

| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|-----------------------------|------------|------------|-----------------|
|                             | P 6542(04) | F1         | F22             |
| Plotting Date:              |            | 04-04-2025 |                 |

SECTION F: SURFACING PLANS

INDEX OF SHEETS

|         |                                        |
|---------|----------------------------------------|
| F1      | General Layout with Index              |
| F2-F4   | Estimate with General Notes and Tables |
| F5      | In Place Typical Sections              |
| F6-F7   | Typical Surfacing Sections             |
| F8-F12  | Surfacing Layouts                      |
| F13-F20 | Standard Plates                        |
| F21-F22 | Special Plates                         |



END GRADING

1st Avenue East  
Station 104+00.00  
located 80.5 feet West and 64.52 feet North  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

END GRADING

Storm Sewer Crossing  
Station 207+20.49  
located 79.3 feet East and 90.95 feet North  
of the Northeast Corner of Section 20 -  
Township 23 North - Range 16 East of  
the B.H.M.

BEGIN P 6542(04)  
BEGIN GRADING

1st Street East  
Station 80+00.00  
located 53.58 feet West and 109.94 feet South  
of the Northwest Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

BEGIN GRADING

Storm Sewer Crossing  
Station 200+00.00  
Station 200+00.00 = Station 83+84.60  
located 82.9 feet West and 13.45 feet South  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

END P 6542(04)  
END GRADING

1st Street East  
Station 84+82.00  
located 13.6 feet East and 29.57 feet South  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

END GRADING

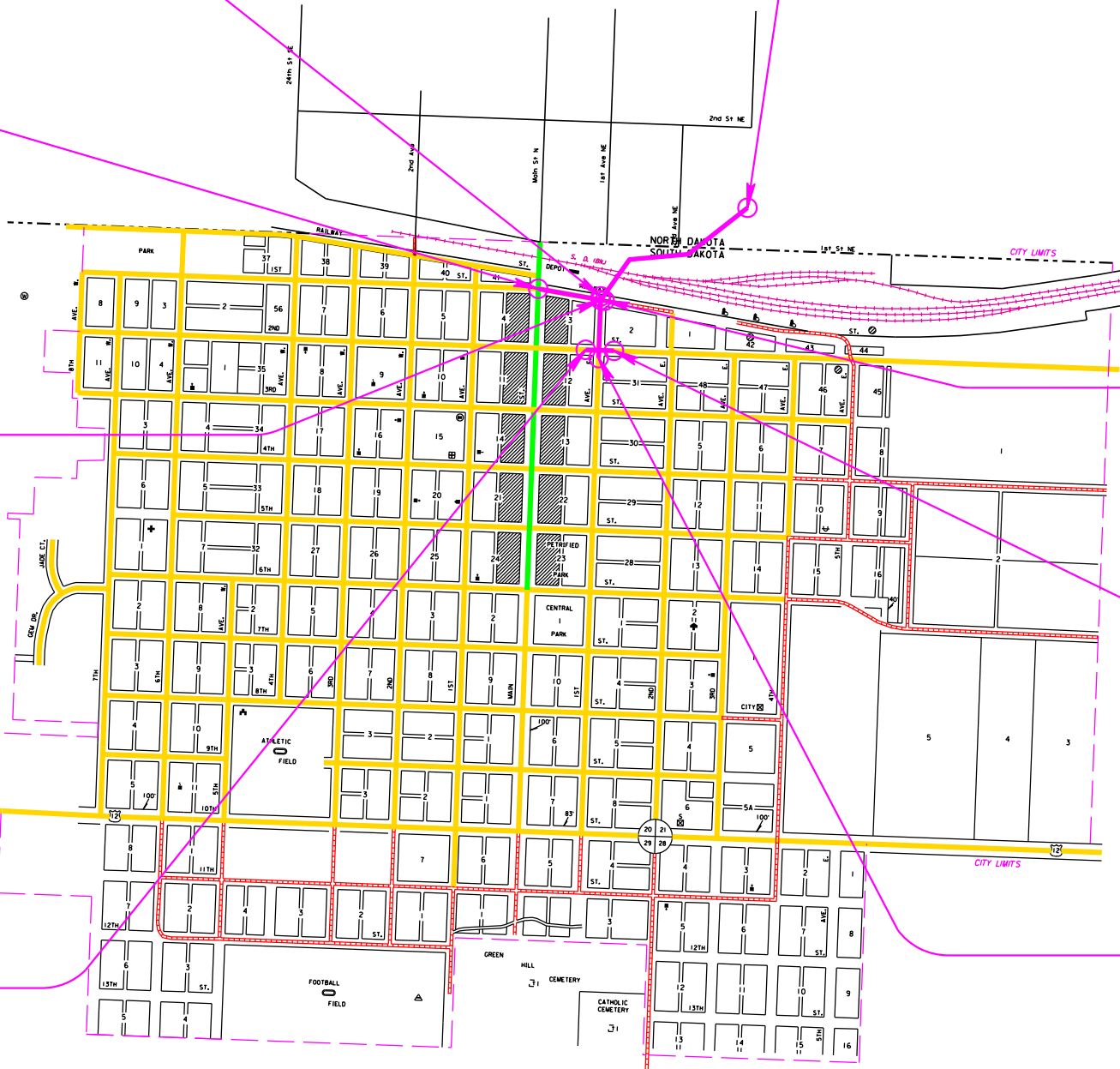
2nd Street East  
Station 45+00.00  
located 23.1 feet East and 338.8 feet South  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

BEGIN GRADING

2nd Street East  
Station 43+00.00  
located 173.8 feet West and 332.9 feet South  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota

BEGIN GRADING

1st Avenue East  
Station 99+00.00  
located 93.8 feet West and 435.5 feet South  
of the Southeast Corner of Tract 1 of the  
CHS Second Addition To the City of  
Lemmon, South Dakota



SECTION F – ESTIMATE OF QUANTITIES

| BID ITEM NUMBER | ITEM                     | QUANTITY | UNIT |
|-----------------|--------------------------|----------|------|
| 009E3320        | Checker                  | Lump Sum | LS   |
| 260E2010        | Gravel Cushion           | 15.0     | Ton  |
| 260E3010        | Gravel Surfacing         | 670.2    | Ton  |
| 380E3020        | 6" PCC Driveway Pavement | 47.1     | SqYd |

Section F - Surfacing - PCN 09V7 Surfacing Material - Alternate A - Asphalt Concrete Composite

| BID ITEM NUMBER | ITEM                          | QUANTITY | UNIT |
|-----------------|-------------------------------|----------|------|
| 120E6200        | Water for Granular Material   | 33.2     | MGal |
| 260E1010        | Base Course                   | 2,085.5  | Ton  |
| 320E1200        | Asphalt Concrete Composite    | 1,045.0  | Ton  |
| 380E1000        | 6" Miscellaneous PCC Pavement | 54.6     | SqYd |

Section F - Surfacing - PCN 09V7 Surfacing Material - Alternate B - Portland Cement Concrete

| BID ITEM NUMBER | ITEM                          | QUANTITY | UNIT |
|-----------------|-------------------------------|----------|------|
| 120E6200        | Water for Granular Material   | 33.2     | MGal |
| 260E2010        | Gravel Cushion                | 2,096.9  | Ton  |
| 380E0010        | 6" Nonreinforced PCC Pavement | 3,131.8  | SqYd |
| 380E6000        | Dowel Bar                     | 4,682    | Each |

CHECKING SPREAD RATES

The Contractor will be responsible for checking the Base Course and Asphalt Concrete or Gravel Cushion spread rates and taking the weigh delivery tickets as the surfacing material arrives on the project and is placed onto the roadway.

The Contractor will compute the required spread rates for each typical surfacing section and create a spread chart prior to the start of material delivery and placement. The Engineer will review and check the Contractor's calculations and spread charts. The station to station spread will be written on each ticket as the surfacing material is delivered to the roadway.

At the end of each day's shift, the Contractor will verify the following:

- All tickets are present and accounted for,
- The quantity summary for each item is calculated,
- The amount of material wasted if any,
- Each day's ticket summary is marked with the corresponding 'computed by',
- The ticket summary is initialed and certified that the delivered and placed quantity is correct.

All daily tickets and the summary by item will be given to the Engineer no later than the following morning.

If the checker is not properly and accurately performing the required duties, the Contractor will correct the problem or replace the checker with an individual capable of performing the duties to the satisfaction of the Engineer. Failure to do so will result in suspension of the work.

CHECKING SPREAD RATES CONTINUED

The Department will perform depth checks. The Contractor will be responsible for placement of material to the correct depth unless otherwise directed by the Engineer. If the placed material is not within a tolerance of ±1/2 inch of the plan shown depth, the Contractor will correct the problem at no additional cost to the Department. Excess material above the tolerance will not be paid for. Achieving the correct depth may require picking up and moving material or other action as required by the Engineer. All costs for providing the Contractor furnished checker and performing all related duties will be incidental to the contract lump sum price for the "Checker". No allowances will be made to the contract lump sum price for Checker due to authorized quantity variations unless the quantities for the material being checked vary above or below the estimated quantities by more than 25 percent. Payment for the Checker will then be increased or decreased by the same proportion as the placed material quantity bears to the estimated material quantity.

SURFACING THICKNESS DIMENSIONS

The plans shown basis of estimate will be applied even though the thickness may vary from that shown in the plans.

At those locations where material must be placed to achieve a required elevation, the depth/quantity may be varied to achieve the required elevation.

| Table of Base Course                   |                               |                   |
|----------------------------------------|-------------------------------|-------------------|
| Pavement/Surfacing Type                | Depth of Base Course (inches) | Base Course (Ton) |
| 8" PCC Fillet Section                  | 8                             | 64.9              |
| Type B66 and P6 Curb and Gutter (+1')  | 10                            | 365.7             |
| Asphalt Concrete Composite (Section F) | 10                            | 1631.2            |
| 6" Miscellaneous PCC Pavement          | 6                             | 17.1              |
| 4' Concrete Valley Gutters             | 10                            | 6.5               |
|                                        | Total                         | 2085.5            |

INTERSECTING ROADS AND ENTRANCES

In areas where granular material has been placed adjacent to the existing asphalt concrete, the Contractor will be required to remove the granular material to a depth below the existing asphalt concrete to allow for the placement of the new asphalt concrete. New asphalt concrete will be placed flush with the existing asphalt concrete. The existing granular material removed will be placed on the entrances, intersecting roads or other locations as directed by the Engineer.

All costs to remove and place the granular material including labor, equipment and incidentals will be incidental to the various related contract items.

PREPARATION FOR PARKING LOT & DRIVEWAY PAVEMENTS

The foundation will be excavated, shaped, and compacted to a firm, uniform bearing surface. Unsuitable foundation material will be removed and replaced as directed by the Engineer. The foundation will be thoroughly moistened immediately prior to placing the PCC Pavement. Moisture will be applied without forming pools of water.

Granular material will be placed to the depth specified and satisfactorily compacted.

Payment for any excavation will be incidental to the contract unit price of the surfacing material.

WATER FOR GRANULAR MATERIAL

Included in the Estimate of Quantities are 12 Gal of Water for Granular Material per Ton for compaction.

GRANULAR MATERIAL, FURNISH

Granular material will be furnished by the Contractor.

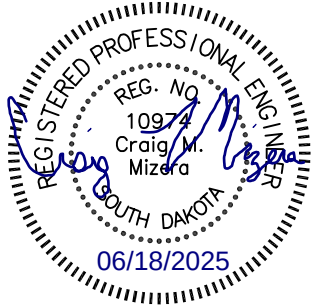
The granular material will be Base Course or Gravel Cushion meeting the requirements of Section 882.

GRAVEL SURFACING

To the extent possible, the Contractor will strip and salvage all granular material located within the project limits. If material is deemed not suitable for reuse, it will be removed. As such, this material is accounted for and will be paid at the contract unit price per cubic yard for Unclassified Excavation. If the material is deemed suitable for gravel surfacing, it will be the Contractor's responsibility to limit contamination of such material prior to placing the salvaged material. Stockpiling of the material may be necessary to facilitate other contract items and will be incidental to the line item for Unclassified excavation.

A table of estimated quantity for gravel surfacing is listed below.

The gravel surfacing will be placed on the project as closely following completion of grading the roadbed as feasible. At no time will grading operations be permitted to proceed adjacent to new concrete until sufficient concrete strength tests have been completed, or otherwise approved by the engineer.



| Table of Gravel Surfacing |           |       |                         |
|---------------------------|-----------|-------|-------------------------|
| Station                   | Station   | L/R   | Gravel Surfacing (Tons) |
| 43+25.49                  | 44+82.84  | L     | 16.1                    |
| 43+25.45                  | 44+67.66  | R     | 32.3                    |
| 80+66.27                  | 84+51.85  | L     | 277.6                   |
| 80+53.24                  | 84+51.85  | R     | 42.8                    |
| 101+49.13                 | 102+71.62 | R     | 19.8                    |
| 101+55.54                 | 102+87.46 | L     | 13.4                    |
| 203+17.55                 | 206+04.47 | L/R   | 268.3                   |
|                           |           | Total | 670.2                   |

ASPHALT CONCRETE COMPOSITE

Mineral Aggregate for Asphalt Concrete Composite will conform to the requirements of Class E, Type 1. All other requirements in the Standard Specifications for Asphalt Concrete Composite will apply. The Asphalt Binder used in the mixture will be PG 64-28 Asphalt Binder.

Asphalt Concrete Composite will include MC-70 Asphalt for Prime placed at the rate of 0.30 gallons per square yard. The Asphalt for Prime will be applied to the Base Course for the full width of the bottom layer of Asphalt Concrete Composite plus one foot additional on the outside shoulder.

Asphalt for tack SS-1h or CSS-1h will be applied prior to each lift of Asphalt Concrete Composite. Asphalt for tack will be applied at a rate of 0.09 gallons per square yard on existing pavement or milled asphalt concrete surfaces and at a rate of 0.06 gallons per square yard on primed base course or new asphalt concrete pavement. The Asphalt for tack will be applied for the full width of the bottom layer of Asphalt Concrete Composite plus one-half foot additional on the outside shoulder.

| Table of Asphalt Concrete Composite |           |       |                                   |
|-------------------------------------|-----------|-------|-----------------------------------|
| Station                             | Station   | L/R   | Asphalt Concrete Composite (Tons) |
| 43+35.45                            | 44+57.66  | L/R   | 174                               |
| 80+84.95                            | 84.41.85  | L/R   | 580                               |
| 100+42.96                           | 102+93.93 | L/R   | 291                               |
|                                     |           | Total | 1045                              |

EXISTING PCC PAVEMENT

It is unknown if the existing PCC pavement is reinforced in any way (wire mesh, rebar, etc.). The jointing varies significantly and any changes to sawing operations which may match existing joints more accurate will be submitted to the Engineer for approval.

CURING OF CONCRETE

Portland Cement Concrete Pavement, Driveway Pavement, Miscellaneous Pavement, Concrete Curb & Gutter, Concrete Valley Gutter, and Concrete Fillet will be cured with Linseed Oil Base Emulsion Compound. All costs for Curing of Concrete will be incidental to the contract unit price per various Portland Cement Concrete bid items.

