5 / 44.4	1.5 / 1.8	0.4 / 0.4	0.4	0.1 / 0.1			
Sta. 27+06.65 to	Sta. 27	+81.65	4.4	# 366.2	38.5 / 44.4	1.5 / 1.8	0.4 / 0.4	0.4	0.1 / 0.1			
Str. No. 64-090-0	005 Gua	ardrail										
Begin Bridge Left			0.9	73.3	20.4	0.8	0.2	0.1	*		*	
Begin Bridge Rig			1.3	106.9	20.4	0.8	0.2	0.1	*		*	
End Bridge Left	<u> </u>		0.3	27.4	19.1	0.8	0.2	*	*		*	
End Bridge Right	t		1.2	102.1	19.3	0.8	0.2	0.1	*		*	
MISCELLANEO	US ARE	AS										
Spot Leveling, St	trengthe	ning & Repair			496.8	19.5	5.0					
Tack for Repair a									1.2			
Int. Rds Radius -			1.2	100.0	140.7	5.6	1.4		0.2		0.2	3.3
Int. Roads ROW	- 1 each	1			52.7	2.1	0.5		0.1		0.1	1.3
Int. Streets AC or					58.2	2.3	0.6		0.1		0.1	2.1
Int. Streets AC/B			0.2	20.0	7.7	0.3	0.1		*		*	0.3
Fe/Fm Entrances			4.8	400.0								
Mailbox Turnouts			0.3	27.2	6.0	0.2	0.1		*			
Total =			19.0	1,589.3	1,914.5	76.3	18.9	1.1	4.0		0.5	7.0
# \/irain Dago Cou			10.0	1,000.0	1 .,0	1 7 0.0	10.0	1	1		1 0.0	1

# Virgin Base Course

Application Rates: PG 58-34 Asphalt Binder for Class Q2R Asphalt Concrete at 4.0% (total mix weight = 148 lbs./cu.ft.)
Hydrated Lime at 1.0%
MC-70 Asphalt for Prime rate = 0.30 gallon per square yard
SS-1h or CSS-1h Asphalt for Tack rate = 0.06 gallon per square yard
SS-1h or CSS-1h Asphalt for Tack rate = 0.09 gallon per square yard for designated shoulder area (see Typical Sections)
SS-1h or CSS-1h Asphalt for Flush Seal rate = 0.05 gallon per square yard
Sand for Flush Seal rate = 8.00 lbs. per square yard

\* Less than a tenth of a ton

# TABLE OF CULVERT WORK (SD46)

Station	Approx. MRM	Existing Culvert	Work	Location	Furnisi Install RCP	h & 24"	Furnis Install RCP		Remo	ve Pipe	Reset	move & Pipe Section	Comments
			Lt.	Rt.	Ft		Ft		Ft		Each	_	
748+00	380.71	30" RCP & 2 Sloped Ends		Х				4		4		2	Traffic Control Widening
808+67	381.91	Quad 30" RCP & 8 Sloped Ends	Х	Х			16	16	16	16	8	8	Traffic Control Widening
826+33	382.24	Twin 24" Arch RCP & 4 Sloped Ends	Х	Х	8	12			8	12	4	4	Traffic Control Widening
TOTAL =					20		36		56		26		

<sup>\*</sup> Pipe End Sections will be removed and reset twice. Once to install RC Pipe for traffic control shoulder widening and once after traffic control shoulder widening pipe has been removed.

# TABLE OF CULVERT WORK (SD11)

Station	Approx. MRM	Existing Culvert	Work Locat		Repro Ditch	file	Contracto Furnished Excavatio	l Borrow	Remo Reset		Remo Reset End S	Pipe	Type Draina Fabric	_	* Cl Riprap	ass B	Comments
			Lt.	Rt.	Station	s	Cu.Yds.		Ft.		Each		Sq.Yds		Tons		
83+38	37.917	24" RCP & 2 FE	Х	Х			5	5			1	1					
a 110+80	37.387	Triple 8'x6' RCBC	Х	Х	0.5	0.5							258	254	149	148	See detail sheets
a 118+24	37.227	42" Arch RCP & 2 FE		Х		0.5											
a 152+00	36.601	24" RCP & 2 FE		Х				5		6		1					
a 172+44	36.216	60" RCP & 2 FE	Х	Х		0.5	5		8		1						
a 256+60	34.611	36" RCP & 2 FE		Х		0.4											
TOTAL =					2.4		20		14		4		512		297		

<sup>\*</sup> For estimating purposes only, a factor of 1.4 tons/cu.yd. was used to convert Cu.Yds. to Tons.

# TABLE OF GURARDRAIL ITEMS

Location	Remove Beam Guardrail	# Remove Flared End Terminal	Type 1 Retrofit Guardrail Transition	Type 1 MGS	MGS Flared End Terminal	Steel Beam Guardrail Delineator	Comments
	Feet	Each	Each	Feet	Each	Each	
SD11							
Str. # 64-090-005							
Begin Bridge Left Sh.	81.25	1	1	37.5	1	4	
Begin Bridge Right Sh.	81.25	1	1	37.5	1	4	
End Bridge Left Sh.	81.25	1	1	37.5	1	4	
End Bridge Right Sh.	81.25	1	1	37.5	1	4	
TOTAL	325.0	4	4	150.0	4	16	

<sup>#</sup> For Informational Purposes Only: All cost to remove these items will be incidental to the contract unit price per foot for "Remove Beam Guardrail".

STATE OF SOUTH	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS
DAKOTA	P-CR 0011(152)34	F15	F82
	Revised: 21Jan25, Rivil		-

# **TABLE OF CONSTRUCTION STAKING (SD46)**

(See Special Provision for Contractor Staking)

The staking data from the grading project (P-PH 0046(61)366, PCN 04JF) can be obtained from the Area office.

					Grade Sta	king				
Roadway and Description	Begin Station	End Station	Number of Lanes	Length (Ft)	Length (Mile)	Lane Factor	Sets of Stakes	* Grade Staking (Mile)	Graded Centerline Staking (Mile)	Miscellaneous Staking (Mile)
SD46 (2 lane roadway)	0+20.0	147+40.0	2	14,720.0	2.788	1	1	2.788		2.788
SD46 (Transition from 2 lane to 3 lane roadway)	147+40.0	151+60.0	3	420.0	0.080	1.5	1	0.120		0.080
SD46 (3 lane roadway)	151+60.0	166+36.6	3	1,476.6	0.280	1.5	1	0.420		0.280
SD46 (Transition from 3 lane to 2 lane roadway)	166+36.6	170+56.6	3	420.0	0.080	1.5	1	0.120		0.080
SD46 (2 lane roadway)	170+56.6	353+43.0	2	18,286.4	3.463	1	1	3.463		3.463
SD46 (2 lane roadway)	353+43.0	362+70.0	2	927.0	0.176	1	2	0.352	0.176	0.176
SD46 (Transition from 2 lane to 3 lane roadway)	362+70.0	366+90.2	3	420.0	0.080	1.5	2	0.240	0.080	0.080
SD46 (3 lane roadway)	366+90.2	373+73.3	3	683.1	0.129	1.5	2	0.387	0.129	0.129
SD46 (Transition from 3 lane to 2 lane roadway)	373+73.3	377+90.7	3	417.4	0.079	1.5	1	0.119		0.079
SD46 (2 lane roadway)	377+90.7	686+50.0	2	30,859.3	5.845	1	1	5.845		5.845
SD46 (Transition from 2 lane to 3 lane roadway)	686+50.0	692+50.0	3	600.0	0.114	1.5	1	0.171		0.114
SD46 (3 lane roadway)	692+50.0	724+86.0	3	3,236.0	0.613	1.5	1	0.920		0.613
SD46 (Transition from 3 lane to 4 lane roadway)	724+86.0	729+06.0	4	420.0	0.080	2	1	0.160		0.080
SD46 (4 lane roadway)	729+06.0	735+86.5	4	680.5	0.129	2	1	0.258		0.129
SD46 (Transition from 3 lane to 2 lane roadway)	735+86.5	740+20.0	3	433.5	0.082	1.5	1	0.123		0.082
SD46 (2 lane roadway)	740+20.0	828+60.0	2	8,840	1.674	1	1	1.674		1.674
	·	-	-	-			Totals:	17.160	0.385	15.692

<sup>\* 1 =</sup> Paving Hub Stakes (PCC Pavement)

# TABLE OF CONSTRUCTION STAKING (SD11) (See Special Provision for Contractor Staking)

The staking data from the grading project (P-PH 0046(61)366, PCN 04JF) can be obtained from the Area office.

Roadway and Description	Begin Station	End Station	Number of Lanes	Length (Ft)	Length (Mile)	Lane Factor	Sets of Stakes	* Grade Staking (Mile)	Miscellaneous Staking (Mile)
SD11 (2 lane roadway)	0-102.5	26+13.35	2	2715.9	0.514	1	1	0.514	0.514
Bridge Exception	26+13.35	27+06.65		93.3					
SD11 (2 lane roadway)	27+06.65	86+33.98	2	5927.3	1.123	1	1	1.123	1.123
SD11 (2 lane roadway) (Equation)	86+33.98	a 86+33.27							
SD11 (2 lane roadway)	a 86+33.27	240+06.92	2	15373.7	2.912	1	1	2.912	2.912
Box Culvert Exception	240+06.92	240+33.08		26.2					
SD11 (2 lane roadway)	240+33.08	263+14.5	2	2281.4	0.432	1	1	0.432	0.432
							Totals:	4.981	4.981

<sup>\* 1 =</sup> Paving Hub Stakes (PCC Pavement)

STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS
SOUTH DAKOTA	P-CR 0040(73)300 &	F16	F82

Revised 25Aug25, JPC

<sup>\*\*</sup> Grade Staking Quantity = (Length) x (Lane Factor) x (Sets of Stakes)

<sup>\*\*</sup> Grade Staking Quantity = (Length) x (Lane Factor) x (Sets of Stakes)

STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS
SOUTH DAKOTA	P-CR 0046(73)300 & P-CR 0011(152)34	F17	F82

Revised: 28May25, RML

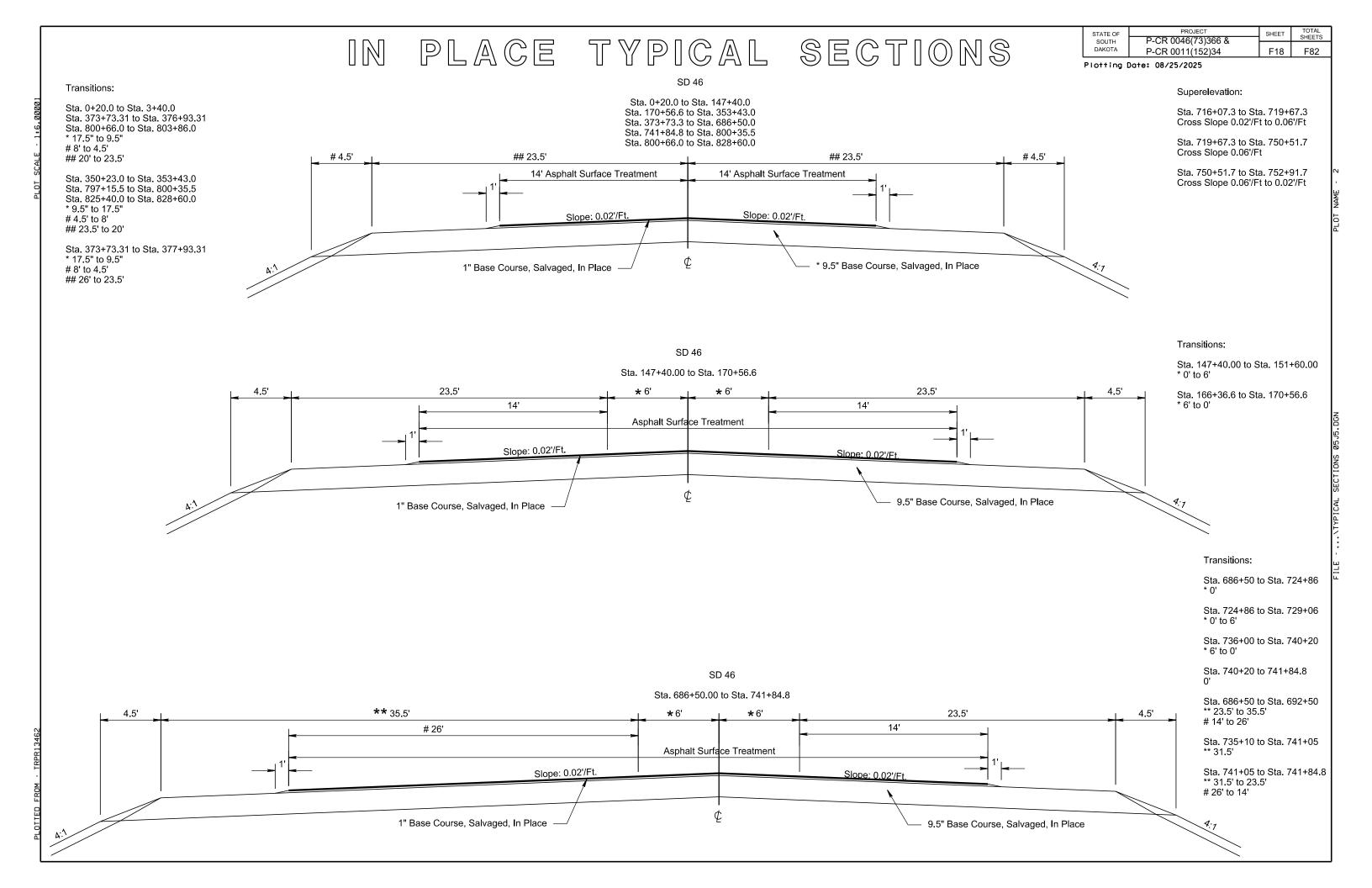
**TABLE OF MATERIAL QUANTITIES (SD46)** 

LOCATION	WATER FOR GRANULAR MATERIAL	BASE COURSE OR BASE COURSE, SALVAGED	GRAVEL CUSHION OR GRAVEL CUSHION, SALVAGED	CLASS HR ASPHALT CONCRETE	PG 58-34 ASPHALT BINDER	ASPHALT FOR PRIME	BLOTTING SAND FOR PRIME	ASPHALT FOR TACK	ASPHALT FOR FLUSH SEAL	SAND FOR FLUSH SEAL
	MGal	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton
Rate 1	376.8	31,407.7		20,133.9	706.5	185.4		38.3	29.4	
Rate 2				1,204.2	42.3	11.1		2.3	1.8	
Additional Quantities Table	253.4	5,225.5	15,887.2	3,252.8	113.9	19.1		6.1	3.3	58.2
Notes										
Surface Preparation	896.9									
Shoulder Shaping – 0+20 to 828+60 Lt.	188.2									
Shoulder Shaping – 0+20 to 735+09.5 Rt.	167.0									
Shoulder Shaping – 735+09.5 to 828+60 Rt.	19.1									
Digout Backfill	18.8	1,568.4								
Construction Haul Road	167.0		13,919.0							
Traffic Control Blotting Sand for Prime							10.0			
ORS	351.2									
HRS	351.2									
Total =	2,789.6	38,201.6	29,806.2	24,590.9	862.7	215.6	10.0	46.7	34.5	58.2

TABLE OF MATERIAL QUANTITIES (SD11)

LOCATION	WATER FOR GRANULAR MATERIAL	BASE COURSE OR BASE COURSE, SALVAGED	ASPHALT CONCRETE COMPOSITE	ASPHALT CONCRETE BLADE LAID	CLASS ( ASPHALT CONCRETE	Q2R PG ASPHAL BINDER	HYDRATED LIME	ASPHALT FOR PRIME	ASPHALT FOR TACK	ASPHALT FOR FLUSH SEAL	SAND FOR FLUSH SEAL
	MGal	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton
Rate A					9,427.8	373.3	94.3		23.0	2.6	
Rate B					1,642.0	65.1	16.2		4.6	0.4	
Rate C					941.9	37.4	9.2		2.6	0.3	
Additional Quantities Table	19.0	1,589.3			1,914.5	76.3	18.9	1.1	4.0	0.5	7.0
Notes											
Asphalt Concrete Blade Laid				745.2		55.1	7.5		27.8		
Digout Backfill	6.0	496.8	124.2								
Grind Sinusoidal Transverse Rumble Strip in Asphalt Concrete										*	
Total =	25.0	2,086.1	124.2	745.2	13,926.2	607.2	146.1	1.1	62.0	3.8	7.0

<sup>\*</sup> Less than a tenth of a ton



STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH	P-CR 0046(73)366 &		CHELIO
DAKOTA	P-CR 0011(152)34	F19	F82

Granular material will be placed during Traffic Control Shoulder Widening operation. Area will be reshaped

and recompacted during Shoulder Shaping operation.

Plotting Date: 08/25/2025

\$ Sta. 742+46.7 to Sta. 828+60

Transitions

Sta. 742+46.7 to Sta. 750+51.7 \* 0.06'/Ft. \*\* 0.06'/Ft.

Sta. 750+51.7 to Sta. 752+91.7 \* 0.06'/Ft. to -0.02'/Ft. \*\* 0.06'/Ft. to 0.02'/Ft.

SD 46

Sta. 0+20.0 to Sta. 147+40.0 Sta. 170+56.6 to Sta. 353+43.0 Sta. 377+93.3 to Sta. 686+50.0 Sta. 742+46.7 to Sta. 800+23.5

Sta. 800+78.1 to Sta. 828+60.0 3.5′ 6′ 14' 14' 4.5' Slope: 0.04'/Ft. Slope: 0.04'/Ft. \*\* Slope: 0.02'/Ft 8" Nonreinforced PCC Pavement 3" Class HR Asphalt Concrete 3" Class HR Asphalt Concrete \$ Base Course or Base Course, Salvaged Base Course or Base Course, Salvaged 9.5" Base Course or Base Course, Salvaged, In Place

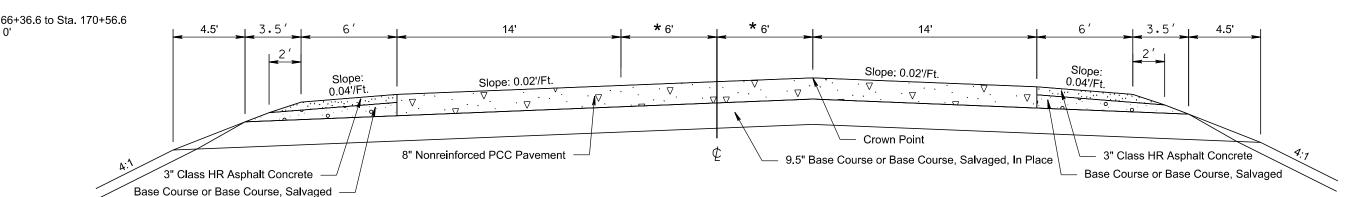
Transitions:

Sta. 147+40.00 to Sta. 151+60.00 \* 0' to 6'

Sta. 166+36.6 to Sta. 170+56.6 \* 6' to 0'

SD 46

Sta. 147+40.0 to Sta. 170+56.6



# TYPICAL SURFACING S

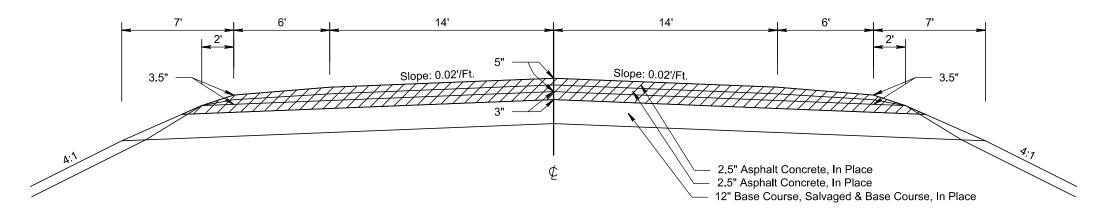
SECTI	$\sim 1000$

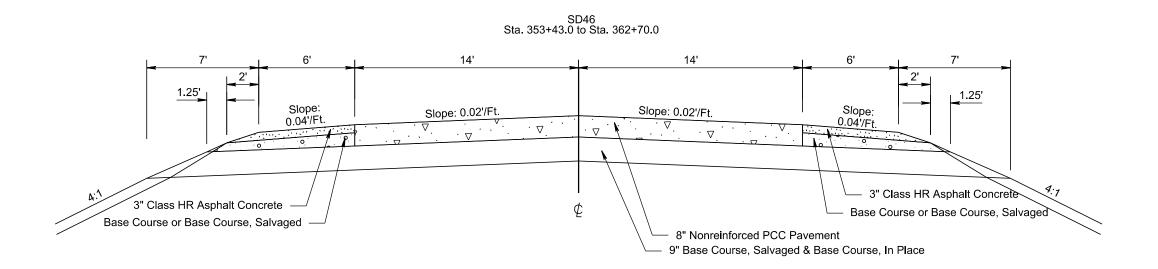
STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS	
SOUTH DAKOTA	P-CR 0040(75)300 & P-CR 0011(152)34	F20	F82	

