

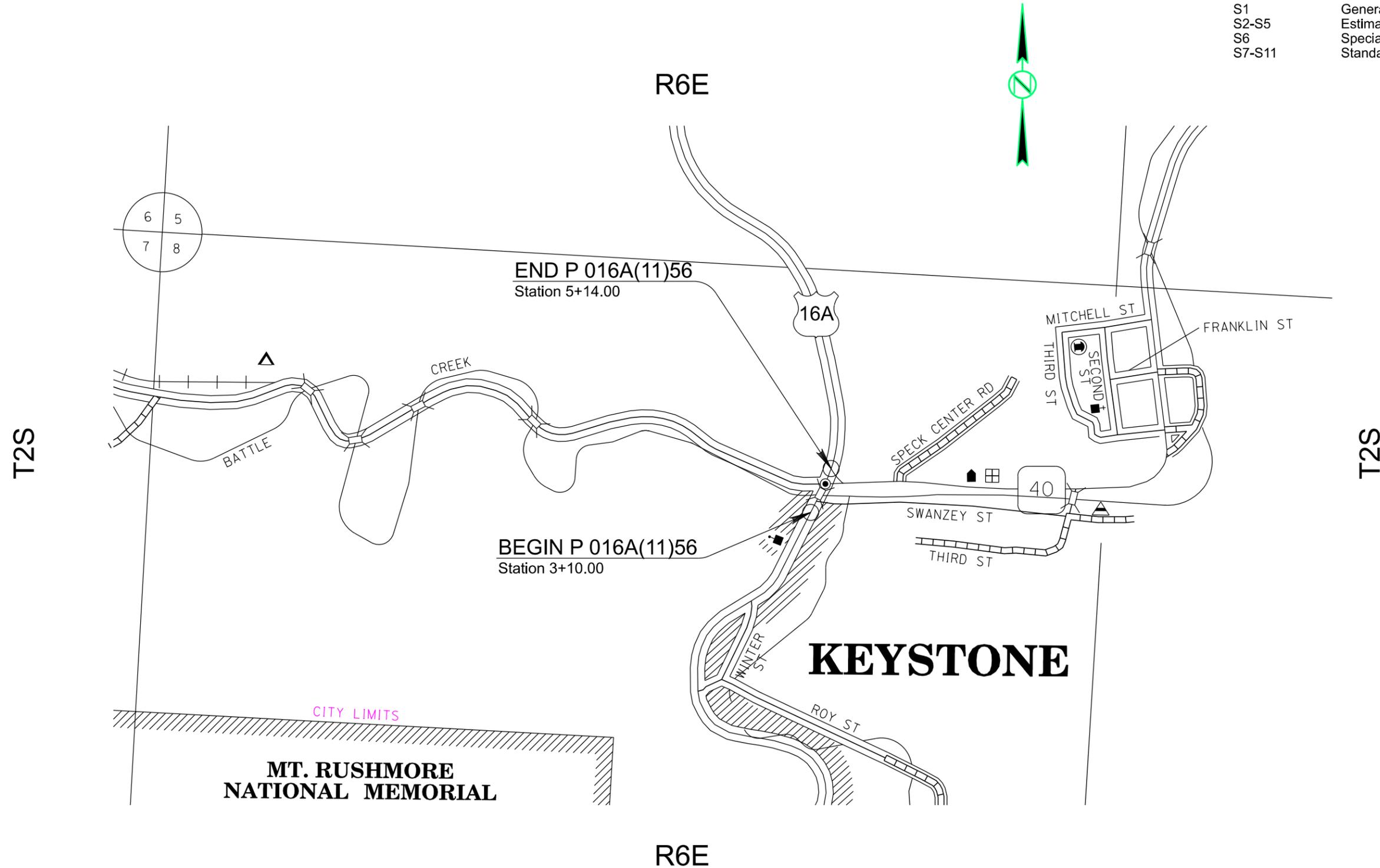
# SECTION S: PERMANENT SIGNING PLANS

	PROJECT	SECTION	SHEET
	P 016A(11)56	S	1/11

Plotting Date: 1/15/2026  
 Plotting Date: 1/15/2026

## INDEX OF SHEETS

S1	General Layout with Index
S2-S5	Estimate with General Notes & Tables
S6	Special Signing Details
S7-S11	Standard Plates



## **SECTION S – ESTIMATE OF QUANTITIES**

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
110E0130	Remove Traffic Sign	1	Each
110E7150	Remove Sign for Reset	7	Each
632E1340	2.5"x2.5" Perforated Tube Post	22.0	Ft
632E2220	Guardrail Delineator	4	Each
632E2510	Type 2 Object Marker Back to Back	1	Each
632E3500	Reset Sign	7	Each

### **GENERAL PERMANENT SIGNING**

New sign installations will be staked in the field by the Contractor and checked by the Engineer. The Contractor will give the Engineer a minimum of one week to check staked locations prior to signpost installation. Lateral offset of signs will be as shown in the plans or as directed by the Engineer.

The Contractor will be responsible for contacting South Dakota One Call to locate the utilities at the staked sign installation locations.

When signs are mounted in an assembly, they will be 1-2 inches apart vertically and horizontally.

The height of the post must not exceed the minimum height needed by more than 0.5 feet. Any portion that extends above the sign will be cut off. No separate payment will be made for cutting the post or for that length cut off.

Aluminum U-Channel stiffeners will be used on all signs 36 inches or greater in width and will conform to ASTM B221 Alloy 6063-T6 or 6061-T6. The U-Channel will be 2 inches in width and free of holes. The U-Channel stiffeners will also be used to connect various signs together so that an entire sign assembly can be erected on a single installation. Stiffeners may be fastened to signs by use of 1/4-inch diameter drive rivets.

The Contractor will use 3/8-inch diameter rust proof machine sign bolts, flat metal washers, neoprene washers (against the sign sheeting), lock washers, and nuts to fasten the sign to the channel aluminum and posts. A minimum of two bolts will extend through each post.

Prior to ordering signs, the Contractor will verify dimensions, background, border, and legend of the signs.

Prior to use, the Contractor will provide documentation for the sign support devices showing they meet the applicable NCHRP 350 or MASH requirements.

### **REMOVE TRAFFIC SIGN**

Existing signs that are shown as being removed in the Permanent Signing Table will become the property of the Contractor. Existing signposts and bases will be removed in their entirety. All existing signs, posts, and/or hardware removed will not be reused. Holes remaining from the removal of wood posts will be backfilled and compacted with material placed in layers not to exceed 6 inches in depth.

All costs associated with the removal of existing signs, posts, hardware, and backfilled holes will be incidental to the contract unit price per each for "Remove Traffic Sign". Quantities will be per assembly at the contract unit price per each.

### **REMOVE SIGN FOR RESET AND RESET SIGN**

Signs that are scheduled for reset will be dismantled and reassembled to the extent needed by the Contractor to properly reset the sign. Signs will be handled with care so that the existing signs, posts, and bases are not damaged during the relocation process. The Contractor will replace and pay for any reset signs damaged in their care. The Contractor will remove and dispose of any existing posts for all reset signs that require use of new posts as shown in the Table of Permanent Signing.

All costs for removing, dismantling, and disposing of any existing posts will be incidental to the contract unit price per each for "Remove Sign for Reset". All costs for resetting the existing signs will be incidental to the contract unit price per each for "Reset Sign". All quantities for Remove Sign for Reset and Reset Sign will be per assembly at the contract unit price per each.

### **NEW PERMANENT SIGNING**

All signs will be manufactured in accordance with the sheeting manufacturer's recommendations utilizing a matched component system, including inks, electronic cuttable films, and protective overlay films.

All Flat Aluminum Signs, Nonremovable Copy High Intensity will have sheeting in conformance with the requirements of ASTM D4956 Type IV.

All costs associated with furnishing and installing the new permanent signs, and with furnishing and installing stiffeners and hardware will be incidental to the contract unit price per square foot for "Flat Aluminum Sign, Nonremovable Copy High Intensity".

### **SQUARE TUBE POST SLEEVE**

All 2.5" x 2.5", 10 Gauge perforated tube post will be sleeved with a 2-3/16" x 2-3/16" x 4', 10 Gauge perforated tube post.

