

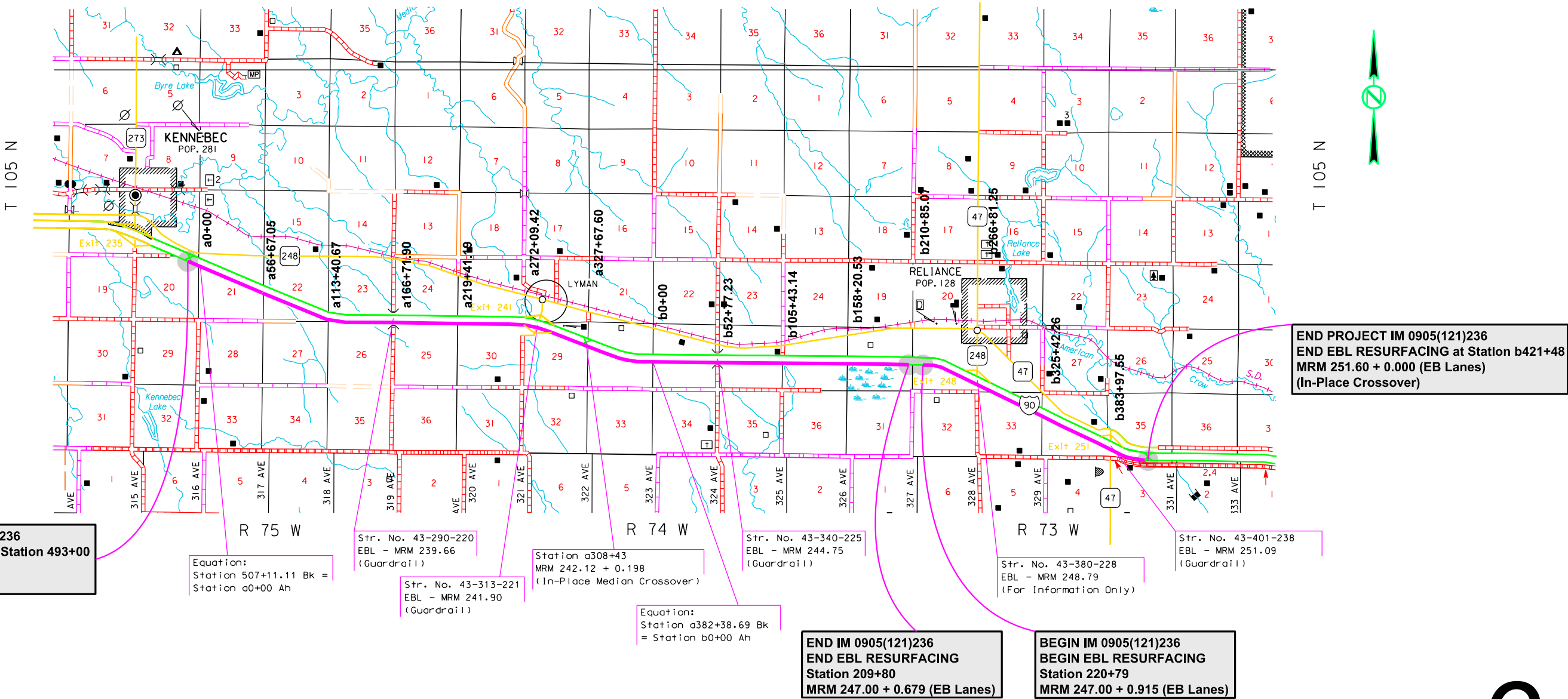
SECTION M: PAVEMENT MARKING PLANS

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	IM-CR 0905(121)236	M1	M5

Plotting Date: 05/05/2025

INDEX OF SHEETS

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ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
633E0010	Cold Applied Plastic Pavement Marking, 4"	1,450	Ft
633E0025	Cold Applied Plastic Pavement Marking, 12"	2,300	Ft
633E1201	High Build Waterborne Pavement Marking Paint with Reflective Elements, White	567	Gal
633E1206	High Build Waterborne Pavement Marking Paint with Reflective Elements, Yellow	450	Gal
633E5050	Surface Preparation for Pavement Marking	195,596	Ft

GENERAL NOTES

Pavement marking application will extend through the structure exception lengths.

