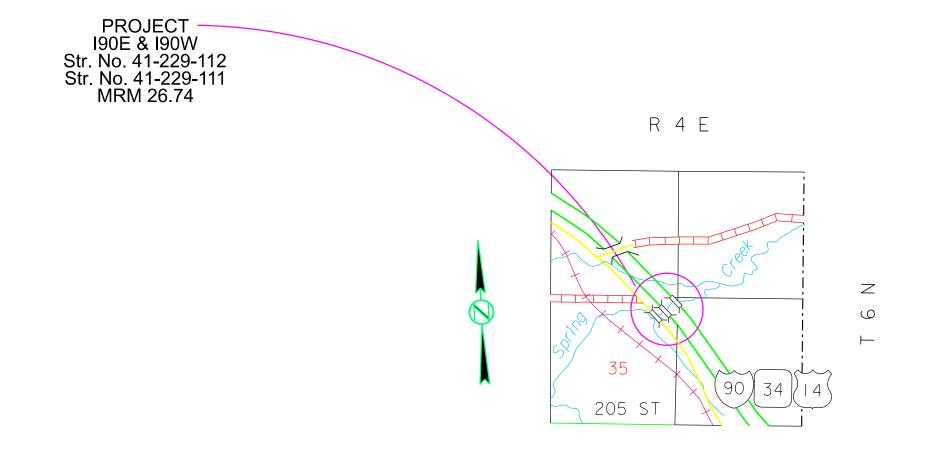
SECTION F: SURFACING PLANS





F

Plotting Date: 11/4/2024

INDEX OF SHEETS

F1	General Layout with Index
F2-F5	Estimate With General Notes & Tables
F6	Typical Sections
F7-F17	Special Details
F18-F29	Standard Plates

ESTIMATE OF QUANTITIES – SECTION F

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
110E0420	Remove Drop Inlet Frame and Grate Assembly	2	Each
110E1010	Remove Asphalt Concrete Pavement	3,985.4	SqYd
110E6410	Remove Type 1 MGS for Reset	1,212.5	Ft
110E6501	Remove Type 1 Retrofit Guardrail Transition for Reset	4	Each
110E6617	Remove MGS Tangent End Terminal for Reset	4	Each
110E7802	Remove Fence for Reset	80	Ft
120E0010	Unclassified Excavation	892	CuYd
230E0100	Remove and Replace Topsoil	Lump Sum	LS
250E0020	Incidental Work, Grading	Lump Sum	LS
260E2010	Gravel Cushion	832.0	Ton
320E1200	Asphalt Concrete Composite	267.4	Ton
380E0800	PCC Shoulder Pavement	3,206.0	SqYd
380E5100	Continuously Reinforced PCC Pavement Repair	231.2	SqYd
380E6000	Dowel Bar	2,400	Each
380E6110	Insert Steel Bar in PCC Pavement	832	Each
410E2600	Membrane Sealant Expansion Joint	159.5	Ft
460E0700	Joint Nosing Material	32	SqFt
480E0504	No. 4 Rebar Splice	20	Each
620E4100	Reset Fence	80	Ft
630E5010	Reset Type 1 MGS	1,212.5	Ft
630E5206	Reset MGS Tangent End Terminal	4	Each
630E5301	Reset Type 1 Retrofit Guardrail Transition	4	Each
633E1220	High Build Waterborne Pavement Marking Paint, 4" White	434	Ft
633E1222	High Build Waterborne Pavement Marking Paint, 4" Yellow	346	Ft
670E0200	Type A Frame and Grate	2	Each
700E0310	Class C Riprap	35.0	Ton
734E0010	Erosion Control	Lump Sum	LS
831E0110	Type B Drainage Fabric	30	SqYd

UTILITIES

The Contractor will contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It will be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor will contact the Engineer to determine modifications that will be necessary to avoid utility impacts.

ASPHALT CONCRETE COMPOSITE

Asphalt for tack SS-1h or CSS-1h will be applied prior to each lift of Asphalt Concrete Composite. Asphalt for tack will be applied at a rate of 0.09 gallons per square yard on existing pavement or milled asphalt concrete surfaces and at a rate of 0.06 gallons per square yard on primed base course or new asphalt concrete pavement. The Asphalt for tack will be applied for the full width of the bottom layer of Asphalt Concrete Composite plus one-half foot additional on the outside shoulder.

A Flush Seal will not be required.

EXISTING PCC PAVEMENT

The existing pavement for I-90 immediately adjacent to the structures is 11" Nonreinforced PCC Pavement with limestone aggregate. Longitudinal joints are reinforced with No. 5x30" deformed tie bars spaced 48" center to center. The transverse joints are spaced at 20' apart. Transverse joints are reinforced with 1" plain round dowel bars and with No. 9 deformed tie bars spaced 12" to 18" center to center.

The existing mainline pavement for I90 EB and WB is 10" Continuously Reinforced PCC Pavement with limestone aggregate. The longitudinal steel is a #6 deformed steel bar spaced 6" center to center. The transverse steel is a #4 deformed steel bar spaced 48" center to center.

UNCLASSIFIED EXCAVATION

Unclassified Excavation is provided for the removal of base material where PCC Pavement will replace Asphalt Concrete Pavement.

The plans quantity will be the basis of payment.

PCC SHOULDER PAVEMENT

PCC Shoulder Pavement will be 9" thickness.

In lieu of an automatic subgrader operating from a preset grade line, a motor grader or other suitable equipment may be used to bring the gravel cushion to final grade prior to placement of the concrete.

Provide a heavy carpet drag finish, a metal-tine finish will be required on the shoulders.

The aggregate may require screening as determined by the Engineer.

The concrete mix used in the PCC Pavement will conform to Section 380.

There will be no direct payment for trimming of the gravel cushion or base course for PCC pavement. The trimming will be considered incidental to the related items required for PCC Pavement. Trimming will be performed as required by Section 380.3 C of the Specifications.

A construction joint will be sawed whenever new concrete pavement is placed adjacent to existing concrete pavement.

The transverse construction joints will be handled in accordance with Standard Plate 380.15.

INCIDENTAL WORK, GRADING

Incidental Work, Grading includes, but is not limited to, the removal and reset of all drop inlet collars to the satisfaction of the Engineer.

CONTINUOUSLY REINFORCED PCC PAVEMENT REPAIR – 11"

In the salvaged rebar sections of the repair areas, the use of 30 or 60 pound hammers will be allowed. To prevent damage to the joint and surrounding reinforcing steel, only light chipping hammers (not exceeding 15 pounds) will be allowed.

Saw cuts that extend beyond the repair area will be minimized and filled with a non-shrinkage mortar mix at the Contractor's expense.

Care will be taken not to cut, bend or otherwise damage the in place reinforcing steel. Damage to in place reinforcing steel or to in place concrete beyond the repair area will be replaced at the Contractor's expense, to the satisfaction of the Engineer.

asphalt concrete.

Existing exposed reinforcing steel and concrete faces will be cleaned by sandblasting and compressed air to remove dirt and debris prior to placement of concrete.

Place reinforcing steel according to the notes for REINFORCING STEEL (CRCP) and STEEL BAR INSERTION (CRCP).

Concrete will not be placed in the repair areas before 12:00pm and should be placed in the late afternoon. Temperature of the concrete at the time of placement will be between 50°F and 90°F. The temperature of the concrete will be maintained above 40°F during the curing period.

Concrete will meet the requirements stated in Section 380 of the specifications, except as modified by the following notes:

by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete will contain 4.5% to 7.0% entrained air. The concrete will contain a minimum of 50% coarse aggregate by weight. Coarse aggregate will be crushed ledge rock, Size No. 1 unless an alternative gradation is approved by the Concrete Engineer as part of the mix design submittal. The mix design will contain at least 650 lbs of Type I or II cement or 600 lbs of Type III cement per cubic vard. The minimum 28-day compressive strength will be 4,000 psi. The Contractor is responsible for the mix design used. The Contractor will submit a mix design and supporting documentation for approval at least 2 weeks prior to use.

will be required.

Concrete will be cured a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60°F or higher throughout the cure period. If the concrete temperature falls below 60°F, the cure time will be extended, or other measures taken, at no additional cost to the State. A strength of 3,000 psi must be attained prior to opening to traffic.

Concrete will be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per dallon.

Upon placement of the concrete, repair areas will be straight edged to ensure a smooth riding surface and will be longitudinally tined as directed by the Engineer. Repair areas will then be checked with a 10' foot straight edge. The permissible longitudinal and transverse surface deviation will be 1/8" in 10'.

Cost for performing the aforementioned work including sawing, chipping and removing concrete, sandblasting, cleaning, furnishing and placing concrete and reinforcing steel, finishing and curing, labor and equipment will be included in the contract unit price per square yard for Continuously Reinforced PCC Pavement Repair.

SD	PROJECT	Section	Sheet
DOT	IM 0901(202)26	F	2/29

Revised 11/4/24 GDS

The Contractor will remove and dispose of the in-place concrete and in place

The fine aggregate will be screened over a one-inch square-opening screen just prior to introduction into the concrete paving mix if required

The use of a water reducer at manufacturer's recommended dosage

REINFORCING STEEL (CRCP)

Reinforcing steel will conform to Section 1010.

After removal of the in-place concrete and repair of the gravel cushion, new reinforcing steel will be installed. Reinforcing steel will be placed at mid-depth of the slab.

Cost for this work, including reinforcing steel, ties, labor and equipment will be incidental to the contract unit price per square yard for Continuously Reinforced PCC Pavement Repair.

5" SAW CUT IN CRC FOR MEMBRANE SEALANT EXPANSION JOINT

A 5" opening saw cut is required in the CRC at membrane sealant expansion joint locations and will be a multi-step process. The Contractor will be required to cut a 2.5" opening across the right lane. As soon as possible and on the same day, the Contractor will be required to adjust traffic control to install a lane closure to provide a 2.5" opening saw cut across the left lane. At that time, the lane closure shall be removed. After the Continuously Reinforced PCC Pavement Repair and at a time approved by the Engineer, the Contractor shall saw cut to provide a 5" opening across the lanes in the same method as described for the original 2.5" cut. The same method will be required to install the Membrane Sealant Expansion Joint. The Membrane Sealant Expansion Joint material shall only be installed once the 5" opening has been made across the full width of the roadway.

The Contractor may be allowed to make the initial saw cut to the full 5", provided it can be demonstrated that the final joint will be a uniform 5", when the membrane is installed. Joints wider or narrower by 0.5", or joints that fluctuate by more than 1" from one end to the other will not be accepted. If the Contractor is not able to produce the 5" joint within tolerance, then the joint will be removed and recreated, which may involve full removal and replacement of the CRC, drilling and installing new bars, saw-cutting, etc., all at the Contractor's expense.

The membrane shall not be installed during, or for three hours after, the daily temperature minimum/maximum.

SAW AND SEAL JOINTS

Longitudinal joints (in line with existing longitudinal joints) at concrete repair areas will be sawed and sealed.

Longitudinal and transverse joints at concrete repair areas and PCC shoulders will be sawed and sealed.

Joint sealing will conform to Section 380.3 P.

Transverse joints in rural sections will be sealed with Hot Poured Elastic Joint Sealer.

Longitudinal joints will be sealed with Hot Poured Elastic Joint Sealer.

Acceptance of the Hot Poured Elastic Joint Sealer will be based on visual inspection by the Engineer.

Cost for sawing and sealing of the longitudinal construction joint and transverse joints will be incidental to the contract unit price per square yard for Continuously Reinforced PCC Pavement Repair or PCC Shoulder Pavement.

STEEL BAR INSERTION

The Contractor will insert the Steel Bars (No. 5 x 24 inch epoxy coated deformed tie bars and No. 5 x 18 inch epoxy coated deformed tie bars) into drilled holes in the existing concrete pavement. Anchoring of the steel bars in the drilled holes will conform to the Specifications.

The steel bars will be cut to the specified length by sawing or shearing and will be free from burring or other deformations.

The No. 5 x 18 inch epoxy coated deformed tie bars will be inserted vertically as shown on the Continuously Reinforced PCCP Repair and Membrane Sealant Expansion Joint Installation at In Place Pavement Terminal Anchor detail sheets.

The No. 5 x 24 inch epoxy coated deformed tie bars will be inserted on 48inch centers in the longitudinal joint between the existing PCC pavement and the new PCC shoulder pavement. The bard will be placed a minimum of 15 inches from the existing transverse contraction joint.

REMOVE AND REPLACE TOPSOIL

Prior to beginning operations, a 4" depth of topsoil will be removed or bladed to the edges of the work area. Following completion of construction, topsoil will be spread evenly over the disturbed areas.

All costs associated with removing and replacing the topsoil along areas to be resurfaced will be incidental to the contract lump sum price for Remove and Replace Topsoil.

EROSION CONTROL

All costs for the erosion control work for furnishing, placing, and maintaining erosion control including equipment, labor, seeding and fertilizing will be incidental to the contract lump sum price for "Erosion Control".

The limits of erosion control work will be determined by the Engineer during construction.

Mycorrihizal Inoculum

Mycorrhizal inoculum will consist of mycorrhizal fungi spores and mycorrhizal fungi-infected root fragments in a solid carrier. The carrier may include organic materials, calcinated clay, or other materials consistent with application and good plant growth. The supplier will provide certification of the fungal species claimed and the live propagule count. The inoculum will include a minimum 25% the fungal species *Rhizophagus intraradices*. The remaining 75% may include other endomycorrhizal fungal species.

All seed will be inoculated by the seed supplier with a minimum of 100,000 live propagules of mycorrhizal fungi per acre. All costs of inoculating the seed will be incidental to the contract unit price per pound for the corresponding permanent seed mixture.