### **WINGED SLIP BASE ANCHOR**

The Contractor will furnish and install new winged slip base anchors for 2.5" x 2.5" perforated tube posts as required in the Permanent Signing Table. Winged slip base anchors will be installed using the direct drive method. Winged slip base anchors will consist of a slip base (upper), a 48-inch long winged anchor (lower), and a hardware kit.

 Plotting Date: 1/15/2026	PROJECT	SECTION	SHEET
	P 016A(11)56	S	2/11

### **OVERHEAD AND POLE MOUNTED SIGNS**

The Contractor will install the new overhead signs with new connection hardware and mast arm mounting hardware.

Signs that are mounted on luminaire, utility, and signal poles and on signal mast arms will be attached with high strength stainless steel bands or galvanized pole clamps. Signs will be attached as recommended by the manufacturer. All sign mounting hardware will be stainless steel or galvanized steel.

Pole mounted signs will be mounted a minimum of 7 ft above the ground. Mounting heights are measured to the bottom of the signs.

All costs for pole and mast arm sign mounting hardware will be incidental to the contract unit price per each for "Reset Sign".

### **MILEAGE REFERENCE MARKERS**

Mileage Reference Markers (MRMs) are not to be disturbed. If an MRM is attached to a sign listed for replacement it will be salvaged and reattached to the new sign in the same location. Payment for this work will be incidental to the various signing contract items.

It is anticipated that two (2) Mileage Reference Markers will be disturbed with this project.

## DIGITALLY PRINTED SIGNS

Digitally printed signs will be allowed on this project. If the Contractor elects to provide digitally printed signs, such signs will adhere to the following specifications.

### PROTECTIVE OVERLAY FILM

Permanent traffic signs printed with digital ink systems will be fabricated with a full sign protective overlay film designed to provide a smooth surface needed for retroreflectivity, and to protect the sign from fading and UV degradation. The overlamine will comply with the retroreflective sheeting manufacturer's recommendations to ensure proper adhesion and transparency and will also meet the reflective film durability as identified in Table 1.

Table 1: Retroreflective Film Minimum Durability Requirements

ASTM D4956 Type	Full Sign Replacement Term (years)	Sheeting Replacement Term (years)
I	0	7
III	7	10
IV	7	10
VIII	7	10
IX	7	12
XI	7	12

### FABRICATION

Retroreflective sheeting will be applied to a properly cleaned and prepared aluminum sign blank in accordance with the retroreflective sheeting manufacturer's recommendations. Sign legend will be applied using digital print technologies and systems in accordance with the retroreflective sheeting manufacturer's recommendations and the requirements of these plans.

Finished signs will be free of ragged edges and must be supplied clean and free of scratches, grease, oil, lubricants or other contaminants. Minor blemishes (dirt speck, dust, etc.) may settle on the fresh ink surface or become entrapped between the sheeting surface and transparent overlay film due to static charge within the sheeting environment. Any blemish must be minor and not interfere with the communication of the sign message to the motorist. The blemish must not be visible to the naked eye when viewed from 30 feet or greater.

After application of the retroreflective sheeting, sign blanks will be stacked and packaged face to face, back to back, and protected in accordance with the sheeting manufacturer's recommendations. Finished signs will be securely packaged to prevent damage during transit or storage according to the sheeting manufacturer's recommendations.

### TRAFFIC SIGN PERFORMANCE WARRANTY PROVISIONS

Based on the ASTM Type of sheeting specified, traffic control signs will be warranted for the duration shown in Table 1. Full product terms and conditions are as established by each sheeting manufacturer and may contain certain limitations based on sheeting and ink colors, and geographic exposure of the sign. A copy of the warranty document with complete details of terms and conditions will be supplied if requested by the Engineer.

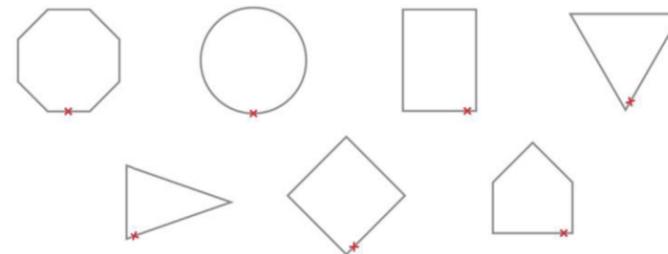
## CERTIFIED DIGITAL SIGN FABRICATOR

Sign fabricators using digital imaging methods to produce regulated traffic signs must be certified by the reflective sheeting manufacturer whose materials are used to produce the delivered signs.

### DATE TAGGING SIGNS WITH PERTINENT INFORMATION

All digitally printed signs are required to be date-tagged with the following 2 components:

1. Date tags on the back of signs  
Tags will have the following information and be fabricated with material and printing system that are as durable as the warranted sign.
  - Name of Sign Fabricator
  - Date the sign was fabricated (month and year)
  - Process that was used for sign fabrication (digitally printed)
  - Supplier of sheeting that was used for fabricating the sign.
2. Border date  
The month and year (mm/yyyy) of sign fabrication will be printed in the border of the sign in 3/8" sans serif font. Border date will be printed with the same warranted printed system as the sign face. The date should be printed in the locations indicated below.





PCN 05V8 - PERMANENT SIGNING																											
HWY	STA	SIGN										POST							SIGN DESCRIPTION	WORK TO BE DONE	LF of 2.5"	REMOVE SIGN	REMOVE SIGN FOR RESET & RESET SIGN				
		Side of Road	Width (in)	Height (in)	Direction Facing	Location	New Sign	Sign Type	Remove Existing	Square Footage	Sheeting Type	New Post	Length Post #1 (ft)	Offset to center of Post #1 (ft)	Length Post #2 (ft)	Offset to center of Post #2 (ft)	Size (in)	# of Posts						Shear Slip Base			
16A	2+98	LEFT	-	-	EAST	ROW	NO	-	YES	-	-	NO									US POST OFFICE (LEFT ARROW)	REMOVE EXISTING SIGNS AND POST FOR RESET. RESET EXISTING SIGNS AND POST.	11.0		1		
			-	-	EAST		NO	-	YES	-	-		R1-5: YIELD HERE TO PEDESTRIANS														
16A	3+08	LEFT	-	-	EAST	ROW	NO	-	YES	-	-	NO									NO PARKING ZONE	REMOVE EXISTING SIGNS AND POST FOR RESET. RESET EXISTING SIGNS AND POST.	11.0		1		
			-	-	EAST		NO	-	YES	-	-		W11-2: PEDESTRIAN CROSSING, ADVANCE (SYM)														
			-	-	EAST		NO	-	YES	-	-		W16-7PL: PEDESTRIAN CROSSING 45 DEGREE DOWN ARROW - LEFT														
			-	-	EAST		NO	-	YES	-	-		W7-3AP: NEXT 1/4 MILE														
16A	EXISTING: 3+36 NEW: 3+44	RIGHT	-	-	EAST	ROW	NO	-	YES	-	-	YES	11.0	52.0						2.5	1	YES	R1-1: STOP	REMOVE EXISTING SIGNS FOR RESET AND REMOVE EXISTING POST. RESET EXISTING SIGNS ON NEW POST AT NEW LOCATION.	11.0		1
			-	-	NORTH		NO	-	YES	-	-												STREET NAME: SWANZEY ST				
			-	-	SOUTH		NO	-	YES	-	-												STREET NAME: SWANZEY ST				
			-	-	EAST		NO	-	YES	-	-												STREET NAME: WINTER ST				
			-	-	WEST		NO	-	YES	-	-												STREET NAME: WINTER ST				
40	104+63	RIGHT	-	-	NORTH	ROW	NO	-	YES	-	-	NO									STREET NAME: OLD HILL CITY RD	REMOVE EXISTING SIGNS AND POST FOR RESET. RESET EXISTING SIGNS AND POST.	11.0		1		
			-	-	SOUTH		NO	-	YES	-	-		STREET NAME: OLD HILL CITY RD														
			-	-	EAST		NO	-	YES	-	-		STREET NAME: US 16A														
			-	-	WEST		NO	-	YES	-	-		STREET NAME: US 16A														
40	104+81	LEFT	-	-	NORTH	ROW	NO	-	YES	-	-	NO								PARKING \$5 - CARS & PICKUPS ONLY	REMOVE EXISTING SIGN FROM FROM EXISTING SIGNAL POLE FOR RESET. RESET EXISTING SIGN ON NEW SIGNAL POLE.				1		
40	104+90	RIGHT	-	-	NORTH	OVERHEAD	NO	-	YES	-	-	NO								D1-2: DESTINATION BOARD MOUNT RUSHMORE VERTICLE ARROW	REMOVE EXISTING SIGN FROM FROM EXISTING SIGNAL POLE FOR RESET. RESET EXISTING SIGN ON NEW SIGNAL POLE.				1		
40	104+95	RIGHT	-	-	NORTH	OVERHEAD	NO	-	YES	-	-	NO									M3-2: DIRECTIONAL MARKER - EAST - SD	REMOVE EXISTING SIGNS FROM SIGNAL MAST ARM FOR RESET. RESET EXISTING SIGNS ON NEW SIGNAL MAST ARM.	11.0		1		
			-	-			NO	-	YES	-	-	NO	M1-5: ROUTE MARKER - SD 40														
			-	-			NO	-	YES	-	-	NO	M6-1: DIRECTIONAL ARROW - HORIZ SINGLE HEAD - SD														
			-	-			NO	-	YES	-	-	NO	M3-4: DIRECTIONAL MARKER - WEST - US														
			-	-			NO	-	YES	-	-	NO	M1-4: ROUTE MARKER - US 16A														
			-	-			NO	-	YES	-	-	NO	M6-3: DIRECTIONAL ARROW - VERT SINGLE HEAD - US														
40	105+20	LEFT	-	-	SOUTH	OVERHEAD	NO	-	YES	-	-	NO									M3-2: DIRECTIONAL MARKER - EAST - SD	REMOVE EXISTING SIGNS FROM SIGNAL MAST ARM FOR RESET. RESET EXISTING SIGNS ON NEW SIGNAL MAST ARM.	11.0		1		
			-	-			NO	-	YES	-	-	NO	M1-5: ROUTE MARKER - SD 40														
			-	-			NO	-	YES	-	-	NO	M6-1: DIRECTIONAL ARROW - HORIZ SINGLE HEAD - SD														
			-	-			NO	-	YES	-	-	NO	M3-2: DIRECTIONAL MARKER - EAST - US														
			-	-			NO	-	YES	-	-	NO	M1-4: ROUTE MARKER - US 16A														
			-	-			NO	-	YES	-	-	NO	M6-3: DIRECTIONAL ARROW - VERT SINGLE HEAD - US														