The edgelines of the EBL off-ramps and on-ramps at Exits 241 & 251 will have pavement markings applied from I-90 mainline to the frontage road.

SURFACE PREPARATION FOR PAVEMENT MARKING

The Contractor will prepare the pavement surface prior to applying the durable pavement marking in accordance with the following.

In areas where the existing groove meets the required depth and existing markings are still in place, the Contractor will clean the existing groove without adding additional depth beyond the required depth for the new pavement marking, including reflective media as noted below.

Description	Specification	Tolerance
Depth of Groove	Marking Thickness <sup>1</sup> + 15 mils	+ 5 mils

<sup>1</sup> Marking thickness will include the thickness of marking material and reflective media.

The cleaning will result in the existing pavement marking being adequately scuffed, abraded, and removed by light grinding or abrasive blasting or both to allow proper adhesion of the new durable pavement marking as per the manufacturer’s recommendations to comply with product warranties.

Existing grooves not meeting the required depth will be re-grooved to the required depth for the new pavement marking, including reflective media. Equipment for grooving will be capable of the following:

- Grooving the total width of the groove in one pass or uniform depths with multiple passes.
- Grooving without causing damage to the pavement joints or joint sealant material.
- Provide uniform alignment and depth.
- Moving continuously to permit a mobile traffic work operation.

All costs associated with cleaning of the existing groove, including re-grooving, if needed, will be included in the contract unit price per foot for “Surface Preparation For Pavement Marking”. Surface preparation will be measured as 4” equivalent.

HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

All materials will be applied as per manufacturer's recommendations. High build waterborne pavement marking paint will conform to the supplemental specifications for Section 980.1 B.

Reflective media consisting of glass beads as well as wet-reflective optics will be adhered to the paint.

The wet-reflective optics will contain either clear, white, amber, or yellow tinted beads composed of glass or a composite consisting of a core made from ceramic or glass with an outer layer of microcrystalline ceramic or glass beads. The wet-reflective optics will provide a 50/50 blend of dry to wet ratio of optics. All beads bonded to wet-reflective optics will have a minimum index of refraction of 1.8 for dry retroreflectivity and 2.4 for wet retroreflectivity when tested using the liquid oil immersion method.

Reflective media will require a Certificate of Compliance for Certification for each type, source, and lot. Acceptance sampling will not be required.

The Department will take retroreflectivity readings on the pavement marking lines no sooner than 3 days and no later than 30 days after the completion of all line applications required for an individual highway route using a portable retroreflectometer conforming to 30-meter geometry. Retroreflectivity readings will be taken on a test location with cleaning being limited to light hand brooming.

Pavement markings not conforming to the retroreflectivity requirements will be removed and replaced. If replacement of markings cannot be applied within the same year, the Contractor will schedule subject work to be completed no later than June 15<sup>th</sup> in the following year. Upon replacement, the retroreflectivity testing process will be done again requiring new readings.

The Department will randomly select one test location per mile of each edge line including ramps and one test location per mile of centerline (solid and/or skip line will be considered as one centerline). Three retroreflectivity readings will be taken at each test location. The three readings will be averaged and become the reading for that test location.

Initial readings:

Pavement Marking Color	Minimum Value
White	350 mc/m²/lux
Yellow	275 mc/m²/lux

All pavement markings not conforming to the requirements provided in these plans will be considered deficient and will be removed and replaced. Additional retroreflectivity readings will be taken by the Department to determine the limits of removal. The removal will be accomplished using suitable sand blasting or grinding equipment unless the Engineer authorizes other means. The removal process will remove at least 90% of the deficient line, with no excessive scarring of the existing pavement. The removal width will be one inch wider all around the nominal width of the pavement marking to be removed. Removal and replacement of the pavement markings will be at the Contractor’s expense, with no cost incurred by the State.

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COLD APPLIED PLASTIC PAVEMENT MARKING

All materials will be applied as per the manufacturer’s recommendations.

Cold Applied Plastic Pavement Markings will be 3M Series 380 AW or an approved equal.