Plotting Date: 08/25/2025

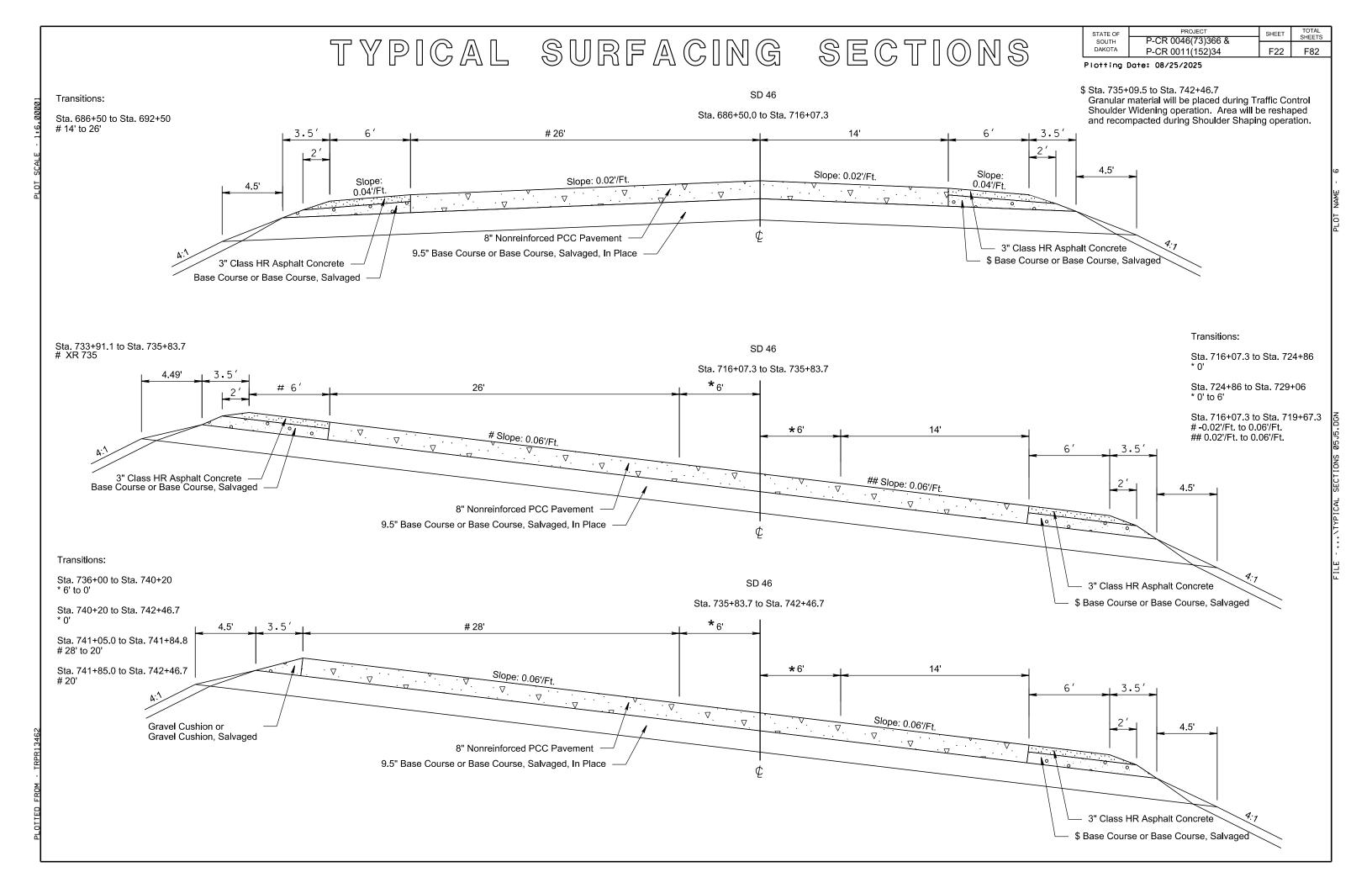
SD46 Sta. 353+43.0 to Sta. 362+70.0

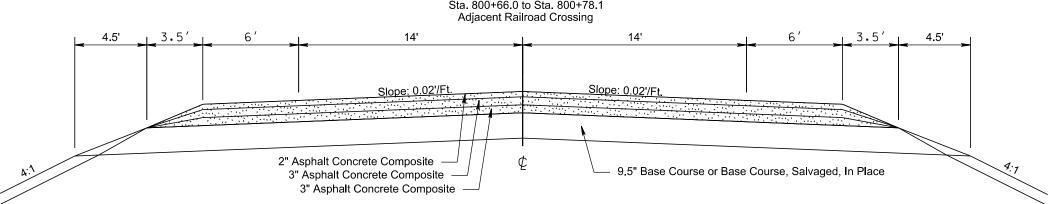
IN PLACE SURFACING

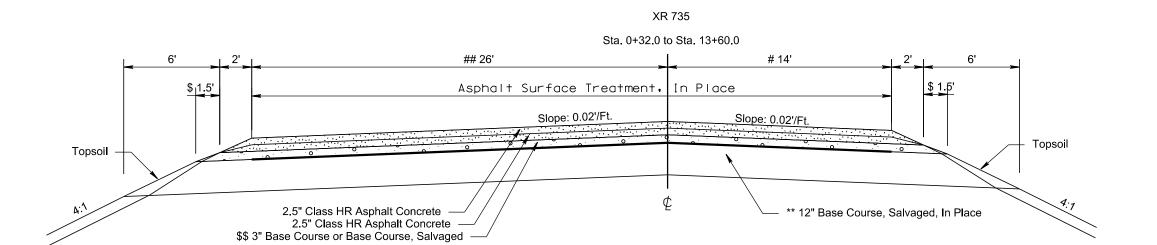




PROJECT STATE OF SHEET TOTAL SHEETS P-CR 0046(73)366 & TYPICAL SURFACING SECTIONS P-CR 0011(152)34 F21 F82 Salvage & Stockpile Asphalt Mix and Granular Base Material Plotting Date: 08/25/2025 SD46 Sta. 362+70.0 to Sta. 373+73.3 IN PLACE SURFACING Transitions: Sta. 362+70.0 to Sta. 366+90.0 \* 0' to 6' **\*** 6' Slope: 0.02'/Ft. Slope: 0.02'/Ft. 3.5" 2.5" Asphalt Concrete, In Place 2.5" Asphalt Concrete, In Place 12" Base Course, Salvaged & Base Course, In Place SD46 Sta. 362+70.0 to Sta. 373+73.3 Transitions: Sta. 362+70.0 to Sta. 366+90.0 \* 0' to 6' 2.4' 1.25' Slope: 0.02'/Ft. Slope: 0.02'/Ft. Slope: 0.04'/Ft. Slope: 0.04'/Ft. Crown Point - 3" Class HR Asphalt Concrete 3" Class HR Asphalt Concrete 8" Nonreinforced PCC Pavement Base Course or Base Course, Salvaged Base Course or Base Course, Salvaged Base Course, Salvaged & Base Course, In Place SD 46 Sta. 373+73.3 to Sta. 377+93.3 Transitions: Sta. 373+73.3 to Sta. 377+93.3 3.5 6′ 1.3.5 \* 6' to 0' Slope: 0.04'/Ft. Slope: 0.02'/Ft. Slope: 0.04'/Ft. Slope: 0.02'/Ft.  $\nabla$ 8" Nonreinforced PCC Pavement 9.5" Base Course or Base Course, Salvaged, In Place 3" Class HR Asphalt Concrete 3" Class HR Asphalt Concrete Crown Point Base Course or Base Course, Salvaged Base Course or Base Course, Salvaged







#### Transitions:

Sta. 0+32 to Sta. 1+52 \$ 1.5' to 0' \$\$ 3" to 0" \*\* 9" to 12"

PROJECT

P-CR 0046(73)366 &

P-CR 0011(152)34

SHEET

F23

F82

STATE OF

DAKOTA

Plotting Date: 08/25/2025

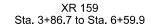
Sta. 1+52 to Sta. 13+60 \$ 0' \$\$ 0"

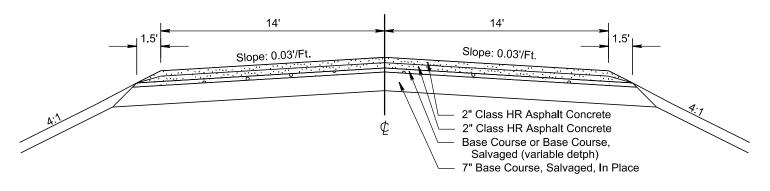
Sta. 0+32 to Sta. 1+44.4 # Variable ## Variable

Sta. 2+80 to Sta. 4+00 ## 26' to 14'

Sta. 4+00 to Sta. 12+60 ## 14'

Sta. 12+60 to Sta. 13+60 # 14' to 13' ## 14' to 13'





PROJECT STATE OF SHEET TOTAL SHEETS P-CR 0046(73)366 & TYPICAL SURFACING SECTIONS P-CR 0011(152)34 F24 F82 Salvage & Stockpile Asphalt Mix and Granular Base Material Plotting Date: 08/25/2025 SD11 Sta. 0-102.5' to Sta. 0-26' Sta. 0+26.0 to Sta. 1+01.6 IN PLACE SURFACING 14' Slope: 0.02'/Ft. Slope: 0.02'/Ft 3.5" - 2.5" Asphalt Concrete, In Place 2.5" Asphalt Concrete, In Place 12" Base Course, Salvaged & Base Course, In Place SD11 Sta. 0-102.5' to Sta. 0-97.5' Sta. 0+96.6 to Sta. 1+01.6 Asphalt for Tack rate = 0.06 gal/sq.yds. 14' 14' 3.25' 3.25' 0.5' 0.5' Slope: 0.02'/Ft. Slope: 0.02'/Ft. 2" Class Q2R Asphalt Concrete - 3" Class Q2R Asphalt Concrete - 3" Class Q2R Asphalt Concrete 9" Base Course, Salvaged & Base Course, In Place SD11 Sta. 0-97.5' to Sta. 0-26' Sta. 0+26.0 to Sta. 0+96.6 Transitions: Sta. 0-97.5' to Sta. 0-26' Sta. 0+26.0 to Sta. 0+96.6 # Variable through radius 14' 3.25' 3.25' Slope: 0.02'/Ft. Slope: 0.02'/Ft. . Δ Gravel Cushion or Gravel Cushion or Gravel Cushion, Salvaged Gravel Cushion, Salvaged 8" Nonreinforced PCC Pavement 9" Base Course, Salvaged & Base Course, In Place

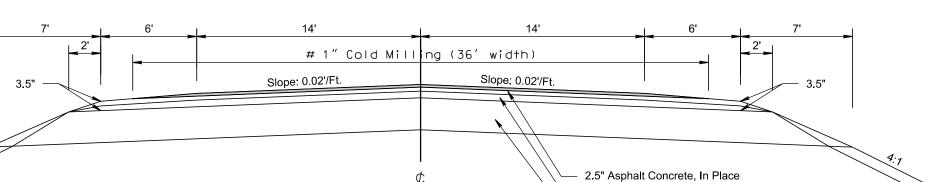
- 2.5" Asphalt Concrete, In Place

12" Base Course, Salvaged & Base Course, In Place

PROJECT P-CR 0046(73)366 & STATE OF SHEET P-CR 0011(152)34 F25 F82

Plotting Date: 08/25/2025

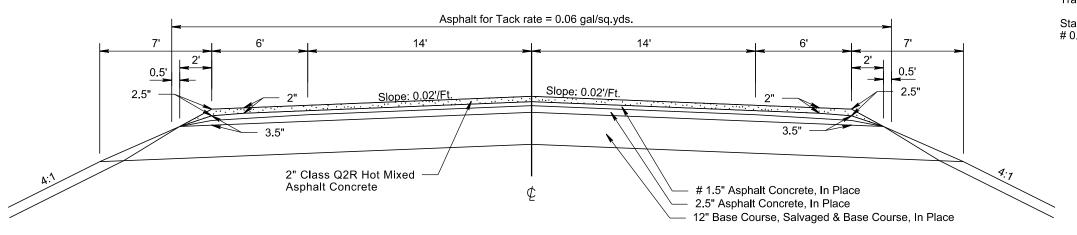
SD11 Sta. 1+01.6 to Sta. 4+74.8 IN PLACE SURFACING



Transitions:

Sta. 1+01.6 to Sta. 1+41.6 # 2" to 1"

SD11 Sta. 1+01.6 to Sta. 4+74.8



Transitions:

Sta. 1+01.6 to Sta. 1+41.6 # 0.5" to 1.5"

Cold Milled Asphalt Concrete

# TYPICAL SURFACING SECTIONS

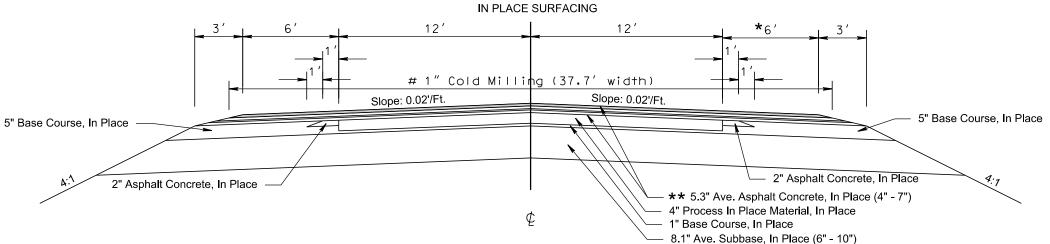
PROJECT STATE OF SHEET TOTAL SHEETS P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F26 F82

Plotting Date: 08/25/2025

SD 11 Sta. 4+74.8 to Sta. 25+38.35 Sta. 27+81.65 to Sta. a 196+45.0 Sta. a 253+00.5 to Sta. a 263+14.5

Equation: Sta. 86+33.98 Bk. = Sta. a 86+33.27 Ah.

Exception: Sta. 26+13.35 to Sta. 27+06.65



Transitions:

Sta. 25+13.35 to Sta. 25+38.35 # 1" to 5" \*\* 6"

See Bridge Approach Detail sheet

Sta. 27+81.65 to Sta. 28+06.65 # 5" to 1"

See Bridge Approach Detail sheet

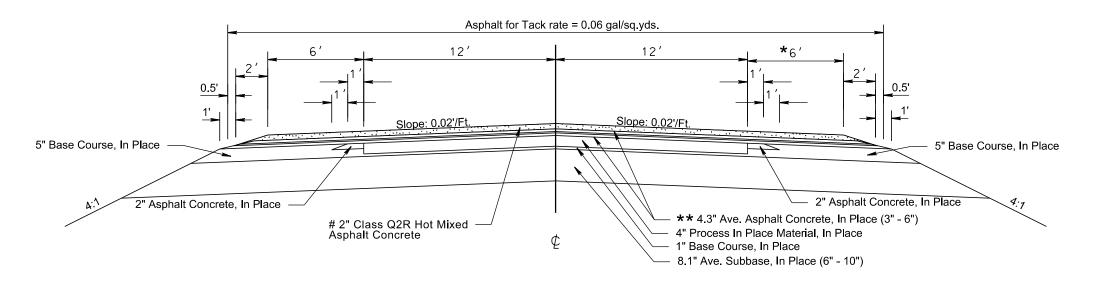
Sta. a 195+45.0 to Sta. a 196+45.0 # 1" to 2" \* 6' to 12'

Sta. a 253+00.5 to Sta. a 253+80.5

# 2" to 1" \* 12' to 6'

Sta. a 262+74.5 to Sta. a 263+14.5 # 1" to 2"

SD 11 Sta. 4+74.8 to Sta. 25+38.35 Sta. 27+81.65 to Sta. a 196+45.0 Sta. a 253+00.5 to Sta. a 263+14.5



#### Transitions

Sta. 25+13.35 to Sta. 25+38.35 # 2" to 6" \*\* 5" to 1" See Bridge Approach Detail sheet

Sta. 27+81.65 to Sta. 28+06.65 # 6" to 2"

\*\* 1" to 5" See Bridge Approach Detail sheet

Sta. a 195+45.0 to Sta. a 196+45.0 \* 6' to 12' \*\* 4.3" to 3.3"

Sta. a 253+00.5 to Sta. a 253+80.5 \* 12' to 6' \*\* 3.3" to 4.3"

Sta. a 262+74.5 to Sta. a 263+14.5 \*\* 4.3" to 3.3"

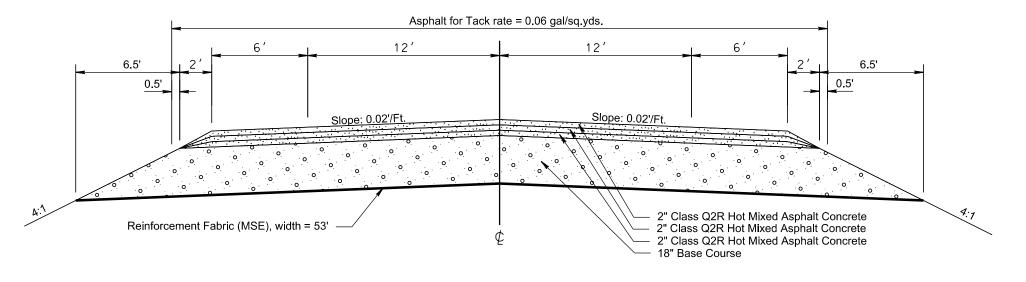
Plotting Date: 08/25/2025

#### Transitions:

Sta. 25+38.35 to Sta. 26+13.35 # 17" to 18" See Bridge Approach Detail sheet

Sta. 27+06.65 to Sta. 27+81.65 # 18" to 17" See Bridge Approach Detail sheet

SD 11 Sta. 25+38.35 to Sta. 26+13.35 Sta. 27+06.65 to Sta. 27+81.65 See Bridge Approach Detail sheet



PROJECT STATE OF BRIDGE APPROACH DETAIL P-CR 0046(73)366 & SOUTH DAKOTA Cold Milling in place P-CR 0011(152)34 Asphalt Concrete at Str. No. 64-090-005 Plotting Date: 08/25/2025 Typical at both ends of bridge. Unclassified Excavation (Granular and Subgrade material) 1" Cold Milling 25′ 75′ Beginning/End of 6" Cold Millina Existing Bridge ·Top of Existing Surface 18" -6" Ave. Asphalt Concrete, In Place -12" Ave. Base Course, In Place -Subarade, In Place 2" Class Q2R Hot Mixed Asphalt Concrete 25′ 75′ Beginning/End of Existing Bridge -2" Class Q2R Hot Mixed Asphalt Concrete -5" Ave. Asphalt Concrete, In Place -2" Class Q2R Hot Mixed Asphalt Concrete -12" Ave. Base Course, In Place -2" Class Q2R Hot Mixed Asphalt Concrete -18" Base Course -Reinforcement Fabric (MSE) NOTES REGARDING BRIDGE APPROACHES In order to construct the new surface flush with the top of the bridge and to provide depth for additional asphalt concrete, it will be necessary to cut out the existing base course to the limits shown on the layout above. The excavated material will be wasted as directed by the Engineer. Any damage to the bridges will be repaired at the Contractor's expense. Contact the Bridge Construction Engineer for repair details. See Table of Additional Quantities.

PROJECT STATE OF SHEET TOTAL SHEETS P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F30 F82

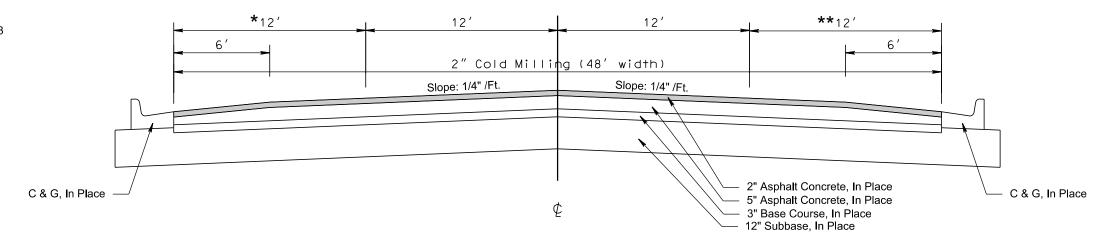
Plotting Date: 08/25/2025

Cold Milled Asphalt Concrete

SD 11 Sta. a 201+52 to Sta. a 211+02.5 Sta. a 232+02.5to Sta. a 251+60.6

#### IN PLACE SURFACING

Sta. a 233+12.9 to Sta. a 233+22.9 Sta. a 240+06.92 to Sta. a 240+33.08



# Transitions:

Sta. 232+02.5 to Sta. 233+13.3 \* 12' to 17.4'

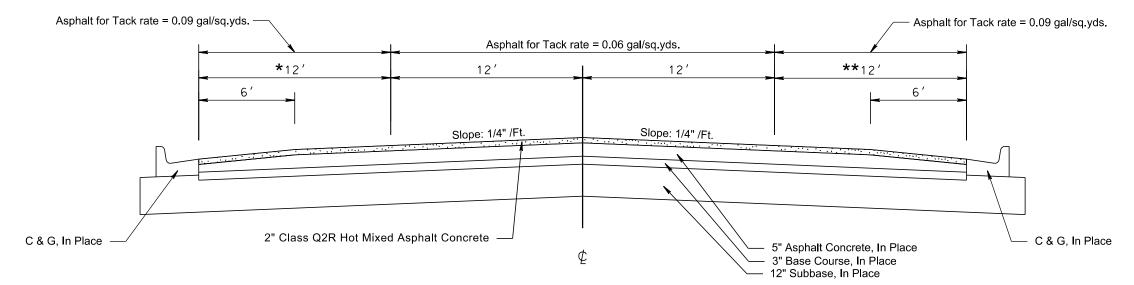
\*\* 12' to 16.5'

Sta. 233+22.3 to Sta. 233+38.7

\* 15.1' to 12'

\*\* 16.1' to 12'

SD 11 Sta. a 201+52 to Sta. a 211+02.5 Sta. a 232+02.5 to Sta. a 251+60.6



#### Transitions:

Sta. 232+02.5 to Sta. 233+13.3

\* 12' to 17.4' \*\* 12' to 16.5'

Sta. 233+22.3 to Sta. 233+38.7

\* 15.1' to 12' \*\* 16.1' to 12'

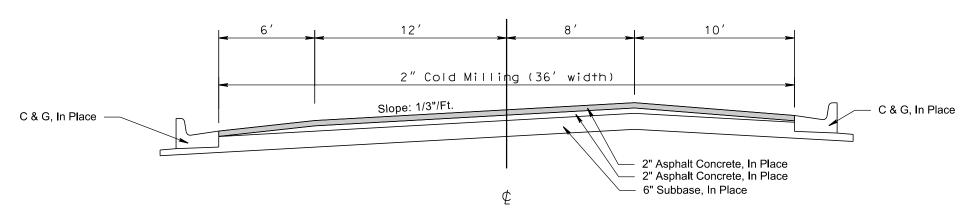
STATE OF	PROJECT P-CR 0046(73)366 &	SHEET	TOTAL SHEETS
SOUTH DAKOTA	P-CR 0040(75)300 & P-CR 0011(152)34	F31	F82

Plotting Date: 08/25/2025

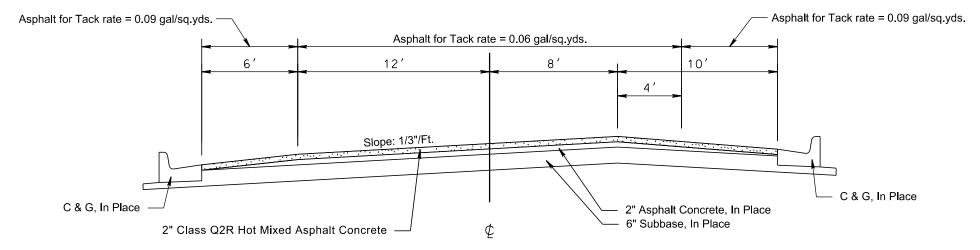
Cold Milled Asphalt Concrete

SD 11 Sta. a 211+02.5 to Sta. a 232+02.5

# IN PLACE SURFACING



SD 11 Sta. a 211+02.5 to Sta. a 232+02.5



STATE OF SOUTH P-CR 0046(73)366 & P-CR 0011(152)34 F32 F82

Plotting Date: 08/25/2025

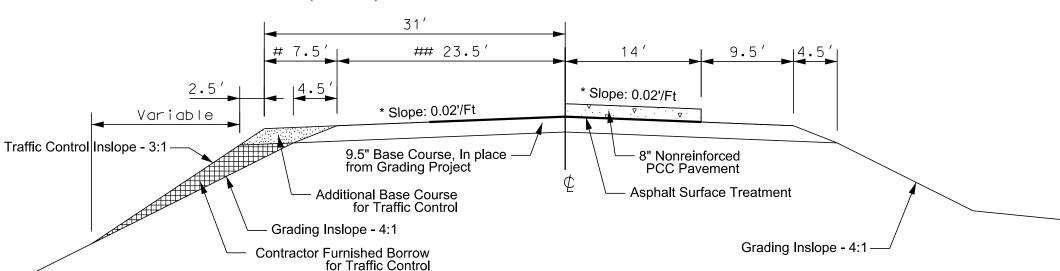
\* Superelevation Data:

Sta. 719+67.3 to Sta. 750+51.7 - rate = 6.0%, Curve Right Sta. 750+51.7 to Sta. 752+91.7 - Superelevation Transition Sta. 752+91.7 to End - Normal Crown Section

SD 46

Additional Surfacing for Traffic Control Sta. 741+09.4 to Sta. 800+35.5 Sta. 800+66.0 to Sta. 828+60.0

Traffic Control Surfacing during 1st Lane Paving (Phase 2.3)