Plotting Date: 1/15/2026

PCN 05V8 - PERMANENT SIGNING																									
HWY	STA	SIGN											POST								SIGN DESCRIPTION	WORK TO BE DONE	LF of 2.5"	REMOVE SIGN	REMOVE SIGN FOR RESET & RESET SIGN
		Side of Road	Width (in)	Height (in)	Direction Facing	Location	New Sign	Sign Type	Remove Existing	Square Footage	Sheeting Type	New Post	Length Post #1 (ft)	Offset to center of Post #1 (ft)	Length Post #2 (ft)	Offset to center of Post #2 (ft)	Size (in)	# of Posts	Shear Slip Base						
40	105+46	RIGHT	-	-	SOUTH	ROW	NO	-	YES	-	-	YES	11.0	32.0				2.5	1	YES	R10-6A: STOP HERE ON RED (CURVED ARROW)	REMOVE EXISTING SIGNS FOR RESET AND REMOVE EXISTING POST. RESET EXISTING SIGNS ON NEW POST AT NEW LOCATION.	11.0	1	
			-	-	NORTH/SOUTH	ROW	NO	-	YES	-	-										STREET NAME: REED ST				
			-	-	EAST/WEST	ROW	NO	-	YES	-	-										STREET NAME: WINTER ST				
40	105+54	LEFT	-	-	SOUTHEAST	ROW	NO	-	YES	-	-	NO													
<b>TOTALS:</b>																					<b>22.0</b>	<b>1</b>	<b>7</b>		

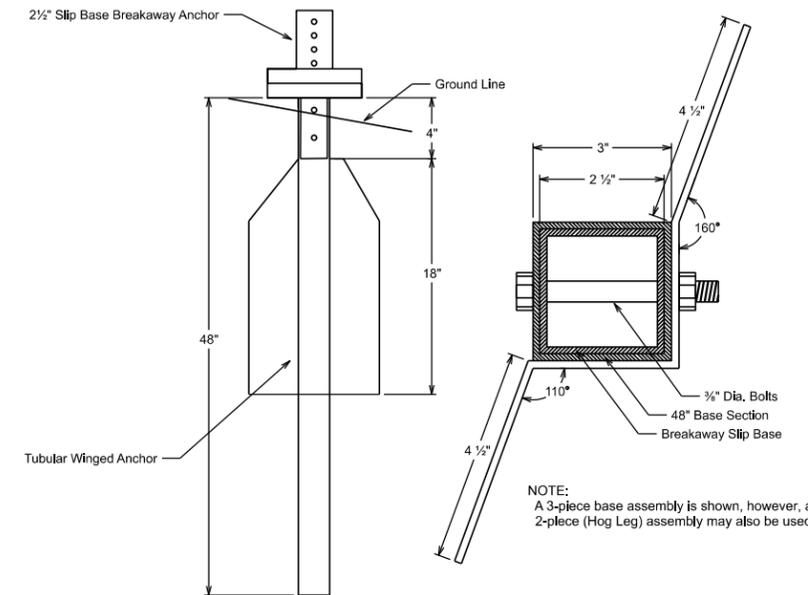
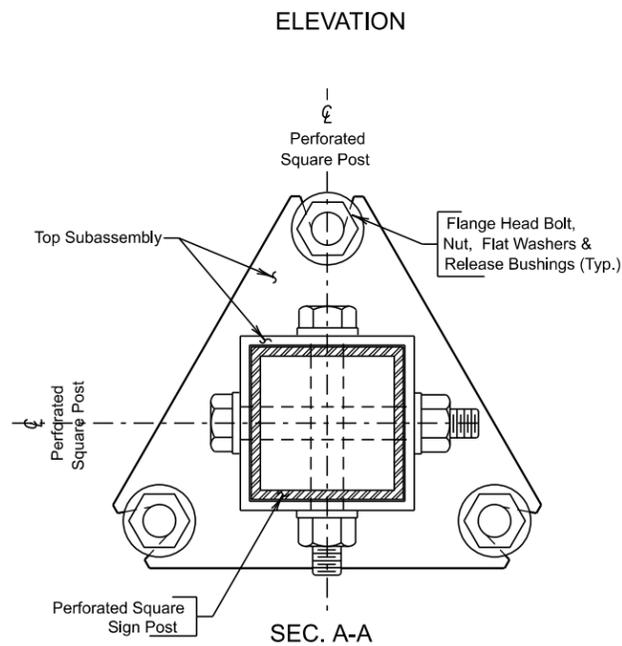
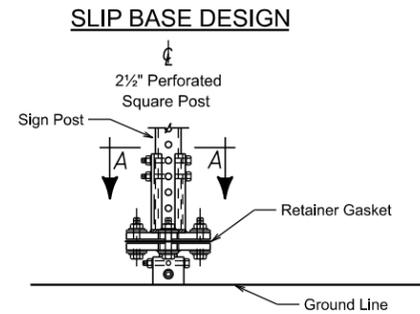
# SIGN BASE DETAILS

