IM 0909(92)387

TOTAL SHEETS SHEET M1 M11

Plotting Date:

8/13/2024

# **INDEX OF SHEETS**

General Layout with Index M1 M2

Notes

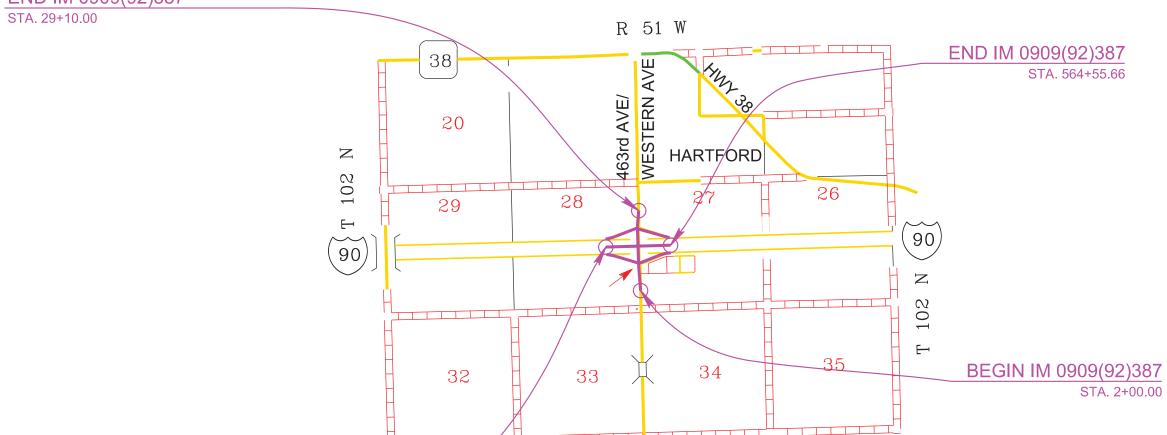
M3 Table of Pavement Markings M4-M9 Pavement Marking Details M10-M11 Standard Plates



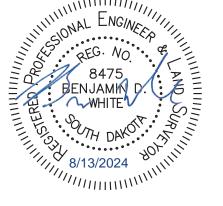
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# **SECTION M ESTIMATE OF QUANTITIES**

BID ITEM NUMBER	ITEM	QUANTITY	UNIT	
633E0211	Preformed Thermoplastic Pavement Marking, 4" with Contrast Border	20,103	Ft	
633E0225	Preformed Thermoplastic Pavement Marking, 24"	518	Ft	
633E0235	Preformed Thermoplastic Pavement Marking, Arrow	19	Each	
633E0240	Preformed Thermoplastic Pavement Marking, Combination Arrow	- 5	Each	
633E5004	Grooving for Cold Applied Plastic Pavement Marking, 4" with Contrast Border	20,103	Ft	
633E5015	5 Grooving for Cold Applied Plastic Pavement Marking, 24" 518			
633E5025	Grooving for Cold Applied Plastic Pavement Marking, Arrow 19			
633E5030	Grooving for Cold Applied Plastic Pavement Marking, Combination Arrow			

#### GROOVING FOR PREFORMED THERMOPLASTIC PAVEMENT MARKING

The Contractor will establish a positive means for the removal of the grinding and/or grooving residue. Residue from dry grooving will be vacuumed. Solid residue will be removed from the pavement surfaces before being blown by traffic action or wind. The Contractor will conduct this work to control and minimize airborne dust and similar debris that may become a hazard to motor vehicle operation or nuisance to property owners. Residue from wet grooving will not be permitted to flow across lanes being used by public traffic or into gutter or drainage facilities. Residue, whether in solid or slurry form, will be disposed of in a manner that will prevent it from reaching any waterway in a concentrated state. The cleaning of the residue for grooving will be to the satisfaction of the Engineer and may require more than one pass to adequately remove material. All costs for removal of grinding and/or grooving residue will be included in the contract unit price per foot or each for "Grooving for Cold Applied Plastic Pavement Marking" contract items.

# PREFORMED THERMOPLASTIC PAVEMENT MARKING

#### General

- Made of prefabricated retroreflective, resilient thermoplastic material;
- Contains glass beads uniformly distributed through the entire crosssectional area;
- Capable of being affixed to bituminous or concrete pavement by heating;
- Resistant to deterioration due to exposure to sunlight, water, salt, and adverse weather conditions:
- Under traffic wear, shows no appreciable fading in accordance with the color requirements, lifting, or shrinkage throughout the life of the marking;
- Capable of conforming to pavement contours, breaks, and faults through the action of traffic at normal pavement temperatures;
- Possesses resealing characteristics, such that it is capable of fusing with itself and previous thermoplastic markings when heated; and
- Protected during shipment and in storage.