6" PCC DRIVEWAY PAVEMENT

The concrete for the 6" PCC Driveway Pavement will comply with the requirements of the specifications for Class M6 Concrete, unless otherwise specified in the plans. The mix design can meet either Class M6 Concrete specifications or conform to the Special Provision for Contractor Furnished Mix Design for PCC Pavement or Section 380.

The surface of the 6" PCC Driveway Pavement will have a maximum 10% slope and the tie-ins will match the existing and/or new adjoining PCC Approach Pavement.

Contraction joints in the 6" PCC Driveway Pavement will be 1½ inches deep if formed in the fresh concrete using a suitable grooving tool. If a saw is used to cut the contraction joints, then the depth of the joint will be at least ¼ the thickness of the approach pavement.

All costs for furnishing and placing the 6" PCC Driveway Pavement and constructing the expansion and contraction joints including labor, equipment, and materials (including the earthen backfill) will be incidental to the contract unit price per square yard for "6" PCC Driveway Pavement".

Payment for any excavation required for placing the 6" PCC Driveway Pavement and granular material will be incidental to the contract unit price of the surfacing material.

All costs for furnishing and placing the granular material will be incidental to the contract unit price per ton for "Gravel Cushion".

TABLE OF 6" PCC DRIVEWAY PAVEMENT

| Station | L/R | Area (SqYd) |
|---------|-----|-------------|
| 81+06   | R   | 16.9        |
| 82+06   | R   | 30.2        |
| Total   |     | 47.1        |

| Table of Gravel Cushion  |                                  |                      |
|--------------------------|----------------------------------|----------------------|
| Pavement/Surfacing Type  | Depth of Gravel Cushion (inches) | Gravel Cushion (Ton) |
| 6" PCC Driveway Pavement | 6                                | 15.0                 |
| Total                    |                                  | 15.0                 |

MANHOLE BOX-OUT DETAILS

The Contractor will construct box-outs for all manholes and gate valves in the surfacing areas according to one of the Box-Out Detail options. See 6" Miscellaneous PCC Pavement or Section B for locations of proposed manholes and water valve boxes.

6" MISCELLANEOUS PCC PAVEMENT

The concrete for 6" Miscellaneous PCC Pavement will comply with the requirements of the specifications for Class M6 Concrete, unless otherwise specified in the Plans. The mix design can meet either Class M6 Concrete specifications or conform to the Contractor Furnished Mix Design for PCC Pavements Special Provision.

The surface of the 6" PCC Pavement will tie-in to existing or proposed PCC/ACC and match the existing and/or new adjoining PCC or Asphalt Concrete elevation and slope.

If necessary, Contraction joints in the 6" PCC Pavement will be 1½ inches deep if formed in the fresh concrete using a suitable grooving tool. If a saw is used to cut the contraction joints, then the depth of the joint will be at least ¼ the thickness of the approach pavement.

All costs for furnishing and placing the 6" Miscellaneous PCC Pavement and constructing the expansion and contraction joints including labor, equipment, and materials (including the earthen backfill) will be incidental to the contract unit price per square yard for 6" Miscellaneous PCC Pavement.

Payment for any excavation required for placing the 6" PCC Driveway Pavement and granular material will be incidental to the contract unit price of the surfacing material.

All costs for furnishing and placing the granular material will be incidental to the contract unit price per ton for Base Course.





TABLE OF 6” MISCELLANEOUS CONCRETE PAVEMENT

| MH ID      | Station   | L/R | Area (SqYd)          |
|------------|-----------|-----|----------------------|
| MH #12     | 43+39.79  | L   | 2.44                 |
| GV         | 43+52.74  | R   | 0.43                 |
| MH #A8     | 43+83.09  | R   | 2.44                 |
| GV         | 43+96.41  | R   | 0.43                 |
| GV         | 44+00.57  | R   | 0.43                 |
| EX JB#4    | 80+49.67  | L   | 2.44                 |
| MH#7       | 81+22.02  | L   | 2.44                 |
| MH#6       | 82+43.98  | L   | 2.44                 |
| MH#5       | 83+31.53  | L   | 2.44                 |
| MH AB1     | 83+85.32  | R   | 2.43                 |
| MH #11     | 99+66.21  | L   | 2.44                 |
| MH #10     | 100+13.22 | L   | 2.44                 |
| MH #8      | 102+94.9  | L   | 2.49                 |
| Total      |           |     | 25.73                |
|            |           |     | Quantity Area (SqYd) |
| Station to | Station   | L/R |                      |
| 80+45.31   | 80+50.96  | L   | 28.85                |
| Total:     |           |     | 28.85                |

Project Total: 54.58\*

\*If alternative surfacing is awarded, this quantity is included in Mainline Alternative pavement.

SAW AND SEAL JOINTS

Longitudinal and transverse joints at concrete repair areas will be sawed and sealed.

Joint sealing will conform to Section 380.3 P.

Longitudinal and transverse joints in urban sections will be sealed with Hot Poured Elastic Joint Sealer. Transverse joints in rural sections will be sealed with Low Modulus Silicone Sealant. Longitudinal joints in rural sections may be sealed with either Hot Poured Elastic Joint Sealer or Low Modulus Silicone Sealant.

Acceptance of the Low Modulus Silicone Sealant and Hot Poured Elastic Joint Sealer will be based on visual inspection by the Engineer.

Cost for sawing and sealing of the longitudinal construction joint and both transverse joints will be incidental to the contract unit prices associated with project items.

Alternate B Notes

6" NONREINFORCED PCC PAVEMENT

The aggregate may require screening as determined by the Engineer.

The concrete mix used in the PCC Pavement will conform to the Special Provision for Contractor Furnished Mix Design for PCC Pavement.

In lieu of an automatic subgrader operating from a preset line, a motor grader or other suitable equipment may be used to trim the gravel cushion to final grade prior to placement of concrete. There will be no direct payment for trimming of the gravel cushion for PCC pavement. The trimming will be considered incidental to the related items required for PCC Pavement.

It is anticipated that pavement blockouts may be required at various locations on this project to facilitate traffic during the paving activity, unless otherwise approved by the Engineer and CHS Southwest Grain.

A construction joint will be sawed whenever new concrete pavement is placed adjacent to existing concrete pavement.

The transverse construction joints will be handled in accordance with Standard Plate 380.15.

The location of joints, as shown and designated on the PCC Pavement Joint Layout(s) are only approximate locations to be used as a guide and to afford bidders a basis for estimating the construction cost of the joints. The final locations of the joints are to be designated by the Engineer during construction.

The entire surface of the mainline paving will be a heavy carpet drag. The surface of the mainline paving will receive a heavy carpet drag to within 2 or 3 feet of the face of the curb. All other areas will be textured as directed by the Engineer.

TRANSVERSE CONTRACTION JOINTS

Unless specified otherwise in the PCC Pavement Joint Layout Sheets or elsewhere in the plans, the typical joint spacing for the 6” Nonreinforced PCC Pavement will be 10’.

See Standard Plate 380.04 for placement of Dowel Bars.

The transverse contraction joints will be perpendicular to the centerline. In multilane areas the transverse contraction joints will be perpendicular to the centerline and be in a straight line across the entire width of pavement. In special situations the Engineer may pre-approve transverse contraction joints that do not meet these requirements. All nonconforming transverse contraction joints will be removed at the Contractor’s expense. Any method of placement that cannot produce these requirements will not be allowed.

CURB AND GUTTER

Some curb and gutter may be placed monolithically or may be placed with a separate operation according to Standard Plate 380.21.

Table of 6" Nonreinforced PCC Pavement

| Station   | Station   | L/R | Non-reinforced PCC Pavement (SY) |
|-----------|-----------|-----|----------------------------------|
| 43+35.45  | 44+57.66  | L/R | 519.8                            |
| 80+84.95  | 84+41.85  | L/R | 1738.9                           |
| 100+42.96 | 102+93.93 | L/R | 873.1                            |
| Total     |           |     | 3131.8                           |

Table of Alternate Gravel Cushion

| Pavement/Surfacing Type               | Depth of Gravel Cushion (inches) | Gravel Cushion (Ton) |
|---------------------------------------|----------------------------------|----------------------|
| 8" PCC Fillet Section                 | 8                                | 64.9                 |
| Type B66 and P6 Curb and Gutter (+1') | 10                               | 365.7                |
| 6" Nonreinforced PCC Pavement         | 10                               | 1659.7               |
| 4' Concrete Valley Gutters            | 10                               | 6.5                  |
| Total                                 |                                  | 2096.9               |

TABLE OF DOWEL BARS

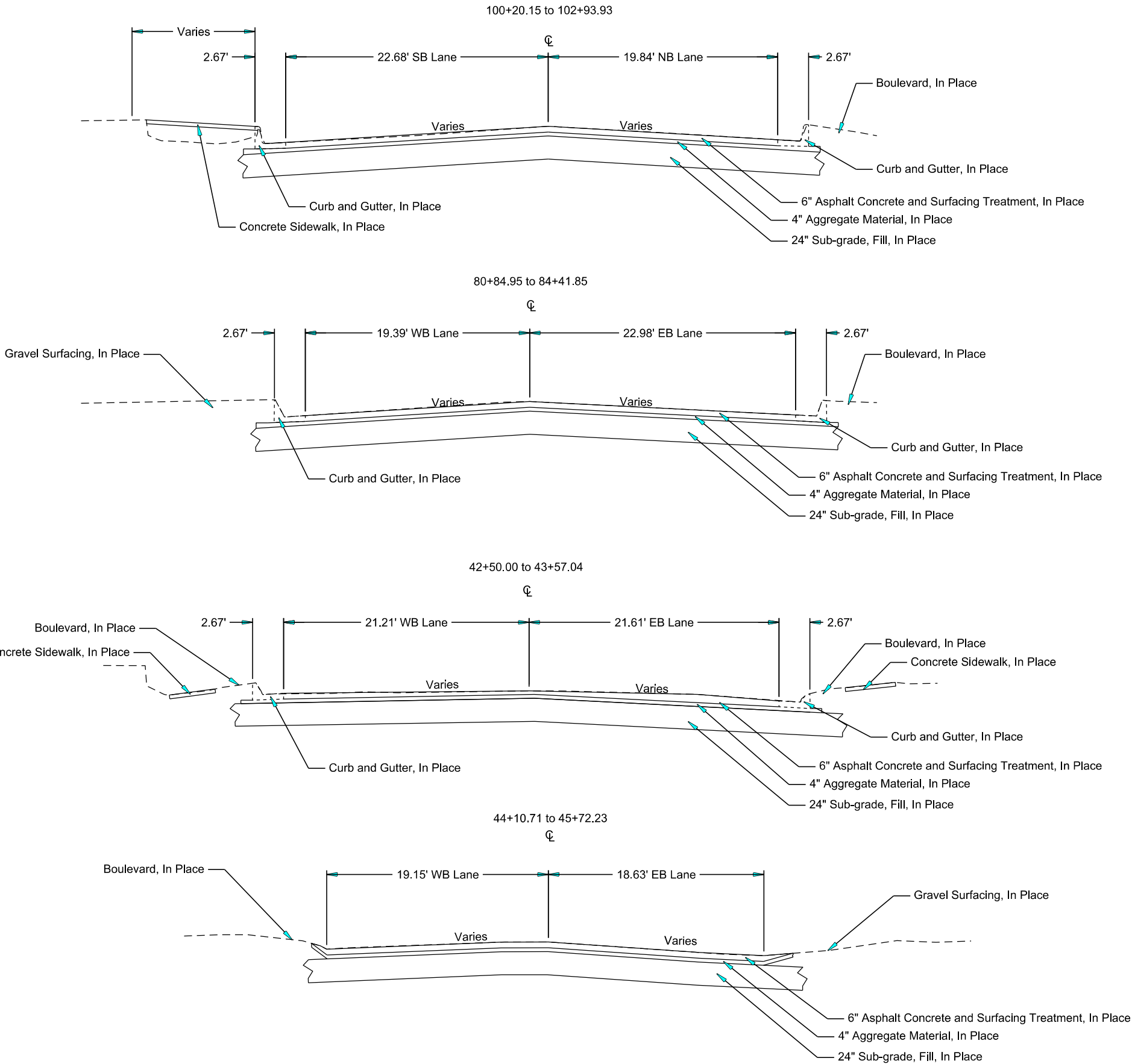
| Location                         | 12 Bar Assembly            |
|----------------------------------|----------------------------|
|                                  | Dowel Bar (Size 3/4") Each |
| Mainline                         |                            |
| Sta. 43+35.45 to 44+57.66        | 734                        |
| Sta. 80+84.95 to Sta. 84+41.85   | 1,782                      |
| Sta. 100+42.96 to Sta. 102+93.93 | 2,166                      |
| Total:                           | 4,682                      |



