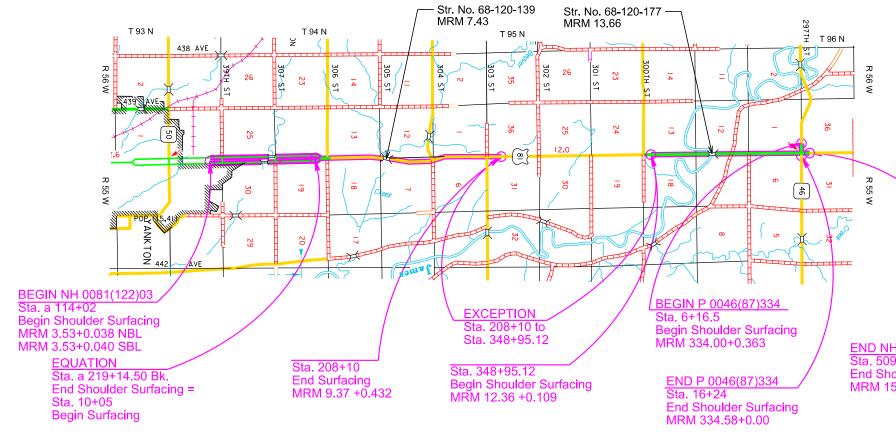
# SECTION F: SURFACING PLANS



STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	NH-CR 0081(122)3	E1	
BAROTA	& P 0046(87)334	F1	F//

Plotting Date:

09/12/2024

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#### **SECTION F – ESTIMATE OF QUANTITIES**

#### **PCN 07V2**

BID ITEM	ITEM	QUANTITY	UNIT
004E0050	Remove Traffic Diversion(s)	Lump Sum	LS
009E0010	Mobilization	Lump Sum	LS
009E1350	Restoration of Stockpile Site	Lump Sum	LS
009E3210	Construction Staking	7.004	Mile
009E3301	Engineer Directed Surveying/Staking	40.0	Hour
009E3320	Checker	Lump Sum	LS
009E4200	Construction Schedule, Category II	Lump Sum	LS
110E0655	Remove Interim Crossover Closure	160	Ft
110E0730	Remove Beam Guardrail	350.0	Ft
110E0800	Remove W Beam Guardrail End Terminal	4	Each
110E1010	Remove Asphalt Concrete Pavement	11,854.6	SqYd
110E6410	Remove Type 1 MGS for Reset	600.0	Ft
110E6500	Remove Type 1 Guardrail Transition for Reset	4	Each
110E6619	Remove MGS MASH Tangent End Terminal for Reset	4	Each
120E0010	Unclassified Excavation	181	CuYd
120E0100	Unclassified Excavation, Digouts	128	CuYd
120E0600	Contractor Furnished Borrow	1,029	CuYd
120E6200	Water for Granular Material	579.1	MGal
210E0100	Shoulder Clearing	10.2	Mile
210E1000	Shoulder Preparation	1.000	Mile
210E1005	Surface Preparation	7.500	Mile
210E2000	Shoulder Shaping	7.500	Mile
260E1010	Base Course	4,799.2	Ton
260E1030	Base Course, Salvaged	14,140.3	Ton
260E2010	Gravel Cushion	7,500.0	Ton
260E6000	Granular Material, Furnish	9,001.1	Ton
270E0020	Salvage and Stockpile Asphalt Mix Material	2,746.1	Ton
270E0110	Salvage and Stockpile Granular Material	14,140.3	Ton
* 270E0220	Blend and Stockpile Granular Material	18,002.2	Ton
* 270E0230	Haul and Stockpile Asphalt Mix Material	3,891.5	Ton
320E0005	PG 58-34 Asphalt Binder	642.1	Ton
320E1070	Class HR Asphalt Concrete	18,317.1	Ton
320E1200	Asphalt Concrete Composite	370.0	Ton
320E3000	Compaction Sample	6	Each
320E5010	Saw and Seal Shoulder Joint	114,890	Ft
320E7012	Grind 12" Rumble Strip or Stripe in Asphalt Concrete	6.9	Mile
320E7028	Grind Centerline Rumble Stripe in Asphalt Concrete	0.2	Mile
330E0010	MC-70 Asphalt for Prime	96.9	Ton
330E0100	SS-1h or CSS-1h Asphalt for Tack	39.9	Ton
330E0210	SS-1h or CSS-1h Asphalt for Flush Seal	23.9	Ton
330E1000	Blotting Sand for Prime	81.6	Ton
330E2000	Sand for Flush Seal	57.3	Ton
332E0010	Cold Milling Asphalt Concrete	44,039	SqYd

#### SECTION F – ESTIMATE OF QUANTITIES

#### PCN 07V2

BID ITEM	ITEM	QUANTITY	UNIT
380E0050	8" Nonreinforced PCC Pavement	112,186.2	SqYd
380E5010	Fast Track Concrete	1,500.0	SqYd
380E6000	Dowel Bar	73,036	Each
380E6110	Insert Steel Bar in PCC Pavement	34	Each
410E2600	Membrane Sealant Expansion Joint	104.0	Ft
600E0300	Type III Field Laboratory	1	Each
630E0500	Type 1 MGS	387.5	Ft
630E1501	Type 1 Retrofit Guardrail Transition	2	Each
630E1510	Type 3 Guardrail Transition	2	Each
630E2018	MGS MASH Tangent End Terminal	4	Each
630E5010	Reset Type 1 MGS	600.0	Ft
630E5204	Reset MGS MASH Tangent End Terminal	4	Each
630E5300	Reset Type 1 Guardrail Transition	4	Each
632E2220	Guardrail Delineator	38	Each
650E1080	Type F68 Concrete Curb and Gutter	450	Ft
670E1200	Type B Frame and Grate	2	Each
670E5400	Precast Drop Inlet Collar	2	Each
900E0010	Refurbish Single Mailbox	6	Each
900E0012	Refurbish Double Mailbox	5	Each
900E0022	Remove and Reset Mailbox	16	Each

\* - Denotes Non-Participating

#### PCN 09P4

BID ITEM	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
110E1010	Remove Asphalt Concrete Pavement	7.8	SqYd
120E0100	Unclassified Excavation, Digouts	5	CuYd
120E6200	Water for Granular Material	0.6	MGal
210E0100	Shoulder Clearing	0.4	Mile
260E1010	Base Course	55.3	Ton
260E6000	Granular Material, Furnish	229.1	Ton
270E0020	Salvage and Stockpile Asphalt Mix Material	1.2	Ton
* 270E0220	Blend and Stockpile Granular Material	458.2	Ton
* 270E0230	Haul and Stockpile Asphalt Mix Material	1.2	Ton
320E0005	PG 58-34 Asphalt Binder	7.7	Ton
320E1070	Class HR Asphalt Concrete	218.9	Ton
320E3000	Compaction Sample	3	Each
330E0100	SS-1h or CSS-1h Asphalt for Tack	0.6	Ton
330E0210	SS-1h or CSS-1h Asphalt for Flush Seal	0.4	Ton
332E0010	Cold Milling Asphalt Concrete	1,946	SqYd

\* - Denotes Non-Participating

#### UTILITIES

The Contractor will contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It will be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor will contact the Engineer to determine modifications that will be necessary to avoid utility impacts.

The Contractor will be aware that the existing utilities shown in the plans were surveyed prior to the design of this project and might have been relocated or replaced by a new utility facility prior to construction of this project, might be relocated or replaced by a new utility facility during the construction of this project, or might not require adjustment and may remain in its current location. The Contractor will contact each utility owner and confirm the status of all existing and new utility facilities. The utility contact information is provided elsewhere in the plans or bidding documents.

#### **TYPE III FIELD LABORATORY**

The lab will be equipped with an internet connection such as DSL, cable modem, or other approved service. The internet connection will be provided with a multi-port wireless router. The internet connection will be a minimum speed of 5 Mbps unless limited by job location and approved by the DOT. Prior to installing the wireless router, the Contractor will submit the wireless router's technical data to the Area Office to check for compatibility with the state's computer equipment. The internet connection is intended for state personnel usage only. The Contractor's personnel are prohibited from using the internet connection unless pre-approved by the Project Engineer. These items will be incidental to the contract unit price per each for "Type III Field Laboratory".

## **PROTECTION OF BRIDGE JOINTS**

It may be necessary to use special methods and equipment to remove/place material as close as practical to structure appurtenances. Also, the Contractor will mask all expansion joints prior to any removal/placement of material near the joints. The joints will be protected throughout completion of the work. Once the masking has been removed any loose material contained within the joint will be cleaned from the joint. Any damage to the expansion joints along with any existing structure appurtenances will be repaired by the Contractor to the satisfaction of the Engineer at no cost to the Department. All costs related to this work will be incidental to various contract items.

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DAKOTA	NH-CR 0081(122)3 & P 0046(87)334	F2	F77

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#### **CHECKING SPREAD RATES**

The Contractor will be responsible for checking the spread rates for Base Course, Base Course, Salvaged, Gravel Cushion, and Class HR Asphalt Concrete and taking the weigh delivery tickets as the surfacing material arrives on the project and is placed onto the roadway.

The Contractor will compute the required spread rates for each typical surfacing section and create a spread chart prior to the start of material delivery and placement. The Engineer will review and check the Contractor's calculations and spread charts. The station to station spread will be written on each ticket as the surfacing material is delivered to the roadway.

At the end of each day's shift, the Contractor will verify the following:

- All tickets are present and accounted for. •
- The quantity summary for each item is calculated,
- The amount of material wasted if any,
- Each day's ticket summary is marked with the corresponding 'computed by'.
- The ticket summary is initialed and certified that the delivered and • placed quantity is correct.

All daily tickets and the summary by item will be given to the Engineer no later than the following morning.

If the checker is not properly and accurately performing the required duties, the Contractor will correct the problem or replace the checker with an individual capable of performing the duties to the satisfaction of the Engineer. Failure to do so will result in suspension of the work.

The Department will perform depth checks. The Contractor will be responsible for placement of material to the correct depth unless otherwise directed by the Engineer. If the placed material is not within a tolerance of  $\pm 1/2$  inch of the plan shown depth, the Contractor will correct the problem at no additional cost to the Department. Excess material above the tolerance will not be paid for. Achieving the correct depth may require picking up and moving material or other action as required by the Engineer. All costs for providing the Contractor furnished checker and performing all related duties will be incidental to the contract lump sum price for the "Checker". No allowances will be made to the contract lump sum price for Checker due to authorized quantity variations unless the quantities for the material being checked vary above or below the estimated quantities by more than 25 percent. Payment for the Checker will then be increased or decreased by the same proportion as the placed material quantity bears to the estimated material quantity.

## SURFACING THICKNESS DIMENSIONS

The plans shown spread rates will be applied even though the thickness may vary from that shown in the plans.

At those locations where material must be placed to achieve a required elevation, the depth/quantity may be varied to achieve the required elevation.

#### **TABLE OF SUPERELEVATION**

Station to	Station	_		
10+05.00	53+28.78	-	Normal Crown Section	UNCLAS
53+28.78	55+26.78	-	Superelevation Transition	<u></u>
55+26.78	63+91.44	-	8450' Radius Curve Left 0.0240'/' Superelevation Rate Point of Rotation at Inside Lane or 30' Left & Right of Centerline	181 cubic work at th on plans
63+91.44	65+89.44	-	Superelevation Transition	change m
65+89.44	66+65.45	-	Normal Crown Section	
66+65.45	69+53.45	-	Superelevation Transition	
69+53.45	78+42.96	-	4100' Radius Curve Right	PLACINO
			0.0440'/' Superelevation Rate	A ddition o
			Point of Rotation at Inside Lane	Additiona
70 40 00			or 30' Left & Right of Centerline	System ir
78+42.96	81+30.96	-	Superelevation Transition	<b>T</b> I
81+30.96	100+58.08	-	Normal Crown Section	The exist
100+58.08	102+83.08	-	Superelevation Transition	provided
102+83.08	126+09.47	-	6500' Radius Curve Left	- ··
			0.0300'/' Superelevation Rate	Seeding of
			Point of Rotation at Inside Lane	
126+09.47	128+34.47		or 30' Left & Right of Centerline	Embankn
128+34.47	134+65.51	-	Superelevation Transition Normal Crown Section	be made
134+65.51	137+08.51	-	Superelevation Transition	Borrow".
137+08.51	148+15.96	-	5729.58' Radius Curve Right	
137+00.01	140+13.90	-	0.0340'/' Superelevation Rate Point of Rotation at Inside Lane or 30' Left & Right of Centerline	Prior to p to remove new fill m
148+15.96	150+58.96	-	Superelevation Transition	Compacti
150+58.96	208+10.00	-	Normal Crown Section	
				Water for

#### INTERSECTING ROADS AND ENTRANCES

In areas where granular material has been placed adjacent to the existing asphalt concrete, the Contractor will be required to remove the granular material to a depth below the existing asphalt concrete to allow for the placement of the new asphalt concrete. New asphalt concrete will be placed flush with the existing asphalt concrete. The existing granular material removed will be placed on the entrances, intersecting roads or other locations as directed by the Engineer.

All costs to remove and place the granular material including labor, equipment and incidentals will be incidental to the various related contract items.

#### **GRADING OPERATIONS**

Water for Embankment is estimated at the rate of 10 gallons of water per cubic yard of Embankment minus Waste. No separate payment will be made for the Water for Embankment and all costs associated will be incidental to the contract unit price per cubic yard of "Contractor Furnished Borrow".

ic yards of Unclassified Excavation have been included for grading the guardrail embankment widening areas. Payment will be based guantity. Further measurements will not be made unless there is a made in the limits of work.

# IG EMBANKMENT

al embankment is necessary to accommodate the MGS Guardrail installations.

sting embankments are to be reshaped according to the details d in these plans.

of all disturbed areas will be done by the Contractor.

material.

Water for compaction may be required; if in the opinion of the Engineer the fill material is extremely dry, water may be ordered and placed to the satisfaction of the Engineer. Cost for water will be incidental to the contract unit price per cubic yard for "Contractor Furnished Borrow".

The basis for payment for Contractor Furnished Borrow will be plans quantity. No separate measurements will be taken. Additional quantities will be included for payment only if work sites other than those shown in the plans are added to the contract.

# UNCLASSIFIED EXCAVATION, DIGOUTS

The locations and extent of digout areas will be determined in the field by the Engineer. The backfilling material for the digouts will be Base Course for the shoulder resurfacing areas.

Included in the Estimate of Quantities are 25 cubic vards of Unclassified Excavation, Digouts and 38 square yards of Remove Asphalt Concrete Pavement per mile for the removal of asphalt and unstable material for the shoulder resurfacing areas.

Included in the Estimate of Quantities are 50 tons of Base Course per mile for backfill of Unclassified Excavation, Digouts for the shoulder resurfacing areas.

The digouts will be extended through the shoulder and backfilled with granular material that will daylight to the inslope to allow water to escape the subsurface.

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# SSIFIED EXCAVATION

ment material will be furnished by the Contractor, and payment will le at the contract unit price per cubic yard for "Contractor Furnished

placement or removal of fill material, the Contractor will be required ve four inches of topsoil and replace it following the placement of the

tion of the fill material will be to the satisfaction of the Engineer.

#### SHOULDER CLEARING

Vegetation and accumulated material on or adjacent to the existing roadway edge will be removed by the Contractor, to the satisfaction of the Engineer, prior to cold milling. Any remaining windrow of accumulated material will be spread evenly on the inslope adjacent to the asphalt shoulder, to the satisfaction of the Engineer, following application of the flush seal.

The Contractor will notify the Yankton Area Office at (605) 668-2929 at least two weeks prior to beginning cold milling work on this project so SDDOT personnel can mow and/or spray along the shoulder and inslopes. The Department will not be responsible for the effectiveness of the mowing or spraying.

Each shoulder will be measured for payment. Costs associated with this work will be included in the contract unit price per mile for Shoulder Clearing.

#### SURFACE PREPARATION

Prior to trimming and placement of the Nonreinforced PCC Pavement, the Contractor will be required to prepare the upper 3" of the existing granular and Asphalt Surface Treatment. In Place surfacing according to the Surface Preparation specifications provided in Section 210. Care will be taken to avoid disturbing the underlying subgrade during the Surface Preparation operation.

The locations provided on the typical sections for Asphalt Surface Treatment, In Place, represent the locations where an asphalt surface treatment is anticipated to be in place at the time of construction. The Contractor is advised that locations and dimensions of actual Asphalt Surface Treatment, In Place, may vary from that given on the typical sections. There will be no increase in the payment for Surface Preparation based on the actual surface treatment in place at the time of construction.

Quantities for Surface Preparation have been provided for the entire length of the Nonreinforced PCC Pavement. In no case will Surface Preparation operations ahead of Nonreinforced PCC Pavement placement operations exceed fourteen calendar days.

#### SHOULDER PREPARATION

Included in the Estimate of Quantities is 0.5 miles of Shoulder Preparation for shoulder resurfacing areas for each shoulder for a total of 1 mile of Shoulder Preparation to be used at locations determined by the Engineer.

Where indicated by the Engineer the existing shoulder material will be scarified, reprocessed if required, reshaped, reworked and compacted in accordance with Section 260.3.C to the shape and elevations shown on the typical sections prior to asphalt concrete placement on the shoulder. Cost for this work will be incidental to the contract unit price per mile for "Shoulder Preparation". Compaction will be to the satisfaction of the Engineer.

Included in the Estimate of Quantities is 150 tons of Base Course and 5 tons of MC-70 Asphalt for Prime to be used during Shoulder Preparation prior to the placement of the Class HR Asphalt Concrete placement.

Shoulder Preparation will be paid for at the contract unit price per mile. Payment will be full compensation for scarifying, reprocessing, reworking,

reshaping and compacting, equipment, labor, and incidentals necessary to satisfactorily complete the work.

Water needed for compaction will be incidental to the contract unit price per mile for "Shoulder Preparation".

#### SHOULDER SHAPING

The Contractor will remove all granular material generated from the Construction Haul Road to a separate stockpile site as directed by the Engineer. This material may be reused as Base Course, Salvaged at the discretion of the Engineer.

After removal of the Haul Road material and prior to paving the shoulders, the existing Base Course or Base Course, Salvaged on the shoulders will be reshaped and compacted with adequate moisture as determined by the Engineer until a uniform, stable surface is obtained.

After Shoulder Shaping is completed, the shoulder granular material will be placed as specified, according to the Base Course or Base Course, Salvaged requirements.

Included in the Estimate of Quantities are 7.5 miles of Shoulder Shaping for both shoulders.

Included in the Estimate of Quantities is 10 MGal of Water for Granular Material per mile for compaction of granular material associated with Shoulder Shaping.

All costs associated with removing, hauling, stockpiling, and shaping the granular material will be incidental to the contract unit price per mile bid for Shoulder Shaping.

#### **RESTORATION OF STOCKPILE SITE**

A stockpile of salvaged asphalt mix material produced from project PCN 04G5 is located within 1 mile of the project. Removal of any remaining stockpiled material will be paid for under the contract unit price for Haul and Stockpile Asphalt Mix Material.

The Contractor will remove the entrance (including pipe) used for access and clean up the stockpile site. The Contractor will scarify, replace and blade smooth the upper six inches of topsoil in the stockpile site upon completion of the project.

All costs associated with this work will be incidental to the lump sum unit price bid for "Restoration of Stockpile Site".

#### **CONSTRUCTION HAUL ROAD**

Included in the Estimate of Quantities are 1,000 tons of Gravel Cushion per mile, and 12 MGal of Water for Granular Material per mile for haul road construction. The use of this material will be at the discretion of the Contractor. Any additional construction and removal for the construction haul road will be the Contractor's responsibility. The Contractor will receive no additional compensation for this work.

mainline.

All costs associated with construction of the haul road will be incidental to the "Gravel Cushion" quantities provided.

#### **TABLE OF SALVA**

Location of Removal Areas	Salvage and Stockpile Asphalt Mix Material Tons
07V2:	
Sta.10+05 to Sta. 12+45 NB & SB	364.8
Sta. 78+56.49 to Sta. 82+98.57 NB	457.7
Sta. 79+80 to Sta. 83+22.15 SB	457.7
Sta. 84+52.26 to Sta. 87+94.33 NB	334.7
Sta. 84+75.84 to Sta. 89+17.84 SB	334.7
Sta. 205+70 to Sta. 208+10	192.0
Intersecting Roads and Entrances	204.4
Digouts	30.1
AC Composite for Temporary Traffic Control	370.0
Total	2,746.1
09P4:	
Digouts	1.2
Total	1.2

## SALVAGE ASPHALT MIX MATERIAL

The Los Angeles Abrasion Loss value on the aggregate used for the in-place asphalt concrete was unknown.

The table above includes quantities of asphalt mix material that will be salvaged from the existing highways and hauled and stockpiled according to the Haul and Stockpile Asphalt Mix Material plan note.

The quantity of salvaged asphalt mix material may vary from the plans.

# SALVAGE AND STOCKPILE GRANULAR MATERIAL

The in-place asphalt concrete surfacing will be salvaged and stockpiled for use as base course, salvaged. Care will be taken not to waste the in-place base course. Excess in-place base course will be salvaged and stockpiled. Salvaged material will be processed to meet the requirements of Section 884.2 D.2 prior to stockpiling. The Contractor will ensure that no vegetation, topsoil, subgrade, or other foreign material is incorporated into the salvaged granular base material.

The salvaged granular material, estimated at approximately 7,482 cubic yards, will be used as Base Course, Salvaged and any excess will remain the property of the State.

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The Gravel Cushion used to construct the haul road will be compacted in the same manner and to the same specifications as the adjacent material below

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#### HAUL AND STOCKPILE ASPHALT MIX MATERIAL

Salvaged asphalt concrete material produced from cold milling and salvaging on PCN 07V2 estimated at 7,855.7 tons (for informational purposes only) and excess stockpiled salvaged asphalt concrete produced from PCN 04G5 not used as RAP in the Class HR Asphalt Concrete estimated at up to 1,145.4 tons (for informational purposes only) and salvaged asphalt concrete material produced from cold milling and salvaging on PCN 09P4 estimated at 229.1 tons (for informational purposes only) will be hauled and stockpiled in the SW 1/4 of Section 36, Township 94 North, Range 56 West of the 5th P.M, Yankton County, South Dakota at the Yankton SDDOT Maintenance Shop. The Contractor will have approval from the Engineer of the stockpile location prior to stockpiling the material within the aforementioned site.

A computerized scale, portable platform scale, stationary commercial scale, stationary commercial plant, portable plant scale, or a belt scale along with a scale operator will be provided by the Contractor at the stockpile site to weigh the salvaged material prior to stockpiling.

The salvaged asphalt concrete material will be crushed to meet the requirements of Section 884.2 D.3 prior to stockpiling.

No further gradation testing of the material will be required.

All other costs for crushing, hauling, and stockpiling the salvaged asphalt concrete material will be incidental to the contract unit price per ton for "Haul and Stockpile Granular Material".

#### **BLEND AND STOCKPILE GRANULAR MATERIAL**

Salvaged asphalt concrete material produced from cold milling and salvaging on PCN 07V2 estimated at 7,855.7 tons (for informational purposes only) and excess stockpiled salvaged asphalt concrete produced from PCN 04G5 not used as RAP in the Class HR Asphalt Concrete estimated at up to 1,145.4 tons (for informational purposes only) will be blended with 9,001.1 tons of Granular Material, Furnish and salvaged asphalt concrete material produced from cold milling and salvaging on PCN 09P4 estimated at 229.1 tons (for informational purposes only) will be blended with 229.1 tons of Granular Material, Furnish and stockpiled in the SW 1/4 of Section 36, Township 94 North, Range 56 West of the 5th P.M, Yankton County, South Dakota at the Yankton SDDOT Maintenance Shop. The Contractor will have approval from the Engineer of the stockpile location prior to stockpiling the material within the aforementioned site.

The Contractor will use a portable platform scale, stationary commercial scale, stationary commercial plant, portable plant scale, or a belt scale to control the blending and weighing of the salvage material with Contractor furnished granular material.

The salvaged asphalt mix material will be crushed to meet the requirements of Section 884.2 D.2 prior to blending into the stockpile.

Salvaged asphalt mix material will be blended with Granular Material, Furnish at a rate of 50% salvaged asphalt mix material and 50% Granular Material, Furnish to obtain stockpile material. Material will be uniformly blended to the satisfaction of the Engineer.

All costs for stockpiling and blending the materials will be incidental to the contract unit price per ton for "Blend and Stockpile Granular Material".

#### WATER FOR GRANULAR MATERIAL

Included in the Estimate of Quantities are 25 MGal of Water for Granular Material per mile for compaction.

### WATER FOR COMPACTION

Water for compaction of earth embankments will be applied at the rate of 10 gallons per cubic yard of Unclassified Excavation. The cost of the water will be incidental to the contract unit price per cubic vard for "Unclassified Excavation".

#### **GRANULAR MATERIAL, FURNISH**

Granular material will be furnished by the Contractor for use in blending with the salvaged asphalt mix material.

The granular material will be Base Course meeting the requirements of Section 882.

#### **BASE COURSE, SALVAGED**

Base Course, Salvaged will be obtained from the material produced on this project and may be used without further gradation testing.

All other requirements for Base Course, Salvaged will apply.

### COLD MILLING ASPHALT CONCRETE

The Los Angeles Abrasion Loss value on the aggregate used for the inplace asphalt concrete was 25. This value was obtained from testing during construction of the in-place asphalt concrete.

Cold milling asphalt concrete will be done according to the typical section(s). The milling depth on the shoulders will be measured from the top of the concrete. In areas where maintenance patches have raised and/or widened the shoulder, additional asphalt concrete will be milled to provide a uniform typical section from edge of concrete to the edge of the finished shoulder. Any additional costs associated with this additional cold milling will be incidental to the contract unit price per square yard for Cold Milling Asphalt Concrete.

Cold milling asphalt is estimated to produce 5,337.5 tons of cold milled asphalt concrete material. An estimated 5,337.5 tons of cold milled asphalt concrete material will be hauled and stockpiled according to the Haul and Stockpile Asphalt Mix Material plan note.

#### TABLE OF COLD MILLING

Location	Plan Area	Cold Milled Asphalt Concrete Material
	SqYd	Ton
US81		
Sta. a114+02 to Sta. a115+20	212.8	24.9
Sta. a115+20 to Sta. a219+14.50	17,324.2	2,010.0
Sta. 348+95.12 to Sta. 509+23.96	26,714.7	3,099.6
Totals 07V2:	44,038.9	5,109.6
SD46		
Sta. 6+16.50 to sta. 9+77.11	601.0	69.7
Sta. 9+77.11 to Sta. 15+10.90	1,008.3	118.9
Sta. 15+10.90 to Sta. 17+00.00	336.2	39.3
Totals 09P4:	1,945.5	227.9

# **CLASS HR ASPHALT CONCRETE**

An estimated 7.154.6 tons of RAP is needed for the Class HR mixture. The Class HR Asphalt Concrete will include 40 percent RAP in the mixture.

RAP will be obtained from the stockpiled salvaged asphalt mix material produced from project PCN 04G5, estimated at 8,300 tons, located within 1 mile of the project. The RAP produced from PCN 04G5 was planned to be removed and stockpiled the year prior to this project. The RAP was processed to meet the requirements of Section 884.2 D.6 prior to stockpiling. There is potential that some of the RAP has clumped or gummed together since the time it was processed and stockpiled. The Contractor may be required to re-process the material to meet the requirements of Section 884.2 C.1, prior to incorporating into the mixture. This determination will be made by the Engineer during construction. All costs to process the material will be incidental to "Class HR Hot Mixed Asphalt Concrete".

When directed by the Engineer, the Contractor will saw and remove a total of three undamaged compaction cores per asphalt concrete lift from designated area(s) and repair the hole(s) to the satisfaction of the Engineer. All costs associated with the compaction cores will be incidental to the contract unit price per each for "Compaction Sample".

All other requirements for Class HR Asphalt Concrete will apply.

## ASPHALT CONCRETE COMPOSITE

Mineral aggregate for the Asphalt Concrete Composite shall conform to the requirements of the Standard Specifications for Class E or G, Type 1 or 2.

The Contractor shall provide a Job-Mix Formula to the Bituminous Engineer with supporting mix design date prior to production.

No further gradation testing of the blended material will be required.

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REVISED 24 September, 2024 - BAH

Asphalt Concrete Composite shall be furnished by the Contractor.

The Asphalt Concrete Composite will extend over and fill the existing shoulder rumble strip where temporary widening is needed.

#### **COMPACTION**

Location	Compaction With Specified Density	Compaction Without Specified Density
	Ton	Ton
US81		
Sta. a114+02 to Sta. a219+14.50		
Shoulders	2,588.4	
Sta. 10+05 to Sta. 192+53.80		
Shoulders	7,162.4	
Median Crossovers		714.1
Sta. 192+53.80 to Sta. 208+10		
Full Width	3,196.4	
Sta. 348+95.12 to Sta. 509+23.96		
Shoulders	4,044.8	
Sta. a114+02 to Sta. 509+23.96 (thru		
equations)		
Entrances and Intersecting Roads		562.0
TOTALS:	16,992.0	1,276.1

Location	Compaction With Specified Density	Compaction Without Specified Density
	Ton	Ton
SD46 (09P4)		
Sta. 6+16.5 to Sta. 16+24		
Shoulders	218.9	
TOTALS:	218.9	

### FLUSH SEAL

Application of flush seal will be completed within 10 working days following completion of the asphalt concrete surfacing.

Application of flush seal may be eliminated by the Engineer. If the paved surface remains tight, the Engineer will notify the Contractor as soon as possible that the flush seal is unnecessary.

#### SAND FOR FLUSH SEAL

The sand application will be placed 11' wide in each lane, leaving 12" on center line and 6" on each edge line free of sand.

#### **BLOTTING SAND FOR PRIME**

Included in the Estimate of Quantities are 10 tons of Blotting Sand for Prime to be used where necessary for maintenance of traffic as directed by the Engineer. (Rate = 10 pounds per square yard)

#### TRIM MATERIAL

Material removed during the trimming operation may be used for the Construction Haul Road or hauled from the roadbed. Material hauled from the roadbed may be placed on shoulders after completion of the nonreinforced concrete pavement placement. No additional payment will be made for handling, stockpiling, processing, or placement of trim material. Water added by road mix or plant mix methods will be paid at the contract unit price per MGal for Water for Granular Material.

#### TRANSVERSE CONTRACTION JOINTS

Unless specified otherwise in the PCC Pavement Joint Layout Sheets or elsewhere in the plans, the typical joint spacing for the 8" Nonreinforced PCC Pavement will be 13'. Joint spacing in the PCC Shoulder Pavement will match adjacent mainline pavement.

See Standard Plate 380.04 for placement of Dowel Bars.

The transverse contraction joints will be perpendicular to the centerline. In multilane areas the transverse contraction joints will be perpendicular to the centerline and be in a straight line across the entire width of pavement. In special situations the Engineer may pre-approve transverse contraction joints that do not meet these requirements. All nonconforming transverse contraction joints will be removed at the Contractor's expense. Any method of placement that cannot produce these requirements will not be allowed.

#### **8" NONREINFORCED PCC PAVEMENT**

The fine aggregate will be screened over a 1-inch square opening screen just prior to introduction into the concrete paving mix. The Contractor will screen all of the aggregate to prevent the incorporation of foreign materials (i.e. mud balls) into the concrete mix.

The concrete mix will conform to the Special Provision for Contractor Furnished Mix Design for PCC Pavement.

A minimum of <u>20</u> pavement blockouts may be required at various locations on this project to facilitate traffic during the paving activity.

There will be no direct payment for trimming of the gravel cushion for PCC pavement. The trimming will be considered incidental to the related items required for PCC Pavement. Trimming will be performed as required by Section 380.3 C of the Specifications.

A construction joint will be sawed whenever new concrete pavement is placed adjacent to existing concrete pavement. The transverse construction joints will be handled in accordance with Standard Plate 380.15.

The location of joints, as shown and designated on the PCC Pavement Joint Layout(s) are only approximate locations to be used as a guide and to afford bidders a basis for estimating the construction cost of the joints. The final locations of the joints are to be designated by the Engineer during construction.

All driving surfaces of the mainline paving, including ramps and auxiliary lanes, will be longitudinally tined from 6" each side of centerline pavement markings to 6" inside the outside pavement markings. Areas with concrete curb and gutter without pavement markings will be longitudinally tined to within 2 to 3 feet of the face of the curb. All other areas will be textured as directed by the Engineer.

Rumble Strips will be placed 15 inches wide 3 inches from the outside edge of the pavement. Rumble strips will not be placed on the side where curb and gutter is located. Payment for forming rumble strips including labor, materials and incidentals will be incidental to the contract unit price per square yard for "8" Nonreinforced PCC Pavement".

The following locations will be tested for smoothness in accordance with the Special Provision for IRI PCC Pavement Smoothness.

US81 – Sta. 10+05 to Sta. 192+53.8 (Driving and Passing Lanes)

Turning lanes including center turn lane and side streets will be tested using the 10' straight edge as per Specifications 380.3.O.1.

## TABLE OF NONREINFORCED PCC PAVEMENT – PCN 07V2

Location	8" Nonreinforced PCC Pavement (SqYd)
Mainline	
Sta. 10+05 to Sta. 16+50 - NB Lanes	1,863.3
Sta. 10+05 to Sta. 16+50 - SB Lanes	1,863.3
Sta. 16+50 to Sta. 19+15 - NB & SB Lanes	2,114.1
Sta. 19+15 to Sta. 29+00 - NB & SB Lanes	7,442.2
Sta. 29+00 to Sta. 31+50 - NB & SB Lanes	1,944.4
Sta. 31+50 to Sta. 82+98.56 - NB Lanes	14,873.6
Sta. 31+50 to Sta. 83+22.14 - SB Lanes	15,243.3
Sta. 84+52.26 to Sta. 192+53.80 - NB Lanes	31,204.4
Sta. 84+75.84 to Sta. 192+53.80 - SB Lanes	31,136.3
Median Crossovers	
Sta. 124+70 to Sta. 134+78	2,962.7
Sta. 181+36 to Sta. 191+54	3,038.6
Total:	113,686.2

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#### **RATES OF MATERIALS**

The Estimate of Surfacing Quantities is based on the following quantities of materials per station.

#### RATE 1: OUTSIDE SHOULDER OVERLAY

NB Sta. a114+02 to Sta. a219+14.50 SB Sta. a115+20 to Sta. a219+14.50 NB Sta. 341+44.28 to Sta. 408+18.84 SB Sta. 341+44.28 to Sta. 408+18.84 NB Sta. 411+70.18 to Sta. 509+23.96 SB Sta. 411+70.18 to Sta. 509+23.96

SS-1h or CSS-1h Emulsified Asphalt for Tack at the rate of 68.0 lbs applied 8 feet wide

(Rate = 0.09 gallon per square yard on Milled Surfaces).

SS-1h or CSS-1h Emulsified Asphalt for Flush Seal at the rate of 35.4 lbs. applied 7.5 feet wide (Rate = 0.05 gallon per square yard).

7.12 tons

4.75 tons

7.24 tons

4.24 tons

0.44 tons

11.92 tons

CLASS HR ASPHALT CONCRETE Crushed Aggregate Salvaged Asphalt Concrete PG 58-34 Asphalt Binder 0.44 tons Total 12.31 tons

The exact proportions of these materials will be determined on construction.

#### RATE 2: NEW OUTSIDE SHOULDERS

NB Sta. 10+05.00 to Sta. 82+98.57 NB Sta. 84+52.26 to Sta. 192+53.80 SB Sta. 10+05.00 to Sta. 60+47.54 SB Sta. 65+00.00 to Sta. 83+22.15 SB Sta. 84+75.84 to Sta. 192+53.80

Base Course or Base Course, Salvaged 19.62 tons

Water for Granular Material at the rate of 0.24 MGal

MC-70 Asphalt for Prime at the Rate of 0.11 ton applied 8.5 feet wide (Rate = 0.30 gallon per square yard).

SS-1h or CSS-1h Emulsified Asphalt for Tack at the rate of 46.6 lbs applied 8.0 feet wide (Rate = 0.06 gallon per square yard).

SS-1h or CSS-1h Emulsified Asphalt for Flush Seal at the rate of 32.9 lbs applied 7.5 feet wide (Rate = 0.05 gallon per square yard).

CLASS HR ASPHALT CONCRETE Crushed Aggregate Salvaged Asphalt Concrete PG 58-34 Asphalt Binder Total

# **RATE 3: NEW MEDIAN SHOULDERS**

	NB Sta. 10+05 to Sta. 16+50 SB Sta. 10+05 to Sta. 16+50		RATE 5: FULL WIDT
Base	Course or Base Course, Salvaged 16.07	tons	NB Sta. 192
Water	for Granular Material at the rate of 0.19 N	MGal	SB Sta. 192 <sup>.</sup>
MC-7(	) Asphalt for Prime at the Rate of 0.09 ton	applied 6.5 feet wide	Base Course or Base
	= 0.30 gallon per square yard).		Water for Granular M
feet w	or CSS-1h Emulsified Asphalt for Tack at ide = 0.06 gallon per square yard).	the rate of 34.1 lbs applied 6.0	MC-70 Asphalt for Pr (Rate = 0.30 gallon p
SS-1h	or CSS-1h Emulsified Asphalt for Flush	Seal at the rate of 26.7 lbs	Blotting Sand for Prir (Rate = 10.0 lbs. per
	d 5.5 feet wide. = 0.05 gallon per square yard).		SS-1h or CSS-1h En 41.0 feet wide
CLAS	S HR ASPHALT CONCRETE Crushed Aggregate	5.10 tons	(Rate = 0.06 gallon p
	Salvaged Asphalt Concrete PG 58-34 Asphalt Binder Total	3.40 tons <u>0.31 tons</u> 8.81 tons	SS-1h or CSS-1h Er applied 42.0 feet wide (Rate = 0.06 gallon p
The e	xact proportions of these materials will be o	letermined on construction.	Sand for Flush Seal a (Rate = 8.0 lbs. per se
RATE	4: NEW MEDIAN SHOULDERS		CLASS HR ASPHAL
	NB Sta. 31+50.00 to Sta. 82+98.57 NB Sta. 84+52.26 to Sta. 124+63.79 NB Sta. 132+03.57 to Sta. 181+34.93 NB Sta. 186+54.85 to Sta. 192+53.8		Crushed Agg Salvaged As PG 58-34 As
	SB Sta. 31+50.00 to Sta. 83+22.15		CLASS HR ASPHAL
	SB Sta. 84+75.84 to Sta. 129+82.57 SB Sta. 134+89.57 to Sta. 184+07.93		Crushed Ago Salvaged As PG 58-34 As
Base	Course or Base Course, Salvaged 16.93	tons	
Water	for Granular Material at the rate of 0.20 N	MGal	The exact proportions
	0 Asphalt for Prime at the Rate of 0.09 ton = 0.30 gallon per square yard).	applied 6.5 feet wide	
feet w		the rate of 34.1 lbs applied 6.0	
,	= 0.06 gallon per square yard).		
applie	or CSS-1h Emulsified Asphalt for Flush d 5.5 feet wide = 0.05 gallon per square yard).	Seal at the rate of 26.7 lbs	
CLAS	S HR ASPHALT CONCRETE Crushed Aggregate Salvaged Asphalt Concrete	5.10 tons 3.40 tons	

0.31 tons

8.81 tons

The exact proportions of these materials will be determined on construction.

The exact proportions of these materials will be determined on construction.

PG 58-34 Asphalt Binder

Total

STATE OF	PROJECT	SHEET	TOTAL
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- WIDTH ASPHALT PAVEMENT
- . 192+53.80 to Sta. 199+88.00 192+53.80 to Sta. 199+88.00
- Base Course, Salvaged 78.83 tons
- ular Material at the rate of 0.95 MGal
- for Prime at the Rate of 0.56 ton applied 42.0 feet wide llon per square yard).
- or Prime at the rate of 1.33 tons applied 24.0 feet wide os. per square yard).
- 1h Emulsified Asphalt for Tack at the rate of 0.11 tons applied
- llon per square yard).
- Th Emulsified Asphalt for Flush Seal at the rate of 0.10 tons et wide
- llon per square yard).
- Seal at the rate of 1.06 ton applied 24 feet wide per square yard).

PHALT CONCRETE: 1 <sup>st</sup> Lift ed Aggregate ged Asphalt Concrete -34 Asphalt Binder Total	31.99 tons 21.32 tons <u>1.93 tons</u> 55.24 tons
PHALT CONCRETE: 2 <sup>nd</sup> Lift	
ed Aggregate	32.68 tons
ged Asphalt Concrete	21.79 tons
-34 Asphalt Binder	<u>1.97 tons</u>
Total	56.44 tons

ortions of these materials will be determined on construction.

#### **ALKALI SILICA REACTIVITY**

Fine aggregate will conform to Section 800.2 D Alkali Silica Reactivity (ASR) Requirements.