The mycorrhizal inoculum will be as shown below or an approved equal:

Product	<u>Manufacturer</u>
MycoApply	Mycorrhizal Applications, Inc. Grants Pass, OR Phone: 1-866-476-7800 <u>www.mycorrhizae.com</u>
AM 120 Multi Species Blend	Reforestation Technologies Int. Gilroy, CA Phone: 1-800-784-4769 www.reforest.com

LALRISE Prime and Max WP

Fertilizing

The Contractor will apply an all-natural slow-release fertilizer prior to seeding or placing sod. The all-natural fertilizer will have a minimum guaranteed analysis of 4-4-4 and be USDA Certified BioBased. It should provide a minimum of 4% (N) nitrogen with a minimum water insoluble nitrogen (WIN) fraction of 2.07%, a minimum of 4% (P2O5) available phosphate, a minimum of 4% (K2O) soluble potash, and a maximum carbon to nitrogen ratio (C:N ratio) of 5:1. The all-natural fertilizer will be free of weed-seed and pathogens accomplished through thermophilic composting, and not mechanical or chemical sterilization, to assure presence of beneficial soil microbiology. The fertilizer will have a near neutral pH, a low salt index, a low biological oxygen demand, contain organic humic and fulvic acids, and have high aerobic organism counts. The fertilizer will also be stable, free of bad odors, and be unattractive as a food source for animals. It should also be in a granular form that is easily spread.

The fertilizer will be applied at a rate of 1,500 pounds per acre in accordance with the manufacturer's recommended method of application.

equal:

Produc

Sustane

Perfect BI

Nature S

SD 🗾	PROJECT	Section	Sheet
DOT	IM 0901(202)26	F	3/29

Lallemand Specialties Inc. Milwaukee. WI Phone: 1-844-590-7781 www.lallemandplantcare.com

The all-natural slow-release fertilizer will be as shown below or an approved

<u>ct</u>	<u>Manufacturer</u>
ne	Sustane Corporate Headquarters Cannon Falls, Minnesota Phone: 1-800-352-9245 www.sustane.com
lend	Perfect Blend, LLC Bellevue, WA Phone: 1-866-456-8890 www.perfect-blend.com
Safe	Nature Safe Fertilizers Irving, TX Phone: 1-605-759-5622
	www.naturesafe.com

EROSION CONTROL(CONTINUED)

Permanent Seeding

The areas to be seeded consist of all newly graded areas within the project limits except for the top of roadways.

Type F Permanent Seed Mixture will consist of the following:

Grass Species	Variety	Pure Live Seed (PLS) (Pounds/Acre)
Western Wheatgrass	Arriba, Flintlock, Rodan, Rosana, Walsh	7
Green Needlegrass	Lodorm, AC Mallard Ecovar	4
Sideoats Grama	Butte, Pierre	3
Blue Grama	Bad River	2
Oats or Spring Wheat: April through May; Winter Wheat: August through November		10
	Total:	26

Fiber Mulching

Fiber mulch will be applied in a separate operation following permanent seeding.

An additional 2% by weight of tackifier will be added to the fiber mulch product selected from the approved product list. If the product selected has guar gum tackifier included, then the additional 2% of tackifier will be guar gum. If the product selected has synthetic tackifier included, then the additional 2% of tackifier will be synthetic.

The Contractor will allow the fiber mulch to cure a minimum of 18 hours prior to watering or any storm event to ensure proper cohesion between the soil and fiber particles.

All costs for the additional tackifier added to the fiber mulch including labor, equipment, and materials will be incidental to the contract lump sum price for "Erosion Control".

The fiber mulch provided will be from the approved product list. The approved product list for fiber mulch may be viewed at the following internet site:

SD	SD	PROJECT	Section	Sheet
DOT	IM 0901(202)26	F	4/29	

							Table	e of Surfac	ing Quantit	ies							
				Remove													
			Remove	and Reset													
		Remove	Drop Inlet	Drop Inlet											Continuously		Membrane
		Asphalt	Frame and	Collar	Туре А			Joint	#5x18"	#5x24"	Insert Steel		No. 4	PCC	Reinforced PCC	Asphalt	Sealant
		Concrete	Grate	(Incidental	Frame and	Unclassified	Gravel	Nosing	Deformed	Deformed	Bar in PCC	Dowel	Rebar	Shoulder	Pavement	Concrete	Expansion
Structure No.	MRM Direction	Pavement	Assembly	Work)	Grate	Excavation	Cushion	Material	Bars	Bars	Pavement	Bars	Splice	Pavement	Repair	Composite	Joint
		SqYd	Each	LS	Each	CuYd	Ton	SqFt	Each	Each	Each	Each	Each	SqYd	SqYd	Ton	Ft
41-229-111	26.74 WB	1992.7	1	1	1	446	416	16	16	400	416	1200	10	1603	115.6	133.7	79.75
41-229-112	26.74 EB	1992.7	1	1	1	446	416	16	16	400	416	1200	10	1603	115.6	133.7	79.75
	Total	3985.4	2		2	892	832	32	32	800	832	2400	20	3206	231.2	267.4	159.5

	Table of Guardrail Quantities											
			Remove		Remove							
			Type 1		MGS			Reset				
			Retrofit	Remove	Tangent	Reset Type		MGS				
			Guardrail	Type 1	End	1 Retrofit	Reset	Tangent				
	Structure		Transition	MGS for	Terminal	Guardrail	Type 1	End				
MRM	Number	Direction	for Reset	Reset	for Reset	Transition	MGS	Terminal				
			(Each)	(Ft)	(Each)	(Each)	(Ft)	(Each)				
26.74	41-229-111	WB	2	625	2	2	625	2				
26.74	41-229-112	EB	2	587.5	2	2	587.5	2				
		Total	4	1212.5	4	4	1212.5	4				

HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

All materials will be applied as per manufacturer's recommendations. High build waterborne pavement marking paint will conform to the supplemental specifications for Section 980.1 B.

Reflective media will consist of glass beads. Reflective media will require a Certificate of Compliance for Certification for each source and lot. Acceptance sampling will not be required.

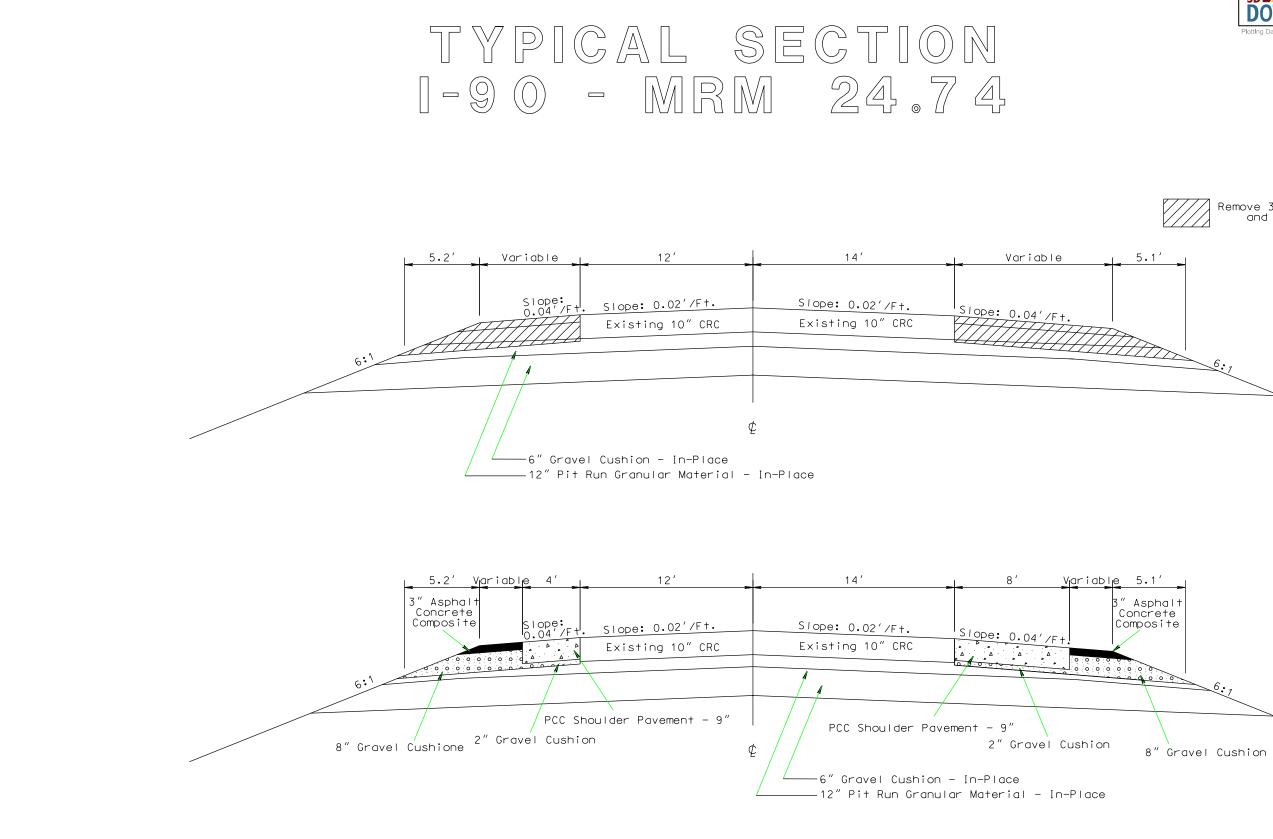
RATES OF MATERIALS FOR HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

Solid 4" line = 22.5 Gals/Mile Dashed 4" line = 6.2 Gal/Mile Glass Beads = 8 Lbs/Gal.

All cost for materials, labor, and equipment necessary to furnish and install the pavement markings will be incidental to the contract unit price for the respective High Build Waterborne Pavement Marking Paint items.

Table of Pavement Marking									
			High Build	High Build					
			Waterborne	Waterborne					
			Pavement	Pavement					
			Marking	Marking					
			Paint, 4"	Paint, 4"					
Structure No.	MRM	Direction	White	Yellow					
			Ft	Ft					
41-229-111	26.74	WB	217	173					
41-229-112	26.74	EB	217	173					
		Total	434	346					

SD	PROJECT	Section	Sheet
DOT	IM 0901(202)26	F	5/29



...\Design\Typical Section.dg

		PROJECT	SECTION	SHEET	
		IM 0901(202)26	SECTION	6/29	$\left\{ \right\}$
	Plotting Date:	10/16/2024	F	0/29	J
Rer	nove 3″	Asphalt Concrete Base Course			
	0.10 0				
					
6:1					
	\rightarrow				
alt te te					
te					
6:1					

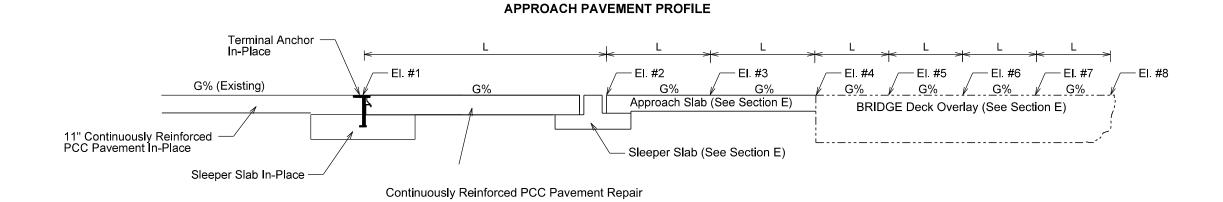
See "Table of Approach Pavement Elevations" for these values

El. # = Elevation Point Number

L = Length between Elevation Points

G% = % Grade between Elevation Ponts

Note: Adjust Elevations as needed to meet 0.2% grade change. 0.4% grade change allowed near Terminal Anchor.



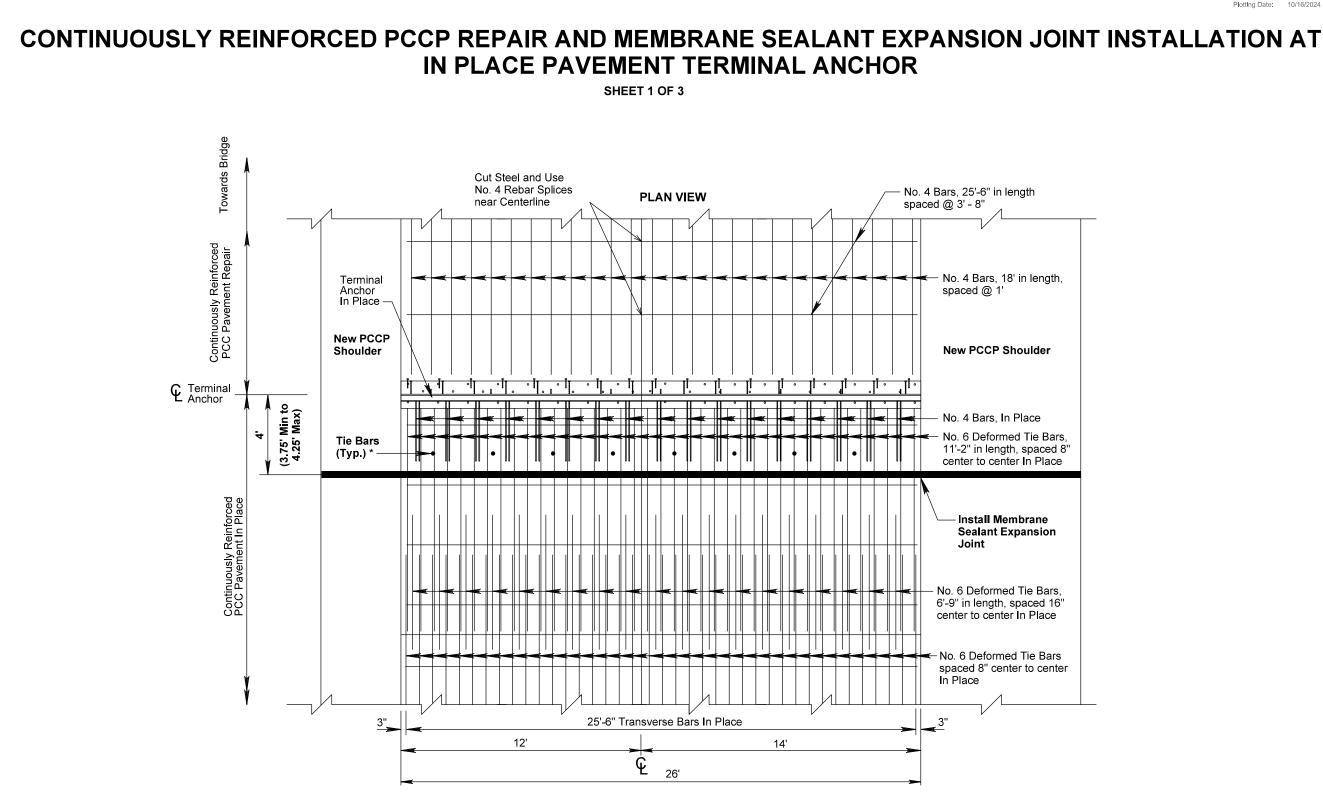
Begin Bridg	ge Str. 41-22	9-111		
Point #	L (Ft.)	Elevation	%G	%G Change
	Existing Grade		0.0%	-0.2%
1	22.25	7.63	0.2%	-0.2%
2	10	7.67	0.4%	0.1%
3	10	7.71	0.3%	-0.1%
4	7.25	7.74	0.4%	0.1%
5	7.25	7.77	0.3%	-0.1%
6	7.25	7.79	0.4%	0.0%
7	7.25	7.82	0.4%	
8	7.25	7.85		
Add 3500 t	Add 3500 to all elevations			