SD DOT	PROJECT	SECTION	SHEET
	P 016A(11)56	S	6/11

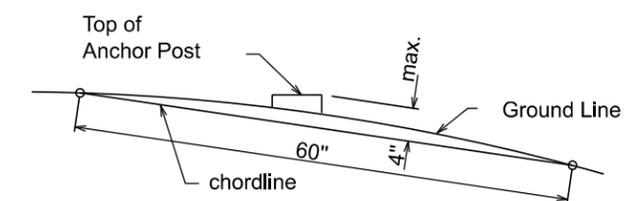
Plotting Date: 1/15/2026

## BREAKAWAY SIGN SUPPORTS

## SIGN BASE DETAILS FOR A 2 1/2" SIGN POST

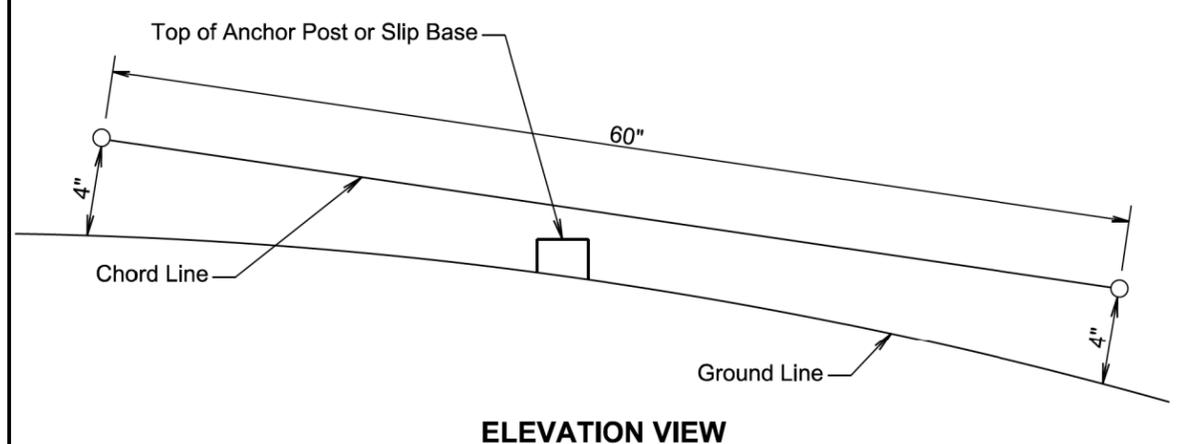
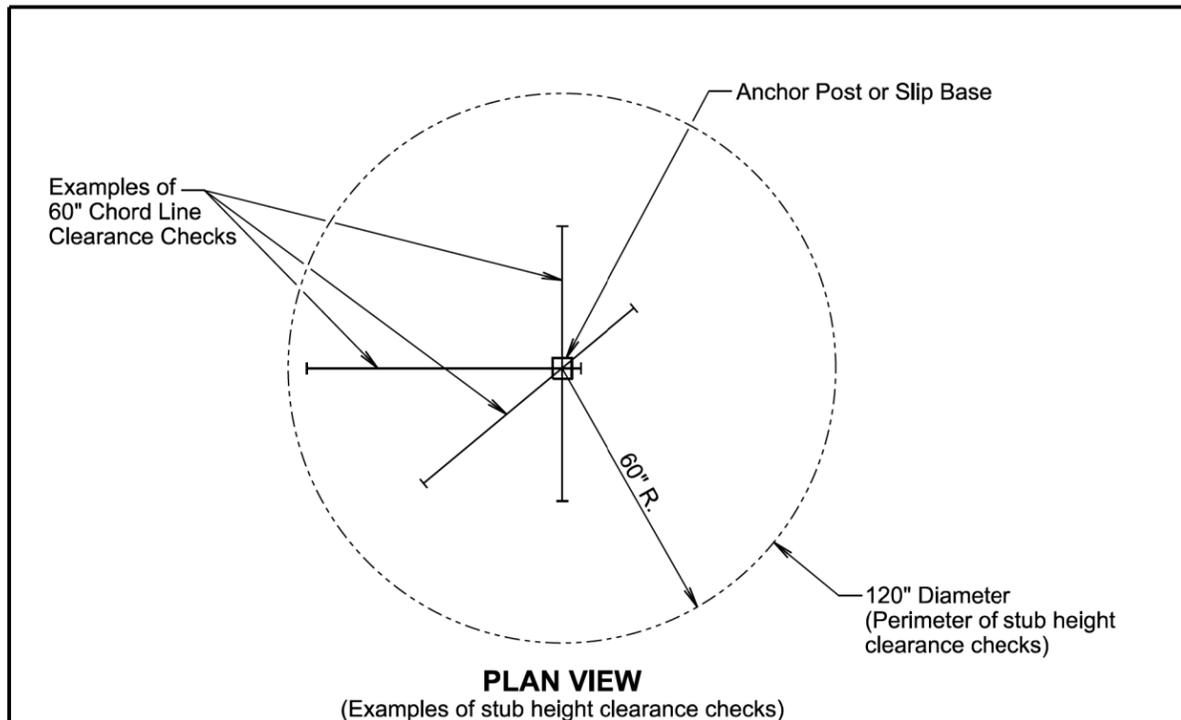


NOTE:  
A 3-piece base assembly is shown, however, a 2-piece (Hog Leg) assembly may also be used.



BREAKAWAY SUPPORT STUB CLEARANCE DIAGRAM  
NOTE: The top of anchor post will NOT extend more than 4" max above the chordline within a 60" chord.

- General Notes:**
1. Design Specification: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, Latest Edition.
  2. The manufacturer will provide certification that the posts and hardware furnished have essentially the same chemistry, mechanical properties and geometry as that used in the FHWA tests, and that it will meet the FHWA change in velocity requirements.
  3. The manufacturer will also provide certification that the breakaway system furnished will develop the full shear and bending yield strength of the sign post section being spliced.
  4. All posts will be galvanized in accordance with ASTM A653, Des. G-90.
  5. All hardware will be galvanized in accordance with ASTM A153.



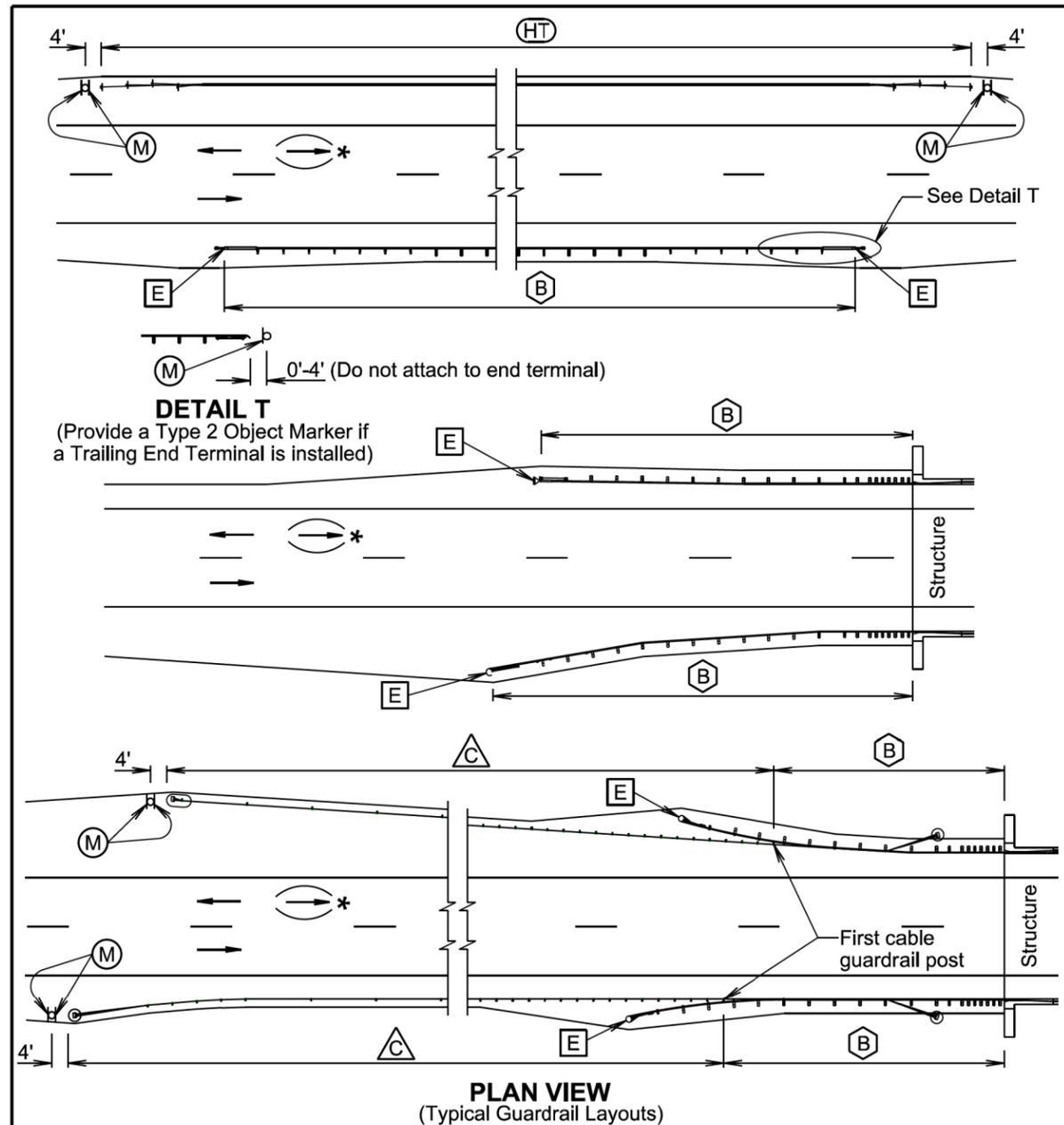
**GENERAL NOTES:**

The top of anchor posts and slip bases WILL NOT extend above a 60" chord line within a 120" diameter circle around the post with ends 4" above the ground.