Below is a list of known fine aggregate sources and the average corresponding 14-day expansion values (as of 9-18-2024):

BachmanWinner, SD $0.335^*$ BittermanDelmont, SD $0.316^*$ Concrete MaterialsCorson, SD $0.146^*$ Concrete Materials - Vellek PitYankton, SD $0.411^{**}$ GroellWasta, SD $0.212$ Emme Sand & GravelOneil, NE $0.217$ Fisher S&G - Blair PitW of Vale, SD $0.171$ Fisher S&G - Mickelson PitE of Nisland, SD $0.129$ Fisher S&G - Vallery PitNisland, SD $0.102$ Fisher S&GSpearfish, SD $0.092$ Fisher S&GSpearfish, SD $0.053$ Fisher S&GSpearfish, SD $0.053$ Fisher S&GWasta, SD $0.159$ FuchsPickstown, SD $0.275^*$ Henning – Tilstra PitAsh Creek, MN $0.199$ HigmanHudson, SD $0.187$ JensenHerried, SD $0.277^*$ L.G. EveristAkron, IA $0.257^*$ L.G. Everist – Nelson PitE Sioux Falls, SD $0.222$ L.G. Everist – Nelson PitNE Sioux Falls, SD $0.222$ L.G. Everist – Nelson PitUnderwood, MN $0.165$ Morris – BirdsallBlunt, SD $0.184$ Morris – Shawn's PitE of Sturgis, SD $0.221$ Morris – Shawn's PitE of Sturgis, SD $0.223$ Morris – Shawn's PitE of Sturgis, SD $0.231$ Morris – Shawn's PitBurke, SD $0.363^*$ Opperman – Gunvordahl PitBurke, SD $0.337^*$ Opperman – Gunvordahl PitBurke, SD $0.337^*$ <	Source	Location	Expansion Value
Bitterman         Delmont, SD         0.316*           Corcorete Materials         Corson, SD         0.146           Concrete Materials - Vellek Pit         Yankton, SD         0.411**           Croell         Wasta, SD         0.212           Emme Sand & Gravel         Oneil, NE         0.217           Fisher S&G - Blair Pit         W of Vale, SD         0.171           Fisher S&G - Vallery Pit         Nisland, SD         0.129           Fisher S&G - Vallery Pit         Nisland, SD         0.092           Fisher S&G         Vallery SD         0.092           Fisher S&G         Rapid City, SD         0.092           Fisher S&G         Rapid City, SD         0.053           Fisher S&G         Wasta, SD         0.159           Fuchs         Pickstown, SD         0.275*           Henning - Tilstra Pit         Ash Creek, MN         0.199           Higman         Hudson, SD         0.187           Jensen         Herried, SD         0.276*           L.G. Everist         Akron, IA         0.227*           L.G. Everist         Brookings, SD         0.297*           L.G. Everist         Brownit, SD         0.184           Mark's S&G - Moerke Pit         Underwood, MN<	Bachman	Winner SD	0.335*
Concrete MaterialsCorson, SD0.146Concrete Materials - Vellek PitYankton, SD0.411**CroellHot Springs, SD0.089CroellWasta, SD0.212Emme Sand & GravelOneil, NE0.217Fisher S&G - Blair PitW of Vale, SD0.171Fisher S&G - Mickelson PitE of Nisland, SD0.129Fisher S&G - Vallery PitNisland, SD0.092Fisher S&GRapid City, SD0.092Fisher S&GSpearfish, SD0.053Fisher S&GWasta, SD0.159FuchsPickstown, SD0.275*Henning – Tilstra PitAsh Creek, MN0.199HigmanHudson, SD0.187JensenHerried, SD0.227*L.G. EveristAkron, IA0.257*L.G. EveristBrookings, SD0.227*L.G. Everist – Ode PitE Sioux Falls, SD0.222L.G. Everist – Ode PitUnderwood, MN0.165L.G. EveristHawarden, IA0.211L.G. EveristUnderwood, MN0.165Morris - BirdsallBlunt, SD0.231Morris - BirdsallBlunt, SD0.186Morris - LeesmanBlunt, SD0.363*Opperman - Gunvordahl PitBurke, SD0.363*Opperman - Ganoy PitHerrick, SD0.363*Opperman - Gonse PitBurke, SD0.321*Opperman - Gonse PitBurke, SD0.321*Opperman - Randall PitPickstown, SD0.230Pete Lien & SonsCrast		-	
Concrete Materials - Vellek Pit         Yankton, SD         0.411**           Croell         Hot Springs, SD         0.089           Croell         Wasta, SD         0.212           Emme Sand & Gravel         Oneil, NE         0.217           Fisher S&G - Blair Pit         W of Vale, SD         0.171           Fisher S&G - Mickelson Pit         E of Nisland, SD         0.129           Fisher S&G - Vallery Pit         Nisland, SD         0.092           Fisher S&G         Spearfish, SD         0.053           Fisher S&G         Spearfish, SD         0.053           Fisher S&G         Spearfish, SD         0.275*           Henning – Tilstra Pit         Ash Creek, MN         0.199           Higman         Hudson, SD         0.187           Jensen         Herried, SD         0.276*           L.G. Everist         Akron, IA         0.257*           L.G. Everist – Ode Pit         E Sioux Falls, SD         0.156           L.G. Everist – Nelson Pit         NE Sioux Falls, SD         0.165           Morris - Birdsall         Blunt, SD         0.221           Morris - Leesman         Blunt, SD         0.229           Morris - Leesman         Blunt, SD         0.229           Morr			
Croell         Hot Springs, SD         0.089           Croell         Wasta, SD         0.212           Emme Sand & Gravel         Oneil, NE         0.217           Fisher S&G - Blair Pit         W of Vale, SD         0.171           Fisher S&G - Mickelson Pit         E of Nisland, SD         0.129           Fisher S&G - Vallery Pit         Nisland, SD         0.092           Fisher S&G         Rapid City, SD         0.053           Fisher S&G         Spearfish, SD         0.159           Fuchs         Pickstown, SD         0.275*           Henning – Tilstra Pit         Ash Creek, MN         0.199           Higman         Hudson, SD         0.187           Jensen         Herried, SD         0.276*           L.G. Everist         Akron, IA         0.257*           L.G. Everist         Doe Pit         E Sioux Falls, SD         0.222           L.G. Everist – Ode Pit         E Sioux Falls, SD         0.222         0.156           L.G. Everist         Neerke Pit         Underwood, MN         0.165           Morris - Birdsall         Blunt, SD         0.231           Morris - Schavn's Pit         E of Sturgis, SD         0.186           Northern Concrete Agg.         Rauville, SD <td></td> <td></td> <td></td>			
Croell         Wasta, SD         0.212           Emme Sand & Gravel         Oneil, NE         0.217           Fisher S&G - Blair Pit         W of Vale, SD         0.171           Fisher S&G - Mickelson Pit         E of Nisland, SD         0.129           Fisher S&G - Vallery Pit         Nisland, SD         0.092           Fisher S&G         Valery Pit         Nisland, SD         0.053           Fisher S&G         Spearfish, SD         0.053           Fisher S&G         Wasta, SD         0.159           Fuchs         Pickstown, SD         0.275*           Henning – Tilstra Pit         Ash Creek, MN         0.199           Higman         Hudson, SD         0.276*           L.G. Everist         Akron, IA         0.257*           L.G. Everist         Brookings, SD         0.297*           L.G. Everist         Brookings, SD         0.222           L.G. Everist         Nummit, SD         0.184           Mark's S&G – Moerke Pit         Underwood, MN         0.165           Morris - Birdsall         Blunt, SD         0.229           Morris - Shawn's Pit         E of Sturgis, SD         0.184           Morris - Shawn's Pit         E of Sturgis, SD         0.166           <			
Emme Sand & GravelOneil, NE $0.217$ Fisher S&G - Blair PitW of Vale, SD $0.171$ Fisher S&G - Mickelson PitE of Nisland, SD $0.129$ Fisher S&G - Vallery PitNisland, SD $0.110$ Fisher S&GRapid City, SD $0.092$ Fisher S&GSpearfish, SD $0.053$ Fisher S&GPickstown, SD $0.275^*$ Henning - Tilstra PitAsh Creek, MN $0.199$ HigmanHudson, SD $0.277^*$ L.G. EveristAkron, IA $0.257^*$ L.G. EveristBrookings, SD $0.297^*$ L.G. EveristBrookings, SD $0.297^*$ L.G. EveristBrookings, SD $0.297^*$ L.G. EveristHawarden, IA $0.211$ L.G. EveristUnderwood, MN $0.165$ Morris - BirdsallBlunt, SD $0.184$ Mark's S&G - Moerke PitUnderwood, MN $0.165$ Morris - Shawn's PitE of Sturgis, SD $0.229$ Morris - Shawn's PitE of Sturgis, SD $0.363^*$ Opperman - Cahoy PitBurke, SD $0.363^*$ Opperman - Cahoy PitHerrick, SD $0.307^*$ Opperman - SonsCreston, SD $0.158$ Pete Lien & SonsCreston, SD $0.157$ Pete Lien & SonsWasta, SD $0.225^*$ Simon Materials - Beltline PitScottsbluff, NE $0.277^*$ Thorpe PitBritton, SD $0.255^*$ Simon Materials - Beltline PitRock Valley, IA $0.228$ Wagner Building SuppliesPickstown (Wagner), SD </td <td></td> <td></td> <td></td>			
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Fisher S&G - Mickelson Pit         E of Nisland, SD         0.129           Fisher S&G - Vallery Pit         Nisland, SD         0.110           Fisher S&G         Rapid City, SD         0.092           Fisher S&G         Spearfish, SD         0.159           Fuchs         Pickstown, SD         0.275*           Henning – Tilstra Pit         Ash Creek, MN         0.199           Higman         Hudson, SD         0.276*           L.G. Everist         Akron, IA         0.257*           L.G. Everist         Brookings, SD         0.297*           L.G. Everist         Brookings, SD         0.227*           L.G. Everist – Ode Pit         E Sioux Falls, SD         0.222           L.G. Everist – Nelson Pit         NE Sioux Falls, SD         0.156           L.G. Everist         Summit, SD         0.184           Mark's S&G – Moerke Pit         Underwood, MN         0.165           Morris - Birdsall         Blunt, SD         0.231           Morris - Shawn's Pit         E of Sturgis, SD         0.184           Morris - Shawn's Pit         E of Sturgis, SD         0.186           Northern Concrete Agg.         Rauville, SD         0.113           Northern Concrete Agg.         Luverne, MN         0.154			
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	Valley S&G – Van Beek Pit	Rock Valley, IA	0.228
	Wagner Building Supplies	Pickstown (Wagner), SD	0.251*
	Winter Brothers- Whitehead Pit	Brookings, SD	0.197

- \* These sources will require Type II cement with a fly ash content of 25% in the concrete mix.
- \*\* These sources will not be used.

The Department will use the running average of the last three or fewer known expansion test results for determining acceptability of the source. These expansion results are reported in the preceding table. Additional testing,

when requested by the Contractor, will be performed by the Department at the Contractor's expense.

The values listed in the table are intended for use in bidding. If a previously tested pit by SDDOT with a test value less than 0.250 is discovered after letting to be 0.250 or greater, then the Department will accept financial responsibility if higher costs are incurred due to higher percent of fly ash requirement.

### POLY-ALPHA METHYLSTYRENE (AMS) MEMBRANE CURING COMPOUND

Provide poly-alpha methylstyrene liquid membrane curing compounds for spray application on portland cement concrete surfaces exposed to the air.

The AMS membrane curing compound will conform to section 821 of the Specifications and the following requirements:

- 1. The AMS membrane curing compound will be successfully reviewed by the Department before use.
- 2. Meets the requirements of ASTM C 309 for white pigmented Type 2, Class B.
- The Engineer will not allow the use of curing compound that 3. is over 1 year from the manufacture date.
- Resin is 100 percent poly-alpha methylstyrene and 4. formulated to maintain the specified properties of the following Table.

REQUIREMENTS FOR A COMPOUND	MS MEMBRANE CURING
Properties	Range
Total solids, % by weight of compound	≥ 42
% reflectance in 72 h (ASTM E 1247)	≥ 65
Loss of Water, kg/sq. m in 24 h (AASHTO T 155)	≤ 0.15
Loss of Water, kg/sq. m in 72 h (AASHTO T 155)	≤ 0.40
Settling Test, ml/100 ml in 72 h *	≤2
V.O.C. Content, g/L	≤ 350
Infrared Spectrum, vehicle	100% α methylstyrene
*Test in accordance with MN	IDOT method.

The application will be in accordance with section 380.3 M plus the following:

Before application, agitate the curing compound as received in the shipping container to obtain a homogenous mixture. Protect membrane curing compounds from freezing before application. Handle and apply the membrane curing compound in accordance with the manufacturer's recommendations.

1. 2.

curing compound: 1.

> 2. 3. 4. 5.

Multiple or adjustable nozzle system that provides for 6. variable spray patterns.

Equipment for hand spraying of odd width or shapes and surfaces exposed by form removal will be:

1.	Us wh imr
2.	A r agi
3.	Se
4.	Mu var

A recommended practice for using AMS membrane curing compound is to clean out the sprayer including tank and nozzles each day after use.

Payment for AMS membrane curing compound, including labor, materials and incidentals will be incidental to the contract unit price per square yard for "8" Nonreinforced PCC Pavement".

STATE OF	SHEET	TOTAL SHEETS
DAKOTA	 F8	F77

REVISED 24 September, 2024 - BAH

Apply curing compound homogeneously to provide a uniform, solid, white opaque coverage on all exposed concrete surfaces (equal to a white sheet of typing paper) at the time of application.

If the Engineer determines that the initial or corrective spraying result in unsatisfactory curing, the Engineer may require the Contractor to use the blanket curing method, at no additional cost to the Department.

Use the fully-automatic, self-propelled mechanical power sprayer to apply the

Operate the equipment to direct the curing compound to the surface from two different lateral directions.

If puddling, dripping, or non-uniform application occurs, suspend the operation to perform corrections as approved by the Engineer.

A re-circulating bypass system that provides for continuous agitation of the reservoir material.

Separate filters for the hose and nozzle.

Check valve nozzles.

7. A spray-bar drive system that operates independently of the wheels or track drive system.

> ed from two directions to ensure coverage equal to a nite sheet of typing paper as visible from any direction mediately after spraying.

> re-circulating bypass system that provides for continuous itation of the reservoir material.

parate filters for the hose and nozzle.

Itiple or adjustable nozzle system that provides for variable spray patterns.

#### **FAST TRACK CONCRETE**

At specific locations (intersecting streets, driveways, and blockouts) designated by the Engineer, Fast Tack Concrete may be used. The intent of the Fast Track Concrete is to ensure the new pavement can be opened to traffic within 48 hours after placement.

Fast Track Concrete will be constructed according to plan details and specifications for the 8" Nonreinforced PCC Pavement except as follows:

The Fast Track Concrete will be designed to achieve a minimum compressive strength of 3000 psi in 48 hours. Use of a water reducer, accelerator, or a high range water reducer may be required to achieve the desired early strength. If any of these additives are used, they will be compatible with all other ingredients of the mix. The minimum pounds of cementitious material will be 600 pounds per cubic yard of Type II or III cement with 15% to 25% fly ash. The coarse aggregate will be a minimum of 50% of total aggregate weight per cubic yard. Coarse aggregate will be crushed ledge rock, Size No. 1 or 15. The water cement ratio will be as low as practical to achieve the desired results. The slump requirement will be limited to 4 inches maximum and the entrained air content will be 4.5% to 7.0% after all admixtures are added to the concrete. The Contractor is responsible for the mix design used. The Contractor will submit a mix design and supporting documentation to the Engineer for approval at least 2 weeks prior to use. The Department of Transportation's Office of Materials & Surfacing will review and comment on the proposed mix design prior to its use.

Fast Track Concrete will be cured with Linseed Oil Base Emulsion Curing Compound. The initial contraction joint sawing will be performed as soon as practical after placement to avoid random cracking.

The pavement may be opened to traffic, earlier than 48 hours, provided the compressive strength of 3000 psi has been attained. The final contraction joint sawing and sealing are not required at this time to open pavement to traffic.

An estimated 112,186.2 square yards of 8" Nonreinforced PCC Pavement and 1.500 square vards of Fast Track Concrete is to be used on this project. If more or less Fast Track Concrete is used, an equal amount will be subtracted from or added to the total for 8" Nonreinforced PCC Pavement. All costs for Fast Track Concrete will be incidental to the contract unit price per square yard for "Fast Track Concrete".

#### **STEEL BAR INSERTION**

The Contractor will insert the Steel Bars (No. 9 x 18 inch epoxy coated deformed tie bars) into drilled holes in the existing concrete pavement. Anchoring of the steel bars in the drilled holes will conform to the Specifications.

The steel bars will be cut to the specified length by sawing or shearing and will be free from burring or other deformations.

Epoxy coated deformed steel bars will be inserted on 18-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 9 inches from the outside edge of the slab.

#### TABLE OF STEEL BAR INSERTION

LOCATION		QUANTITY OF BARS No. 9
Sta. 10+05 SB Lanes.		17
Sta. 10+05 NB Lanes.		17
	Totals:	34

#### **TEMPORARY SURFACING FOR TRAFFIC CONTROL**

The temporary widening typical section will consist of 12" (4" lifts) of Base Course and 6" (2-3" lifts) of Asphalt Concrete Composite with the top of the surface elevation constructed to match the existing roadway and roadway crown..

An estimated 636 cubic yards of Contractor Furnished Borrow will be needed to construct the temporary widening. The material shall be obtained by the Contractor. After completion of the project the excess materials shall be removed and disposed of by the Contractor.

Compaction of the embankment will be to the satisfaction of the Engineer. Water needed to achieve compaction will be incidental to the contract unit price per cubic yard of Contractor Furnished Borrow.

At no time will a vertical drop-off of greater than 3 inches be left overnight adjacent to the traveled way. The Contractor will utilize embankment material to ensure a 3-inch vertical drop-off is not exceeded. The slope of the embankment material will not be steeper than a 3:1 within 30 feet of the traveled way.

Cost for hauling, placing, compaction, removing and wasting this material will be incidental to the contract unit price per cubic yard for Contractor Furnished Borrow.

An estimated 744 tons of Base Course and 370 tons of Asphalt Concrete Composite are included in the Estimate of Quantities for surfacing of the temporary widening areas. After completion of the project, the temporary surfacing shall be removed and disposed of by the Contractor.

Compaction of the Asphalt Concrete Composite shall be compacted by the Specified Roller Coverage.

Cost for furnishing, hauling, placing, compacting, removing and disposing of the surfacing materials and embankment shall be paid for at their respective contact unit prices.

#### MAILBOXES

Mailboxes refurbished in the previous grading project will be moved and adjusted to the correct height and location by resetting the posts in accordance with Standard Plate 900.01. The local Postmaster will determine the recommended mounting height. The Contractor will coordinate with the Engineer on the proper postal representative to contact. The cost of removing and resetting existing mailboxes will be paid for at the contract unit price per each for "Remove and Reset Mailbox".

To refurbish mailboxes, the Contractor will reset the existing mailboxes on new posts with the necessary support hardware for single or double mailbox assemblies. The local Postmaster will determine the recommended mounting height of the mailboxes throughout the project. The Contractor will coordinate with the Engineer on the proper postal representative to contact.

All costs for removing existing mailboxes, providing temporary mailboxes, and resetting mailboxes with new posts and necessary support hardware will be incidental to the contract unit price per each for "Refurbish Single Mailbox" or "Refurbish Double Mailbox".

# TABLE OF REFURBISH & REMOVE AND RESET MAIL BOX

TABLE OF RE	FURBIS	H & REMO	<u>/E AND RES</u>	ET MAILBOX	
				Remove	Remove
Station	L/R	Refurbish Single (Each)	Refurbish Double (Each)	and Reset Single (Each)	and Reset Double (each)
a 164+20	R		1		
a 167+80	R	1			
a 173+81	R	1	1		
a 183+22	R	1	1		
a 187+00	R		1		
a 196+58	R	1			
a 201+21	R		1		
13+42	R			1	
38+77	R			1	
51+18	R			1	
52+81	R			1	
56+22	R			1	
60+83	L				1
60+86	L				1
62+65	L			1	
78+06	R			1	
78+10	R			1	
90+74	R			1	
140+22	R				1
150+66	L			1	1
185+42	L			1	
198+37	R			1	
361+18	L	1			
467+13	L	1			
	Totals:	6	5	12	4

STATE OF	PROJECT NH-CR 0081(122)3	SHEET	TOTAL SHEETS
DAKOTA	& P 0046(87)334	F9	F77

REVISED 24 September, 2024 - BAH

#### **GRIND RUMBLE STRIPS IN ASPHALT CONCRETE**

Asphalt concrete rumble strips will be constructed on the median shoulders. Rumble strips will be paid for at the contract unit price per mile for Grind 12" Rumble Strip or Stripe in Asphalt Concrete. It is estimated that 6.9 miles of asphalt concrete rumble strips will be required.

Rumble strip installation will be completed prior to application of the flush seal and permanent pavement markings. A flush seal will be applied to the newly installed 12" rumble strips at a width of 18" and a rate of 0.10 gal./SqYd All costs associated with placing the flush seal will be incidental to the contract unit price per ton for "SS-1h or CSS-1h Asphalt for Flush Seal".

## **GRIND CENTERLINE RUMBLE STRIPE IN ASPHALT CONCRETE**

Rumble stripes will be constructed on the centerline from Sta. 199+88 to Sta. 208+10. Rumble stripes will be paid for at the contract unit price per mile for Grind Centerline Rumble Stripe in Asphalt Concrete. It is estimated that 0.2 miles of rumble stripes will be required.

Rumble stripe installation will be completed prior to application of the flush seal and permanent pavement markings. A flush seal will be applied to the newly installed rumble stripes at a width of 24" and a rate of 0.10 gal./SqYd All costs associated with placing the flush seal will be incidental to the contract unit price per ton for "SS-1h or CSS-1h Asphalt for Flush Seal".

#### **REMOVE TRAFFIC DIVERSION**

Upon completion of the project the Median Crossover at MRM 5.00+0.808 will be removed. The asphalt concrete, granular material and pit run material will be disposed of by the Contractor as approved by the Engineer. All culverts and pipe end sections will become the property of the Contractor.

Cost for removing the asphalt concrete and granular material and removal of culverts and pipe end sections will be incidental to the contract lump sum price for "Remove Traffic Diversion(s)".

#### **DROP INLETS**

Drop Inlets were installed with temporary covers under a previous contract. Contractor will remove and dispose of the temporary covers installed on the drop inlets. All costs for removal and disposal of the covers will be incidental to the contract unit prices for the Type B Frames and Grates.

Under the previous contract, weep holes were drilled in the drop inlets for drainage during the period between grading and final surfacing. After the permanent surfacing has been placed, the Contractor will seal the weep holes with grout and remove all debris from the drop inlet. All costs involved with sealing the weep holes and removing debris from the drop inlets will be incidental to the contract unit prices for the Type B Frames and Grates.

#### TABLE OF DROP INLETS AND QUANTITIES

_	Station 64+75 64+90	L / R L L	Drop Inlet Size 2'x3' 2'x3'	Drop Inlet Type B B	Precast Drop Inlet Collar (Each) 1 1	Frame and Grate/Lid Type B B
	64+90	L	2 X 3	В	1	В
				Totals:	2	

Total Type B Frame and Grate

2

#### **TABLE OF TYPE F68 CONCRETE CURB AND GUTTER**

Station to	Station	L/R	Quantity (Ft)
60+47.54	65+00.00	L	449.7
		Total:	449.7

#### **CONSTRUCTION STAKING DATA**

Construction staking data from the grading and in-place interim surfacing project, NH-B 0081(103)06, PCN 04G5, can be obtained from the Yankton Area office.

The Contractor must request this information from the Yankton Area Engineer at least two weeks prior to beginning staking work.

#### TABLE OF DOWEL BARS

	12 Bar
	Assembly
	Dowel
	Bar
	(Size 1 ¼")
Location	Each
Sta. 10+05 to Sta. 82+98.57 NB	14,417
Sta. 10+05 to Sta. 83+22.15 SB	14,793
Sta. 84+52.26 to Sta. 192+53.80 NB	21,906
Sta. 84+75.84 to Sta. 192+53.80 SB	21,920
Total:	73,036

STATE OF SOUTH		SHEET	TOTAL SHEETS
DAKOTA	NH-CR 0081(122)3 & P 0046(87)334	F10	F77
REVISED 2	4 September, 2024 - BAH		

											STATE OF SOUTH	PROJECT NH-CR 0081(122)3	SHEET	TOT. SHEE
											DAKOTA	& P 0046(87)334	F11	F
ABLE OF ADDITIONAL QUANTITIES 07V2											<b>REVISED 24</b>	September, 2024 - BAH		
	Contractor Furnished Borrrow	Water For Granular Material	Base Course or Base Course, Salvaged	Base Course	Asphalt Concrete Composite	MC-70 Asphalt For Prime	Blotting Sand For Prime	PG 58-34 Asphalt Binder	Class HR Asphalt Concrete	SS-1h OR CSS-1h Asphalt For Tack	SS-1h OR CSS-1h Asphalt For Flush Seal	Sand For Flush Seal		
Location	CuYd	Mgal	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton	Ton		
Mainline Shoulders		Ŭ												
Sta. a114+02 to Sta. a115+20 SB								0.5	14.5					
Sta. 124+63.79 to Sta. 129+47.57 NB		0.6	49.4											
Sta. 131+87.63 to Sta. 132+03.57 NB		0.0	1.6											
Sta. 181+34.93 to Sta. 183+32.80 NB		0.2	20.2											
Sta. 186+36.25 to Sta. 186+54.85 NB		0.0	1.9											
Sta. 129+82.57 to Sta. 130+00.68 SB		0.0	1.8											
Sta. 132+85.39 to Sta. 134+89.57 SB		0.3	20.9											
Sta. 184+07.93 to Sta. 184+25.62 SB		0.0	1.8											
Sta. 186+74.71 to Sta. 191+61.85 SB		0.6	49.8											
Sta. 191+61.85 to Sta. 192+53.80 SB		0.2	15.6			0.1		0.3	8.1					
Sta. 199+88.00 to Sta. 208+10.00 NB & SB		11.0	916.3			7.1	16.5	51.6	1,475.4	2.8	1.2	13.1		
Misc. Areas														
(11) Intersecting Roads, Gravel to ROW		5.7		472.9										
(4) Intersecting Roads, AC Beyond ROW		5.0	420.0			3.1	13.2	15.4	439.6	0.7	0.6	10.6		
(3) Farm and Field Entrances AC to Radius		0.7	55.0			0.9	1.0	4.3	122.4	0.2	0.2	0.8		
(58) Farm and Field Entrances Gravel to ROW		13.9		1,160.0										
(11) Public Median Crossovers – AC		10.8	901.2			5.1	21.5	25.0	714.1	1.1	0.9	17.2		
Guardrail Embankment Areas	393	4.4	366.0			1.4		5.0	130.0	0.3	0.2			
Temporary Widening for Traffic Control	636	8.9		744.0	370.0									
TOTALS:	1,029	62.3	2,821.5	2,376.9	370.0	17.7	52.2	102.1	2,904.1	5.1	3.1	41.7		

## TABLE OF QUANTITIES 09P4

	Water For Granular Material	Base Course	PG 58-34 Asphalt Binder	Class HR Asphalt Concrete	SS-1h OR CSS-1h Asphalt For Tack	SS-1h OR CSS-1h Asphalt For Flush Seal
Location	Mgal	Ton	Ton	Ton	Ton	Ton
Mainline Shoulders						
Sta. 6+16.50 to Sta. 9+44.56 EB			1.4	40.4	0.1	0.1
Sta. 10+74.12 to Sta. 15+56.84 EB			2.1	59.4	0.2	0.1
Sta. 16+25.39 to Sta. 17+00.00 EB			0.3	9.2	0.0	0.0
Sta. 6+16.50 to sta. 15+08.91 WB			3.9	109.9	0.3	0.2
(3) Farm and Field Entrances Gravel to ROW	0.5	45.0				
Digouts	0.1	10.3				
TOTALS:	0.6	55.3	7.7	218.9	0.6	0.4

# TABLE OF PROJECT STATIONING 07V2

	,			
RATE	LANE	BEGIN STATION	END STATION	LENGTH (ft)
	NB	a 114+02.00	a 219+14.50	10512.50
	SB	a 115+20.00	a 219+14.50	10394.50
1	NB	341+44.28	408+18.84	6674.56
I	SB	341+44.28	408+18.84	6674.56
	NB	411+70.18	509+23.96	9753.78
	SB	411+70.18	509+23.96	9753.78
	NB	10+05.00	82+98.57	7293.57
2 (Outside Shoulder)	NB	84+52.26	192+53.80	10801.54
	SB	10+05.00	60+47.54	5042.54
	SB	65+00.00	83+22.15	1822.15
	SB	84+75.84	192+53.80	10777.96
3 (Median	NB	10+05.00	16+50.00	645.00
Shoulder)	SB	10+05.00	16+50.00	645.00
	NB	31+50.00	82+98.57	5148.57
	NB	84+52.26	124+63.79	4011.53
4	NB	132+03.57	181+34.93	4931.36
(Median	NB	186+54.85	192+53.80	598.95
Shoulder)	SB	31+50.00	83+22.15	5172.15
	SB	84+75.84	129+82.57	4506.73
	SB	134+89.57	184+07.93	4918.36
5	NB	192+53.80	199+88.00	734.20
5	SB	192+53.80	199+88.00	734.20

# TABLE OF MATERIAL QUANTITIES 07V2

	Water for Granular Material	Base Course	Base Course or Base Course, Salvaged	Gravel Cushion	PG 58- 34 Binder	Class HR Asphalt Concrete	MC-70 Asphalt for Prime	SS-1h or CSS- 1h Asphalt for Tack	SS-1h or CSS- 1h Asphalt for Flush Seal	Blotting Sand for Prime	Sand for Flush Seal
07V2 Mainline US81	(MGAL)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)	(Ton)
Rate 1		/			234.3	6,618.7		18.3	9.2		
Rate 2	83.9		7,012.1		155.1	4,467.3	39.9	8.1	6.0		
Rate 3	2.4		207.4		4.0	113.4	1.2	0.2	0.2		
Rate 4	59.3		4,959.0		88.8	2,573.6	24.9	5.0	4.0		
Rate 5 Bottom Lift	13.8		1,157.6		28.8	811.2	8.2	1.6		19.4	
Rate 5 Top Lift					29.0	828.8		1.6	1.4		15.6
Table of Additional Quantities	62.3	2,376.9	2,821.5		102.1	2,904.1	17.7	5.1	3.1	52.2	41.7
Unclassified Excavation, Digouts Note	3.1	255.0									
Shoulder Preparation Note	1.8	150.0					5.0				
Shoulder Shaping Note	75.0										
Construction Haul Road Note	90.0			7,500.0							
Water for Granular Material Note	187.5										
Blotting Sand for Prime Note										10.0	
TOTAL	579.1	2,781.9	16,157.6	7,500.0	642.1	18,317.1	96.9	39.9	23.9	81.6	57.3

# TABLE OF GUARDRAIL

Location	Remove W Beam Guardrail End Terminal (Each)	Remove Beam Guardrail (Ft)	Remove Type 1 MGS For Reset (Ft)	Remove Type 1 Guardrail Transition for Reset (Each)	Remove MGS MASH Tangent End Terminal for Reset (Each)	Reset Type 1 MGS (Ft)	Reset Type 1 Guardrail Transition (Each)	Reset MGS MASH Tangent End Terminal (Each)	Type 1 MGS (Ft)	Type 1 Retrofit Guardrail Transition (Each)	Type 3 Guardrail Transition (Each)	MGS MASH Tangent End Terminal (Each)
Structure No. 68-120-077 (James River)												
Begin Bridge Lt.	1	43.75							37.5		1	1
Begin Bridge Rt.	1	131.25							150.0		1	1
End Bridge Lt.	1	131.25							150.0	1		1
End Bridge Rt.	1	43.75							50.0	1		1
Structure No. 68-121-139 (NB Beaver Crk)												
Begin Bridge Lt.			150.0	1	1	150.0	1	1				
Begin Bridge Rt.			150.0	1	1	150.0	1	1				
Structure No. 68-120-139 (SB Beaver Crk)												
Begin Bridge Lt.			150.0	1	1	150.0	1	1				
Begin Bridge Rt.			150.0	1	1	150.0	1	1				
Totals:	4	350.0	600.0	4	4	600.0	4	4	387.5	2	2	4

STATE OF	PROJECT NH-CR 0081(122)3	SHEET	TOTAL SHEETS
SOUTH DAKOTA	& P 0046(87)334	F12	F77

# **CONSTRUCTION STAKING**

					Grade S	Staking		
								Construction
							Sets	Staking
Roadway and	Begin	End	`Number	Length	Length	Lane	of	Quantity
Description	Station	Station	of Lanes	(ft)	(miles)	Factor	Stakes	(Mile)
US Hwy 81 NB	10+05.00	16+50.00	2	645	0.122	1	1	0.122
US Hwy 81 SB	10+05.00	16+50.00	2	645	0.122	1	1	0.122
US Hwy 81	16+50.00	31+50.00	5	1500	0.284	1	1	0.284
US Hwy 81 NB	31+50.00	82+98.56	2	5149	0.975	1	1	0.975
US Hwy 81 SB	31+50.00	83+22.15	2	5172	0.980	1	1	0.980
NB Str # 68-121-139	82+98.56	84+52.26						
SB Str # 68-120-139	83+22.14	84+75.84						
US Hwy 81 NB	84+52.26	199+88.00	2	11536	2.185	1	1	2.185
US Hwy 81 SB	84+75.84	199+88.00	2	11512	2.180	1	1	2.180
US Hwy 81	199+88.00	208+10.00	2	822	0.156	1	1	0.156
							Totals:	7.004

# LOCATION OF INTERSECTING ROADS AND ENTRANCES

## PCN 07V2

	INTERSECTING ROADS		ENTRANCES					
(Gravel to ROW/AC to Radius)	(Gravel beyond ROW/AC to Radius)	Asphalt beyond ROW		(Gravel to ROW)				
24' Intersecting Roads	24' Intersecting Roads	26' Intersecting Road	24' E	ntrances	30' Entrances	40' Entrances	24' Entrance	
Sta. 130+91 Rt Sta. 431+11 Lt Sta. 431+11 Rt Sta. 448+21 Rt	Sta. 60+00 Lt Sta. 78+60 Lt	Sta. 130+91 Lt	Sta. a 128+65 Rt Sta. a 135+56 Lt Sta. a 139+04 Lt Sta. a 139+04 Rt Sta. a 160+33 Lt Sta. a 163+83 Lt	Sta. 56+46 Rt Sta. 78+60 Rt Sta. 90+86 Lt Sta. 107+00 Lt Sta. 140+53 Lt Sta. 198+54 Lt Sta. 198+54 Rt	Sta. 457+90 Lt Sta. 457+90 Rt Sta. 472+12 Lt	Sta. 38+27 Lt Sta. 38+29 Rt Sta. 51+54 Rt Sta. 91+00 Rt Sta. 106+61 Rt Sta. 140+53 Rt	Sta. a 173+54 Lt	
28' Intersecting Roads	28' Intersecting Road	28' Intersecting Roads	Sta. a 163+83 Rt Sta. a 167+93 Lt	Sta. 348+96 Lt		Sta. 150+39 Rt Sta. 163+00 Rt	40' Entrances	
Sta. a 128+65 Lt Sta. a 181+54 Rt Sta. 25+11 Rt Sta. 185+30 Lt	55 Lt Sta. 64+75 Rt Sta. 25+15 Lt 4 Rt Sta. 185+30 Rt Rt	Sta. a 173+54 Rt Sta. a 181+54 Lt Sta. a 183+43 Rt Sta. a 185+01 Lt Sta. a 187+24 Rt Sta. a 187+40 Lt Sta. a 196+96 Lt Sta. a 207+90 Lt Sta. a 213+82 Lt Sta. a 213+82 Rt Sta. 13+73 Lt Sta. 13+73 Lt Sta. 43+26 Lt Sta. 51+54 Lt	Sta. 348+96 Rt Sta. 355+18 Rt Sta. 360+88 Lt Sta. 363+08 Rt Sta. 384+18 Rt Sta. 394+51 Lt Sta. 394+54 Rt Sta. 406+63 Lt Sta. 415+18 Rt Sta. 421+18 Lt Sta. 421+18 Lt Sta. 466+64 Lt Sta. 485+61 Rt Sta. 497+61 Rt		Sta. 498+83 Rt	Sta. a 201+42 Lt Sta. a 204+56 Lt		
			Sta. a 213+82 Rt Sta. 13+73 Lt Sta. 18+40 Lt	Sta. 421+18 Lt Sta. 466+64 Lt Sta. 485+61 Rt				

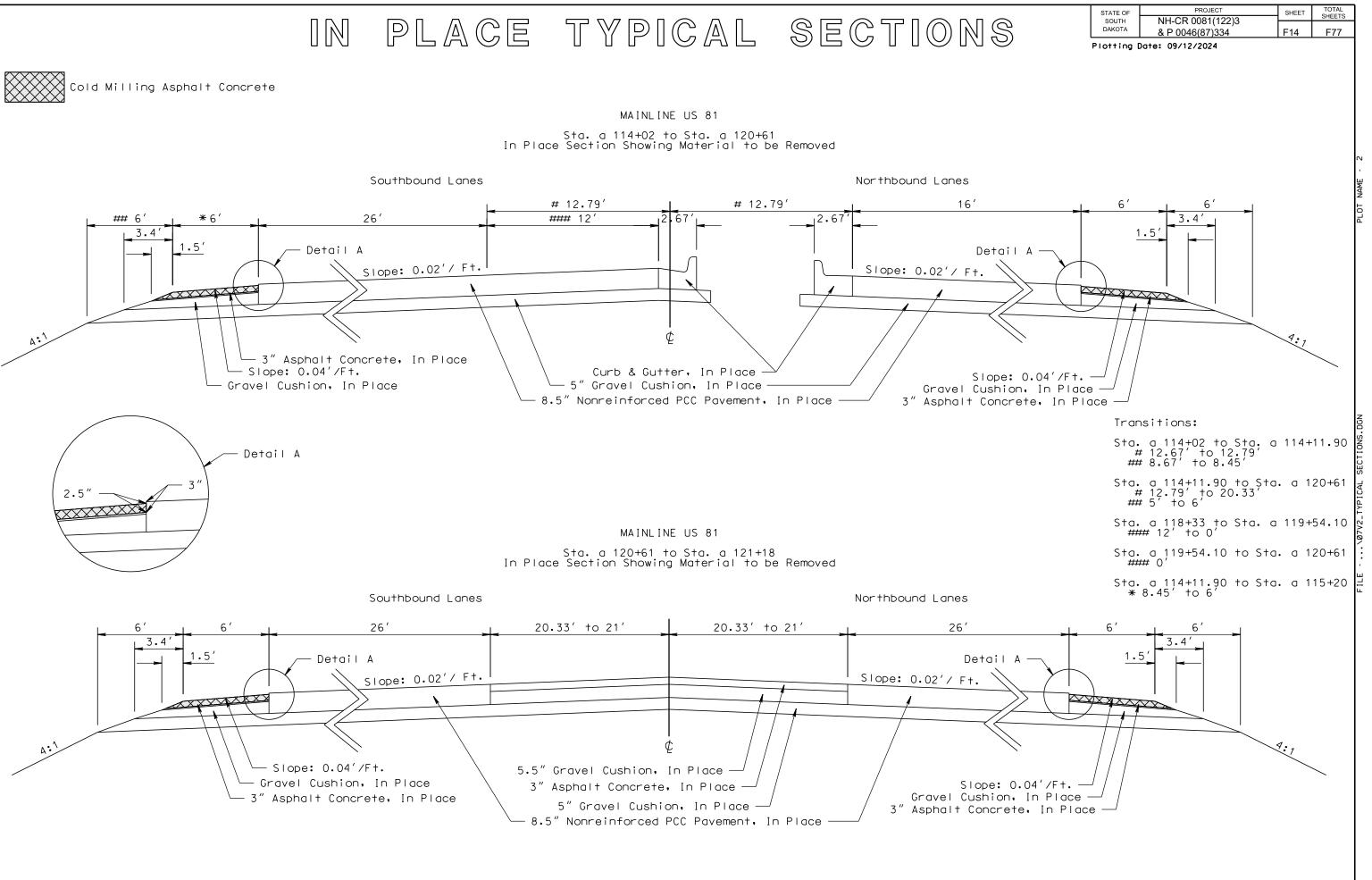
STATE OF	PROJECT NH-CR 0081(122)3	SHEET	TOTAL SHEETS
SOUTH DAKOTA	& P 0046(87)334	F13	F77

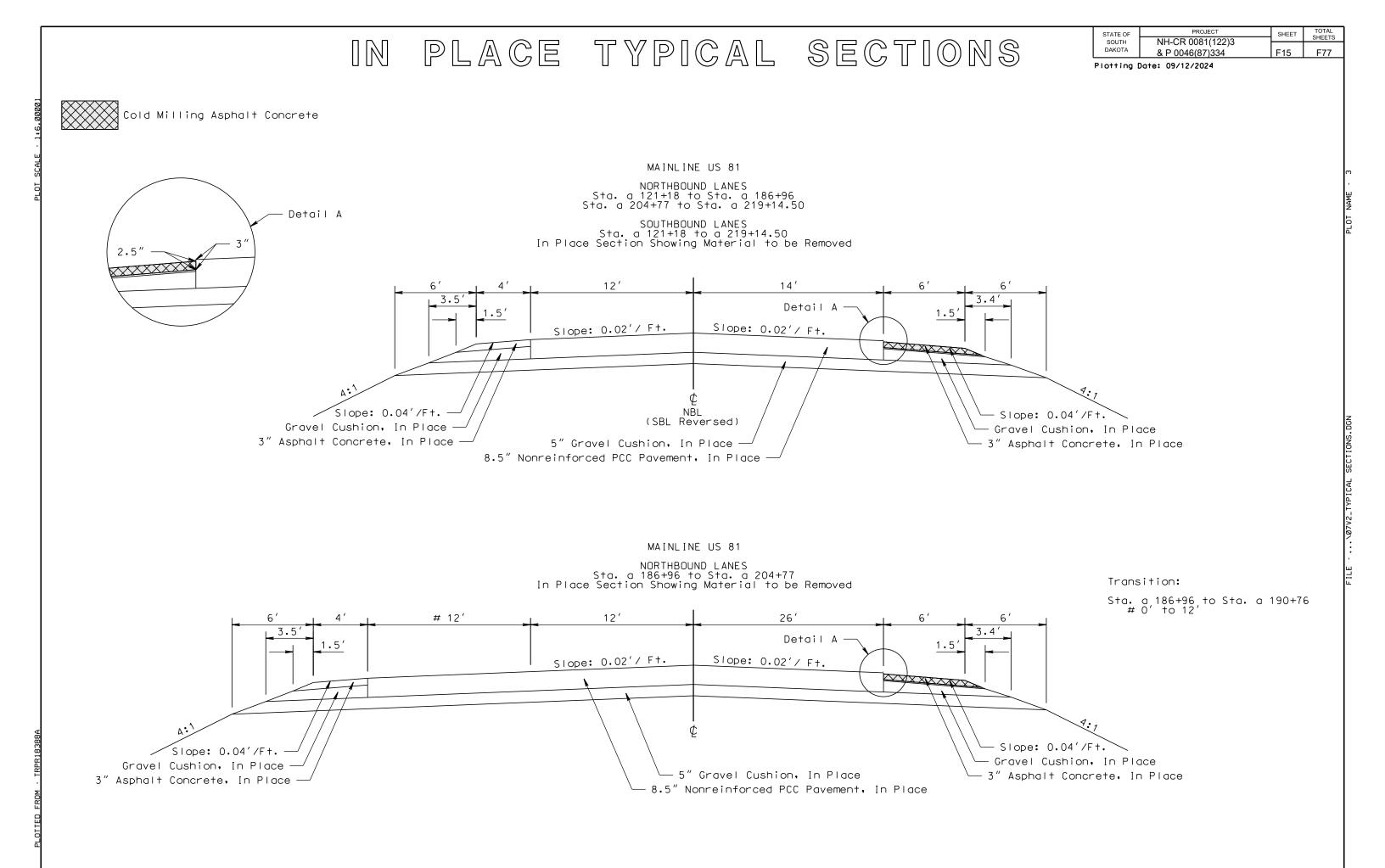
## PCN 09P4 ENTRANCES

(Gravel to ROW)