Begin Bridge Str. 41-229-112				
Point #	L (Ft.)	Elevation	%G	%G Change
	Exi	sting Grade	0.1%	-0.4%
1	22.25	10.98	0.5%	-0.4%
2	10	11.09	0.9%	-0.1%
3	10	11.18	1.0%	0.2%
4	7.25	11.28	0.8%	0.0%
5	7.25	11.34	0.8%	0.1%
6	7.25	11.4	0.7%	0.0%
7	7.25	11.45	0.7%	
8	7.25	11.5		
Add 3500 to all elevations				

	. (=,)	=1		
Point #	L (Ft.)	Elevation	%G	%G Change
	Exi	sting Grade	-1.3%	-0.4%
1	22.25	8.36	-0.9%	-0.4%
2	10	8.16	-0.5%	-0.4%
3	10	8.11	-0.1%	0.2%
4	7.25	8.1	-0.3%	0.1%
5	7.25	8.08	-0.4%	0.0%
6	7.25	8.05	-0.4%	0.0%
7	7.25	8.02	-0.4%	,)
8	7.25	7.99		

Point #	L (Ft.)	Elevation	%G	%G Change
	Exi	sting Grade	-0.6%	-0.2%
1	22.25	12.05	-0.4%	0.0%
2	10	11.96	-0.4%	0.0%
3	10	11.92	-0.4%	0.2%
4	7.25	11.88	-0.6%	0.1%
5	7.25	11.84	-0.7%	-0.1%
6	7.25	11.79	-0.6%	0.0%
7	7.25	11.75	-0.6%	
8	7.25	11.71		
Add 3500 t	o all elevati	ons		

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DOT	IM 0901(202)26	F	7/29
Plotting Date:	10/18/2024		



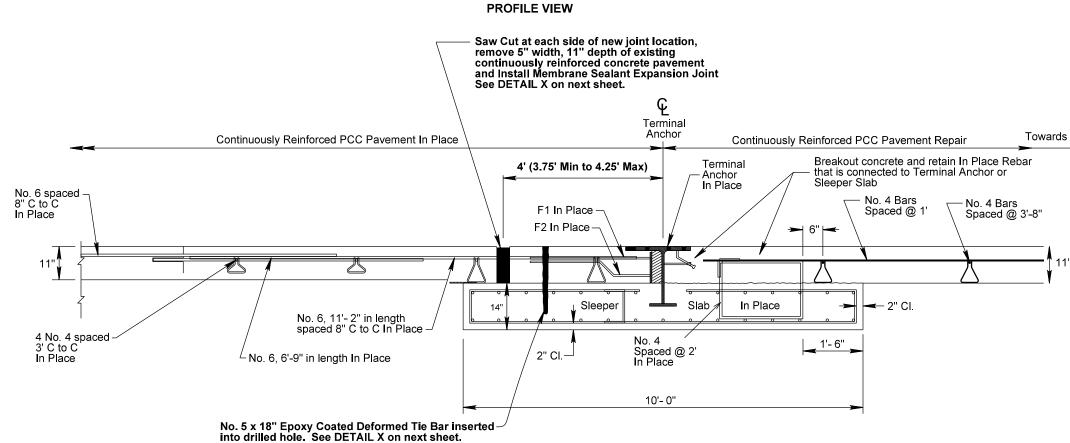
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DOT	
Plotting Date:	10/16/2024

PROJECT IM 0901(202)26 SECTION SHEET

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CONTINUOUSLY REINFORCED PCCP REPAIR AND MEMBRANE SEALANT EXPANSION JOINT INSTALLATION AT IN PLACE PAVEMENT TERMINAL ANCHOR

SHEET 2 OF 3



Cost for sawing, removing concrete, and installing the new joint including material, equipment and labor will be incidental to the contract unit price per foot for Membrane Sealant Expansion Joint.



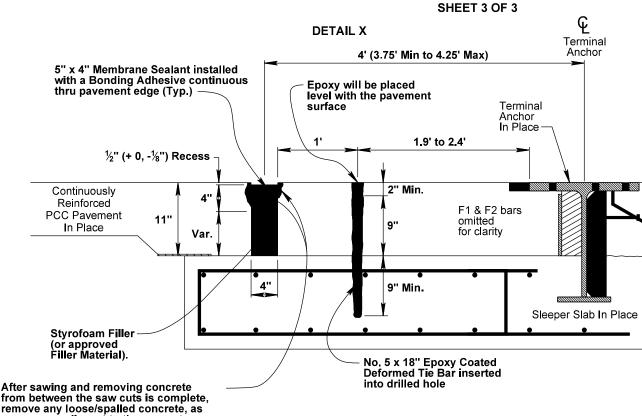
PROJECT IM 0901(202)26 SECTION SHEET

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9/29

Towards Bridge

MEMBRANE SEALANT EXPANSION JOINT INSTALLATION AT IN PLACE PAVEMENT TERMINAL ANCHOR



from between the saw cuts is complete, remove any loose/spalled concrete, as necessary, adjacent to the saw cuts on both sides of the joint.

Cost for removal of the loose/spalled concrete will be incidental to the contract unit price per foot for Membrane Sealant Expansion Joint.

Apply Joint Nosing Material to restore a uniform joint width.

JOINT NOSING MATERIAL

A quantity of Joint Nosing Material has been set up for use if spalling occurs, an existing crack is too close to the new saw cut, or a crack intersects the new saw cut for the membrane expansion joint. The following quantity of 8 square feet is set up for bidding; this was based on 26 feet width and 0.3 feet length at full 11" depth. Actual depth may vary from full 11" depth to 2" partial depth spalls. The Engineer will determine if and where this nosing material is to be used.

The nosing material used will be one of the types from the approved product list for Nosing Material. The nosing material will be furnished from one source and will be installed in accordance with the manufacturer's recommendations as approved by the Engineer.

The nosing material will be measured to the nearest 0.1 square foot. The Engineer will make measurement on the driving surface to the nearest 0.1 foot. Joint nosing material repair will be paid for at the contract unit price to the nearest square foot installed.

Cost for material, removal of concrete, cleaning substrate, labor, equipment, tools and any incidentals necessary to prepare, furnish and install the nosing material will be incidental to the contract price per square foot for Joint Nosing Material.

GENERAL NOTES

1. The Membrane Sealant will be on Membrane Sealant Expansion Joints.

2. The manufacturer will supply the r precompresses the membrane sealan will be as recommended by the sealar case will the precompressed dimension width. The foam sealant will be slowly ample time to install the membrane se exceeds the joint opening width.

3. The membrane sealant will provide joint movement range of + 25% (minim opening dimension.

4. The membrane sealant will be sup in length. The foam sealant will be ult

5. The bonding adhesive used to atta adjacent concrete will be approved by manufacturer.

6. Adhesive used to join adjacent pie be as recommended by the manufactu

7. If Styrofoam filler material is used cell and water-tight as approved by the

8. The minimum ambient air tempera and adhesive curing will be 40° F.

9. A technical representative of the n be present at the jobsite during installa will be knowledgeable in the correct pi installation of the joint material to ensu to the Manufacturers recommendation

10. Surfaces that will be in contact will thoroughly cleaned by abrasive blastir contaminants (such as oil, curing com minimum, two passes of abrasive blas angle to within 1 to 2 inches of the sur the surfaces with solvents, wire brush

11. After abrasive blasting, but immed installation, the entire joint contact sur compressor used for joint cleaning will capable of providing moisture-free and pressure of 90 psi. To obtain complete adjacent surfaces must be dry and cle joint will be visually inspected by the E installation to verify the surface is dry

12. Individual spliced sections will be recommendations. The membrane join a detailed installation procedure to the joint installation for his review.

13. Traffic will not be allowed on the jo had time to cure, as recommended by

14. Use plywood or other material to p from spalling before any equipment is areas will be repaired at the Contracto replacing adjacent concrete, as appro

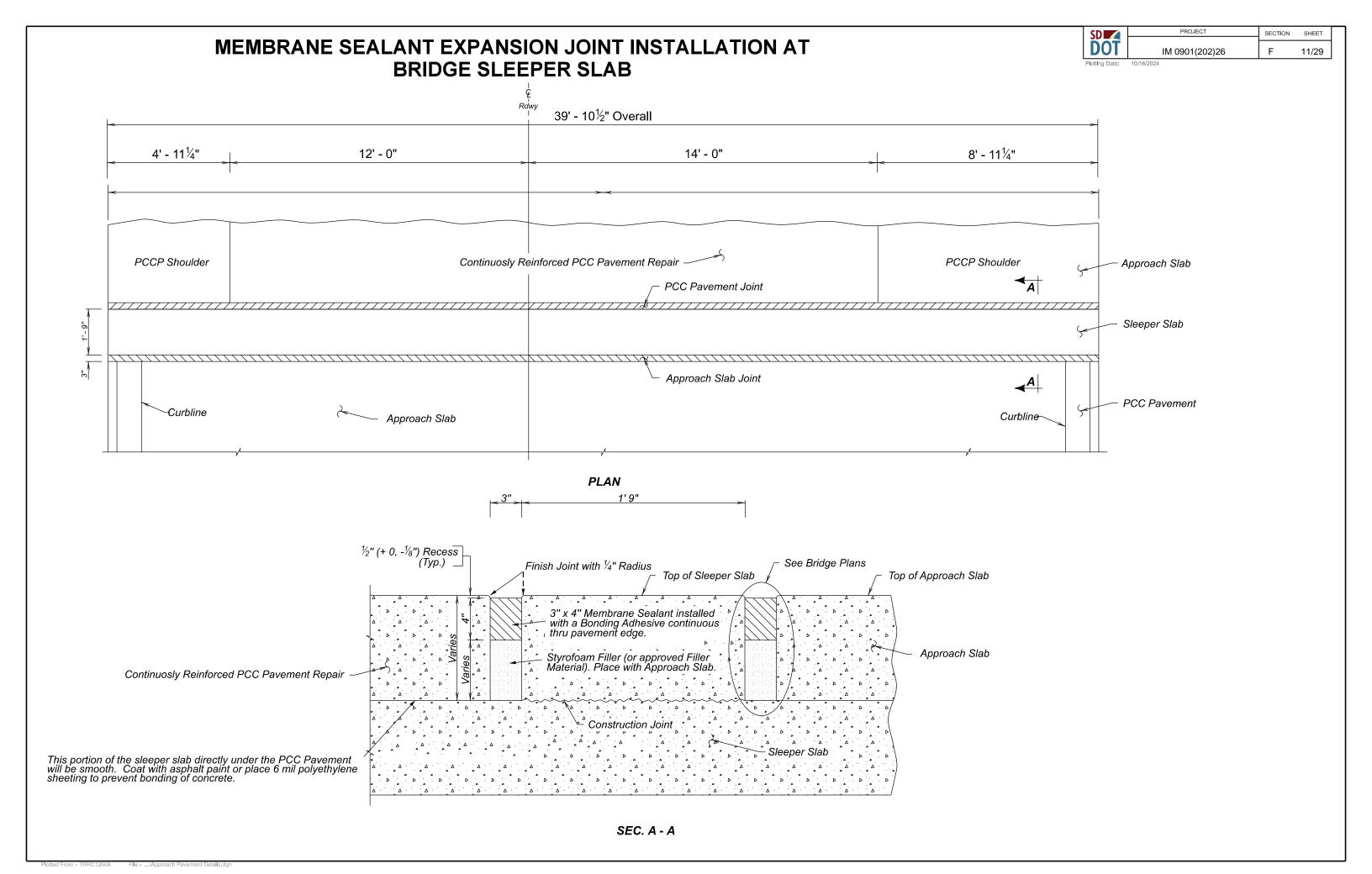
15. The Membrane Sealant Expansion the nearest one-tenth foot, complete in of the overall horizontal length. The M will be paid for at the contract unit pric Payment for this item will be full comp required materials in place, including l necessary to complete the work in acc foregoing specifications.