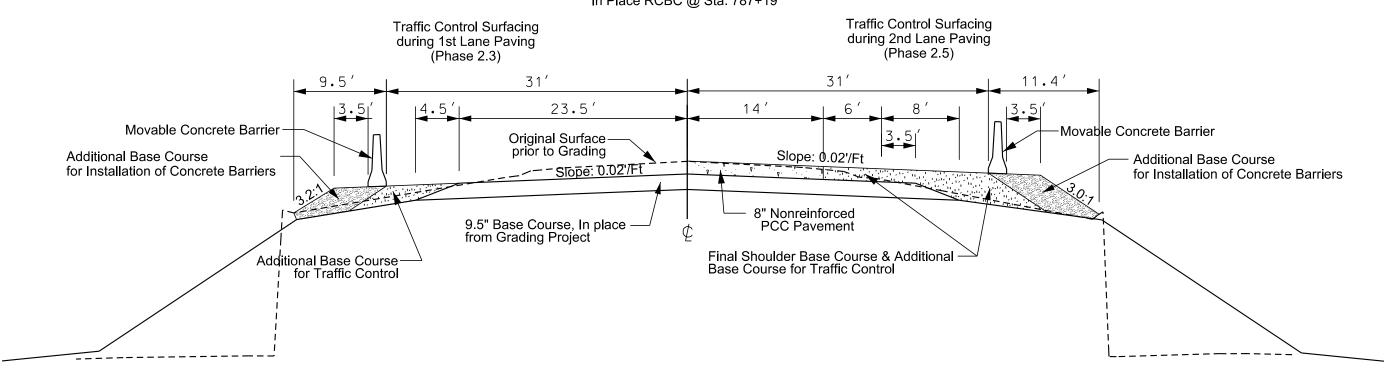


Transition:

Sta. 741+09.4 to Sta. 741+85.0 # 0' to 7.5' ## 31' to 23.5'

Railroad Crossing: Sta. 800+35.5 to Sta. 800+66.0

In Place RCBC @ Sta. 787+19



Plotting Date: 08/25/2025

STATE OF

DAKOTA

Traffic Control Surfacing

Transition:

PROJECT

P-CR 0046(73)366 &

P-CR 0011(152)34

Sta. 735+09.5 to Sta. 736+38.8

SHEET

F33

F82

Sta. 736+38.8 to Sta. 740+20.0 ## 6' to 17'

Sta. 736+00.0 to Sta. 740+20.0 # 6' to 0'

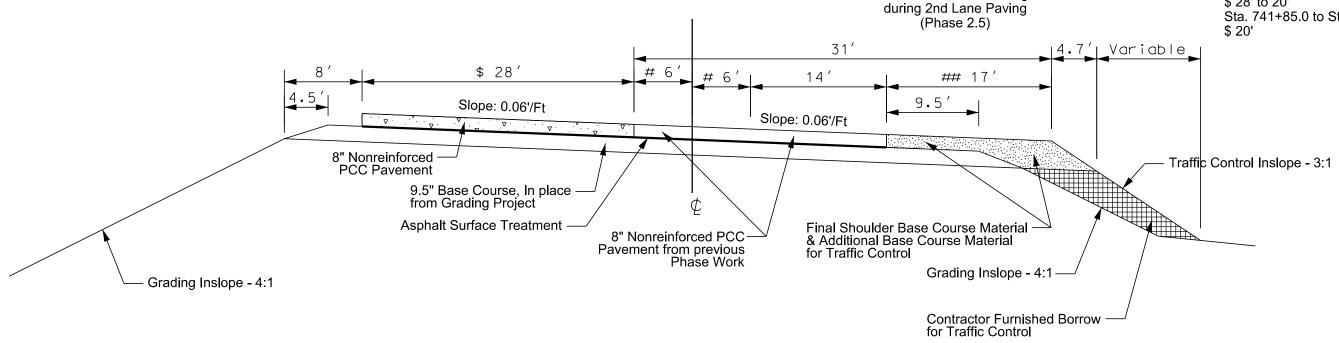
Sta. 740+20.0 to Sta. 742+46.7

Sta. 741+09.4 to Sta. 741+85.0 \$ 28' to 20'

Sta. 741+85.0 to Sta. 742+46.7

SD 46

Additional Surfacing for Traffic Control Sta. 735+09.5 to Sta. 742+46.7



TRAFFIC CONTROL
SHOULDER WIDENING

STATE OF SOUTH P-CR 0046(73)366 & SHEET SHEETS

DAKOTA P-CR 0011(152)34 F34 F82

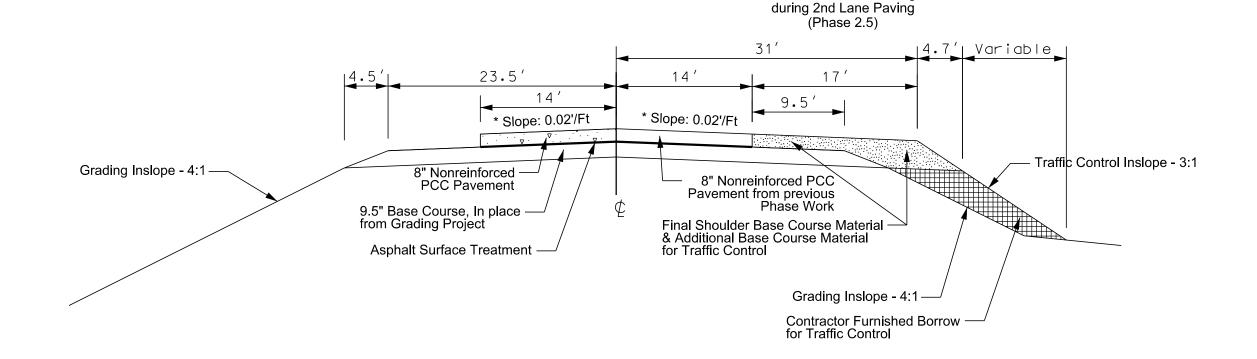
Plotting Date: 08/25/2025

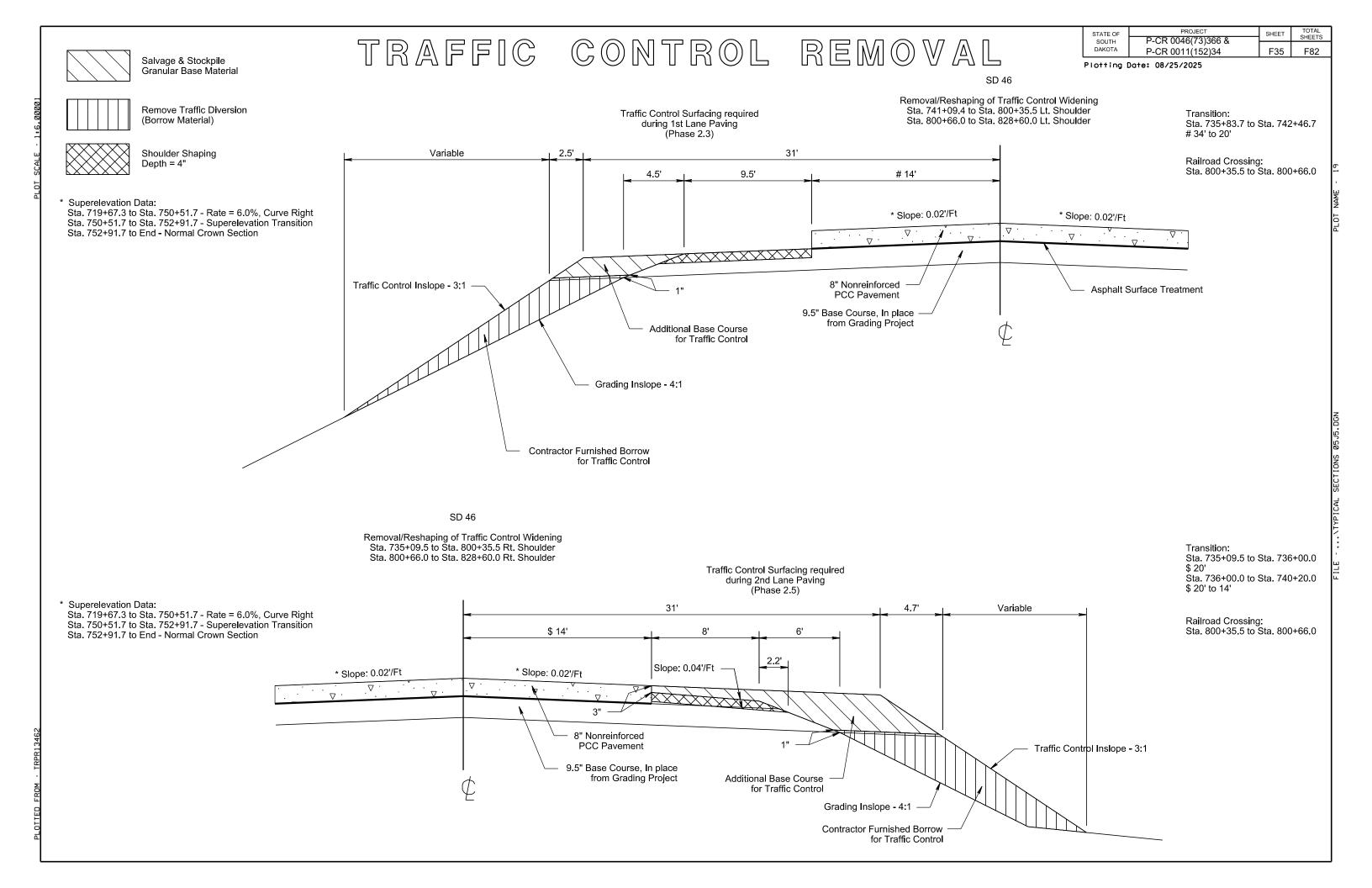
\* Superelevation Data: Sta. 719+67.3 to Sta. 750+51.7 - rate = 6.0%, Curve Right Sta. 750+51.7 to Sta. 752+91.7 - Superelevation Transition Sta. 752+91.7 to End - Normal Crown Section SD 46

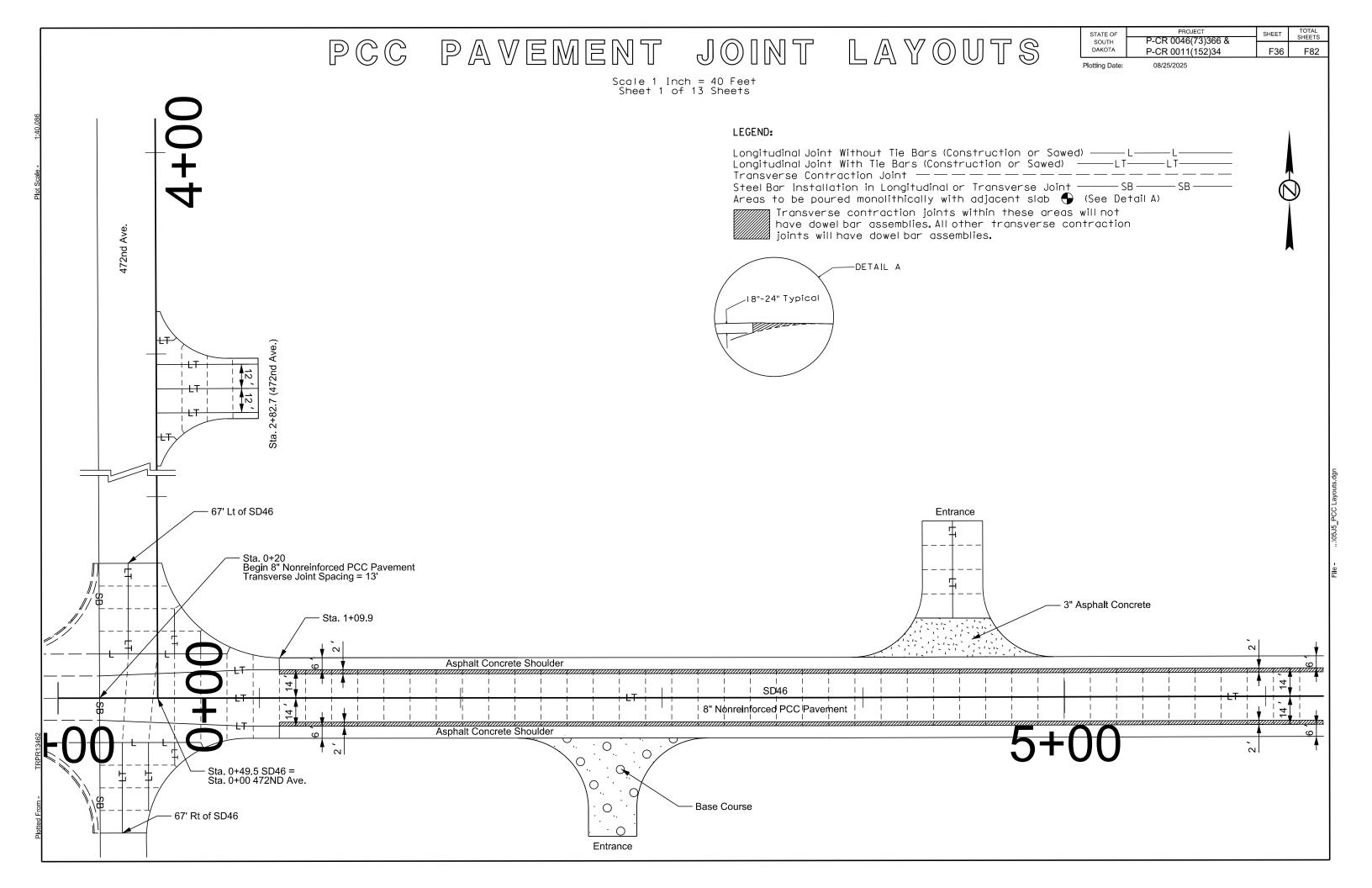
Additional Surfacing for Traffic Control Sta. 742+46.7 to Sta. 800+35.5 Sta. 800+66.0 to Sta. 828+60.0

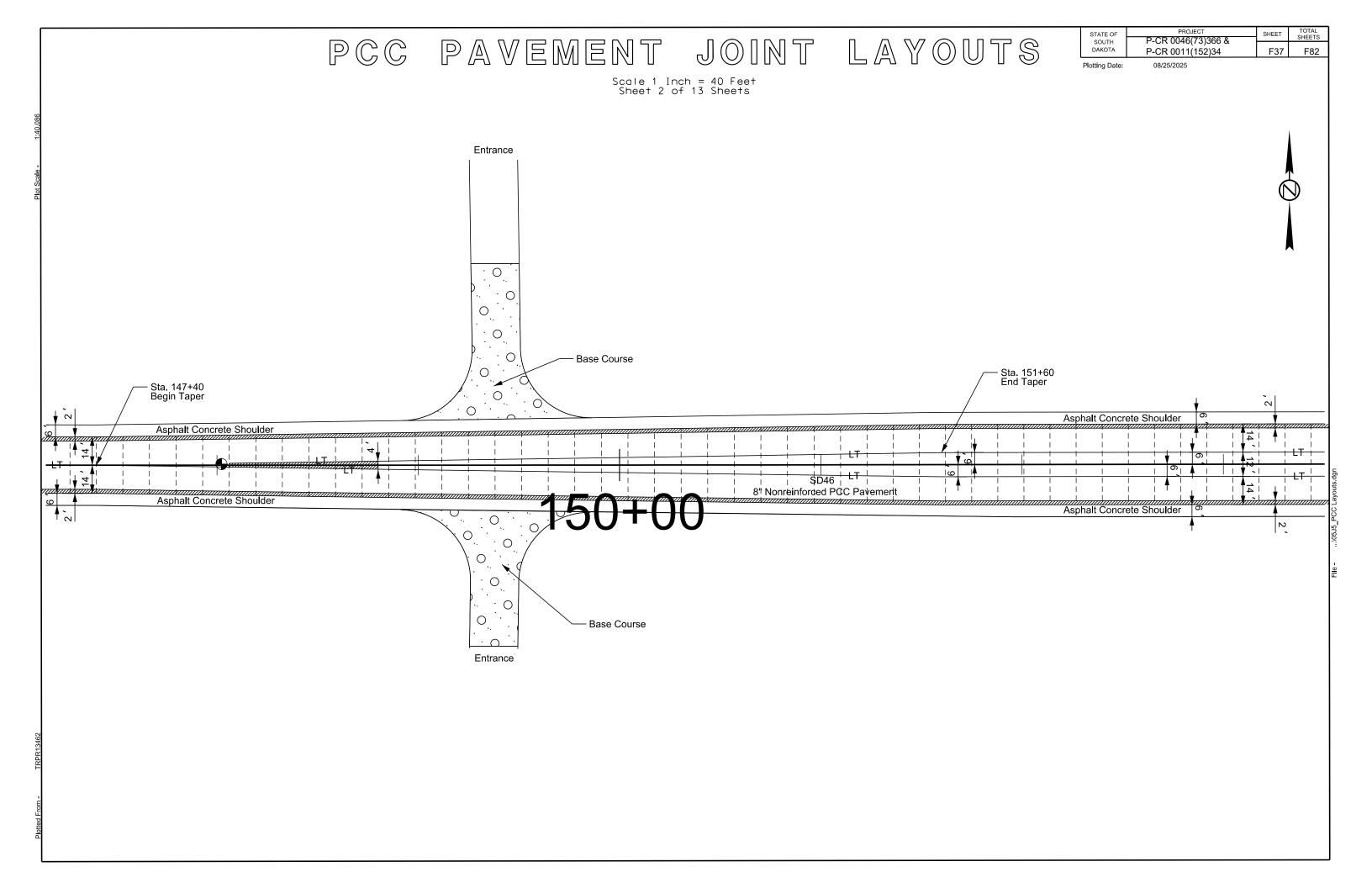
Traffic Control Surfacing

Railroad Crossing: Sta. 800+35.5 to Sta. 800+66.0

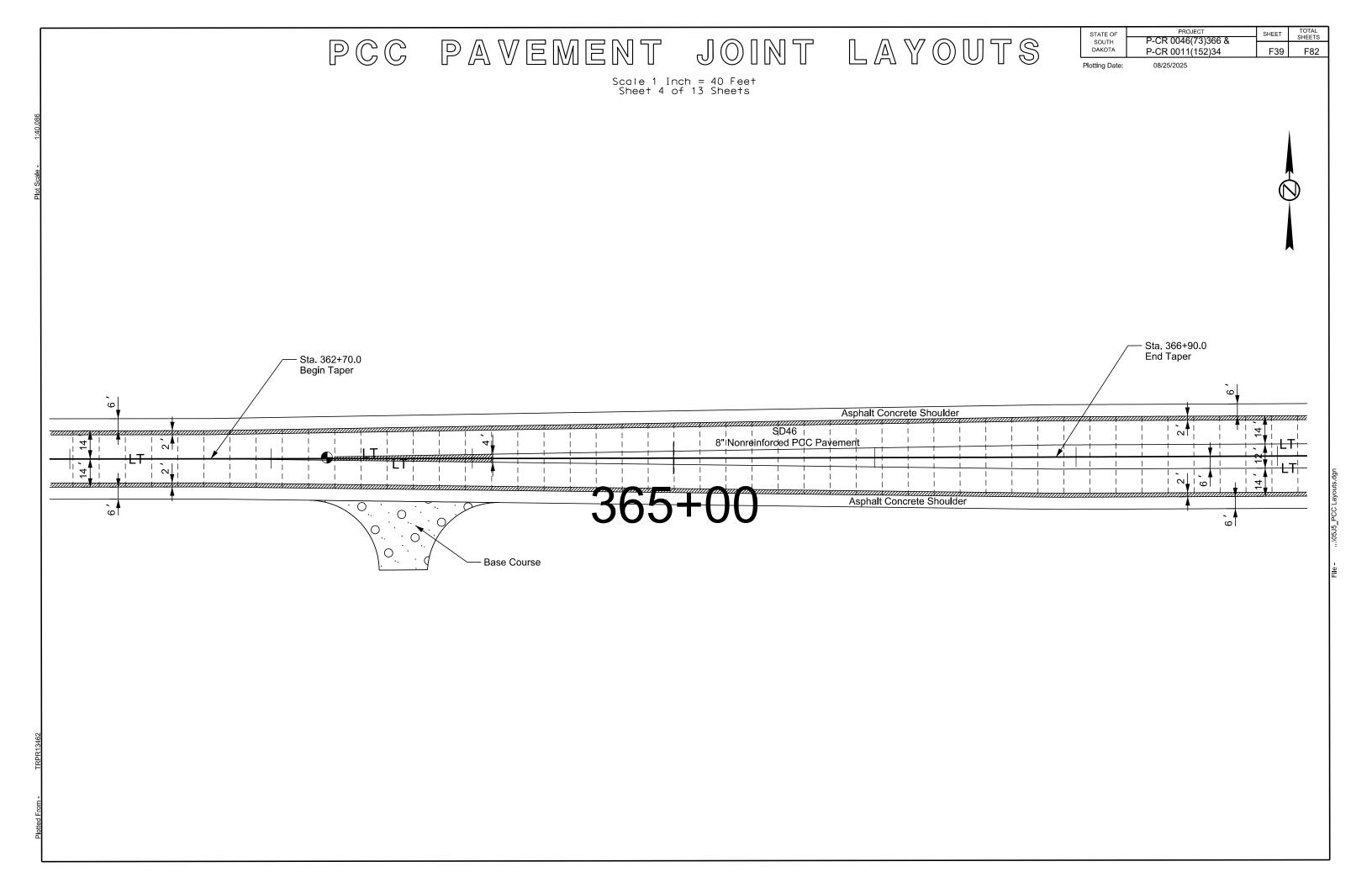






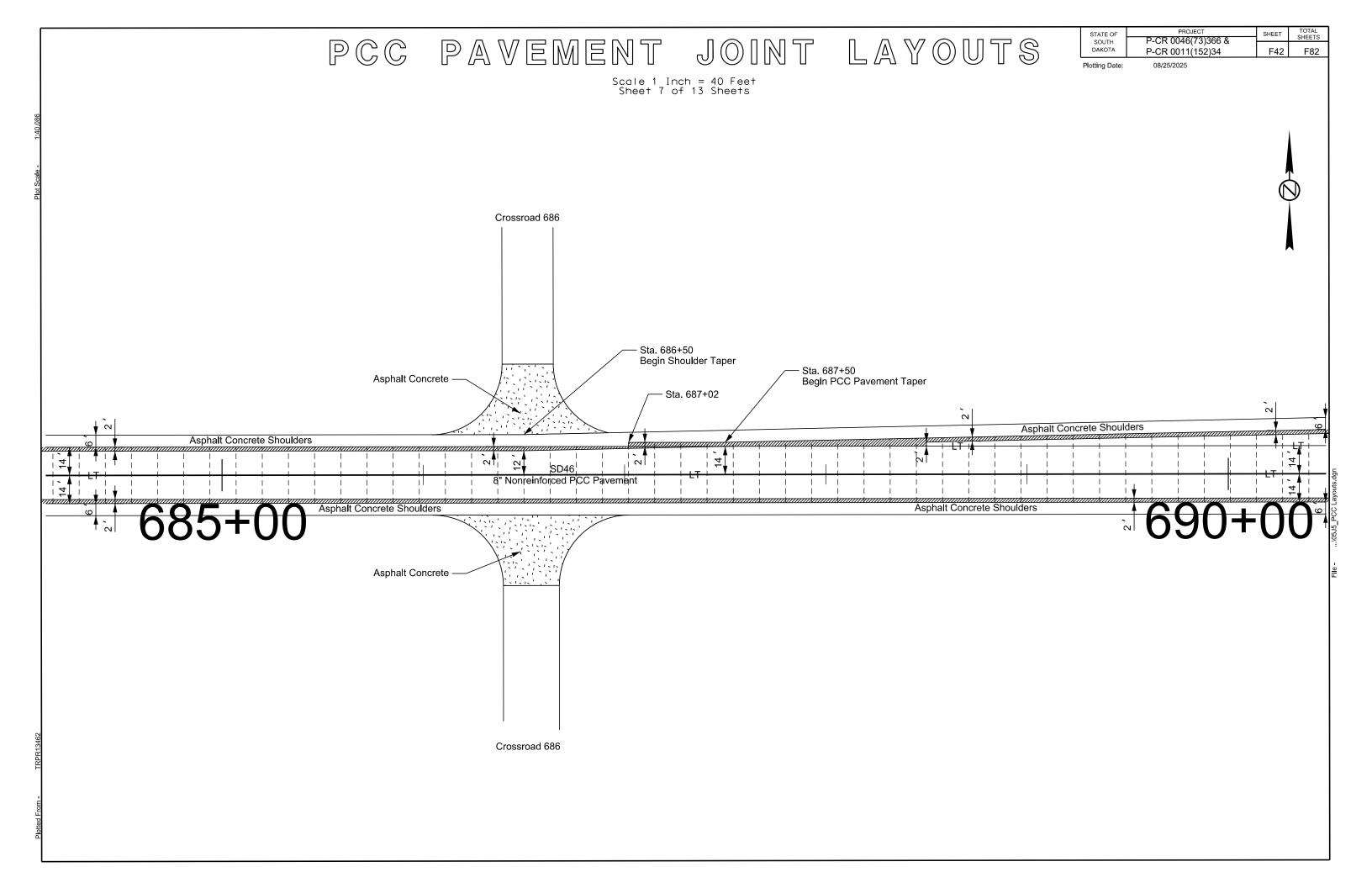


PROJECT
P-CR 0046(73)366 &
P-CR 0011(152)34 TOTAL SHEETS STATE OF SOUTH DAKOTA SHEET PCC PAVEMENT JOINT LAYOUTS F38 F82 Plotting Date: Scale 1 Inch = 40 Feet Sheet 3 of 13 Sheets Sta. 170+56.6 -End Taper Sta. 166+36.6 Begin Taper Asphalt Concrete Shoulder Asphalt Concrete Shoulder SD46 8" Nonreinforced PCC Pavement Asphalt Concrete Shoulder Asphalt Concrete Shoulder