# In Place Typical Sections

FOR BIDDING PURPOSES ONLY

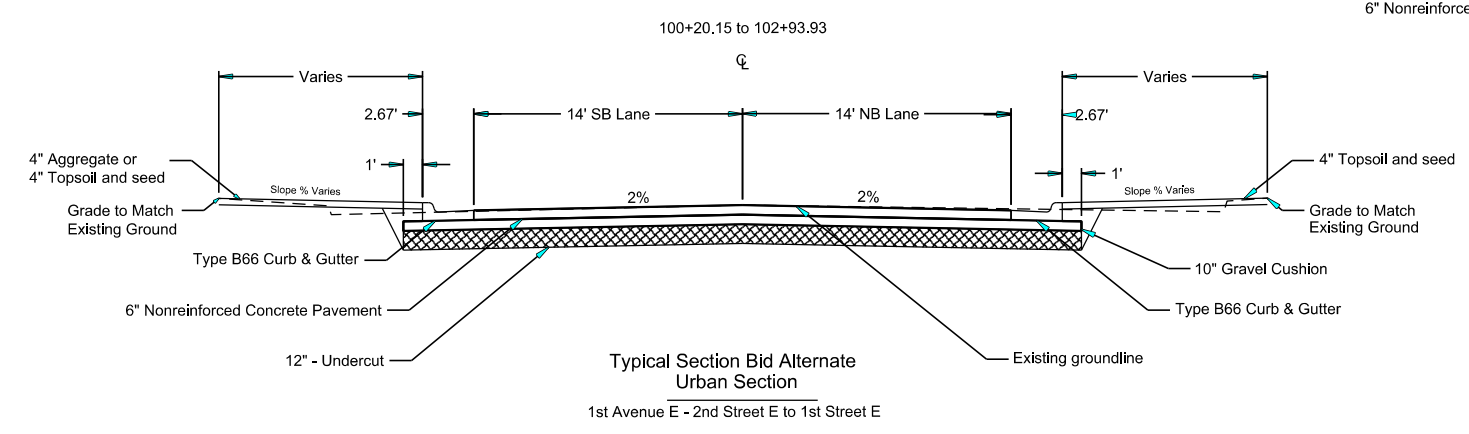
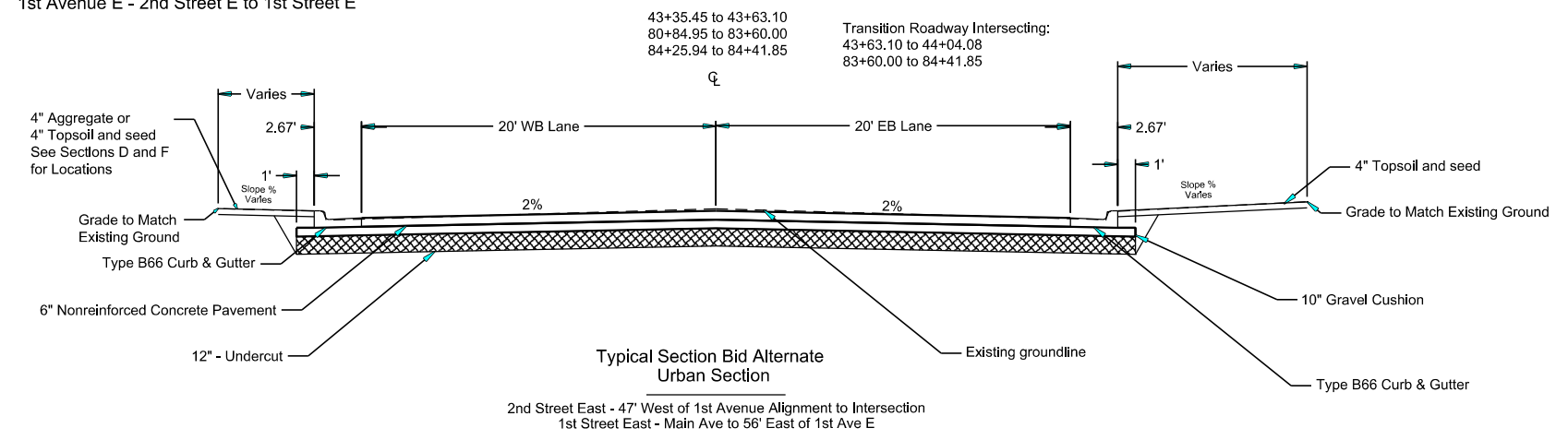
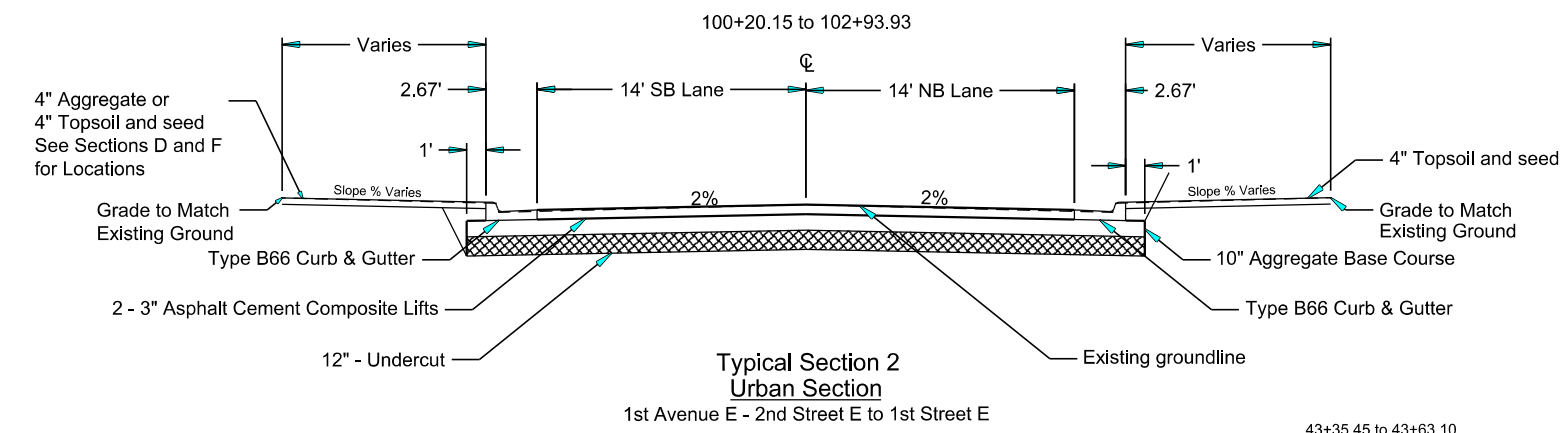
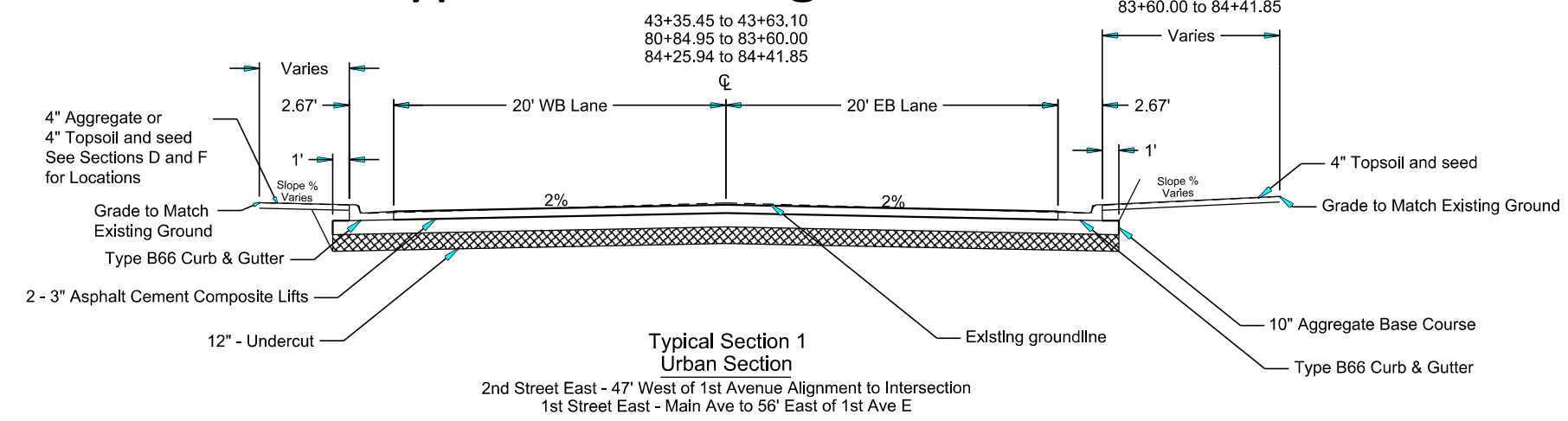
|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F5         | F22             |
| Plotting Date:              |            | 04-04-2025 |                 |



# Typical Surfacing Sections

FOR BIDDING PURPOSES ONLY

|                             |            |       |                 |
|-----------------------------|------------|-------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET | TOTAL<br>SHEETS |
|                             | P 6542(04) | F6    | F22             |
| Plotting Date: 04-04-2025   |            |       |                 |



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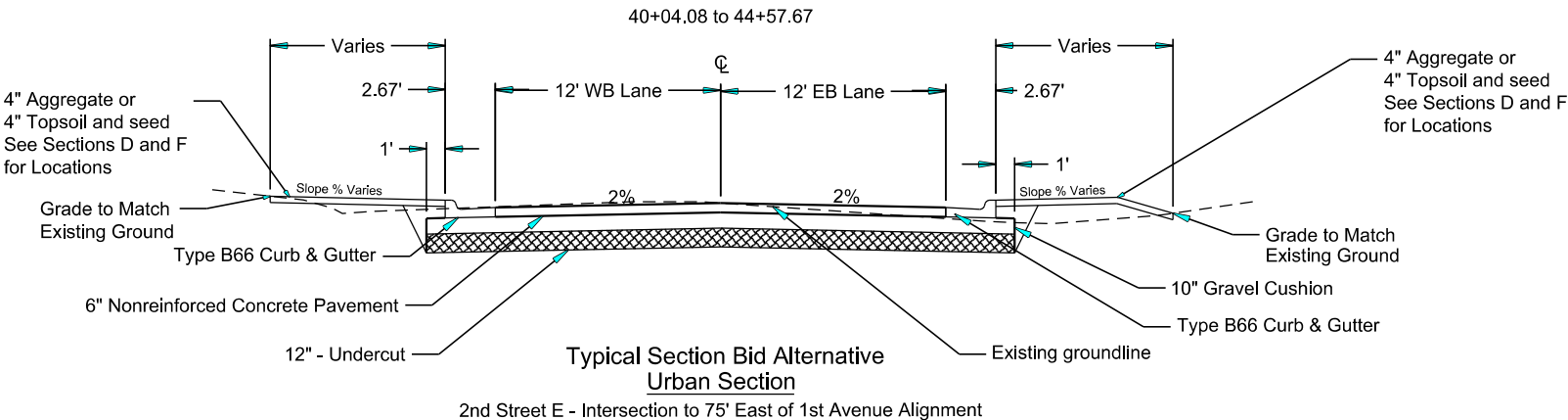
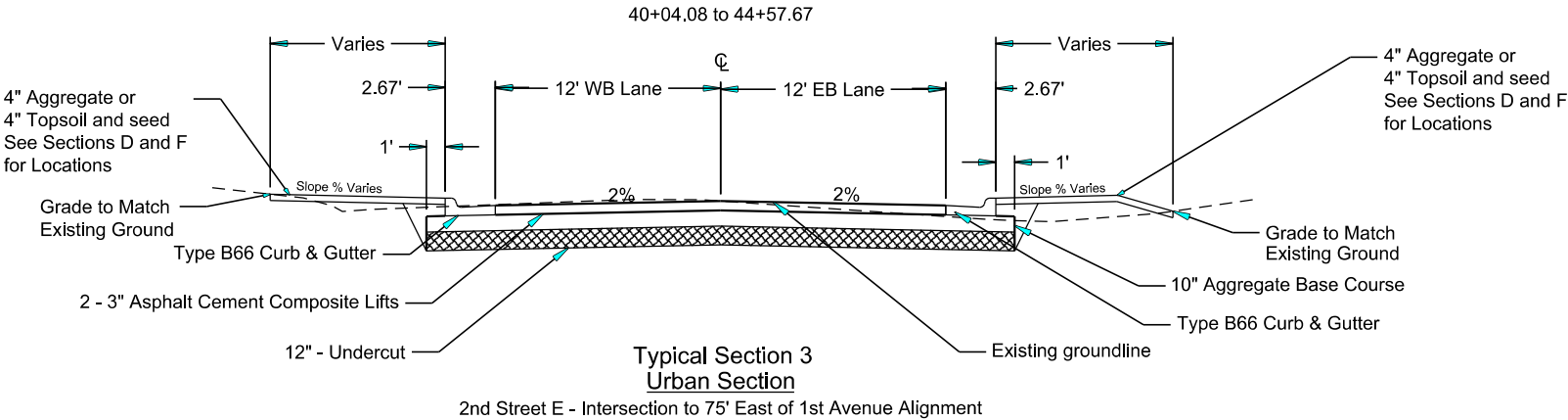
# Typical Surfacing Sections

FOR BIDDING PURPOSES ONLY

|                             |            |       |                 |
|-----------------------------|------------|-------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET | TOTAL<br>SHEETS |
|                             | P 6542(04) | F7    | F22             |

Plotting Date: 04-04-2025

Transition Roadway Intersecting:  
43+63.10 to 44+04.08  
83+60.00 to 84+41.85



# Surfacing Plan

FOR BIDDING PURPOSES ONLY

|                             |            |       |                 |
|-----------------------------|------------|-------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET | TOTAL<br>SHEETS |
|                             | P 6542(04) | F8    | F22             |

Plotting Date: 06-18-2025

**Legend**

- Limits of Construction
- - - Existing ROW
- [Pattern] PCC Fillet/C&G/Approach Pavement
- [Pattern] Asphalt
- [Pattern] 6" Gravel Surfacing

RR Parcel 2

AVC DOWN ES&1

CHS 2ND ADDITION

CHS INC Parcel 1

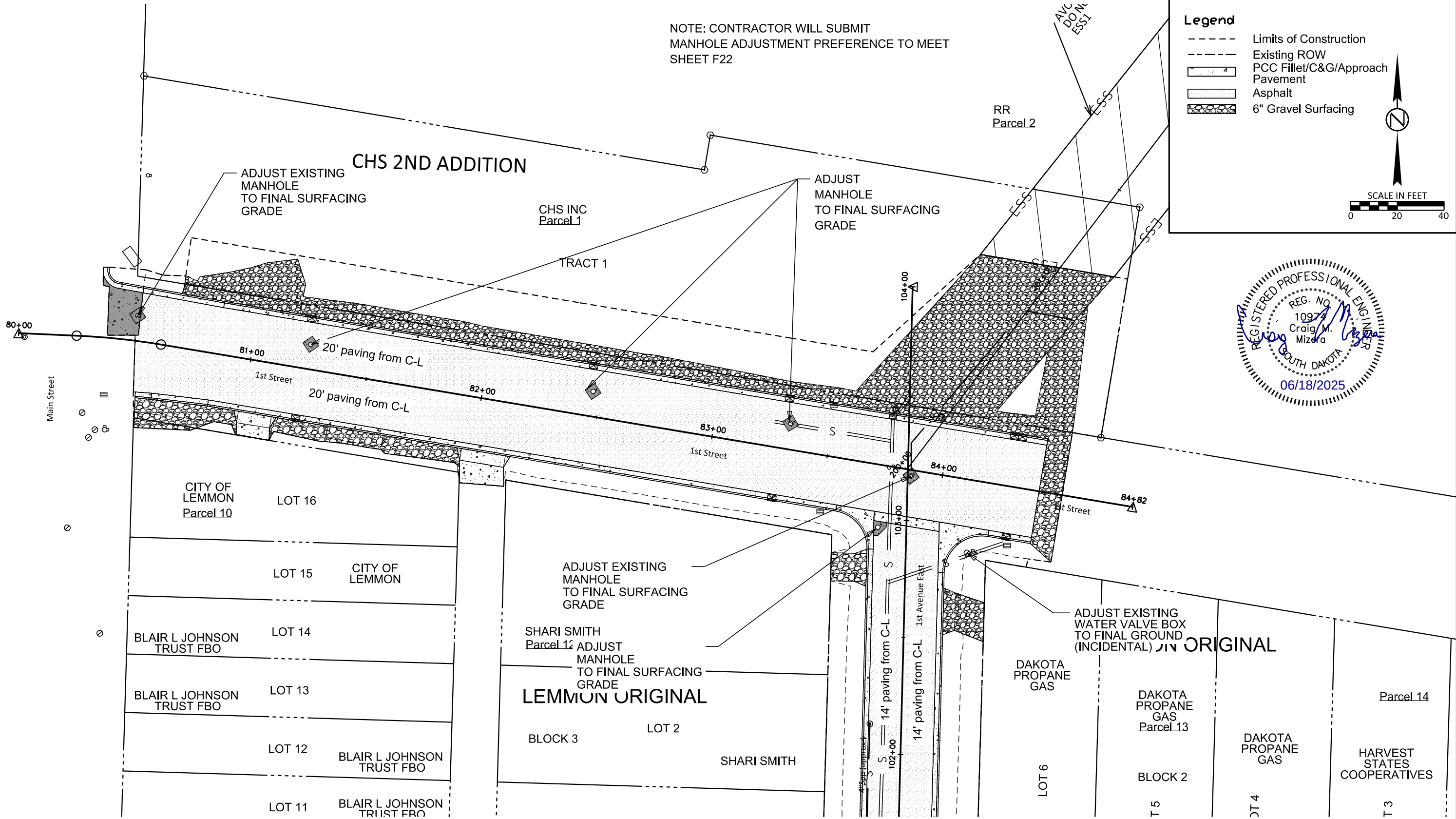
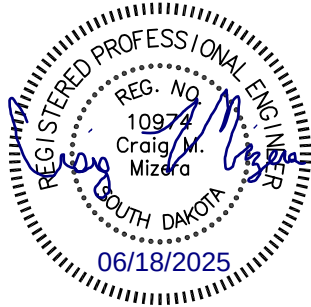
TRACT 1