At locations where there is curb and gutter adjacent to the breakaway sign support, the stub height will be a maximum of 4" above the ground line at the localized area adjacent to the breakaway support stub.

January 22, 2021

	<b>BREAKAWAY SUPPORT STUB CLEARANCE</b>	PLATE NUMBER 632.18
		Sheet 1 of 1
Published Date: 2026		

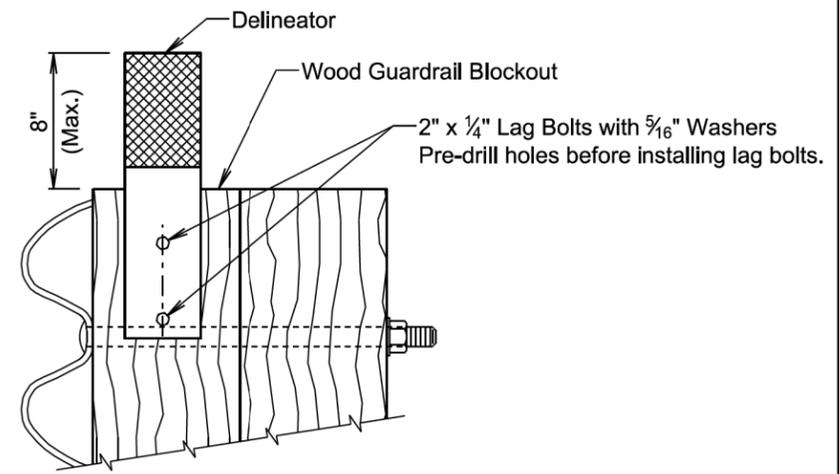


- (B) Steel Beam Guardrail Delineation
- (HT) High Tension Cable Guardrail Delineation
- (E) Guardrail End Terminal Object Marker
- (M) Type 2 Object Marker
- (C) 3 Cable Guardrail (Low Tension) Delineation

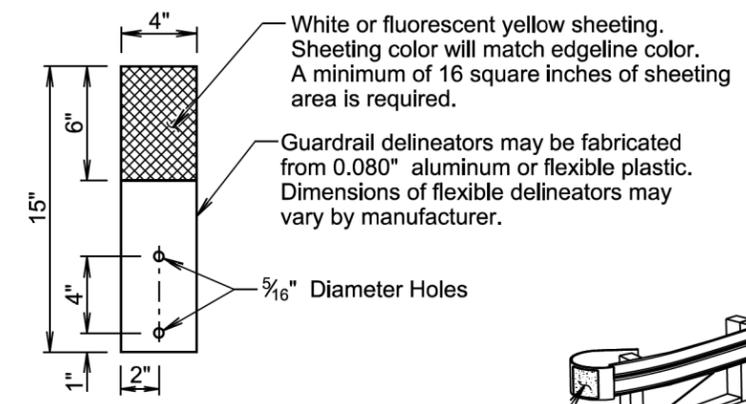
\*For two-way traffic, install delineation at the opposite end of structure the same as shown. Back-to-back delineation is required for two-way traffic, single-sided delineation for one-way traffic.

April 8, 2025

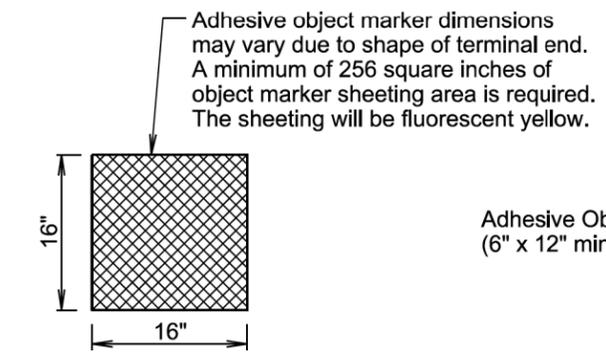
	<b>DELINEATION OF GUARDRAIL</b>	PLATE NUMBER 632.40
		Sheet 1 of 4
Published Date: 2026		



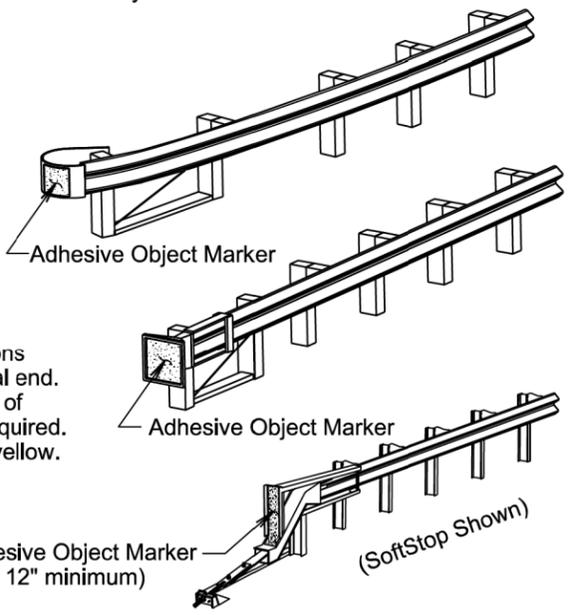
**B STEEL BEAM GUARDRAIL DELINEATION**



**DELINEATOR**  
(For Steel Beam Guardrail)



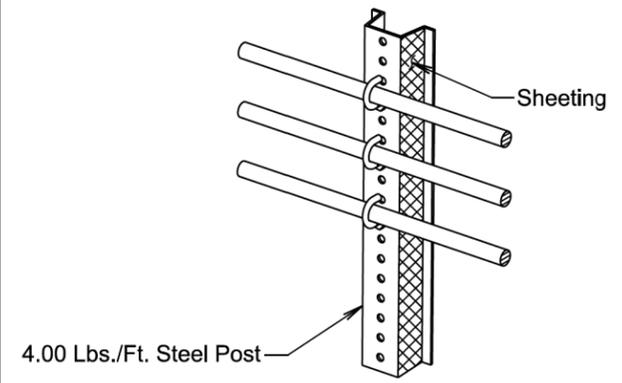
**ADHESIVE OBJECT MARKER**



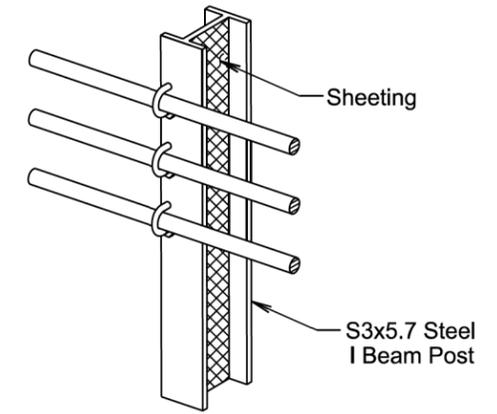
**E GUARDRAIL END TERMINAL OBJECT MARKER**