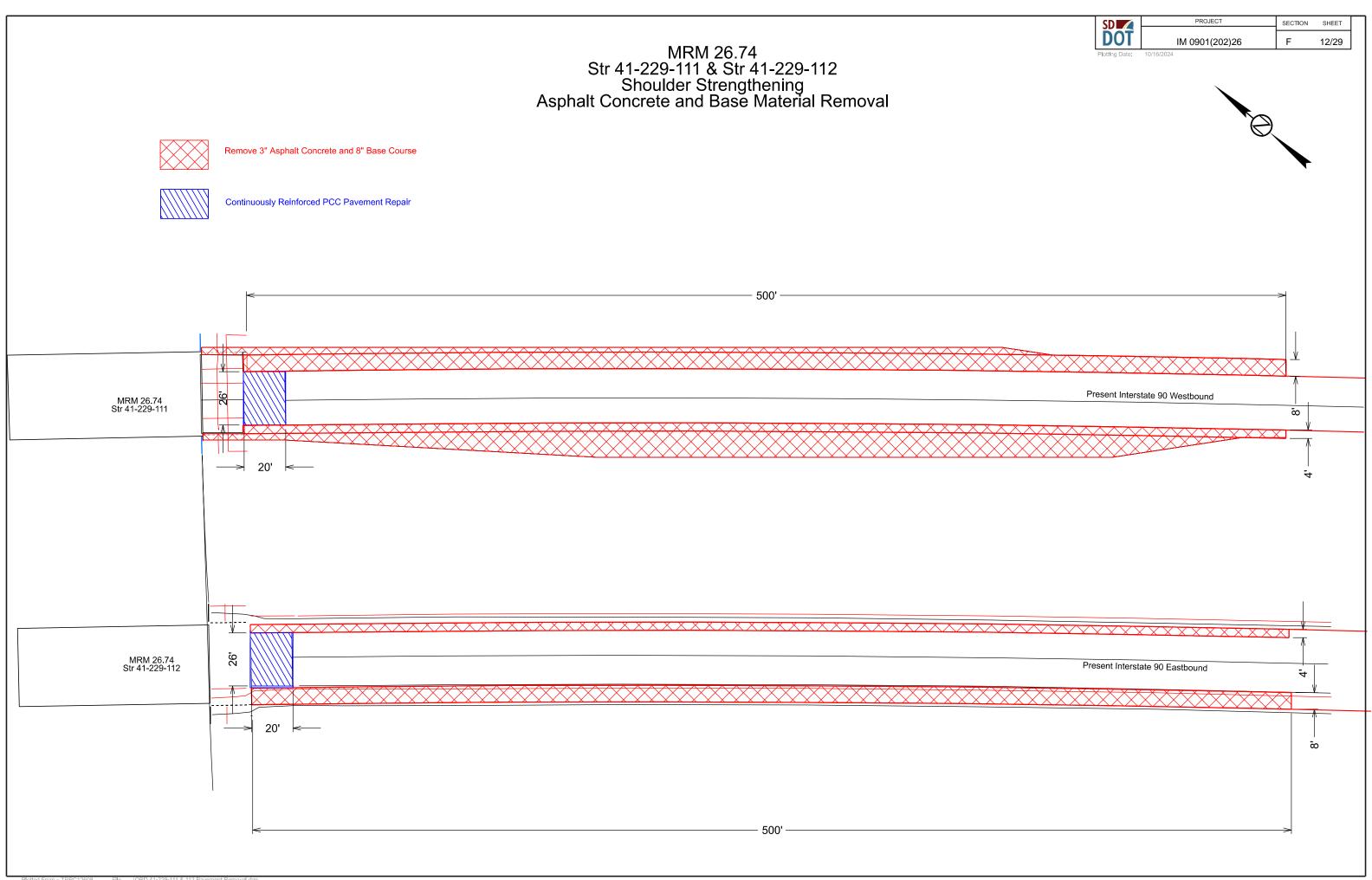
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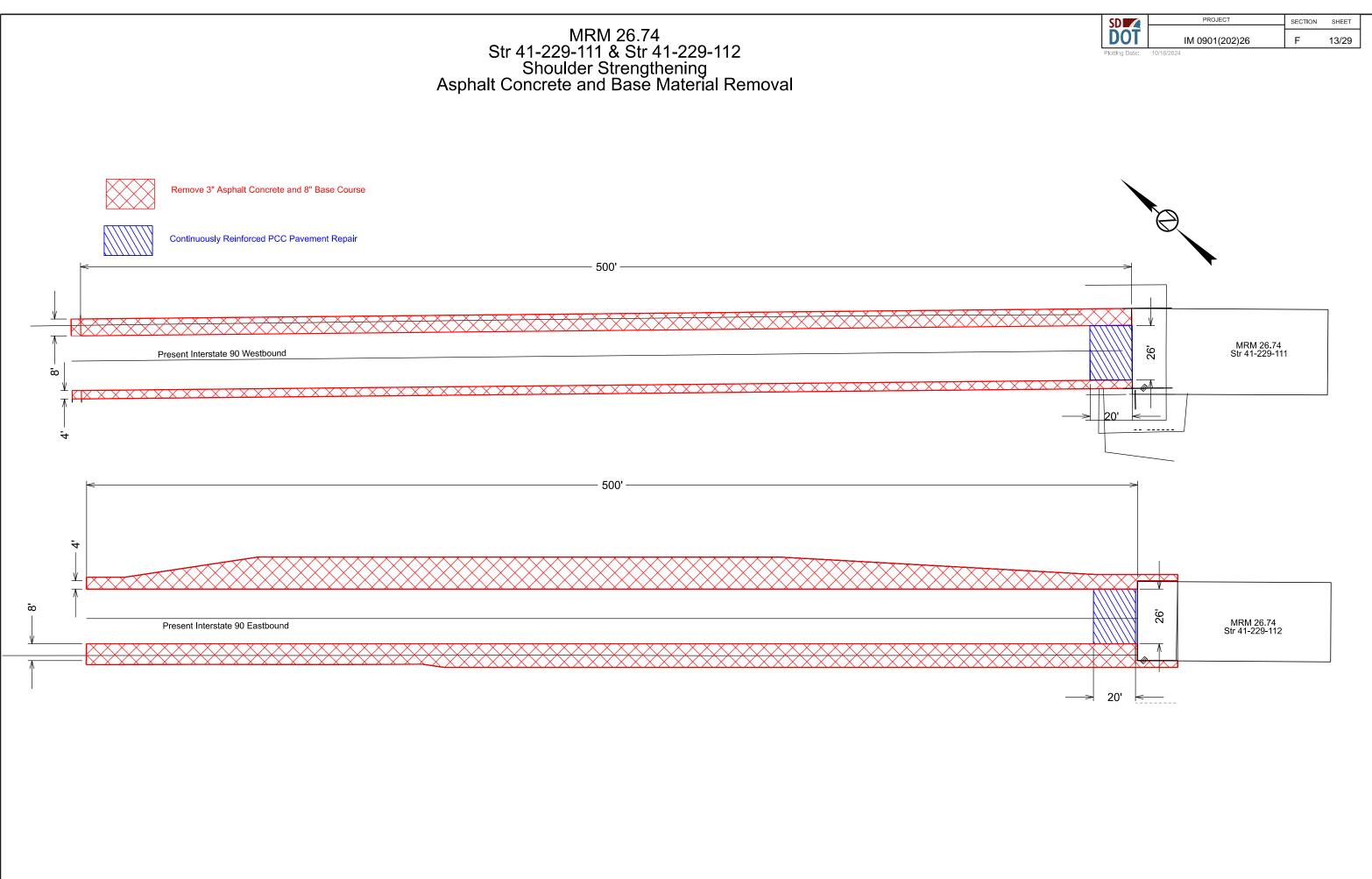
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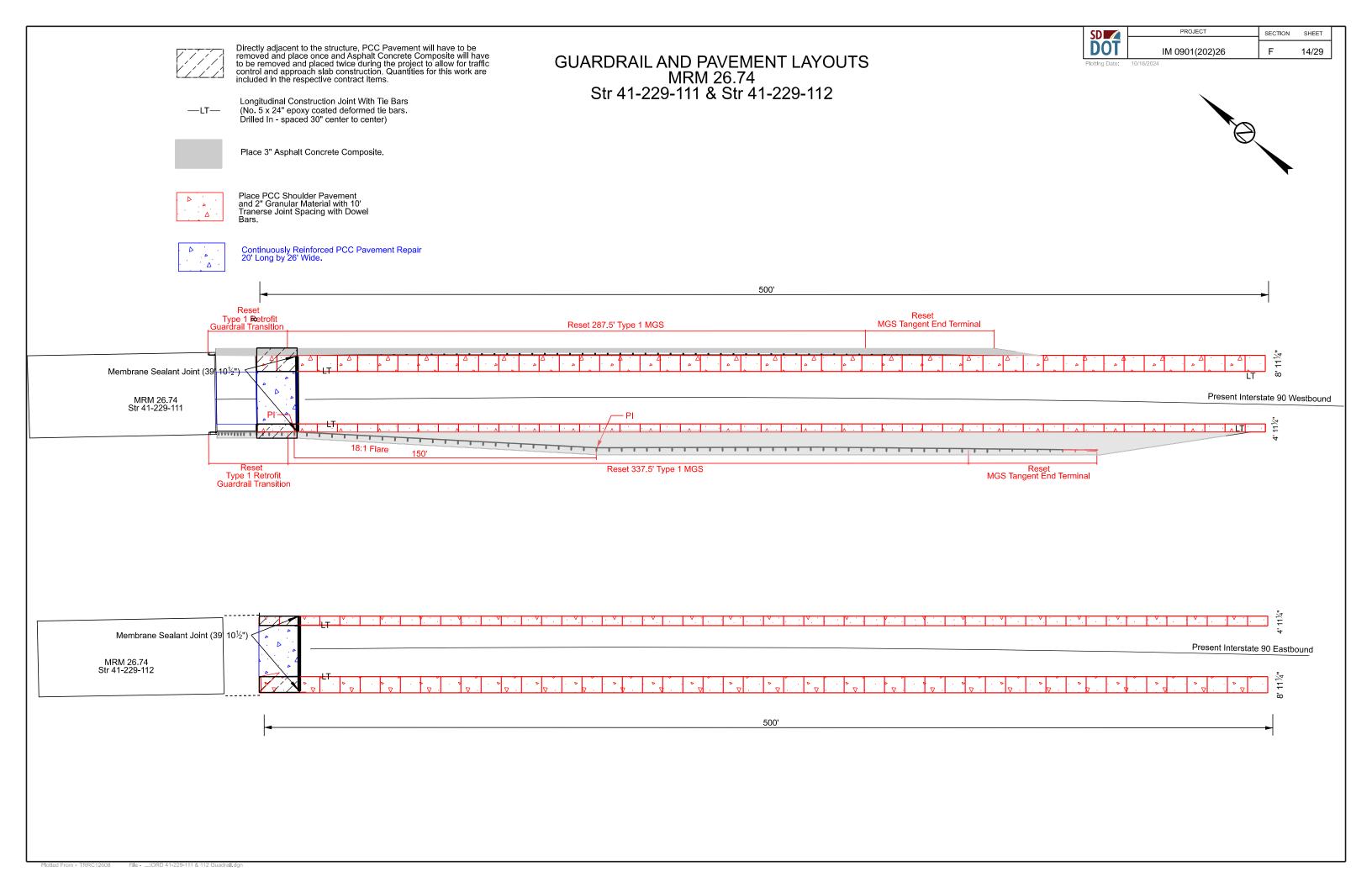
n the approved product list for
membrane sealant in packaging that nt. The precompressed dimension nt manufacturer, however, in no on exceed 75% of the joint opening y self expanding to permit workers ealant before the membrane sealant
de a water tight seal throughout a mum) from the specified joint
pplied in pieces a minimum of 5 feet tra-violet and ozone resistant.
tach the membrane sealant to the y the membrane sealant
eces of the membrane sealant will furer.
l in the construction, it will be closed ne Engineer.
ature at the time of joint installation
membrane sealant manufacturer will lation. The technical representative procedures for the preparation and ure the Contractor installs the joint ns.
vith the membrane sealant will be ing to remove all laitance and apounds, etc.) from the surface. At a sting with the nozzle held at an rface will be required. Cleaning of hing, or grinding will not be permitted.
diately prior to membrane joint rface will be air blasted. The air ill be equipped with trap devices id oil-free air at a recommended te bonding with the adhesive, the ean. The contact surfaces for the Engineer immediately prior to joint and clean.
installed as per the manufacturers' int sealant manufacturer will submit e Engineer at least 5 days prior to
ioint until the bonding adhesive has y the manufacturer.
protect concrete adjacent to the joint s moved across the joint. Any spall or's expense by breaking out and oved by the Engineer.
on Joint will be measured in feet to in place. Measurement will be made Membrane Sealant Expansion Joint ce per foot complete in place. pensation for furnishing all the labor, equipment and incidentals cordance with the plans and the