24' Entrances Sta. 6+78 Rt Sta. 10+78 Lt

Sta. 11+95 Lt



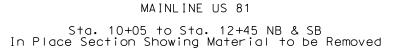


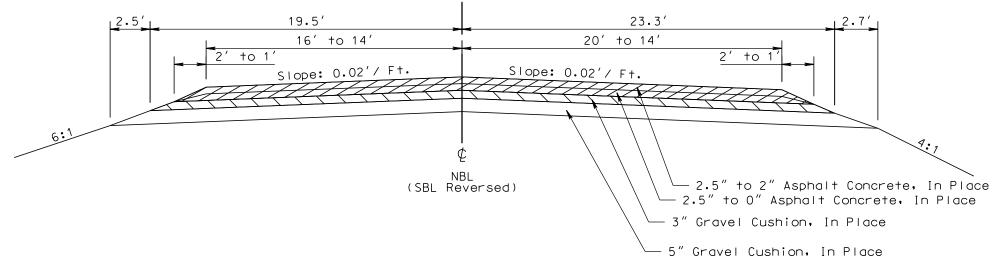
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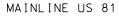


Salvage Asphalt Concrete Pavement

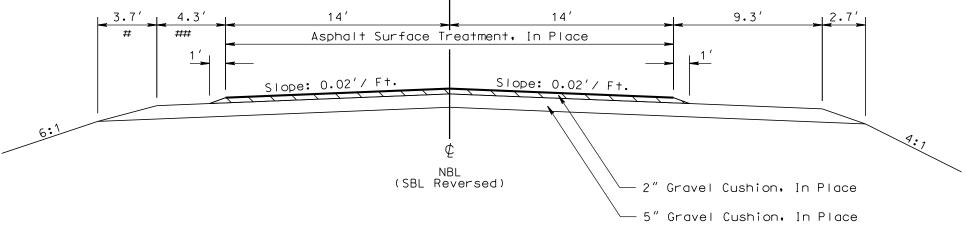
Salvage and Stockpile Granular Base Material







Sta. 12+40 to Sta. 16+50 NB & SB - # 2.5' ## 3.5' Sta. 31+50 to Sta. 78+56.49 NB Sta. 31+50 to Sta. 79+80 SB Sta. 87+94.33 to Sta. 199+88 NB Sta. 89+17.84 to Sta. 199+88 SB In Place Section Showing Material to be Removed

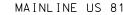


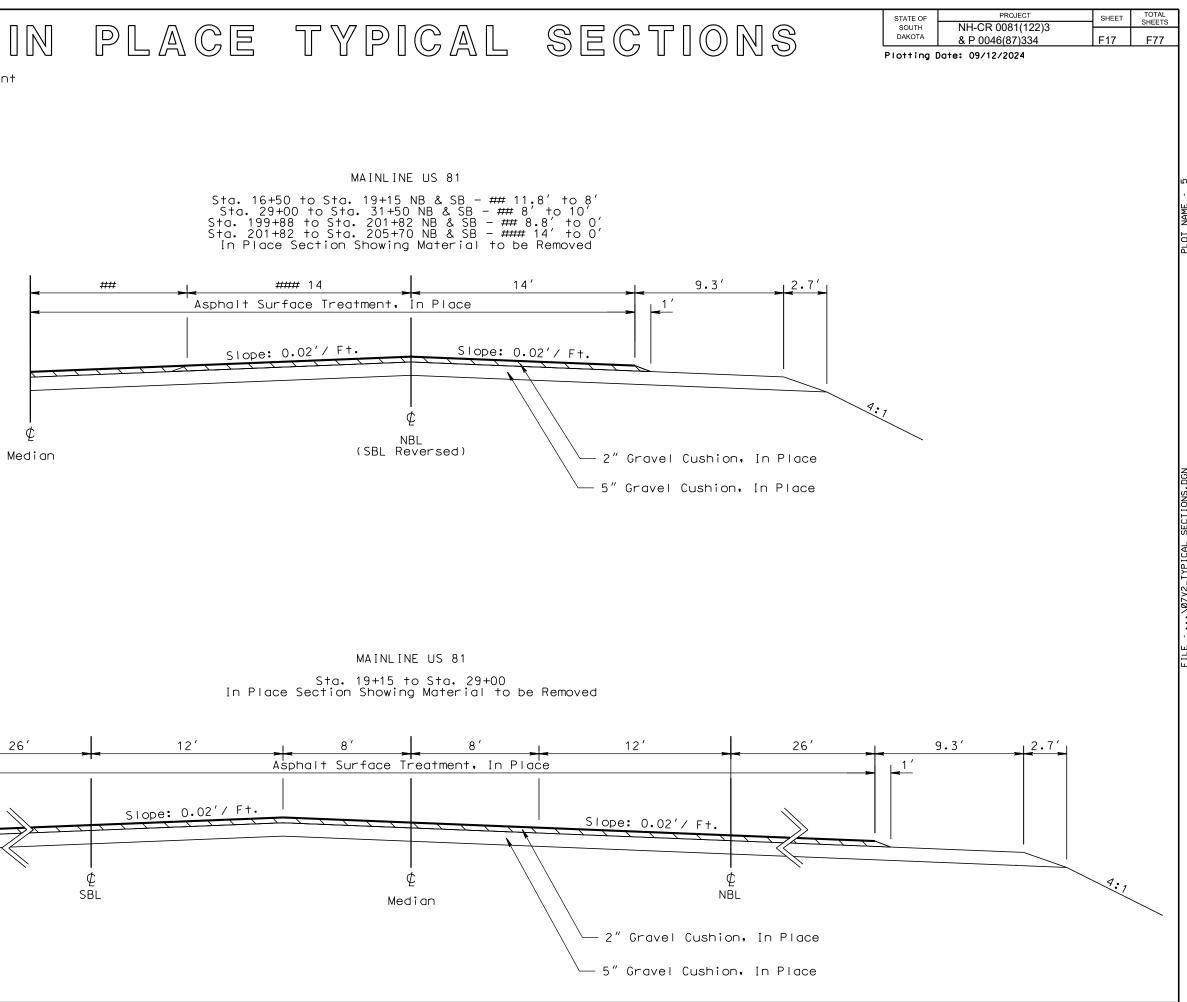
	STATE OF	PROJECT	SHEET	TOTAL
	SOUTH DAKOTA	NH-CR 0081(122)3		SHEETS
		& P 0046(87)334	F16	F77
)	Plotting [	0ate: 09/12/2024		



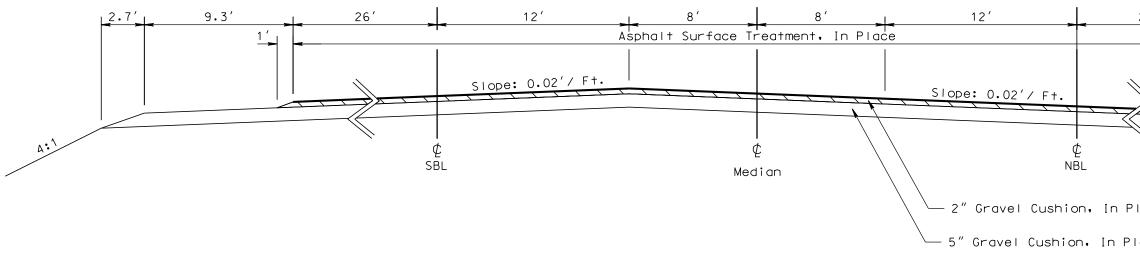
Salvage Asphalt Concrete Pavement

Salvage and Stockpile Granular Base Material







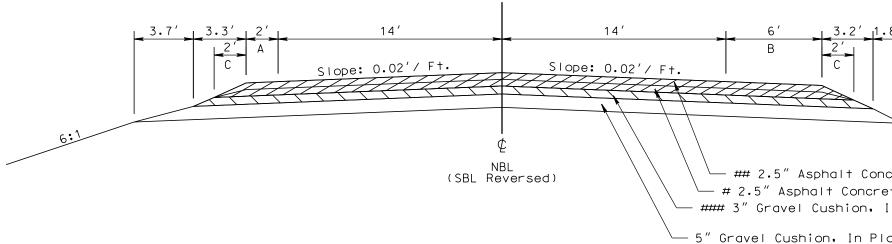


# IN PLACE

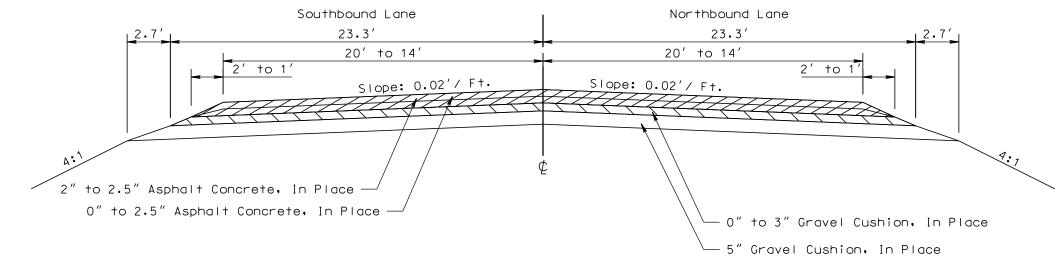


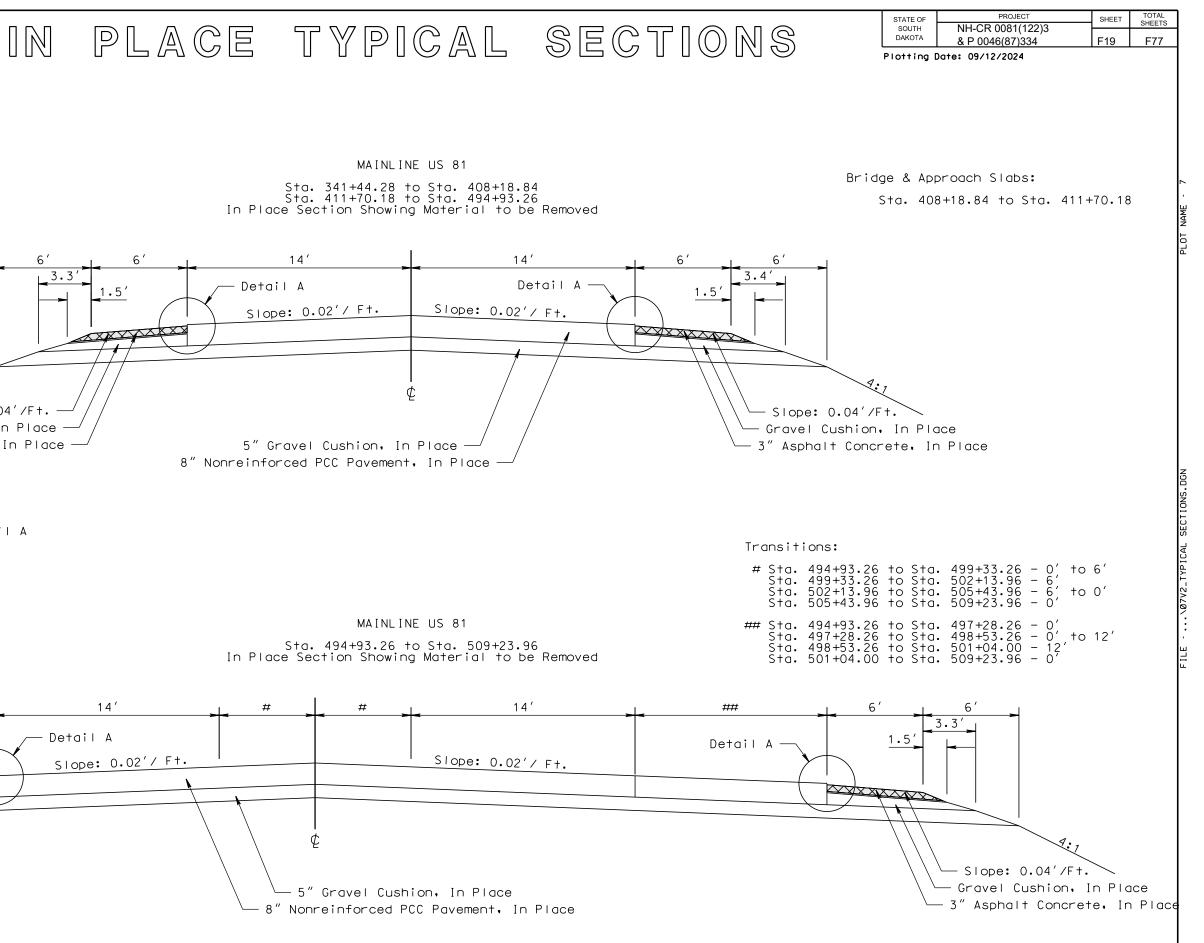
Salvage Asphalt Concrete Pavement

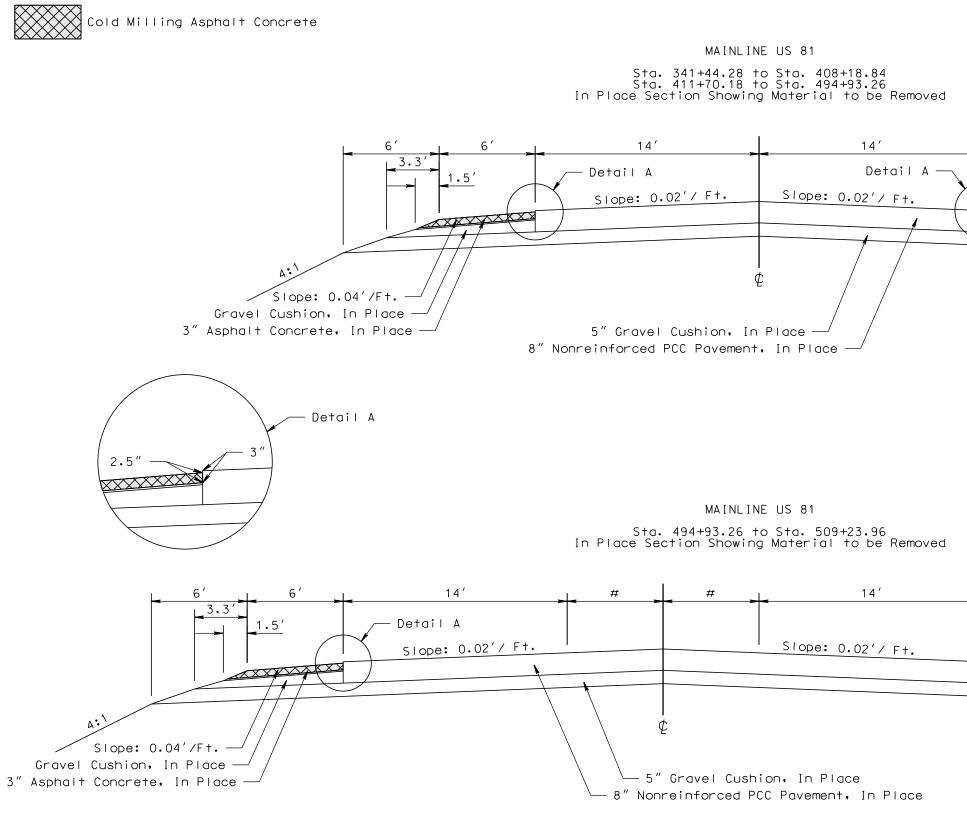
Salvage and Stockpile Granular Base Material

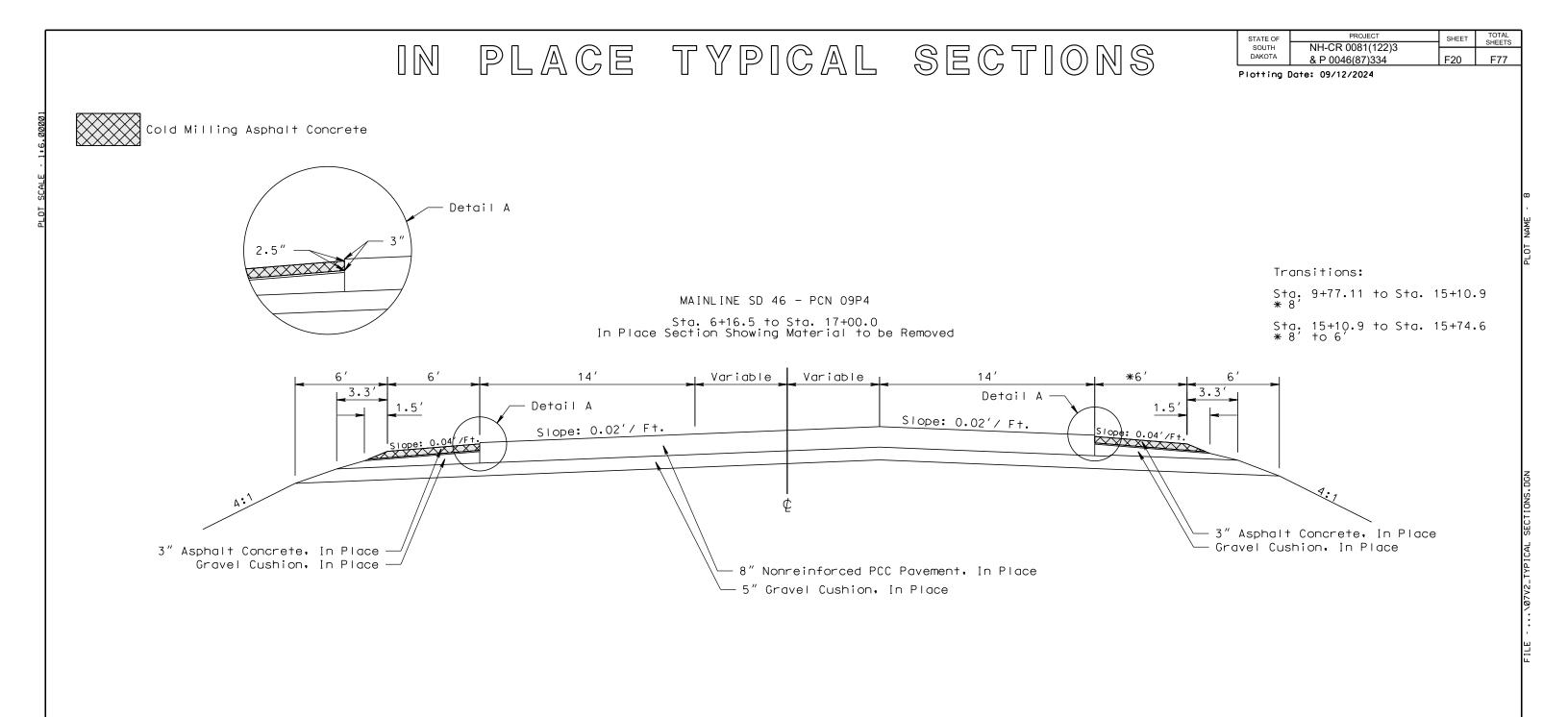


				TOTAL	1
	STATE OF SOUTH DAKOTA	PROJECT NH-CR 0081(122)3	SHEET	SHEETS	
E TYPICAL SECTIONS		& P 0046(87)334 Date: 09/12/2024	F18	F77	
MAINLINE US 81 Sta. 78+56.49 to Sta. 82+98.57 NB Sta. 79+80 to Sta. 83+22.15 SB Sta. 84+52.26 to Sta. 87+94.33 NB Sta. 84+75.84 to Sta. 89+17.84 SB n Place Section Showing Material to be Removed	Bridges & Ap Sta. 82+ Sta. 83+	proach Slabs: 98.57 to Sta. 84+52 22.15 to Sta. 84+75	2.26 NB 5.84 SB		PLOT NAME - 6
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					
Iope: 0.02'/ Ft. Slope: 0.02'/ Ft. C					
Letter Le	• In Place				DGN
5" Gravel Cushion, In Place	e				CT I ONS
Station to Station       A       B       C       #         78+56.49 to 80+56.49 NB       0' to 2'       0' to 6'       1' to 2'       0" to 2.5"       2"         79+80 to 81+80 SB       0' to 2'       0' to 6'       1' to 2'       0" to 2.5"       2"         85+94.33 to 87+94.33 NB       2' to 0'       6' to 0'       2' to 1'       2.5" to 0"       2.         87+17.84 to 89+17.84 SB       2' to 0'       6' to 0'       2' to 1'       2.5" to 0"       2.	##         ###           to 2.5"         0" to           to 2.5"         0" to           5" to 2"         3" to           5" to 2"         3" to	3″ 3″ 0″			\@7V2_TYPICAL SECTIONS.DGN
MAINLINE US 81 Sta. 205+70 to Sta. 208+10 n Place Section Showing Material to be Removed					FILE \07V
nd Lane Northbound Lane					
3' 23.3'	· /				1

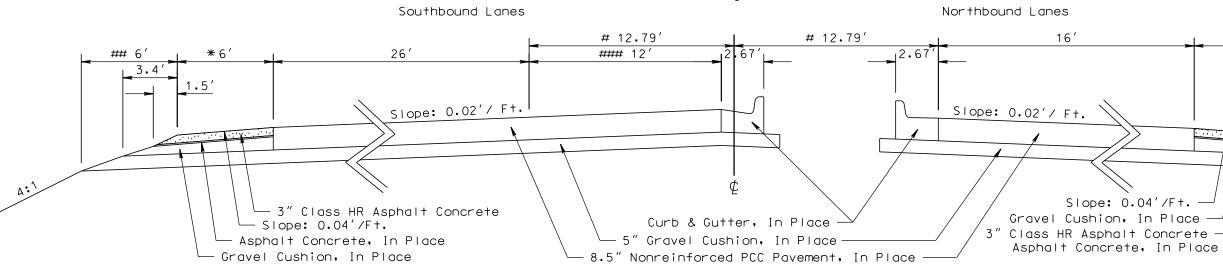


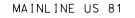




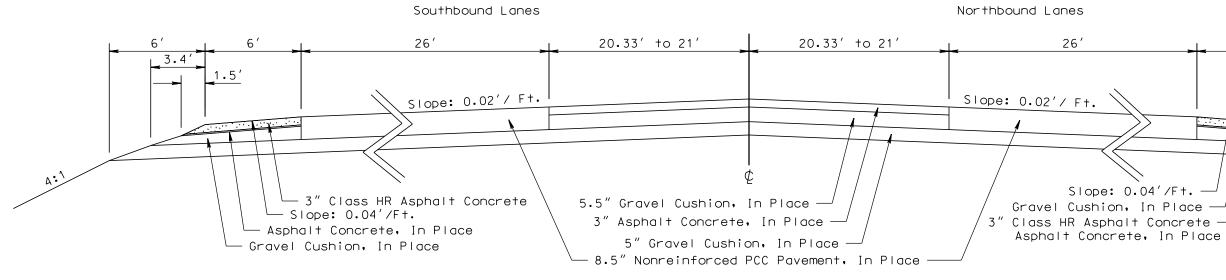


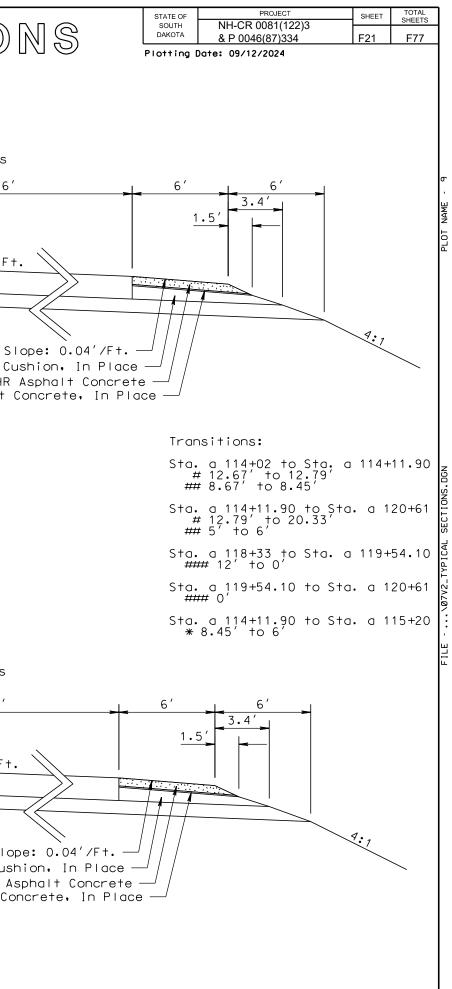




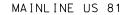


Sta. a 120+61 to Sta. a 121+18 Surfacing Section



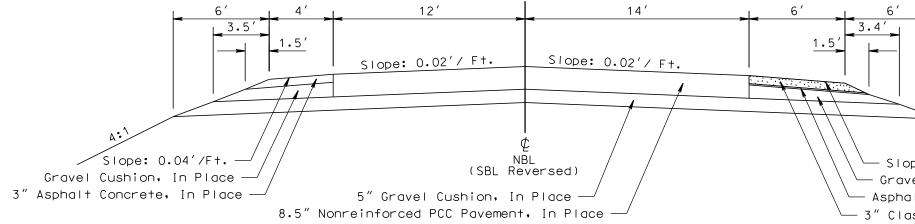


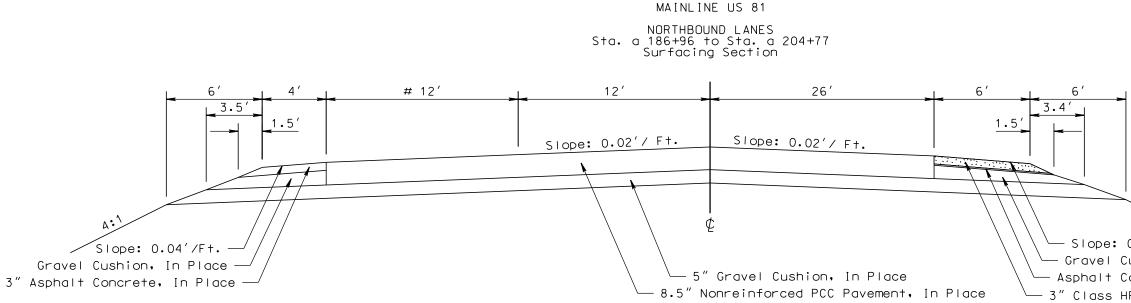
# TYPICAL SURFACING SECTION



NORTHBOUND LANES Sta. a 121+18 to Sta. a 186+96 Sta. a 204+77 to Sta. a 219+14.50

SOUTHBOUND LANES Sta. a 121+18 to a 219+14.50 Surfacing Section





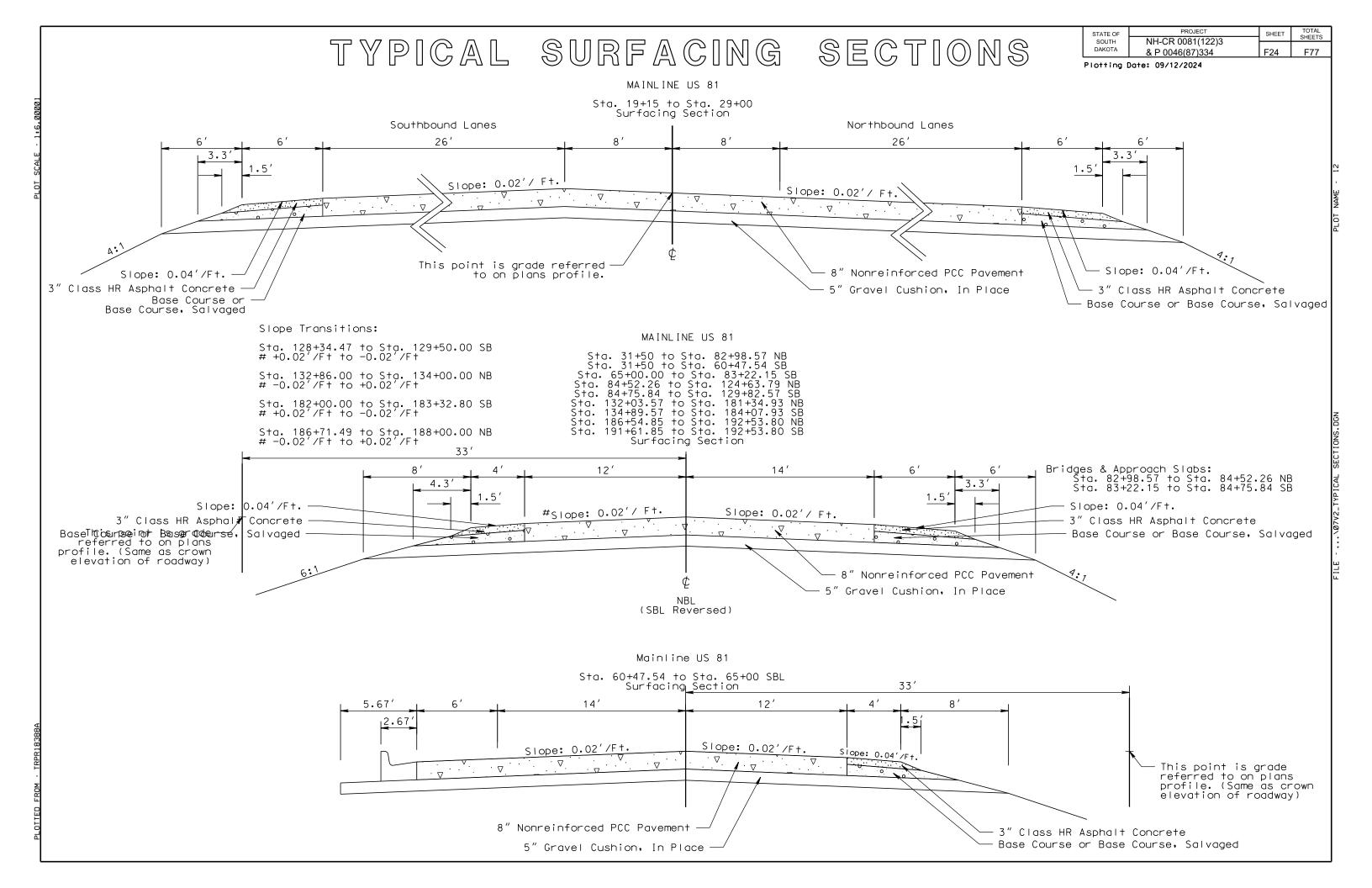
	STATE OF			SHEET	TOTAL SHEETS	٦
Q	SOUTH DAKOTA	NH-CR 0081(122)3 & P 0046(87)334		F22	F77	
$\mathbf{O}$	Plotting D	ate: 09/12/2024				1
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						PLOT NAME
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nalt Concrete						NS.
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	Trans	ition:				ILE
				400.70		
	Sta. #	a 186+96 to St 0′ to 12′	a. a	190+76	)	
4:	1					
ope: 0.04'/F	t.					
vel Cushion,		ice				
nalt Concrete						
lass HR Aspho						

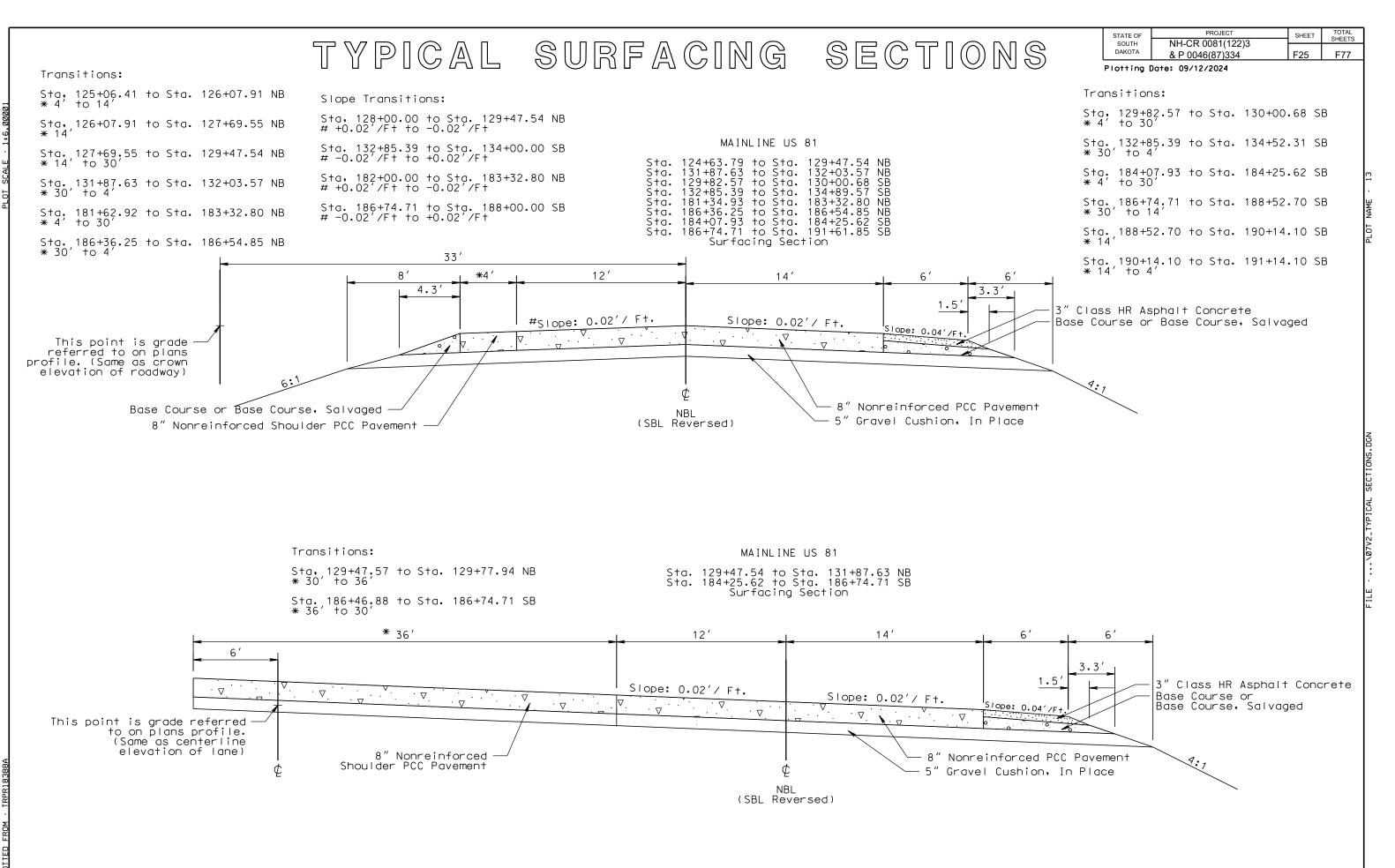
TYPICAL SURFACING SECTION Slope Transitions: Sta, 15+00.00 to Sta. 16+39.68 NB MAINLINE US 81 # +0.02'/F+ to -0.02'/F+ Sta. 10+05 to Sta. 16+50 NB & SB Sta, 15+00.00 to Sta, 16+39.68 SB # -0.02'/Ft to +0.02'/Ft Surfacing Section 33′ 6′ 4′ 12′ 14′ 6′ 6′ 3.5' 3.3' 1.5 1.5 #Slope: 0.02'/ Ft. #Slope: 0.02'/ Ft. · \ This point is grade referred to on plans profile. (Same as crown elevation of roadway) 6**:**1 20:1 Slope: 0.04'/Ft. Slop 3" Class HR Asphalt Concrete NBL 3″ C (SBL Reversed) Base Course or Base Course, Salvaged Base 5" Gravel Cushion, In Place 8" Nonreinforced PCC Pavement MAINLINE US 81 Sta. 16+50 to Sta. 19+15 NB - ## 11.8' to 8' Sta. 29+00 to Sta. 31+50 NB - ## 8' to 10' Surfacing Section 14′ 12′ 6 ' ## 6 3.3 1.5 Slope: 0.02'/ Ft. Slope: 0.02'/ Ft.  $\nabla$ . Δ  $\nabla$ This point is grade ·  $\nabla$ referred to on plans profile. • 🗸 ¢ ¢ 8" Nonreinforced PCC Pavement NBL Median 5" Gravel Cushion, In Place MAINLINE US 81 Sta. 16+50 to Sta. 19+15 SB - ## 11.8' to 8' Sta. 29+00 to Sta. 31+50 SB - ## 8' to 10' Surfacing Section 6′ 6′ 12′ 14′ ## 3.3 1.5' Slope: 0.02'/ Ft. Slope: 0.02'/ Ft. Slope: 0.02'/ Ft.  $\nabla$  $\nabla$  $\nabla$  $\nabla$ · 🗸 · ····  $\nabla$ Ę Slope: 0.04'/Ft. - 8" Nonreinforced PCC Pavement ¢ SBL 3" Cíass HR Asphalt Concrete Base Course or Base Course, Salvaged Median 5" Gravel Cushion, In Place

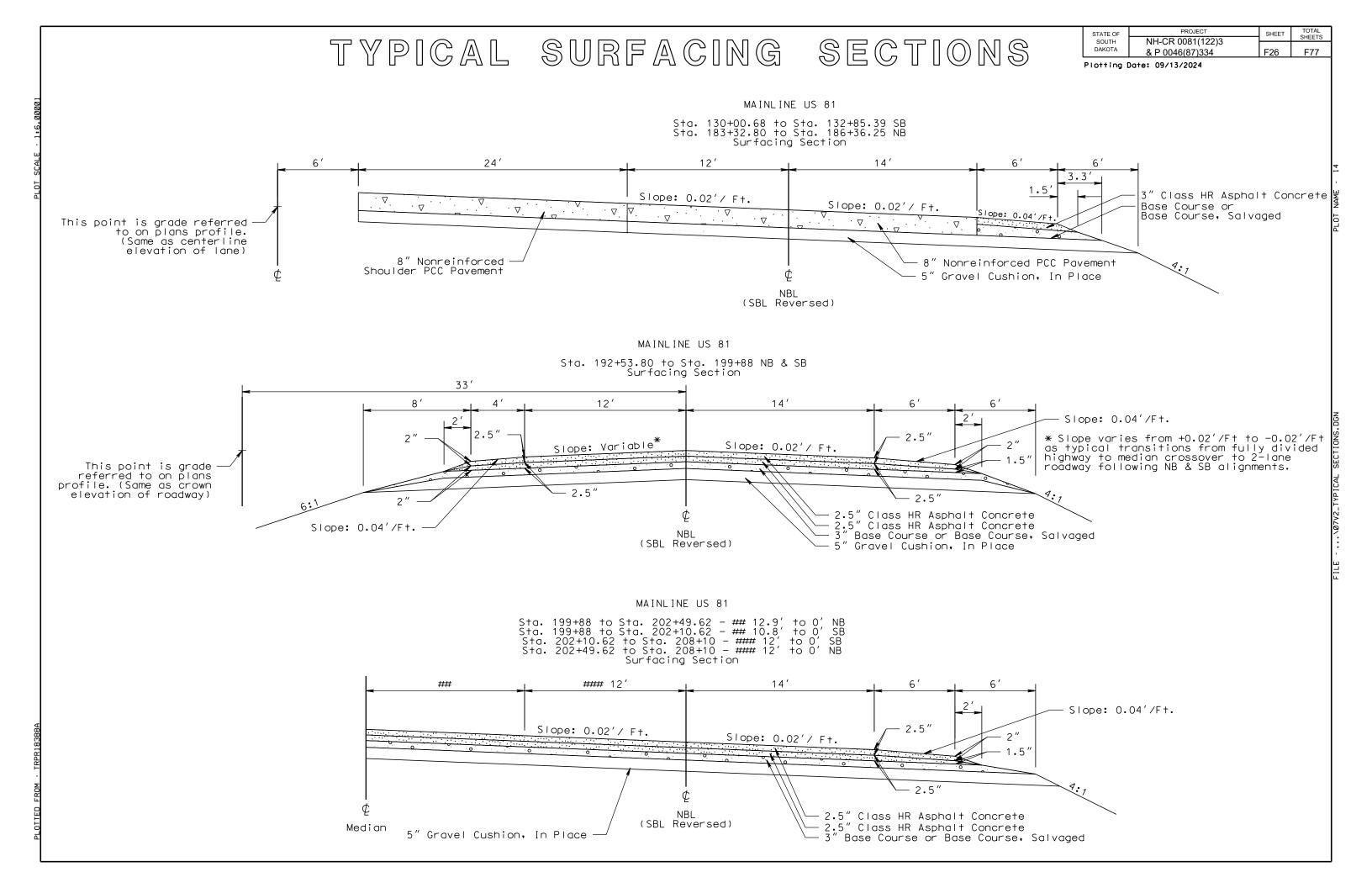
	STATE OF	PROJECT	SHEET	TOTA SHEET
$\bigcirc$	SOUTH	NH-CR 0081(122)3		
5	DAKOTA	& P 0046(87)334	F23	F77
$\bigcirc$	Plotting [	Date: 09/13/2024		
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-				
4:				
· ·	1			
be: 0.04'/F+	. \			
lass HR Asph		icrete		
Course or Bo	ose Cour	rse, Salvaged		
avement				

1. Slope: 0.04'/F+. 3" Class HR Asphalt Concrete Base Course or Base Course, Salvaged

> This point is grade referred to on plans profile.