ADJUST EXISTING MANHOLE TO FINAL SURFACING GRADE

ADJUST MANHOLE TO FINAL SURFACING GRADE

SCALE IN FEET

0 20 40



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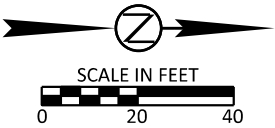




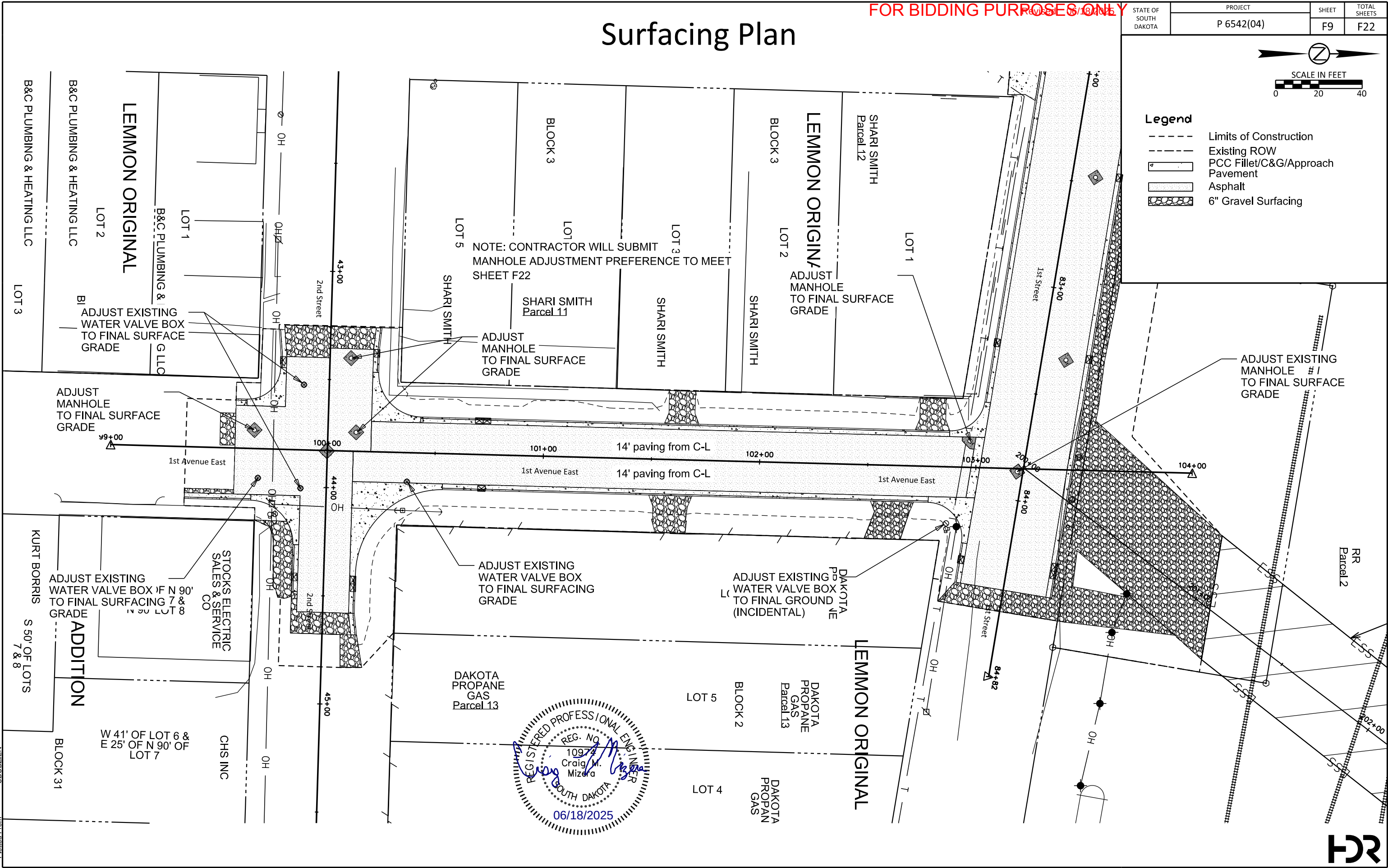
FOR BIDDING PURPOSES ONLY

# Surfacing Plan

| STATE OF SOUTH DAKOTA | PROJECT    | SHEET | TOTAL SHEETS |
|-----------------------|------------|-------|--------------|
|                       | P 6542(04) | F9    | F22          |



- Legend**
- Limits of Construction
  - - - Existing ROW
  - [Pattern] PCC Fillet/C&G/Approach Pavement
  - [Pattern] Asphalt
  - [Pattern] 6" Gravel Surfacing



# Surfacing Plan

FOR BIDDING PURPOSES ONLY

STATE OF  
SOUTH  
DAKOTA

PROJECT  
P 6542(04)

SHEET  
F10

TOTAL  
SHEETS  
F22

Plotting Date: 04-04-2025

Legend

--- Limits of Construction

--- Existing ROW

PCC Fillet/C&G/Approach Pavement

Asphalt

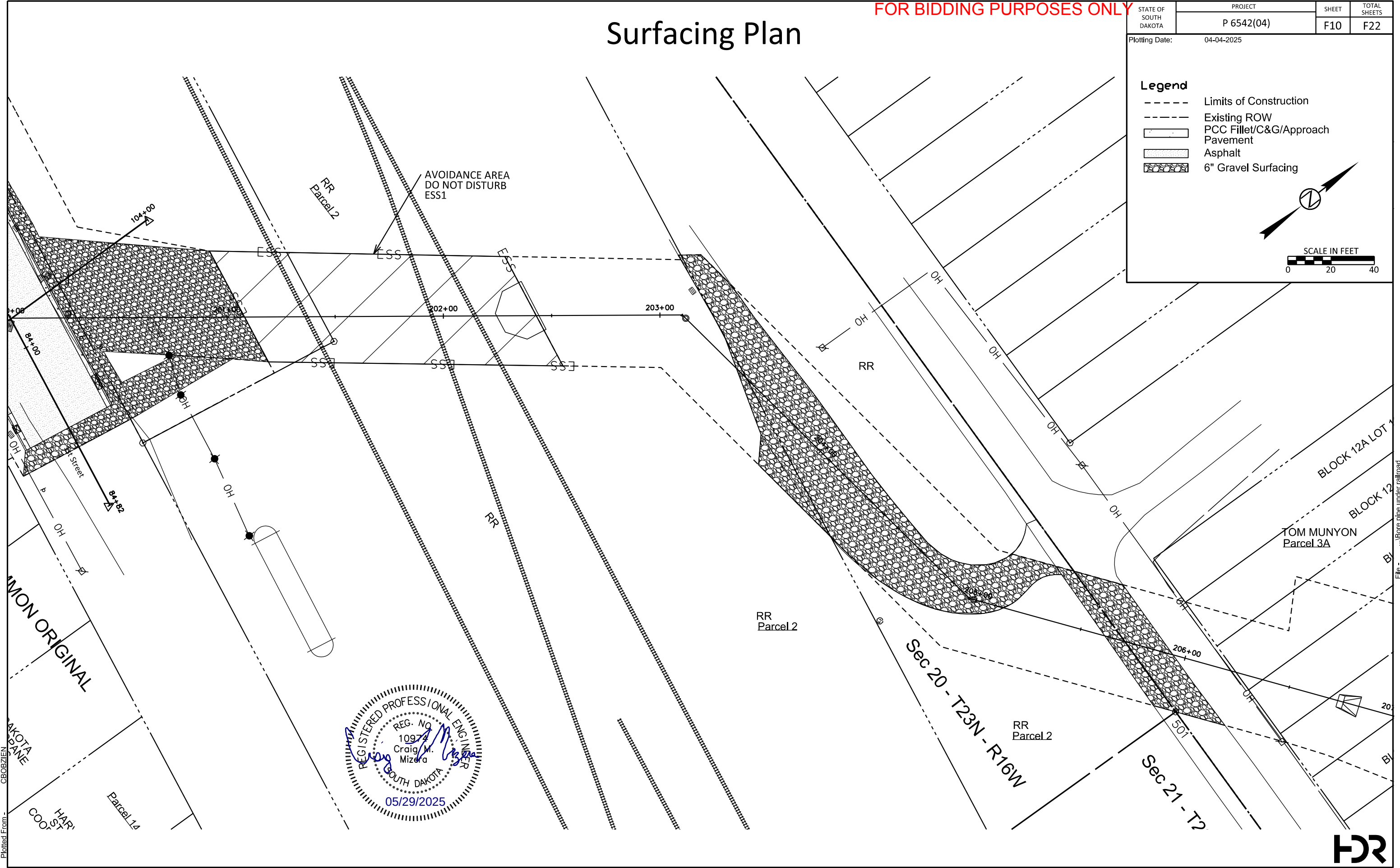
6" Gravel Surfacing

0 20 40

SCALE IN FEET

1

North Arrow



COMMON ORIGINAL

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REG. NO. 10974  
Craig M. Mizera  
SOUTH DAKOTA  
05/29/2025





FOR BIDDING PURPOSES ONLY

# PCC PAVEMENT JOINT LAYOUT

| STATE OF SOUTH DAKOTA | PROJECT    | SHEET | TOTAL SHEETS |
|-----------------------|------------|-------|--------------|
|                       | P 6542(04) | F11   | F22          |

Plotting Date: 04-04-2025

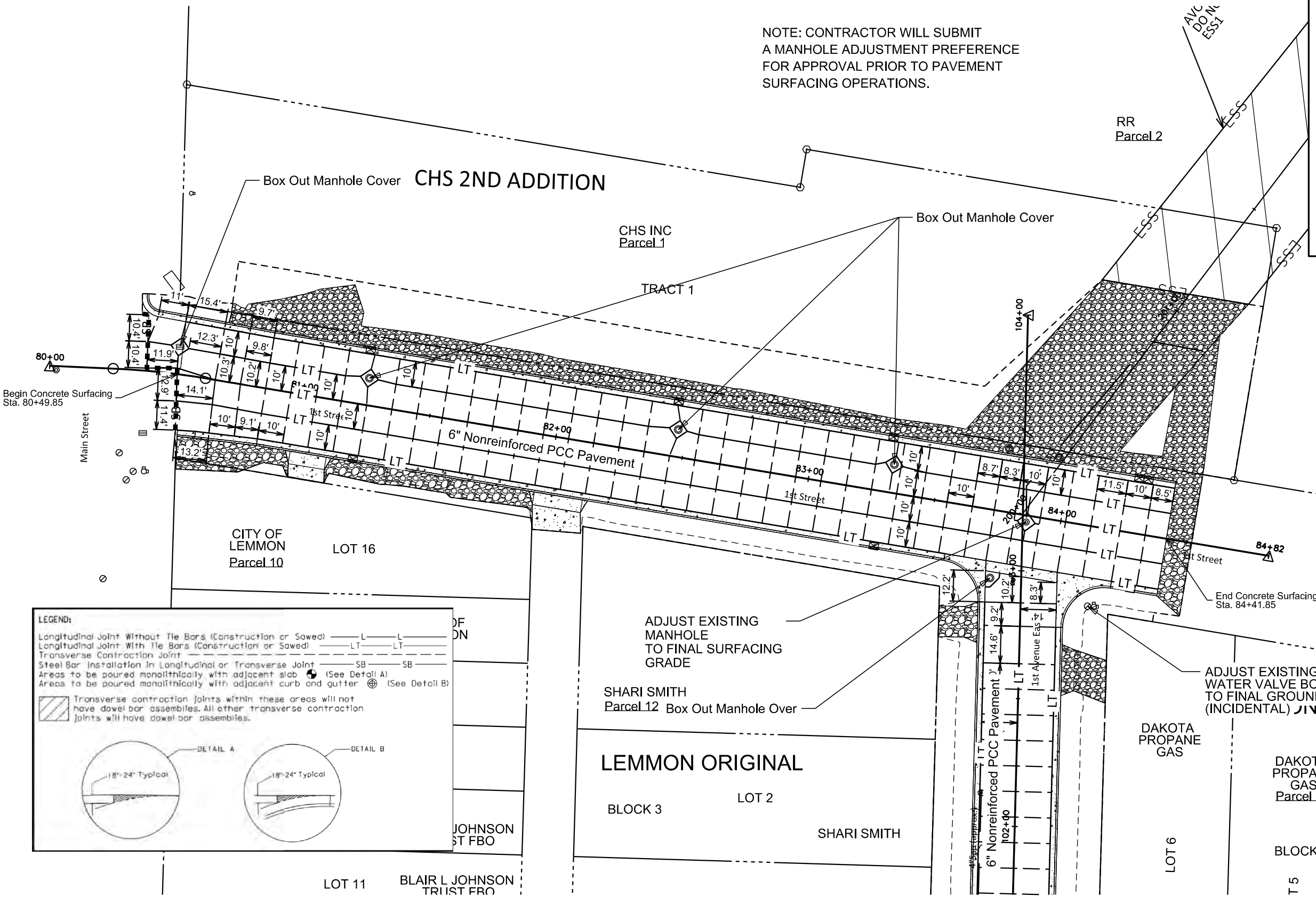
**Legend**

- Limits of Construction
- - - Existing ROW
- ▨ PCC Fillet/C&G/Approach Pavement
- ▩ 6" Gravel Surfacing

SCALE IN FEET

0 20 40

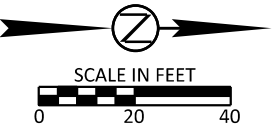
REG. NO. 10974  
Craig M. Mizera  
SOUTH DAKOTA  
05/29/2025



FOR BIDDING PURPOSES ONLY

# PCC PAVEMENT JOINT LAYOUT

| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET | TOTAL<br>SHEETS |
|-----------------------------|------------|-------|-----------------|
|                             | P 6542(04) | F12   | F22             |



**LEGEND:**

Longitudinal Joint Without Tie Bars (Construction or Sowed) — L — L  
Longitudinal Joint With Tie Bars (Construction or Sowed) — LT — LT  
Transverse Contraction Joint — SB — SB  
Steel Bar Installation in Longitudinal or Transverse Joint — SB — SB  
Areas to be poured monolithically with adjacent slab (See Detail A) —  
Areas to be poured monolithically with adjacent curb and gutter (See Detail B) —

Transverse contraction joints within these areas will not have dowel bar assemblies. All other transverse contraction joints will have dowel bar assemblies.

**DETAIL A**  
18" x 24" Typical

**DETAIL B**  
18" x 24" Typical

**Legend**

- Limits of Construction
- - - Existing ROW
- ▭ PCC Fillet/C&G/Approach Pavement
- ▨ 6" Gravel Surfacing

NOTE: CONTRACTOR WILL SUBMIT A MANHOLE ADJUSTMENT PREFERENCE FOR APPROVAL PRIOR TO PAVEMENT SURFACING OPERATIONS.