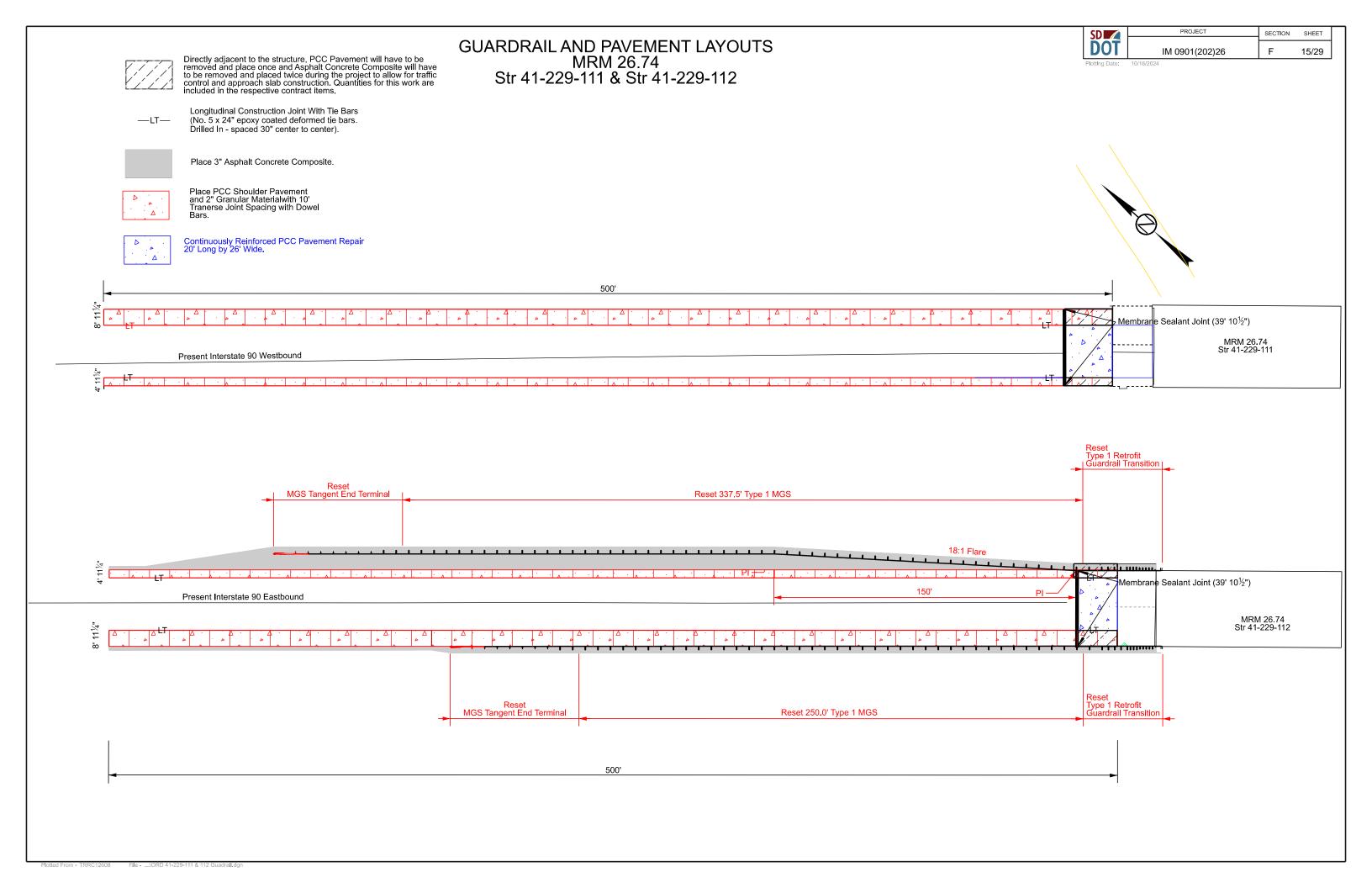


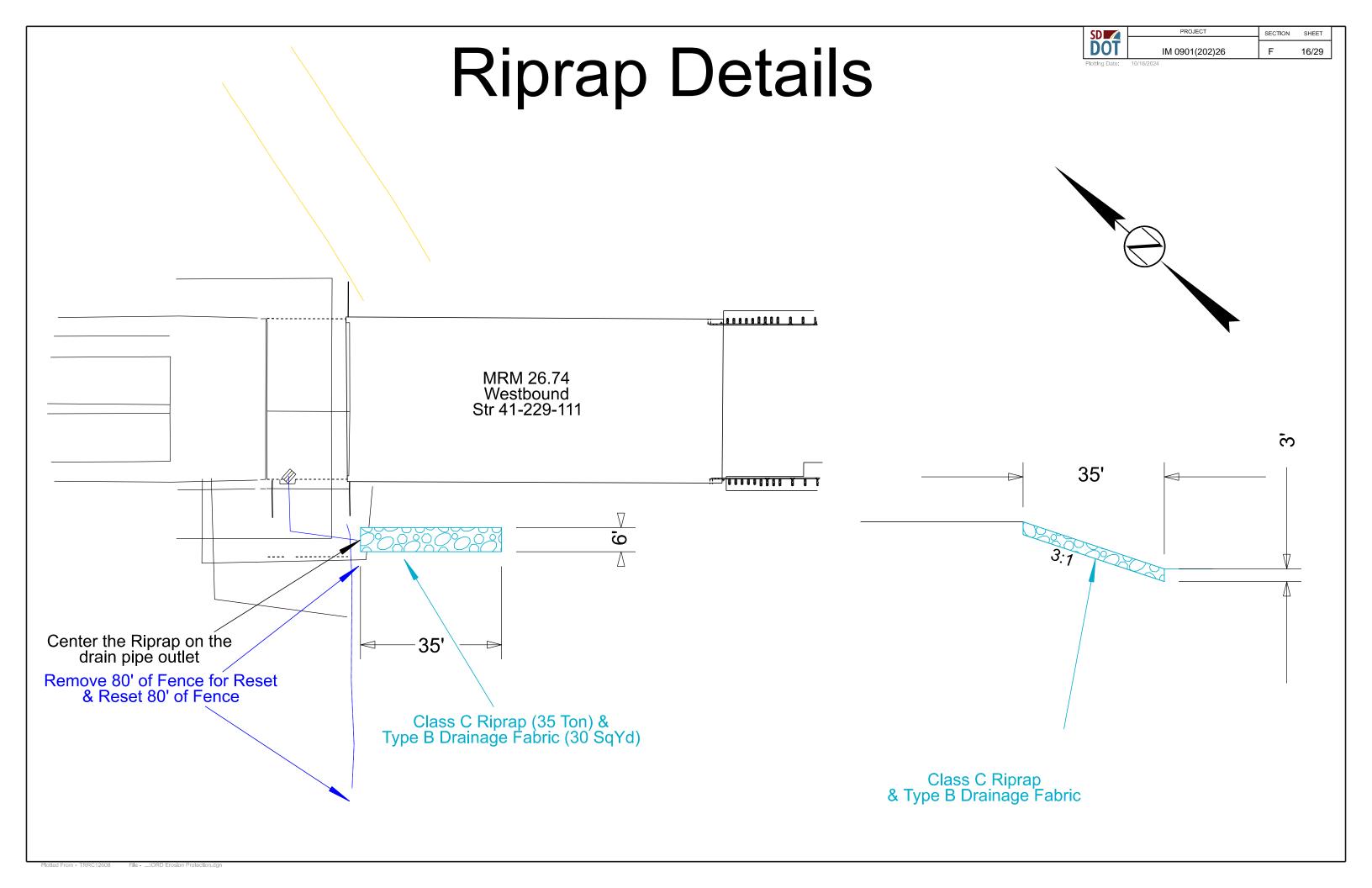


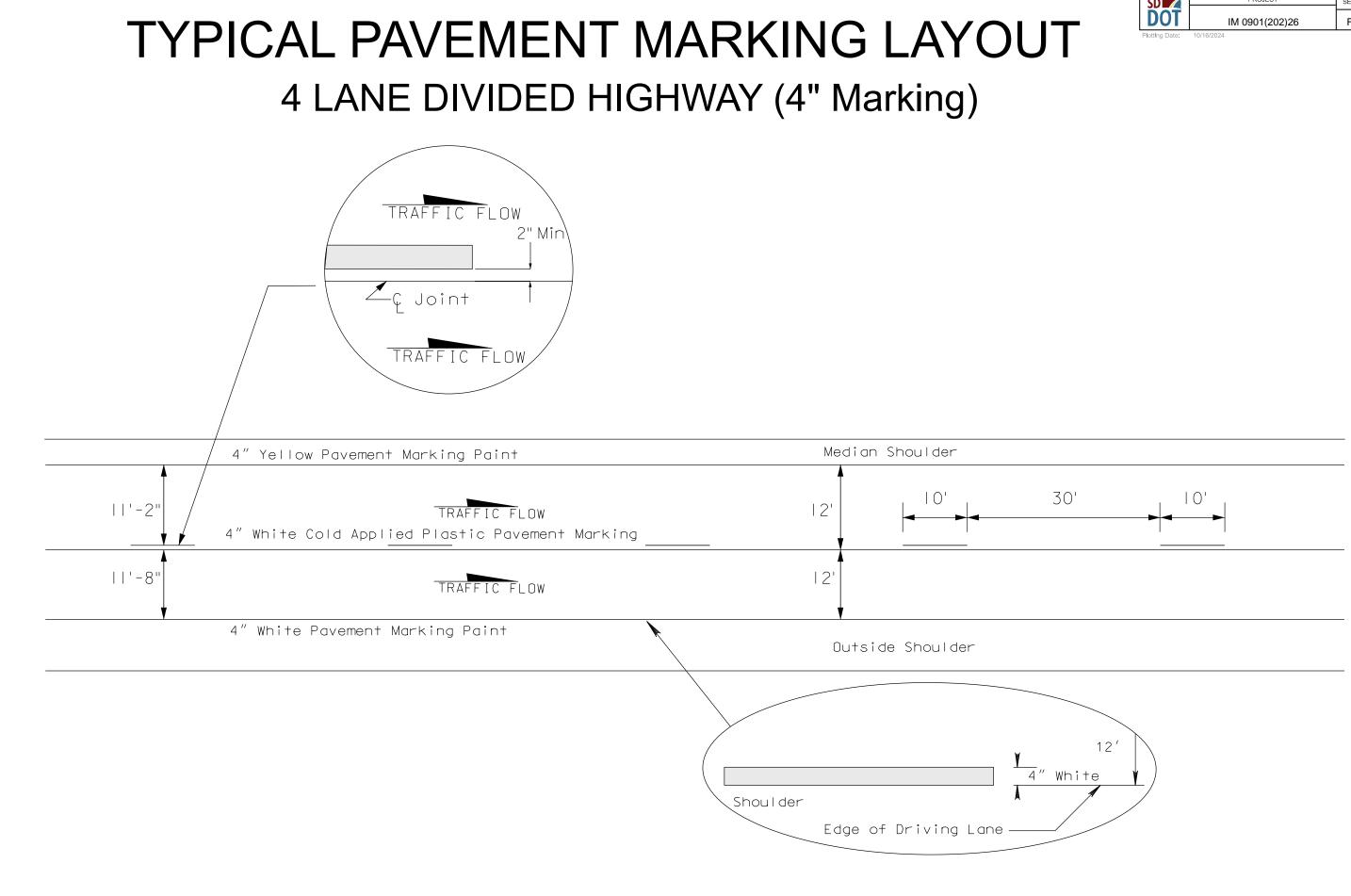


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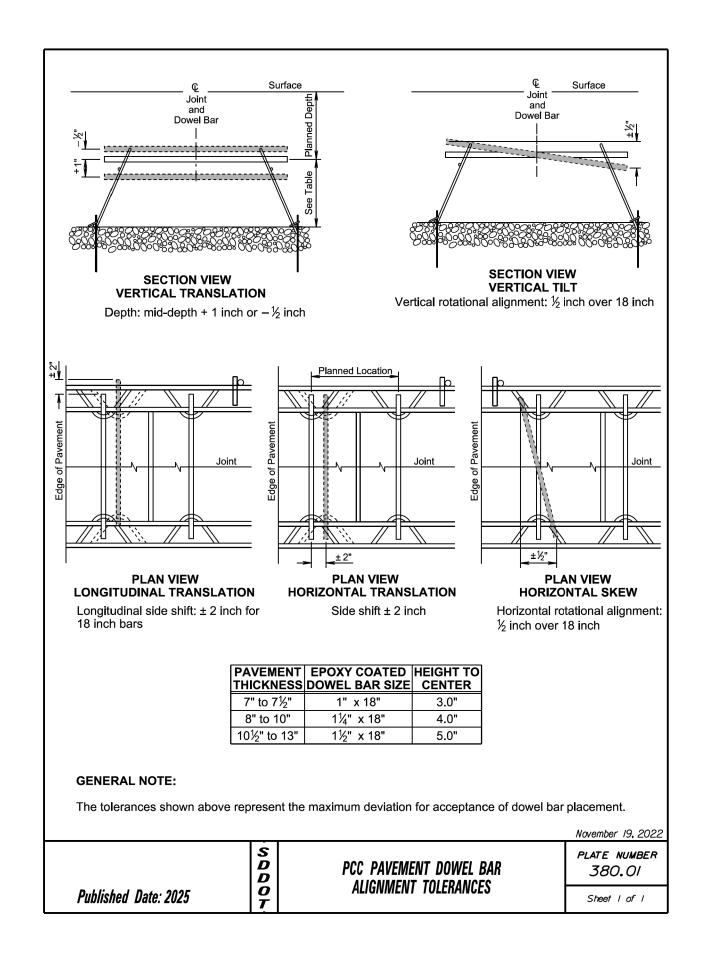