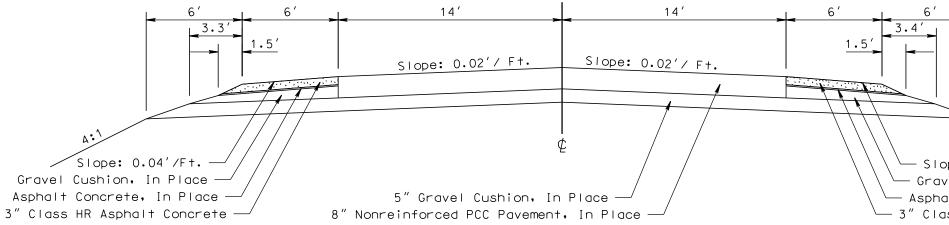




# TYPICAL SURFACING SECTION



Sta. 348+95.12 to Sta. 408+18.84 Sta. 411+70.18 to Sta. 494+93.26 Surfacing Section



Transi

# Sta Sta Sta Sta

MAINLINE US 81

Sta. 494+93.26 to Sta. 509+23.96 Surfacing Section

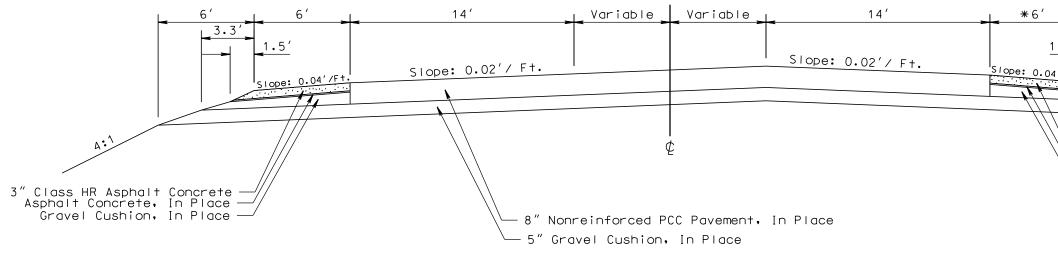
## Sta. Sta. Sta. Sta. Sta.

6′ 14′ # 6' # 6′ 14′ 6′ ## 12' 3.3 1.5' Slope: 0.02'/ Ft. Slope: 0.02'/ Ft. A:) ¢ Slope: 0.04'/Ft. -Gravel Cushion, In Place -5" Gravel Cushion, In Place Asphalt Concrete, In Place -8" Nonreinforced PCC Pavement, In Place 3" Class HR Asphalt Concrete

			PROJECT	OUEET	TOTAL
0	2	STATE OF SOUTH DAKOTA	NH-CR 0081(122)3 & P 0046(87)334	SHEET F27	SHEETS F77
Ś	シ	Plotting	Date: 09/12/2024	1.21	
			oroach Slabs: 8+18.84 to Sta. 411	+70.18	
		Z			ā
ive na l	e: 0.04'/F I Cushion t Concrete s HR Aspho	• In Pic e• In Pi	lace		12 IVPICAL SECTIONS DAM
;+;	ons:				
]. ]. ].	494+93.26 499+33.26 502+13.96 505+43.96	to Sta to Sta to Sta to Sta	• 502+13.96 - 6'	5 6' 5 0'	0107 TVD10
]. ]. ].	494+93.26 497+28.26 498+53.26 501+04.00	to Sta to Sta to Sta to Sta	. 497+28.26 - 0' . 498+53.26 - 0' +c . 501+04.00 - 12' . 509+23.96 - 0'	o 12′	ETIE - 707
	6				
			Slope: 0.04'/Ft Gravel Cushion, Asphalt Concrete, 3" Class HR Asphal	In Pic In Pi	ace



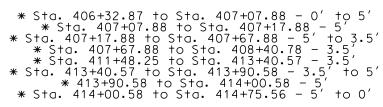
MAINLINE SD 46 - PCN 09P4 Sta. 6+16.5 to Sta. 17+00.0 Surfacing Section



	STATE OF		SHEET	TOTAL SHEETS
R	SOUTH DAKOTA	NH-CR 0081(122)3 & P 0046(87)334	F28	F77
	Trans Sta, * 8'	Date: 09/12/2024 itions: 9+77.11 to Sta. 15+1	0.9	PLOT NAME - 16
6' 1.5' 04'/Ft. 3" C Asph Grav	Iass HR alt Cor	Asphalt Concrete horete, In Place	4.6	FILE \07V2_TYPICAL SECTIONS.DGN



MAINLINE US 81

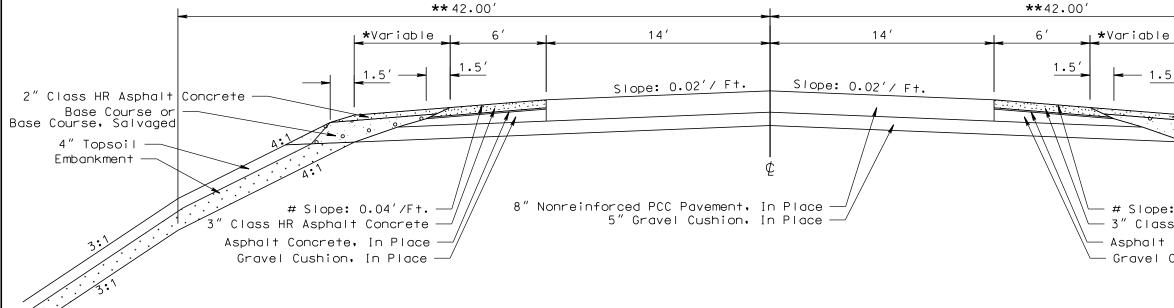


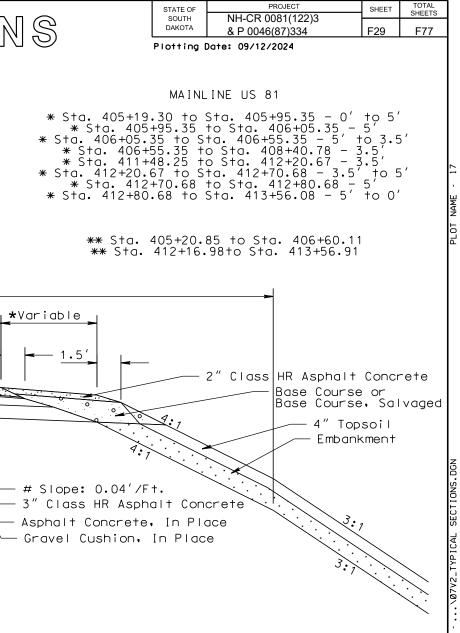
\*\* Sta. 413+36.70 to Sta. 414+47.19

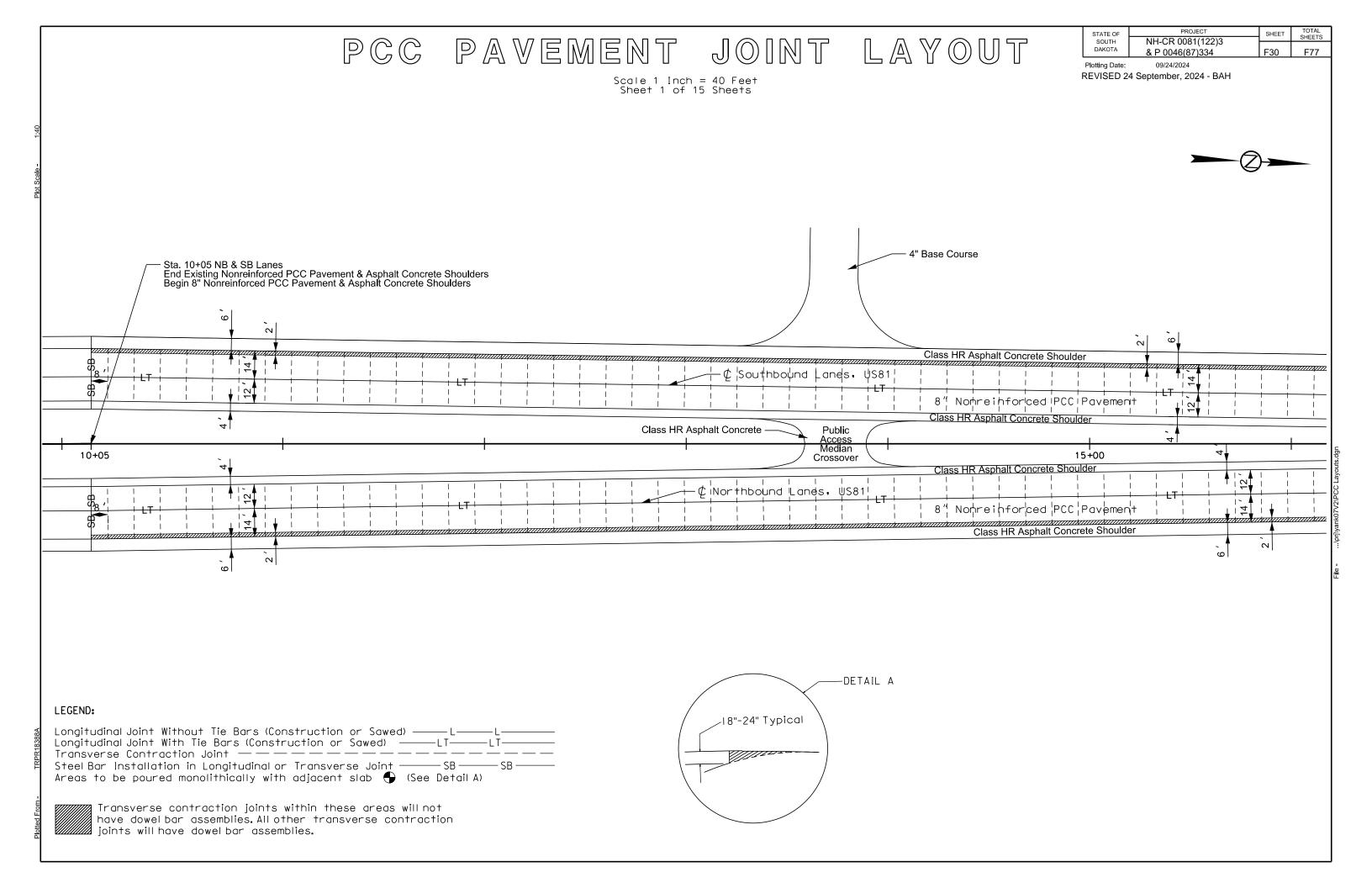
Bridge & Approach Slabs: Sta. 408+18.84 to Sta. 411+70.18

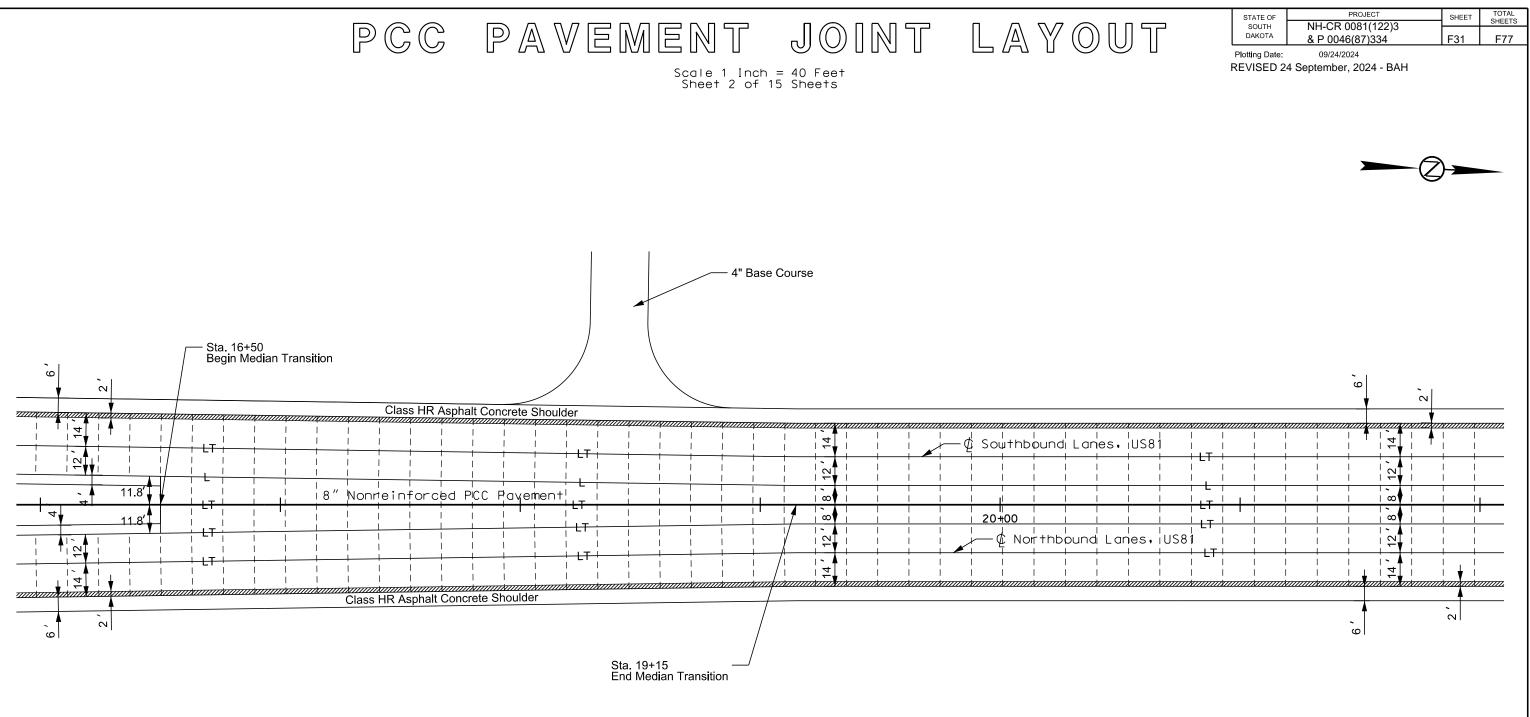
#### Note:

# Match cross slope to existing at bridge

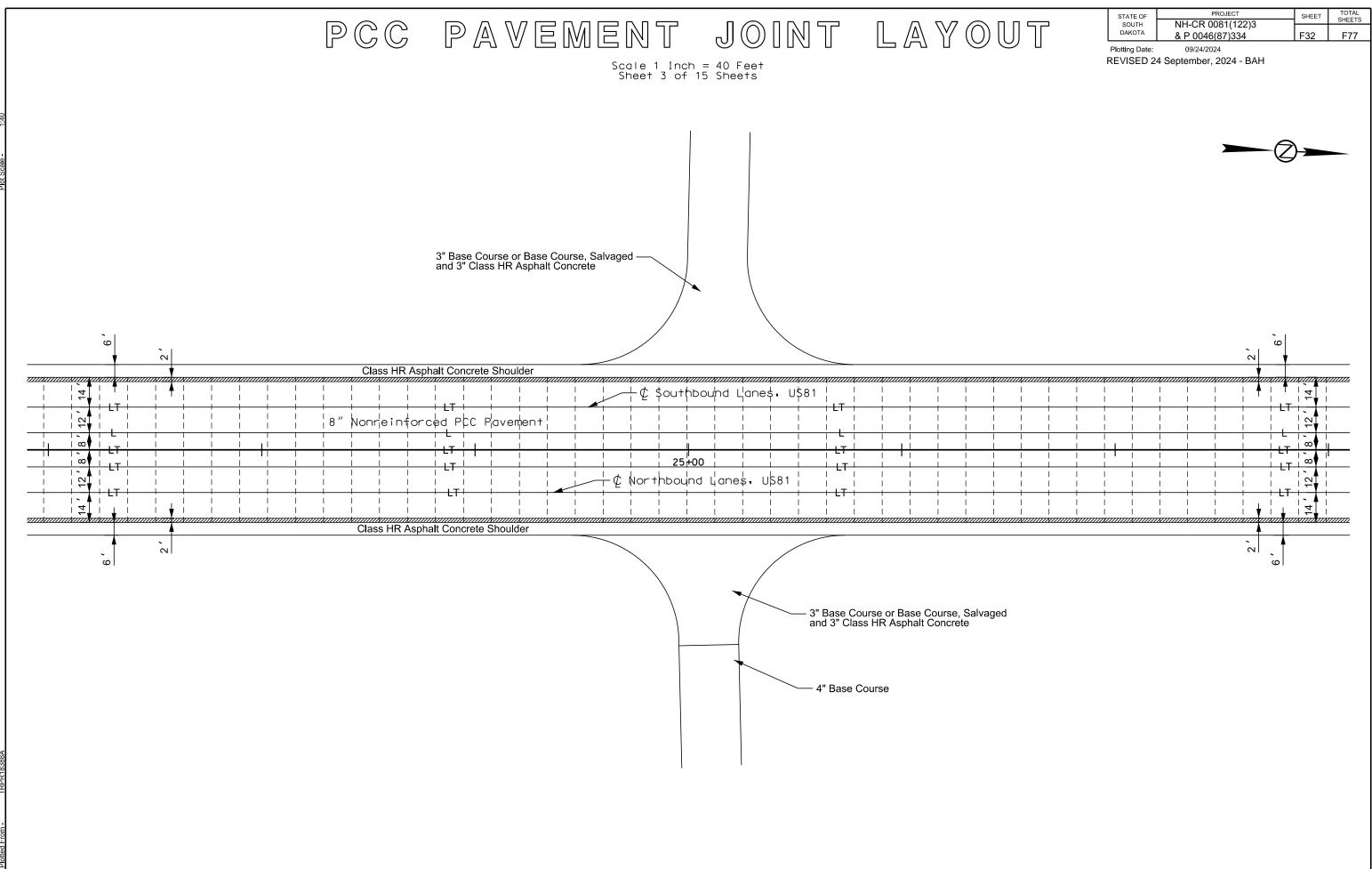




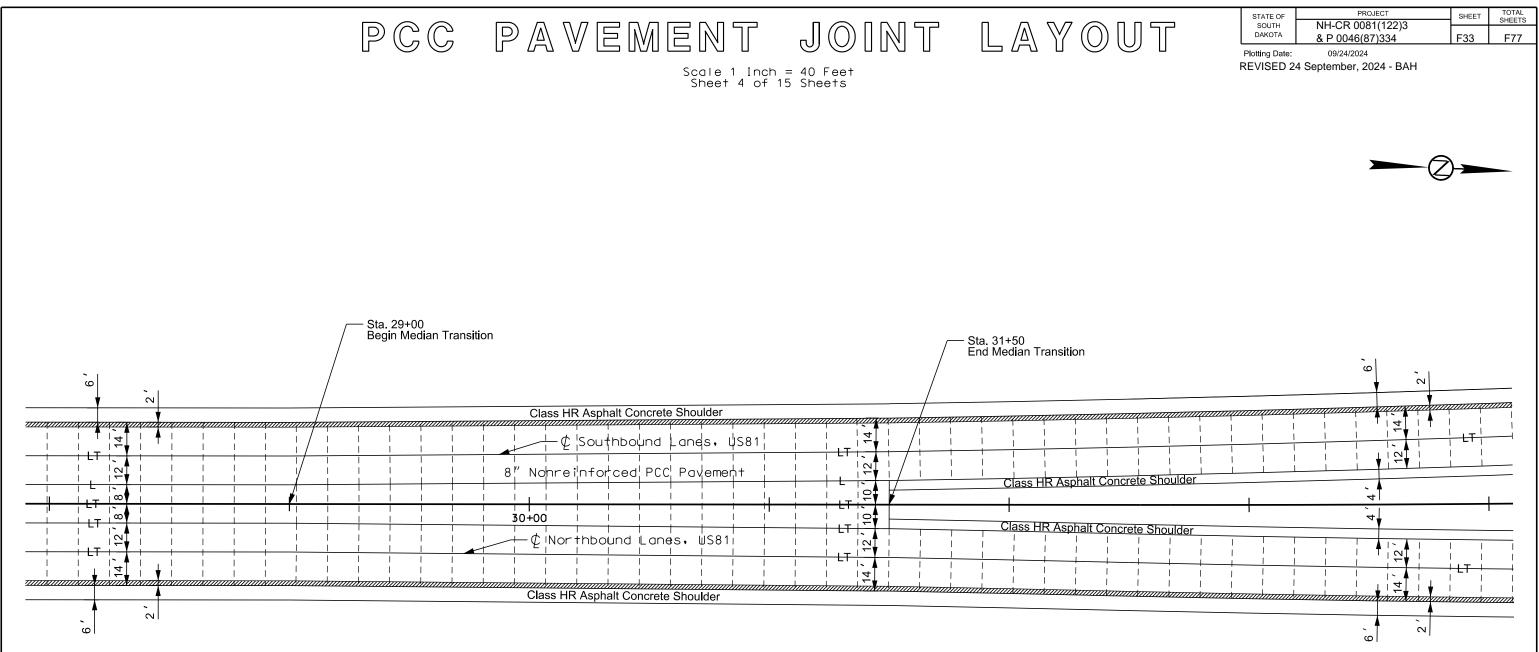




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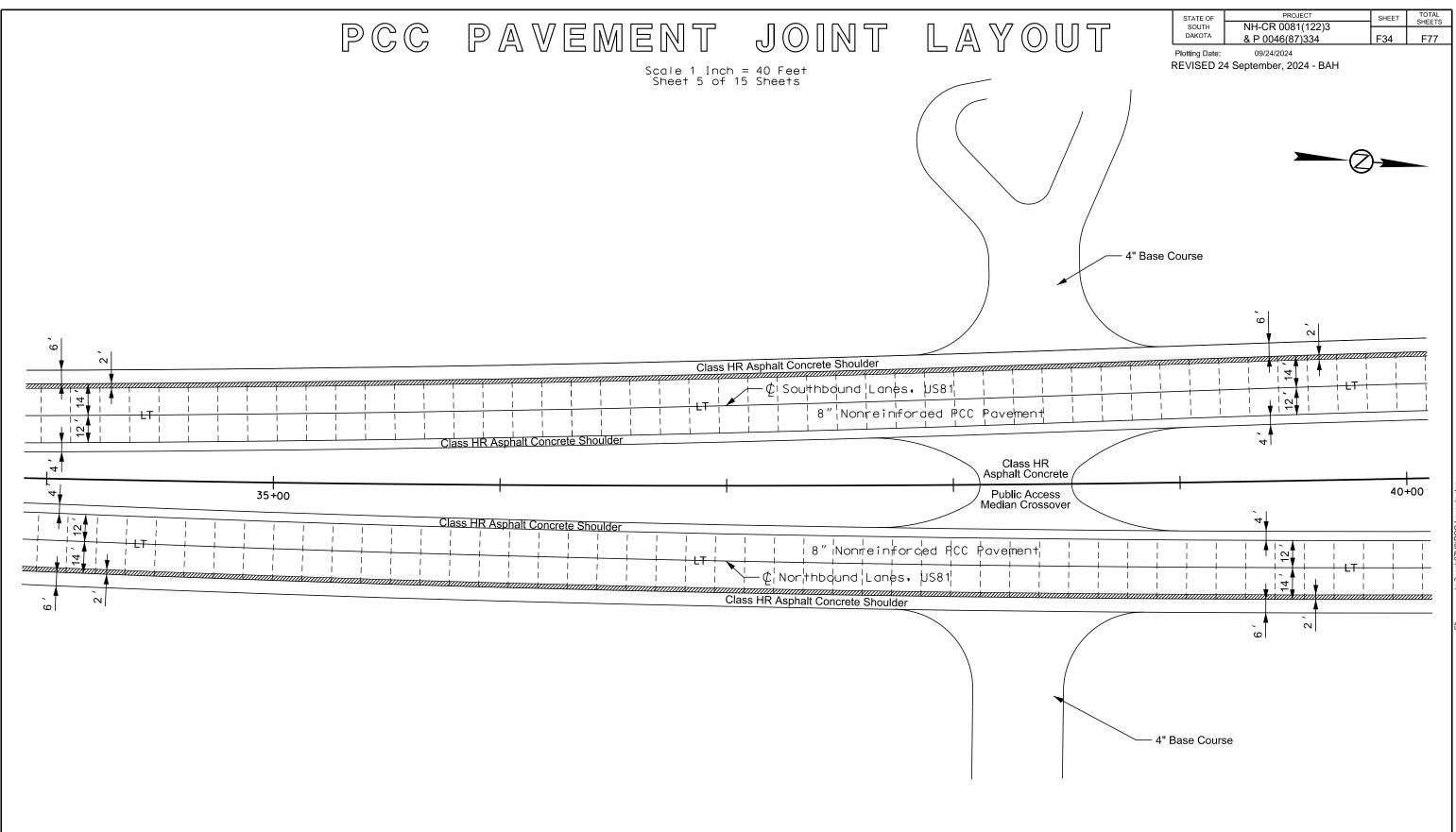
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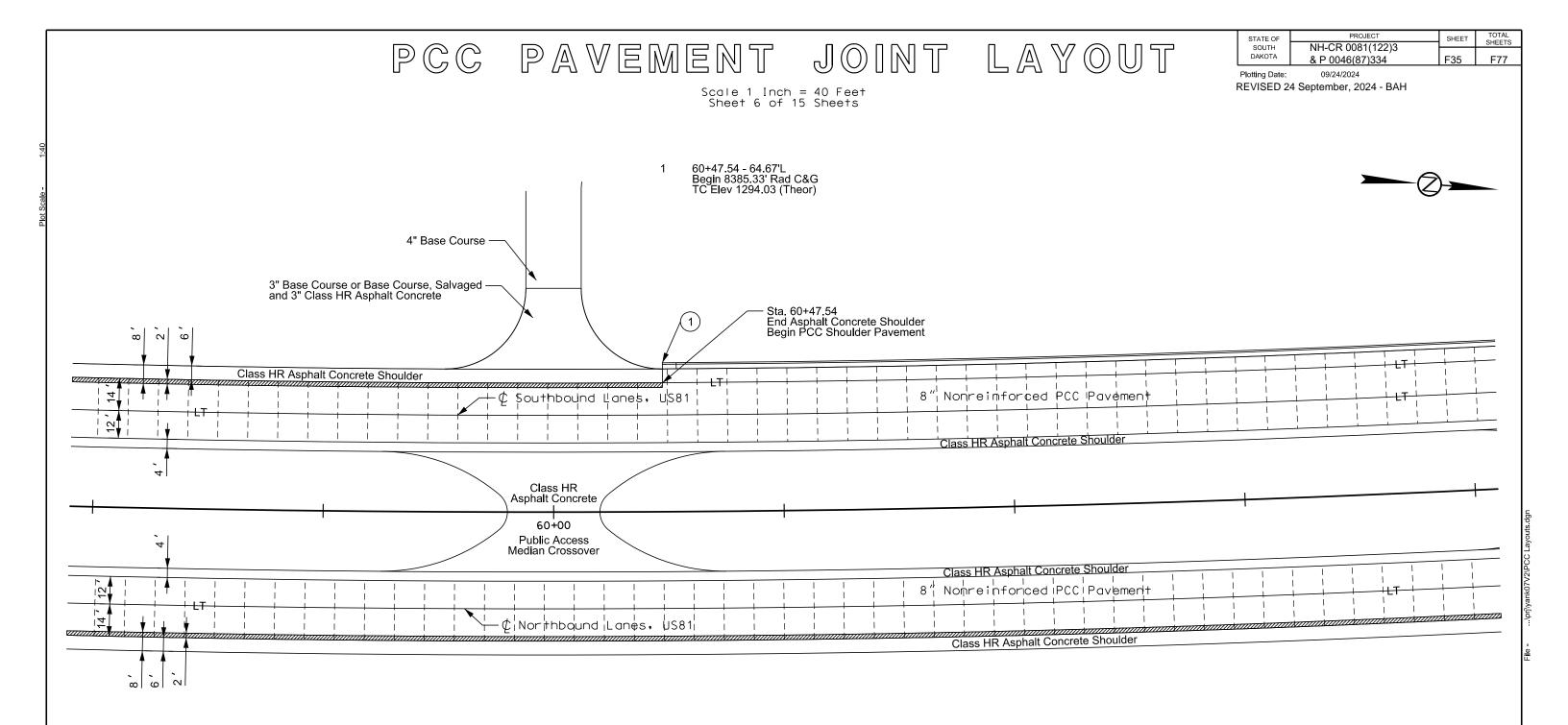


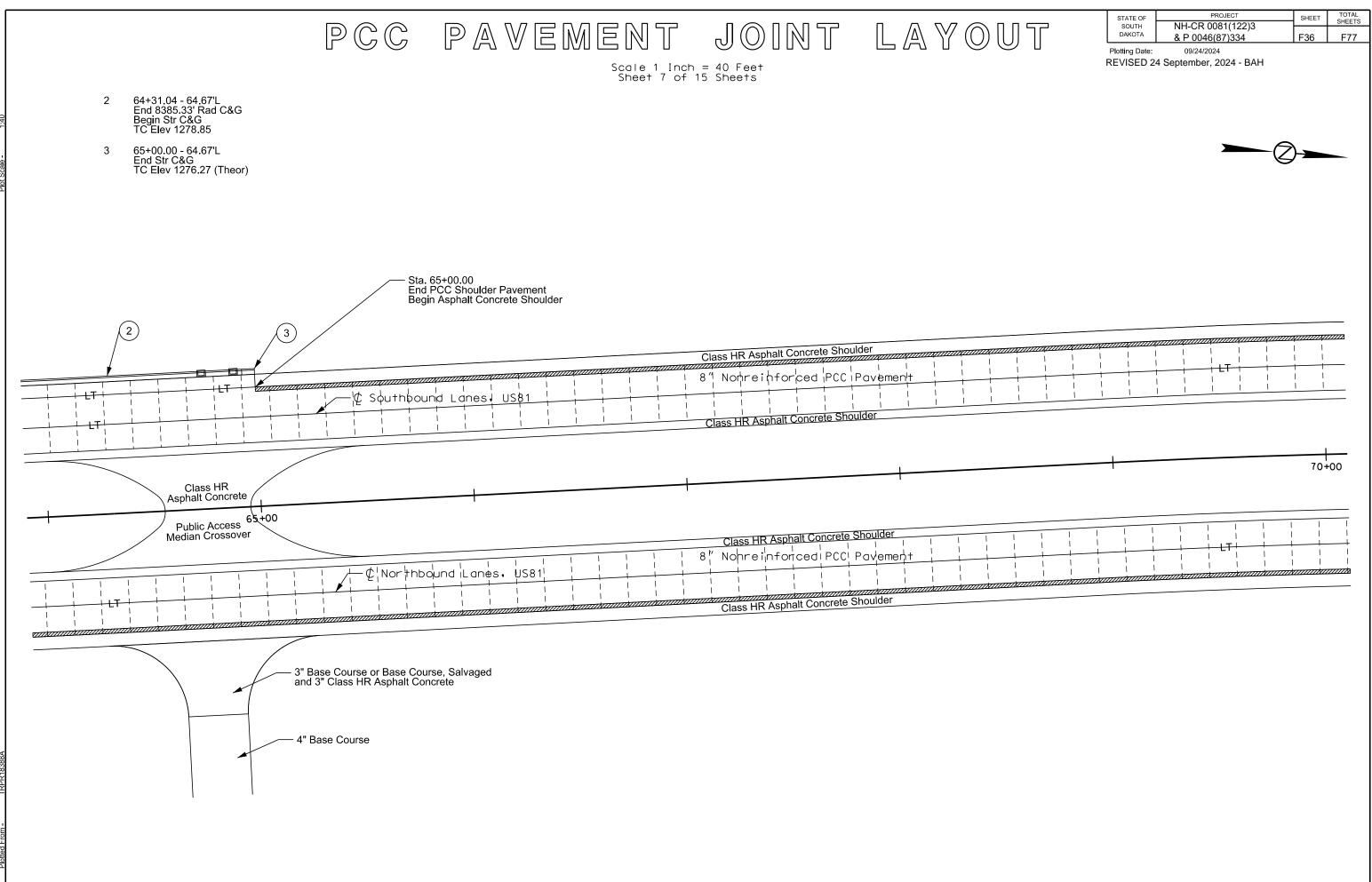
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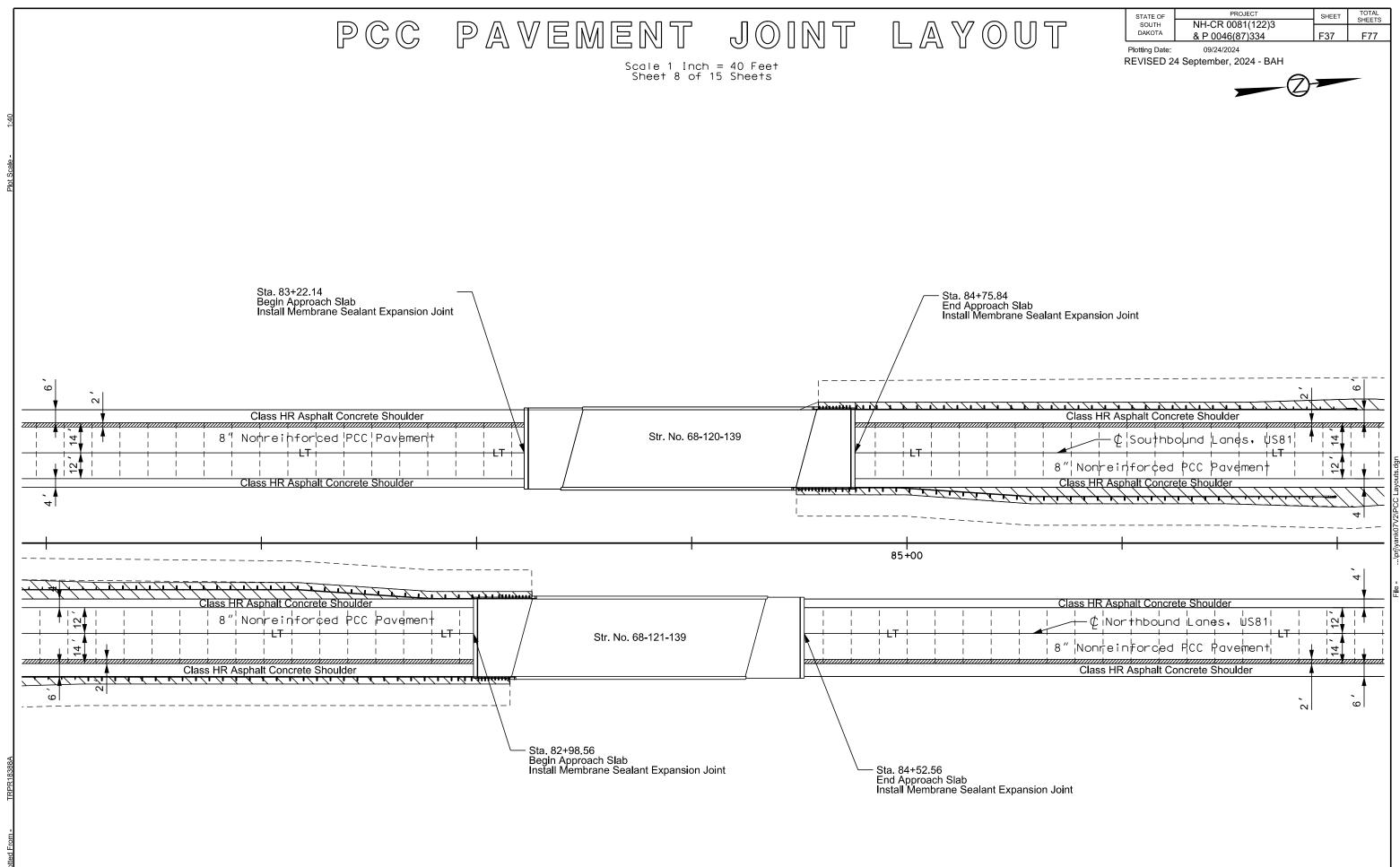
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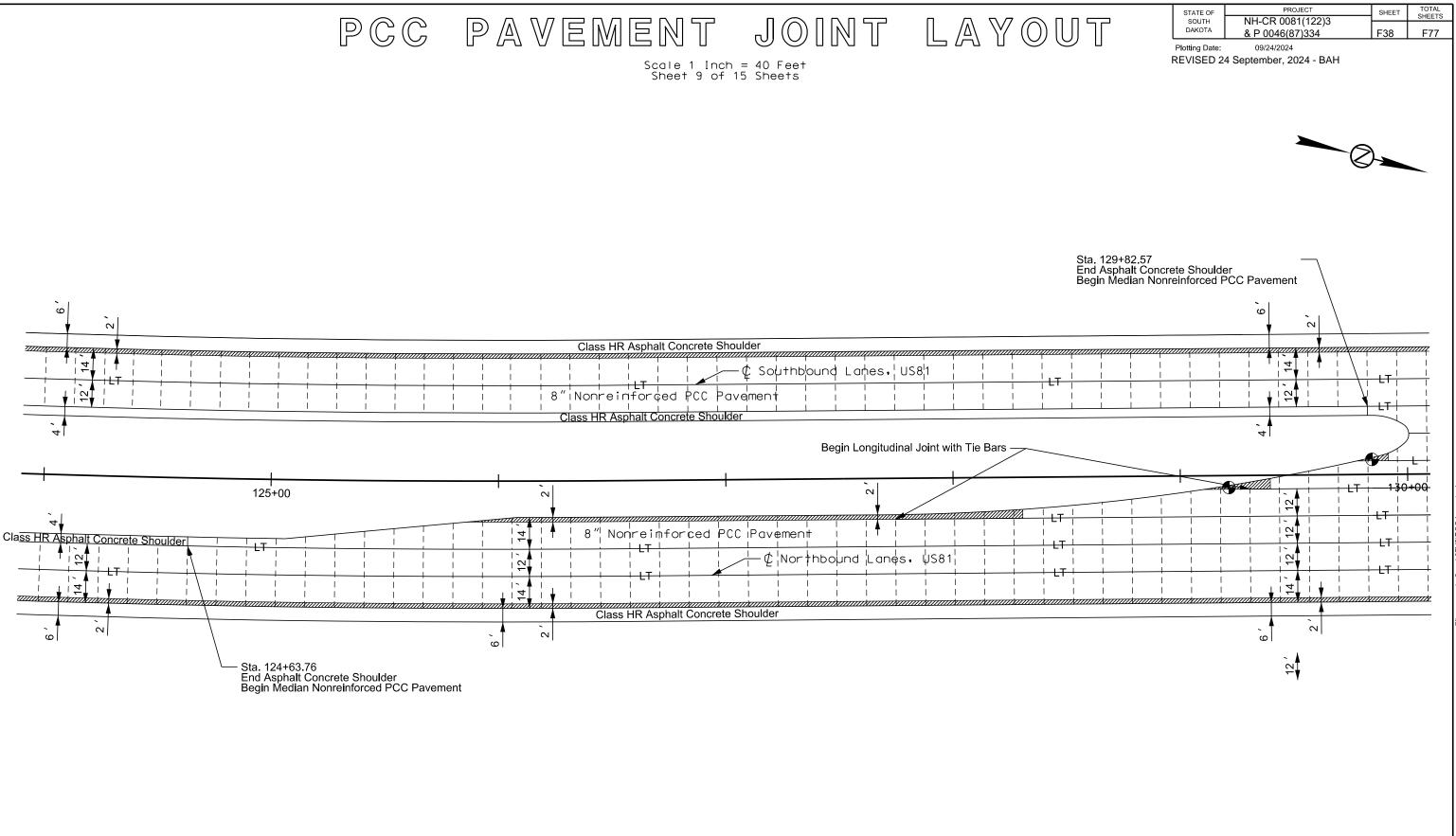