Apply the preformed thermoplastic pavement marking as recommended by the manufacturer to provide a neat, durable marking that will not flow, distort, or crack due to temperature if the pavement surface remains stable. Use equipment and application methods specified by the manufacturer. Primer as required by the manufacturer will be provided with the material.

Application of the markings will include the use of any manufactor BIDDING PURPOSES ONLY BAKOTA recommended sealers. Sealers may be required on concrete pavements, inside grooves, or on older asphalt pavements. Prior to placing any markings on new concrete, the Contractor will remove any curing compounds. Removal will be by sandblasting or other standard industry methods.

Any required primers or sealers will be included in the contract unit price for the various preformed thermoplastic pavement marking items.

Provide precut messages and symbols meeting the requirements of the MUTCD and the Standard Signs Manual in custom kits. Use separate pieces or segments to form individual letters or symbols only to the extent supplied by the manufacturer. Provide shapes, sizes, and colors as required by the contract.

#### Color

Will meet the color specification limits and luminance factors for Cold Applied Plastic Pavement Marking and Legends (Section 983.2 D. Tables 1 and 2).

#### **Glass Beads**

- Ensure the preformed thermoplastic pavement marking contains a minimum 30% intermixed glass beads by weight and a minimum 80% true spheres.
- Ensure preformed thermoplastic pavement markings contain only clear beads.

#### **Skid Resistance**

Ensure the surface of the preformed thermoplastic pavement marking provides a skid resistance value of at least 45 British Pendulum Number (BPN) when tested in accordance with ASTM E303.

## Retroreflectivity

 Provide preformed thermoplastic pavement marking meeting the minimum initial pavement marking retroreflectivity values using 30 m geometry and meeting the testing procedures of ASTM E1710:

Minimum Initial Pavement Marking Retroreflectivity				
	White	Yellow		
Thermoplastic	400 mcd/sq. ft./ft.	250 mcd/sq. ft./ft.		
Thermoplastic, enhanced skid resistance (ESR)	250 d/sq. ft./ft.	150 d/sq. ft./ft.		

#### **Thickness**

- A longitudinal marking is a minimum 90 mils thick at the edges, and a maximum 125 mils thick at the center of the stripe.
- Transverse markings and symbols are a minimum 125 mils thick at the edges, and a maximum 160 mils thick at the center.

# STATE OF

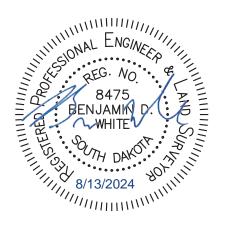
PROJECT	SHEET	TOTAL SHEETS
IM 0909(92)387	M2	M11

# Sample

- Prior to application, the Contractor will provide a sample of the preformed thermoplastic pavement marking to be used on the project to the Region Traffic Engineer for inspection and approval.
- Do not begin application of the preformed thermoplastic pavement marking prior to obtaining the Region Traffic Engineer's approval of the preformed thermoplastic pavement marking material. The Region Traffic Engineer's approval of the preformed thermoplastic pavement marking does not void other preformed thermoplastic pavement marking requirements specified.

## **PAVEMENT MARKING WITH CONTRAST**

Contrast borders will be black and have a minimum width of 1.5 inch.