PROJECT P-CR 0046(73)366 & STATE OF SOUTH DAKOTA SHEET PCC PAVEMENT JOINT LAYOUTS P-CR 0011(152)34 F40 Plotting Date: Scale 1 Inch = 40 Feet Sheet 5 of 13 Sheets SD11 In Place Asphalt Concrete Sta. 0-102.5' - 8" Class Q2R Hot Mixed Asphalt Concrete (3 Lifts) - Sta. 0-97.5' -8" Nonreinforced PCC Pavement Sta. 369+26.4 -Sta. 371+23.6 ▼ Asphalt Concrete Shoulder Asphalt Concrete Shoulder 7 8" Nonreinforced PCC Pavement ▲ Asphalt Concrete Shoulder Asphalt Concrete Shoulder Sta. 370+30.6 SD46 = Sta. 0+00.0 SD11 8" Nonreinforced PCC Pavement Sta 0+96.6 -8" Class Q2R Hot Mixed Asphalt Concrete (3 Lifts) - 2" Class Q2R Hot Mixed Asphalt Concrete Overlay Sta. 1+01.6 SD11

PROJECT P-CR 0046(73)366 & TOTAL SHEETS STATE OF SOUTH DAKOTA SHEET PCC PAVEMENT JOINT LAYOUTS P-CR 0011(152)34 F41 F82 Plotting Date: Scale 1 Inch = 40 Feet Sheet 6 of 13 Sheets Sta. 373+73.3 Begin Taper Sta. 377+90.7 End Taper Asphalt Concrete Shoulders Asphalt Concrete Shoulders 7 8" Nonreinforced PCC Pavement 2, Asphalt Concrete Shoulders Asphalt Concrete Shoulders `<sub>0</sub>



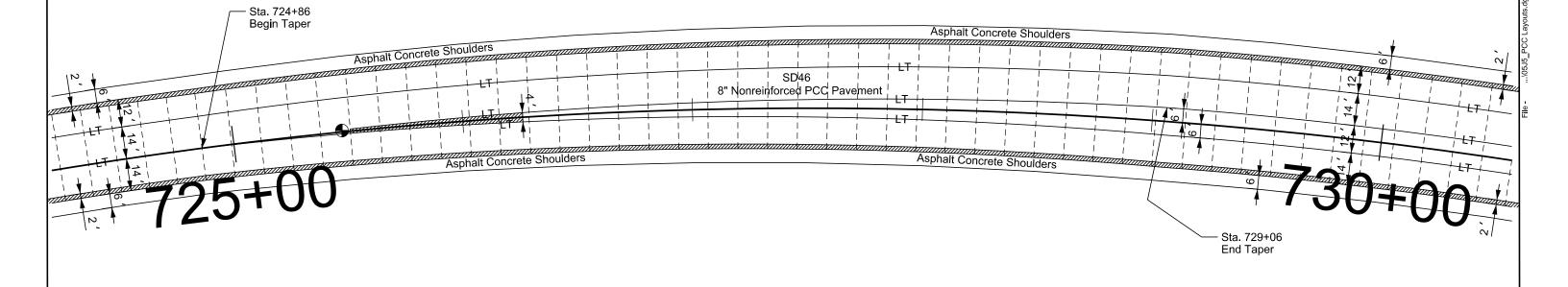
PROJECT P-CR 0046(73)366 & TOTAL SHEETS STATE OF SOUTH DAKOTA SHEET PCC PAVEMENT JOINT LAYOUTS P-CR 0011(152)34 F43 F82 Plotting Date: Scale 1 Inch = 40 Feet Sheet 8 of 13 Sheets Entrance - Base Course 0 0 Sta. 692+50 -End Taper 0 Asphalt Concrete Shoulders Asphalt Concrete Shoulders 8" Nonreinforced PQC Pavement Asphalt Concrete Shoulders Asphalt Concrete Shoulders - Asphalt Concrete Entrance

PCC PAVEMENT JOINT LAYOUTS

Scale 1 Inch = 40 Feet Sheet 9 of 13 Sheets

TOTAL SHEETS STATE OF SOUTH DAKOTA PROJECT SHEET P-CR 0046(73)366 & P-CR 0011(152)34 F44 F82

Plotting Date:

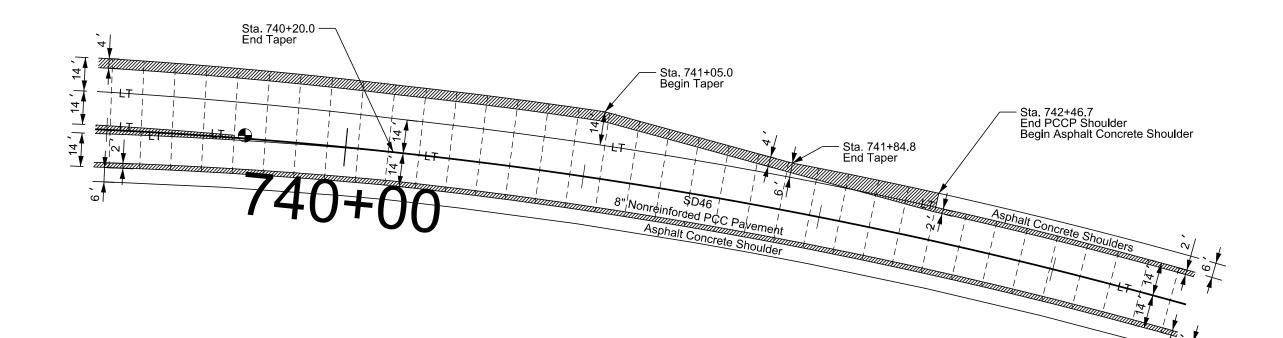


Project
P-CR 0046(73)366 &
P-CR 0011(152)34 TOTAL SHEETS STATE OF SOUTH DAKOTA SHEET PCC PAVEMENT JOINT LAYOUTS F45 F82 Plotting Date: Scale 1 Inch = 40 Feet Sheet 10 of 13 Sheets XR 735 - 5" Asphalt Concrete See Typicals - Sta. 735+83.7 Begin PCCP Shoulder Sta. 733+91.4 -SD46 8" Nonreinforced PCC Pavement Sta. 0+32 XR735 Asphalt Concrete Shoulders Sta. 736+00 Begin Taper . O Base Course 0 Entrance

PCC PAVEMENT JOINT LAYOUTS

Scale 1 Inch = 40 Feet Sheet 11 of 13 Sheets

Plotting Date: 08/25/2

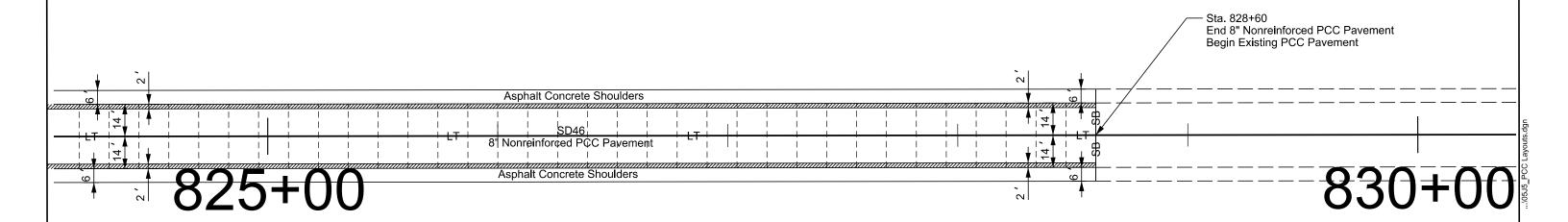


TOTAL SHEETS PROJECT STATE OF SHEET P-CR 0046(73)366 & PCC PAVEMENT JOINT LAYOUTS SOUTH DAKOTA P-CR 0011(152)34 F47 F82 Plotting Date: Scale 1 Inch = 40 Feet Sheet 12 of 13 Sheets See Reinforcement Detail for Railroad Crossing Entrance Sta. 800+23.5 -Base Course Sta. 800+78 - Sta. 801+30.1 Asphalt Concrete Shoulders Asphalt Concrete Shoulders | SD46 |8" Nonreinforced PCC Pavement SD46 8" Nonreinforced PCC Pavement Asphalt Concrete Shoulders Asphalt Concrete Shoulders Sta. 799+71.5 0 Entrance Base Course -

PCC PAVEMENT JOINT LAYOUTS

Scale 1 Inch = 40 Feet Sheet 13 of 13 Sheets

Plotting Date: 08/25



RAILROAD	APPROACH REINFOR	STATE OF SOUTH P-CR 0046(73)366 & P-CR 0011(152)34 F49 F82  Plotting Date: 08/25/2025  Revised: 28May25, RML
8" Class HR Asphalt Concrete	Railroad at Mainline Sta. 800+51 (SD46)	
		No. 4 Longitudinal ASTM A615 Grade 60 Epoxy Coated Steel Bars spaced 18" C. to C.
	6' Asphalt Concrete Shoulder	Transverse Bars (Typical)  6"  No. 4 Transverse ASTM A615 Grade 60 Epoxy Coated Stieel Bars spaced 18.75" C. to C.  12 each Dowel bars spaced 12" Center to Center from Centerline out (Outside 2' no Bars)
12'-4" Transverse Bars (Typical)	6' Asphalt Concrete Shoulder	
B" Nonreinforced PCC Pavement  Transverse Bars  Dowel Bars  Typical longitudinal joint with tie bars shall continue through the areas of special reinforcement.		* NOTE:  The Length of the ASTM A615 Grade 60 Epoxy Coated steel bars may vary +/- 2 inches  Top of longitudinal bars shall be located at 1/2 depth of pcc pavement slab +/- 1/2"  The rebar mat may rest on top of the dowel basket assemblies.  Cost of additional reinforcement will be incidental to the cost of 8" Nonreinforced PCC Pavement.

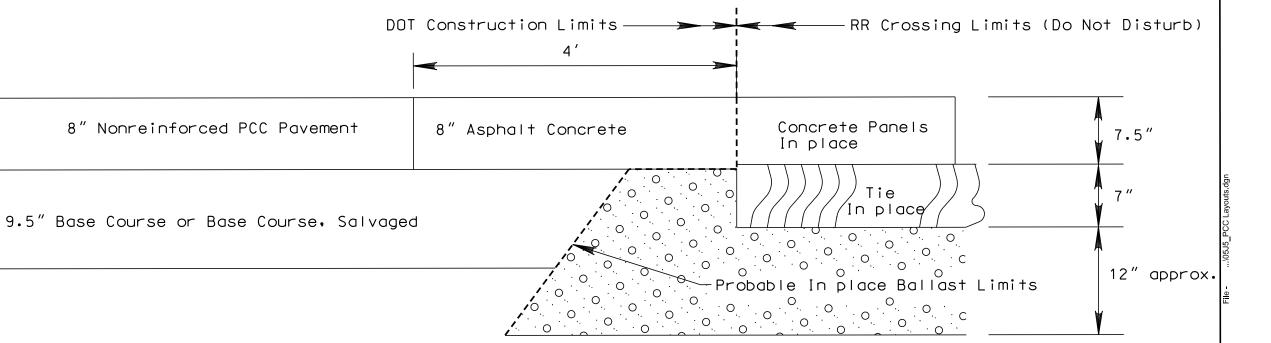
RAILROAD APPROACH

Sheet 2 of 2 Sheets

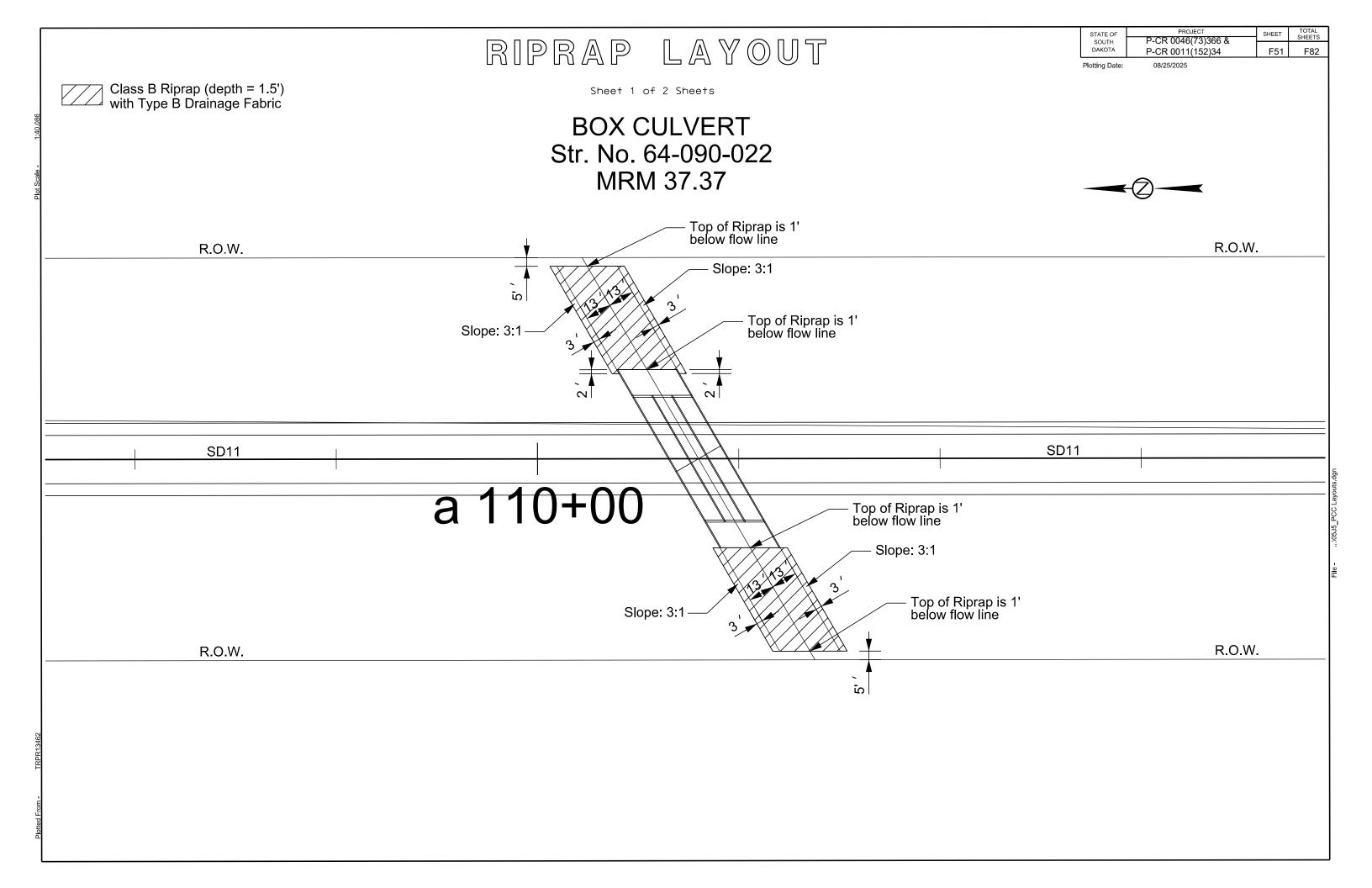
STATE OF SOUTH P-CR 0046(73)366 & F50 F82

Plotting Date: 08/25/202

# ROADWAY PROFILE



Note: Care shall be taken to not disturb the existing railroad ballast.

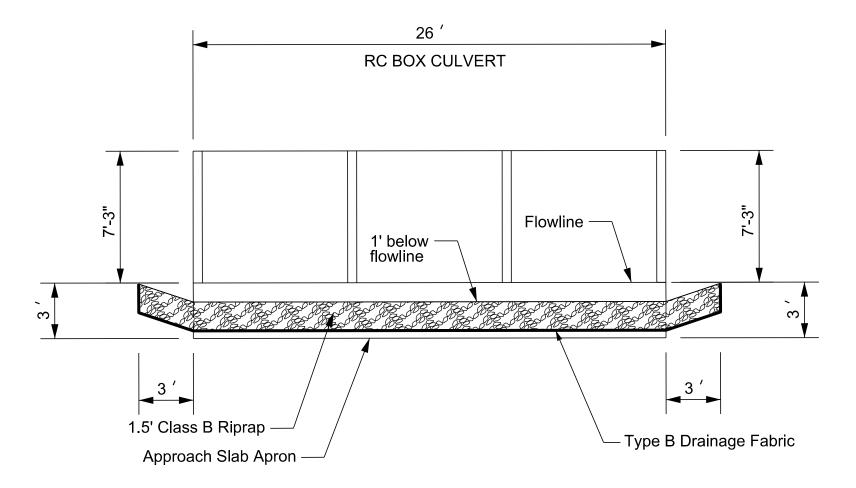


Sheet 2 of 2 Sheets

Project
P-CR 0046(73)366 &
P-CR 0011(152)34 STATE OF SOUTH DAKOTA

Plotting Date:

**BOX CULVERT** Str. No. 64-090-022 MRM 37.37



DRAWING NOT TO SCALE

GUARDRAIL LAYOUT

Scale 1 Inch = 40 Feet

STATE OF SOUTH DAKOTA

P-CR 0046(73)366 & P-CR 0011(152)34 SHEET F53

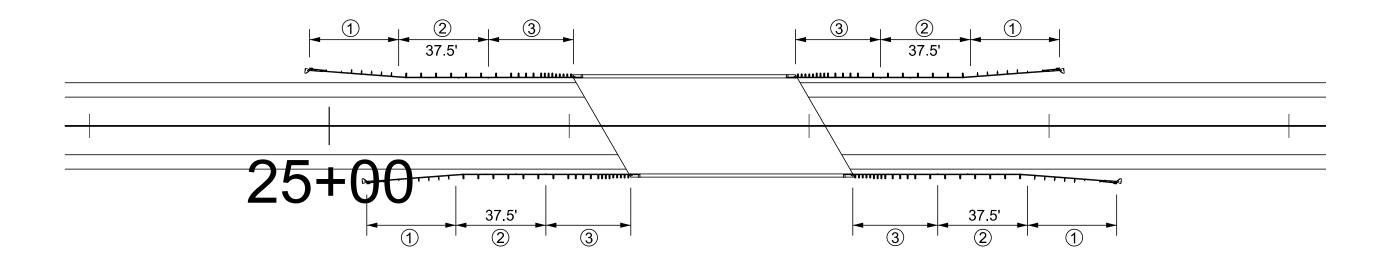
Plotting Date:

08/25/2025

1 MGS Mash Flared End Terminal

- ② Type 1 MGS
- ③ Type 1 Retrofit Guardrail Transition

Str. No. 64-090-005 MRM 38.97 SD11



GUARDRAIL EMBANKMENT LAYOUT

Scale 1 Inch = 40 Feet

STATE OF SOUTH DAKOTA

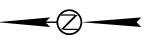
PROJECT P-CR 0046(73)366 & P-CR 0011(152)34

SHEET F54

Plotting Date:

08/25/2025

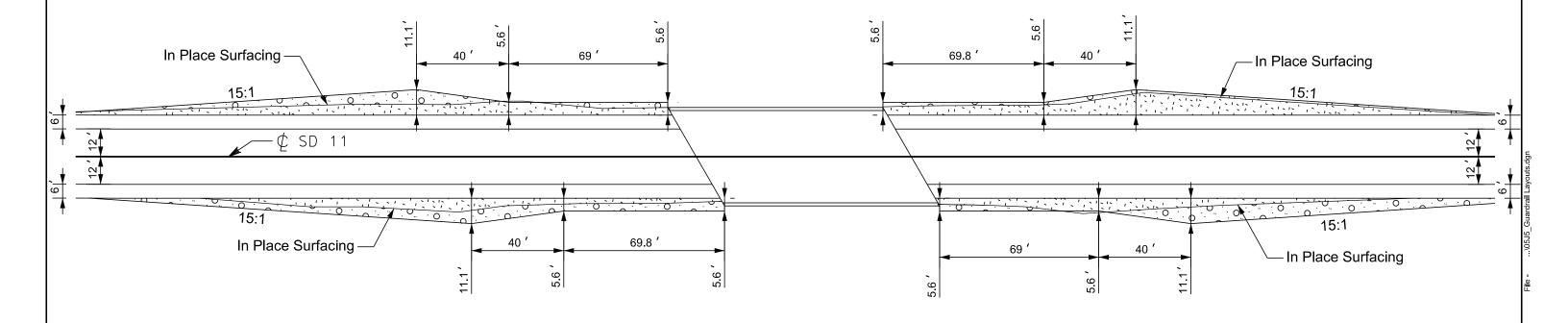
2" Class Q2R Hot Mix Asphalt Concrete, 19.5" Base Course, Salvaged and Contractor Furnished Borrow Excavation





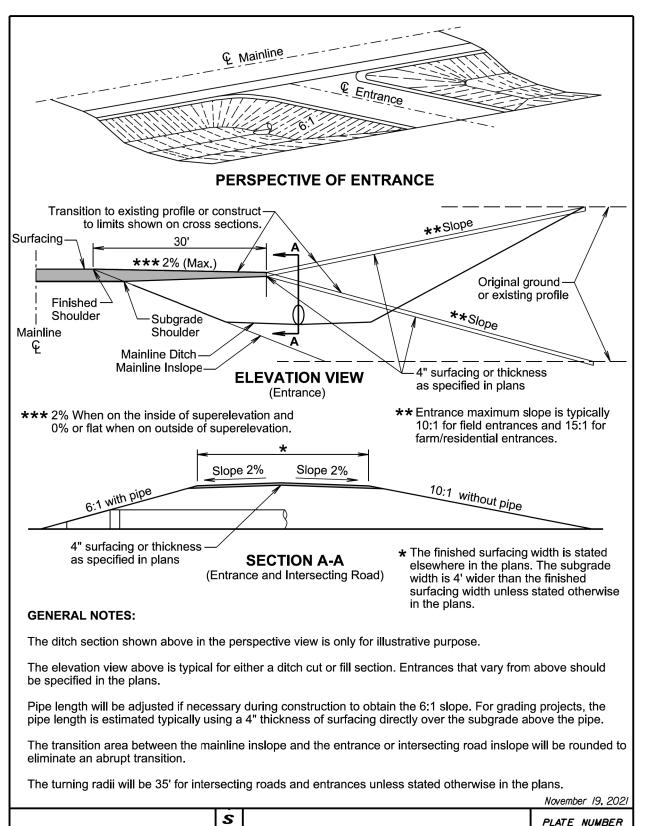
2" Class Q2R Hot Mix Asphalt Concrete

Str. No. 64-090-005 MRM 38.97 SD11



	GUARDRAIL EMBANKMENT LAYOUT SATE OF SOUTH P-CR 0046(73)366 & P-CR 0011(152)34 F55 F82  Scale 1 Inch = 40 Feet
1:40	Temporary Surfacing for Traffic Control Widening Base Course & Contractor Furnished Borrow (See Typicals Section F)
Plot Scale -	RCBC Sta. 787+19 SD46
Plotted From - TRPR13462	785+00 (5.1)