April 8, 2025

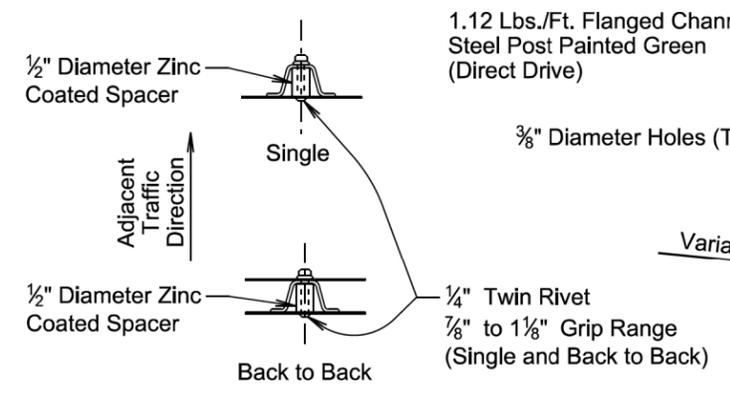
	<b>DELINEATION GUARDRAIL</b>	PLATE NUMBER 632.40
		Sheet 2 of 4
Published Date: 2026		



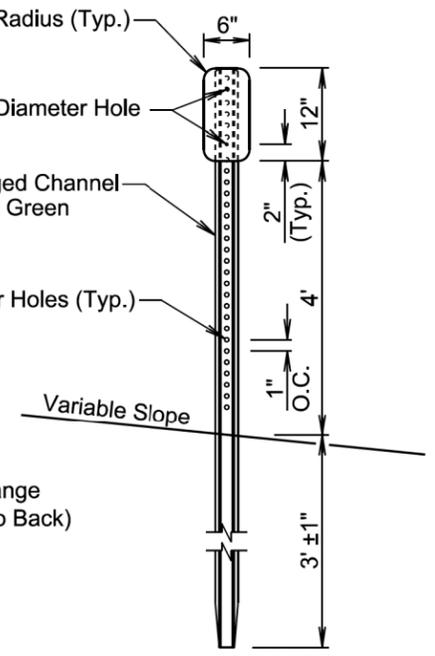
**C 3 CABLE GUARDRAIL (LOW TENSION) DELINEATION**



**C 3 CABLE GUARDRAIL (LOW TENSION) DELINEATION**



**PLAN VIEW**  
(Type 2 Object Marker Details and Post Orientation)



**ELEVATION VIEW**

**M** (Type 2 Object Marker)  
(For Marking 3 Cable Guardrail (Low Tension) Anchor, High Tension Cable Guardrail Anchor, and Trailing End Terminal)

April 8, 2025

	<b>DELINEATION OF GUARDRAIL</b>	PLATE NUMBER 632.40
		Sheet 3 of 4
Published Date: 2026		

**GENERAL NOTES:**

The delineation of high tension cable guardrail will be reflective sheeting placed back to back on every third post cap or cable spacer. Maximum spacing of delineation will not exceed 35 feet. The sheeting will be type XI in conformance with ASTM D4956. The color of the reflective sheeting will be the same as the nearest pavement marking.

The delineators for steel beam guardrail and sheeting on 3 cable guardrail (low tension) posts will be covered with a minimum of 16 square inches of reflective sheeting. The reflective sheeting will be type XI in conformance with ASTM D4956. Along two-way roadways the sheeting will be on both sides of the delineators and guardrail posts and will be white in color. For one-way roadways the sheeting will only be required on the side facing traffic and the color will be the same as the nearest pavement marking, yellow on the left side of the roadway and white on the right side.

When steel beam guardrail is attached to a bridge the first delineator will be attached to the post nearest the bridge.

At bridges with guardrail less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object marker. The spacing between the delineators will be approximately one third of the length of the guardrail.

At bridges with guardrail 200 feet and greater in length, including bridges that have steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

Steel beam guardrail that is not attached to a bridge and is less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object markers. The spacing between the delineators will be approximately one third of the length of the guardrail.

Steel beam guardrail that is not attached to a bridge and is 200 feet and greater in length, including steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

All costs for furnishing and installing single or back to back guardrail delineation on 3 cable guardrail and steel beam guardrail will be included in the contract unit price per each for "Guardrail Delineator".

All costs for furnishing and installing the reflective sheeting on the cable spacers or post caps for the high tension cable guardrail will be incidental to the respective high tension cable guardrail contract item.

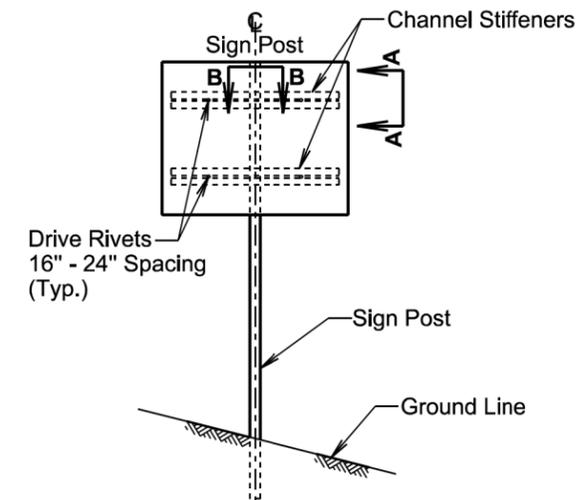
An adhesive object marker will be placed on the end of the W beam guardrail or MGS end terminal. The adhesive object marker dimensions may vary due to the shape of the terminal end. A minimum of 256 square inches of object marker reflective sheeting area is required on end terminals with sufficient surface area. Other end terminals (SoftStop) will require an adhesive object marker with a minimum size of 6" x 12". The reflective sheeting will be fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the adhesive object marker will be incidental to various contract items.

A type 2 object marker will be placed such that the edges of the type 2 object marker and the 3 cable guardrail (low tension) anchor, high tension cable guardrail anchor, or the trailing end terminal that are nearest to the roadway will be installed in line with the same lateral offset from the traveled way at the location as noted on sheet 1 of this standard plate. The type 2 object marker (6" x 12") will have fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the type 2 object marker including the steel post, 6" x 12" reflective panel, and hardware will be included in the contract unit price per each for "Type 2 Object Marker" for single-sided and "Type 2 Object Marker Back to Back" for back to back type 2 object markers.

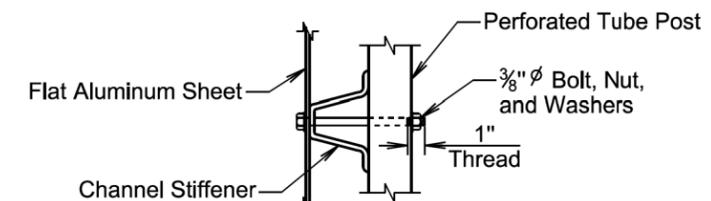
April 8, 2025

	<b>DELINEATION OF GUARDRAIL</b>	PLATE NUMBER 632.40
		Sheet 4 of 4

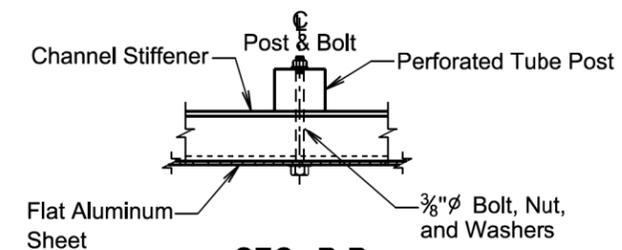
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**ELEVATION VIEW**  
(One post breakaway sign supports.)