RATES OF MATERIALS FOR HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

Solid 4” line = 27.8 Gals/Mile  
Dashed 4” line = 7.6 Gal/Mile  
Glass Beads = 5.3 Lbs/Gal.  
Wet-Reflective Optics = 2.1 Lbs/Gal.

All cost for materials, labor, and equipment necessary to furnish and install the pavement markings will be incidental to the contract unit price for the respective High Build Waterborne Pavement Marking Paint items.

TABLE OF PAVEMENT MARKING QUANTITIES

LOCATION I-90 EBL	PAINT		TAPE	
	(solid) 4" W	(dashed) 4" Y	(dashed) 4" W	(solid) 12" W
I-90 EBL Mainline				
Median edgeline	-	81,798'	-	-
Rdwy centerline	-	-	* 81,798'	-
Outside edgeline	81,798'	-	-	-
Exit 241				
Off-ramp taper & gore area	-	-	-	175'
Off-ramp edgelines to frontage road	1,000'	1,000'	-	-
On-ramp edgelines to frontage road	1,000'	1,000'	-	-
On-ramp taper & gore area	-	-	-	300'
Exit 248				
Off-ramp taper & gore area	-	-	-	175'
Off-ramp edgelines to frontage road	-	-	-	-
On-ramp edgelines to frontage road	-	-	-	-
On-ramp taper & gore area	-	-	-	300'
Exit 251				
Off-ramp taper & gore area	-	-	-	175'
Off-ramp edgelines to frontage road	1,100'	1,100'	-	-
On-ramp edgelines to frontage road	800'	800'	-	-
On-ramp taper & gore area	-	-	-	325'
Totals:	85,698'	85,698'	* 81,798'	1,450'
* The length will determine the dashed paint quantity based upon the applicable dashed centerline rate. One-quarter of the length will be the total length of actual painted dashed line.				

PAVEMENT MARKING PAINT DETAILS

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PAVEMENT MARKING

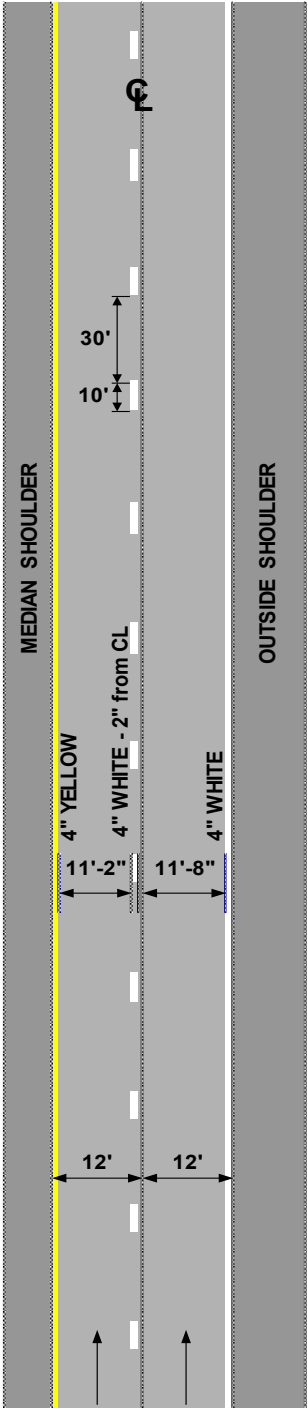
Typical pavement marking as shown on this sheet will be applied throughout the entire length of divided roadway.

Traffic Control will be incidental to the cost of application. The striper and advance or trailing warning vehicle will be equipped with flashing amber lights and advance warning arrow board.