Published Date: 2026



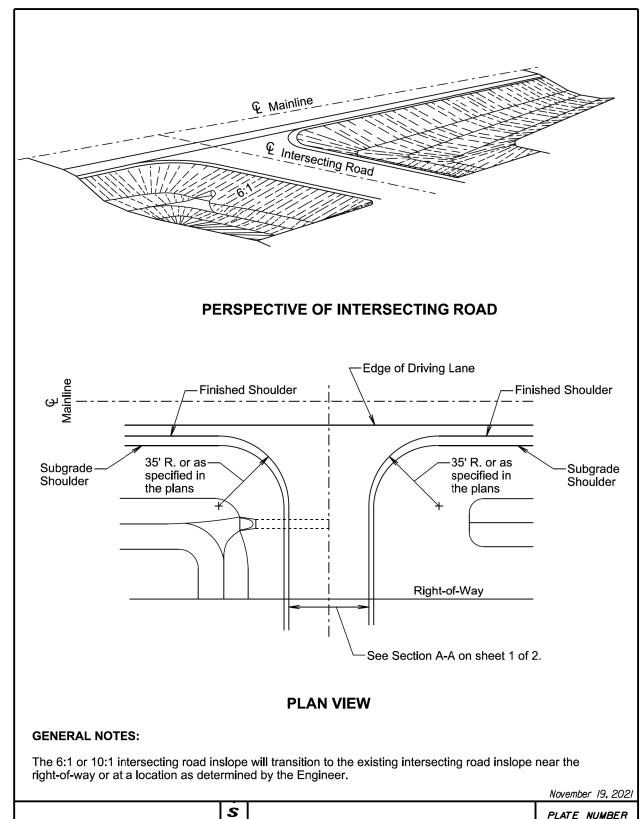
INTERSECTING ROADS AND ENTRANCES

D D O T

PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F56 F82

Plotting Date:

08/25/2025



S D D O Published Date: 2026

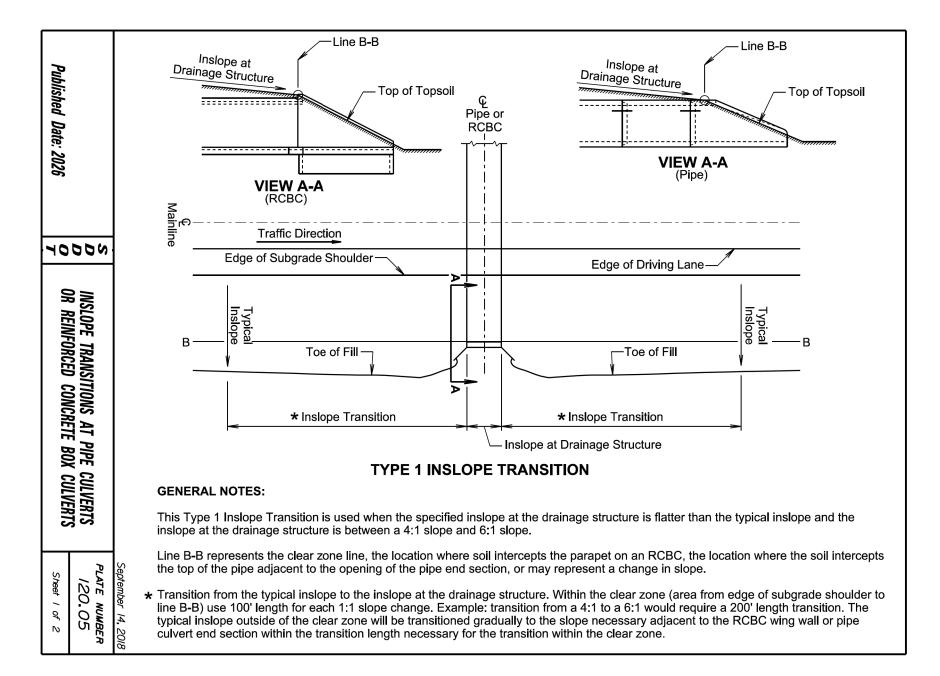
120.01

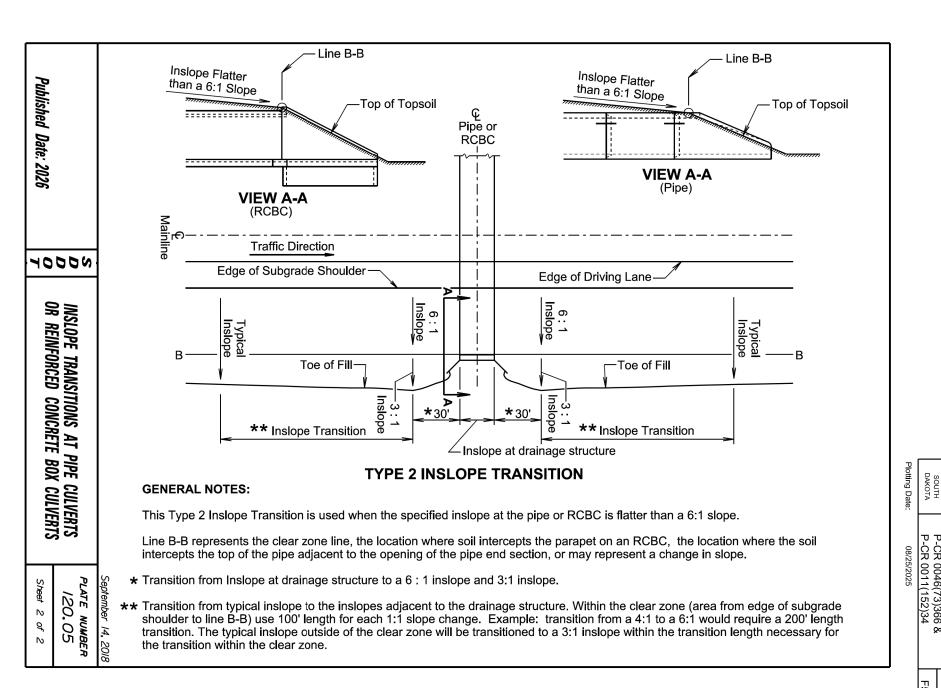
Sheet I of 2

INTERSECTING ROADS AND ENTRANCES

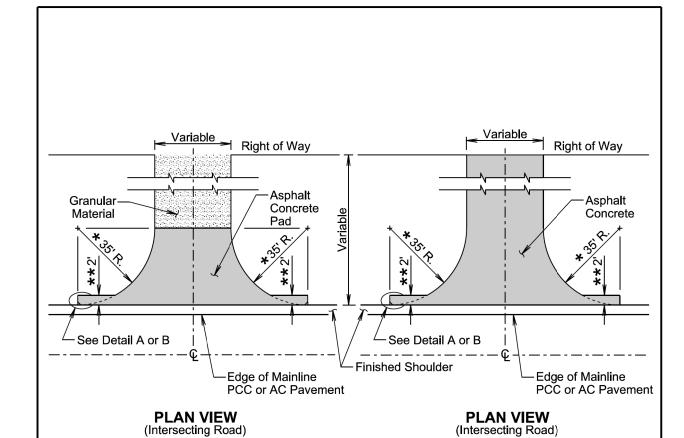
120.01

Sheet 2 of 2





PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F58 F82 Plotting Date: 08/25/2025



## **GENERAL NOTES:**

Published Date: 2026

(No Asphalt Concrete Surfacing

Beyond Right of Way)

The precise construction limits for situations other than shown above will be determined by the Engineer during construction.

- \* For new construction, 35' radius typical or as specified in the plans. For resurfacing projects, radius is variable depending on existing conditions.
- \*\* The Contractor may adjust the screed of the paver during mainline paving operations to provide the 2-foot asphalt concrete pad or the Contractor may provide the 2-foot asphalt concrete pad during paving of the intersecting roads as shown above. The Engineer may eliminate the 2-foot asphalt concrete pads if the Engineer, in the Engineer's sole discretion, determines the pads are infeasible to construct due to site specific reasons including, but not limited to; existing inslope configuration, borrow and material availability. and right-of-way constraints.

August 27, 2020

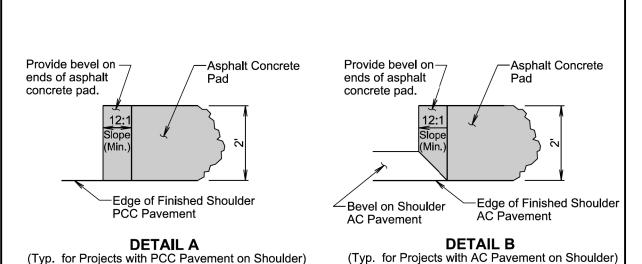
(Asphalt Concrete Surfacing

Beyond Right of Way)

SDDOT SURFACING OR RESURFACING OF INTERSECTING ROADS AND ENTRANCES (MAINLINE AND SHOULDERS: PCC OR AC PAVEMENT)

PLATE NUMBER 320.04

Sheet I of 2



Right of Way Granular Material -Asphalt Concrete Pad Edge of Mainline Finished Shoulder PCC or AC Pavement

> **PLAN VIEW** (Entrance)

\*\*\* Not required if finished shoulder width is 4' or greater.

August 27, 2020 PLATE NUMBER

S SURFACING OR RESURFACING OF INTERSECTING D ROADS AND ENTRANCES (MAINLINE AND 0 SHOULDERS: PCC OR AC PAVEMENT)

320.04 Sheet 2 of 2

Published Date: 2026

ADJACENT TO PCC PAVEMENT

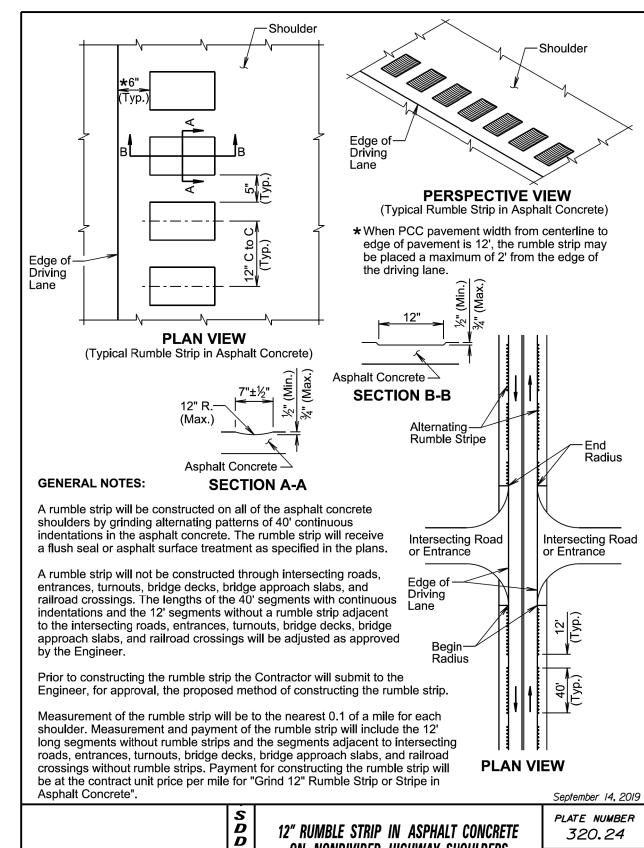
Sheet I of I

Published Date: 2026

PROJECT SHEET TOTAL SHEETS STATE OF P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F59 F82

Plotting Date:

08/25/2025



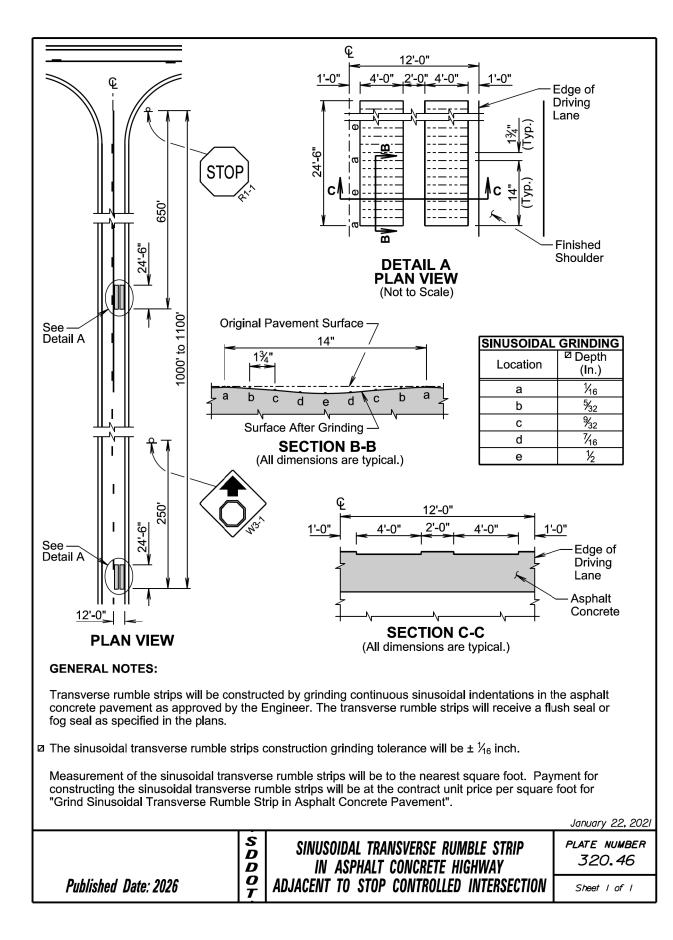
Published Date: 2026

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12" RUMBLE STRIP IN ASPHALT CONCRETE ON NONDIVIDED HIGHWAY SHOULDERS

PLATE NUMBER 320.24

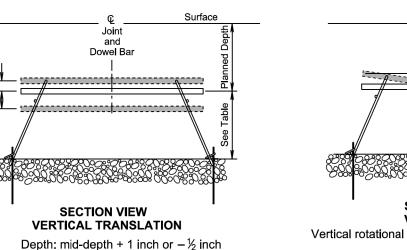


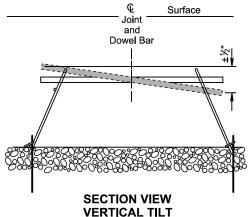


STATE OF SOUTH P-CR 0046(73)366 & F60 F82

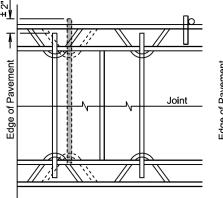
Plotting Date:

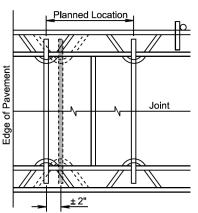
: 08/25/2025

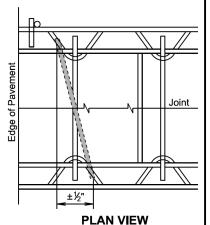




Vertical rotational alignment: ½ inch over 18 inch







PLAN VIEW LONGITUDINAL TRANSLATION

Longitudinal side shift: ± 2 inch for 18 inch bars

PLAN VIEW HORIZONTAL TRANSLATION Side shift ± 2 inch

HORIZONTAL SKEW
Horizontal rotational alignment: ½ inch over 18 inch

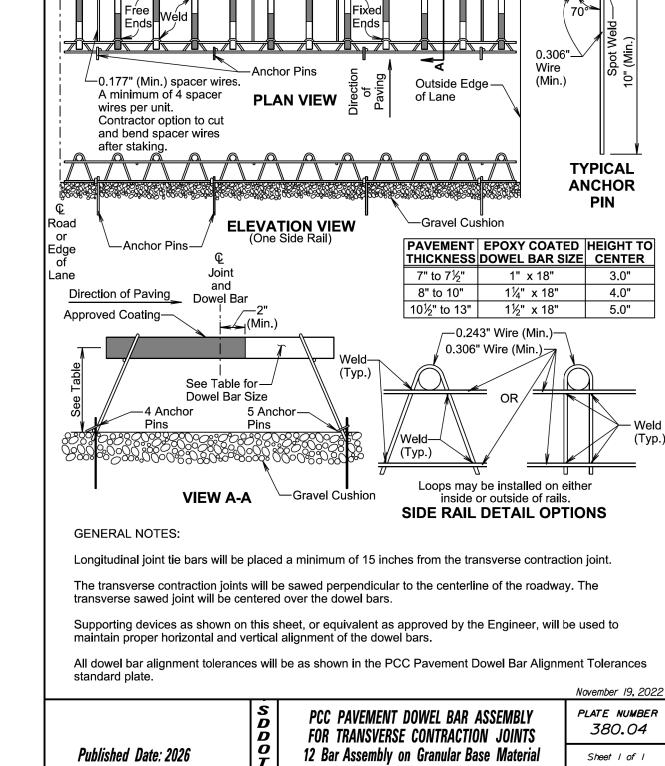
PAVEMENT THICKNESS	EPOXY COATED DOWEL BAR SIZE	HEIGHT TO CENTER
7" to 7½"	1" x 18"	3.0"
8" to 10"	1¼" x 18"	4.0"
10½" to 13"	1½" x 18"	5.0"

#### **GENERAL NOTE:**

The tolerances shown above represent the maximum deviation for acceptance of dowel bar placement.

November 19, 2022

	S D D	PCC PAVEMENT DOWEL BAR ALIGNMENT TOLERANCES	PLATE NUMBER 380.01
Published Date: 2026	<b>O</b>	ALIGNMENT TOLERANCES	Sheet I of I

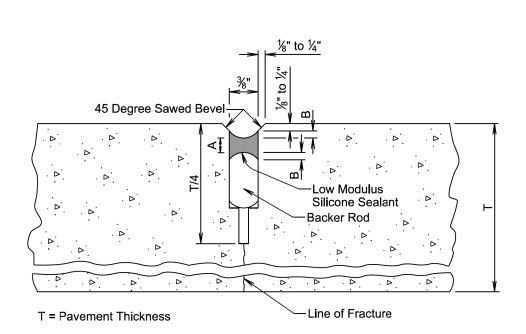


Spacing shown for 12 foot lane, 9 anchor pins per unit (Min.) 11 Spaces @ 1'-0" = 11'-0"

PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F61 F82

Plotting Date:

08/25/2025



LOW MODULUS SILICONE SEALANT									
ALLOWABLE CONSTRUCTION TOLERANCES									
A (Min.)	A (Max.)	B (Min.)	B (Max.)						
( <b>i</b> n.)	(in.)	(in.)	(in.)						
3⁄ <sub>16</sub>	5⁄ <sub>16</sub>	1/8	1/4						

#### **GENERAL NOTES:**

Weld

(Тур.

The first saw cut to control cracking will be a minimum of  $\frac{1}{2}$  the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the low modulus silicone joint sealant will be necessary.

The backer rod will be a non-moisture absorbing resilient material approximately 25% larger in diameter than the width of the joint to be sealed.

November 19, 2022

S D D PCC PAVEMENT BEVELED TRANSVERSE CONTRACTION JOINT WITH OR WITHOUT 0 DOWEL BAR ASSEMBLY

PLATE NUMBER 380.13

Sheet I of I

Published Date: 2026

# Published Date: 2026

**GENERAL NOTES:** 

contraction joint will be 5 feet.

placed on the current project.



of 3 inches and a maximum of 6 inches from the pavement edges.

Direction of Paving

T = Pavement Thickness

No. 4 epoxy coated deformed tie bars will be spaced 12 inches center to center and will be a minimum

The minimum distance between a transverse construction joint with tie bars and an adjacent transverse

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was

When a transverse construction joint is made, paying will not be allowed in this area for 12 hours.

Sawed Joint filled with Hot-

Poured Elastic Joint Sealer

In Place PCC Pavement

Edged to 1/8" Radius

**New PCC Pavement** 

No. 4 Epoxy Coated Deformed Tie Bar

PCC PAVEMENT MID PANEL TRANSVERSE CONSTRUCTION JOINT PLATE NUMBER 380.14 Sheet I of I

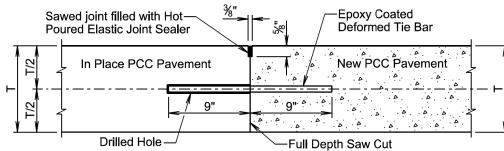
March 31, 2024

PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F62 F82

Plotting Date:

08/25/2025





T = In Place PCC Pavement and New PCC Pavement Thickness

#### **GENERAL NOTES:**

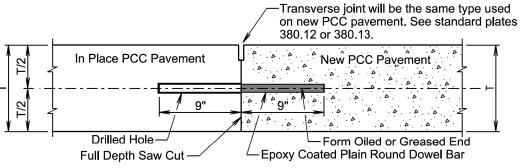
The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project.

See sheet 2 of 2 of this standard plate to determine if Detail A will be used.

The tie bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

No. 9 epoxy coated deformed tie bars will be used in 10 inch thickness and less PCC Pavement and No. 11 epoxy coated deformed tie bars will be used in 10.5 inch thickness and greater PCC Pavement. The tie bar spacing will be 18 inches center to center and will be a minimum of 3 inches and a maximum of 9 inches from the pavement edges.

#### **DETAIL B** TRANSVERSE CONSTRUCTION JOINT WITH DOWEL BARS



**GENERAL NOTES:** 

Published Date: 2026

T = In Place PCC Pavement and New PCC Pavement Thickness

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project or current project.

See sheet 2 of 2 of this standard plate to determine if Detail B will be used.

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The plain round dowel bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

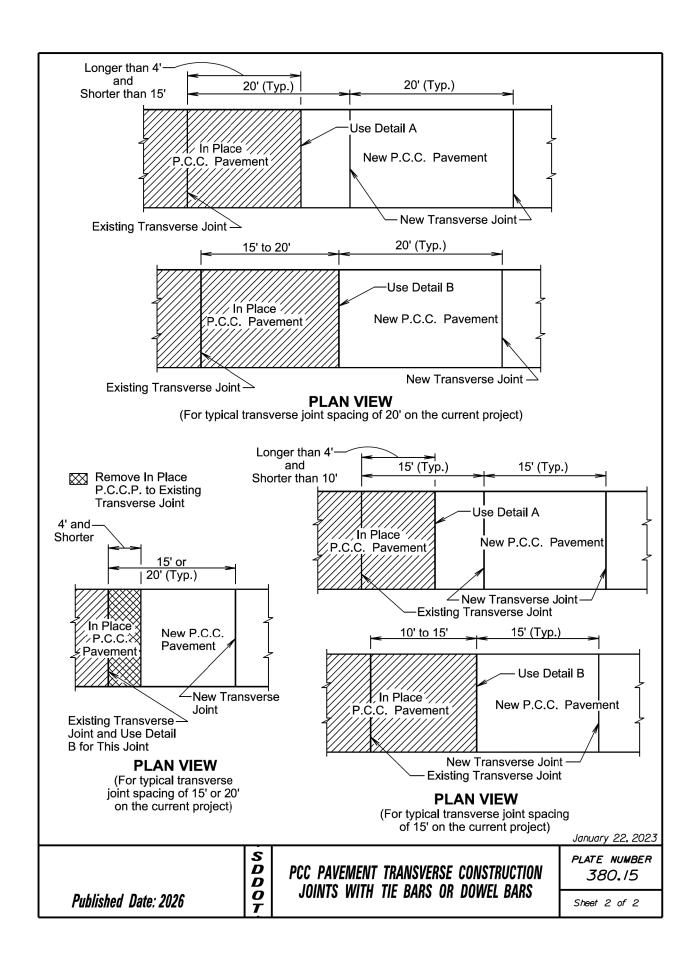
The epoxy coated plain round dowel bar size, number, and spacing will be the same as detailed on the corresponding dowel bar assembly standard plate (380.04, 380.05, 380.06, or 380.07). The epoxy coated plain round dowel bars will be a minimum of 3 inches and a maximum of 6 inches from the pavement edges.