Begin Concrete Surfacing Sta. 43+35.48

Box Out Manhole Cover

SHARI SMITH Parcel 11

Box Out Manhole Cover

Box Out Manhole Cover

End Concrete Surfacing Sta. 102+97.70

ADJUST EXISTING MANHOLE #1 TO FINAL SURFACE GRADE

Box Out Manhole Cover

End Concrete Surfacing Sta. 99+57.34

ADJUST EXISTING WATER VALVE BOX TO FINAL SURFACING GRADE

W 25' OF N 90' OF LOT 7 & N 90' LOT 8

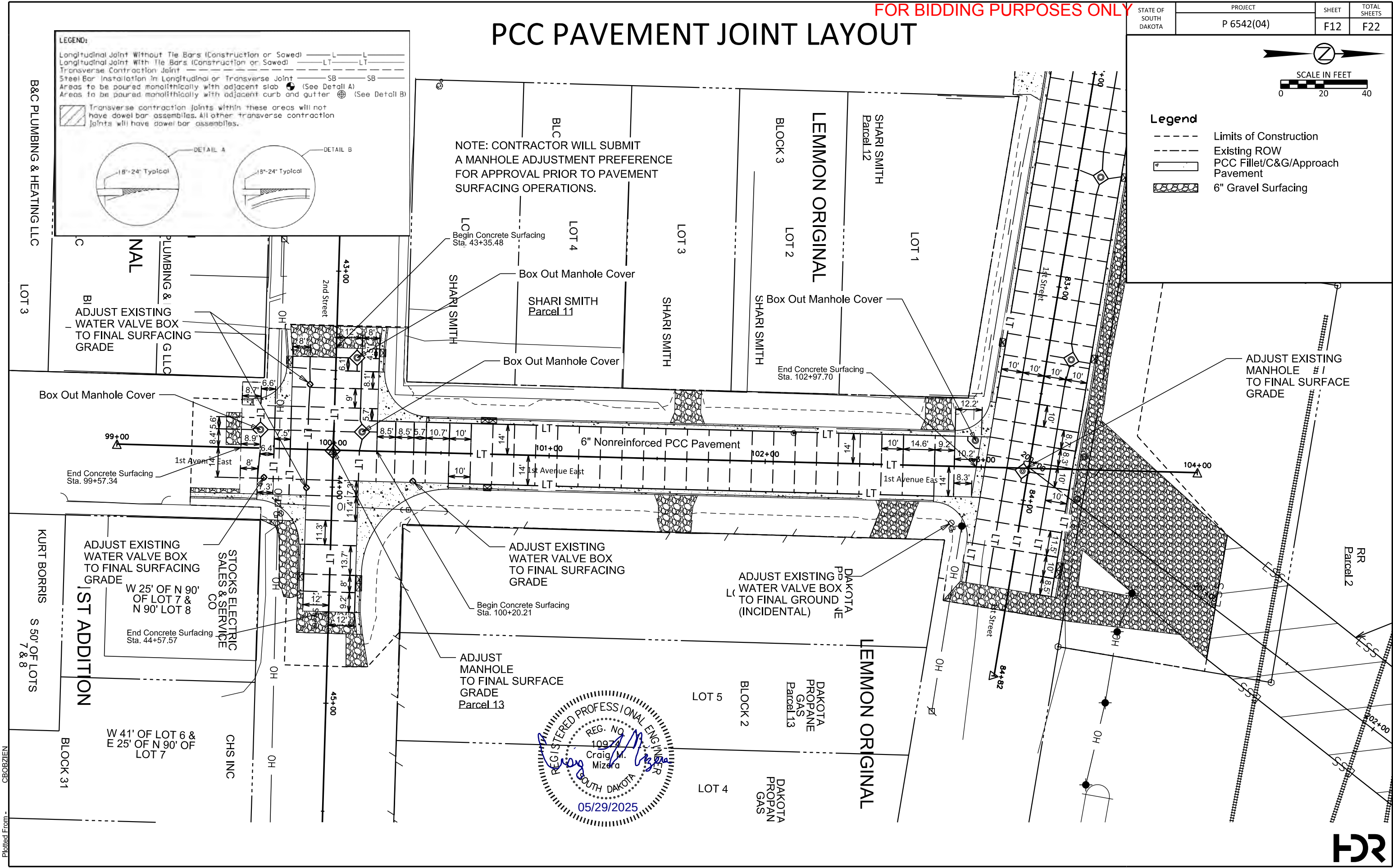
End Concrete Surfacing Sta. 44+57.57

ADJUST EXISTING WATER VALVE BOX TO FINAL SURFACING GRADE

Begin Concrete Surfacing Sta. 100+20.21

ADJUST MANHOLE TO FINAL SURFACE GRADE Parcel 13

ADJUST EXISTING WATER VALVE BOX TO FINAL GROUND (INCIDENTAL)



File - ...1st Avenue East - Sta. 100+00 to 104+00\_PCCJOINTPLAN

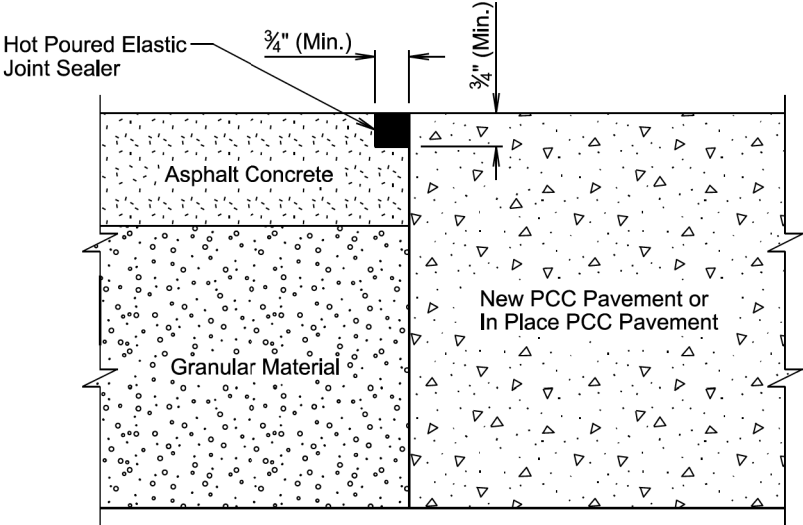




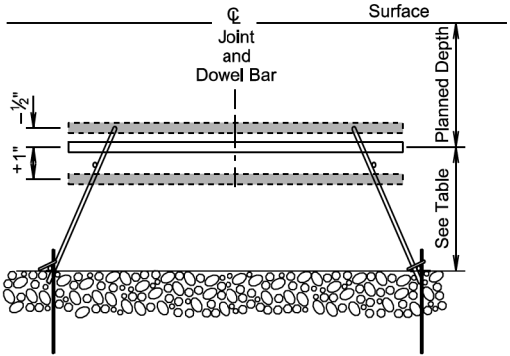
Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F13        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |

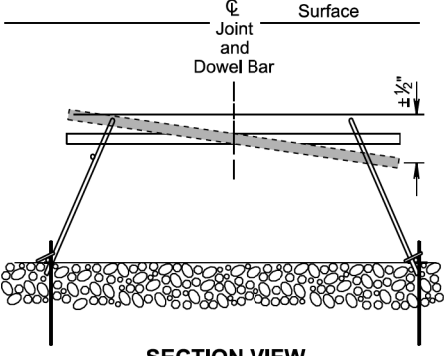


TRANSVERSE SECTION  
(Asphalt Concrete Shoulder Joint)



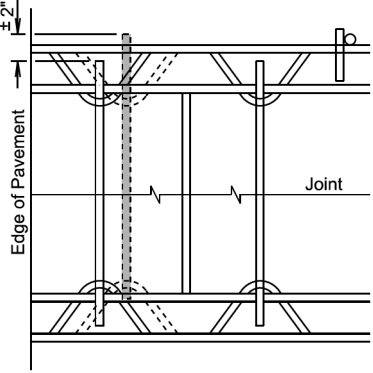
SECTION VIEW  
VERTICAL TRANSLATION

Depth: mid-depth + 1 inch or - 1/2 inch



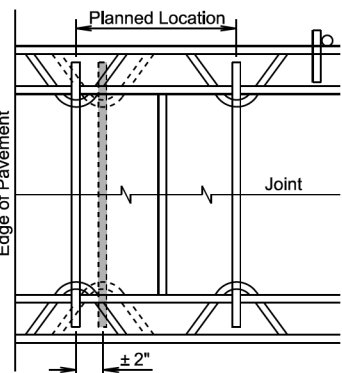
SECTION VIEW  
VERTICAL TILT

Vertical rotational alignment: 1/2 inch over 18 inch



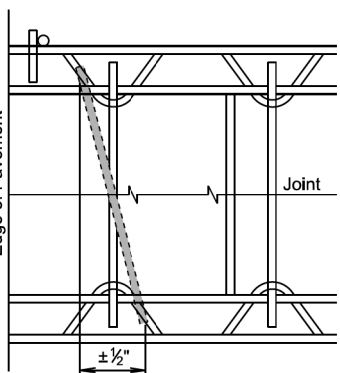
PLAN VIEW  
LONGITUDINAL TRANSLATION

Longitudinal side shift: ± 2 inch for  
18 inch bars



PLAN VIEW  
HORIZONTAL TRANSLATION

Side shift ± 2 inch



PLAN VIEW  
HORIZONTAL SKEW

Horizontal rotational alignment:  
1/2 inch over 18 inch

| PAVEMENT<br>THICKNESS | EPOXY COATED<br>DOWEL BAR SIZE | HEIGHT TO<br>CENTER |
|-----------------------|--------------------------------|---------------------|
| 7" to 7 1/2"          | 1" x 18"                       | 3.0"                |
| 8" to 10"             | 1 1/4" x 18"                   | 4.0"                |
| 10 1/2" to 13"        | 1 1/2" x 18"                   | 5.0"                |

GENERAL NOTE:

The tolerances shown above represent the maximum deviation for acceptance of dowel bar placement.

September 14, 2019

|                      |                       |                                                             |                        |
|----------------------|-----------------------|-------------------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | ASPHALT CONCRETE SHOULDER JOINT<br>ADJACENT TO PCC PAVEMENT | PLATE NUMBER<br>320.15 |
|                      |                       |                                                             | Sheet 1 of 1           |

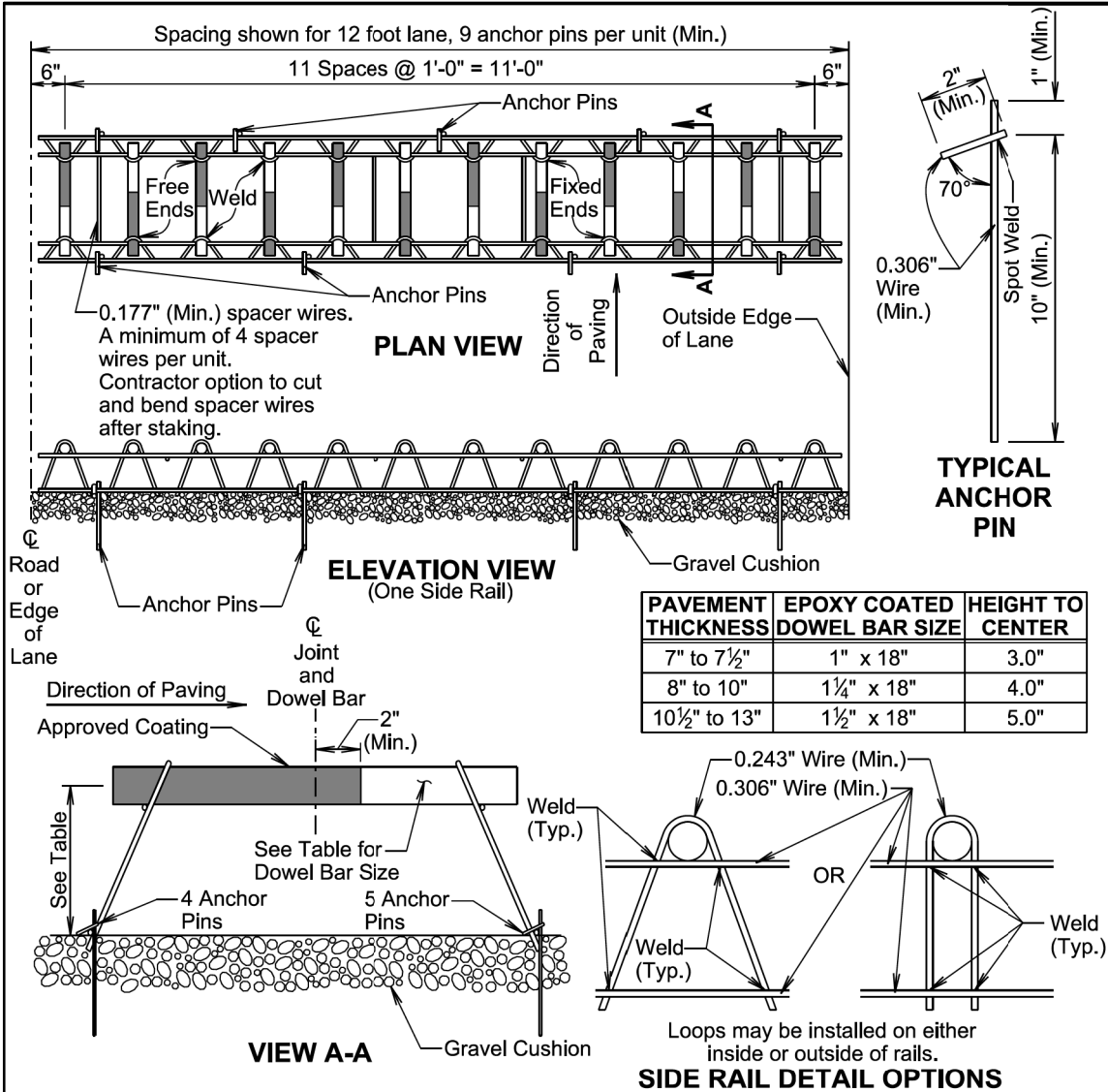
November 19, 2022

|                      |                       |                                                |                        |
|----------------------|-----------------------|------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT DOWEL BAR<br>ALIGNMENT TOLERANCES | PLATE NUMBER<br>380.01 |
|                      |                       |                                                | Sheet 1 of 1           |

Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F14        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |



GENERAL NOTES:

Longitudinal joint tie bars will be placed a minimum of 15 inches from the transverse contraction joint.