Application rates will be as follows:

DIVIDED ROADWAY (Rates for one line)
Solid Yellow Edgeline Rate = 27.8 Gals./Pass-Mile
Dashed White Centerline Rate = 7.6 Gals./Pass-Mile
Solid White Edgeline Rate = 27.8 Gals./Pass-Mile

DIVIDED ROADWAY  
(ONE DIRECTION SHOWN)



ESTIMATED QUANTITIES (BASED ON ONE APPLICATION)	
PAINT	QUANTITY
WHITE	567 GALLONS
YELLOW	450 GALLONS

Included in the above quantities are:			
Additional White (1 Application)		Additional Yellow (1 Application)	
Description	Gallons	Description	Gallons
4" Lines	-	Transitions	-
8" Lines	-	4" Skip Lines	-
12" Gore Lines	-	8" Lines	-
Crosswalks	-	12" Lines	-
24" Stop Lines	-	24" Hatches	-
24" Hatches	-	Solid Areas	-
Solid Areas	-	Additional Yellow:	-
Arrows		Additional Quantities	
Left Arrows	-	Rates of Coverage:	SqFt/Gal
Right Arrows	-	4", 8" and 12" Lines	80
Straight Arrows	-	24" Lines and Bars	50
Combo Arrows	-	Arrows, Messages	
Lane Drop Arrows	-	and Solid Areas	30
Messages		All pavement marking dimensions are based on 12' driving lanes.	
STOP	-		
STOP AHEAD	-		
R X R with Bars	-		
SCHOOL X-ING	-		
Additional White:		Pavement marking at On Ramps and at Off Ramps will be applied as detailed in these plans.	

ESTIMATED QUANTITIES (BASED ON ONE APPLICATION)				
PAINT	Project No. 1 GALLONS	Project No. 2 GALLONS	Project No. 3 GALLONS	TOTALS GALLONS
WHITE	567	-	-	567
YELLOW	450	-	-	450

1:43.737  
Plot Scale -

Plotted From - TRPR26947

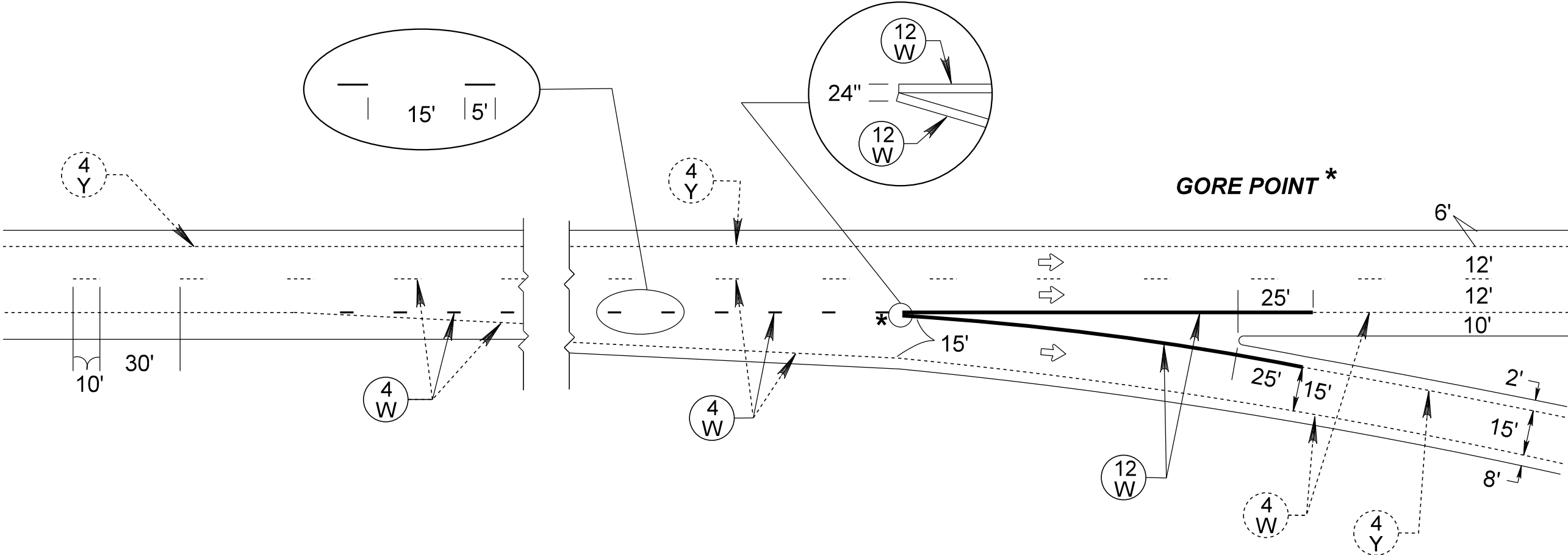
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# PAVEMENT MARKING DETAILS