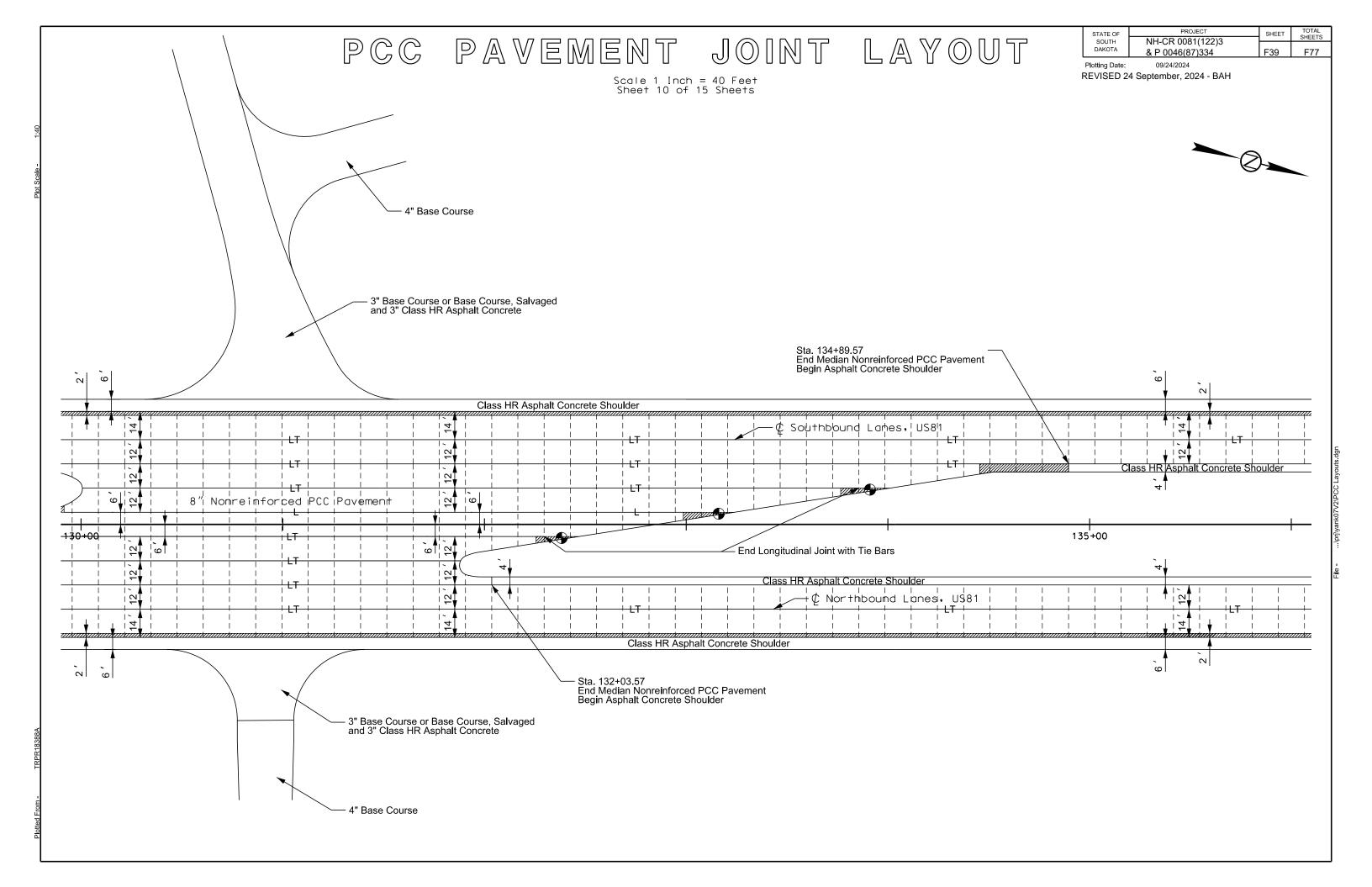


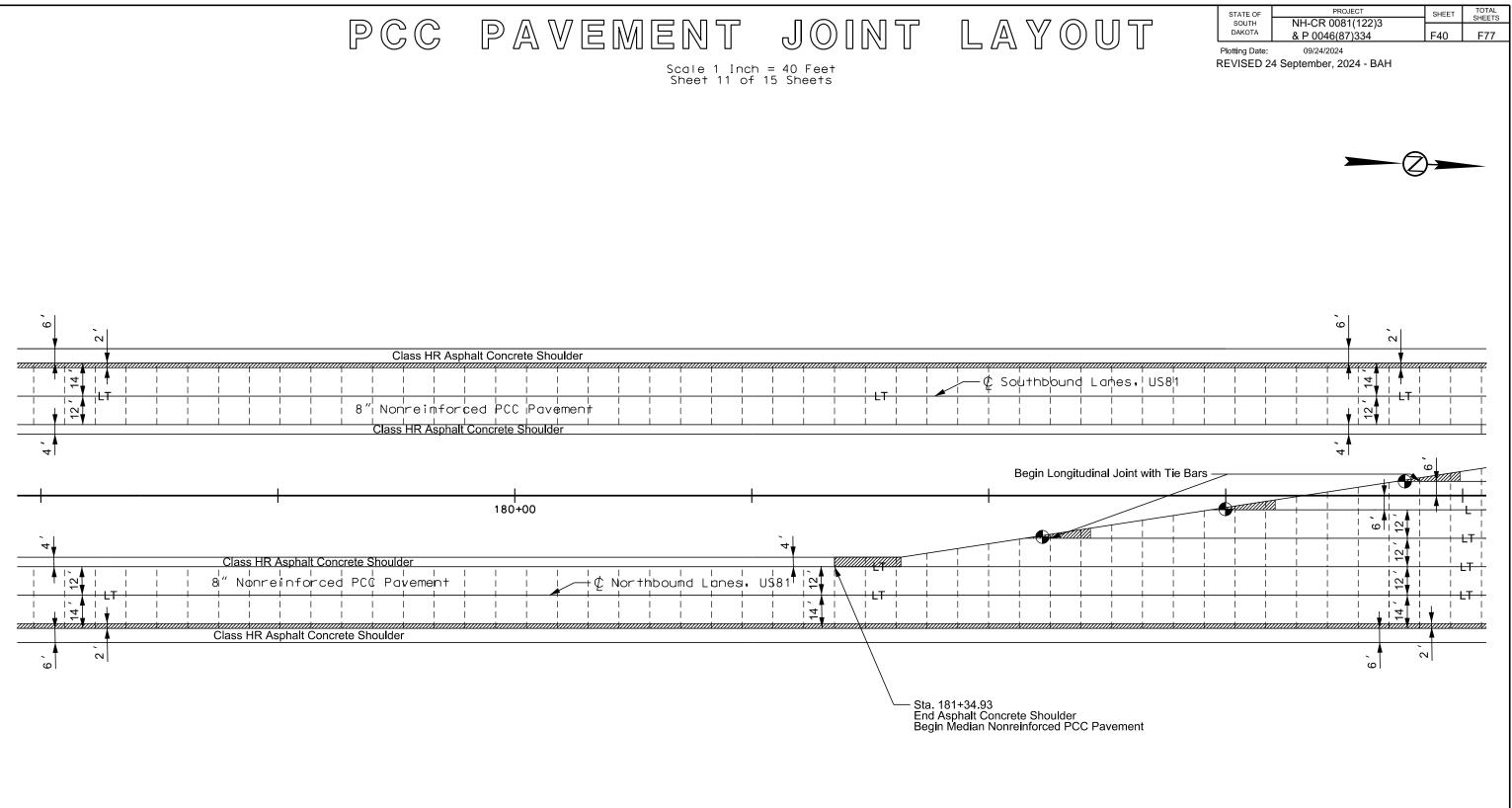
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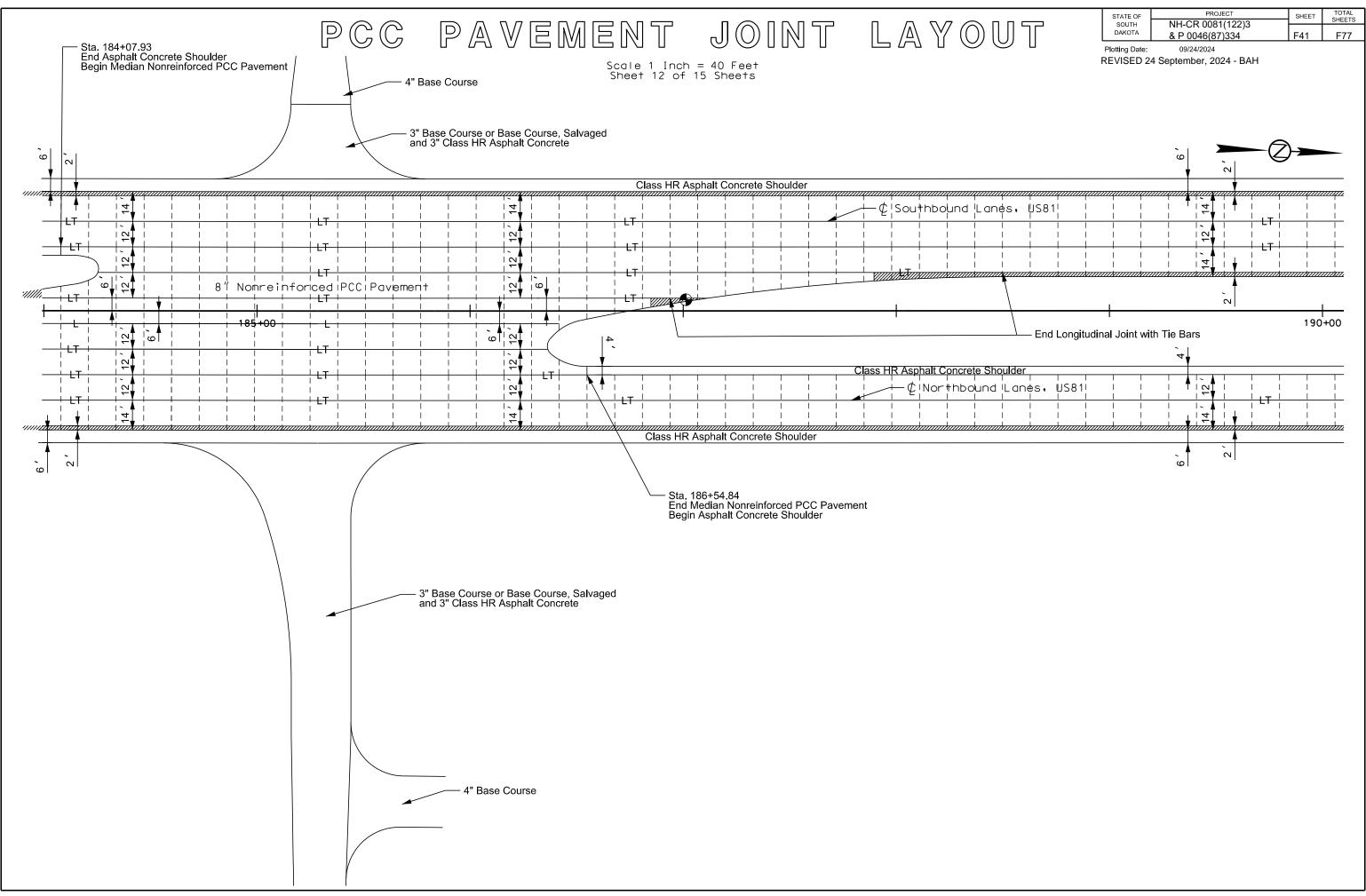




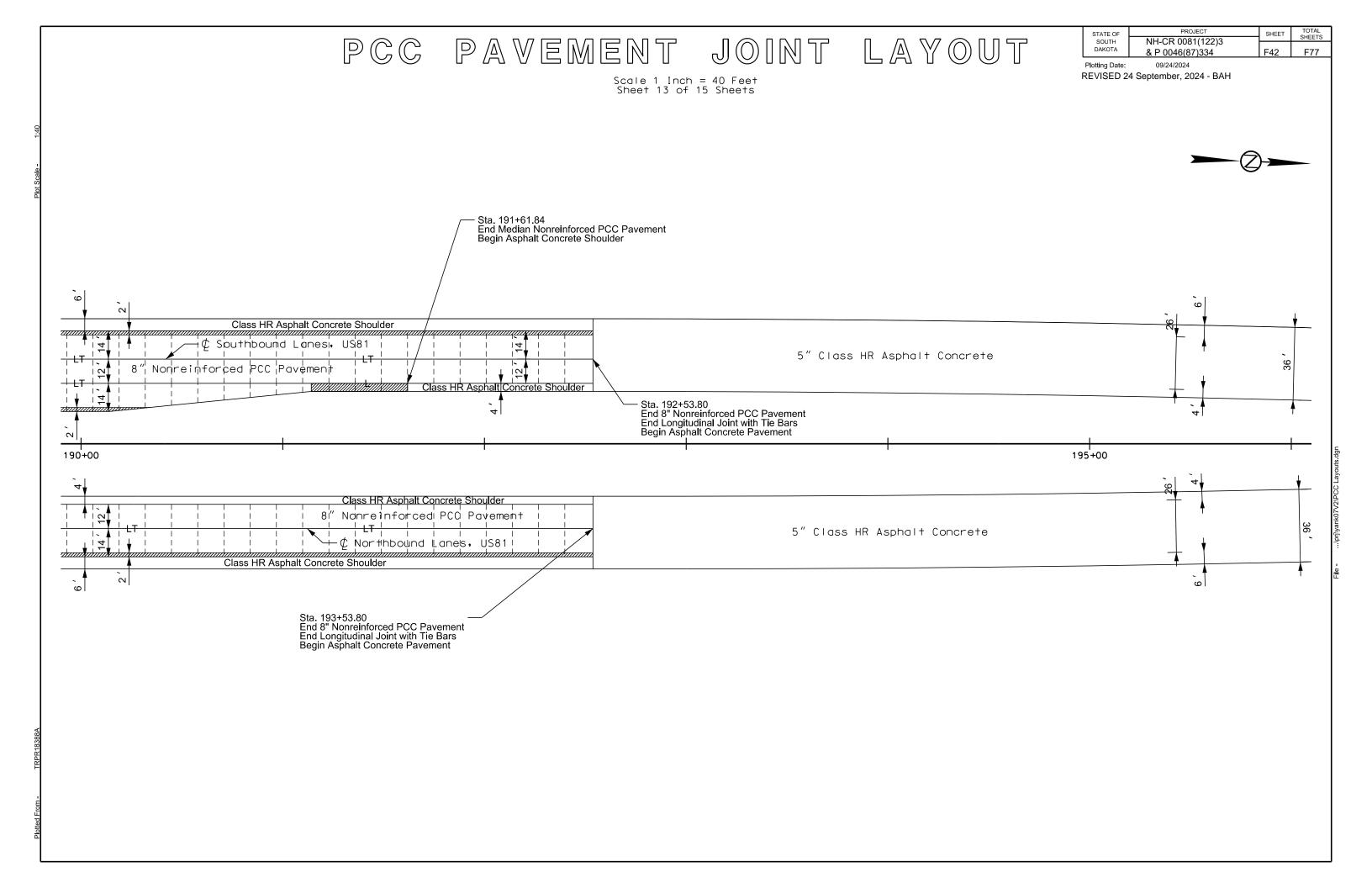
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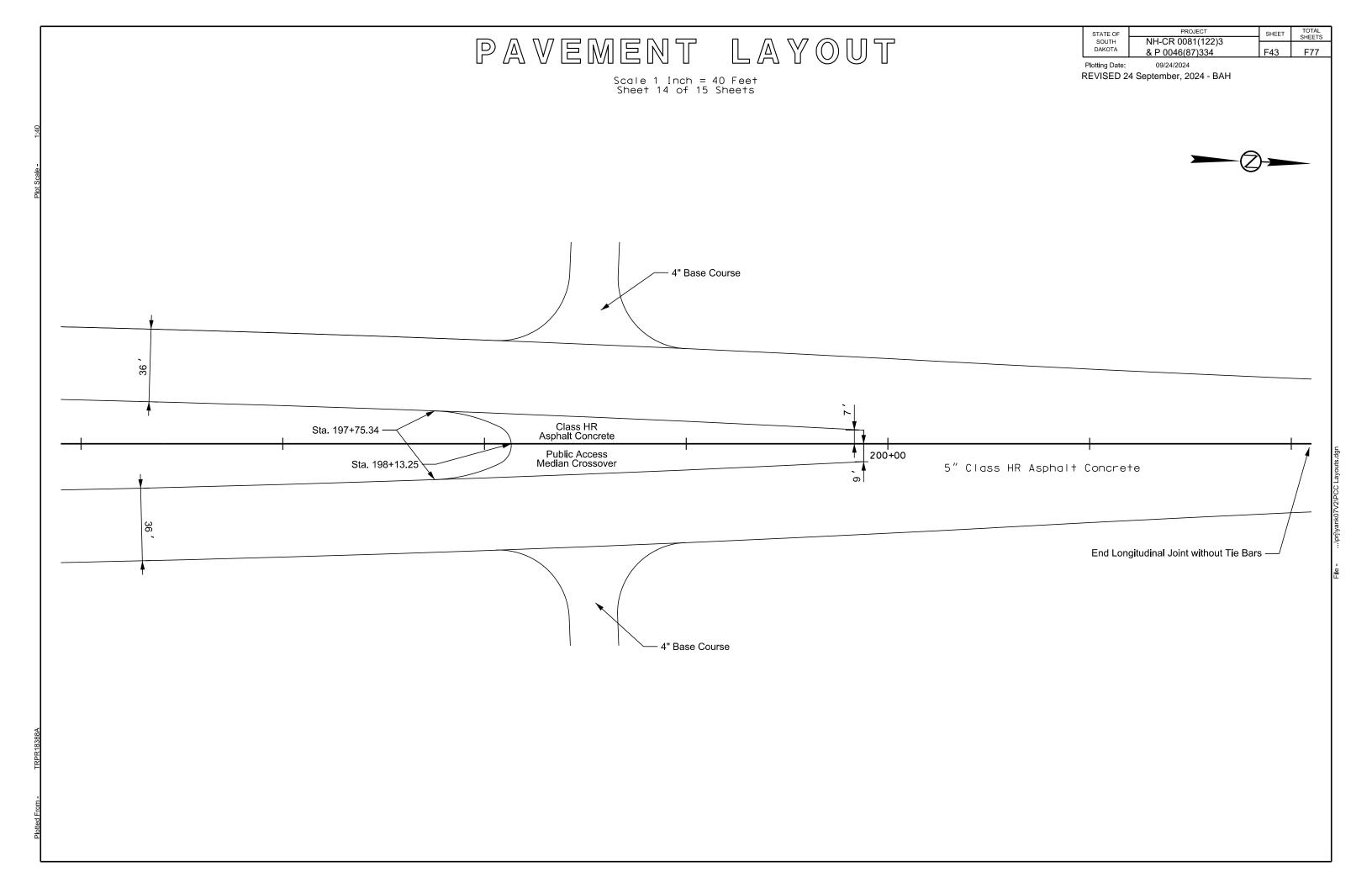




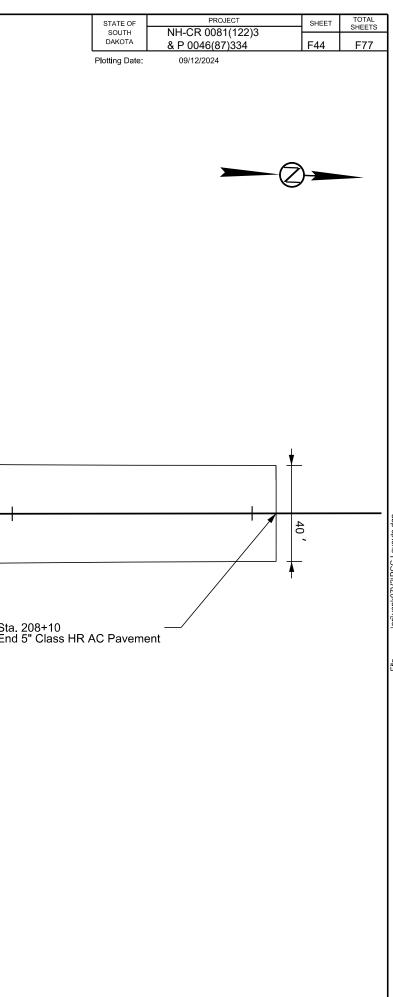


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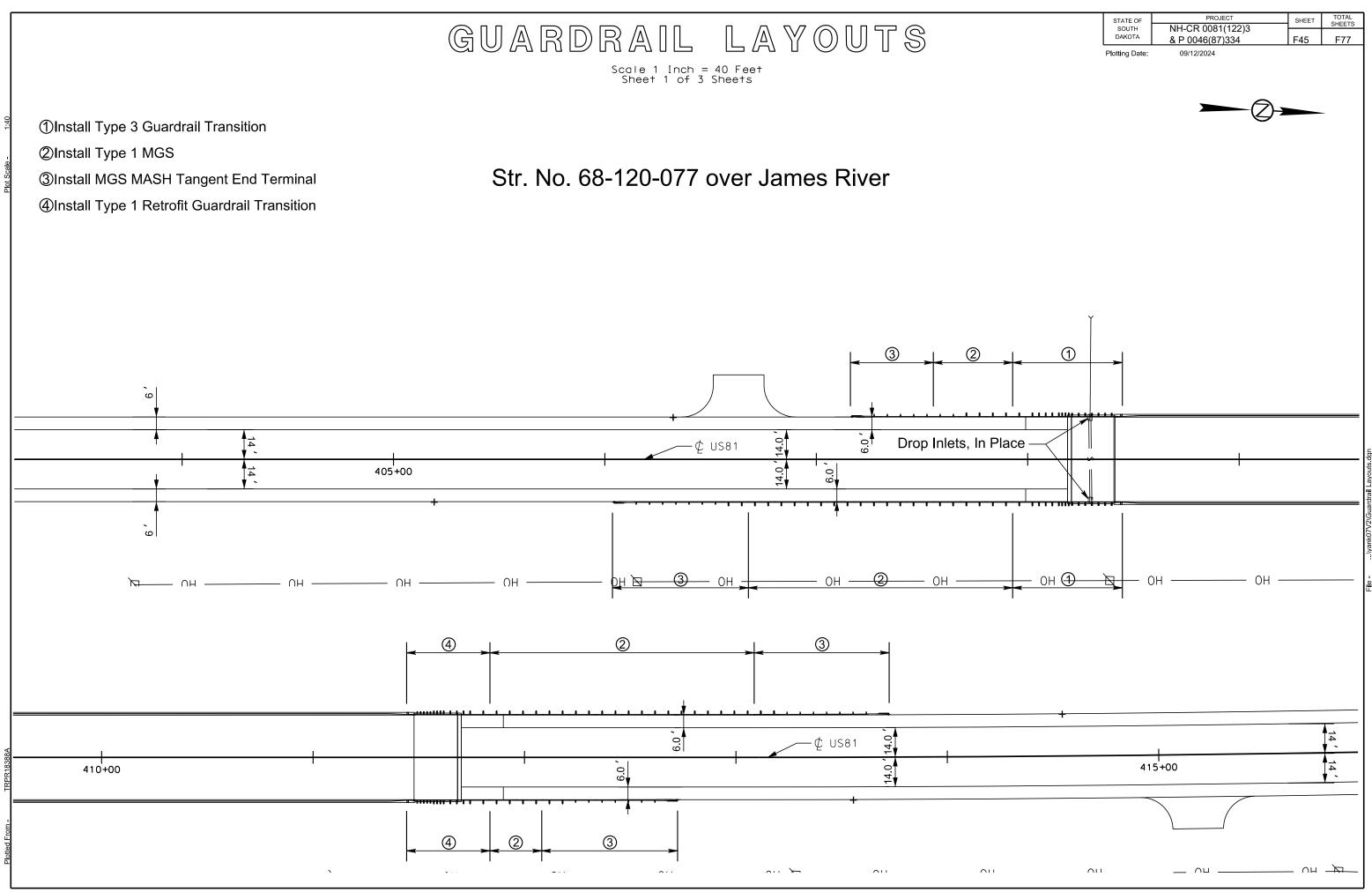




	PAVEMENT LAYOUT
	Scale 1 Inch = 40 Feet Sheet 15 of 15 Sheets
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- 9	
Plot Scale -	
ш	
	5" Class HR Asphalt Concrete
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# GUARDRAIL LAYOUTS

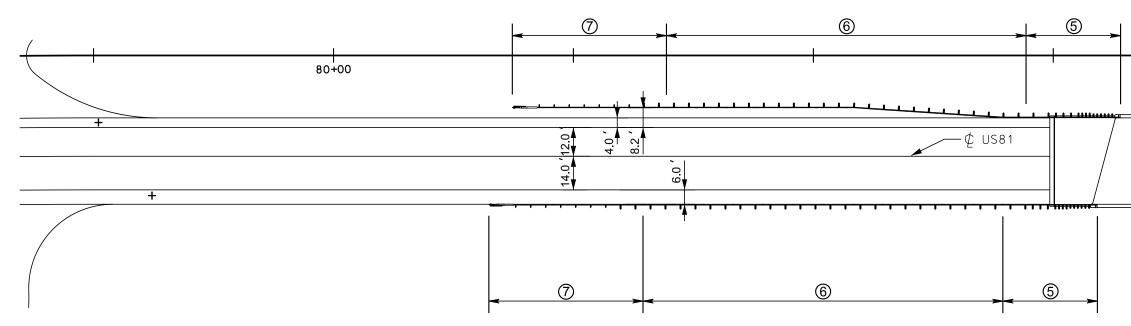
Scale 1 Inch = 40 Feet Sheet 2 of 3 Sheets

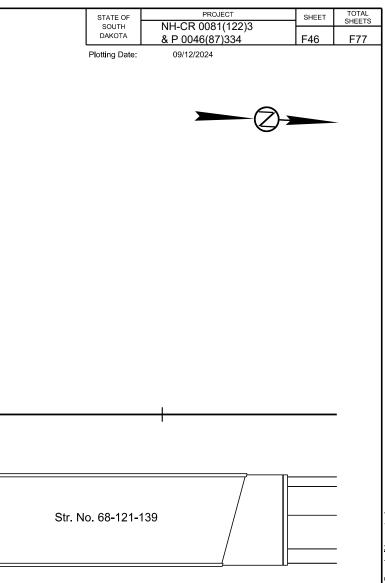
⑤Remove & Reset Type 1 Guardrail Transition

⑥Remove & Reset Type 1 MGS

⑦Remove & Reset MGS MASH Tangent End Terminal

## Str. No. 68-121-139 Northbound Lanes





...\yank07V2\Guardrall Layouts

# GUARDRAIL LAYOUTS

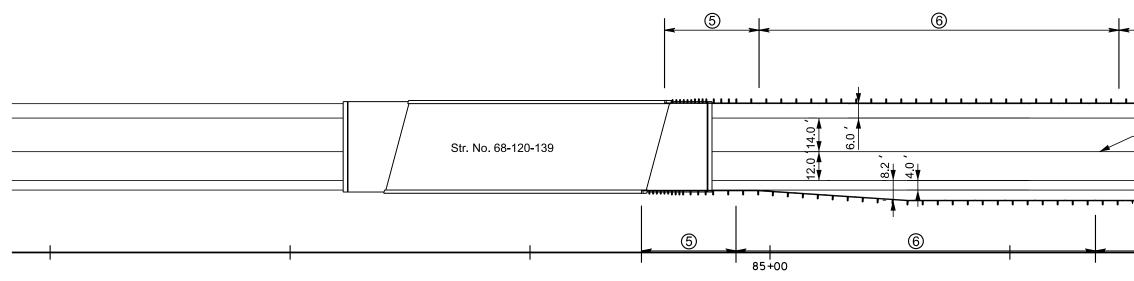
Scale 1 Inch = 40 Feet Sheet 3 of 3 Sheets

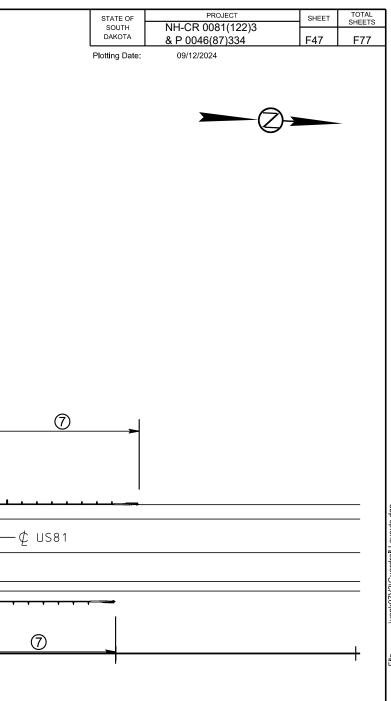
⑤Remove & Reset Type 1 Guardrail Transition

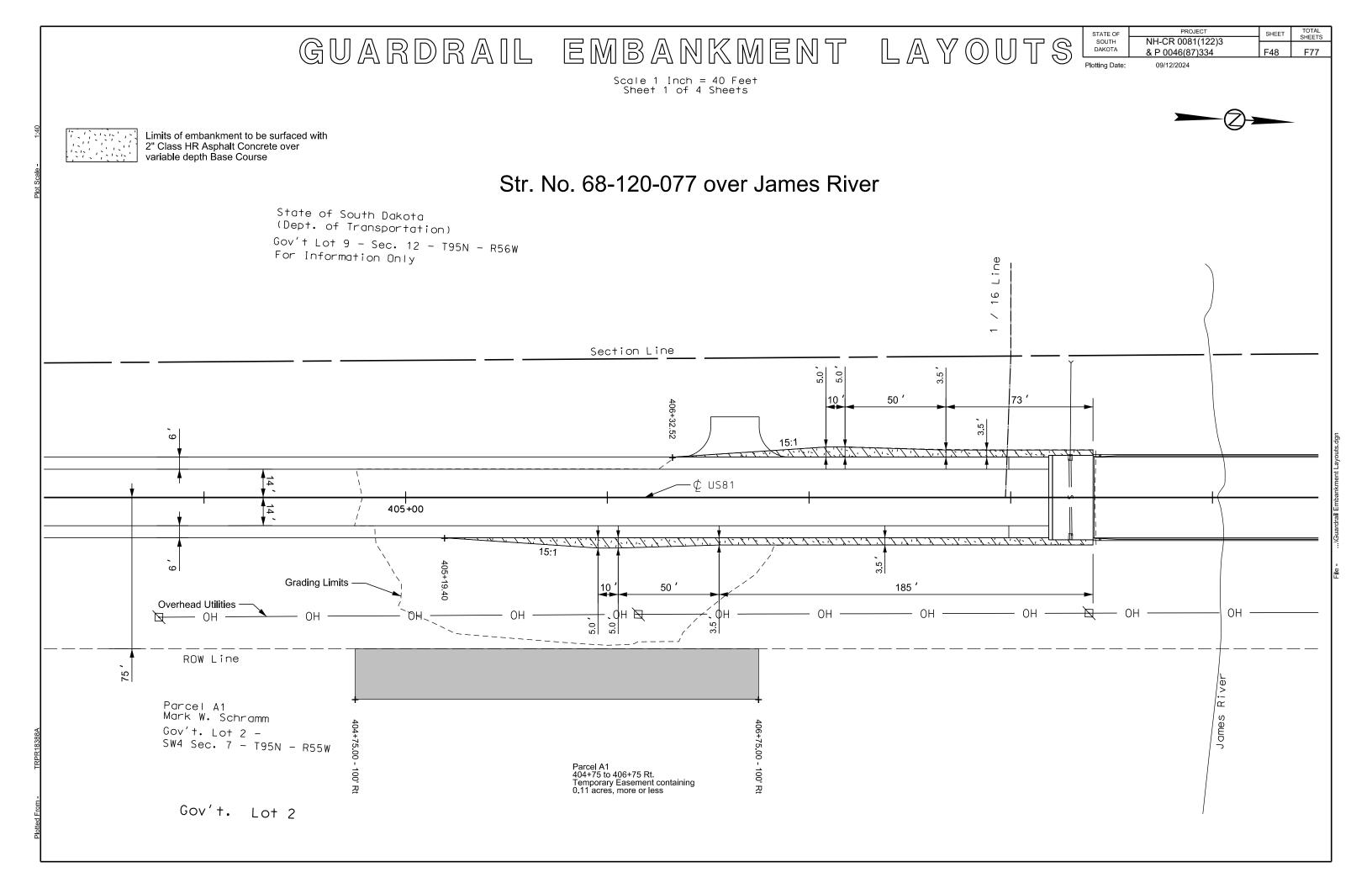
⑥Remove & Reset Type 1 MGS

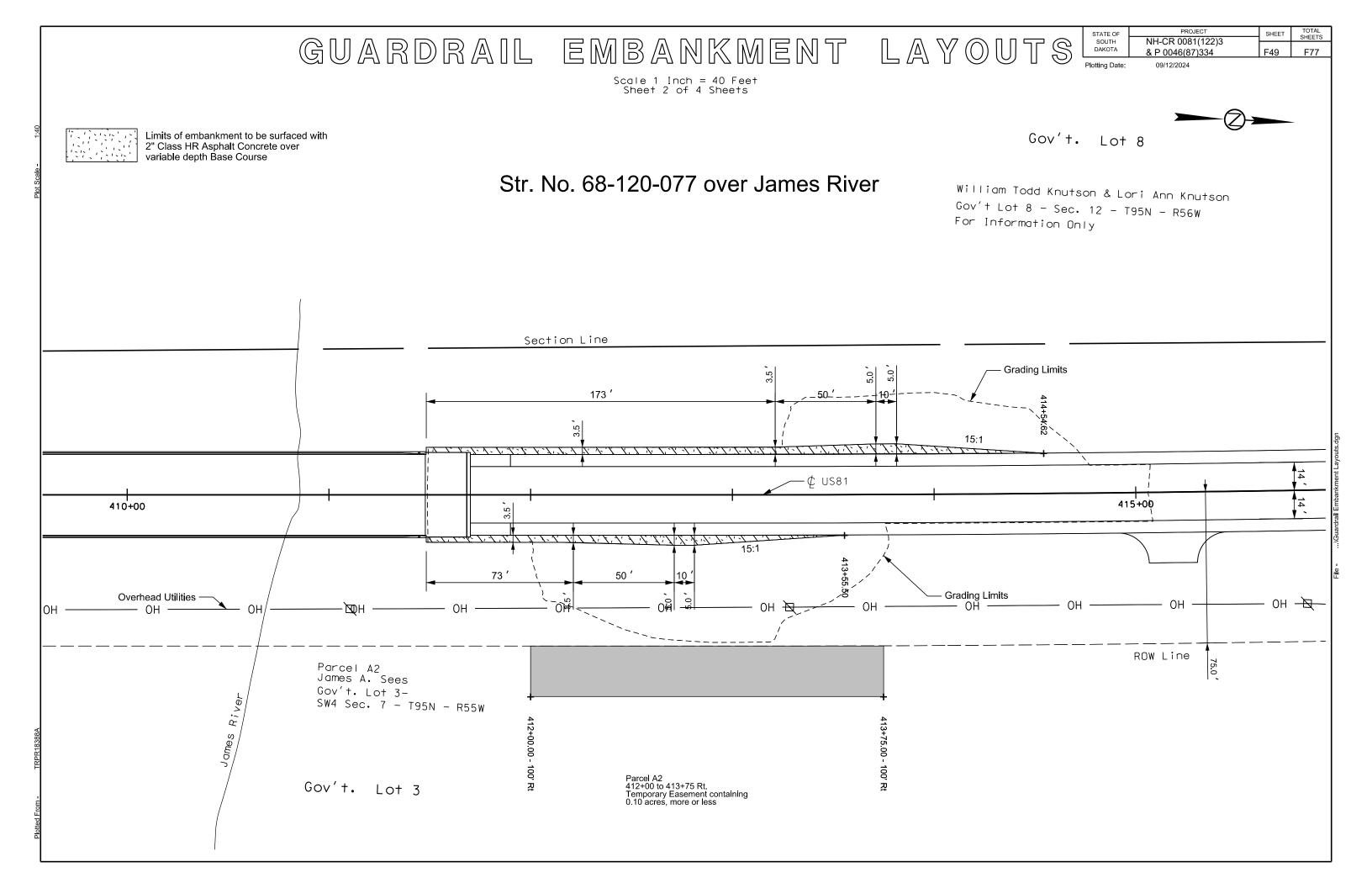
⑦Remove & Reset MGS MASH Tangent End Terminal

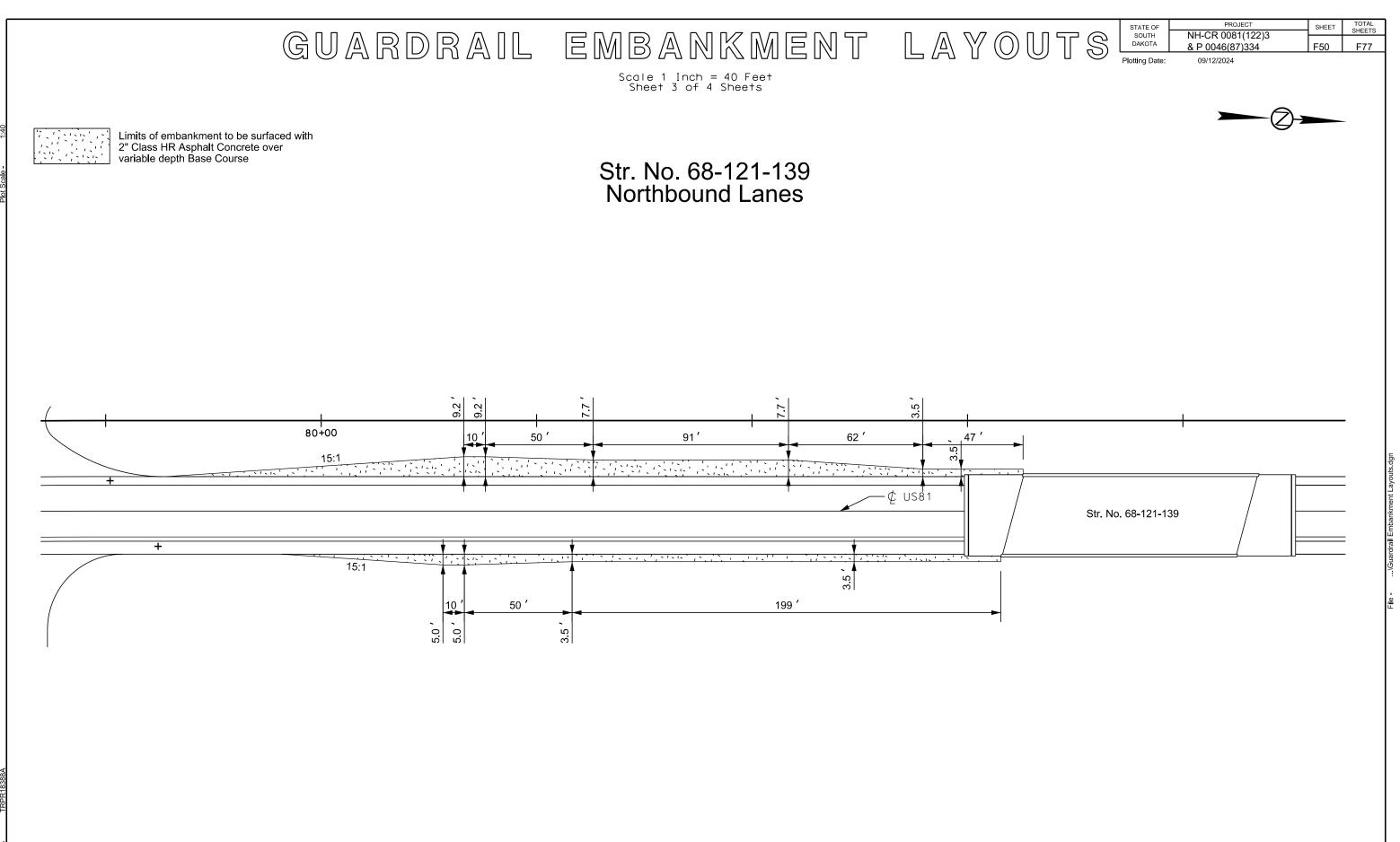
## Str. No. 68-120-139 Southbound Lanes



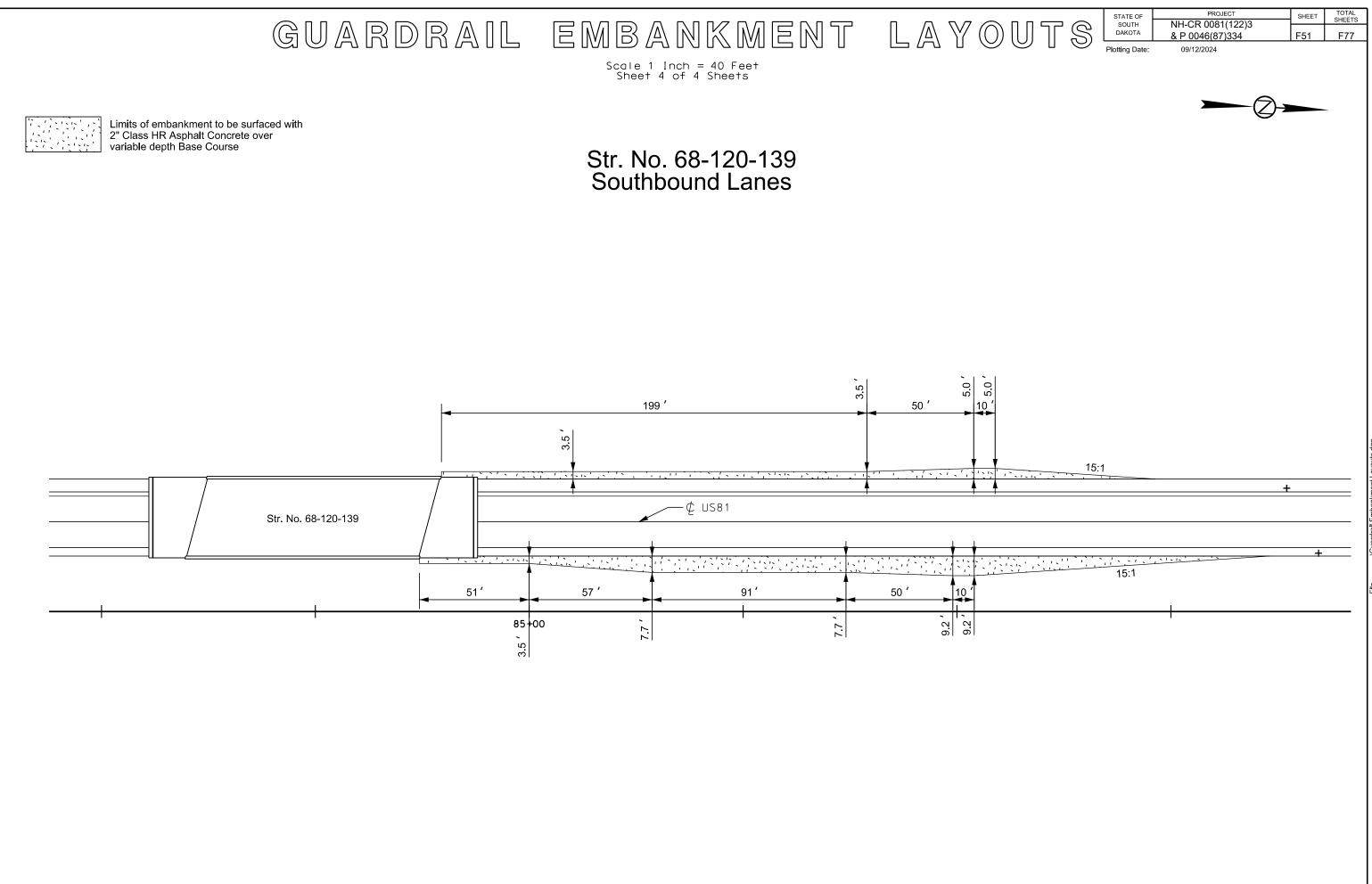




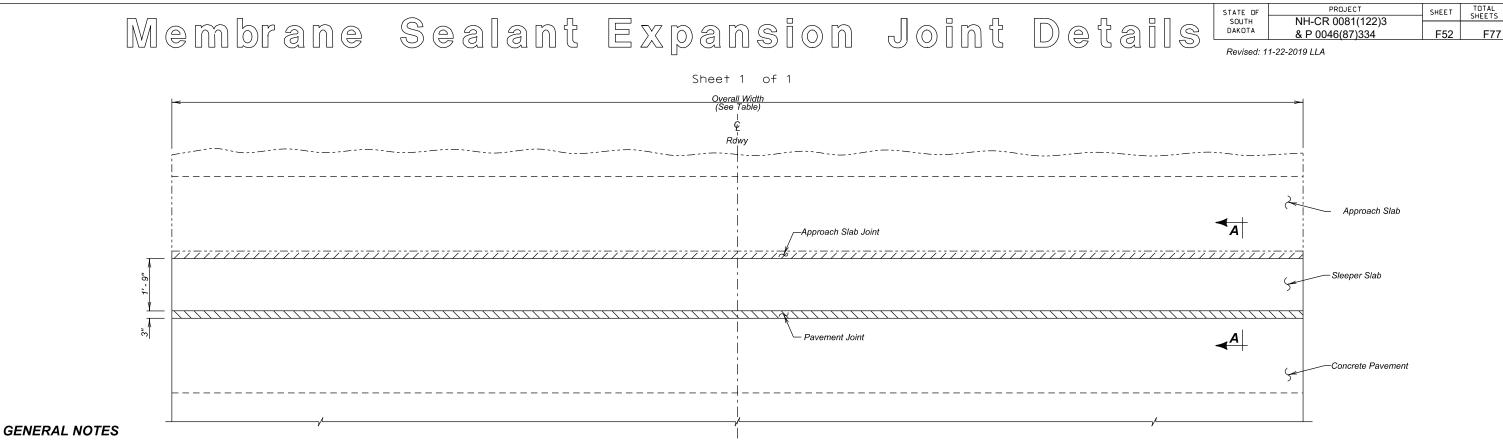




Plotted F



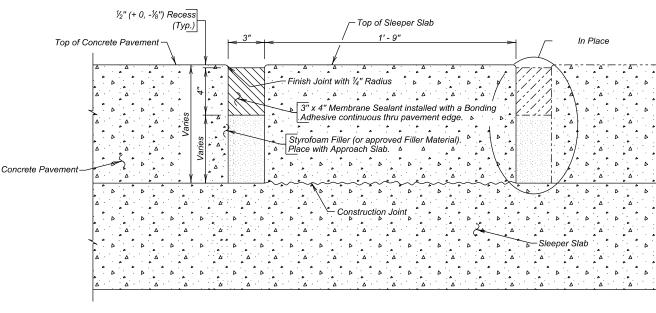
...\Guardrail Embankment Lay



- 1. The Membrane Sealant will be on the approved product list for Membrane Sealant Expansion Joints.
- 2. The manufacturer will supply the membrane sealant in packaging that precompresses the membrane sealant. The precompressed dimension will be as recommended by the sealant manufacturer, however, in no case will the precompressed dimension exceed 75% of the joint opening width. The foam sealant will be slowly self expanding to permit workers ample time to install the membrane sealant before the membrane sealant exceeds the joint opening width.
- 3. The membrane sealant will provide a water tight seal throughout a joint movement range of + 25% (minimum) from the specified joint opening dimension.
- 4. The membrane sealant will be supplied in pieces a minimum of 5 feet in length. The foam sealant will be ultra-violet and ozone resistant
- 5. The bonding adhesive used to attach the membrane sealant to the adjacent concrete will be approved by the membrane sealant manufacturer.
- 6. Adhesive used to join adjacent pieces of the membrane sealant will be as recommended by the manufacturer
- 7. If styrofoam filler material is used in the construction, it will be closed cell and water-tight as approved by the Engineer
- 8. The minimum ambient air temperature at the time of joint installation and adhesive curing will be 40° F.
- 9. A technical representative of the membrane sealant manufacturer will be present at the jobsite during installation. The technical representative will be knowledgeable in the correct procedures for the preparation and installation of the joint material to ensure the Contractor installs the joint to the manufacturers' recommendations
- 10. Surfaces that will be in contact with the membrane sealant will be thoroughly cleaned by abrasive blasting to remove all laitance and contaminants (such as oil, curing compounds, etc.) from the surface. At a minimum, two passes of abrasive blasting with the nozzle held at an angle to within 1 to 2 inches of the surface will be required. Cleaning of the surfaces with solvents, wire brushing, or grinding will not be permitted.
- 11. After abrasive blasting, but immediately prior to membrane joint installation, the entire joint contact surface will be air blasted. The air compressor used for joint cleaning will be equipped with trap devices capable of providing moisture-free and oil-free air at a recommended pressure of 90 psi. To obtain complete bonding with the adhesive, the adjacent surfaces must be dry and clean. The contact surfaces for the joint will be visually inspected by the Engineer immediately prior to joint installation to verify the surface is dry and clean.
- 12. Individual spliced sections will be installed as per the manufacturers' recommendations. The membrane joint sealant manufacturer will submit a detailed installation procedure to the Engineer at least 5 days prior to joint installation for his review.
- 13. Traffic will not be allowed on the joint until the bonding adhesive has had time to cure, as recommended by the manufacturer
- 14. Use plywood or other material to protect concrete adjacent to the joint from spalling before any equipment is moved across the joint. Any spall areas will be repaired at the Contractor's expense by breaking out and replacing adjacent concrete, as approved by the Engineer.
- 15. The Membrane Sealant Expansion Joint will be measured in feet to the nearest one-tenth foot, complete in place. Measurement will be made of the overall horizontal length. The Membrane Sealant Expansion Joint will be paid for at the contract unit price per foot complete in place. Payment for this item will be full compensation for furnishing all the required materials in place, including labor, equipment and incidentals necessary to complete the work in accordance with the plans and the foregoing specifications.