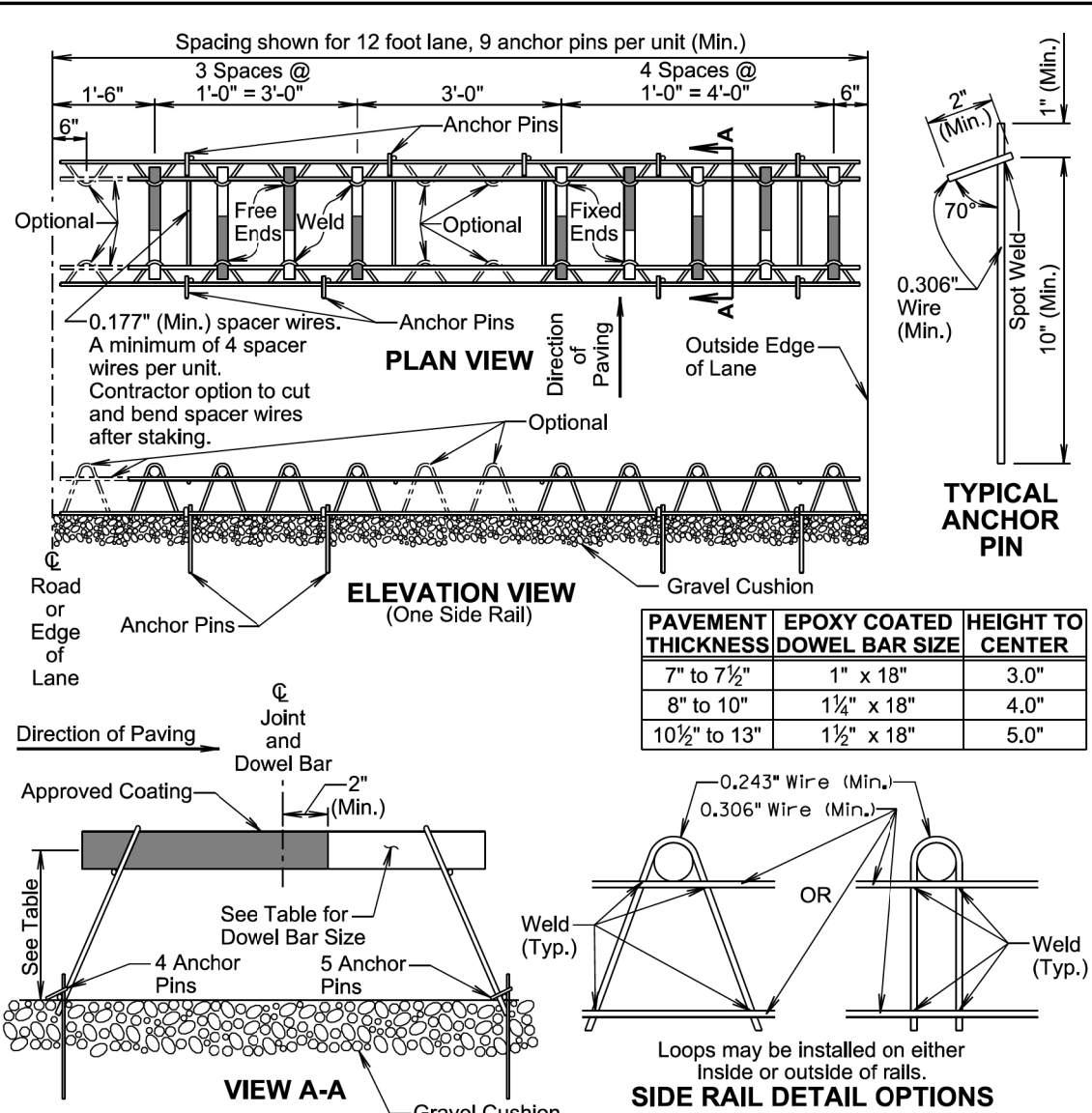
The transverse contraction joints will be sawed perpendicular to the centerline of the roadway. The transverse sawed joint will be centered over the dowel bars.

Supporting devices as shown on this sheet, or equivalent as approved by the Engineer, will be used to maintain proper horizontal and vertical alignment of the dowel bars.

All dowel bar alignment tolerances will be as shown in the PCC Pavement Dowel Bar Alignment Tolerances standard plate.

November 19, 2022

|                             |                                  |                                                                                                                            |                     |
|-----------------------------|----------------------------------|----------------------------------------------------------------------------------------------------------------------------|---------------------|
| <i>Published Date: 2026</i> | <b>S<br/>D<br/>D<br/>O<br/>T</b> | <b>PCC PAVEMENT DOWEL BAR ASSEMBLY<br/>FOR TRANSVERSE CONTRACTION JOINTS<br/>12 Bar Assembly on Granular Base Material</b> | <b>PLATE NUMBER</b> |
|                             |                                  |                                                                                                                            | <b>380.04</b>       |
|                             |                                  |                                                                                                                            | <i>Sheet 1 of 1</i> |



GENERAL NOTES:

Longitudinal joint tie bars will be placed a minimum of 15 inches from the transverse contraction joint.

The transverse contraction joints will be sawed perpendicular to the centerline of the roadway. The transverse sawed joint will be centered over the dowel bars.

Supporting devices as shown on this sheet, or equivalent as approved by the Engineer, will be used to maintain proper horizontal and vertical alignment of the dowel bars.

All dowel bar alignment tolerances will be as shown in the PCC Pavement Dowel Bar Alignment Tolerances standard plate.

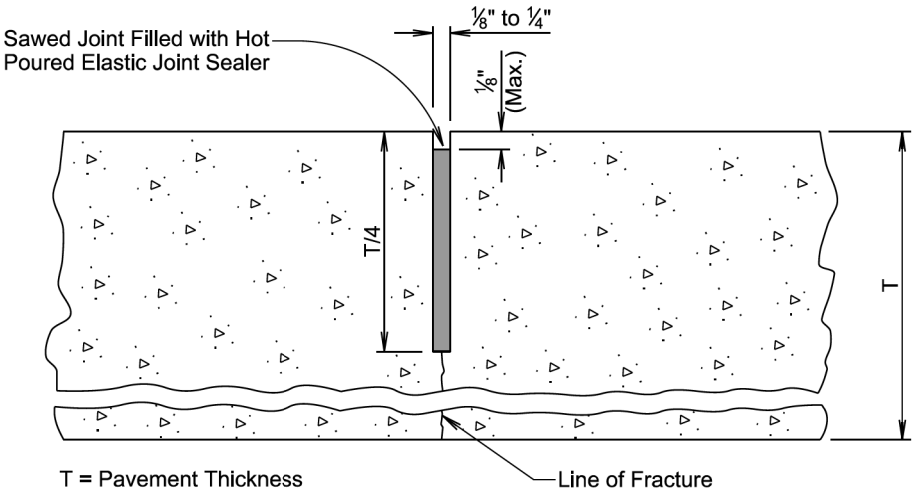
November 19, 2022

|                             |                                  |                                                                                                                           |                     |
|-----------------------------|----------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------|
| <i>Published Date: 2026</i> | <b>S<br/>D<br/>D<br/>O<br/>T</b> | <b>PCC PAVEMENT DOWEL BAR ASSEMBLY<br/>FOR TRANSVERSE CONTRACTION JOINTS<br/>9 Bar Assembly on Granular Base Material</b> | <i>PLATE NUMBER</i> |
|                             |                                  |                                                                                                                           | <i>380.06</i>       |
|                             |                                  |                                                                                                                           | <i>Sheet 1 of 1</i> |

Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F15        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |



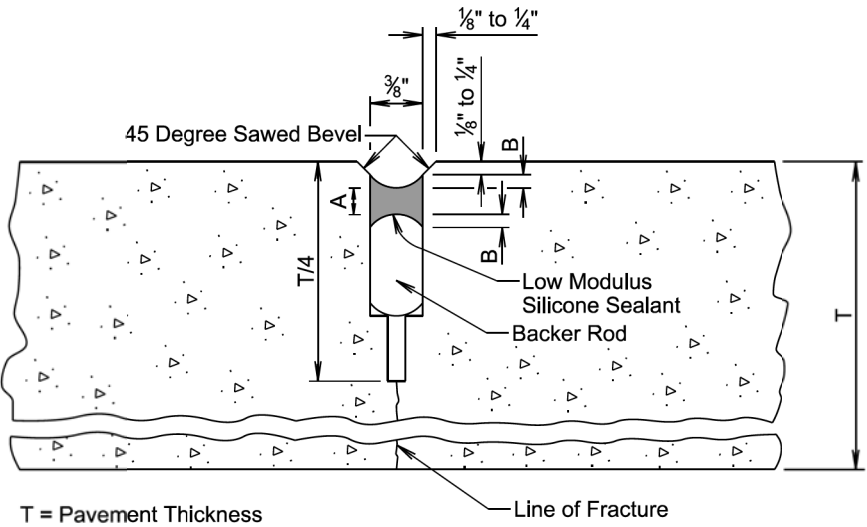
GENERAL NOTES:

If an early entrance saw cut does not develop the full transverse crack, then the saw cut to control cracking will be a minimum 1/4 of the thickness of the pavement.

All hot poured elastic joint sealer material spilled on the surface of the concrete pavement will be removed as soon as the material has cooled. The extent of removal of material will be to the satisfaction of the Engineer. All costs for removal of the spilled joint sealer material will be borne by the Contractor.

November 19, 2022

|                      |                       |                                                                                 |                        |
|----------------------|-----------------------|---------------------------------------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT TRANSVERSE CONTRACTION<br>JOINT WITH OR WITHOUT DOWEL BAR ASSEMBLY | PLATE NUMBER<br>380.12 |
|                      |                       |                                                                                 | Sheet 1 of 1           |



| LOW MODULUS SILICONE SEALANT<br>ALLOWABLE CONSTRUCTION TOLERANCES |                   |                   |                   |
|-------------------------------------------------------------------|-------------------|-------------------|-------------------|
| A (Min.)<br>(in.)                                                 | A (Max.)<br>(in.) | B (Min.)<br>(in.) | B (Max.)<br>(in.) |
| 3/16                                                              | 5/16              | 1/8               | 1/4               |

GENERAL NOTES:

The first saw cut to control cracking will be a minimum of 1/4 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the low modulus silicone joint sealant will be necessary.

The backer rod will be a non-moisture absorbing resilient material approximately 25% larger in diameter than the width of the joint to be sealed.

November 19, 2022

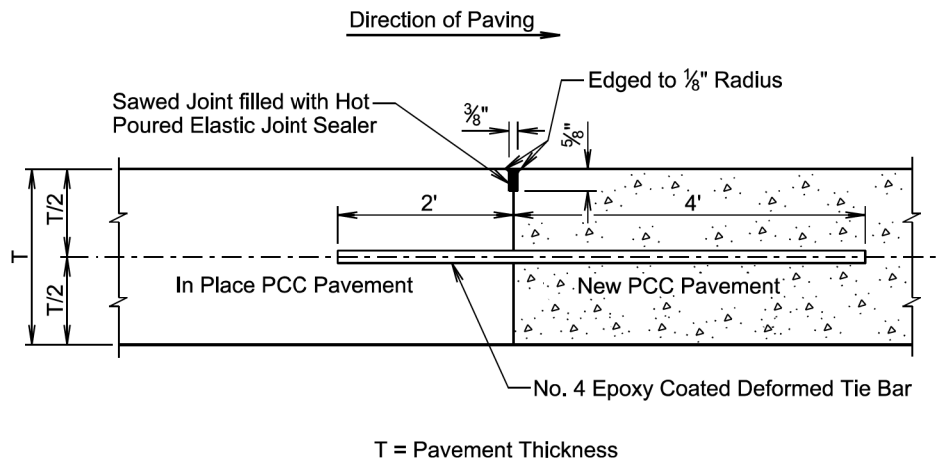
|                      |                       |                                                                                            |                        |
|----------------------|-----------------------|--------------------------------------------------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT BEVELED TRANSVERSE<br>CONTRACTION JOINT WITH OR WITHOUT<br>DOWEL BAR ASSEMBLY | PLATE NUMBER<br>380.13 |
|                      |                       |                                                                                            | Sheet 1 of 1           |



Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F16        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |



GENERAL NOTES:

No. 4 epoxy coated deformed tie bars will be spaced 12 inches center to center and will be a minimum of 3 inches and a maximum of 6 inches from the pavement edges.

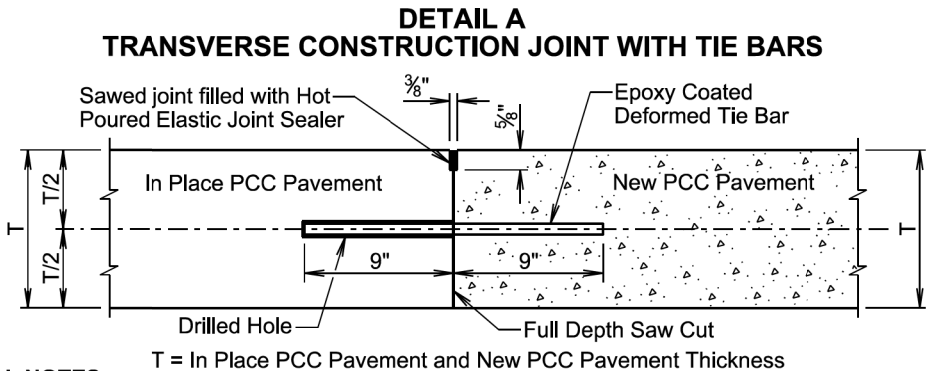
The minimum distance between a transverse construction joint with tie bars and an adjacent transverse contraction joint will be 5 feet.

When a transverse construction joint is made, paving will not be allowed in this area for 12 hours.

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on the current project.

March 31, 2024

|                      |                       |                                                         |                        |
|----------------------|-----------------------|---------------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT MID PANEL<br>TRANSVERSE CONSTRUCTION JOINT | PLATE NUMBER<br>380.14 |
|                      |                       |                                                         | Sheet 1 of 1           |



GENERAL NOTES:

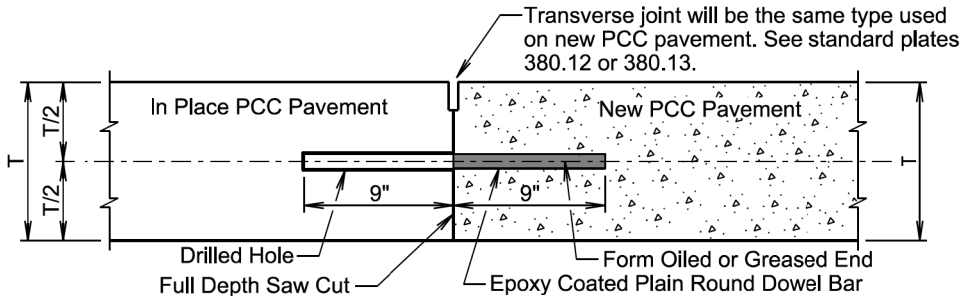
The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project.

See sheet 2 of 2 of this standard plate to determine if Detail A will be used.

The tie bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

No. 9 epoxy coated deformed tie bars will be used in 10 inch thickness and less PCC Pavement and No. 11 epoxy coated deformed tie bars will be used in 10.5 inch thickness and greater PCC Pavement. The tie bar spacing will be 18 inches center to center and will be a minimum of 3 inches and a maximum of 9 inches from the pavement edges.

DETAIL B  
TRANSVERSE CONSTRUCTION JOINT WITH DOWEL BARS



GENERAL NOTES:

T = In Place PCC Pavement and New PCC Pavement Thickness

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project or current project.

See sheet 2 of 2 of this standard plate to determine if Detail B will be used.

The plain round dowel bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

The epoxy coated plain round dowel bar size, number, and spacing will be the same as detailed on the corresponding dowel bar assembly standard plate (380.04, 380.05, 380.06, or 380.07). The epoxy coated plain round dowel bars will be a minimum of 3 inches and a maximum of 6 inches from the pavement edges.