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	STATE OF	
TABLE OF PAVEMENT MARKINGS (IM 0909(92)387) TABLE OF PAVEMENT MARKING (IM 0909(92)387) TABLE OF TABL	SOUTH	
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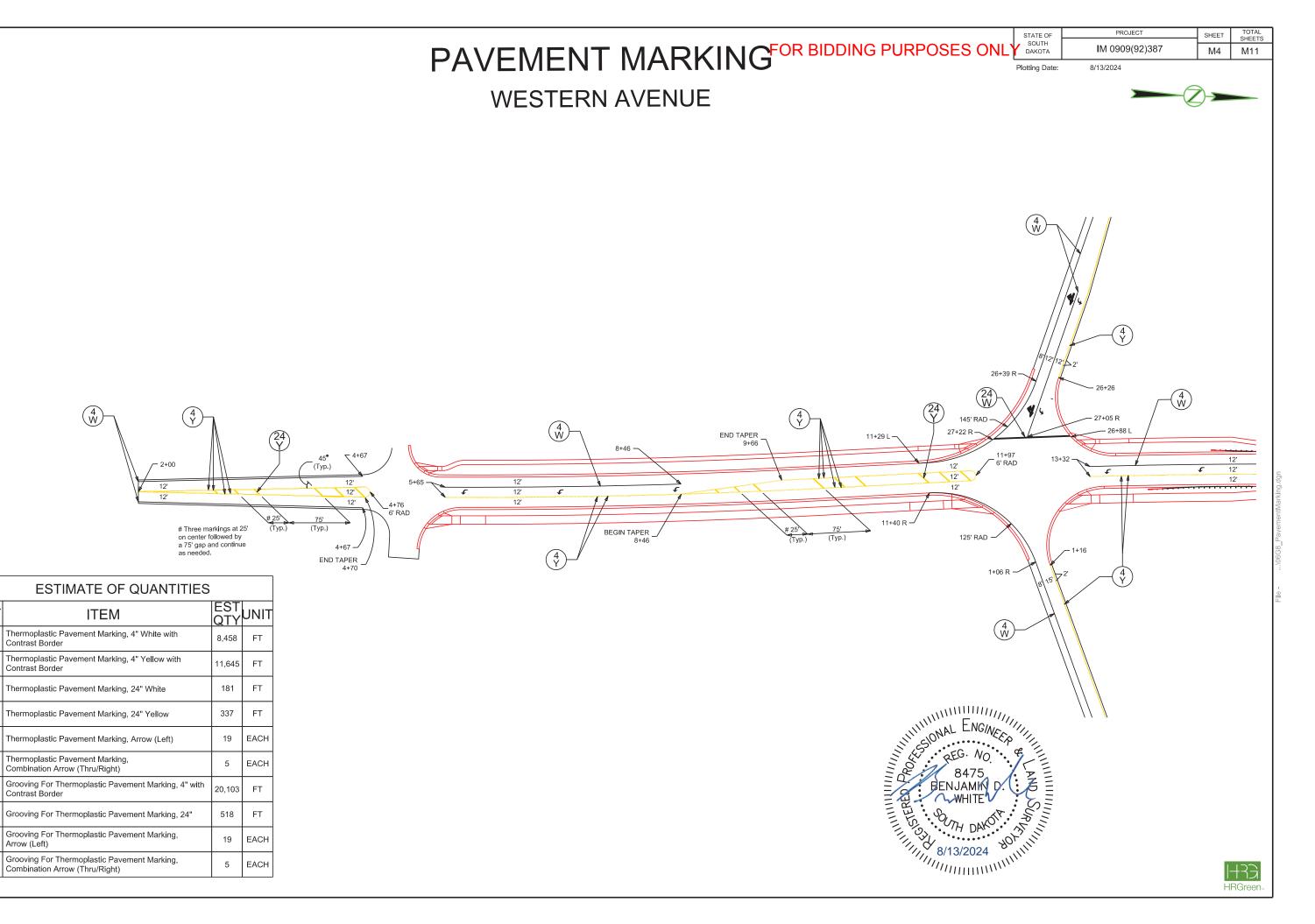
TABLE	OF PAV	EMENT I	MARKINGS	(IM 0909(92)	387)	
	PREFORMED THERMOPLASTIC PAVEMENT MARKING					
	4" Gr	ooved	24" Grooved	24" Stop Line Grooved	Arrow (Left)	Arrow (Thru & Right)
	White	Yellow	Yellow	White	White	White
Location	(Ft)	(Ft)	(Ft)	(Ft)	(Each)	(Each)
Western						
Sta. 2+00 to 4+75	534	1115	70			
Sta. 5+65 to 11+97	281	1980	130		3	
Sta. 13+32 to 20+99	1105	2071	62		6	
Sta. 22+36 to 26+51	190	1297	75		3	
Sta. 27+96 to 28+85	89	178			2	
Ramp A		-	-	-	-	•
Sta. 0+00 to 13+36	1769	1223		87	3	3
Ramp B		-	-	-	-	•
Sta. 0+00 to 13+91	1443	1276				
Ramp C		-	-	-	-	•
Sta. 13+87 to 27+48	1613	1239		94	2	2
Ramp D						
Sta. 19+07 to 32+94	1434	1266				
Totals:	8458	11645	337	181	19	5
	2.00	11010				
Total Grooving:	20	103	5	18	19	5