January 22, 2023

PCC PAVEMENT TRANSVERSE CONSTRUCTION JOINTS WITH TIE BARS OR DOWEL BARS

PLATE NUMBER 380.15

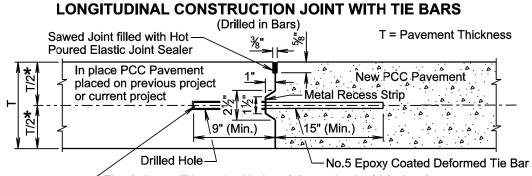




PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F63 F82

Plotting Date:

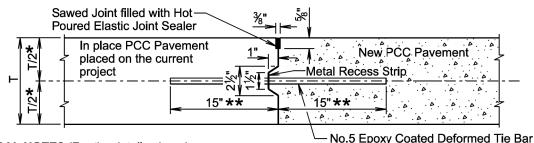
08/25/2025



←The tie bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive.

## LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS

(Inserted or Formed in Bars)



**GENERAL NOTES** (For the details above):

The epoxy coated deformed tie bars will be spaced in accordance with the following tables:

<b>TIE BAR SPACING 48"</b>	
Transverse Contraction	Number of
Joint Spacing	Tie Bars
6.5' to 10'	2
10.5' to 14'	3
14.5' to 18'	4
18 5' to 22'	5

TIE BAR SPACING 30"	
Transverse Contraction	
Joint Spacing	Tie Bars
5' to 7'	2
7.5' to 9.5'	3
10' to 12'	4
12.5' to 14.5'	5
15' to 17'	6
17.5' to 19.5'	7
20' to 22'	8

The tie bars will be placed a minimum of 15 inches from transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel. The uniformly spaced tie bars will be spaced a maximum of 48 inches center to center for a female keyway and will be spaced a maximum of 30 inches center to center for a vertical face and male keyway. The maximum tie bar spacing will apply to tie bars within each panel.

The keyway illustrated in the above details depict a female keyway.

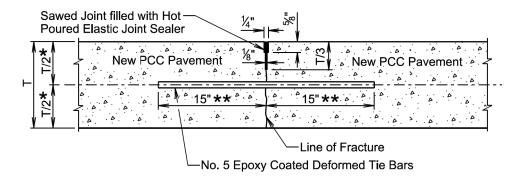
The keyway is optional and is not required. When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

- $\star$  The vertical placement tolerance for any part of the tie bar will be  $\pm$  T/6.
- ★★The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the longitudinal joint line. November 19, 2022

D IOMES WITH THE DADS		S D D	PCC PAVEMENT LONGITUDINAL 380				
blished Date: 2026 JOINTS WITH TIE BARS  Sneet 1 of 2	blished Date: 2026		JUINIO WITH THE BARO	Sheet I of 2			

## SAWED LONGITUDINAL JOINT WITH TIE BARS

(Poured Monolithically)



T = Pavement Thickness

#### **GENERAL NOTES** (For the detail above):

The epoxy coated deformed tie bars will be spaced in accordance with the following table:

<b>TIE BAR SPACING 48"</b>	
Transverse Contraction	Number of
Joint Spacing	Tie Bars
6.5' to 10'	2
10.5' to 14'	3
14.5' to 18'	4
18.5' to 22'	5

The tie bars will be placed a minimum of 15 inches from the transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel with a maximum space of 48 inches center to center. The maximum tie bar spacing will apply to tie bars within each panel.

The first saw cut to control cracking will be a minimum of 1/3 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer is necessary.

 $\star$  The vertical placement tolerance for any part of the tie bar will be  $\pm$  T/6.

S D D O T

\*\*The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the longitudinal joint line.

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November	19.	2022

PCC PAVEMENT LONGITUDINAL

Published Date: 2026

JOINTS WITH TIE BARS

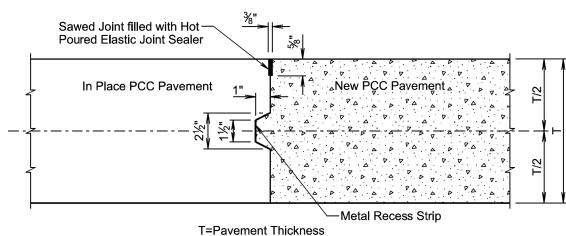
PLATE NUMBER 380.20 Sheet 2 of 2

PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F64 F82

Plotting Date:

08/25/2025

## LONGITUDINAL CONSTRUCTION JOINT WITHOUT TIE BARS

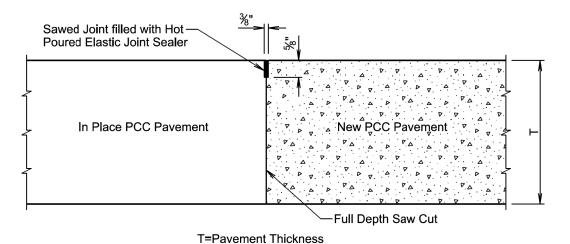


#### **GENERAL NOTES:**

When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on the current project.

## LONGITUDINAL CONSTRUCTION JOINT WITHOUT TIE BARS



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**GENERAL NOTE:** 

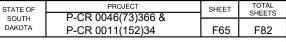
Published Date: 2026

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project.

November 19, 2022

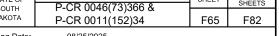
PCC PAVEMENT LONGITUDINAL JOINTS WITHOUT TIE BARS

PLATE NUMBER 380.22

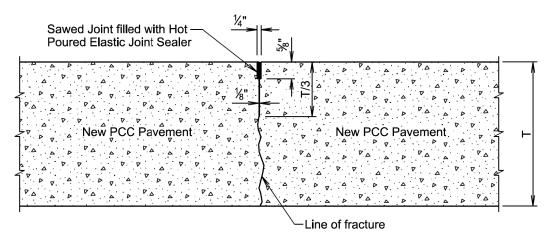


Plotting Date:

08/25/2025



## SAWED LONGITUDINAL JOINT WITHOUT TIE BARS



T=Pavement Thickness

#### **GENERAL NOTE:**

Published Date: 2026

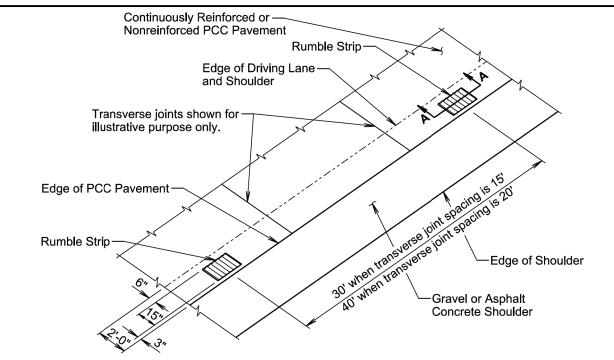
The first saw cut to control cracking will be a minimum of  $\frac{1}{3}$  the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer will be necessary.

November 19, 2022

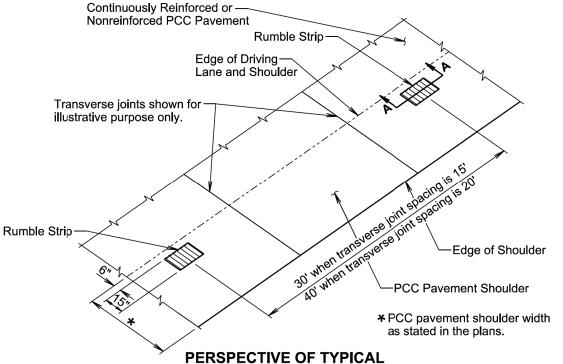
PCC PAVEMENT LONGITUDINAL

PLATE NUMBER 380.22

Sheet 2 of 2



### PERSPECTIVE OF TYPICAL RUMBLE STRIPS ON PCC PAVEMENT SHOULDER ADJACENT TO GRAVEL OR ASPHALT CONCRETE SHOULDER



**RUMBLE STRIPS ON PCC PAVEMENT SHOULDER** 

November 19, 2022

S D D O

RUMBLE STRIP ON PCC PAVEMENT SHOULDER PLATE NUMBER 380.53

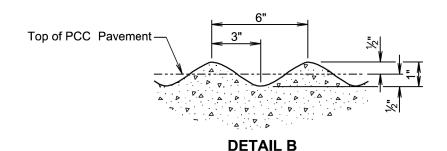
Sheet I of 2

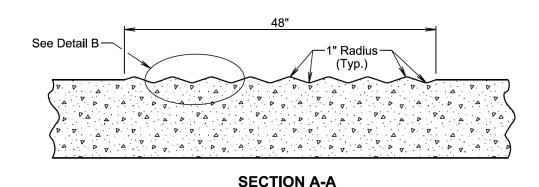
S D D O T

JOINTS WITHOUT TIE BARS

Published Date: 2026

ed From - TRPR13





#### **GENERAL NOTES:**

Published Date: 2026

The rumble strips will be evenly spaced and will not coincide with any transverse contraction joints.

The rumble strips will NOT be placed along areas adjacent to entrance ramps, exit ramps, and gore areas.

Payment for constructing the PCC Pavement Rumble Strips will be incidental to the contract unit price per square yard for the corresponding PCC Pavement contract item.

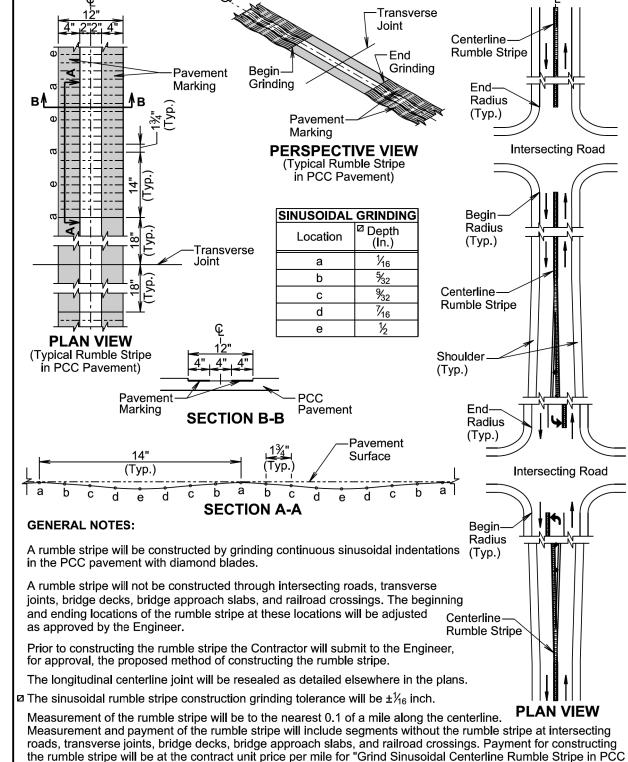
November 19, 2022

D D O

RUMBLE STRIP ON PCC PAVEMENT SHOULDER

PLATE NUMBER 380.53

Sheet 2 of 2



Published Date: 2026

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Pavement".

SINUSOIDAL CENTERLINE RUMBLE STRIPE IN PCC PAVEMENT PLATE NUMBER 380.56

November 19, 2022

Concrete or Rubber Panels or Timber Crossing Planks Probable fabric position 4" (Min.) perforated pipe wrapped in and backfilled with granular backfill (passing the #4 sieve and no more th 10% passing the #10 sieve). 6" to 7½" RR Construction Limits DOT Construction Limits Backfilled with full depth Asphalt Concrete

Earth Subgrade

TYPICAL RAILROAD APPROACH

Asphalt Concrete— or PCC Pavement

Granular Base

S D D O T

Published Date: 2026

PROJECT STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F67 F82

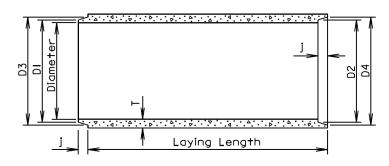
Plotting Date:

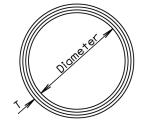
08/25/2025

#### TOLERANCES IN DIMENSIONS

Diameter:  $\pm 1.5\%$  for 24" Dia. or less and  $\pm 1\%$  or  $\frac{3}{8}$ " whichever is more for 27" Dia. or greater. Diameters at joints:  $\pm \frac{3}{6}$  for 30" Dia. or less and  $\pm \frac{1}{4}$ " for 36" or greater. Length of joint (j):  $\pm \frac{1}{4}$ ".

Wall thickness (T): not less than design T by more than 5% or  $\frac{3}{16}$ ", whichever is greater. Laying length: shall not underrun by more than  $\frac{1}{2}$ ".





#### LONGITUDINAL SECTION

END VIEW

#### GENERAL NOTES:

Construction of R.C.P. shall conform to the requirements of Section 990 of the Specifications.

Not more than 2 four-foot sections shall be permitted near the ends of any culvert. Four-foot lengths shall be used only to secure the required length of culvert.

Diam. (in.)	Approx. Wt./Ft. (Ib.)		J (in.)	DI (in.)	D2 (in.)	D3 (in.)	D4 (in.)
12	92	2	13/4	13 <sup>1</sup> / <sub>4</sub>	13%	13%	141/4
15	127	21/4	2	161/2	16%	171/4	175/ <sub>8</sub>
18	168	21/2	21/4	195/8	20	20%	20¾
21	214	23/4	21/2	22 1/8	231/4	23¾	241/8
24	265	3	23/4	26	26¾	27	273/8
27	322	31/4	3	29 <sup>1</sup> / <sub>4</sub>	295/8	301/4	30%
30	384	31/2	31/4	32¾	32¾	331/2	33%
36	524	4	3¾	38¾	39 <sup>1</sup> / <sub>4</sub>	40	401/2
42	685	41/2	4	451/8	45 <sup>5</sup> / <sub>8</sub>	461/2	47
48	867	5	41/2	511/2	52	53	531/2
54	1070	51/2	41/2	57%	58¾	59%	59%
60	1296	6	5	64 <sup>1</sup> / <sub>4</sub>	64¾	66	661/2
66	1542	61/2	51/2	70%	711/8	721/2	73
72	1810	7	6	77	771/2	79	791/2
78	2098	71/2	61/2	83%	83%	85%	861/8
84	2410	8	7	89¾	901/4	921/8	925/8
90	2740	81/2	7	95¾	961/4	981/8	985/8
96	2950	9	7	1021/8	1025/8	1041/2	105
102	3075	91/2	71/2	109	1091/2	111/2	112
108	3870	10	71/2	1151/2	116	118	1181/2

June 26, 2015

SDDO PLATE NUMBER 450.01 REINFORCED CONCRETE PIPE Published Date: 2026 Sheet I of I

November 19, 2022

PLATE NUMBER

380.65

Laying Length Span LONGITUDINAL SECTION

#### TOLERANCES IN DIMENSIONS

Radial dimensions at joints:  $\pm \frac{1}{8}$ " for 65" span or less and  $\pm \frac{1}{4}$  for longer spans. Rise and Span: ±2% of tabular values. Length of Joint (J):  $\pm \frac{1}{4}$ ". Wall thickness (T): not less than design T by more

∠Gravel Bedding Material shall be supplied for 102" to 169" spans. It shall be placed to a thickness of 6" (Min.) x 85% of the Span x Length of culvert and shall conform to the gradation requirements than 5% or  $\frac{3}{6}$ ", whichever is greater. for gravel surfacing except material may Laying length: shall not underrun by more than  $\frac{1}{2}$ ". be screened or may be plan provided material.

END VIEW

* Size (in.)	Approx. Wt./Ft. (Ib.)	Rise (in.)	Span (in.)	T (in.)	a (in.)	b (in.)	c (in.)	j (in.)	e (in.)	f (in.)	g (in <b>.</b> )	RI (in.)	R2 (in.)	R3 (in.)
18	170	131/2	22	21/2	13/8	3/8	3/4	2	11/8	3/8	1	271/2	133/4	51/4
24	320	18	281/2	31/2	15/8	1/2	13/8	3	13/8	1/2	15/8	40 <sup>11</sup> / <sub>16</sub>	143/4	45/8
30	450	221/2	36 <sup>1</sup> / <sub>4</sub>	4	I 13/16	5/8	1 %	31/2	1 %	5/8	l <sup>13</sup> / <sub>16</sub>	51	18¾	61/8
36	600	26%	43¾	41/2	2	3/4	13/4	4	13/4	3/4	2	62	221/2	61/2
42	740	31⅓	511/8	$4\frac{1}{2}$	2	3/4	13/4	4	13/4	3/4	2	73	26 <sup>1</sup> / <sub>4</sub>	73/4
48	890	36	581/2	5	21/4	3/4	2	5	2	3/4	21/4	84	30	8 1/8
54	1100	40	65	51/2	21/2	3/4	21/4	5	21/4	3/4	21/2	921/2	33¾	10
60	1400	45	731/2	6	35/16	3/4	I 15/16	5	23/4	3/4	21/2	105	371/2	- 11
72	1900	54	88	7	3 <sup>13</sup> / <sub>16</sub>	1	23/16	6	3 <sup>1</sup> / <sub>4</sub>	- 1	23/4	126	45	135/16
84	2500	62	102	8	41/8		21/8	6	31/2	I	31/2	$162\frac{1}{2}$	52	$14\frac{1}{2}$
96	3300	78	122¾	9	41/2		31/2	7	4	ı	4	218	62	20
108	4200	88	1381/2	10	5		4	7	41/2	I	41/2	269	70	22
120	5100	96%	154	П	51/2		41/2	7	5	I	5	301¾	78	24
132	5100	1061/2	168¾	10			4	7	41/2	I	41/2	329	85%	26 %

\* Equivalent Diameter of Circular R.C.P.

#### GENERAL NOTES:

Published Date: 2026

Construction of R.C.P. Arch shall conform to the requirements of Section 990 of the Specifications. Not more than 2 four-foot sections shall be permitted near the ends of any culvert. Four-foot lengths shall be used only to secure the required length of culvert. June 26, 2015

**O T** 

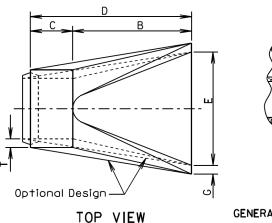
S		
		<i>PLATE NUMBER</i>
D	DEILIEADAED AALIADETE DIDE ADALI	450.02
D	REINFORCED CONCRETE PIPE ARCH	750.02

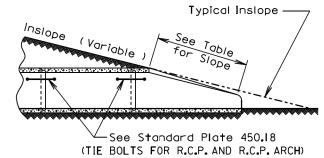
Sheet I of I

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH	P-CR 0046(73)366 &		
DAKOTA	P-CR 0011(152)34	F68	F82

Plotting Date:

08/25/2025



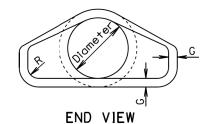


#### SLOPE DETAIL

#### GENERAL NOTES:

Lengths of concrete pipe shown on plan sheets are between flared ends only.

Construction of R.C.P. Flared End shall conform to the requirements of Section 990 of the Specifications.



LONGITUDINAL SE	CTION
-----------------	-------

-Tongue (Inlet) or

Groove (Outlet)

	Approx.	1.								
Dia. (in.)	Wt. of Section (Ibs.)	Approx. Slope (X to Y)	T (in.)	A (in.)	B (in₌)	C (in.)	D (in.)	E (in.)	G (in.)	R (in₌)
12	530	2.4: I	2	4	24	48%	721/8	24	2	11/2
15	740	2.4: I	21/4	6	27	46	73	30	21/4	11/2
18	990	2.3: I	21/2	9	27	46	73	36	21/2	11/2
21	1280	2.4: I	23/4	9	36	371/2	731/2	42	23/4	11/2
24	1520	2 <b>.</b> 5: I	3	91/2	431/2	30	731/2	48	3	11/2
27	1930	2 <b>.</b> 5: I	31/4	101/2	491/2	24	731/2	54	31/4	11/2
30	2190	2.5: I	31/2	12	54	19¾	73¾	60	31/2	11/2
36	4100	2.5: I	4	15	63	34¾	973/4	72	4	11/2
42	5380	2.5: I	$4^{1}/_{2}$	21	63	35	98	78	41/2	11/2
48	6550	2.5: I	5	24	72	26	98	84	5	11/2
54	8240	2 <b>:</b> I	51/2	27	65	33 <sup>1</sup> / <sub>4</sub>	981/4	90	51/2	11/2
60	8730	1.9:1	6	35	60	39	99	96	5	11/2
66	10710	1.7:1	61/2	30	72	27	99	102	51/2	11/2
72	12520	1.8: I	7	36	78	21	99	108	6	11/2
78	14770	1.8: I	71/2	36	90	21	111	114	61/2	11/2
84	18160	1 <b>.</b> 6 <b>:</b> 1	8	36	901/2	21	1111/2	120	61/2	11/2
90	20900	1 <b>.</b> 5 <b>:</b> 1	81/2	41	871/2	24	1111/2	132	61/2	6

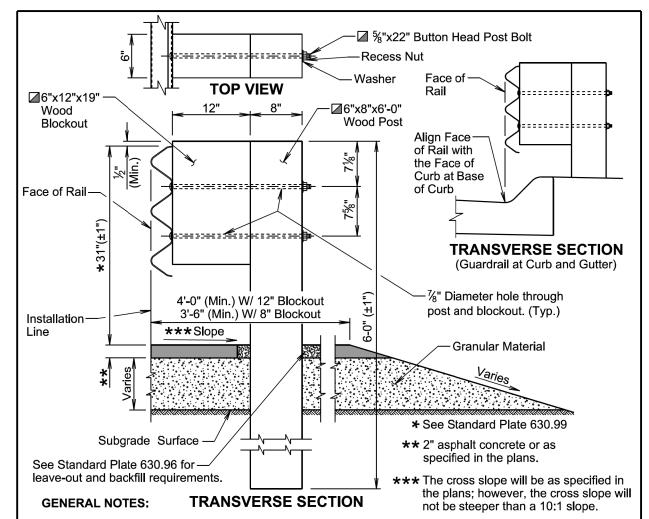
June 26, 2015

SDDO R. C. P. FLARED ENDS Published Date: 2026

PLATE NUMBER 450.10

Plotting Date:

08/25/2025



Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite."

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

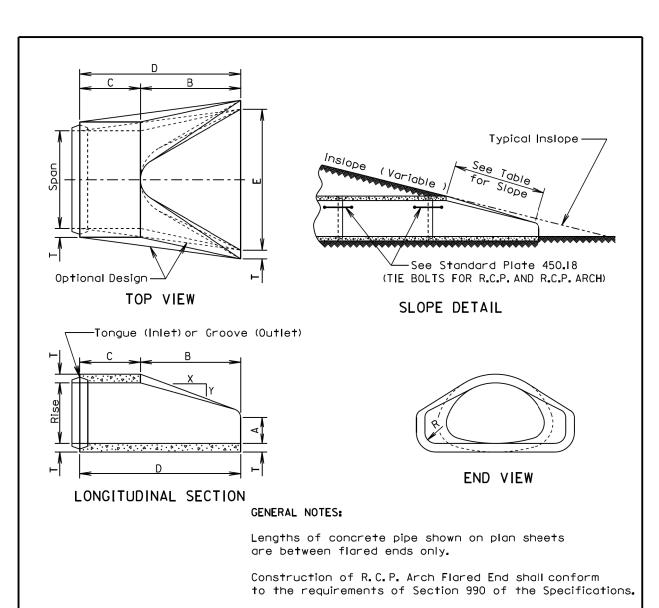
Topsoil is not shown in the transverse section drawing.