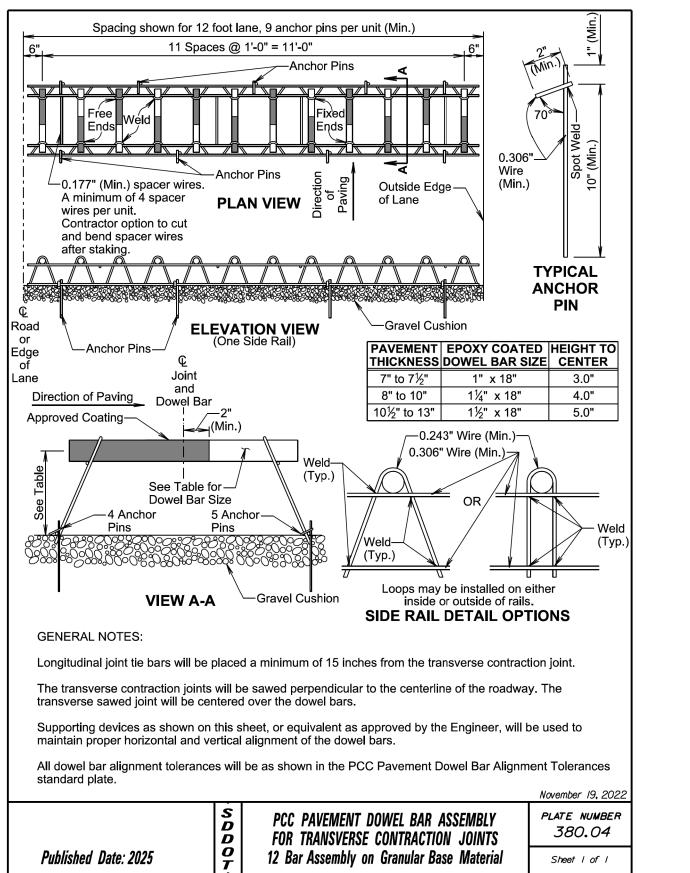






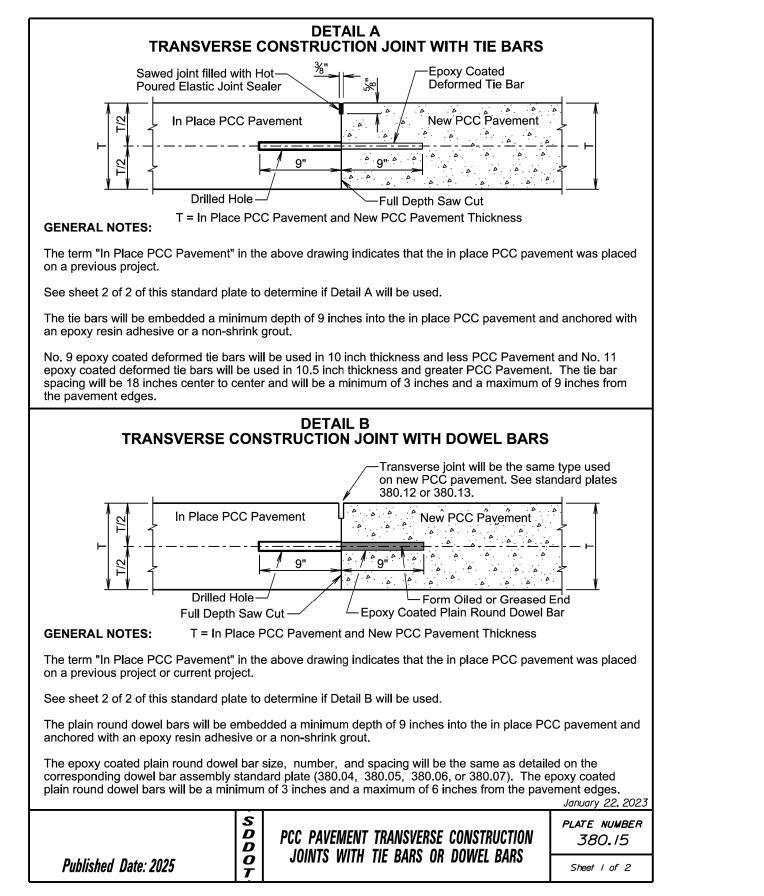
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DOT	IM 0901(202)26	F	17/29
Plotting Date:	10/16/2024		

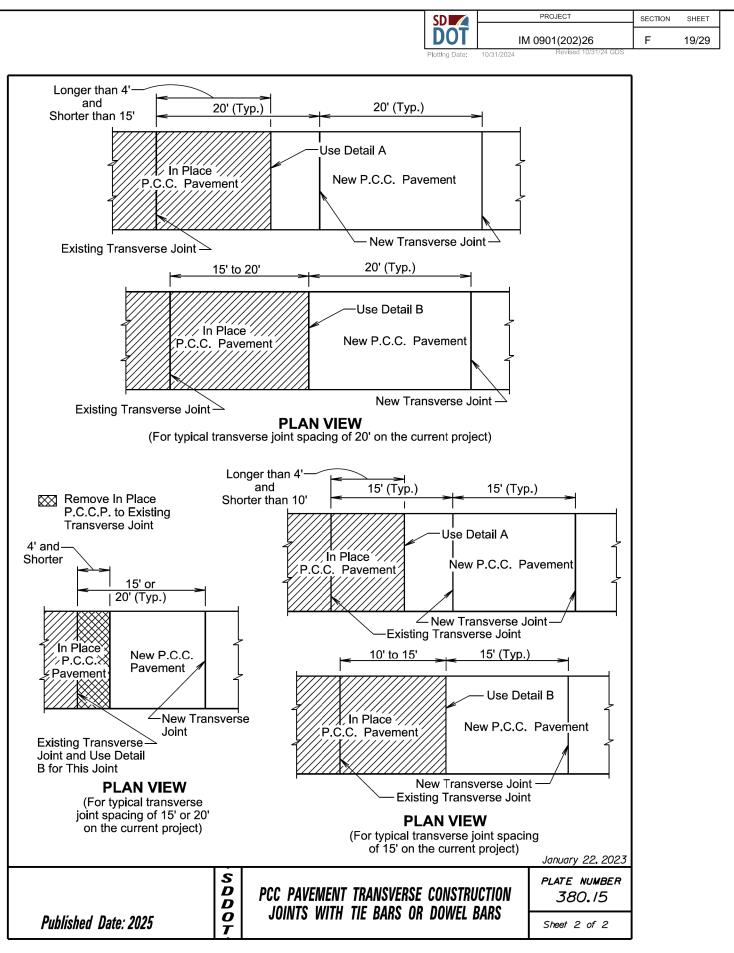




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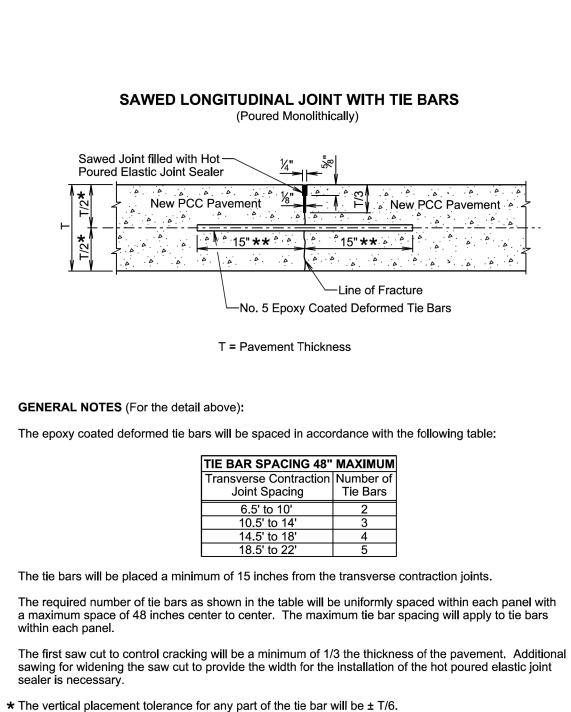
PROJECT IM 0901(202)26





LONGITUDINAL CONSTRUCTION JOINT WITH TIE BAR (Drilled in Bars)	RS
Sawed Joint filled with Hot	nt Thickness
In place PCC Pavement placed on previous project or current project 9" (Min.) Drilled Hole The tie bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin ac	formed Tie Bar
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BAR (Inserted or Formed in Bars)	RS
Sawed Joint filled with Hot	
In place PCC Pavement 1 New PCC Pavement placed on the current 1 Metal Recess Strip roject 15"** 15"**	ent
GENERAL NOTES (For the details above):	eformed Tie Bar
The epoxy coated deformed tie bars will be spaced in accordance with the following tables:	
TIE BAR SPACING 48" MAXIMUM Transverse Contraction Number of Joint Spacing Tie Bars 5' to 7' 6.5' to 10' 2 10' to 12' 10.5' to 14' 3 15' to 17' 14.5' to 18' 4 17.5' to 19.5' 18.5' to 22' 5 20' to 22'	
The tie bars will be placed a minimum of 15 inches from transverse contraction joints. The required number of tie bars as shown in the table will be uniformly spaced within each spaced tie bars will be spaced a maximum of 48 inches center to center for a female keyw spaced a maximum of 30 inches center to center for a vertical face and male keyway. The spacing will apply to tie bars within each panel.	ay and will be
The keyway illustrated in the above details depict a female keyway.	
The keyway is optional and is not required. When concrete pavement is formed and a key metal recess strip will be used. When concrete pavement is slip formed, a metal recess st	way is provided, a trip is not required.
 The vertical placement tolerance for any part of the tie bar will be ± T/6. The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendiongitudinal joint line. 	dicular to the November 19 . 202
PCC PAVEMENT LONGITUDINAL	PLATE NUMBER 380.20
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longitudinal joint line.

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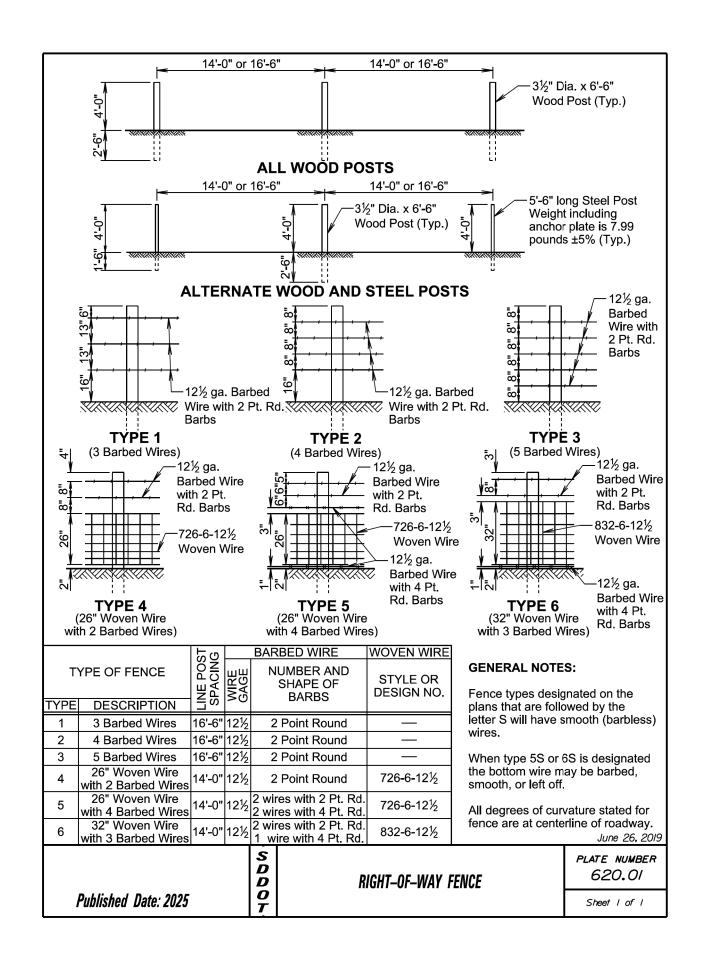
48"	MAXIMUM
ion	Number of Tie Bars
	2
	3
	4
	5

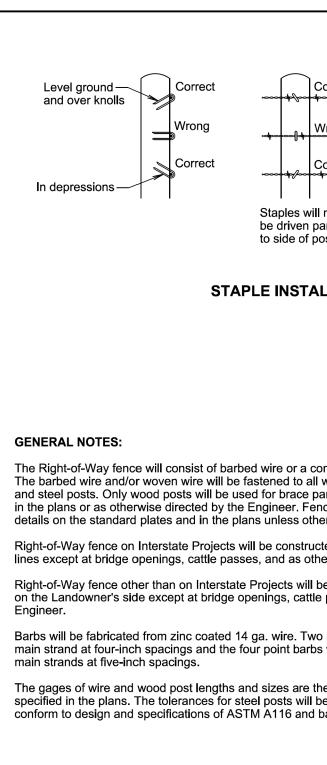
** The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the

November 19, 2022

AVEMENT LONGITUDINAL INTS WITH TIE BARS

PLATE NUMBER 380.20 Sheet 2 of 2





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	ng, ondg			
not Wire will be arallel loose in staple)			
ost				
LLATION				
ombination of woven wire and barbed wire. wood posts or fastened to alternating wood anels. Gates will be of the type designated nee will be constructed conforming to the erwise directed by the Engineer.				
ted one foot within the Interstate Right-of-Way erwise directed by the Engineer.				
be constructed within one foot of the Right-of-Way passes, and as otherwise directed by the				
o point barbs will be wrapped twice around one s will be interlocked and wrapped around both				
ne minimum acceptable unless otherwise be as stated in AASHTO M281. Woven wire will barbed wire will conform to ASTM A121.				
	PI	June 26, 2019 ATE NUMBER		
STALLATION AND GENERAL OF-WAY FENCE NOTES		620.02		
		Sheet I of I		

TYPE AND DETAILS OF MGS						
Type of MGS	W Beam Rail Single or Double (Nested)	0!	Blockout Material		Post Material	Post Spacing
1	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"
1C	Single	6"x12"x14"	Wood	6"x8"x7'-6"	Wood	6'-3"
2	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	3'-1½"
3	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	1'-6¾"
4	Double	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"

	STANDARD PLATE REFERENCE					
Type MGS	of S	See Standard Plate(s)				
1		630.20, 630.22				
1C		630.20, 630.25				
2		630.20				
3		630.20				
4		630.20				

GENERAL NOTES:

Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite".

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

Topsoil is not shown in the transverse section drawing on sheet 2 of 6.

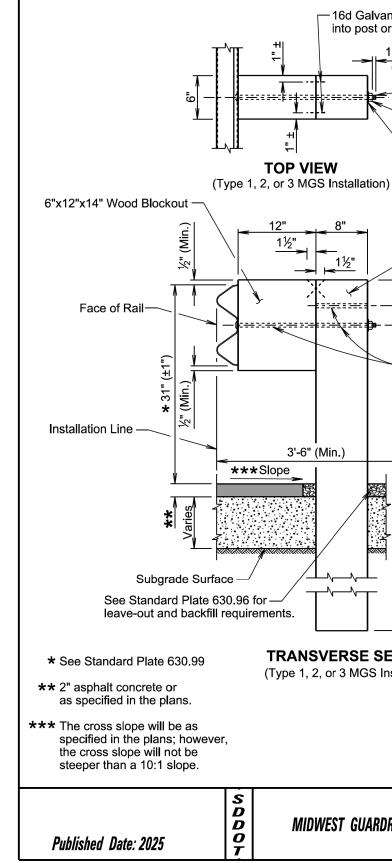
All W beam rail will be Type 1 and Class A (12 Ga.) unless specified otherwise in the plans.

W beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used will be compatible with the total length of rail per site as shown in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

All costs for constructing the MGS including labor, equipment, and materials including all posts, blockouts, steel beam rail, and hardware will be incidental to the contract unit price per foot for the respective MGS contract item.