PLAN

ITEM
Sta. 82+98.56
Sta. 83+22.14
Sta. 84+52.26
Sta. 84+75.84



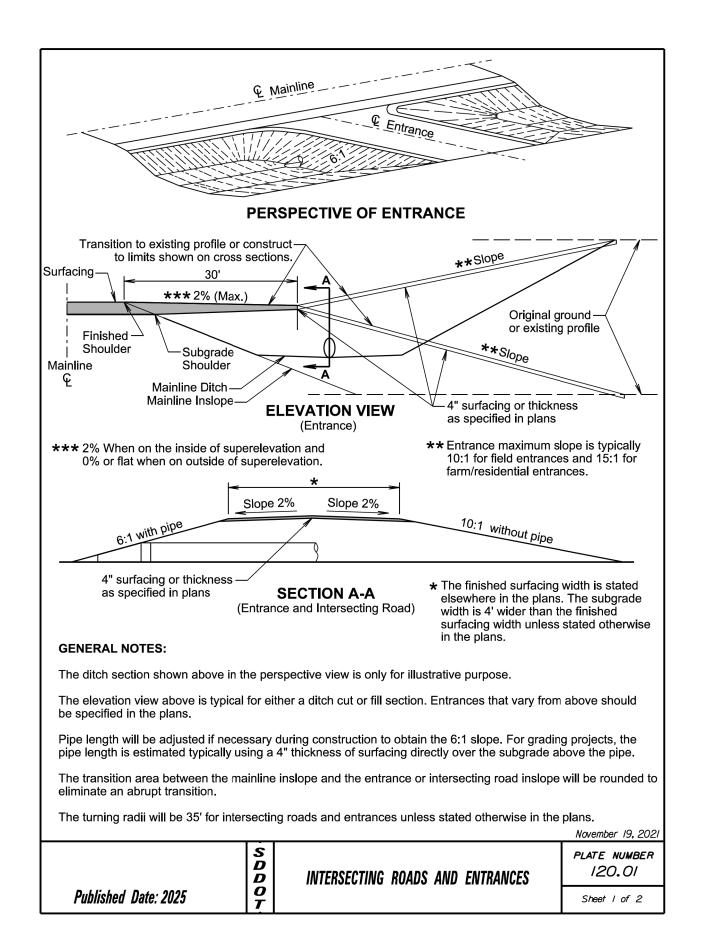
SEC. A - A

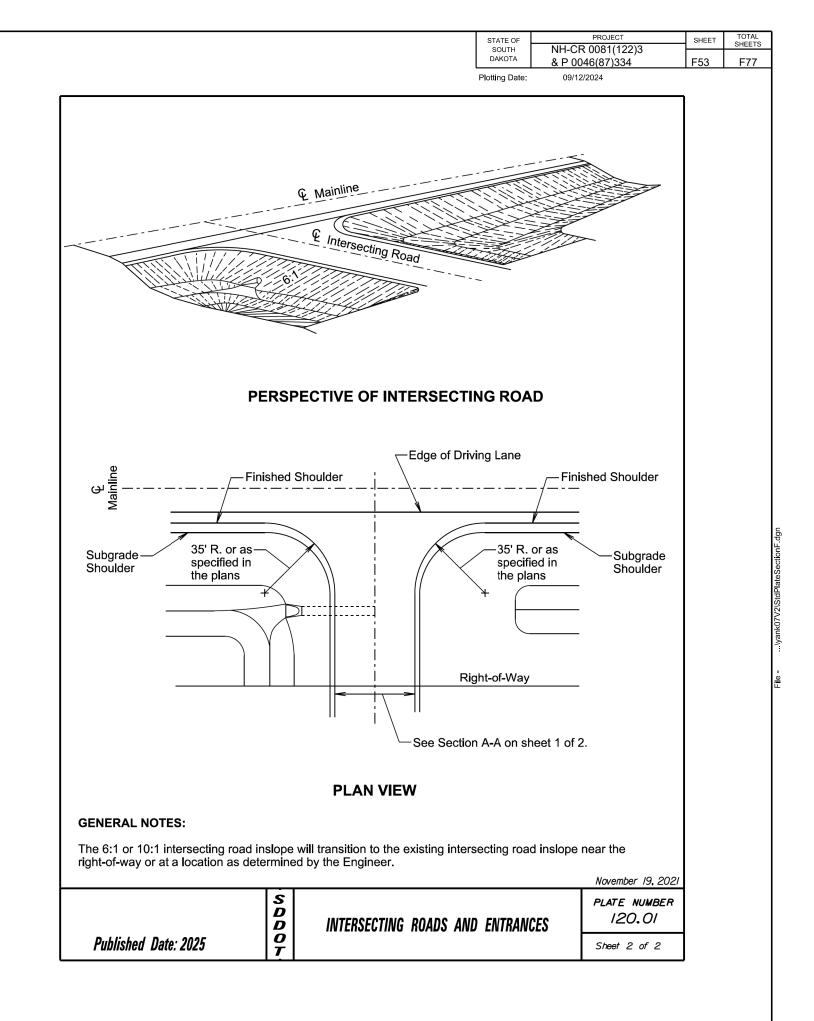
## Membrane Sealant Expansion Joint Estimated Quantities

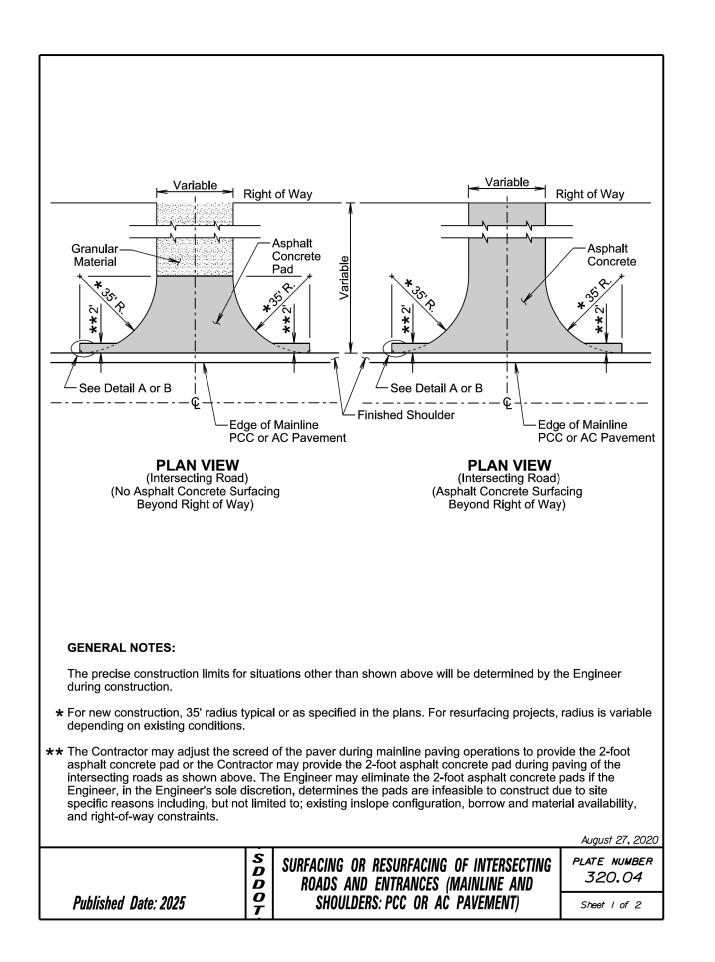
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NBL	Ft.	26
SBL	Ft.	26
NBL	Ft.	26
SBL	Ft.	26
Total:	Ft.	104

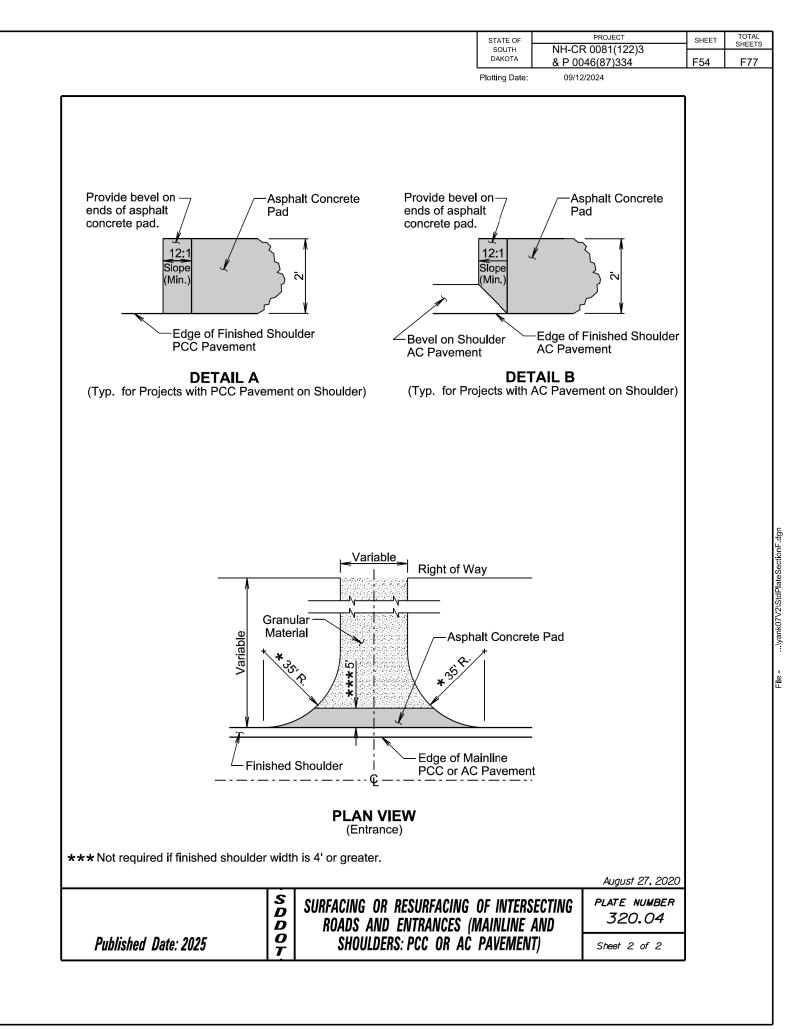


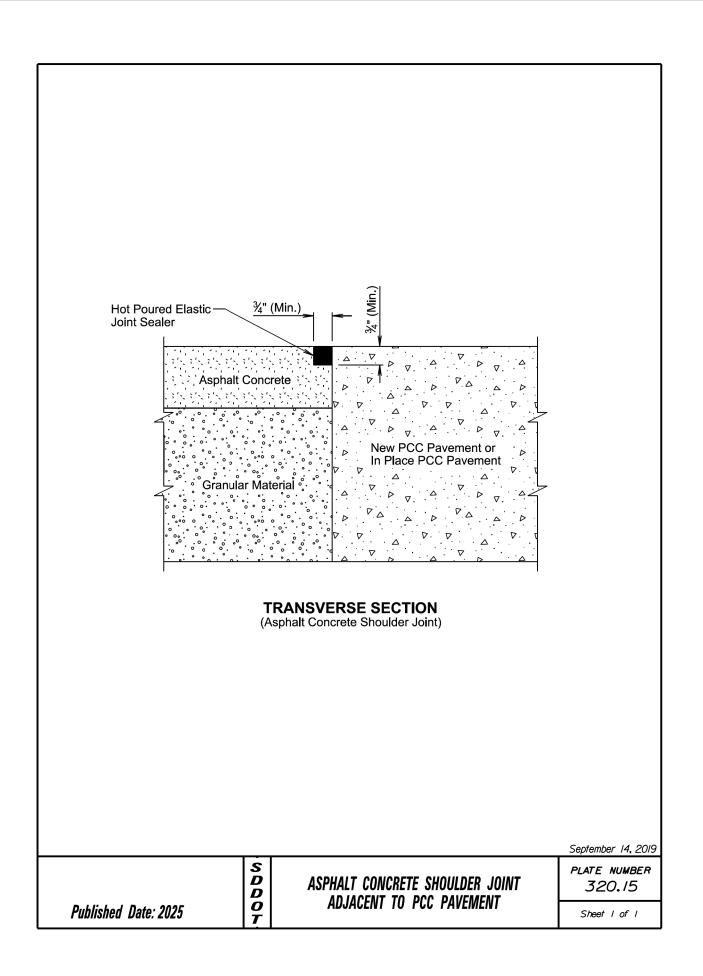
-Bridge Approach Slab

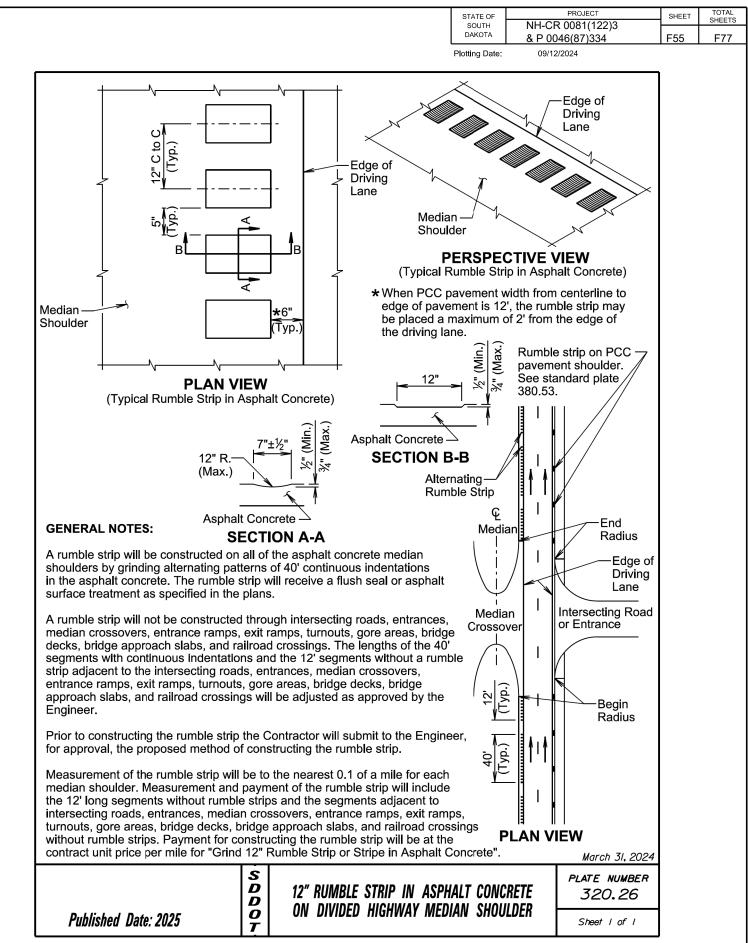






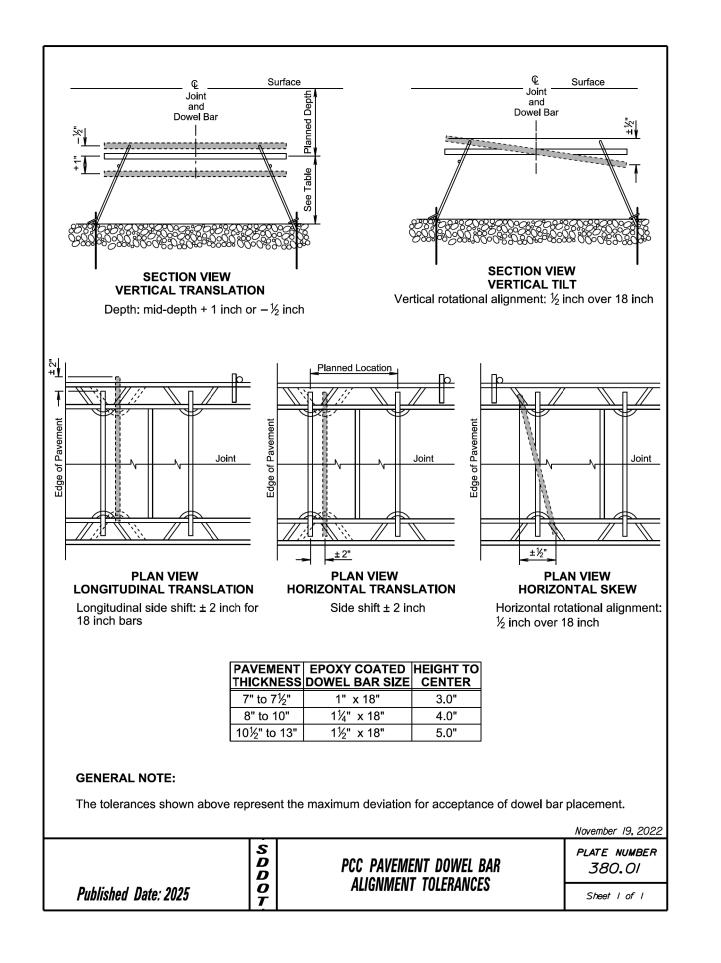


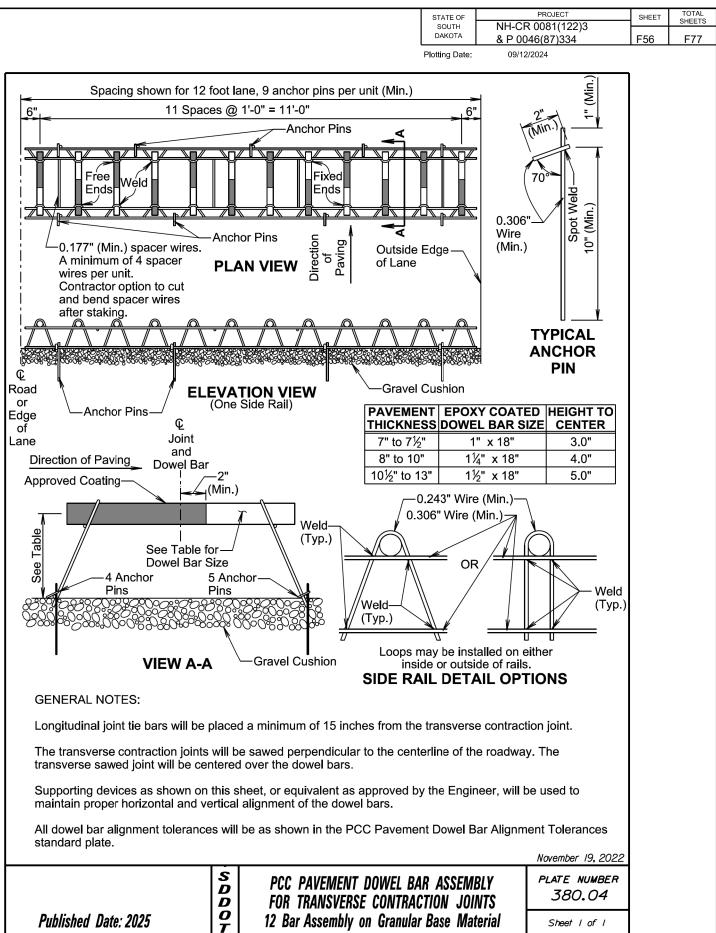


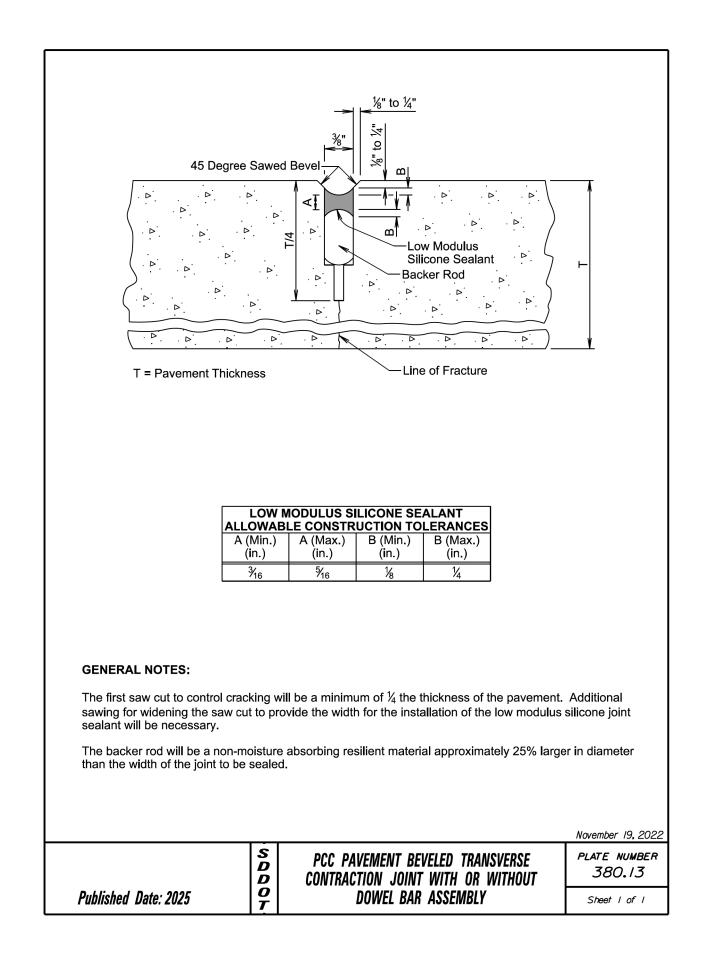


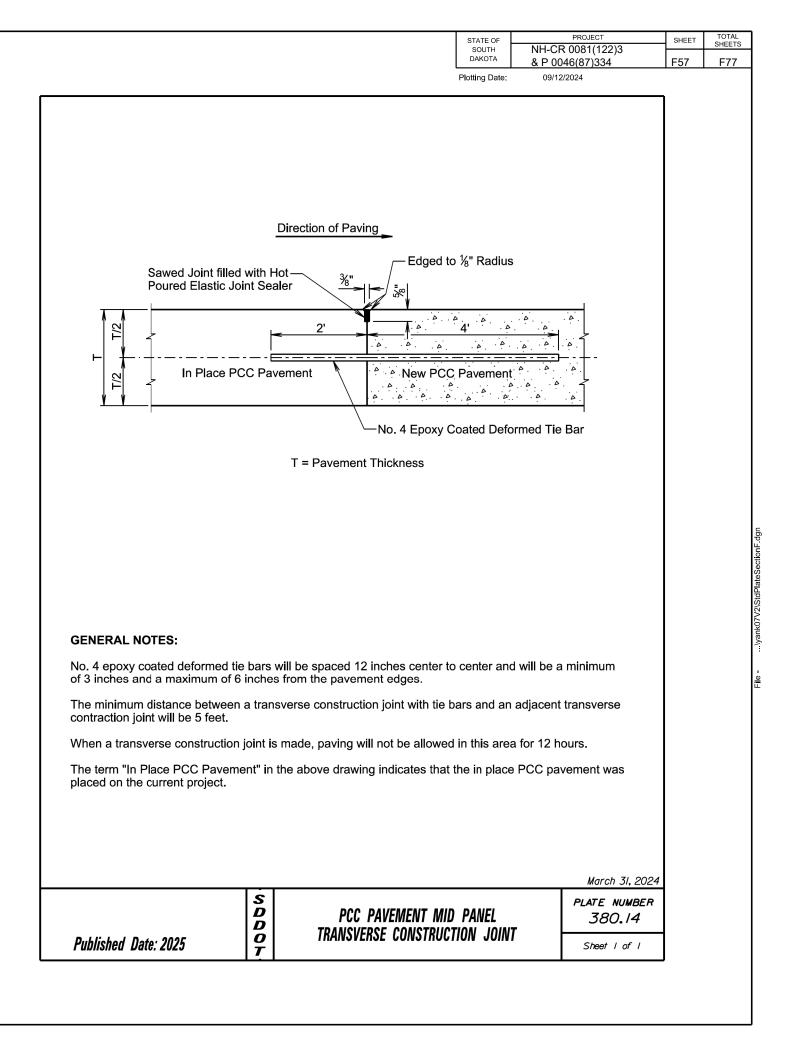
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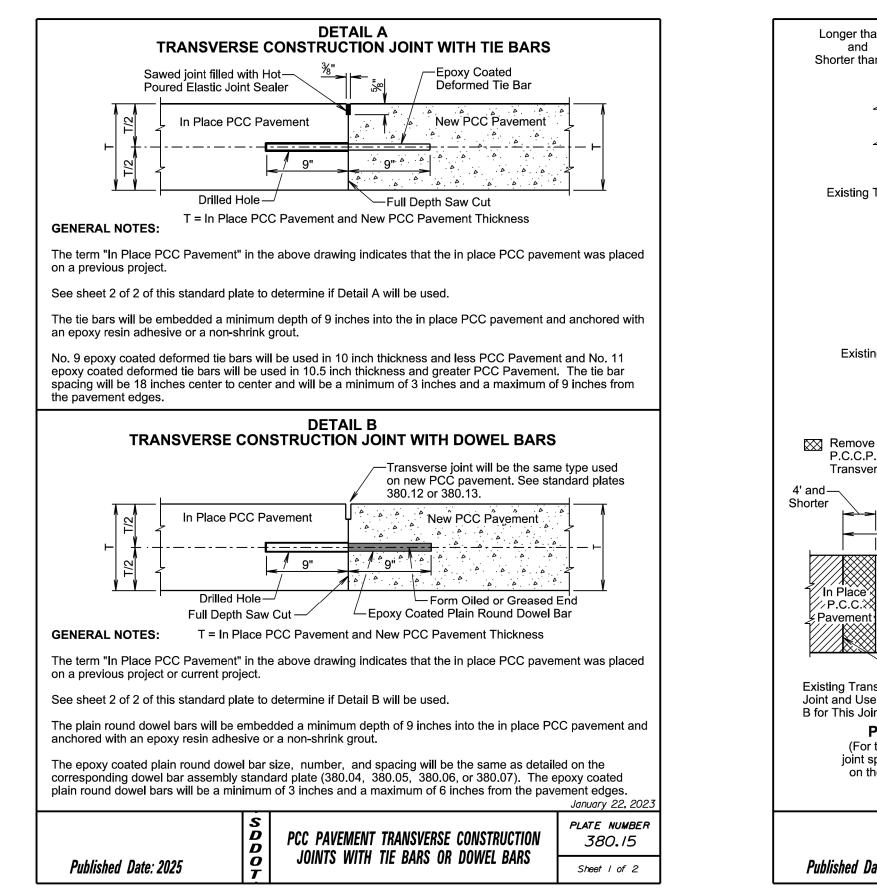
..\vank07V2\StdPlateSectionF\_d

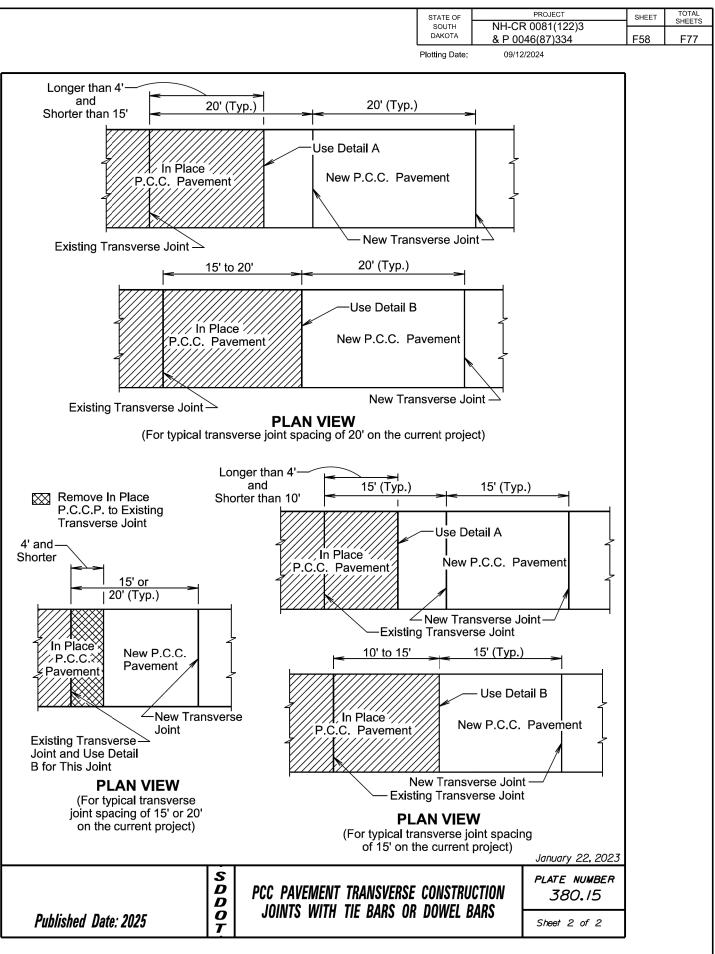




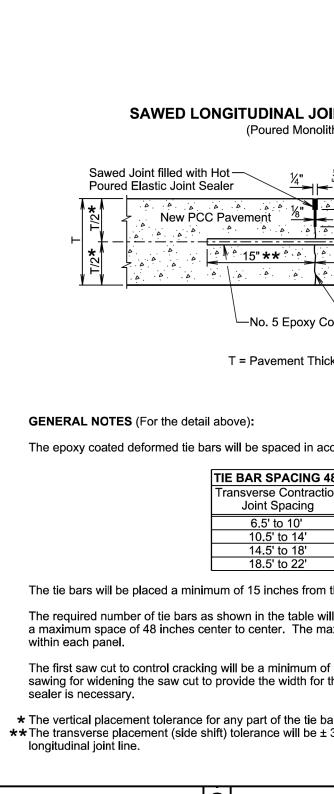






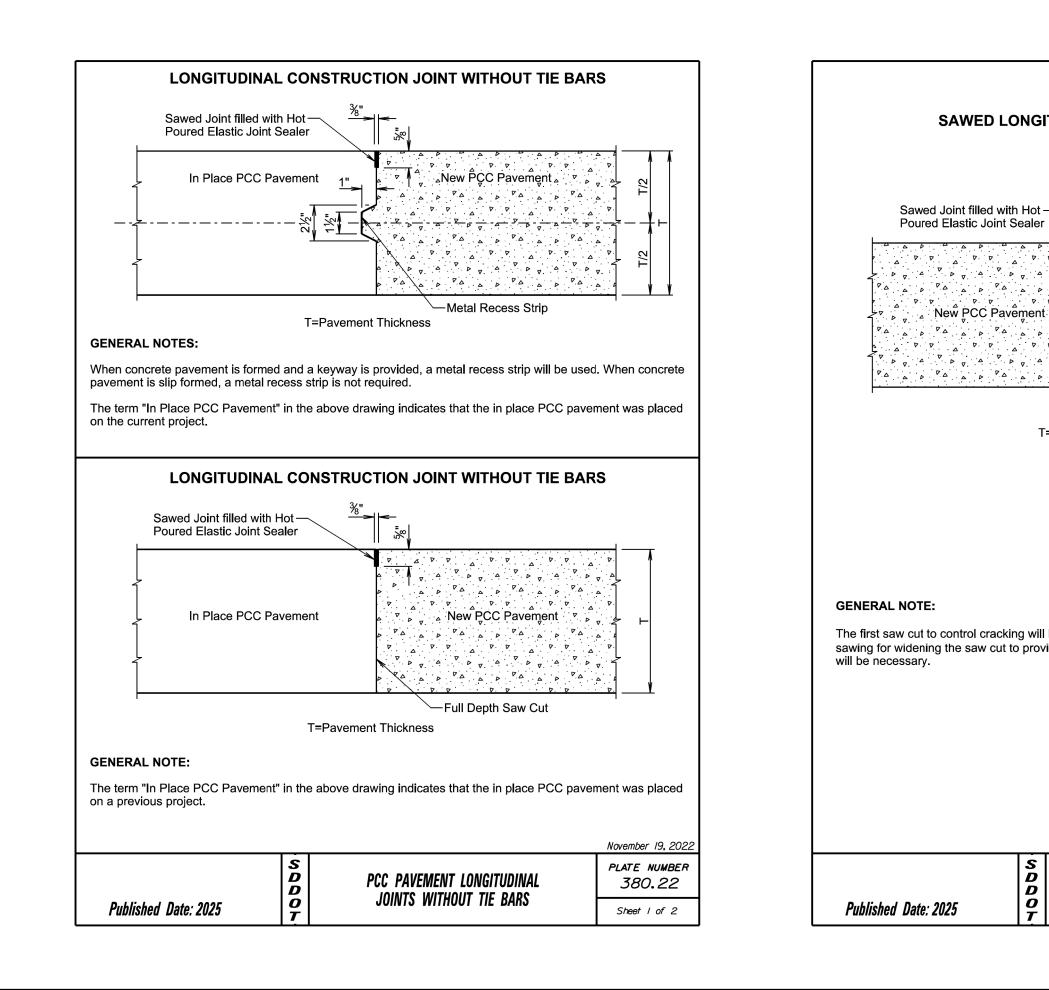


LONGITUDINA		<b>FRUCTION</b>	JOINT WITH TIE BA	ARS
		Drilled in Bars	)	
Sawed Joint filled wi Poured Elastic Joint			∑ T = Pavem	nent Thickness
A * A In place PCC P	avement			· · · · · · · · · · · · · · · · · · ·
≌       < Placed on previ	ous project		New PCC Pave	ement
⊢ or current proje	ct	IN INT	-Metal Recess Strip	
		NY-L		
<b>★</b>		' (Min.) 📃 🍳	م م (Min.) ^	
		. 4		
Dri	lled Hole $-$		└─No.5 Epoxy Coated	Deformed Tie Bar
✓The tie ba	rs will be en	nbedded a min	imum depth of 9 inches in	ito
			hored with an epoxy resin	
LONGITUDINA		FRUCTION	JOINT WITH TIE BA	ARS
		ed or Formed i		
Sawed Joint filled wi Poured Elastic Joint		3/8	~	
			¥	<del></del>
▲▲▲ In place PCC F 알 국 placed on the c			New PCC Pave	ement
ן ביין ביין ביין ביין ביין ביין ביין בי	unent		-Metal Recess Strip	
►  ++	- ====	XXX		<u> </u>
	15"	**	15"**	
┃   ↓⊢↓	<			
· · · · · · · · · · · · · · · · · · ·		•	No 5 Enover Control	Defermed Tie Per
GENERAL NOTES (For the details a	bove):		└─ No.5 Epoxy Coated	Deformed the bar
The epoxy coated deformed tie bars w	will be space	ed in accordan	ce with the following tables	S:
			TIE BAR SPACING 30"	MAXIMUM
			Transverse Contraction	
TIE BAR SPACING 48"			Joint Spacing	Tie Bars
Transverse Contraction			5' to 7'	2
Joint Spacing	Tie Bars		7.5' to 9.5' 10' to 12'	3
6.5' to 10'	2		12.5' to 14.5'	<u>4</u> 5
10.5' to 14'	3		15' to 17'	6
14.5' to 18' 18.5' to 22'	<u>4</u> 5		17.5' to 19.5'	7
10.3 10 22			20' to 22'	8
The tie bars will be placed a minimu	um of 15 incl	hes from trans	verse contraction joints.	
The required number of tie bars as	shown in the	e table will be i	uniformly spaced within ea	ach panel. The uniform
spaced tie bars will be spaced a ma	aximum of 48	3 inches cente	r to center for a female ke	yway and will be
spaced a maximum of 30 inches ce		er for a vertica	face and male keyway. T	The maximum tie bar
spacing will apply to tie bars within	each panel.			
The keyway illustrated in the above	details depi	ct a female ke	yway.	
The keyway is optional and is not re	equired Wh	en concrete n	avement is formed and a k	keyway is provided a
metal recess strip will be used. Wh	en concrete	pavement is s	lip formed, a metal recess	strip is not required.
* The vertical placement tolerance fo	r anv part of	the tie bar will	be ± T/6.	
<b>*</b> *The transverse placement (side shi	ft) tolerance	will be $\pm 3$ inc	hes when measured perpe	endicular to the
longitudinal joint line.	,			November 19, 202
	s			
	S D		MENT LONGITUDINAL	PLATE NUMBER
	Ď			380.20
Published Date: 2025	<u>o</u>	JUINIS	WITH TIE BARS	Sheet I of 2
	<b>T</b>			



Published Date: 2025	S D D O T	PCC PA Join
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	Г Г		PROJECT		TOTAL
	STATE OF SOUTH DAKOTA		R 0081(122)3 46(87)334	SHEET	SHEETS
	Plotting Date:		2/2024	1 29	F77
OINT WITH TI	E BARS	vement			
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Line of Frac					
nickness					
accordance with t	ha fallowing	, tabla:			F dgn
accordance with t	ne ioliowing	ladie:			Section
tion Number of Tie Bars					\yank07V2\StdPlateSectionF.dgn
5					File -
n the transverse o	-		onol		
will be uniformly s maximum tie bar s	paced withis pacing will	apply to	anei with tie bars		
of 1/3 the thickne or the installation c					
bar will be ± T/6. ± 3 inches when i	measured p	perpendic	cular to the		
			November 19, 2	2022	
PAVEMENT LONG			PLATE NUME 380.20		
DINTS WITH TIE			Sheet 2 of		