(TYPICAL)

## OFF-RAMP



### LEGEND:

- TAPE
- PAINT
- ← - DIRECTION OF TRAFFIC

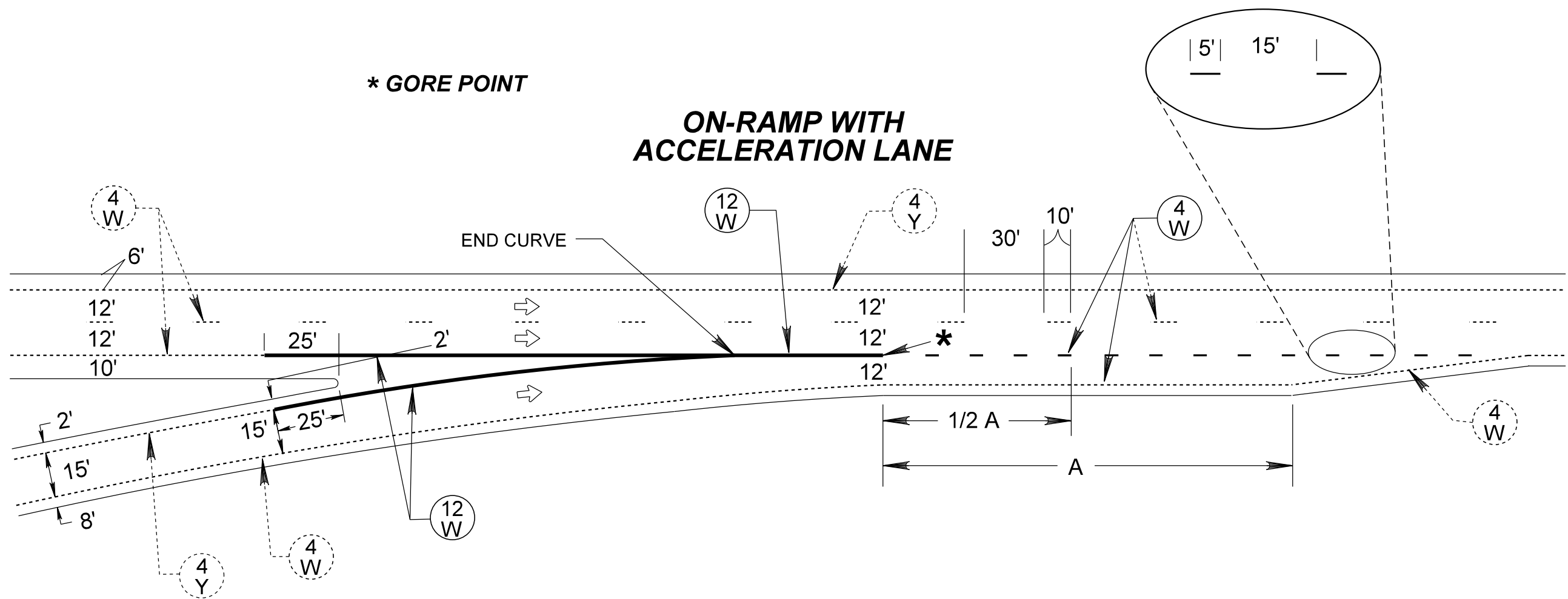
- (4 Y) - 4" Yellow Pavement Marking
- (4 W) - 4" White Pavement Marking
- (12 W) - 12" White Pavement Marking

# PAVEMENT MARKING DETAILS

(TYPICAL)

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LEGEND:

- TAPE
- PAINT
- ← - DIRECTION OF TRAFFIC

- (4 Y) - 4" Yellow Pavement Marking
- (4 W) - 4" White Pavement Marking
- (12 W) - 12" White Pavement Marking

A = LENGTH OF PARALLEL ACCELERATION LANE

Plot Scale - 1:43,737

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