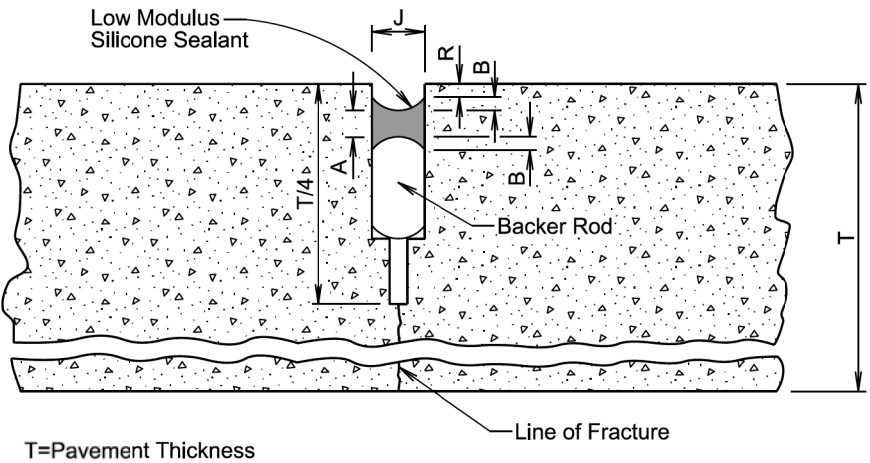
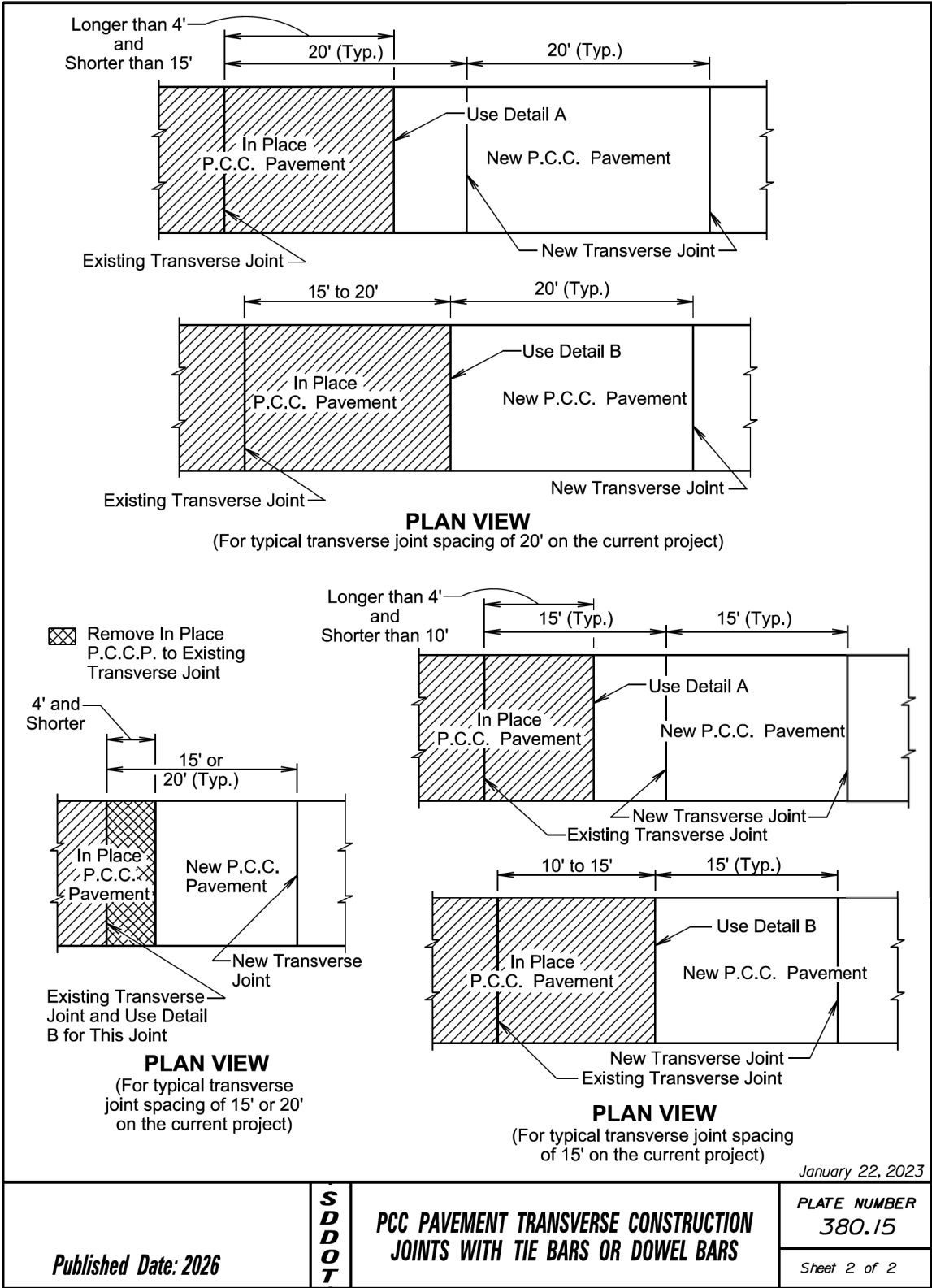
January 22, 2023

|                      |                       |                                                                            |                        |
|----------------------|-----------------------|----------------------------------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT TRANSVERSE CONSTRUCTION<br>JOINTS WITH TIE BARS OR DOWEL BARS | PLATE NUMBER<br>380.15 |
|                      |                       |                                                                            | Sheet 1 of 2           |

Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F17        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |



| LOW MODULUS SILICONE SEALANT ALLOWABLE CONSTRUCTION TOLERANCES |                |                |                |         |
|----------------------------------------------------------------|----------------|----------------|----------------|---------|
| J=3/8"                                                         |                |                |                |         |
| A (Min.) (in.)                                                 | A (Max.) (in.) | B (Min.) (in.) | B (Max.) (in.) | R (in.) |
| 3/16                                                           | 5/16           | 1/8            | 1/4            | 1/4     |
| J=1/2"                                                         |                |                |                |         |
| A (Min.) (in.)                                                 | A (Max.) (in.) | B (Min.) (in.) | B (Max.) (in.) | R (in.) |
| 3/16                                                           | 3/8            | 1/8            | 1/4            | 1/4     |
| J=5/8"                                                         |                |                |                |         |
| A (Min.) (in.)                                                 | A (Max.) (in.) | B (Min.) (in.) | B (Max.) (in.) | R (in.) |
| 1/4                                                            | 7/16           | 1/8            | 5/16           | 1/4     |
| J=3/4"                                                         |                |                |                |         |
| A (Min.) (in.)                                                 | A (Max.) (in.) | B (Min.) (in.) | B (Max.) (in.) | R (in.) |
| 5/16                                                           | 1/2            | 3/16           | 3/8            | 5/16    |
| J=1"                                                           |                |                |                |         |
| A (Min.) (in.)                                                 | A (Max.) (in.) | B (Min.) (in.) | B (Max.) (in.) | R (in.) |
| 3/8                                                            | 5/8            | 3/16           | 1/2            | 5/16    |

**GENERAL NOTE:**

The backer rod will be a nonmoisture absorbing resilient material approximately 25% larger in diameter than the width of the joint to be sealed.

November 19, 2022

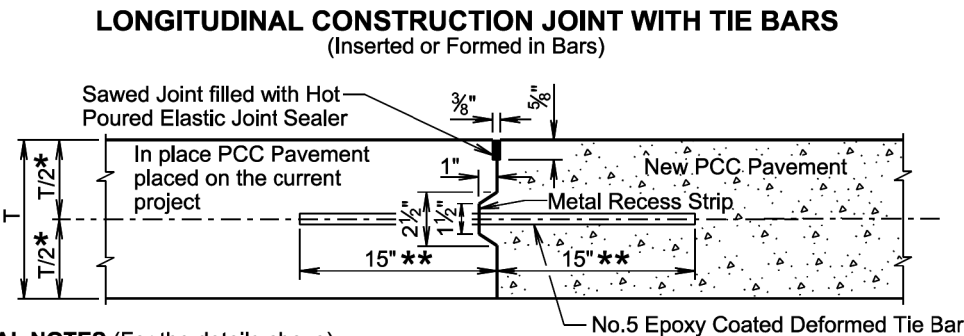
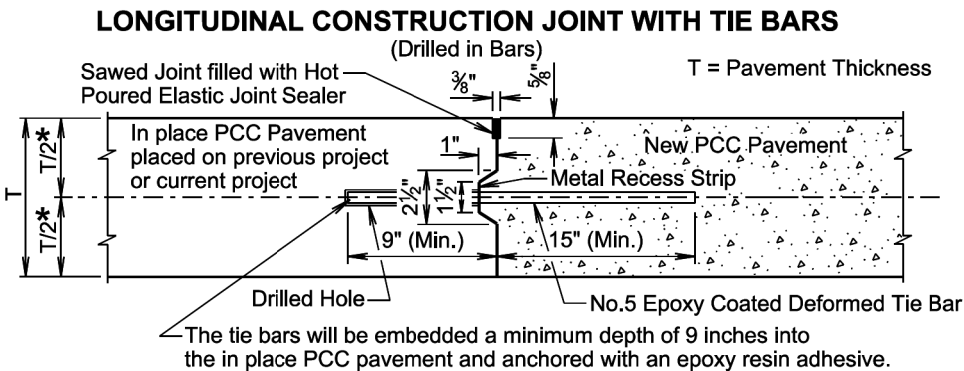
|                      |                       |                                      |              |
|----------------------|-----------------------|--------------------------------------|--------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | RESEAL PCC PAVEMENT JOINT (SILICONE) | PLATE NUMBER |
|                      |                       |                                      | 380.16       |
|                      |                       |                                      | Sheet 1 of 1 |



Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F18        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |



**GENERAL NOTES** (For the details above):

The epoxy coated deformed tie bars will be spaced in accordance with the following tables:

| TIE BAR SPACING 48" MAXIMUM          |                    |
|--------------------------------------|--------------------|
| Transverse Contraction Joint Spacing | Number of Tie Bars |
| 6.5' to 10'                          | 2                  |
| 10.5' to 14'                         | 3                  |
| 14.5' to 18'                         | 4                  |
| 18.5' to 22'                         | 5                  |

| TIE BAR SPACING 30" MAXIMUM          |                    |
|--------------------------------------|--------------------|
| Transverse Contraction Joint Spacing | Number of Tie Bars |
| 5' to 7'                             | 2                  |
| 7.5' to 9.5'                         | 3                  |
| 10' to 12'                           | 4                  |
| 12.5' to 14.5'                       | 5                  |
| 15' to 17'                           | 6                  |
| 17.5' to 19.5'                       | 7                  |
| 20' to 22'                           | 8                  |

The tie bars will be placed a minimum of 15 inches from transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel. The uniformly spaced tie bars will be spaced a maximum of 48 inches center to center for a female keyway and will be spaced a maximum of 30 inches center to center for a vertical face and male keyway. The maximum tie bar spacing will apply to tie bars within each panel.

The keyway illustrated in the above details depict a female keyway.

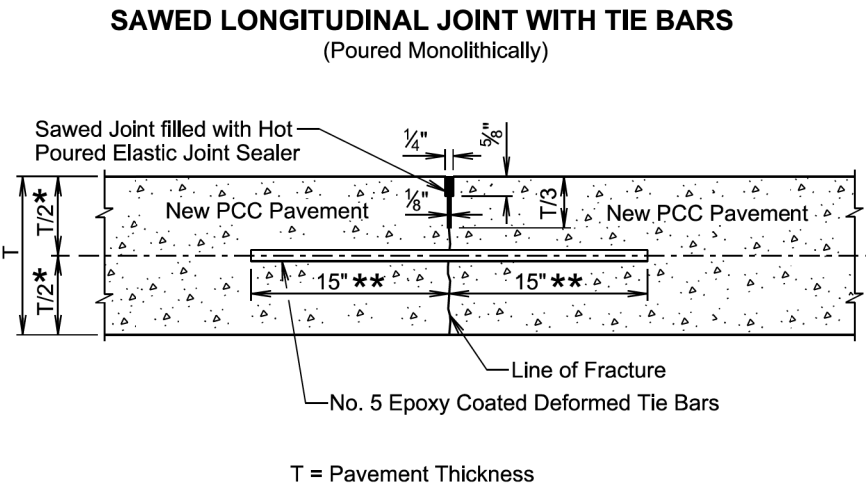
The keyway is optional and is not required. When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

\* The vertical placement tolerance for any part of the tie bar will be  $\pm T/6$ .

\*\* The transverse placement (side shift) tolerance will be  $\pm 3$  inches when measured perpendicular to the longitudinal joint line.

November 19, 2022

|                      |                       |                                                   |                        |
|----------------------|-----------------------|---------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT LONGITUDINAL<br>JOINTS WITH TIE BARS | PLATE NUMBER<br>380.20 |
|                      |                       |                                                   | Sheet 1 of 2           |



**GENERAL NOTES** (For the detail above):

The epoxy coated deformed tie bars will be spaced in accordance with the following table:

| TIE BAR SPACING 48" MAXIMUM          |                    |
|--------------------------------------|--------------------|
| Transverse Contraction Joint Spacing | Number of Tie Bars |
| 6.5' to 10'                          | 2                  |
| 10.5' to 14'                         | 3                  |
| 14.5' to 18'                         | 4                  |
| 18.5' to 22'                         | 5                  |

The tie bars will be placed a minimum of 15 inches from the transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel with a maximum space of 48 inches center to center. The maximum tie bar spacing will apply to tie bars within each panel.

The first saw cut to control cracking will be a minimum of 1/3 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer is necessary.

\* The vertical placement tolerance for any part of the tie bar will be  $\pm T/6$ .

\*\* The transverse placement (side shift) tolerance will be  $\pm 3$  inches when measured perpendicular to the longitudinal joint line.

November 19, 2022

|                      |                       |                                                   |                        |
|----------------------|-----------------------|---------------------------------------------------|------------------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT LONGITUDINAL<br>JOINTS WITH TIE BARS | PLATE NUMBER<br>380.20 |
|                      |                       |                                                   | Sheet 2 of 2           |

File - ...\\F18\_Standard\_Plates.dgn



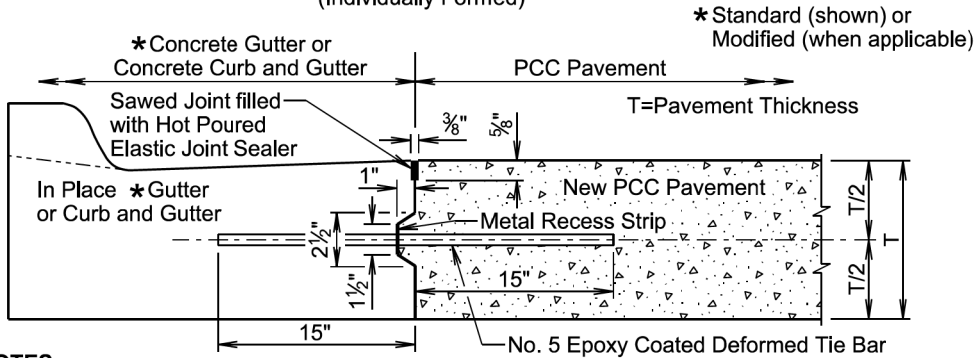
Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F19        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |

LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS

(Individually Formed)



GENERAL NOTES:

No. 5 epoxy coated deformed tie bars will be spaced 48 inches center to center. The tie bars will be placed a minimum of 15 inches from existing transverse contraction joints. The keyway shown above is a female keyway.