The post and blockout illustrated above is typical for single thrie beam guardrail. When other variations of posts and blockouts are specified on other standard plates (e.g. transitions) then the posts and blockouts will be as specified on the other standard plates or as specified in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

The top of post and top of block will have a true square cut. The top of block will be a maximum of ±½ inch from the top of the post. April 8, 2025

	S D D	THRIE BEAM GUARDRAIL	PLATE NUMBER 630.01
Published Date: 2026	<b>O</b>   <b>T</b>		Sheet I of 5



В D Rise Span Slope (in.) (in.) (X:Y) (in.) (in.) (in.) (in.) (in.) (in.) (in.)  $13\frac{1}{2}$ 72 22 3**:** I  $2\frac{1}{2}$ 27 45 36 72 281/2 81/2 39 33 48 3**:** I  $3\frac{1}{2}$ 18 3 96  $22\frac{1}{2}$ 36<sup>1</sup>/<sub>4</sub> 91/2 50 46 60 3**:** I 4 3 433/4 96 26**%** 3**:** I  $4\frac{1}{2}$  | 1 |  $\frac{1}{8}$ 60 36 72 6 511/8 3**:** I 41/2 1513/6 60 36 96 78 6 581/2 3**:** I 5 21 60 36 96 84 6

36 4350 42 5250 315/6 48 6400 36 54 7850 40 65 51/2 251/2 60 36 96 90 3**:** I 6 731/2 36 96 60 9500 45 3**:** I 6 31 60 96 6 72 13550 54 88 2**:** I 31 60 39 99 120 6 84 17950 62 102 8 281/2 83 19 102 144 2**:** I

\*Equivalent Diameter of Circular R.C.P.

D D

0

June 26, 2015 PLATE NUMBER

Published Date: 2026

Approximat

Weight of

Section

(lbs.)

1100

1750

3300

Size

18

24

30

R. C. P. ARCH FLARED ENDS

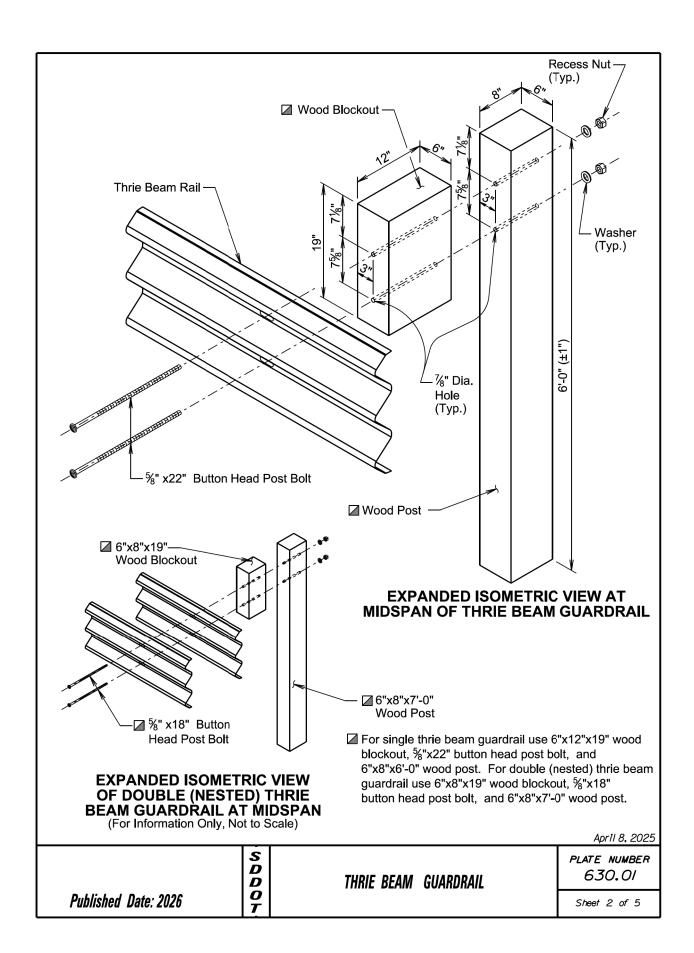
450.11

Sheet | of |

PROJECT STATE OF SHEET TOTAL SHEETS P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F70 F82

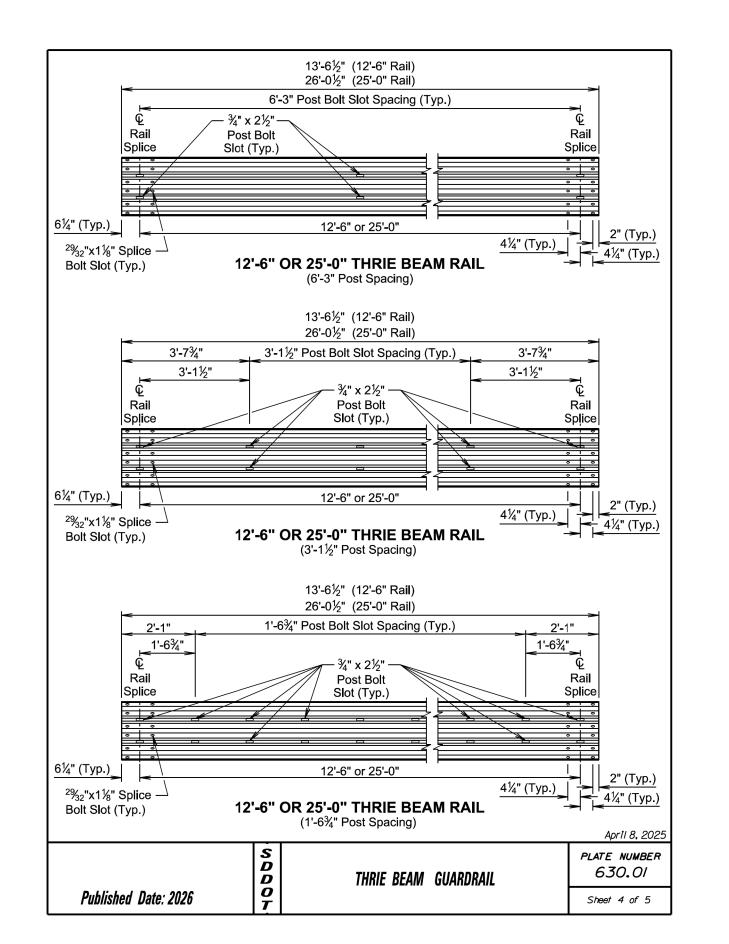
Plotting Date: 08/25/2025

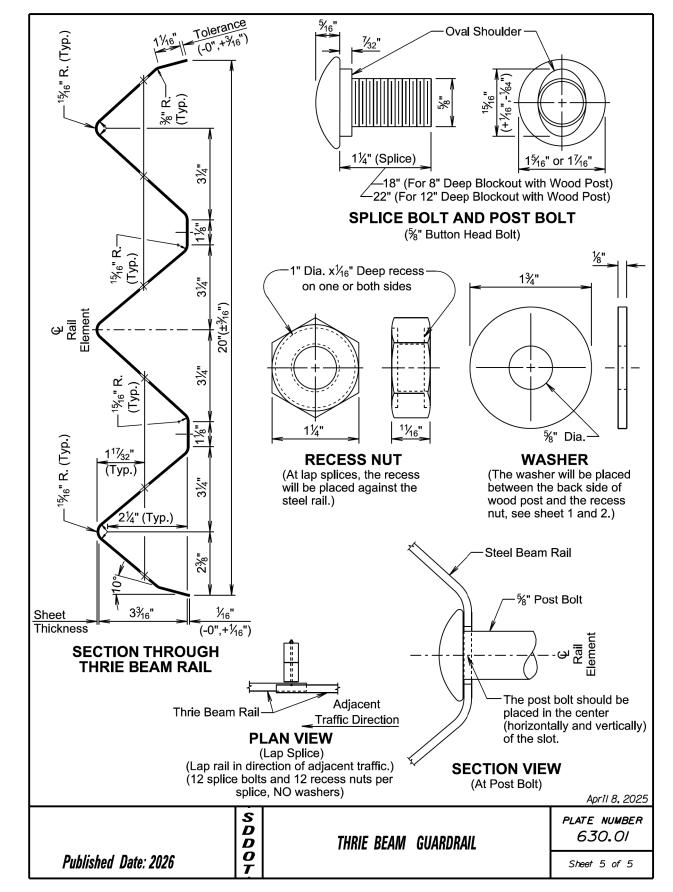
12'-6" or 25'-0" 6'-3" Post Spacing (Typ.) © Post Bolt Rail Rail Lap rail Splice Splice in direction of adjacent traffic. The post bolt should Finished Surface be placed in the **ELEVATION VIEW** or Ground Line center (horizontally (6'-3" Post Spacing) and vertically) of the 12'-6" or 25'-0" slot. (Typ.) 3'-1½" Post Spacing (Typ.) © Post © Post Bolt Rail Rail Bolt Splice Splice <u>Slot</u> Lap rail in direction of adjacent traffic. The post bolt should Finished Surface -**ELEVATION VIEW** be placed in the or Ground Line (3'-1½" Post Spacing) center (horizontally and vertically) of the slot. (Typ.) 12'-6" or 25'-0" 1'-6¾" Post Spacing (Typ.) © Post © Post Bolt © Post € Post Rail Rail Bolt Bolt Bolt **Splice** Splice Slot Slot Slot <u>Slot</u> Lap rail in direction of adjacent traffic. Finished Surface -**ELEVATION VIEW** or Ground Line (1'-6¾" Post Spacing) April 8, 2025 S D D O PLATE NUMBER 630.01 THRIE BEAM GUARDRAIL Published Date: 2026 Sheet 3 of 5



Plotting Date:

08/25/2025





TDDD13/63

tted From - T

IRPR13462	All costs for co steel beam rail contract item.
A K	Puhlished Na

TYPE AND DETAILS OF MGS									
Type of MGS	W Beam Rail Single or Double (Nested)	0:	Blockout Material		Post Material	Post Spacing			
1	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"			
1C	Single	6"x12"x14"	Wood	6"x8"x7'-6"	Wood	6'-3"			
2	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	3'-1½"			
3	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	1'-6¾"			
4	Double	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"			

STANDARD PLATE REFERENCE							
Type of MGS	See Standard Plate(s)						
1	630.20, 630.22						
1C	630.20, 630.25						
2	630.20						
3	630.20						
4	630.20						

#### **GENERAL NOTES:**

Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite".

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

Topsoil is not shown in the transverse section drawing on sheet 2 of 6.

All W beam rail will be Type 1 and Class A (12 Ga.) unless specified otherwise in the plans.

W beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used will be compatible with the total length of rail per site as shown in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

All costs for constructing the MGS including labor, equipment, and materials including all posts, blockouts, steel beam rail, and hardware will be incidental to the contract unit price per foot for the respective MGS contract item.

April 8, 2025

PLATE NUMBER

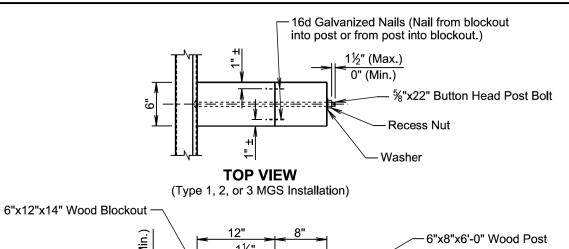
MIDINIECT CHADDDAIL CYCTEM (MACC) 630.20

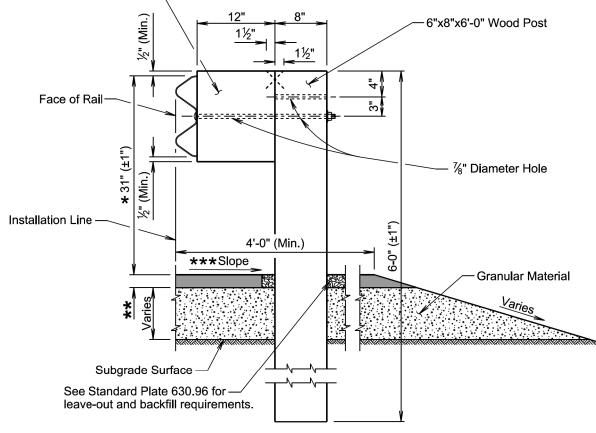
Published Date: 2026

MIDWEST GUARDRAIL SYSTEM (MGS)

Sheet I of 6

Plotting Date: 08/25/2025





★ See Standard Plate 630.99

# TRANSVERSE SECTION (Type 1, 2, or 3 MGS Installation)

\*\* 2" asphalt concrete or as specified in the plans.

\*\*\* The cross slope will be as specified in the plans; however, the cross slope will not be steeper than a 10:1 slope.

Published Date: 2026

April 8, 2025

S D MIDWES

MIDWEST GUARDRAIL SYSTEM (MGS)

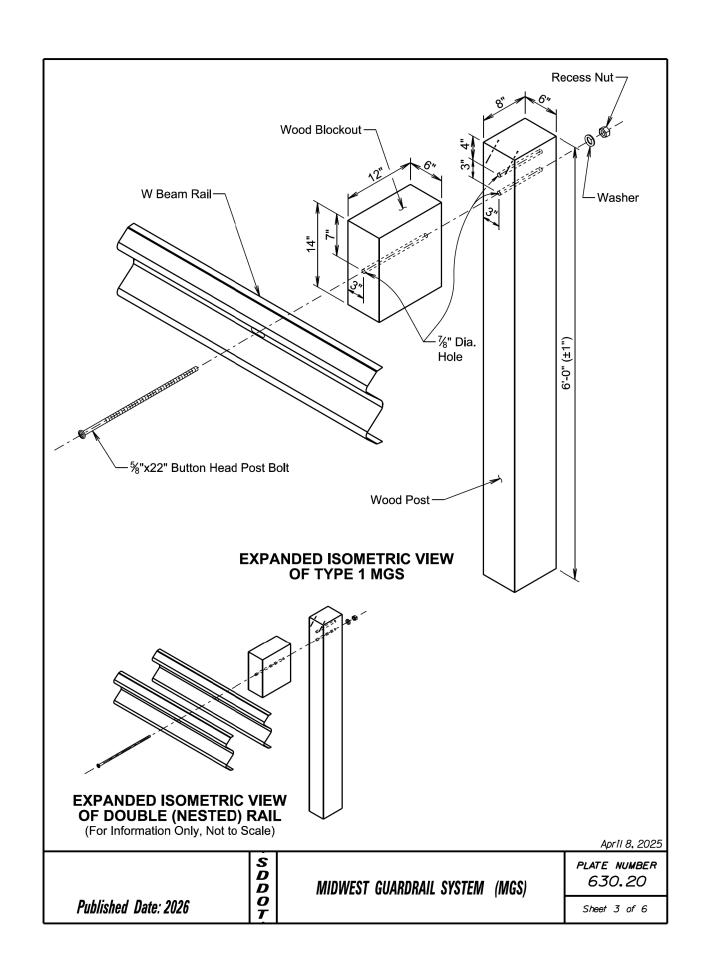
PLATE NUMBER 630.20

Sheet 2 of 6

Plotting Date:

08/25/2025

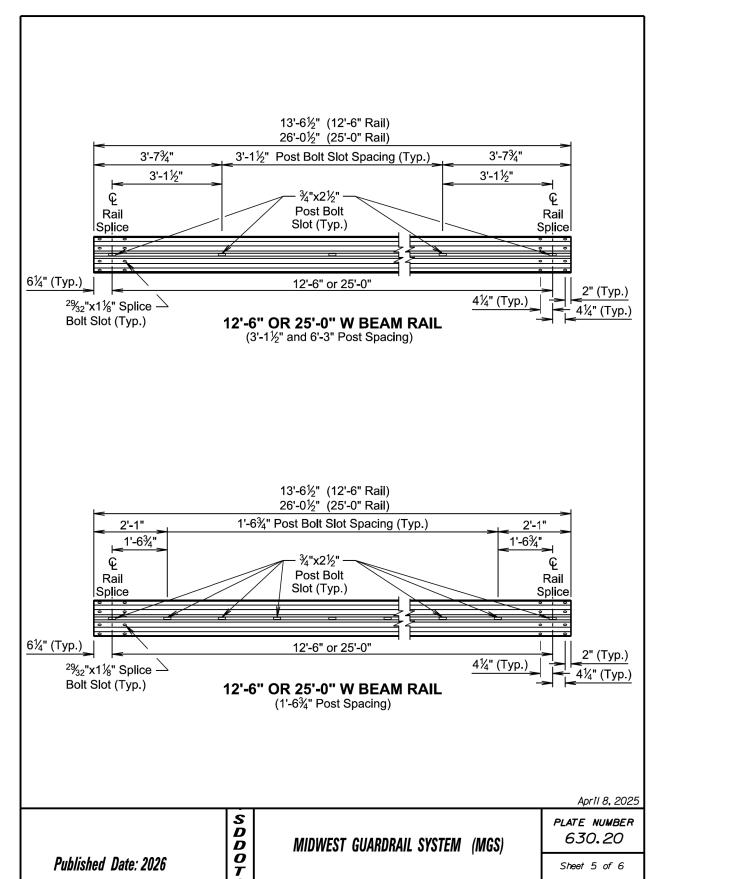
12'-6" or 25'-0" 6'-3" Post Spacing 3'-1½" 3'-1½" 3'-1½" Mid-Span Post Post Mid-Span Post **Bolt Slot Bolt Slot** Rail Splice **Bolt Slot** Rail Splice Lap rail in direction of adjacent traffic. The post bolt should **ELEVATION VIEW** be placed in the center Finished Surface-(6'-3" Post Spacing) or Ground Line (horizontally and vertically) of the slot. (Typ.) 12'-6" or 25'-0" 3'-1½" 3'-1½" Post Spacing (Typ.) Post Spacing Rail Rail Post Post Post **Bolt Slot** Splice **Bolt Slot** Bolt Slot Splice 100 Lap rail in direction of adjacent traffic. The post bolt should **ELEVATION VIEW** Finished Surface be placed in the center (3'-1½" Post Spacing) or Ground Line (horizontally and vertically) of the slot. (Typ.) 1'-6¾" 1'-6¾" 12'-6" or 25'-0" Post Post 1'-6¾" Post Spacing (Typ.) Spacing Spacing Post Post Rail Post Post Rail Post Post **Bolt Slot Bolt Slot** Splice Bolt Slot Bolt Slot Bolt Slot Bolt Slot Splice Lap rail in direction of adjacent traffic. **ELEVATION VIEW** Finished Surface (1'-6¾" Post Spacing) or Ground Line April 8, 2025 S D D O PLATE NUMBER 630.20 MIDWEST GUARDRAIL SYSTEM (MGS) Published Date: 2026 Sheet 4 of 6

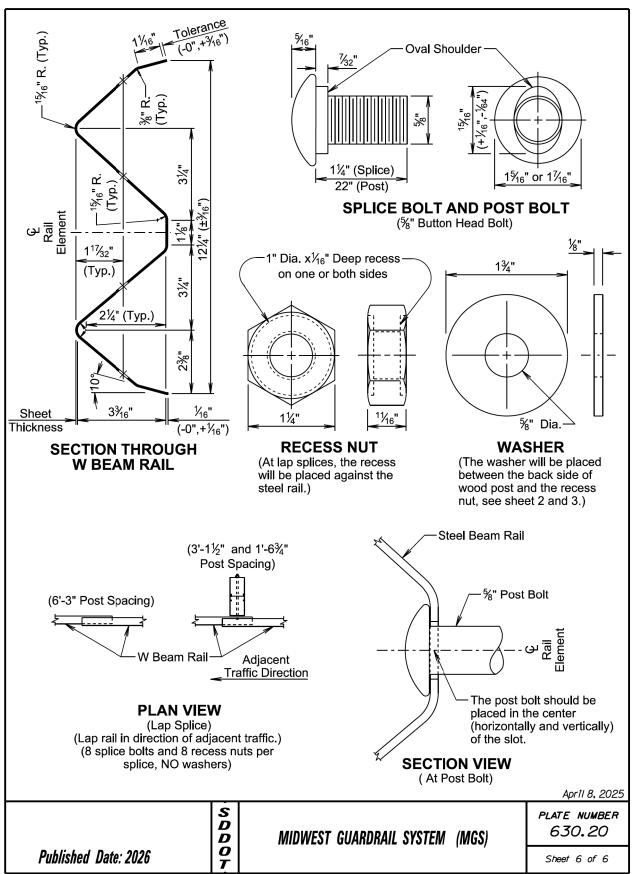


 STATE OF SOUTH DAKOTA
 P-CR 0046(73)366 & P-CR 0011(152)34
 SHEET SHEETS

Plotting Date:

08/25/2025





2'-6"

**TOP VIEW** 

(Thrie Beam Terminal Connector)

<u></u>

 $\oplus$ 

1'-4¾" 8½"

3"

 $\oplus$ 

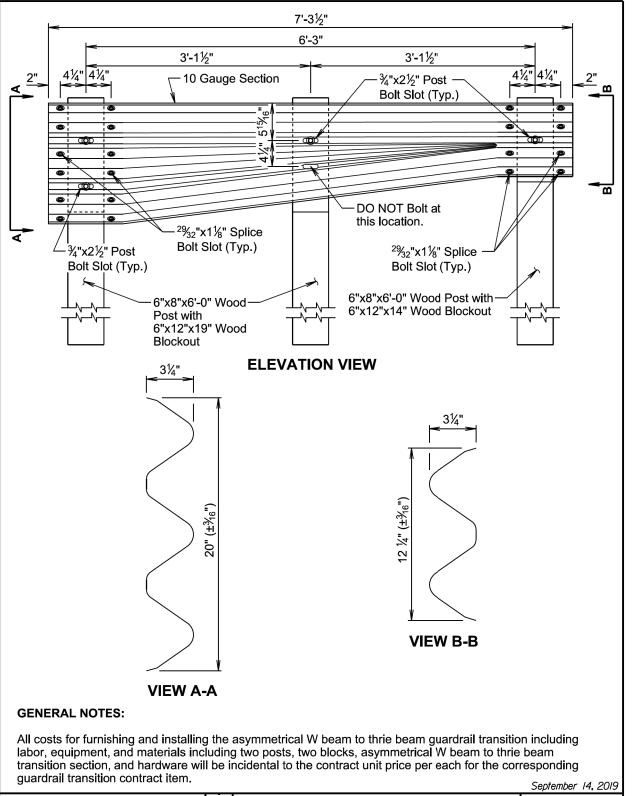
5 Bolt Insert

4"

PROJECT SHEET TOTAL SHEETS STATE OF P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F75 F82

Plotting Date:

08/25/2025



S D D O

ASYMMETRICAL W BEAM TO THRIE BEAM **GUARDRAIL TRANSITION SECTION** 

PLATE NUMBER 630.49

Sheet I of I

Published Date: 2026 Sheet I of I

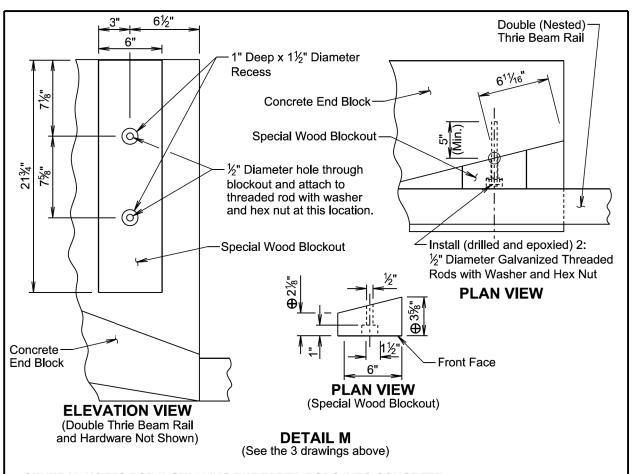
Published Date: 2026

Embankment as specified in the plans. 99 630. Point where flared guardrail begir If specified in the plans. plate standard Post Spacing vith Wood Posts (See standard plate 630.01) osts (See Detail K on sheet 3 of 3) Section with Wood Posts (See standard plate 630.49) See Detail L on sheet 3 of 3 ₩₩ See 6'-3" (Typ.)  $\times\!\!\!\times$ Top of finished sor ground line Splice -ap 3'-11/8" Post Spacing **₽**₹₽₹ Retrofit Guardrail (Nested) Class A Thrie Beam Guardrail with Wood Poslass A Thrie Beam Guardrail with Wood Posts (See Det Beam to Thrie Beam Guardrail Transition Section with VMGS (See standard plate 630.20) or as specified in the plans (See standard plate 630.20) See Detail K for Special Thrie Beam Rail on sheet 3 of 3 Guar ₽€₽€ PLAN VIEW (Curb Not Shown) 1 Retrofit **ELEVATION VI** ₽₹₽₹ of "Type 1 ₩Ж ×× ₩₩ A Payment limits o Payment limits Spacing **₩ ₩** Post Beam Terminal Connector standard plate 630.47) ₩. sheet 3 of 3 ₩. I-6¾" <del>94</del>0X <del>94</del>0× and ( o Detail J See End Concrete End-Block Concrete E Block E E E E E ÿ∵ÿ September 14, 2019 S D D PLATE NUMBER TYPE 1 RETROFIT GUARDRAIL TRANSITION 630.51 (CONCRETE END BLOCK TO 0 MIDWEST GUARDRAIL SYSTEM (MGS)) Published Date: 2026 Sheet I of 3

PROJECT TOTAL SHEETS STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F76 F82

08/25/2025

Plotting Date:



#### **GENERAL NOTES FOR INSTALLING THREADED RODS INTO CONCRETE:**

 $oldsymbol{\oplus}$  The dimensions shown are estimated based on original construction plans of the concrete end block. The special wood blockout will be cut as necessary such that the front face of the special wood blockout will align with the vertical front face of the concrete end block  $\pm \frac{1}{2}$ ".

