

STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
DAKOTA	IM 90-9(00)390	1	19
Plotting [)ate: 27-JUL-2006		

SHEETS
Title Sheet
Estimate of Quantites
and General Notes
Horizontal Alignment Data
Plan Sheets
Special Details
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102

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
120E0010	Unclassified Excavation	6,852	CuYd
120E9000	Pit Run Material	11,492.0	Ton
260E1010	Base Course	4,221.0	Ton
260E2010	Gravel Cushion	1,083.0	Ton
320E0006	PG 64 – 22 Asphalt Binder	106.1	Ton
320E1060	Asphalt Concrete Class G	1,830.0	Ton
320E3000	Compaction Sample	6	Each
330E0100	SS-1h or CSS -1h Asphalt for Tack	1.8	Ton
380E0050	8" Nonreinforced PCC Pavement	2,545.0	SqYd
380E6110	Insert Steel Bar in PCC Pavement	516	Each
450E4749	15" CMP 16 Gauge, Furnish	370	Ft
450E4750	15" CMP, Install	370	Ft
450E5402	15" CMP Safety End, Furnish	5	Each
450E5403	15" CMP Safety End, Install	5	Each
450E6119	15" Slotted CMP 16 Gauge, Furnish	360	Ft
450E6120	15" Slotted CMP, Install	360	Ft
462E0100	Class M6 Concrete	25.6	CuYd
462E0200	Controlled Density Fill	50.1	CuYd
634E0010	Flagging	40	Hour
634E0100	Traffic Control	2,678	Units
634E0120	Traffic Control Miscellaneous	Lump Sum	LS
634E0420	Type C Advance Warning Arrow Panel	3	Each
634E1215	Contractor Furnished Portable Changeable Message Sign	3	Each
730E0100	Cover Crop Seeding	2	Bu
734E0602	Low Flow Silt Fence	100	Ft
734E0610	Mucking Silt Fence	12	CuYd
734E0620	Repair Silt Fence	25	Ft
831E0210	Non-woven Geotextile Separator	7,533	SqYd

SEQUENCE OF OPERATIONS

Work activities shall be performed during daylight hours only.

Lane closures shall only be used during working hours and shall be removed during non-working hours. Whenever practical, shoulder closures are strongly encouraged to minimize the disruption to traffic. The daily installation and removal of Traffic Control items shall be incidental to the contract lump sum price for Traffic Control, Miscellaneous.

Lane closures will be allowed to remain overnight for three days while the Contractor is excavating for undercut.

COMPLETION DATE

The project shall be completed on or before October 27, 2006.

GENERAL MAINTENANCE OF TRAFFIC

Removing, relocating, covering, salvaging and resetting of permanent traffic control devices, including delineation, shall be the responsibility of the Contractor. Cost for this work shall be incidental to the contract unit prices for the various items unless otherwise specified in the plans. Any delineators and signs damaged or lost shall be replaced by the Contractor at no cost to the State.

Storage of vehicles and equipment shall be outside the clear zone and as near as possible to the right-of-way line. Contractor's employees should mobilize at a location off the right-of-way and arrive at the work sites in a minimum number of vehicles necessary to perform the work.

Indiscriminate driving and parking of vehicles within the right-of-way will not be permitted. Any damage to the vegetation, surfacing, embankment, delineators and existing signs resulting from such indiscriminate use shall be repaired and/or restored by the Contractor, at no expense to the State, and to the satisfaction of the Engineer.

The Contractor shall provide documentation that all breakaway sign supports comply with FHWA NCHRP 350 crashworthy requirements. The Contractor shall provide installation details at the preconstruction meeting for all breakaway sign support assemblies

Any parking of vehicles (construction or personal) on private property WILL NOT BE ALLOWED, unless written approval from the landowner has been given to the Contractor. The Contractor shall give a copy of the approval to the Engineer for his/her records.

The Traffic Control quantity was calculated utilizing three full lane closures (Plate No. 634.63) on the east and westbound lanes of I-90. Barriers as shown on Plate No. 634.61 will not be required if only day time closures are used. Additional channeling devices or vertical panels will be necessary to close the shoulder only. Engineer will determine if additional distance shall be added to Plate No. 634.61 to provide necessary safety for shoulder closure.