SHEET TOTAL SHEETS

M3 M11

PROJECT IM 0909(92)387



KEY

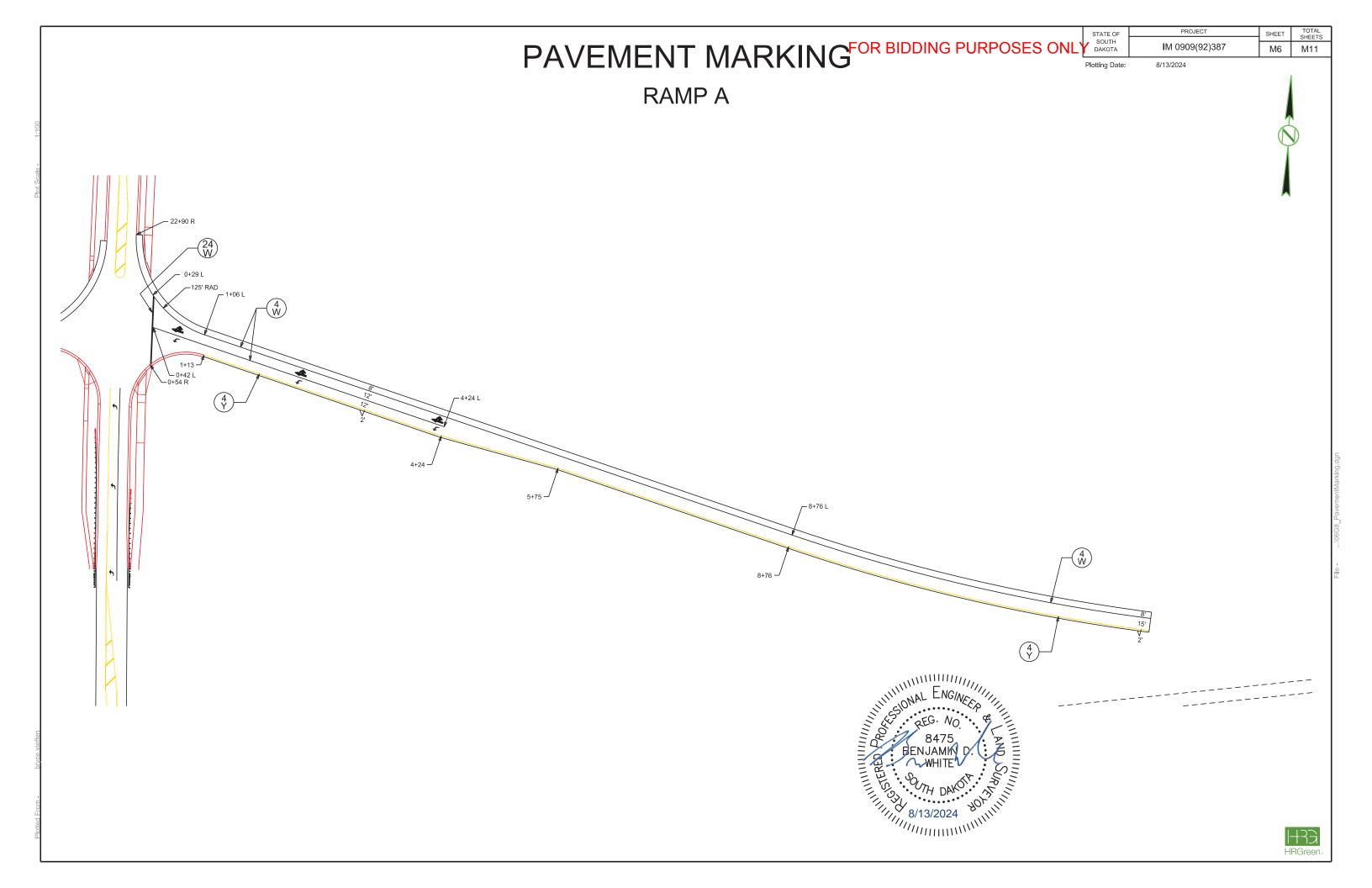
4 W

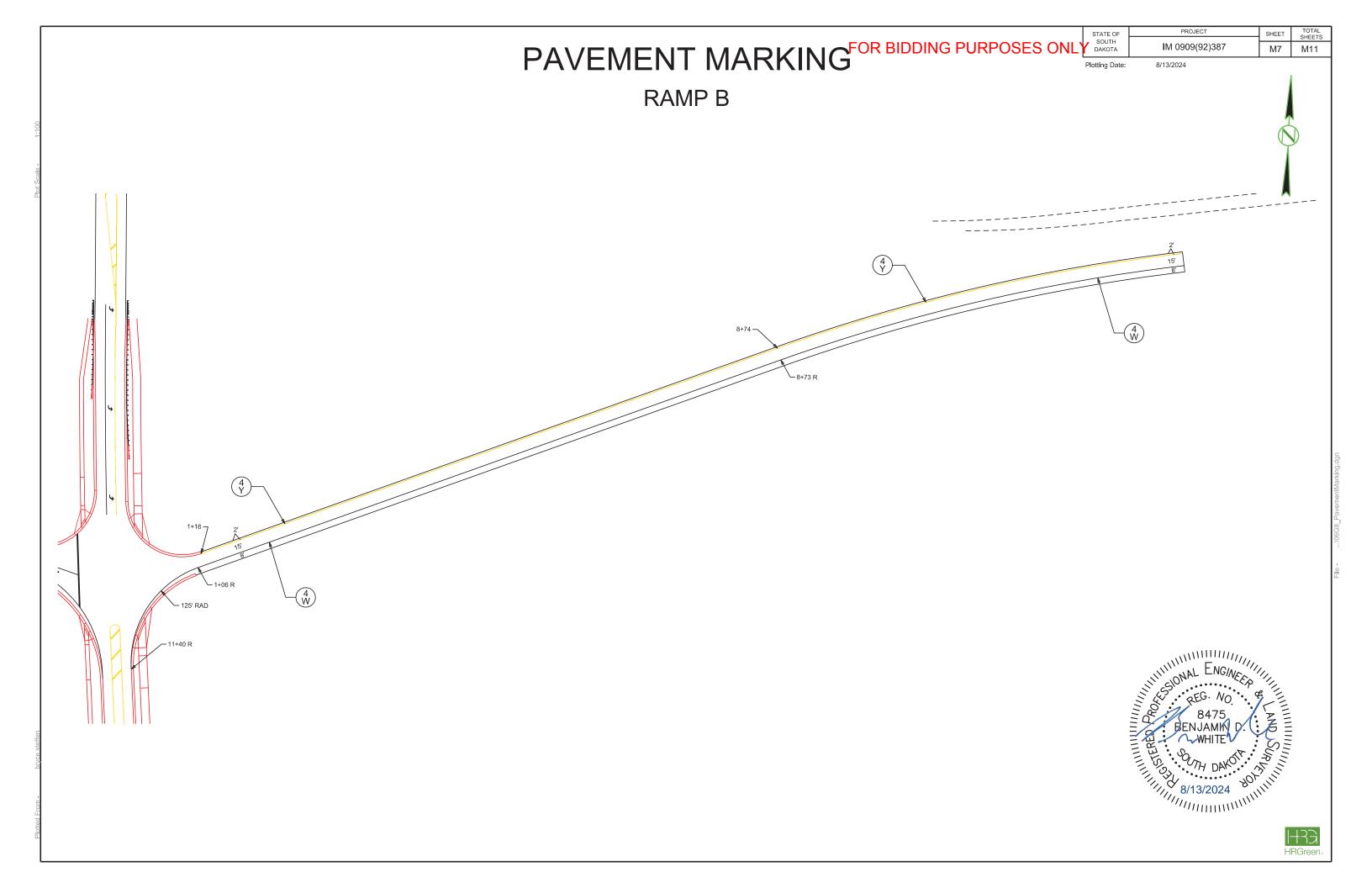
(24 W)