The threaded rods will be  $\frac{1}{2}$ " diameter and conform to ASTM F1554, Grade 55. The threaded rods will be embedded a minimum of 5" into the concrete.

The diameter of the drilled holes will not be less than  $\frac{1}{2}$ " greater or more than  $\frac{3}{2}$ " greater than the diameter of the threaded rods or as per the Manufacturer's recommendations. The holes will not be drilled using core bits. The drilled holes will be blown out with compressed air using a device that will reach the back of the hole to ensure that all debris or loose material has been removed prior to the epoxy injection.

The epoxy resin mixture will be of a type for bonding steel to hardened concrete and will conform to AASHTO M235 Type IV, Grade 3 (Equivalent to ASTM C881, Type IV, Grade 3).

Mix epoxy resin as recommended by the Manufacturer and apply by an injection method as approved by the Engineer, Beginning at the back of the drilled holes, fill the holes 1/3 to 1/2 full of epoxy, or as recommended by the Manufacturer, prior to insertion of the steel rod. Rotate the steel rod during installation to eliminate voids and ensure complete bonding of the rod. Insertion of the rods by the dipping or painting methods will not be

Loads will not be applied to the epoxy grouted threaded rods until the epoxy resin has had sufficient time to cure as specified by the epoxy resin Manufacturer.

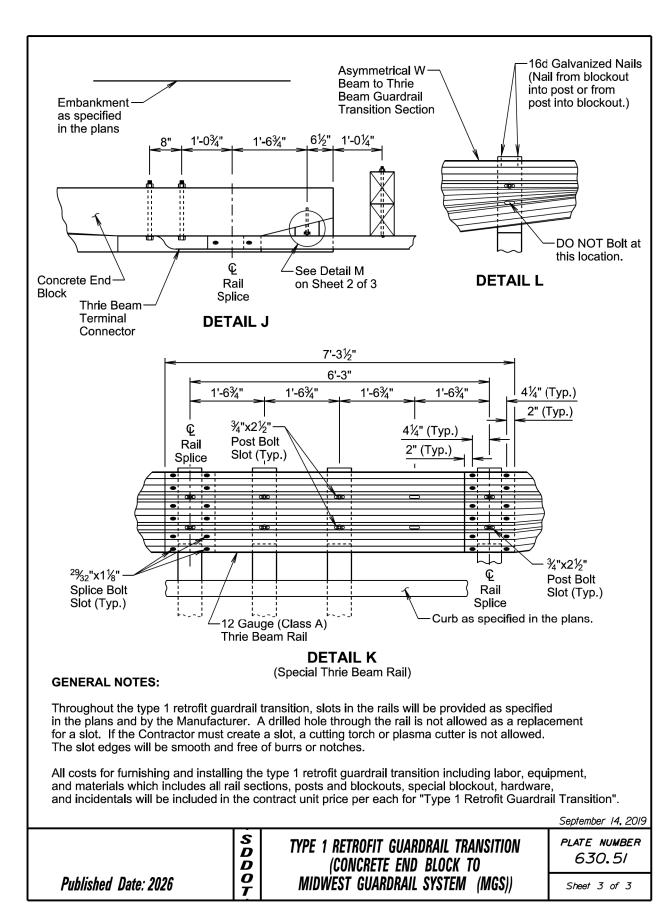
September 14, 2019

S D D 0 Published Date: 2026

TYPE 1 RETROFIT GUARDRAIL TRANSITION (CONCRETE END BLOCK TO MIDWEST GUARDRAIL SYSTEM (MGS))

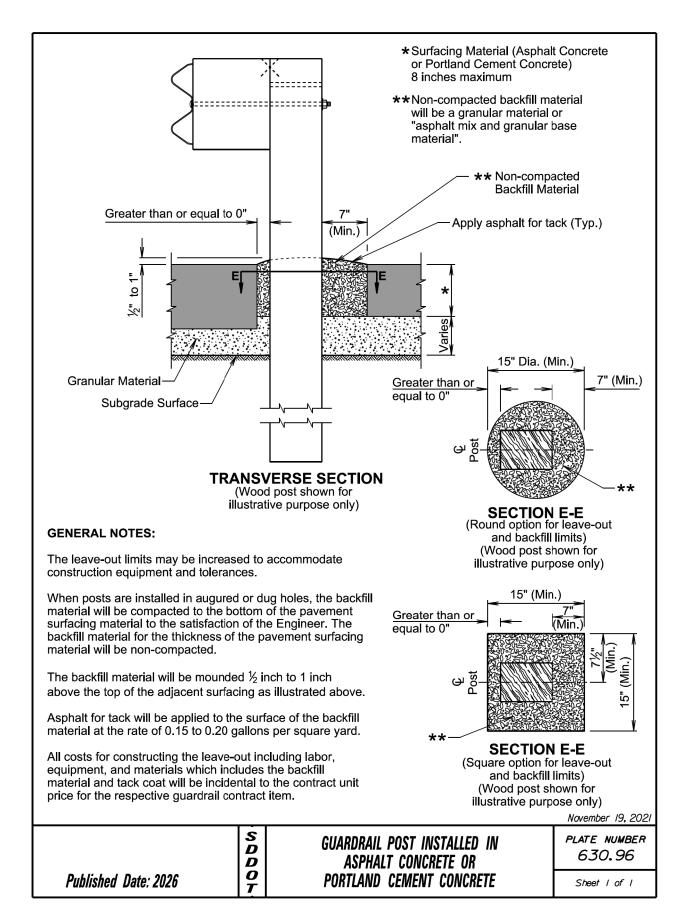
PLATE NUMBER 630.51

Sheet 2 of 3



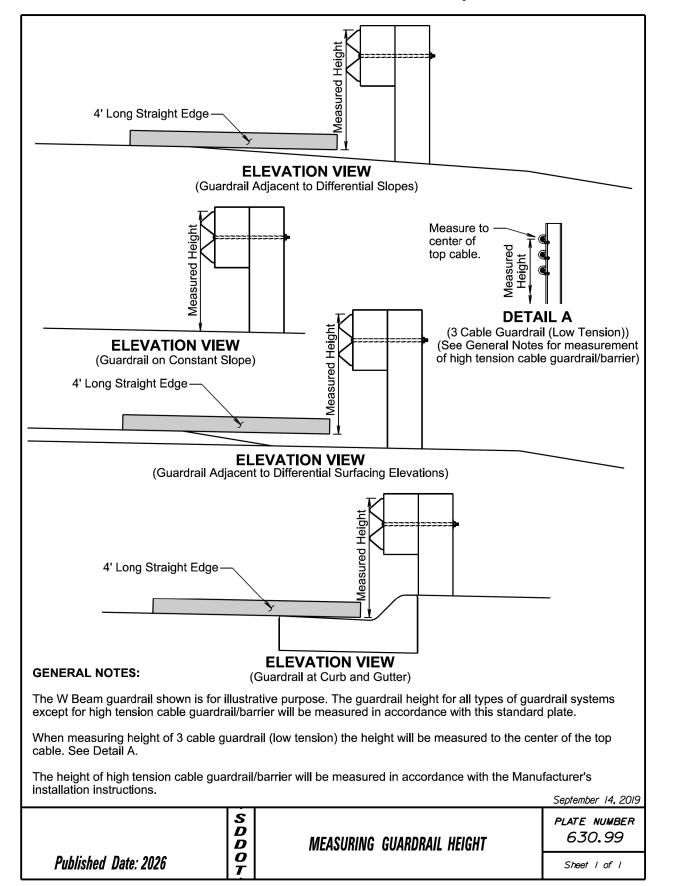
PROJECT SHEET TOTAL SHEETS STATE OF P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F77 F82 Plotting Date: 08/25/2025

-5' (Min.) Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite." material type is not placed the same ★The length of inslope transition varies with the amount of change between inslopes. The length of the transition will change 100 feet every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 200 feet. 15  $\odot$ PLAN VIEW (Flared Guardrail) 9' (Min.) on the project or will be as specified in the plans. If granular pecifications for "Base Course". The granular material will be (If necessary) 5' (Min.) Slope will not be steeper than a 10:1 slope. 5 The installation reference line for flared guardrail end terminals will always be parallel to the roadway PLAN VIEW
(Guardrail Not Flared)
(MFLEAT, 12" Blocks, MGS Flared End Terminal Shown) " MGS MASH Flared End Terminal Pay Limits Edge of Surfacing The flared guardrail end terminals above are for illustrative purpose only. Same slope as roadway cross slope or as specified in the plans. Finished I -51/2" as mainline inslope or as spec surfacing with variable as specified in the plar See standard plate 632.40 for delineation. 4'-0" ② 4:1 inslope or as specified in the plans. r material will be the samed in the plans, the materials as the mainline surfacin (3) Inslope as specified in the plans. Type 1 MGS Pay Limits (9) GENERAL NOTES: 2" Asphalt concrete granular material or Same inslope Granular r specified i thickness 4  $\odot$ \* April 8, 2025 S D D PLATE NUMBER EMBANKMENT, SURFACING, AND PAYMENT 630.87 LIMITS FOR MGS MASH FLARED END TERMINAL 0 Published Date: 2026 Sheet I of 2

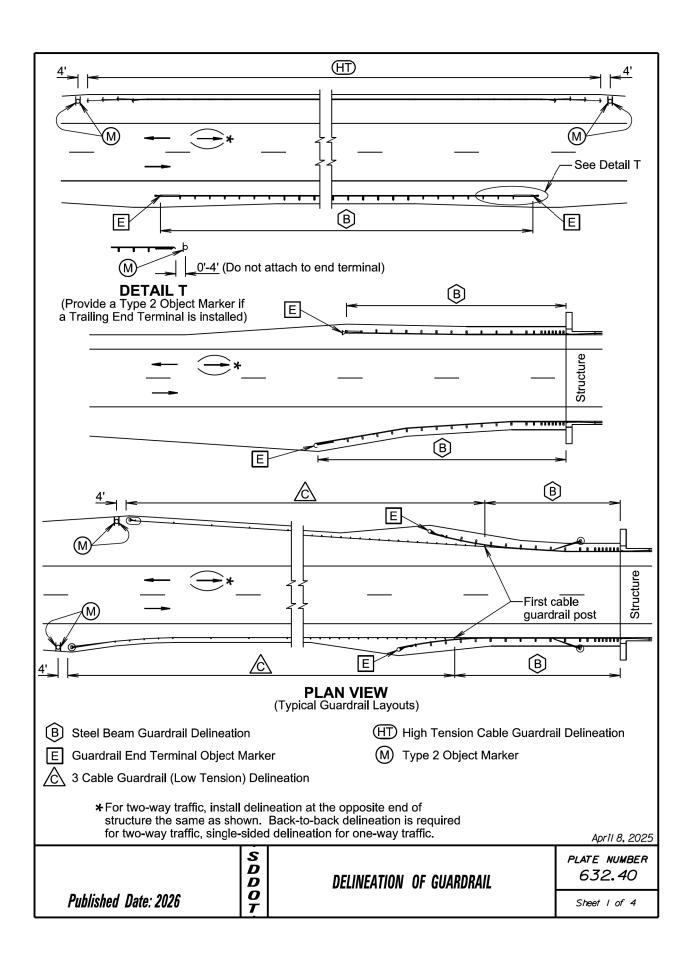


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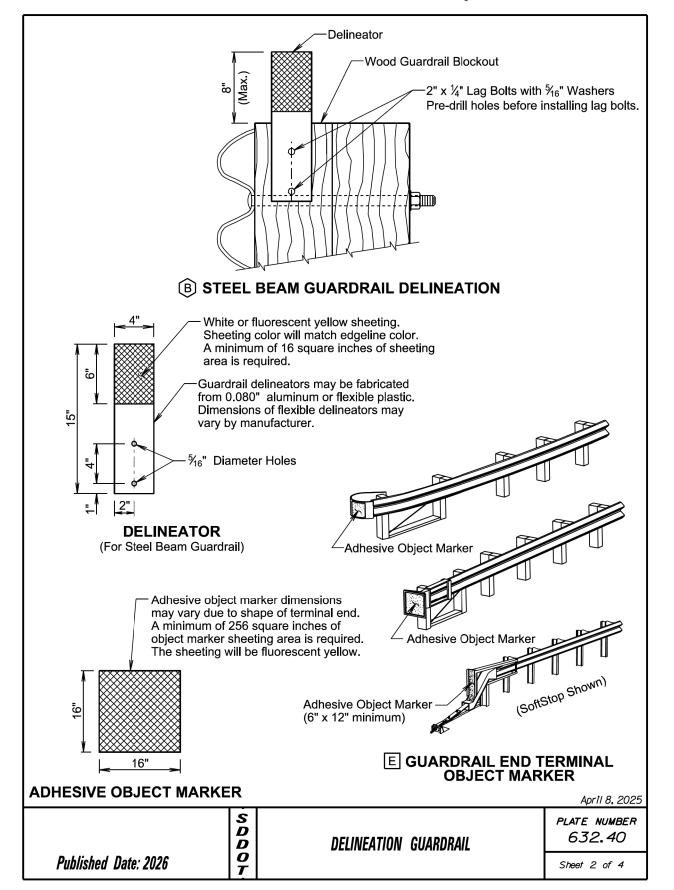


Plotted From - TRPR13462



Plotting Date:

08/25/2025



(For Marking 3 Cable Guardrail (Low Tension) Anchor, High Tension Cable Guardrail Anchor, and Trailing End Terminal)

(M) (Type 2 Object Marker)

**ELEVATION VIEW** 

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**3 CABLE GUARDRAIL (LOW TENSION) DELINEATION** 

 $1\frac{1}{2}$ " Radius (Typ.) –

5/16" Diameter Hole

1.12 Lbs./Ft. Flanged Channel-

%" Diameter Holes (Typ.)-

Variable Slope

Steel Post Painted Green

(Direct Drive)

¼" Twin Rivet

\%" to 1\%" Grip Range

(Single and Back to Back)

DELINEATION OF GUARDRAIL

Published Date: 2026

4.00 Lbs./Ft. Steel Post

1/8" Diameter Zinc

½" Diameter Zinc

**Coated Spacer** 

Coated Spacer

**△** 3 CABLE GUARDRAIL (LOW

Single

Back to Back

**PLAN VIEW** 

(Type 2 Object Marker Details and Post Orientation)

**TENSION) DELINEATION** 

Sheeting

S3x5.7 Steel I Beam Post

PROJECT STATE OF SHEET P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F80

Plotting Date:

08/25/2025

#### **GENERAL NOTES:**

The delineation of high tension cable guardrail will be reflective sheeting placed back to back on every third post cap or cable spacer. Maximum spacing of delineation will not exceed 35 feet. The sheeting will be type XI in conformance with ASTM D4956. The color of the reflective sheeting will be the same as the nearest pavement marking.

The delineators for steel beam guardrail and sheeting on 3 cable guardrail (low tension) posts will be covered with a minimum of 16 square inches of reflective sheeting. The reflective sheeting will be type XI in conformance with ASTM D4956. Along two-way roadways the sheeting will be on both sides of the delineators and guardrail posts and will be white in color. For one-way roadways the sheeting will only be required on the side facing traffic and the color will be the same as the nearest pavement marking, yellow on the left side of the roadway and white on the right side.

When steel beam guardrail is attached to a bridge the first delineator will be attached to the post nearest the

At bridges with guardrail less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal vellow object marker. The spacing between the delineators will be approximately one third of the length of the guardrail.

At bridges with guardrail 200 feet and greater in length, including bridges that have steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

Steel beam guardrail that is not attached to a bridge and is less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object markers. The spacing between the delineators will be approximately one third of the length of the quardrail.

Steel beam guardrail that is not attached to a bridge and is 200 feet and greater in length, including steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

All costs for furnishing and installing single or back to back guardrail delineation on 3 cable guardrail and steel beam quardrail will be included in the contract unit price per each for "Guardrail Delineator".

All costs for furnishing and installing the reflective sheeting on the cable spacers or post caps for the high tension cable guardrail will be incidental to the respective high tension cable guardrail contract item.

An adhesive object marker will be placed on the end of the W beam guardrail or MGS end terminal. The adhesive object marker dimensions may vary due to the shape of the terminal end. A minimum of 256 square inches of object marker reflective sheeting area is required on end terminals with sufficient surface area. Other end terminals (SoftStop) will require an adhesive object marker with a minimum size of 6" x 12". The reflective sheeting will be fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the adhesive object marker will be incidental to various contract items.

A type 2 object marker will be placed such that the edges of the type 2 object marker and the 3 cable guardrail (low tension) anchor, high tension cable guardrail anchor, or the trailing end terminal that are nearest to the roadway will be installed in line with the same lateral offset from the traveled way at the location as noted on sheet 1 of this standard plate. The type 2 object marker (6" x 12") will have fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the type 2 object marker including the steel post, 6" x 12" reflective panel, and hardware will be included in the contract unit price per each for "Type 2 Object Marker for single-sided and "Type 2 Object Marker Back to Back" for back to back type 2 object markers.

> April 8, 2025 PLATE NUMBER

> > *632.40*

Sheet 4 of 4

S D D DELINEATION OF GUARDRAIL 0

D D 0 PLATE NUMBER *632.40* 

Sheet 3 of 4

April 8, 2025

Published Date: 2026

PROJECT SHEET TOTAL SHEETS STATE OF P-CR 0046(73)366 & DAKOTA P-CR 0011(152)34 F81 F82 Plotting Date: 08/25/2025 #8-32 X  $\frac{3}{4}$ " Slotted RD, HD. Bolt

 $\frac{3}{8}$ " - 16 x  $\frac{3}{4}$ " Hex (Stove Bolt) Bolt 2 Washers, 2 Washers, I Washer Lockwasher I Nut I Nut (Stove Bolt) 2 Washers, I Washer I Nut Platform 0 Bracket 3/8" - 16 x 5" Hex Bolt — 2 Washers, I Lockwasher 4" x 4" Square ------0 or 4" Round I Nut Wood Post 0 ====== Bracket  $\frac{3}{8}$ " - 16 × 5" He× Bolt 4" x 4" Square 2 Washers, I Lockwasher or 4" Round Wood Post H = 39" to 48" Mail Stop Surface (As established by U.S. Postal Service) Groundline SPACING FOR MULTIPLE POST INSTALLATION The post support assemblies provided should be consistant throughout the project. Single and double mailboxes may be in any sequence. Post support assemblies shall be one from the approved products list, a 4"x4" or 4" round wood post, or an alternate post support assembly that meets the test level 3 crash testing requirements of NCHRP 350 or MASH. Alternate mailbox support assemblies shall be approved by the Engineer prior to installation. The Contractor shall provide the Engineer written certification that the mailbox support assembly has met the crash testing requirements and will be installed in accordance with the manufacturer's installation instructions. September 6, 2013 PLATE NUMBER D 900.02

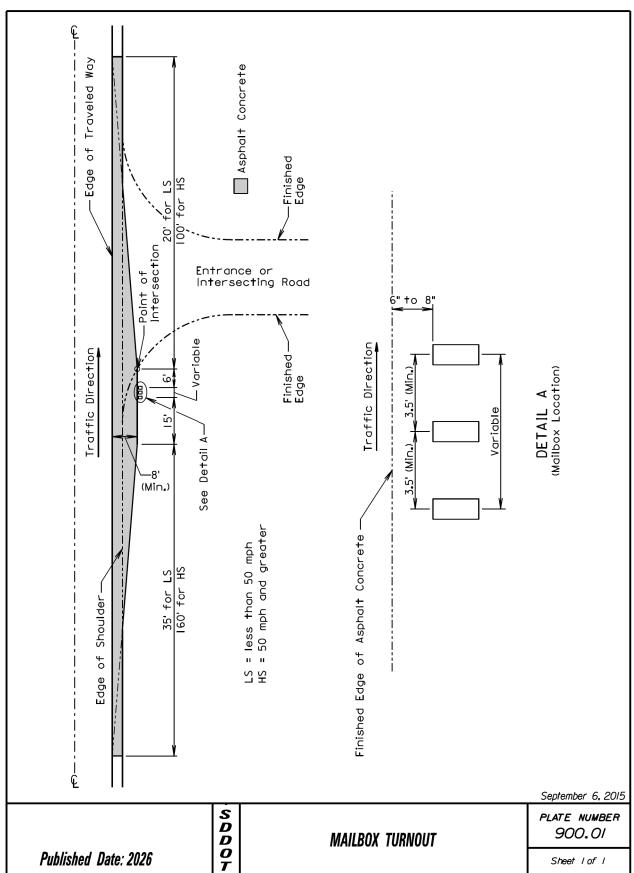
SINGLE AND DOUBLE MAILBOX ASSEMBLIES

Sheet I of I

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Published Date: 2026



P-CR 0046(73)366 & P-CR 0011(152)34 STATE OF SOUTH DAKOTA TOTAL SHEETS SHEET F82 F82

Plotting Date: 08/25/2025

Published Date: 2026	S D D O T	MAILBOX SUPPORT HARDWARE	March 31, 2000  PLATE NUMBER  900.03
7/2"  15*  7/6" × 1//2"  4-5LOTS  4-5LOTS  4-5LOTS	"9½!       9½!	SHELF  (Double Assemblies)  Shelf  Sh	6-SLOTS ————————————————————————————————————
	7/6" DIA. 8-HOLES - LENGTH TO FIT	SPACER STD. WT. PIPE STD. WT.	% " DIA. ————————————————————————————————————