Shoulder Drop Off (W8-9a) signs shall be installed when lane closures are removed if the vertical drop is greater than 3 inches. Low Shoulder (W8-9) signs shall be installed when the lane closures are removed to warn of a shoulder condition where the vertical distance is 3 inches or less. A quantity of 6 each is included on the Itemized List for Traffic Control. Channelizing devices or vertical panels shall be used to clearly mark Shoulder Drop Off areas. A drop off greater than 1 foot will not be allowed adjacent to traffic. Slopes steeper than 3 to 1 will not be allowed adjacent to traffic.

Quantities for three "Truck Crossing" signs and three "Do Not Enter" signs have been provided for construction traffic entering and exiting the project. The "Truck Crossing" signs shall be installed 500 feet prior to entrance and/or exit of the project.

When entering/exiting through road closure barricades, the barricades shall be staggered longitudinally on the roadway so that all barricades can be seen by oncoming traffic. Barricades shall be replaced when construction traffic is not using the entrance/exit.

When entering/exiting into a closed lane through barrels or cones, a "Do Not Enter" sign shall be installed in the closed lane at the entrance/exit to keep out non-construction traffic.

Construction traffic will be allowed to enter from or exit onto the interstate provided that the construction traffic will be at highway speed when on the interstate and provided the entrance/exit is not within a head to head lane.

If needed, the Contractor shall provide Flaggers with "Flagger" signs to be used as ordered by the Engineer. A quantity of three each is included on the Itemized List for Traffic Control.

STATE OF	PROJECT	SHEET	TOTAL
SOUTH DAKOTA	IM 90-9(00)390	2	19

INCIDENTS

An incident is an emergency road user occurrence or unplanned event that impedes the flow of traffic such as an accident, hazardous materials spill, or similar event.

The Contractor shall set up a meeting prior to start of work to plan and coordinate the response to an incident. The Contractor will invite Department of Transportation, South Dakota Highway Patrol, City of Sioux Falls Police Department and local emergency response entities to the meeting.

The Contractor will be required to flag traffic, relocate signs, adjust traffic control devices, modify messages on portable changeable message signs or relocate portable changeable message signs as required to warn approaching motorists of the incident and resulting queued traffic.

In the event of an incident of expected extended duration, the Contractor may detour traffic as approved by the Engineer at the pre-construction meeting. Engineer approval must be obtained prior to the detour of the I-29 traffic for each incident.

The Contractor shall provide adequate personnel to accomplish the necessary traffic control work in the event of an incident.

No additional payment will be made for this work. Costs for this work shall be included in the contract unit price per unit for Traffic Control.

PORTABLE CHANGEABLE MESSAGE SIGNS

The Contractor shall program the portable changeable message signs near the project work limits with the following alternating messages for use during normal traffic flow:

LANE CLOSED AHEAD MERGING RAMP TRAFFIC

OR

LANE CLOSED AHEAD REDUCE SPEED

During peak times when traffic queues exist or during incident management:

TRAFFIC CONG AHEAD BE PREPARED TO STOP

The Engineer shall approve alternate messages to fit project plans.