**SEC. A-A**



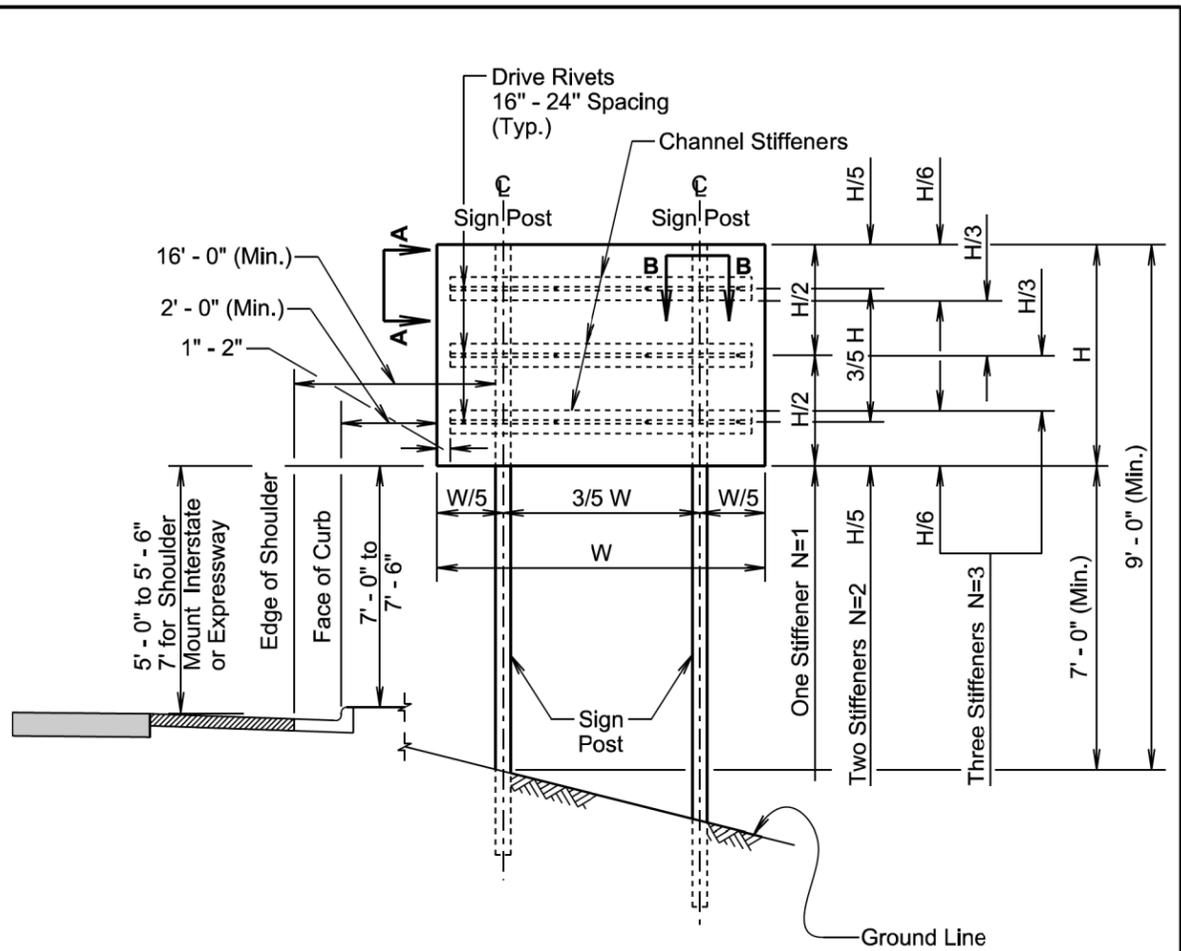
**SEC. B-B**  
(Typical sign and stiffener details.)

∅ A plastic washer, as recommended by the sheeting manufacturer, will be installed between the sign face and the metal washer shown.

November 19, 2020

	<b>SIGN STIFFENER DETAILS</b>	PLATE NUMBER 632.60
		Sheet 1 of 2

Published Date: 2026



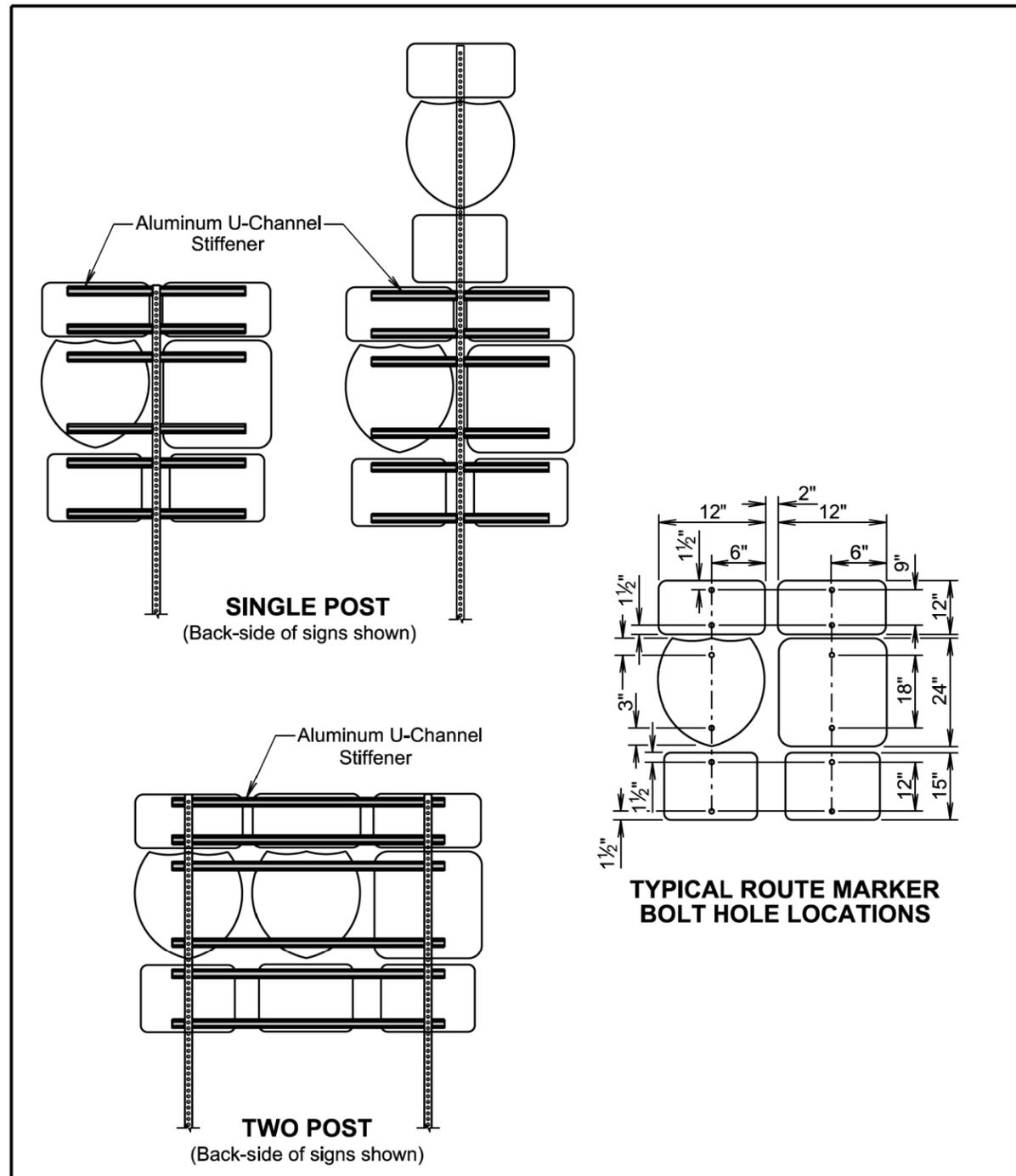
**TWO POST BREAKAWAY SIGN SUPPORTS**

**GENERAL NOTES:**

The number of stiffeners used (N) will be as follows:  
 If  $H \leq 2' - 0''$  then  $N = 1$   
 if  $2' - 0'' < H \leq 8' - 0''$  then  $N = 2$   
 if  $8' - 0'' < H \leq 15' - 0''$  then  $N = 3$   
 where H is the vertical dimension of the sign.  
  
 A minimum of two bolts will be required to fasten the sign to each post.