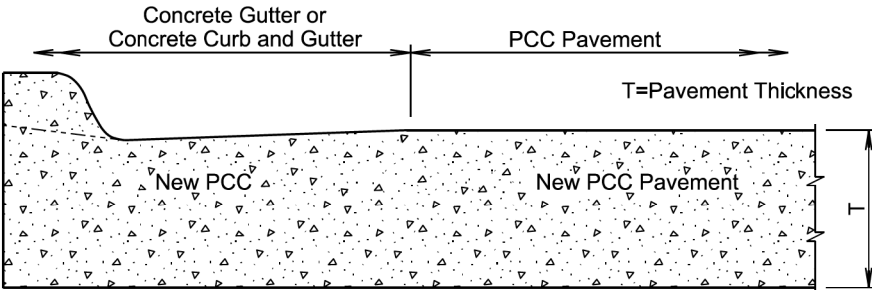
The keyway is optional and is not required. When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

The transverse contraction joints in the concrete gutter or concrete curb and gutter will be placed at each mainline PCC pavement transverse contraction joint. The transverse contraction joints in the concrete gutter or the concrete curb and gutter will be 1 1/2 inches deep if formed in fresh concrete using a suitable grooving tool. If a saw is used to cut the transverse contraction joints, then the depth of the joint will be at least 1/4 the thickness of the concrete gutter or concrete curb and gutter.

Standard curb and gutter may not be placed monolithically with PCC pavement if the mainline lane width is greater than 12 feet.

The term "In Place \*Gutter or Curb and Gutter" in the above drawing indicates that the in place \*concrete gutter and concrete curb and gutter was placed on the current project.

POURED MONOLITHICALLY (Standard Concrete Curb and Gutter)



GENERAL NOTES:

The mainline curb and gutter may be placed monolithically with the PCC pavement if the mainline lane width is less than or equal to 12 feet. If this method of construction is used, the tie bars and the sawed joint between the curb and gutter and the PCC pavement will be eliminated.

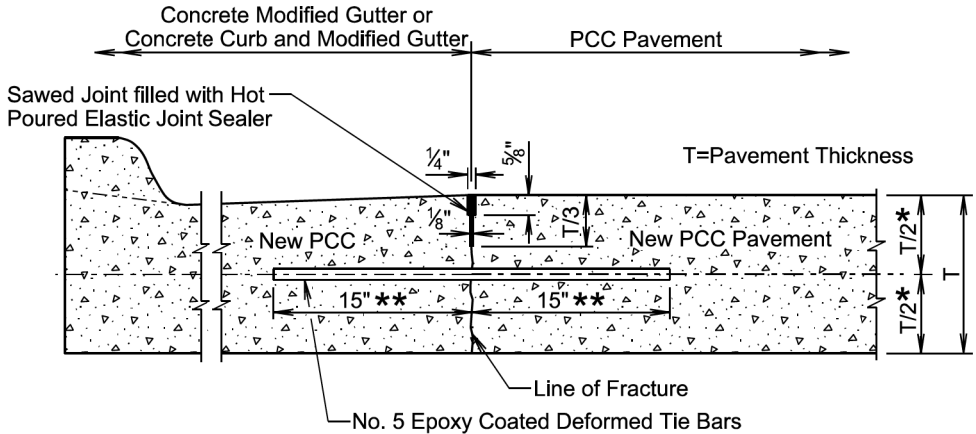
The gutter or curb and gutter will be sawed transversely at each mainline transverse contraction joint. The transverse contraction joints in the gutter or curb and gutter will be sawed and sealed same as the transverse contraction joints in the PCC pavement.

The slope of the gutter will be the slope designated for the type of gutter or curb and gutter to be constructed. The bottom slope of the gutter or curb and gutter will be constructed at the same slope as the mainline concrete pavement.

March 31, 2024

|                      |                       |                                                                                                      |              |
|----------------------|-----------------------|------------------------------------------------------------------------------------------------------|--------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT LONGITUDINAL CONSTRUCTION<br>JOINTS WITH CONCRETE GUTTER OR<br>CONCRETE CURB AND GUTTER | PLATE NUMBER |
|                      |                       |                                                                                                      | 380.21       |
|                      |                       |                                                                                                      | Sheet 1 of 2 |

POURED MONOLITHICALLY (Concrete Curb and Modified Gutter)



GENERAL NOTES:

No. 5 epoxy coated deformed tie bars will be spaced 48 inches center to center.

The tie bars will be placed a minimum of 15 inches from existing transverse contraction joints.

The mainline curb and modified gutter may be placed monolithically with the PCC pavement if the mainline lane width is less than or equal to 14 feet.

The first saw cut to control cracking will be a minimum of 1/3 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer is necessary.

The gutter or curb and gutter will be sawed transversely at each mainline transverse contraction joint. The transverse contraction joints in the gutter or curb and gutter will be sawed and sealed same as the transverse contraction joints in the PCC pavement.

The slope of the gutter will be the slope designated for the type of gutter or curb and gutter to be constructed. The bottom slope of the gutter or curb and gutter will be constructed at the same slope as the mainline concrete pavement.

\* The vertical placement tolerance for any part of the tie bar will be ± T/6.

\*\* The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the longitudinal joint line.

March 31, 2024

|                      |                       |                                                                                                      |              |
|----------------------|-----------------------|------------------------------------------------------------------------------------------------------|--------------|
| Published Date: 2026 | S<br>D<br>D<br>O<br>T | PCC PAVEMENT LONGITUDINAL CONSTRUCTION<br>JOINTS WITH CONCRETE GUTTER OR<br>CONCRETE CURB AND GUTTER | PLATE NUMBER |
|                      |                       |                                                                                                      | 380.21       |
|                      |                       |                                                                                                      | Sheet 2 of 2 |

Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F20        | F22             |
| Plotting Date:              |            | 06-18-2025 |                 |

LONGITUDINAL CONSTRUCTION JOINT WITHOUT TIE BARS

GENERAL NOTES:

When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on the current project.

LONGITUDINAL CONSTRUCTION JOINT WITHOUT TIE BARS

GENERAL NOTE:

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project.

Published Date: 2026

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PCC PAVEMENT LONGITUDINAL JOINTS WITHOUT TIE BARS

November 19, 2022

PLATE NUMBER  
380.22

Sheet 1 of 2

SAWED LONGITUDINAL JOINT WITHOUT TIE BARS

GENERAL NOTE:

The first saw cut to control cracking will be a minimum of 1/3 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer will be necessary.

Published Date: 2026

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PCC PAVEMENT LONGITUDINAL JOINTS WITHOUT TIE BARS

November 19, 2022

PLATE NUMBER  
380.22

Sheet 2 of 2

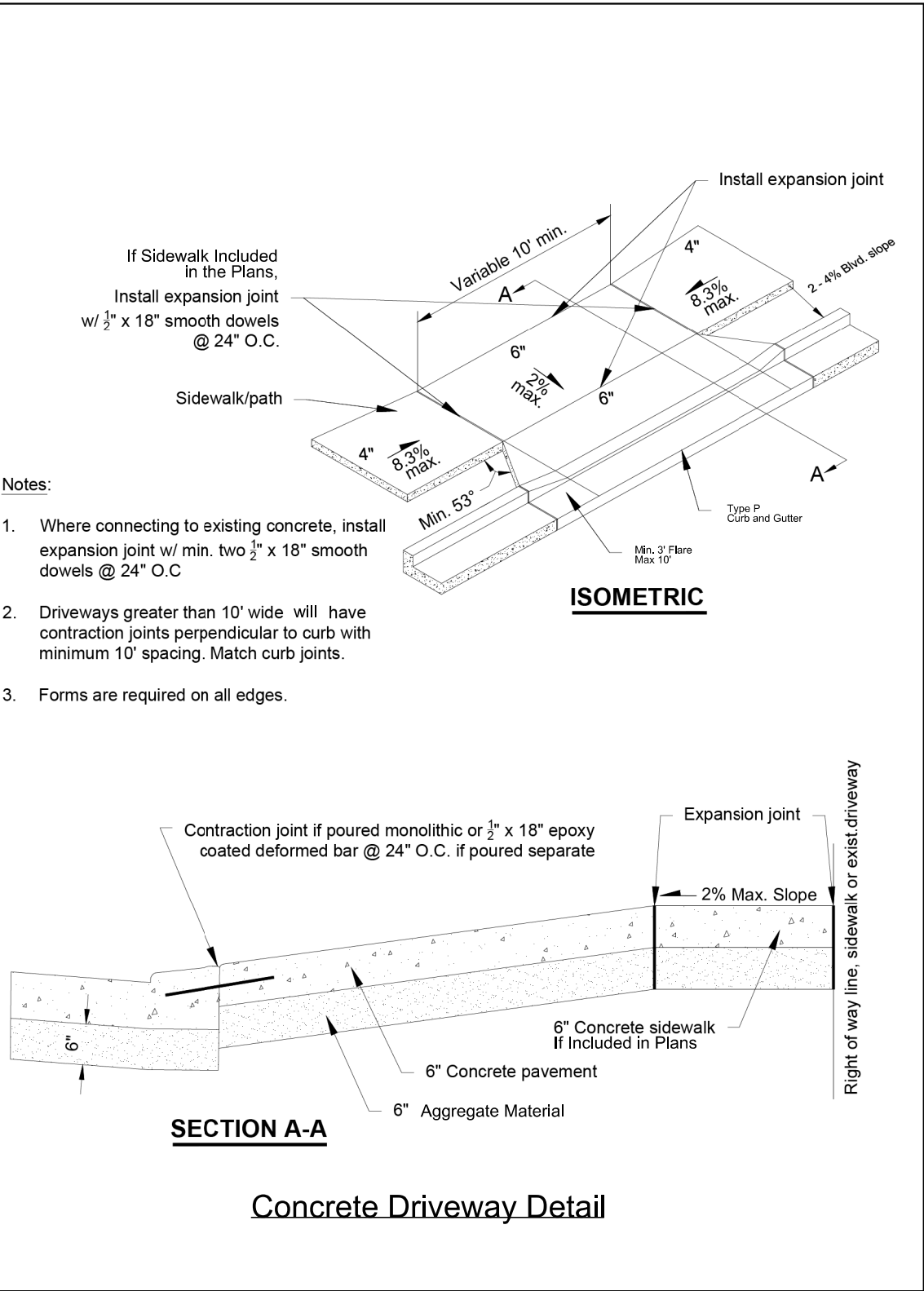
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Standard Plates

FOR BIDDING PURPOSES ONLY

|                             |            |            |                 |
|-----------------------------|------------|------------|-----------------|
| STATE OF<br>SOUTH<br>DAKOTA | PROJECT    | SHEET      | TOTAL<br>SHEETS |
|                             | P 6542(04) | F21        | F22             |
| Plotting Date:              |            | 04-04-2025 |                 |

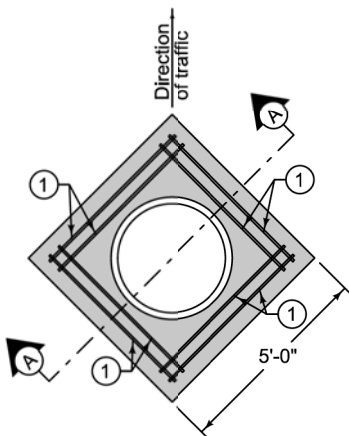




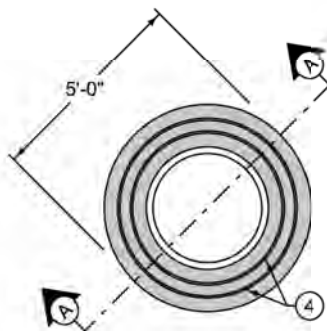
Special Plates

FOR BIDDING PURPOSES ONLY

| STATE OF SOUTH DAKOTA | PROJECT    | SHEET      | TOTAL SHEETS |
|-----------------------|------------|------------|--------------|
|                       | P 6542(04) | F22        | F22          |
| Plotting Date:        |            | 04-04-2025 |              |



RECTANGULAR



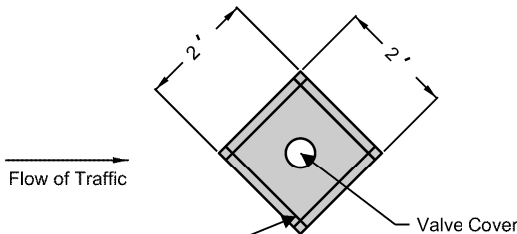
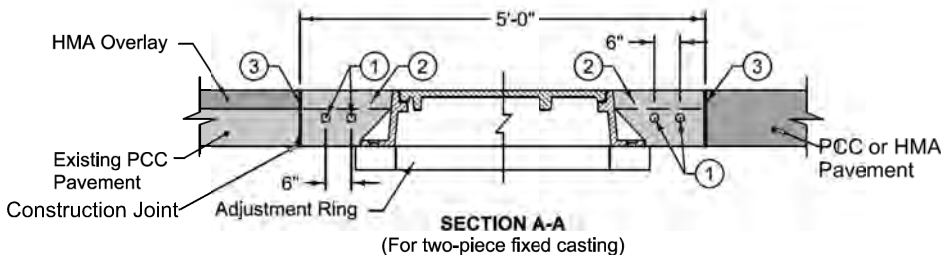
CIRCULAR

Construct Boxout with Class M6 Concrete. Minimum 2 inches of clear cover on reinforcement. Center Casting within the boxout area.

- ① 4 foot 8 inch (typ.) #4 bar. Place at mid-slab.
- ② If boxout is constructed prior to placement of HMA overlay or final lift of HMA pavement, boxout may be constructed low and then final lift or overlay placed.
- ③ Apply tack coat. If Necessary.
- ④ #4 hoops (variable length). Place at mid-slab.

If PCC Pavement is used, joint the proposed pavement and install reinforcement per the Contractors preferred Type. Match Proposed PCC Pavement Depth, 6" Min.

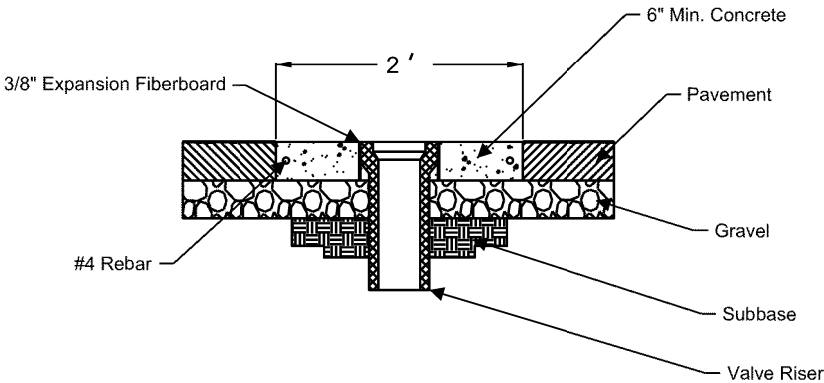
MANHOLE BOXOUTS IN HMA PAVEMENT AND HMA OVERLAYS



Plan View

Notes:

- 1. Class M6 Concrete will be used for the boxout. Fast track concrete may be used at the descretion of the enigneer. Minimum concrete thickness will be 6".
- 2. Steel reinforcing will be epoxy coated Grade 40. Spaced at 6" O.C.
- 3. A minimum 2" of clear cover on all steel reinforcing.



Profile View



GATE VALVE BOXOUT IN HMA PAVEMENT