ITEMIZED LIST FOR TRAFFIC CONTROL

SIGN CODE	IGN SIGN DDE SIZE			DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-1	60"	х	24"	ROAD WORK NEXT ## MILES		27	
G20-2A	48"	х	24"	END ROAD WORK	3	24	72
R1-1	48"	х	48"	STOP		34	
R1-2	48"	х	48"	YIELD		34	
	36"	х	30"	TO ON COMING TRAFFIC		23	
R2-1	48"	х	60"	SPEED LIMIT ##	12	38	456
R2-5A	48"	х	60''	REDUCED SPEED AHEAD		38	
R2-5C	30"	х	36"	SPEED ZONE AHEAD		23	
R4-1	48"	х	60"	DO NOT PASS		38	
R4-2	30"	х	24"	PASS WITH CARE		18	
R4-7	24"	х	30"	KEEP RIGHT (SYMBOL)		18	
R4-8	24"	х	30"	KEEP LEFT (SYMBOL)		18	
R5-1	48"	х	48"	DO NOT ENTER	3	34	102
R5-1A	48"	х	36"	WRONG WAY		29	
R5-5C	60"	x	48"	NO VEHICLES OVER ## FT.		38	
R12-5D	84"	x	48"	WIDTH RESTRICTION ## MILES AHEAD		48	
W1-1	48"	x	48"	I FFT OR RIGHT TURN ARROW		34	
W1-2	48"	x	48"	LEFT OR RIGHT CURVE ARROW		34	
W1-3	48"	x	48"	REVERSE TURN SIGN (LEFT OR RIGHT)		34	
W1-4a	48"	x	48"	REVERSE CURVE SIGN (LEFT OR RIGHT)		34	
W1-6	48"	x	24"	LARGE ARROW		24	
W1-7	48"	x	24"	LARGE ARROW - HORZ DOUBLE HEAD		24	
W3-1A	48"	x	48"	STOP AHEAD (SYMBOL)		34	
W3-5	48"	v	48"	SPEED LIMIT XX AHEAD (SYMBOL)	6	34	204
000	-10 30''	x	-10 24''	FINES DOUBLED	6	18	108
W/4-2	48"	v	<u>48</u> "	LEET OR RIGHT LANE ENDS (SYMBOL)	6	34	204
W6-3	48"	×	48"		U	34	204
W7-3a	30"	×	40 24''	NEXT XX MILES		18	
W/8-1	48"	×	24 48''	BLIMP		34	
W8-6	40	×	40		з	34 34	102
W8-7	40 48''	~	40 48''		5	34	102
W/8-0	40 48''	~	40 48''		3	34	102
W8-92	40 48''	×	40 48''		3	34	102
W0-3a	40 26"	~	40 26"		5	34 27	102
W12-1	24"	~	30 24"			16	
W13-1	24	~	24			10	
W10-2		~			0	23	272
W20-1	40	~	40 49''		0	34	212
W20-2	40	~	40			34	
W20-3	40	~	40 49''			34	
W20-4	40	^	40		0	54	004
VV20-5	48"	х	48"	LT. OR RT. LANE CLOSED #### FT. OR AHEAD	6	34	204
W20-7a	48"	х	48"	FLAGGER	3	34	102
VV20-7D	48"	х	48"			34	
W21-1a	48"	х	48"			34	
VV21-2	48"	х	48" 40"			34	
VV21-5	48"	х	48"			34	
VV21-5a	48"	x	48"		6	34	204
VV21-5D	48"	X	48"		6	34	204
****		****		I YPE III BARRICADE - 8 FT. SINGLE SIDED	6	40	240
						GRAND TOTAI	2678

STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
SOUTH DAKOTA	IM 90-9(00)390	3	19

SURFACING THICKNESS DIMENSIONS

Plans tonnage will be applied even though the thickness may vary from that shown on the plans. At those locations where material must be placed to achieve a required elevation, plans tonnage may be varied to achieve the required elevation.

SAWING IN EXISTING SURFACING

Where new Portland Cement Concrete Pavement (PCCP) or new asphalt concrete is placed adjacent to existing asphalt concrete or PCCP, the existing pavement shall be sawed full depth to a true line with a vertical face. No separate payment shall be made for sawing.

STEEL BAR INSERTION

For the PCC Crossover located at station 434+00, the Contractor shall insert the Steel Bars (No. 5 x 24 inch epoxy coated deformed tie bars) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole.

The steel bars shall be cut to the specified length by sawing or shearing and shall be free from burring or other deformations.

Epoxy coated deformed steel bars shall be inserted on 30 inch centers in the longitudinal joint and shall be placed a minimum of 15 inches from the existing transverse contraction joint.

Epoxy resin adhesive shall be of the type intended for horizontal applications, and shall conform to the requirements of ASTM C 881, Type IV, Grade 3 (equivalent to AASHTO M235, Type IV, Grade 3).

The diameter of the drilled holes in the existing concrete pavement for the steel bars shall not be less than 1/8 inch nor more than 3/8 inch greater than the overall diameter of the steel bar. Holes drilled into the existing concrete pavement shall be located at mid-depth of the slab and true and normal. The drilled holes shall be blown out with compressed air using a device that will reach to the back of the hole to ensure that all debris or loose material has been removed prior to epoxy injection.