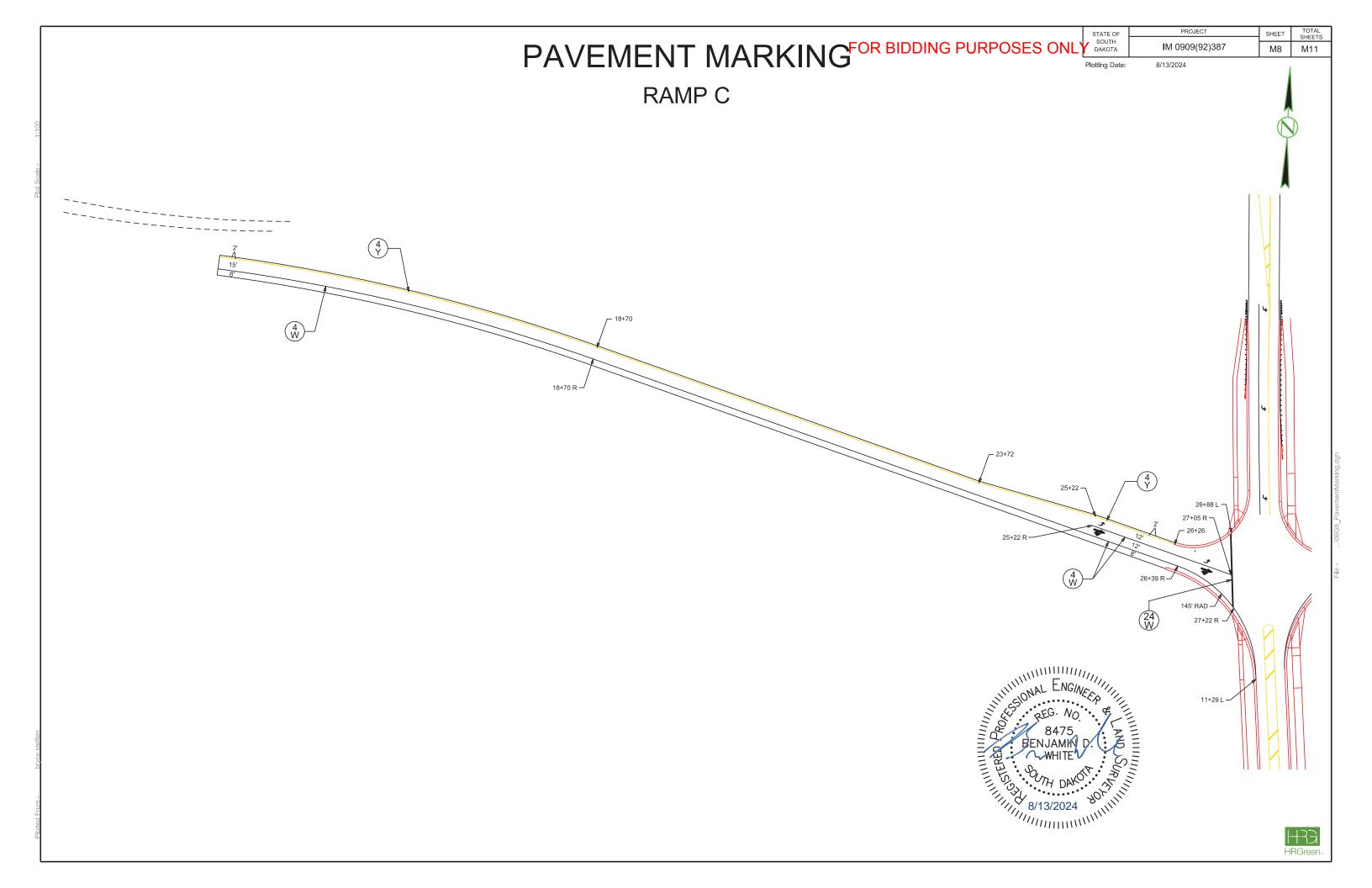
Contrast Border

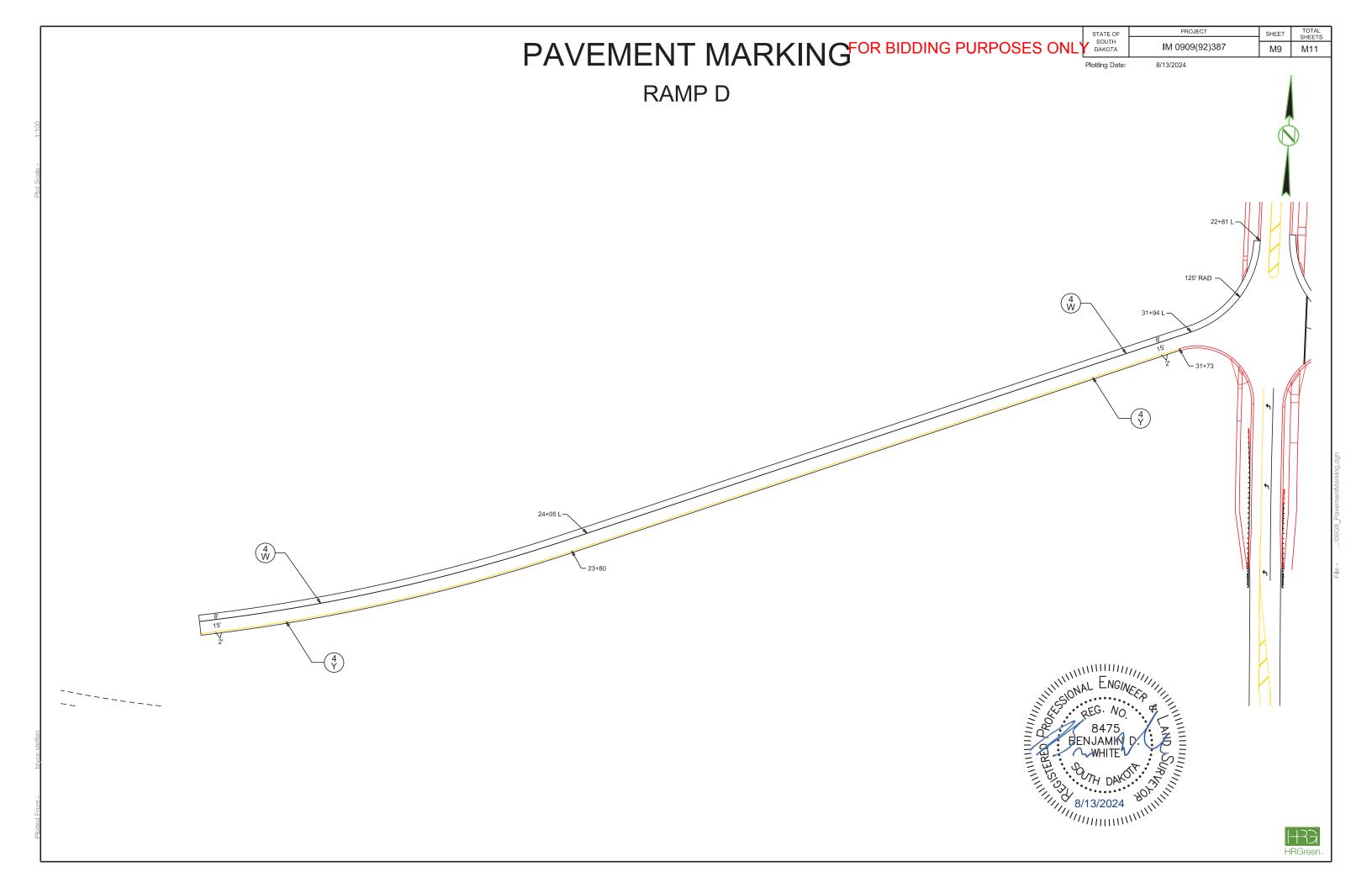
Arrow (Left)