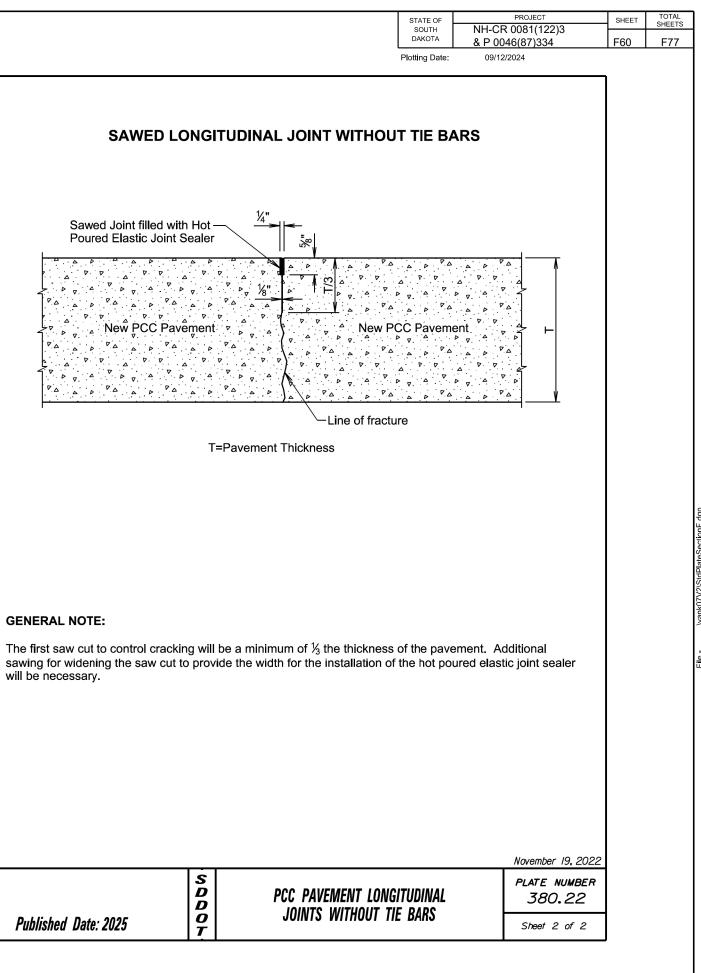


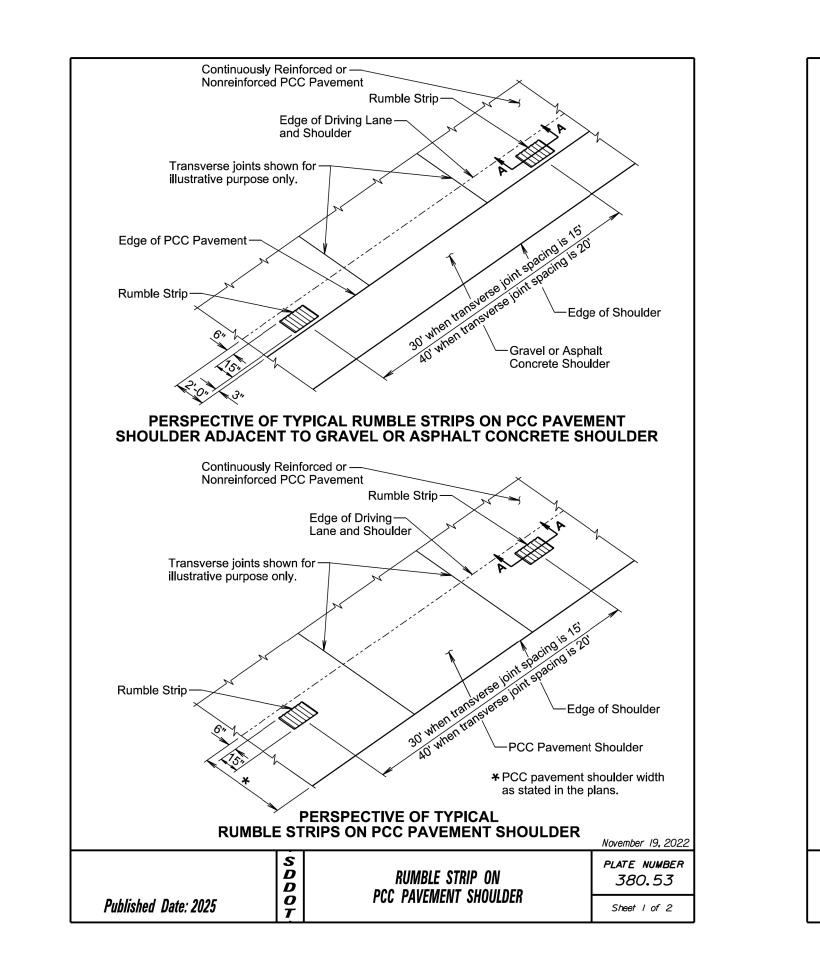
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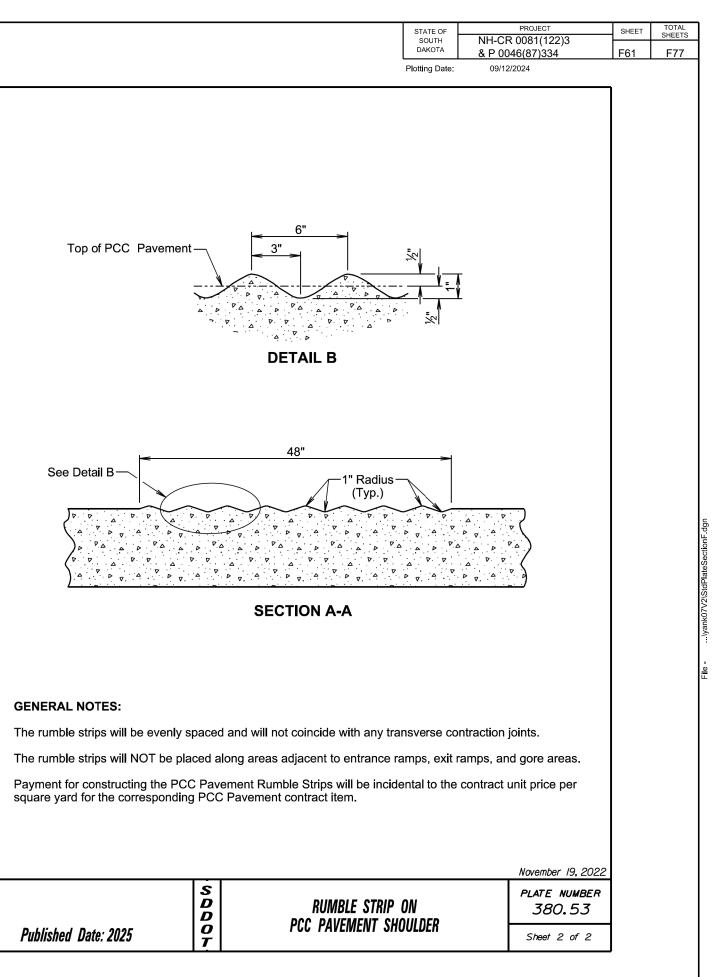
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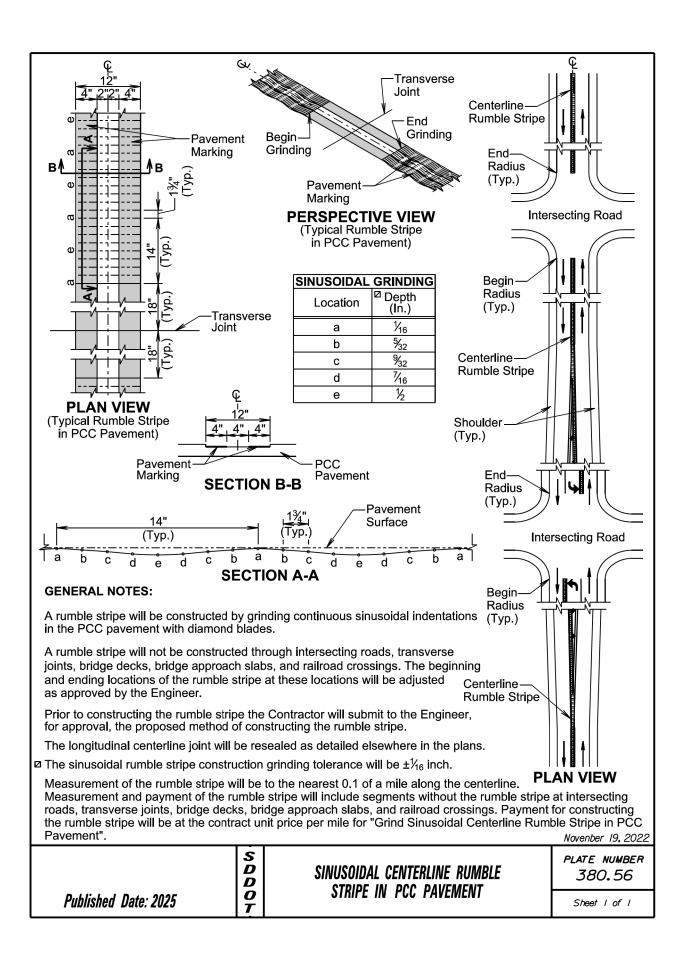
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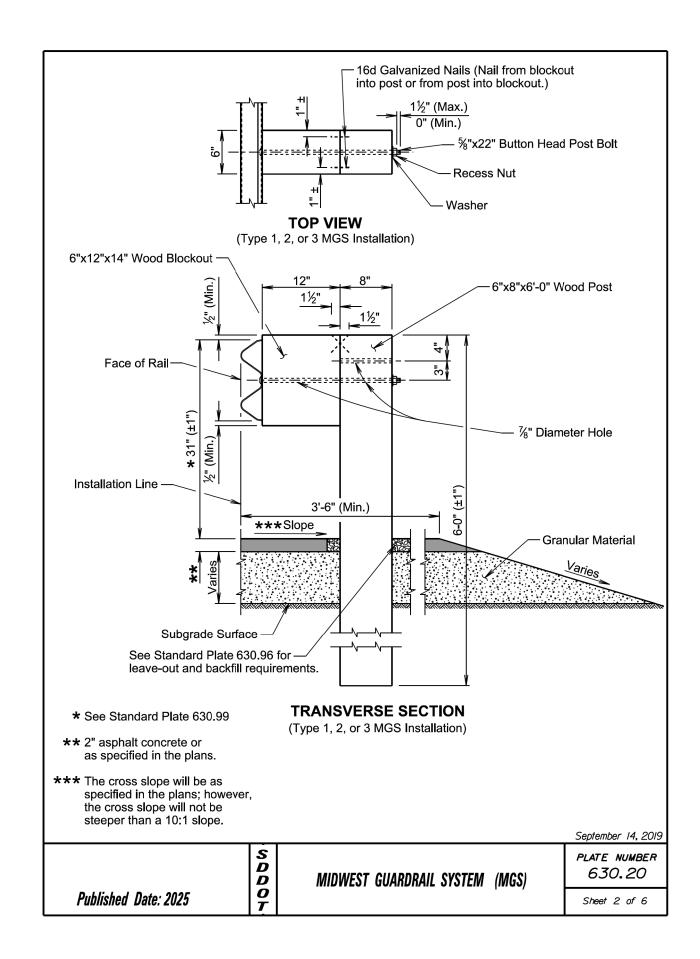
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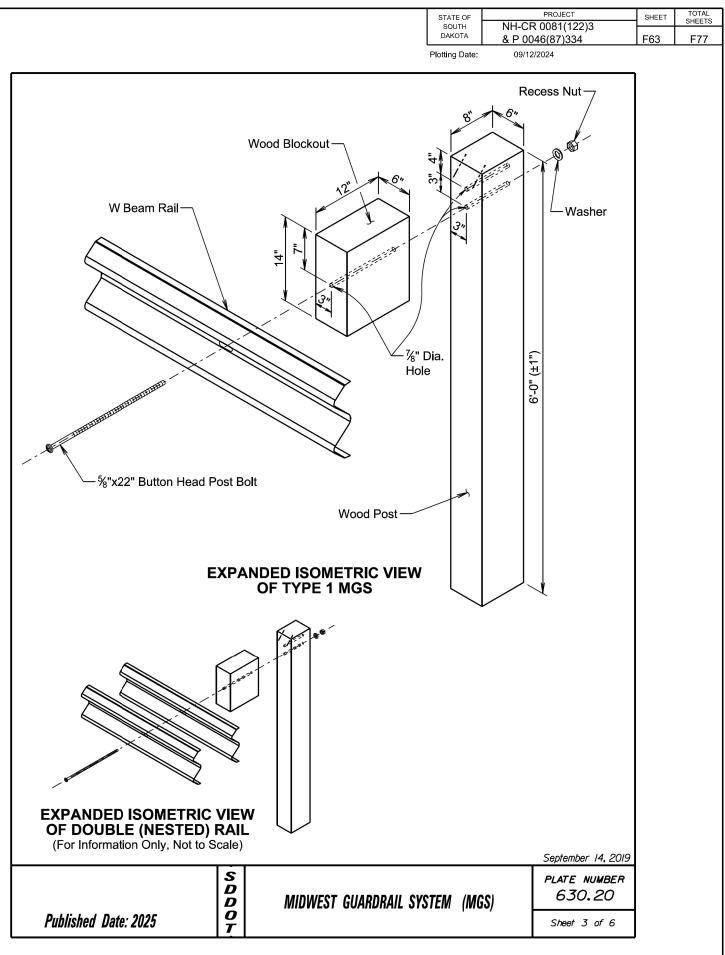


					STATE OF SOUTH	NH-C	PROJEC		SHEET	SHEETS
				L	DAKOTA Plotting Date:		12/2024	334	F62	F77
									1	
		PE AND DE	TAILS O	FMGS	1					
Type of	Beam Rail Single or		Blockout		Post	Post				
	ole (Nested	) Size	Material	Size	Material	Spacing				
1	Single	6"x12"x14"		6"x8"x6'-0"	-	6'-3"				
1C 2	Single Single	6"x12"x14" 6"x12"x14"		6"x8"x7'-6" 6"x8"x6'-0"		6'-3" 3'-1½"				
3	Single	6"x12"x14"	Wood	6"x8"x6'-0"		1'-6¾"				
4	Double	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"				
	STA Type of	NDARD PLA								
	MGS	See S	tandard F	Plate(s)						
	1		0.20, 630							
	1C 2	63	0.20, 630	0.25						
	3		630.20							
	4		630.20							
IOTES:										
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rete will be the sa rete is not specifi	ed in the pl									
rete will be the sa rete is not specifi crete Composite	ed in the pl ".	ans, the aspł	nalt concr	ete will cont	form to th	e Specifi	cations	for		
rete will be the sa rete is not specifi crete Composite rerial will be the s aterial type is not	ed in the pl "- ame type u specified in	ans, the asph ised elsewhe n the plans, t	nalt concr re on the he materi	project or w ial will confo	form to th vill be as orm to the	specified Specified	in the p	for Ians. r		
rete will be the sa rete is not specifi crete Composite terial will be the s aterial type is not e". The granular i	ed in the pl "- ame type u specified in	ans, the asph ised elsewhe n the plans, t	nalt concr re on the he materi	project or w ial will confo	form to th vill be as orm to the	specified Specified	in the p	for Ians. r		
rete will be the sa rete is not specifi crete Composite erial will be the s aterial type is not e". The granular is ne plans.	ed in the pl ". ame type u specified in material wil	ans, the aspł used elsewhe n the plans, t l be placed th	nalt concr re on the he materi ne same t	project or w al will confo thickness as	form to th vill be as orm to the	specified Specified	in the p	for Ians. r		
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IOTES: crete will be the sa rete is not specifi acrete Composite terial will be the s aterial type is not e". The granular is he plans. t shown in the trans rail will be Type 1 section lengths m rith the total lengt	ed in the pl ". specified in material wil nsverse se and Class nay be 12'-6	ans, the asph used elsewhe in the plans, t I be placed th ction drawing A (12 Ga.) un 5" and/or 25'-	nalt concr re on the he materi ne same t g on shee nless spe 0". The c	project or w ial will confo thickness as at 2 of 6. cified other ombination	form to th vill be as frm to the the main wise in th	e Specified Specified Specific nline surfi e plans.	cations in the p ations fc acing or	for lans. or as		
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arete will be the sa rete is not specifi acrete Composite terial will be the s aterial type is not e". The granular is the plans. t shown in the tra- rail will be Type 1 section lengths m with the total lengt ails will be provid based as a replace allowed. The slot	ed in the pl ame type u specified in material wil insverse se and Class hay be 12'-6 h of rail per ed as speci edges will l AGS includi will be inci	ans, the asph sed elsewhe in the plans, t l be placed th ction drawing A (12 Ga.) un 5" and/or 25'- 5 ate as show ified in the pla slot. If the Co be smooth ar ing labor, equ dental to the	re on the he materi he same f g on shee nless spe 0". The c on in the p ans and t ontractor nd free of uipment, a contract	rete will cont project or w ial will confo thickness as at 2 of 6. cified other ombination plans. by the manu must create burrs or not and materia unit price pe	form to the vill be as form to the the main wise in th of section facturer. a slot, a tches. Is includie foot for	e Specified Specified Specific nline surf e plans. n lengths A drilled cutting to ng all pos the resp	in the p ations fo acing or used wi hole thro orch or p sts, block ective M <u>Septe</u> <i>PLAT</i>	for lans. or as II be bugh the blasma kouts, GS <i>mber 14, 2019</i> <b>E NUMBER</b>		
erete will be the sa rete is not specifi acrete Composite terial will be the s aterial type is not e". The granular is he plans. t shown in the tra rail will be Type 1 section lengths m	ed in the pl ame type u specified in material wil nsverse se and Class hay be 12'-6 h of rail per ed as speci ement for a edges will l /IGS includ will be inci	ans, the asph sed elsewhe in the plans, t l be placed th ction drawing A (12 Ga.) un 5" and/or 25'- 5 ate as show ified in the pla slot. If the Co be smooth ar ing labor, equ dental to the	re on the he materi he same f g on shee nless spe 0". The c on in the p ans and t ontractor nd free of uipment, a contract	rete will cont project or w ial will confo thickness as at 2 of 6. cified other ombination plans. by the manu must create burrs or not and materia	form to the vill be as form to the the main wise in th of section facturer. a slot, a tches. Is includie foot for	e Specified Specified Specific nline surf e plans. n lengths A drilled cutting to ng all pos the resp	in the p ations fo acing or used wi hole thro orch or p sts, block ective M <u>Septe</u> <i>PLAT</i>	for lans. or as II be bugh the plasma couts, GS <i>mber 14, 2019</i>		

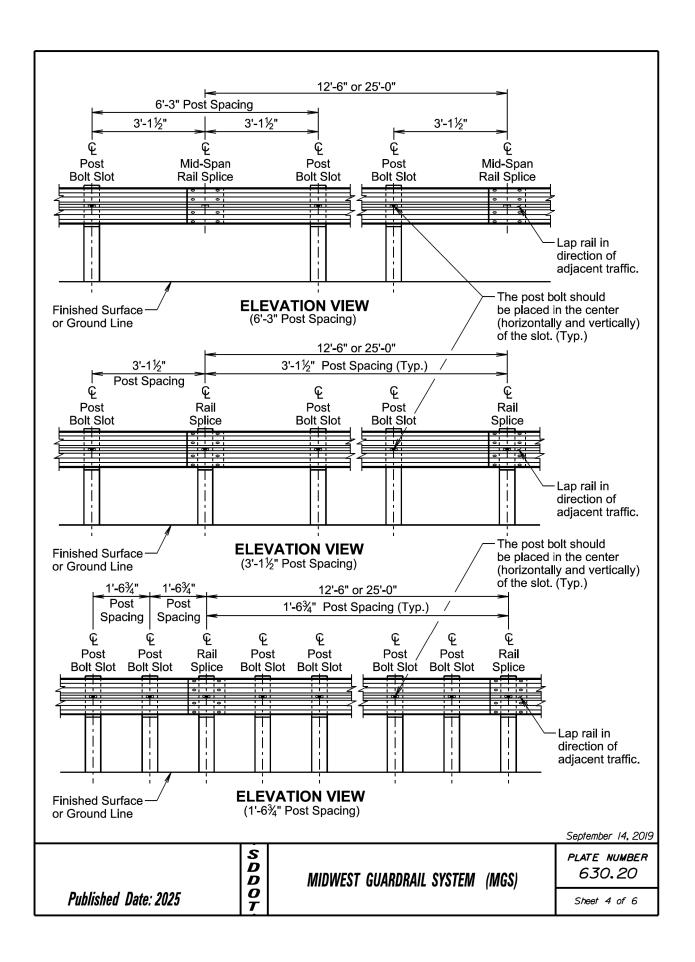
				STATE OF SOUTH	NH-CF	PROJECT R 0081(122)3	SHEET	TOTAL SHEETS
			l		& P 00	946(87)334	F62	F77
				Plotting Date:	09/12	2/2024	-	
TY V Beam Rail	PE AND DET	AILS O	FMGS	1				
Single or		Blockout Material	Post Size	Post	Post			
uble (Nested	)			Material				
Single Single			6"x8"x6'-0'	-	6'-3"			
Single			6"x8"x7'-6' 6"x8"x6'-0'		6'-3" 3'-1½"			
Single			6"x8"x6'-0'		1'-6¾"			
Double			6"x8"x6'-0'		6'-3"			
	NDARD PLA1	TE REFE	ERENCE					
Type of MGS	See Sta	andard P	late(s)					
1	630.	.20, 630	.22					
1C		.20, 630	.25					
2 3		630.20 630.20						
4		630.20						
same type us	ed elsewhere	on the r	proiect or w	/ill be as s	pecified in	the plans. If		
ified in the pla	ans, the aspha							
te".								
	sed elsewhere							
	n the plans, the be placed the							
		o carrie a						
ransverse se	ction drawing o	on shee	t 2 of 6.					
	C C							
1 and Class	A (12 Ga.) unl	ess spe	cified other	wise in th	e plans.			
	" and/or 25'-0' site as shown			of sectior	n lengths u	ised will be		
ided as speci	fied in the plar	ns and b	y the manu	ufacturer.	A drilled h	ole through the		
	slot. If the Cor be smooth and				cutting tor	ch or plasma		
-								
	ng labor, equip dental to the c							
							,	
						September 14, 2019	,	
S D						plate number 630.20		
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						Sheet I of 6		
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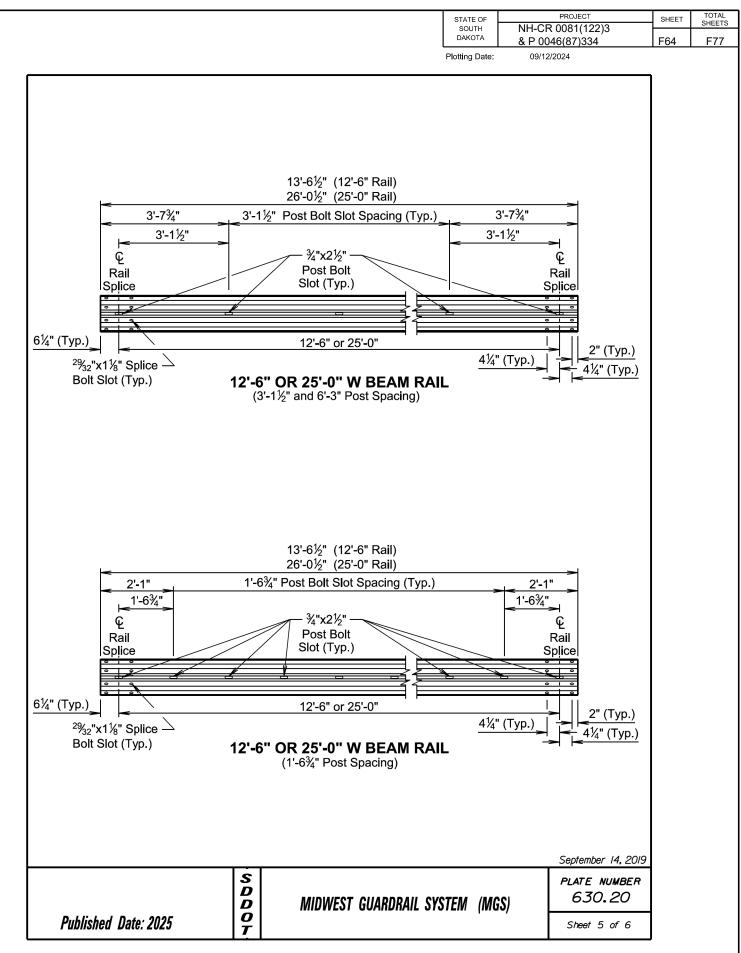
						DAKOTA					
					l	Plotting Date		0046(87)3 12/2024	34	F62	F77
										ו	
F		T V Beam Rai	YPE AND D	ETAILS C	DF MGS						
Г	Type of	Single or	Blockout	Blockout Material		Post Material	Post Spacing				
=	1 Do	uble (Nester Single	6"x12"x14		6"x8"x6'-0'		6'-3"				
	1C	Single	6"x12"x14	-	6"x8"x7'-6'		6'-3"				
	2	Single	6"x12"x14	-	6"x8"x6'-0'		3'-1½"				
ŀ	3 4	Single Double	6"x12"x14 6"x12"x14		6"x8"x6'-0' 6"x8"x6'-0'		1'-6¾" 6'-3"				
L	4	Double	10 x 12 x 14	1 0000	0 80 80-0	_ woou	0-3				
			ANDARD PL	ATE REF	ERENCE						
		Type of MGS	See S	Standard F	Plate(s)						
		1	63	30.20, 630							
		1C	63	30.20, 630 630 20	).25						
		1C 2 3	63	630.20 630.20							
GENERAL NOTE	ES:	2	63	630.20							
GENERAL NOTE Asphalt concrete asphalt concrete "Asphalt Concrete "Asphalt Concrete "Base Course". T specified in the pl Topsoil is not sho All W beam rail secti compatible with th Slots in the rails v rail is not allowed	will be the is not spece e Composi I will be the al type is n he granula lans. own in the t vill be Type ion lengths he total len will be prov	2 3 4 same type of ified in the p te". same type ot specified or material w transverse s 1 and Class may be 12'- gth of rail pe	used elsewhe plans, the asp used elsewh in the plans, ill be placed t ection drawin & A (12 Ga.) u 6" and/or 25 er site as sho cified in the p	630.20 630.20 630.20 ere on the shalt concr the mater the same ig on shee unless spe unless spe -0". The c wn in the lans and l	project or w rete will con e project or v ial will confo thickness as et 2 of 6. ecified other combination plans. by the manu	form to the vill be as orm to the s the mai wise in th of sectio ifacturer.	ne Specified Specific nline surf ne plans. n lengths A drilled	in the pl ations for acing or used will hole thro	or ans. as I be ugh the		
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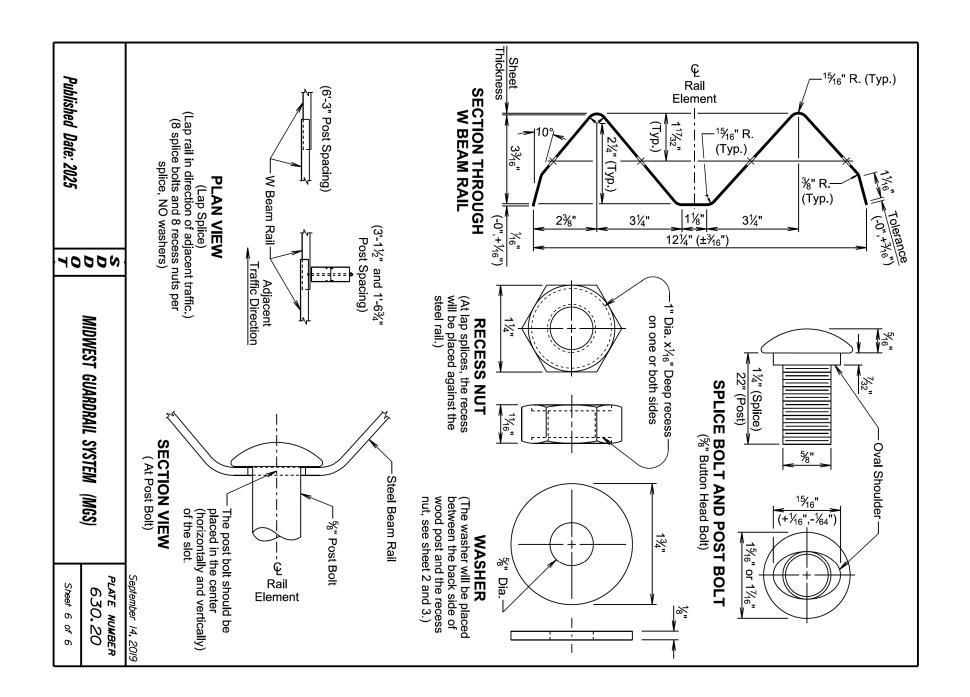


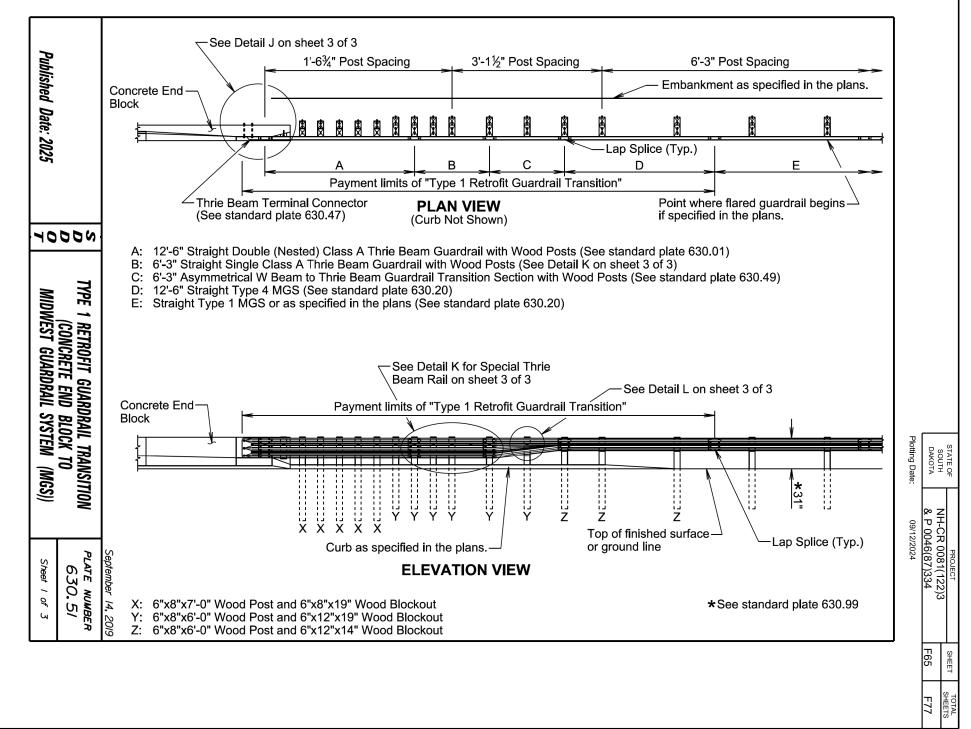
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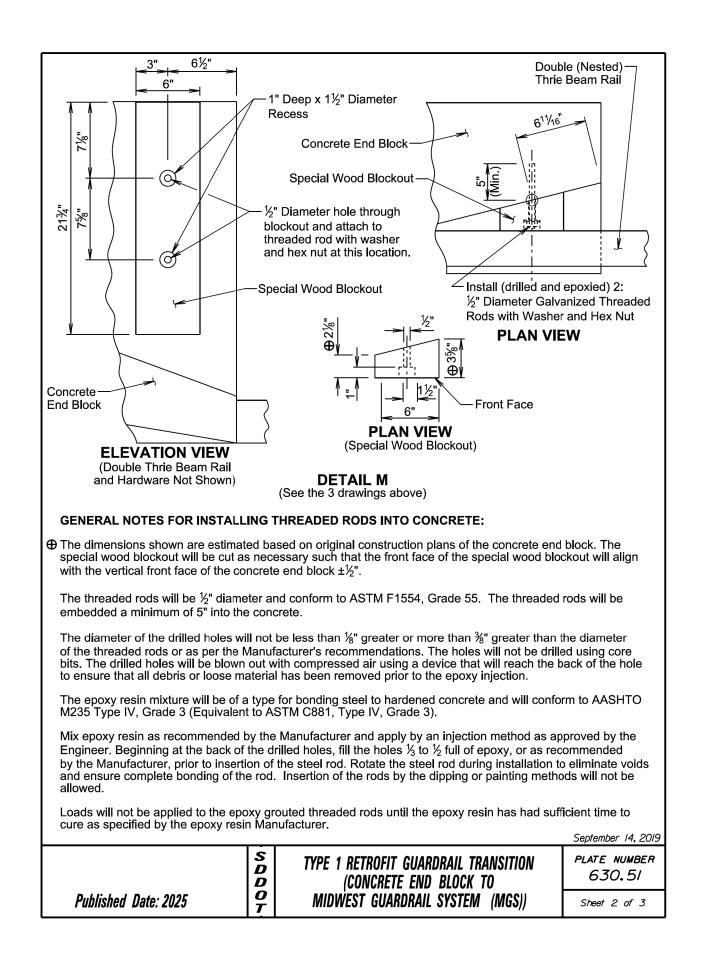


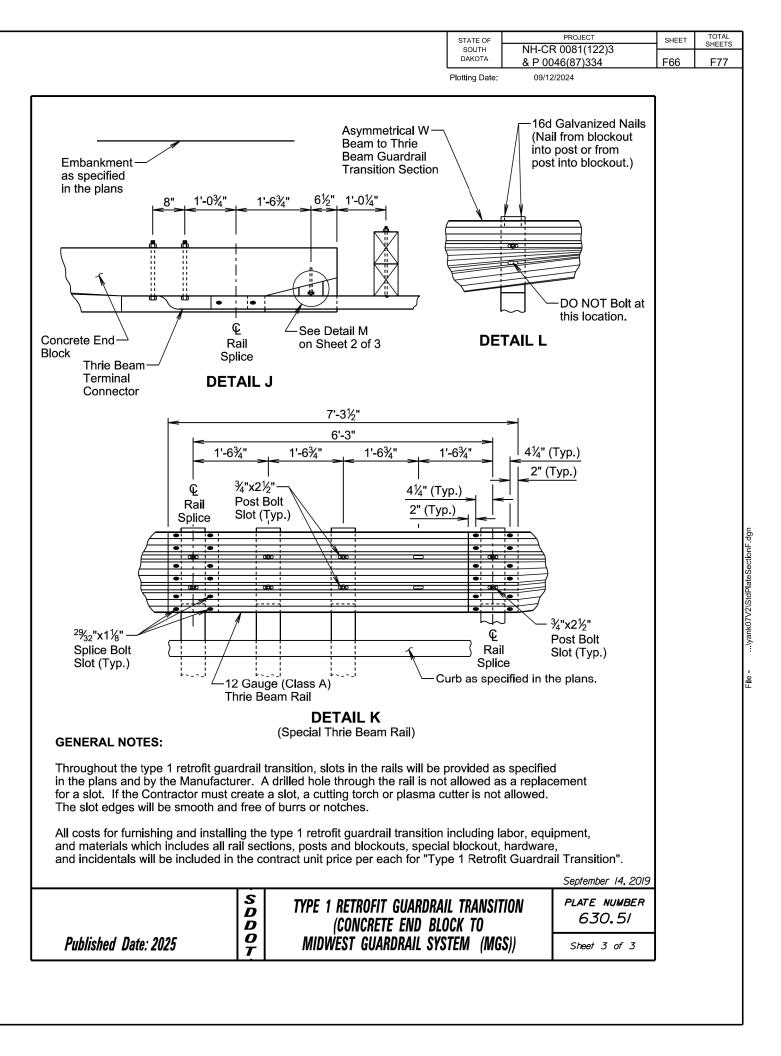


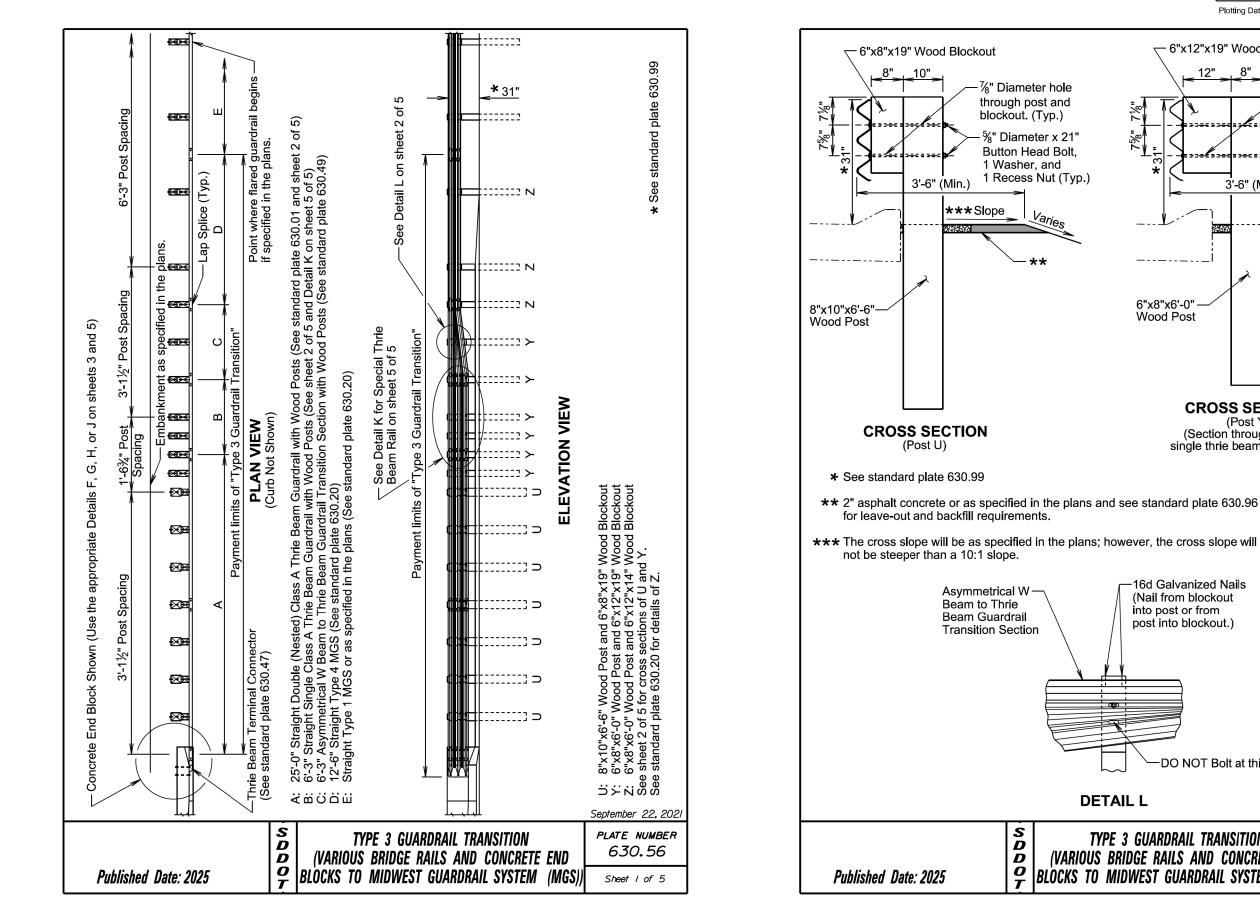
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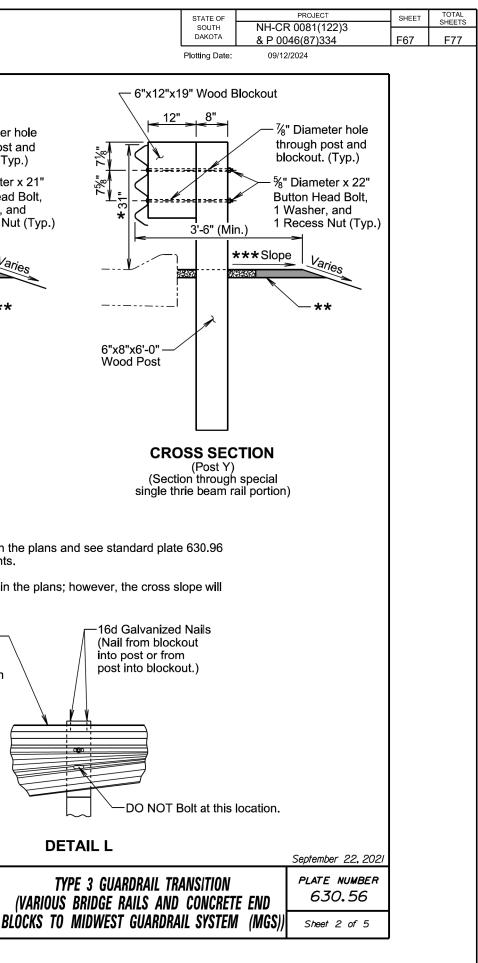