Mix the epoxy resin as recommended by the manufacturer and apply by an injection method approved by the Engineer. If an epoxy pump is utilized, it shall be capable of metering the components at the manufacturer's designated rate and be equipped with an automatic shut-off. The pump shall shut off when any of the components are not being metered at the designated rate. Fill the drilled holes 1/3 to 1/2 full of epoxy, or as recommended by the manufacturer, prior to insertion of the steel bar. Care shall be taken to prevent epoxy from running out of the horizontal holes prior to steel bar insertion. Rotate the steel bar during insertion to eliminate voids and ensure complete bonding of the bar. Insertion of the bars by the dipping method will not be allowed.

Cost for the epoxy resin adhesive, steel bars, drilling of holes, applying the adhesive, inserting the steel bars into the drilled holes and all other items incidental to the insertion of the steel bars shall be incidental to the contract unit price per each for INSERT STEEL BAR IN PCC PAVEMENT.

TABLE OF STEEL BAR INSERTION

LOCATION	
	Quantity of No. 5 Bars
Sta. 430+79-24'L to 437+21-24' L	258
Sta. 430+79-24'L to 437+21-24' R	258
Totals:	516

REMOVAL OF EXISTING ASPHALT SHOULDERS

All cost associated with removal of the existing asphalt concrete shoulders shall be included in the contract unit price per yard for Unclassified Excavation.

WATER FOR COMPACTION

Cost of water for compaction of the granular material shall be incidental to the contract unit prices for the various contract items. The moisture required at the time of compaction will be 6%± unless otherwise directed by the Engineer.

The Contractor shall not withdraw water directly from streams in watersheds of the James, Vermillion, and Big Sioux Rivers without prior approval from the SDDOT Environmental Office, contact Dave Graves at (605) 773-5727. Water may be obtained from other sources not directly connected to these streams such as stock dams, wetlands, or wells. This note does not relieve the Contractor of his/her responsibility to obtain the necessary permits from other agencies such as DENR (South Dakota Department of Environment and Natural Resources) and COE (Corps of Engineers).

PIT RUN MATERIAL

Pit Run will be material obtained from a granular source and will conform to the following gradation:

<u>Sieve % Passing</u>

6" 100 #4 0-60 #200 0-20

Acceptance of Pit Run will be by visual inspection. The Engineer may require a sieve analysis to be performed to verify that the material meets the specified gradation. Independent Assurance will not be required.

The excavated undercut material will be disposed of by the Contractor. It is the Contractor's responsibility to located a disposal site and obtain the necessary agreements and permits.

Pit Run Material will be placed as shown in the typical sections. Lift thickness will be a maximum of 8". Compaction will be in accordance with the Specified Density Method.

Nonwoven Geotextile Separator Fabric has been included in the bid items. This fabric is to be used as a separator between the Pit Run Material and the Gravel Cushion to prevent the migration of fines from the Gravel Cushion into the Pit Run. If the Pit Run Material contains enough fines as placed to prevent loss of material from the Gravel Cushion, the separator fabric can be eliminated by CCO. Non-woven Geotextile Separator Fabric will conform to Section 831, Standard Specifications.

15" CORRUGATED METAL PIPE TEES AND ELBOWS

All costs associated with furnishing and installing the 15" Corrugated metal elbows, tees, and other appurtenances shall be incidental to the contract unit price per foot for 15" Corrugated Metal Pipe. Separate payment shall not be made for these items.

SALVAGING, STOCKPILING, AND PLACING TOPSOIL

Prior to starting construction operations, a sufficient volume of topsoil shall be removed from the construction limits to cover the disturbed areas to the required thickness as indicated in these plans.

Following completion of grading operations, topsoil shall be spread evenly over the disturbed areas. The thickness will be approximately 4 inches within the right-of-way.

The salvaged topsoil can be stored on site in a method that does not cause a safety concern to the traveling public.

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	IM 90-9(00)390	4	19

CLASS G ASPHALT CONCRETE

Mineral Aggregate for Asphalt Concrete shall conform to the requirements for Class G, Type 1.

The Moisture Sensitivity requirement shall be waived. All other requirements for a Class G shall apply.