PAVEMENT MARKING FOR BIDDING PURPOSES ONLY STATE OF SOUTH DAKOTA TOTAL SHEETS PROJECT SHEET IM 0909(92)387 M5 M11 Plotting Date: 8/13/2024 WESTERN AVENUE END TAPER 17+25 END TAPER 18+60 BEGIN TAPER END TAPER 24+62 23+24 26+51 -12' 12' 12' 22+36 6' RAD 12' BEGIN TAPER 15+93 BEGIN TAPER 17+25 \ 18+60 <del>-\</del> - 24+62 # Three markings at 25' on center followed by a 75' gap and continue as needed. ∕- 0+29 L  $\begin{pmatrix} 4 \\ W \end{pmatrix}$ BENJAMIN D. SONILLING SALES OF THE SALES OF









PROJECT IM 0909(92)387

KEY

(4 W

ITEM

4" White

4" Yellow

12" White

22 **DETAIL A** 

(Broken Line)

5

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**DETAIL B** 

(Broken Line)

\_12"

**DETAIL D** 

December 23, 2019

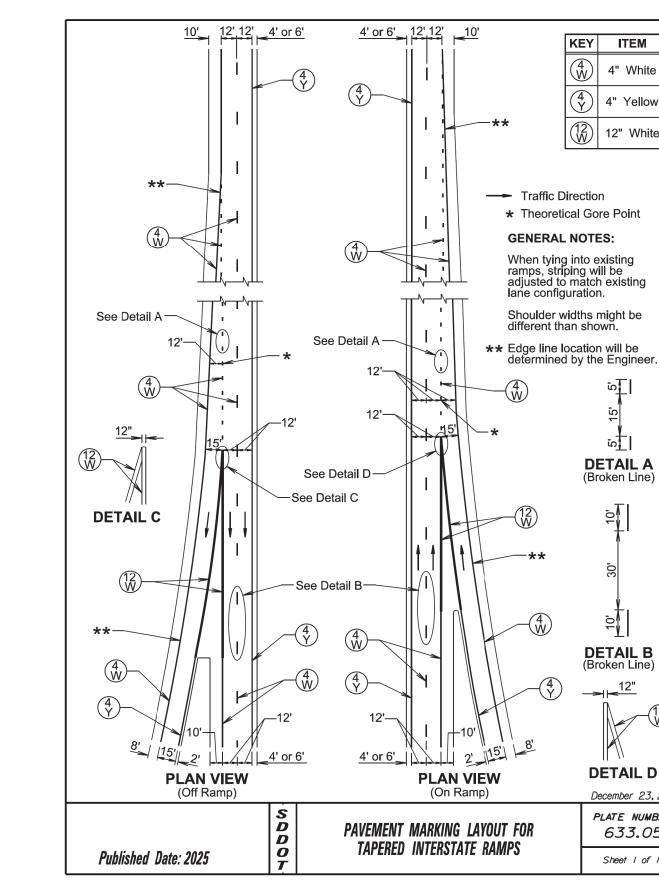
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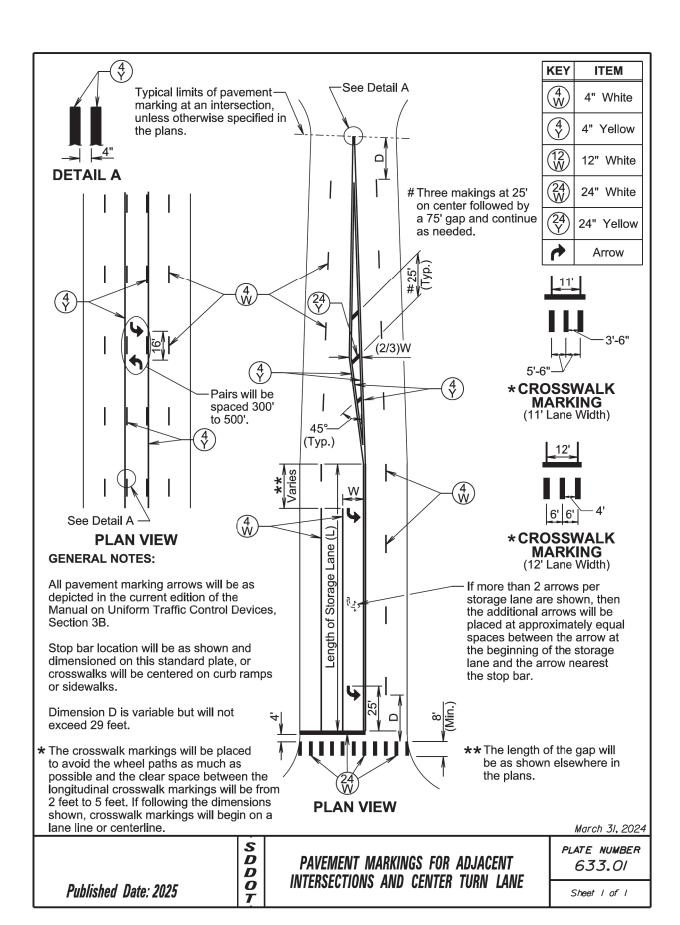
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SHEET TOTAL SHEETS M10 M11