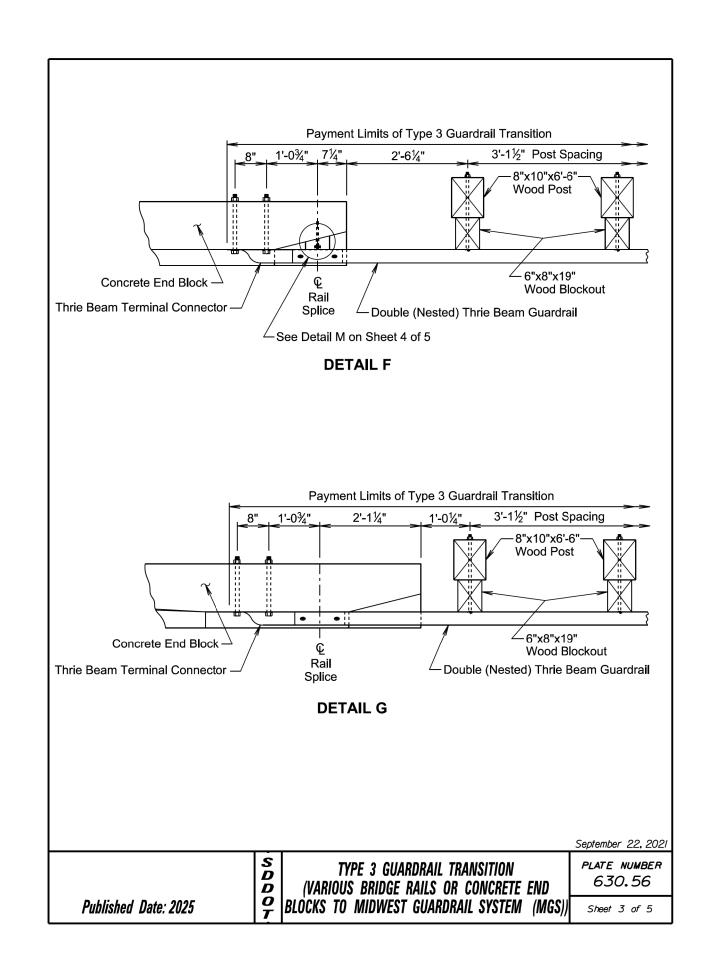


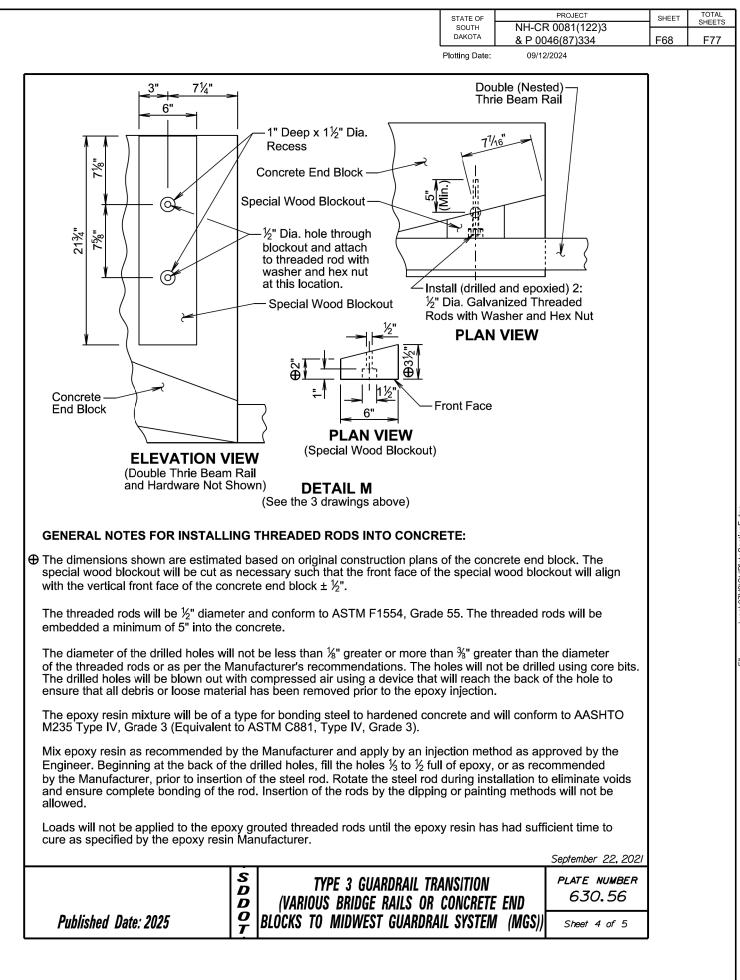


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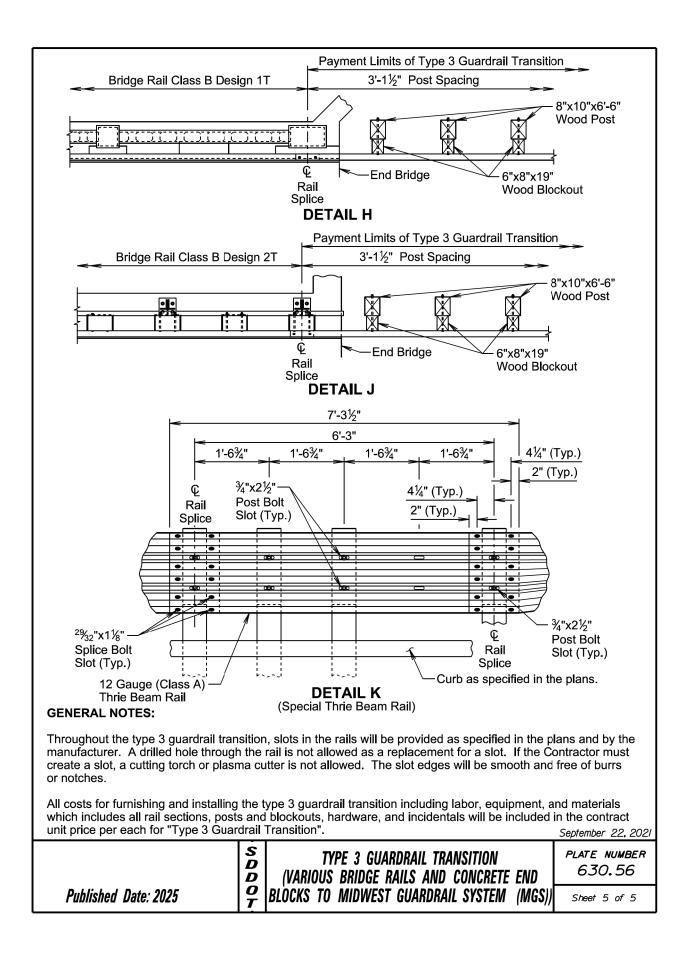


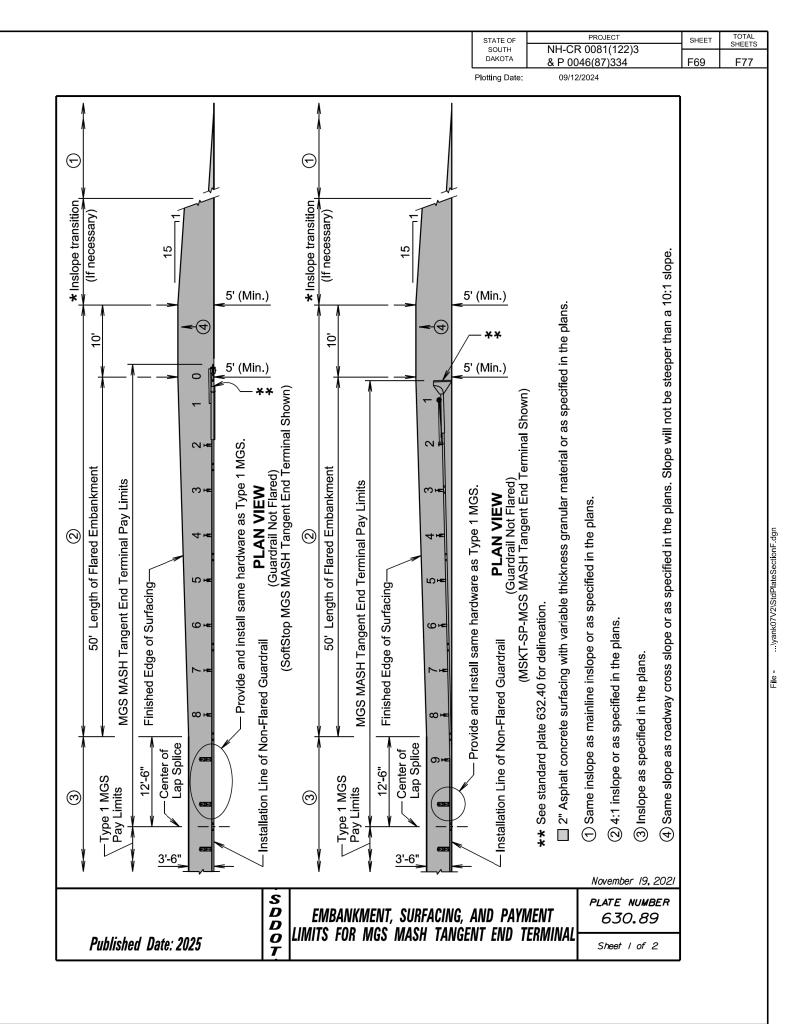




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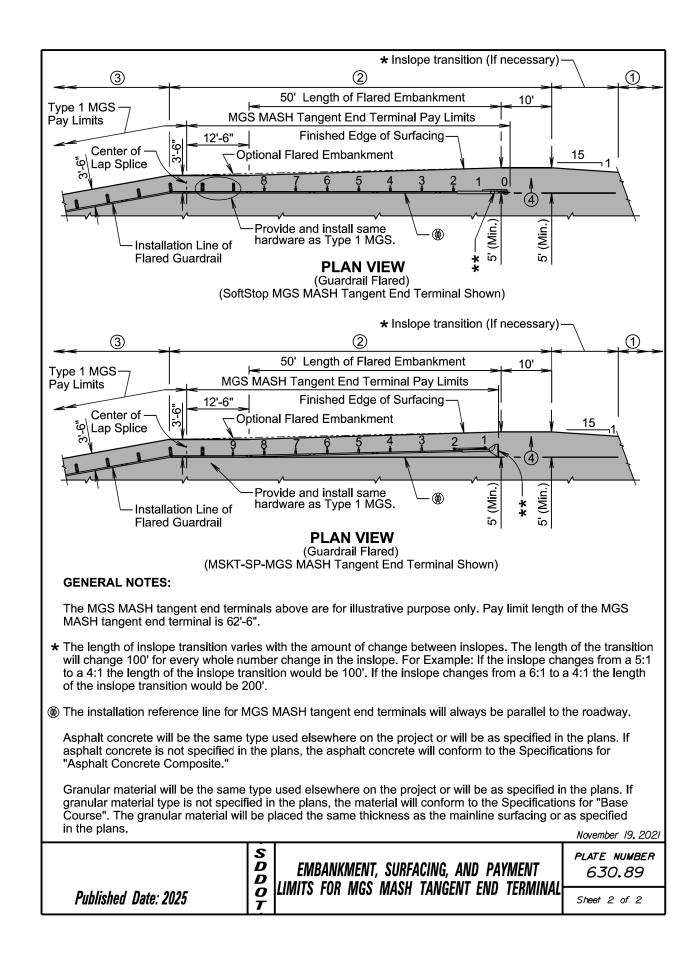
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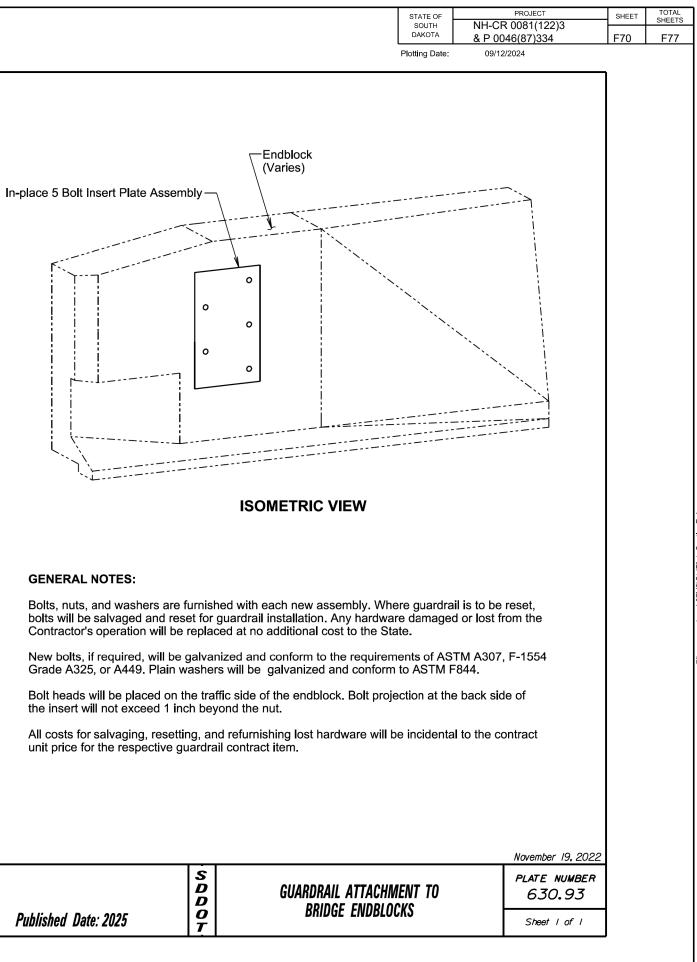




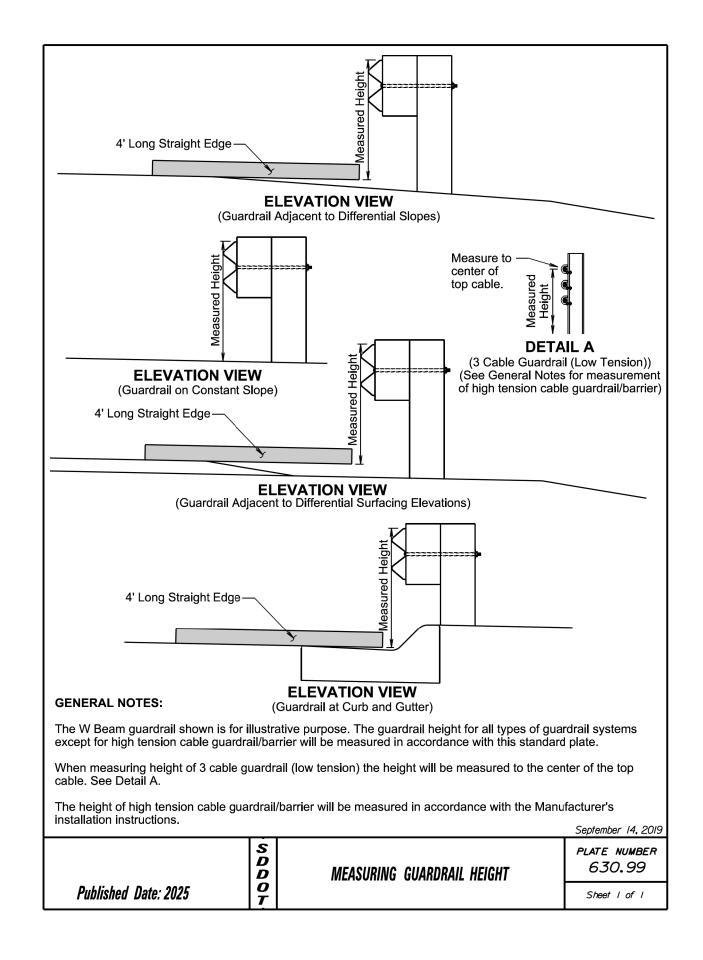
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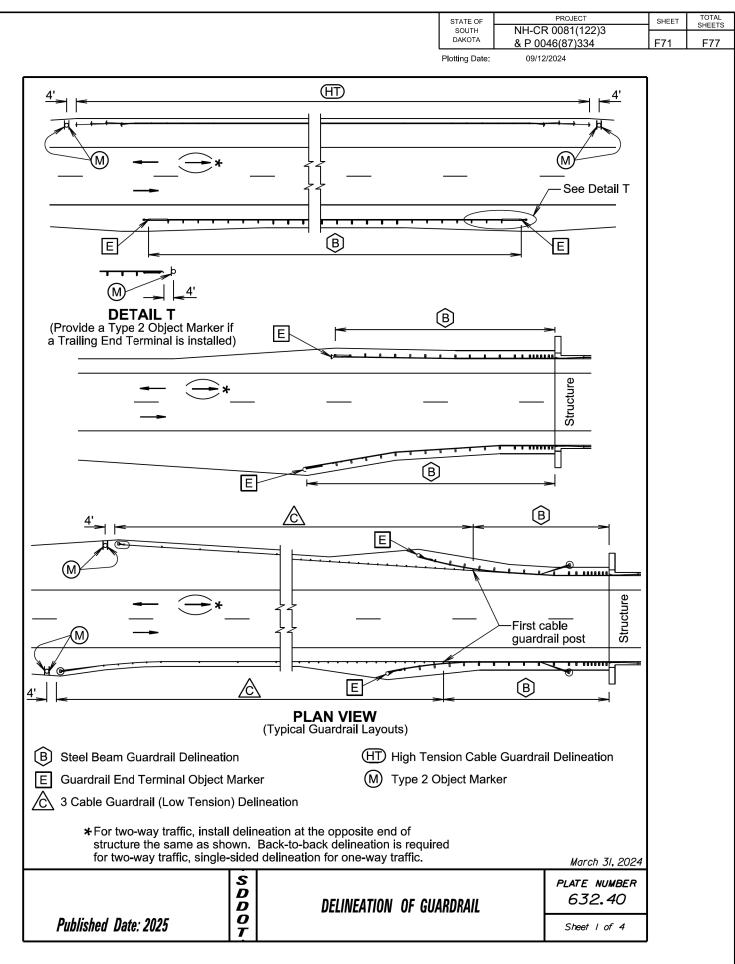
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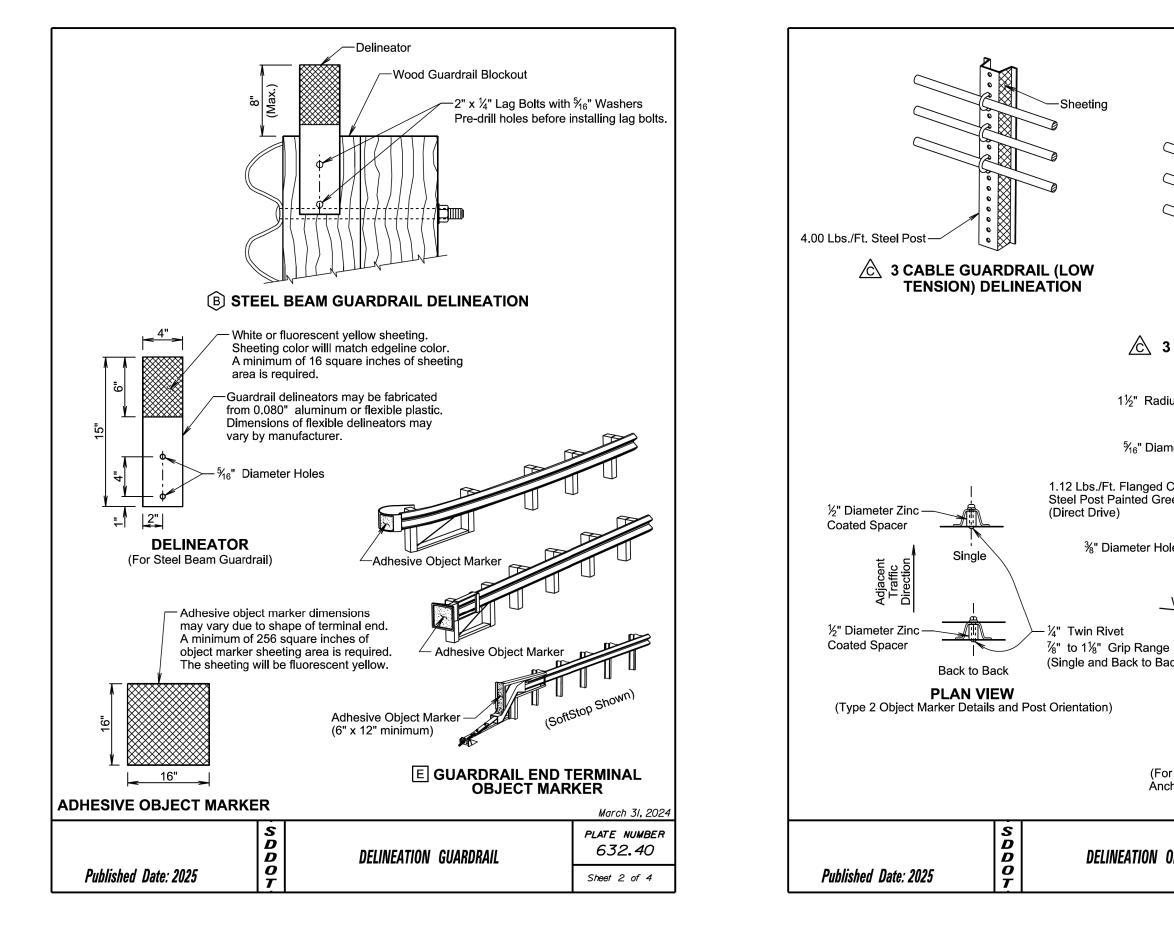


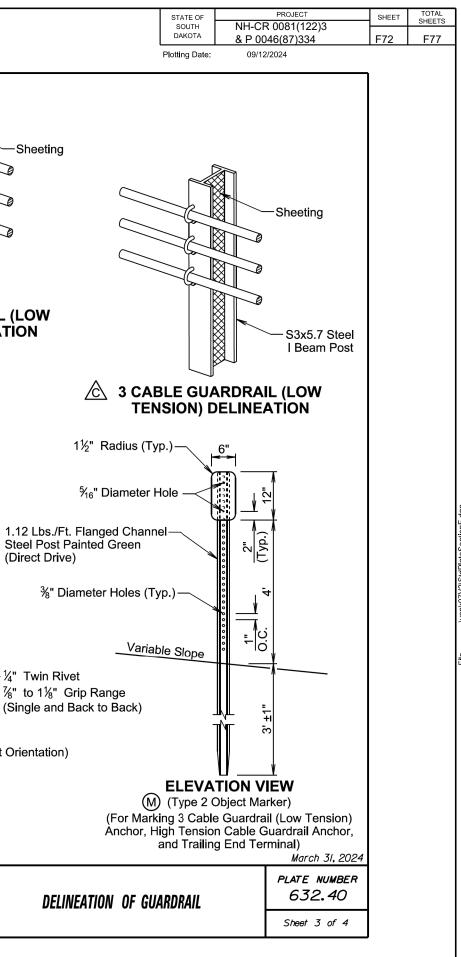


Published Date: 2025	S D D O T	GUARL B









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## **GENERAL NOTES:**

The delineation of high tension cable guardrail will be reflective sheeting placed back to back on every third post cap or cable spacer. Maximum spacing of delineation will not exceed 35 feet. The sheeting will be type XI in conformance with ASTM D4956. The color of the reflective sheeting will be the same as the nearest pavement marking.

The delineators for steel beam guardrail and sheeting on 3 cable guardrail (low tension) posts will be covered with a minimum of 16 square inches of reflective sheeting. The reflective sheeting will be type XI in conformance with ASTM D4956. Along two-way roadways the sheeting will be on both sides of the delineators and guardrail posts and will be white in color. For one-way roadways the sheeting will only be required on the side facing traffic and the color will be the same as the nearest pavement marking, yellow on the left side of the roadway and white on the right side.

When steel beam guardrail is attached to a bridge the first delineator will be attached to the post nearest the bridge.

At bridges with guardrail less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object marker. The spacing between the delineators will be approximately one third of the length of the guardrail.

At bridges with guardrail 200 feet and greater in length, including bridges that have steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

Steel beam guardrail that is not attached to a bridge and is less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal vellow object markers. The spacing between the delineators will be approximately one third of the length of the guardrail.

Steel beam guardrail that is not attached to a bridge and is 200 feet and greater in length, including steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

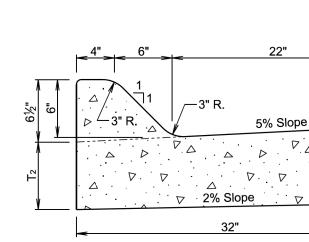
All costs for furnishing and installing single or back to back guardrail delineation on 3 cable guardrail and steel beam guardrail will be included in the contract unit price per each for "Guardrail Delineator".

All costs for furnishing and installing the reflective sheeting on the cable spacers or post caps for the high tension cable guardrail will be incidental to the respective high tension cable guardrail contract item.

An adhesive object marker will be placed on the end of the W beam guardrail or MGS end terminal. The adhesive object marker dimensions may vary due to the shape of the terminal end. A minimum of 256 square inches of object marker reflective sheeting area is required on end terminals with sufficient surface area. Other end terminals (SoftStop) will require an adhesive object marker with a minimum size of 6" x 12". The reflective sheeting will be fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the adhesive object marker will be incidental to various contract items.

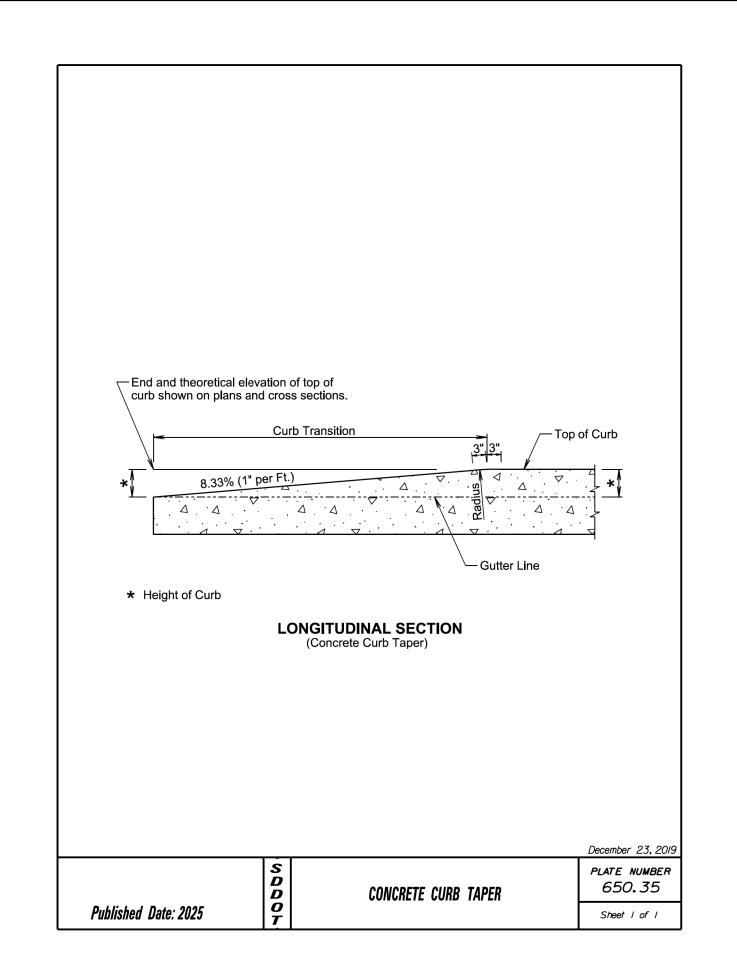
A type 2 object marker will be placed adjacent to the 3 cable guardrail (low tension) anchor, high tension cable guardrail anchor, and trailing end terminal at the location noted on sheet 1 of this standard plate. The type 2 object marker (6" x 12") will have fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the type 2 object marker including the steel post, 6" x 12" reflective panel, and hardware will be included in the contract unit price per each for "Type 2 Object Marker" for single-sided and "Type 2 Object Marker Back to Back" for back to back type 2 object markers.

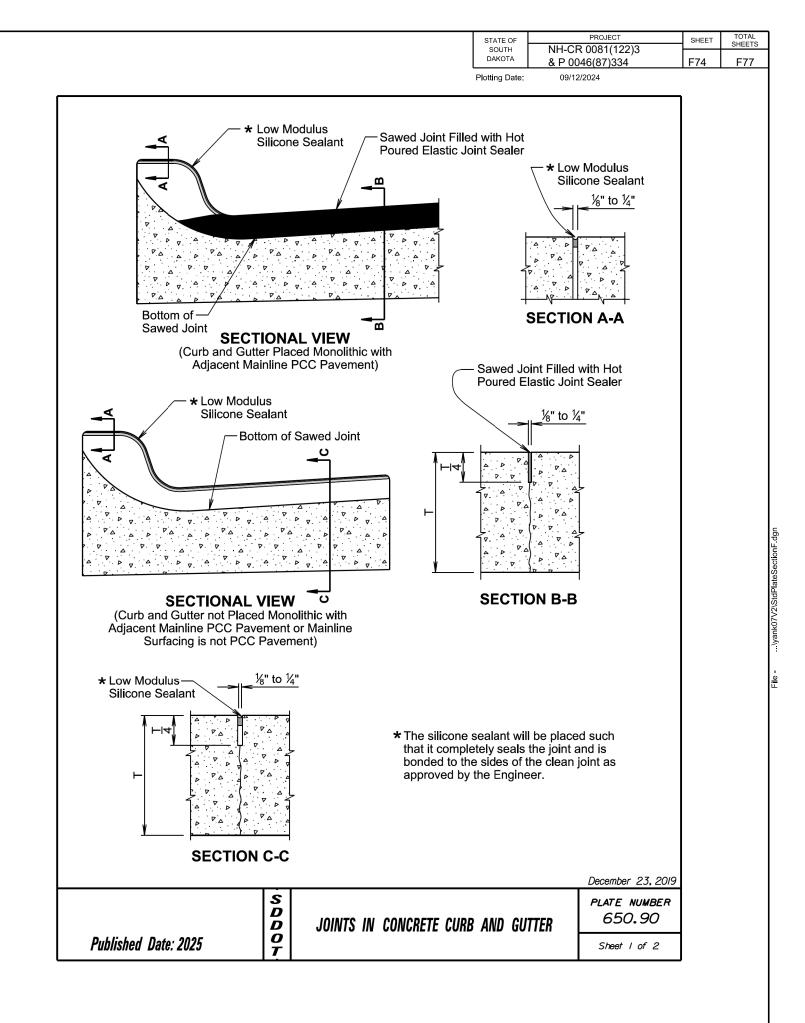
			March 31, 2024
	S D D	DELINEATION OF GUARDRAIL	plate NUMBER 632.40
Published Date: 2025	0 T		Sheet 4 of 4

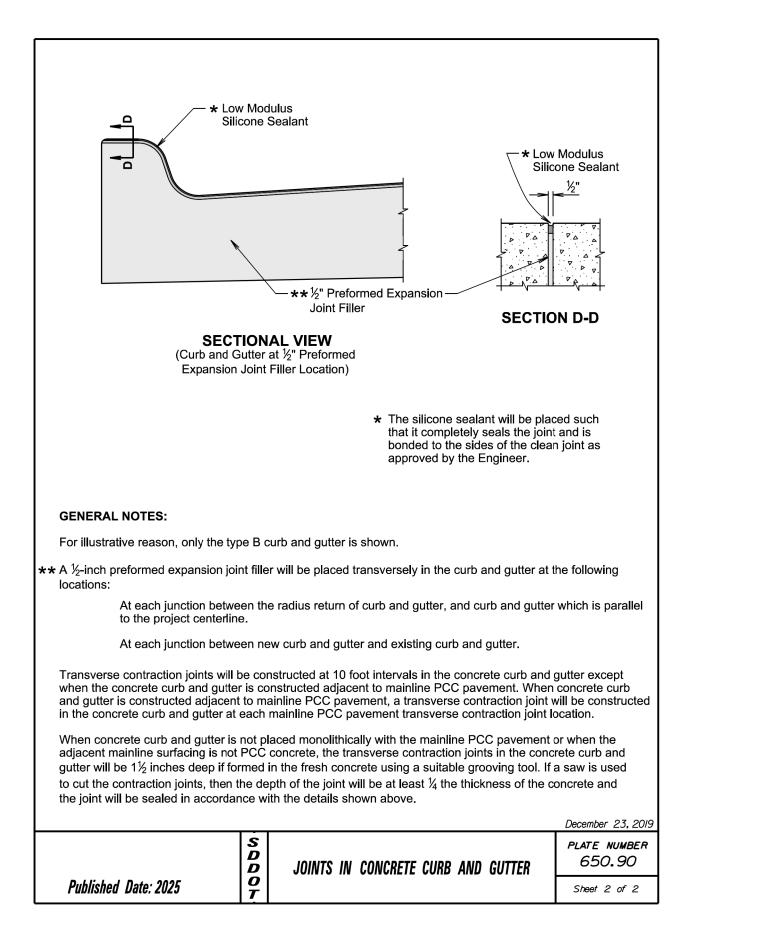


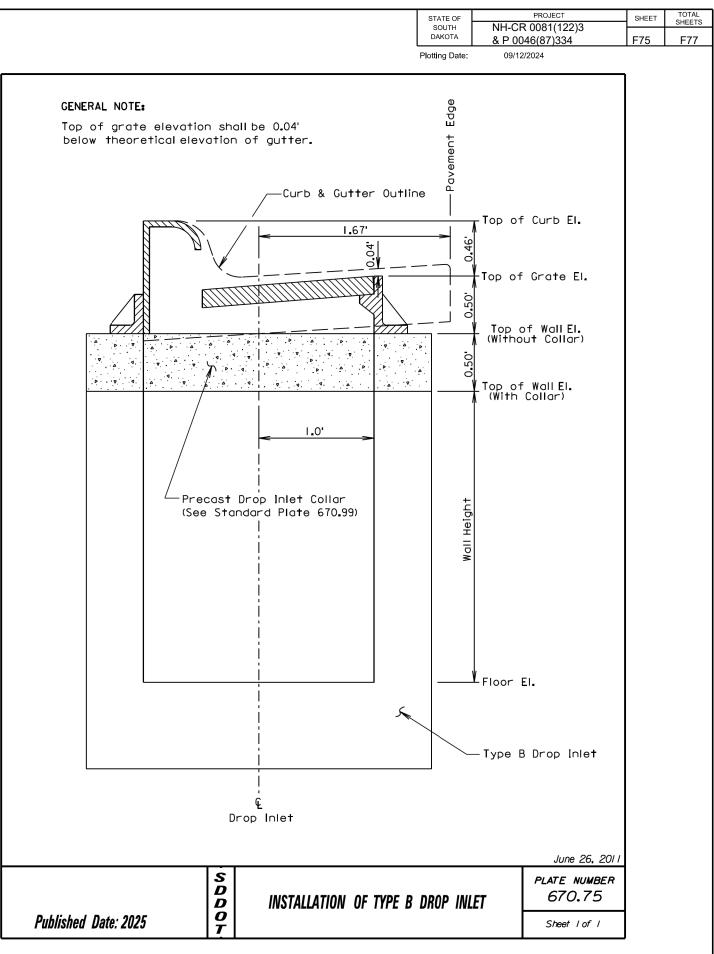
				STATE SOUT	н NH-C	PROJECT CR 0081(122)3	SHEET	TOTAL SHEETS
				DAKO		0046(87)334	F73	F77
				Plotting I	Date: 09/	/12/2024	_	
−3" R.7 △	<u>5%</u>	2" Slope ▽ △	· . ⊽ ·		and cross this line a the basis			
∠ ∠ 2%	⊽ Slope	$\nabla$	∆ <i>\</i>	V				
•			<u> </u>	 				
	32"		;	╞┥				
TYPE F	CONCRE		B AND G					
Туре	T₁ (Inches)	T <sub>2</sub> (Inches)	Cu. Yd. Per	Per				
		· ,	Lin. Ft.					
F66	6 7	5 <sup>1</sup> / <sub>16</sub>	0.057	17.6				
F67 F68		6 <sup>1</sup> / <sub>16</sub>	0.065	15.4				
	8	7¼ <sub>6</sub> 7% <sub>16</sub>	0.073	13.6				
F68.5	8.5		0.077	12.9				
F69	9	8¼ <sub>16</sub> 8¾ <sub>16</sub>	0.082	12.3 11.7				
F69.5	9.5 10	- 4 -	0.086					
F610 F610.5	10 10.5	9½ <sub>6</sub> 9% <sub>16</sub>	0.090	11.1				
F610.5	10.5	99/16 101/16	0.094	10.7				
F611.5	11.5	10 <sup>7</sup> 16 10 <sup>9</sup> 16	0.098	9.8				
F6112	11.5	10%16 11½16	0.102	9.8				
1012	12	1/16	0.100	5.4				
ad e	lon-lite-lite	مالي مراام			ono o 1 41	mathad		
v one of	the metho	ially adjoir ids shown	on stand	oncrete pav dard plate 3	ement, the 1 80.21	method		
-				-				
0.90 for e	expansion	and contr	action jo	ints in the c	urb and gutt	er.		
						January 22, 2023		
						PLATE NUMBER	1	
s						650.20		
S D	T1/0		DETE A					
D D	TYPI	E F CONC	RETE CU	IRB AND G	UTTER			
D	TYPI	E F CONC	RETE CU	IRB AND G	UTTER	Sheet I of I		

					STATE OF SOUTH DAKOTA	PROJECT NH-CR 0081(122)3	SHEET	TOTA SHEE
					Plotting Date:	& P 0046(87)334 09/12/2024	F73	F77
							٦	
<u> ~4"&gt; ~ 6"</u> →		2	2"		ar th th lir	ne stated radii on the plans nd cross sections refer to is line and it will also be e basis for horizontal near foot measurement nd payment.		
	/3" R				—¼" to	$_{2}^{1}$ Radius (Typ.)		
<sup>6</sup>		5%	Slope					
		△ ▷ ▽ Slope	∇		А			
~	:	32"			-			
		CONCRE	TE CURE	Cu. Yd.				
	Туре	(Inches)		Per Lin. Ft.	Per Cu. Yd.			
	F66	6	5½	0.057	17.6			
	F67	7	$6\frac{1}{16}$	0.065	15.4			
	F68 F68.5	8 8.5	7½ <sub>16</sub> 7% <sub>16</sub>	0.073	13.6 12.9			
	F69	9	8 <sup>1</sup> / <sub>16</sub>	0.082	12.3			
	F69.5	9.5	8% <sub>16</sub>	0.086	11.7			
	F610	10	9½ <sub>16</sub>	0.090	11.1			
	F610.5	10.5	9% <sub>16</sub>	0.094	10.7			
	F611	11	101/16	0.098	10.2			
	F611.5	11.5	10% <sub>16</sub>	0.102	9.8			
	F612	12	11½	0.106	9.4			
GENERAL NOTES:								
When concrete curb of attachment will be	and gutter by one of	<sup>.</sup> longitudir the metho	nally adjoir ods shown	ns new c on stan	oncrete pavemo dard plate 380.2	ent, the method 21.		
See standard plate 6	-				-			
						January 22, 2023	3	
	S					PLATE NUMBER		
	2					1		
		ТҮР	e f conc	RETE CL	IRB AND GUTT	ER 650.20		
Published Date: 2025	D	TYP	E F CONC	RETE CU	IRB AND GUTT	ER 650.20	-	

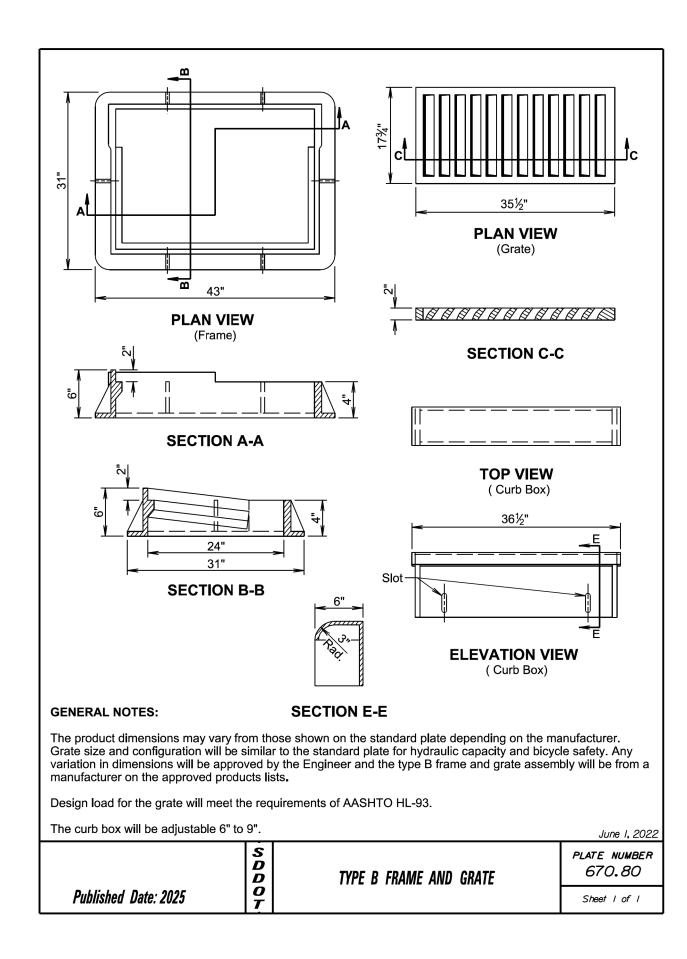


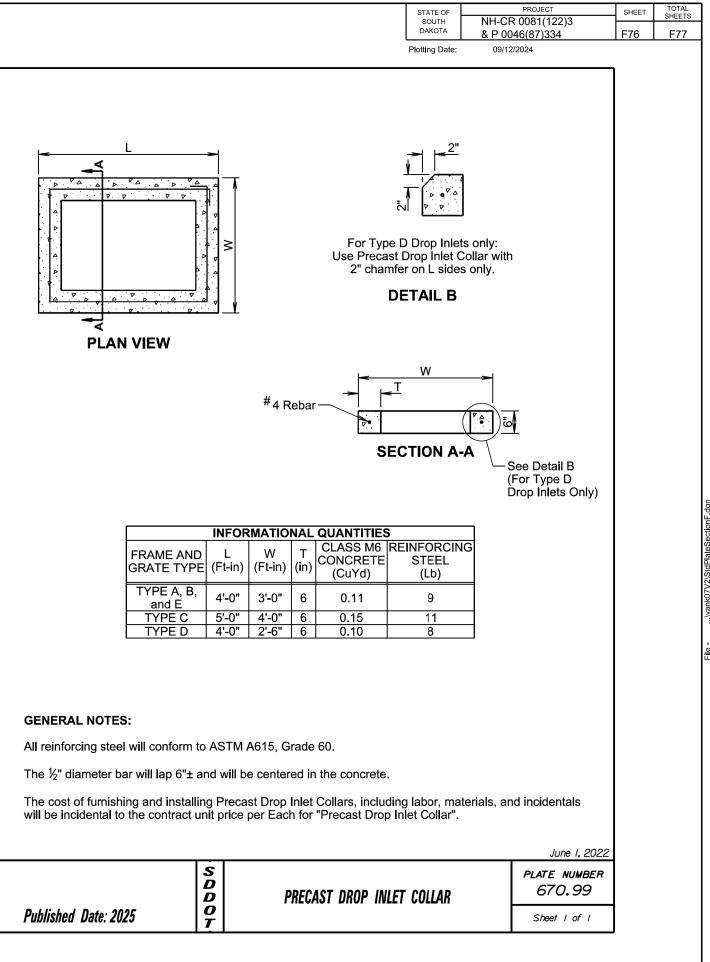






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	INFOR		NAL	(
FRAME AND GRATE TYPE	L (Ft-in)	W (Ft-in)	T (in)	(
TYPE A, B, and E	4'-0"	3'-0"	6	
TYPE C	5'-0"	4'-0"	6	
TYPE D	4'-0"	2'-6"	6	

Published Date: 2025	S D D O T	PRECAST
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