CLASS M6 CONCRETE

All costs for furnishing and installing the Class M6 Concrete, including #5 Epoxy Coated Reinforcing Bars, labor, materials, equipment and incidentals necessary to complete the work shall be incidental to the contract unit price per cubic yard for Class M6 Concrete. Plans quantity will be the basis of payment unless otherwise ordered by the Engineer.

CONTROLLED DENSITY FILL FOR PIPE

Controlled density fill shall be a flowable mortar material. Materials shall be in accordance with the Standard Specifications, except as modified below. The mix shall be as follows:

Material	Cubic Yard
Portland Cement, Type II	100 Lb
Fine Aggregate	2600 Lb
Coarse Aggregate	None
Water	60 Gal
Fly Ash, Type C	300 Lb

The fine aggregate shall be natural sand consisting of mineral aggregate particles conforming to the following gradation requirements:

Passing 3/8 Inch Sieve100%Passing No. 200 Sieve0-10%

The Engineer may adjust the proportion of water at the site to provide the necessary consistency of the mix.

Controlled density fill shall be contained within the required limits with sandbags or other methods approved by the Engineer. The Contractor shall prevent the flotation or movement of the culvert due to the buoyant force from the controlled density fill until the controlled density fill hardens.

All costs for furnishing and installing the controlled density fill, including sandbags, labor, materials, equipment and incidentals necessary to complete the work shall be incidental to the contract unit price per cubic yard for "Controlled Density Fill."

Plans quantity will be the basis for payment unless otherwise ordered by the Engineer.

COVER CROP SEEDING

The areas to be cover crop seeded shall be all non-paved areas disturbed by cross over construction and as directed by the Field Engineer. The quantity of cover crop seeding represents 2.0 acres.

Total seeding rate for cover crop shall be one bushel (56 pounds) per acre.

The contract unit price per bushel for "Cover Crop Seeding" will not be adjusted due to variations in quantity of cover crop seeding.

LOW FLOW SILT FENCE

The low flow silt fence fabric provided shall be from the approved product list. The approved product list for low flow silt fence may be viewed at the following internet site:

http://www.state.sd.us/Applications/HC54ApprovedProducts/main.asp

Low flow silt fence shall be placed at the locations that will minimize siltation of adjacent streams, lakes, dams, or drainage areas as determined by the Engineer during construction. Refer to Standard Plate 734.04 for details.

	STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
I	SOUTH DAKOTA	IM 90-9(00)390	5	19

HORIZONTAL ALIGNMENT DATA

190 ALIGNMENT

TYPE	Station		Northing (Y)	Easting (X)
POB	10+00.00		483667.1128	2875479.8017
	TL= 4236.0870	N 87°29'55"	Е	
PC	52+36.09		483851.9894	2879711.8524
PI	62+15.66 Dc= 0°10'00"R	Delta= 3°15'52"	483894.7413	2880690.4954
PT	71+94.71		483881.6967	2881669.9848
	TL= 1738.2380	S 89°14'13"	E	
PC	89+32.95		483858.5494	2883408.0687
PI	99+43.69 Dc= 0°10'00"L	Delta= 3°22'05"	483845.0898	2884418.7252
PT	109+53.86		483891.0316	2885428.4267
	TL=15837.8513	N 87°23'41"	E	
PI	267+91.71		484610.9143	2901249.9090
	TL= 917.4536	N 87°23'41"	Е	
PC	277+09.16		484652.6156	2902166.4145
PI	292+40.15 Dc= 0°30'00"L	Delta= 15°13'07"	484722.2042	2903695.8213
PT	307+53.12		485190.8267	2905153.3262
	TL= 2350.2656	N 72°10'34"	E	
PC	331+03.38		485910.2226	2907390.7841
PI	347+25.08 Dc= 0°28'00"R	Delta= 15°02'51"	486406.6097	2908934.6422
PT	363+28.11		486485.1566	2910554.4349
	TL= 3662.0150	N 87°13'26"	E	
PC	399+90.13		486662.5265	2914212.1520
PI	407+37.69 Dc= 1°00'00"R	Delta= 14°52'03"	486698.7336	2914958.8420
PT	414+76.86		486542.1387	2915689.8243
	TL= 1111.3733	S 77°52'11"	E	
PI	425+88.24		486308.5991	2916776.3830
	TL= 1660.6549	S 77°58'27"	E	
PI	442+48.89		485962.5996	2918400.5933
	TL= 3489.1879	S 77°58'41"	E	
POE	477+38.08		485235.8450	2921813.2550