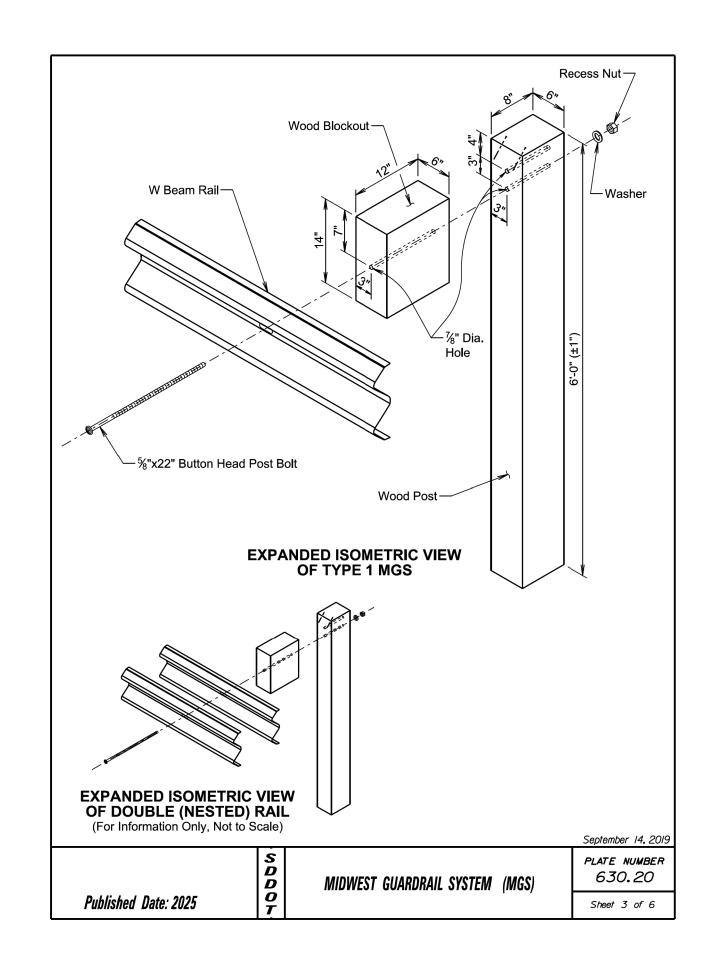
	S D D	MIDWEST GUARDRAIL SYSTEM (MGS)	plate number 630.20
Published Date: 2025	0 T		Sheet I of 6

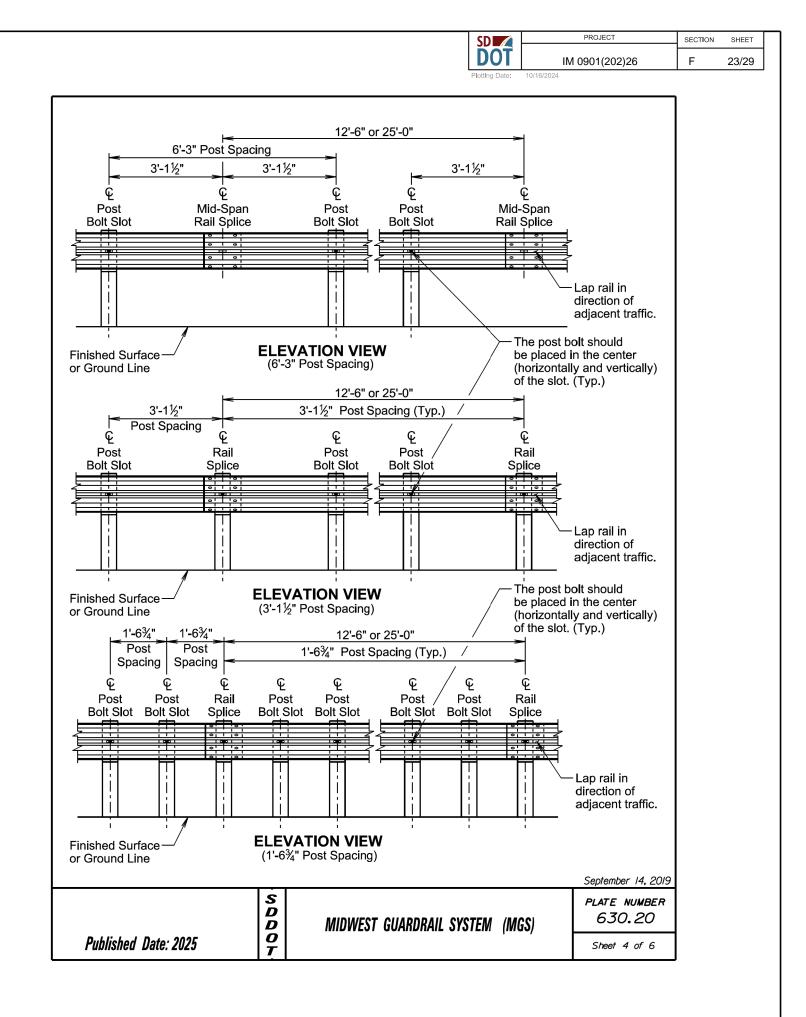


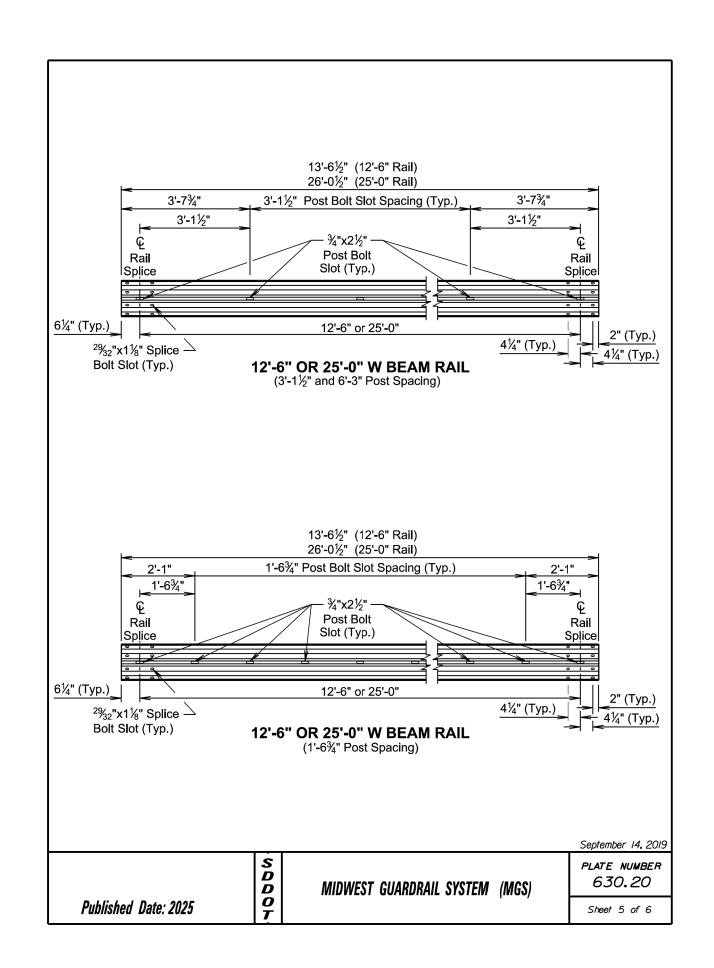
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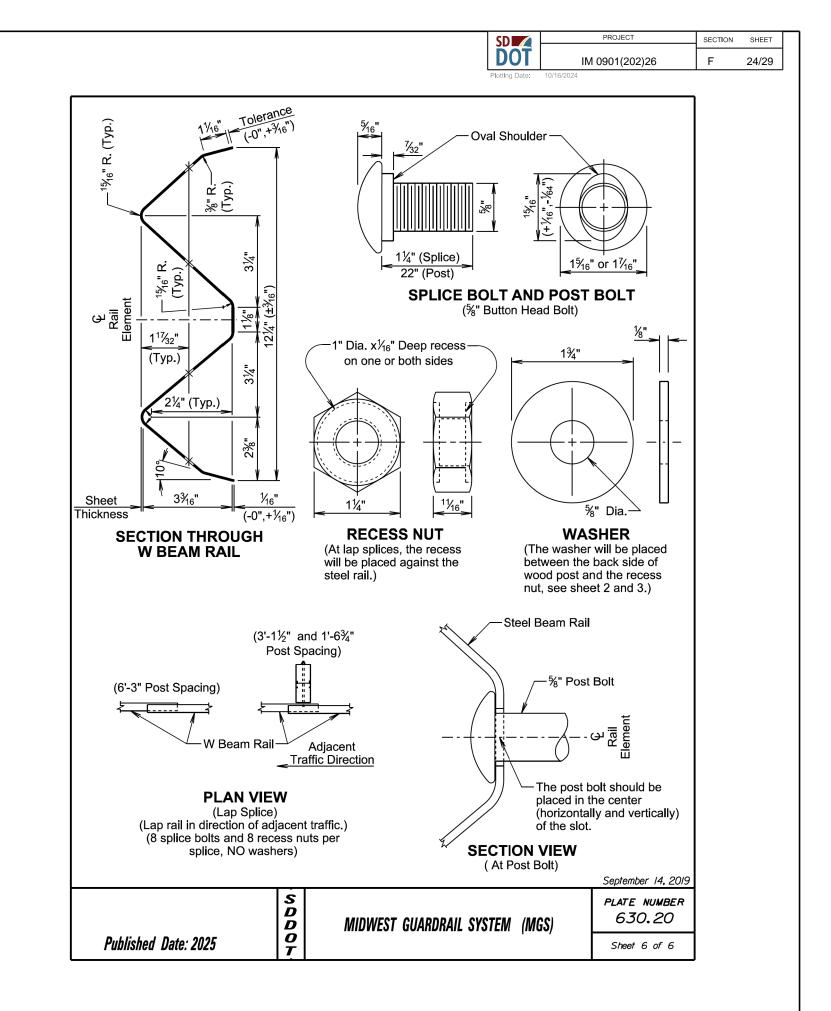
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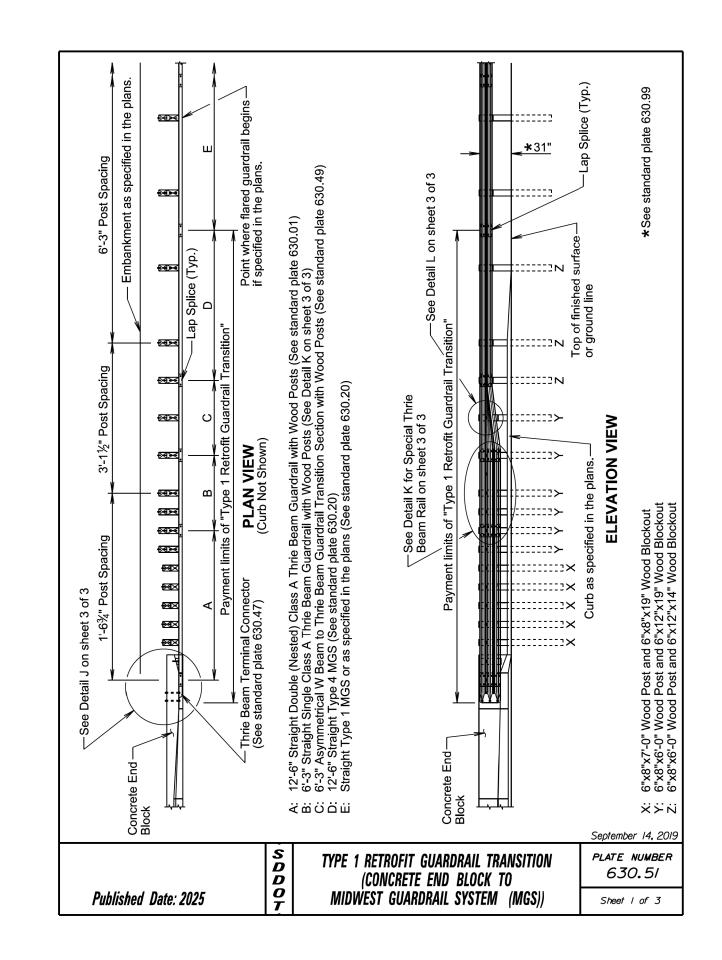
F 22/29 - 16d Galvanized Nails (Nail from blockout into post or from post into blockout.) 1½" (Max.) -0" (Min.) %"x22" Button Head Post Bolt Recess Nut Washer -6"x8"x6'-0" Wood Post + ð %" Diameter Hole Ŧ 0 ċ **Granular Material** Varies **TRANSVERSE SECTION** (Type 1, 2, or 3 MGS Installation) September 14, 2019 PLATE NUMBER 630.20 MIDWEST GUARDRAIL SYSTEM (MGS) Sheet 2 of 6