November 19, 2020

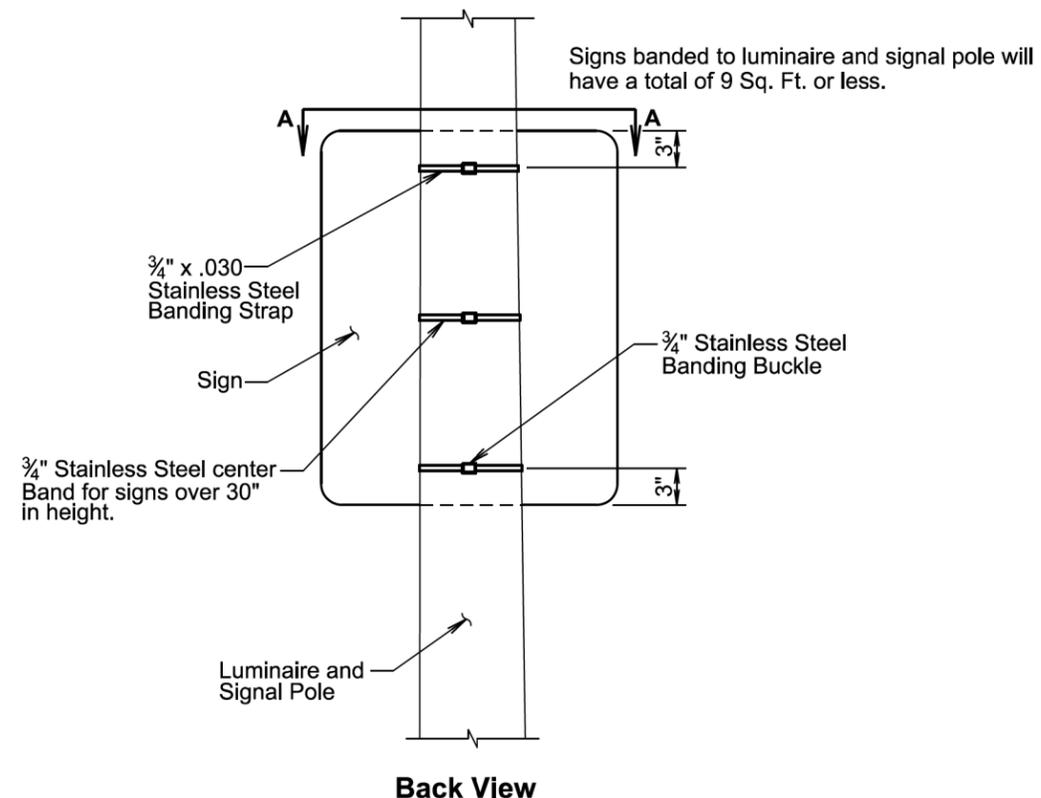
Published Date: 2026	SD DOT	SIGN STIFFENER DETAILS	PLATE NUMBER 632.60
			Sheet 2 of 2



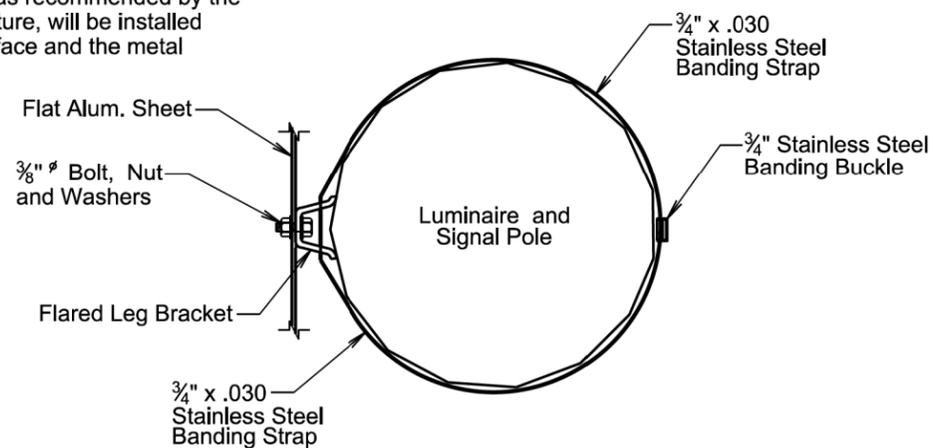
**TYPICAL ROUTE MARKER BOLT HOLE LOCATIONS**

November 19, 2020

Published Date: 2026	SD DOT	MULTIPLE ROUTE MARKER SIGN STIFFENER INSTALLATION DETAILS	PLATE NUMBER 632.62
			Sheet 1 of 1



∅ A plastic washer, as recommended by the sheeting manufacture, will be installed between the sign face and the metal washer shown.



November 19, 2020

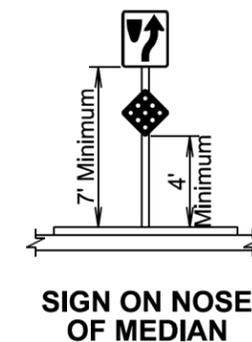
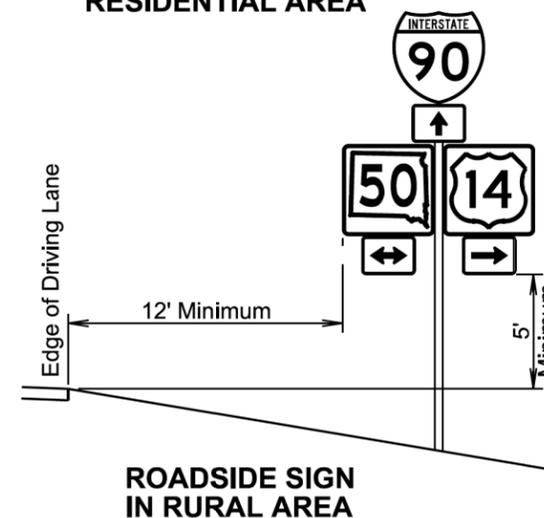
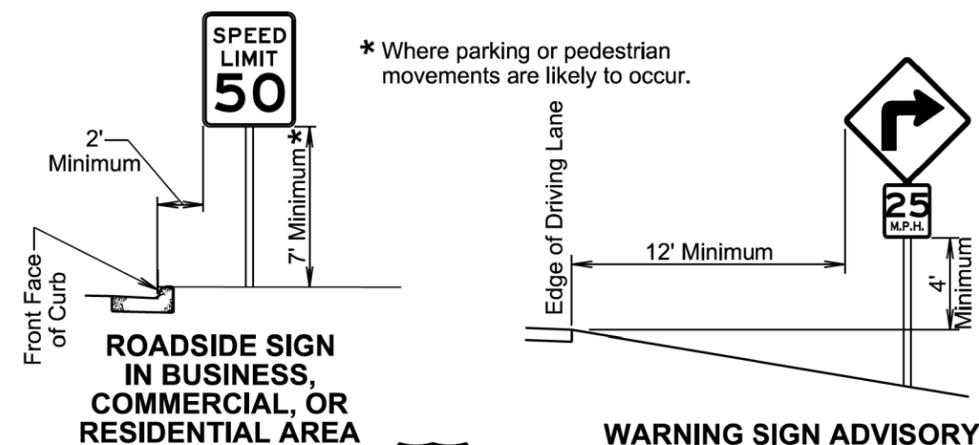
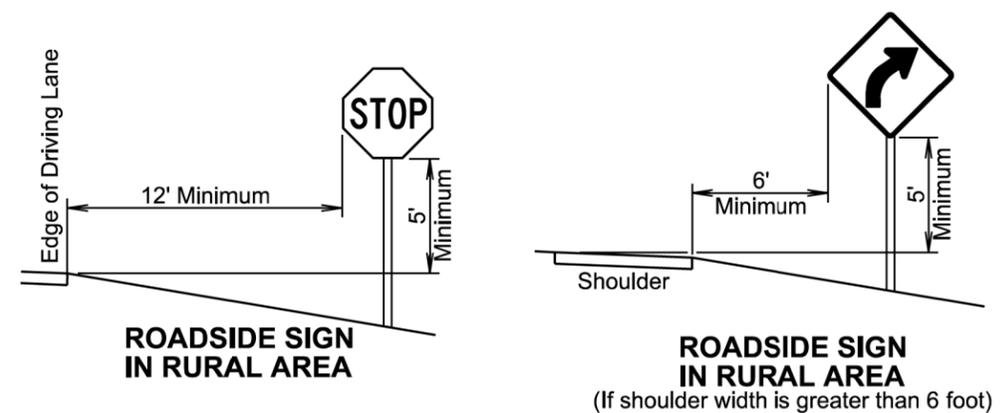
Published Date: 2026

SD  
DOT

**BANDING SIGN TO  
LUMINAIRE AND SIGNAL POLE**

PLATE NUMBER  
632.80

Sheet 1 of 1



April 8, 2025

Published Date: 2026

SD  
DOT

**OFFSETS FOR SIGN INSTALLATION**

PLATE NUMBER  
632.90

Sheet 1 of 1