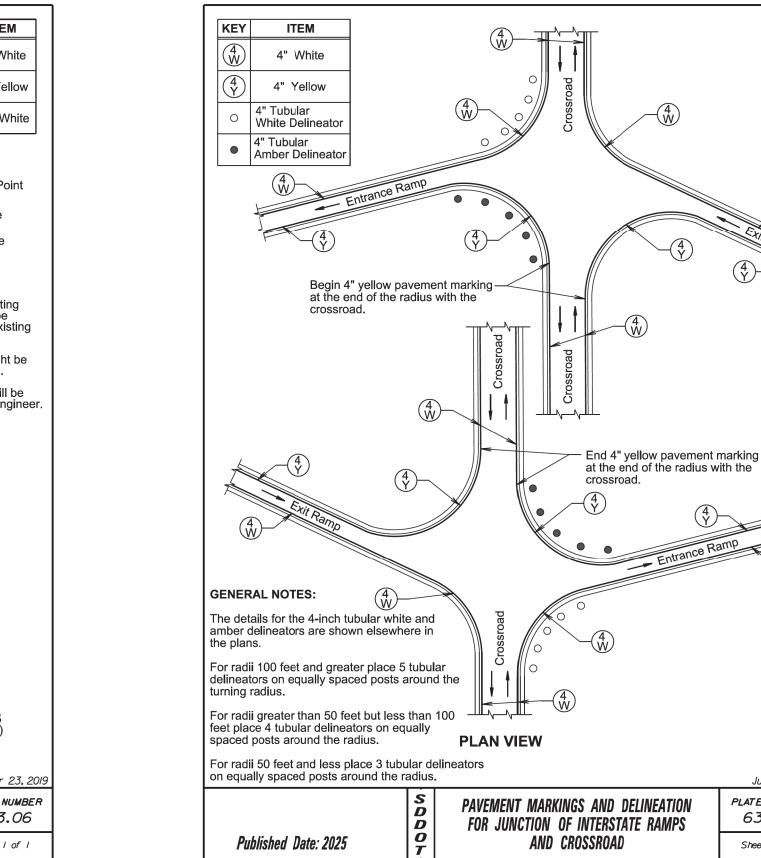
STATE OF SOUTH

PROJECT

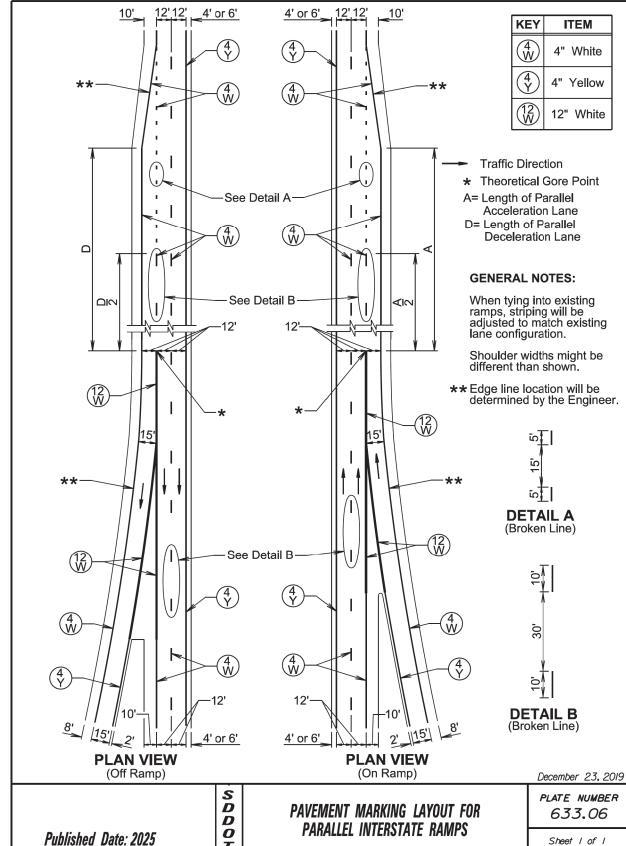
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Published Date: 2025





June 26, 2019

PLATE NUMBER

633.07

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AND CROSSROAD