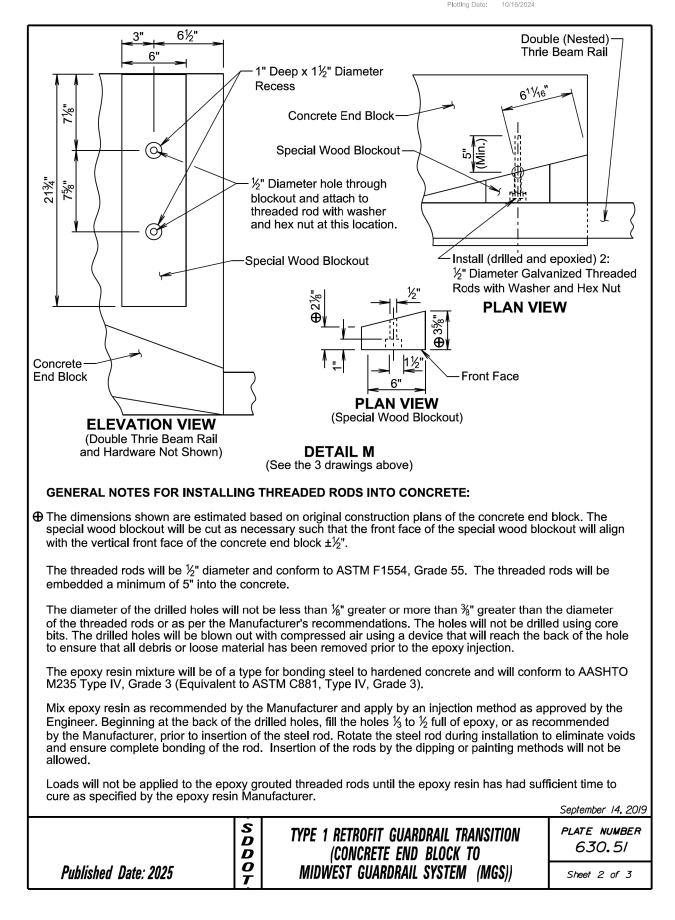














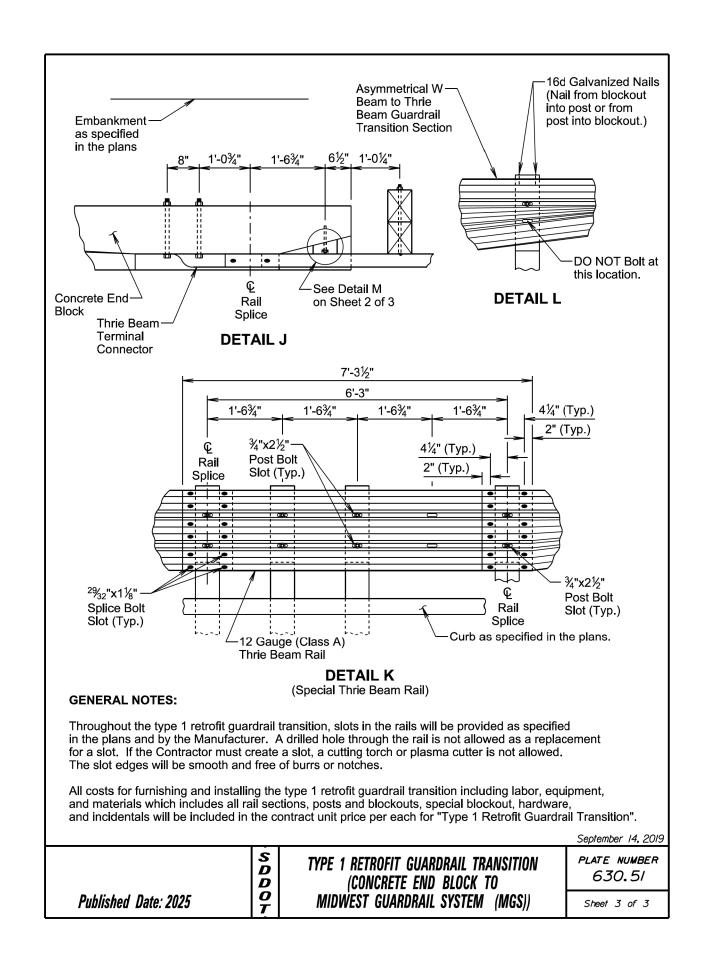
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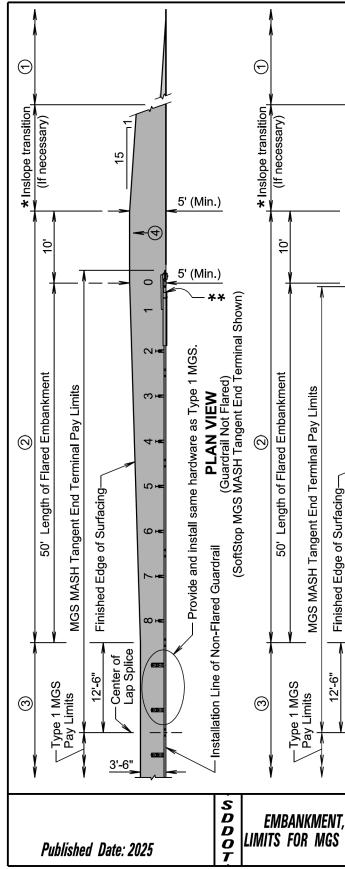
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SECTION SHEET

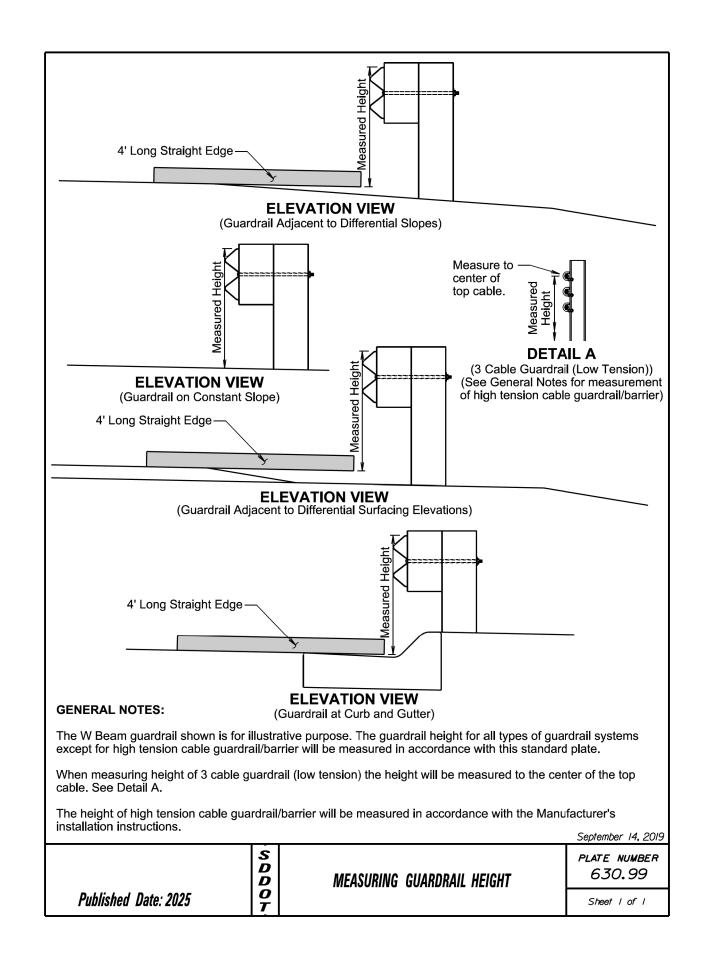
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	PROJECT	SECTION SHEET
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Trusted cuge of our adrig Center of Lap Splice Lap	① Same inslope as mainline inslope or as specified in the plans. ③ 4:1 inslope or as specified in the plans. ③ Inslope as specified in the plans. ⑦ Inslope as specified in the plans. ⑦ Assessed as specified in the plans. ③ Inslope as specified in the plans. ⑦ Assessed as specified in the plans. ③ Inslope as specified in the plans.	

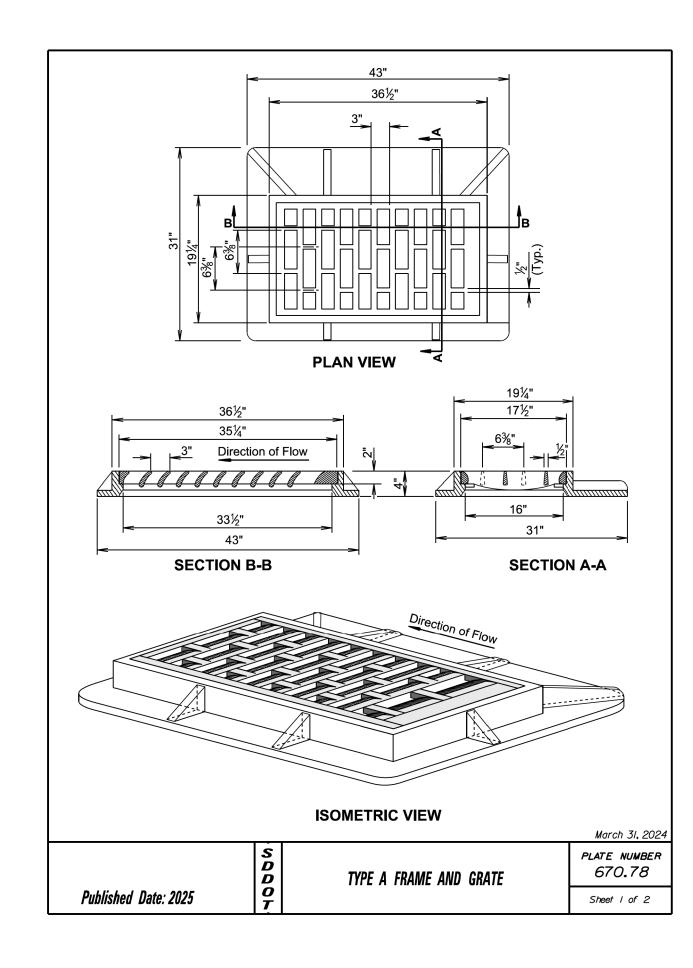


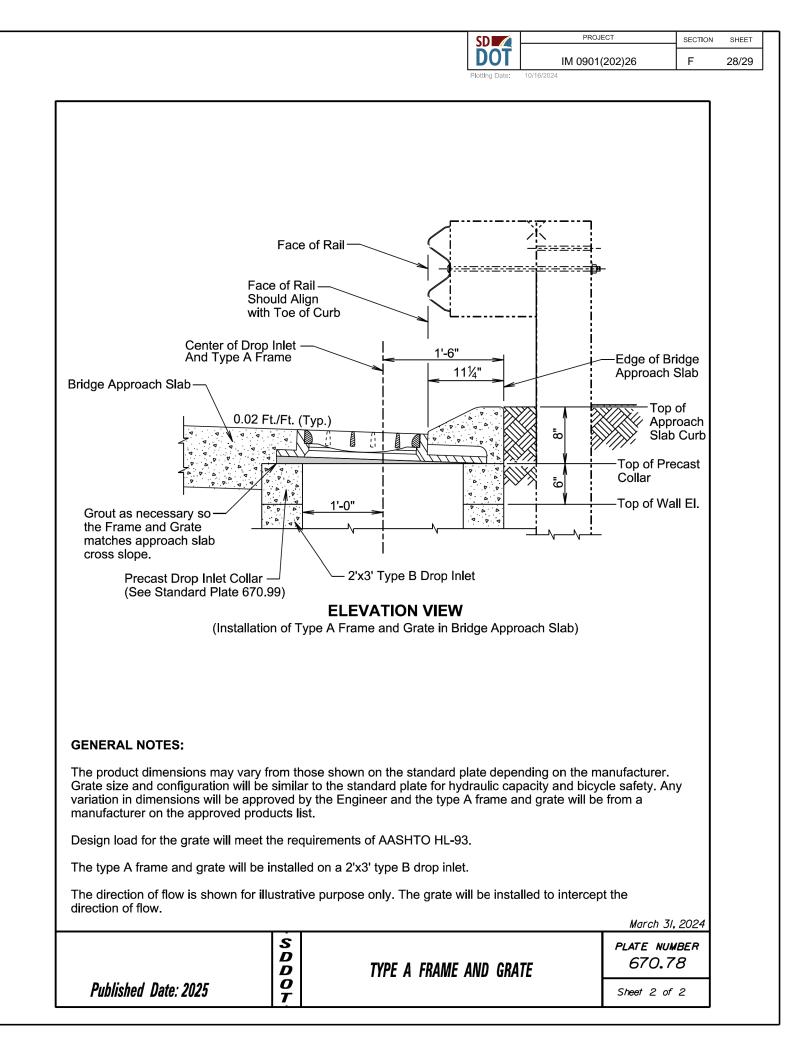
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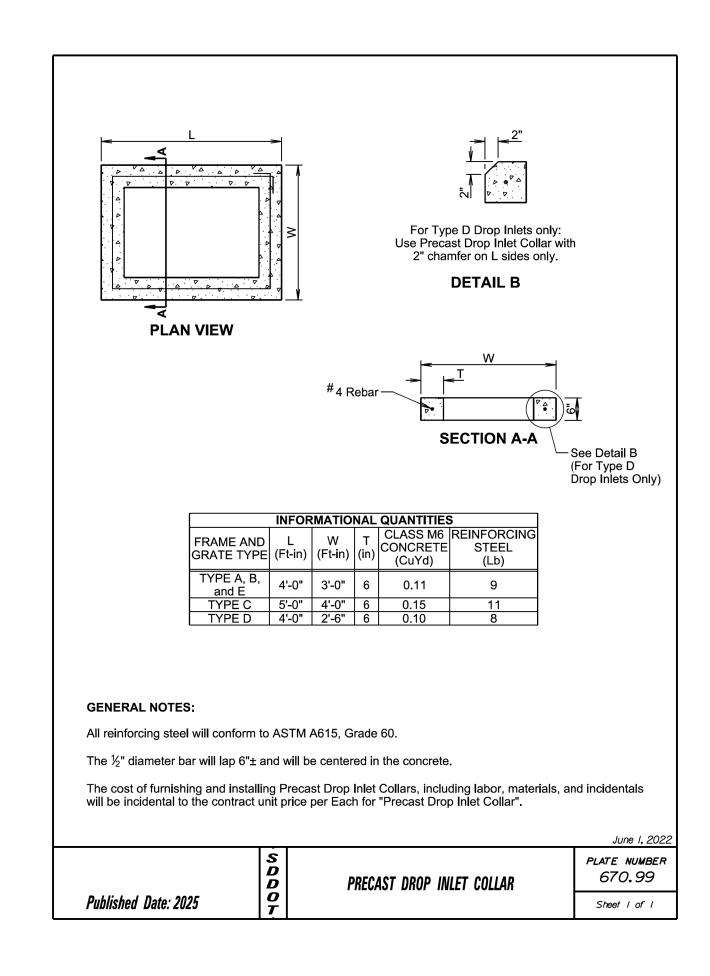
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