	STATE OF	PROJECT	SHEET	TOTAL
	SOUTH DAKOTA	IM 90-9(00)390	6	19
1				



Controlled Density Fill

_ PCC or AC Surfacing

- Non-woven Separator Fabric

Edge of Travelway

Plotting	Date:	27-JUL-2006

STATE OF	PROJECT	SHEET	TOTAL	
SOUTH DAKOTA	IM 90-9(00)390	10	19	

Detail for Epoxy Coated Bars in Class M6 Concrete

STATE OF	PROJECT	SHEET	TOTAL SHEETS				
DAKOTA	IM 90-9(00)390	11	19				
Plotting Date: 27-111-2006							

Reinforcing Steel Bar depth is center of slab

-Controlled Density Fill

	STATE OF	P	ROJECT	SHEET	TOTAL SHEETS	
	DAKOTA	IM 90-	-9(00)390	12	19	
	Plotting	Date: 27-JUL	-2006			1
lane r unit (Min.) " xed nds		€" Ø 3/6 " €	2 ¹ /4"			
	Concre	TYI ARO	PICAL WRAP UND ANCHOF STRAP	2		
	Paver Thick 8" to 10 ¹ / ₂ " t	nent Epo Downess Down 10" 1 to 12" 1	xy Coated el Bar Size /4" x 18" /2" x 18"			me - trsfl2144
raps sphalt Concret	e e	#0 Ga. Wird "J" Hook #0 Ga. Wi (Min.) Sid Rails SIDE RAI	e (Min.)- ire Weld (Typ.) L DETAIL			Userna
e placed a mir allel to top ot /16 inch in 18	nimum of f subgra inches.	[:] 15 inches de <u>+</u> 1/8 inc	from the ch in 18 inche	s		
allel to the ce	enterline	the center	oadway			
on the sawed s sheet, or equizontal and ver	ivalent tical ali	as approve gnment of	ed by the the dowel			
prevent move	ment of	the dowel	bar assemblie December 23, 200	s 04		
VEMENT DOWEL INSVERSE CONTR	BAR ASS ACTION	EMBLY JOINTS	PLATE NUMBER 380.02 Sheet of	7		

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	STATE OF	PRUJECI	SHEET	SHEETS
	SOUTH DAKOTA	IM 90-9(00)390	14	19
	Plotting Do	1te: 27-JUL-2006		
SLOT	TED C.M.P. DRAIN			
GENERAL NOTES:				
A typical length of Slotted Drain is tw ten (10) feet unless situations dictate	venty (20) feet. Installation sho otherwise.	ould be in multiples of		
All Slotted Drain materials and hardwo	are shall be galvanized.			
Metal end caps shall be provided for t shall be the same gage as the pipe.	he closed end of each installe	ition. The end caps		
All joints and end caps shall be watert	ight.			
Close riveted soldered annular or con watertight.	tinuously welded helical pipe sh	nall be used and shall be		
Units on which the spelter coating has fabrication or during installation shall of zinc-rich paint conforming to Milito zinc-oxide paint conforming to Federa the surface shall be properly cleaned	s been burned by welding or o be regalvanized or painted wi ary Specification Mil-P-21035 or Specification TT-P-641-B, Type and approved.	therwise damaged in th one full brush coat with at zinc-dust, III. Prior to painting,		
Two gaskets will be required for each watertight by methods approved by th	coupling band or joint and sh ne Engineer.	all be rendered		
The slot shall be covered with an account installation of curb and gutter.	eptable material during paving	operations and/or		
Anchors shall be $\frac{1}{2}$ " Dia. x 3" galvanized at two (2) foot spacing. Bolts shall be	bolts and nuts. The nuts sha added just prior to installation	ll be welded to the slot on to avoid damage.		
A trapezoidal design for spacer bars, the vertical bars shown on the details installed with the slanted spacer bars	either vertical or slanted, may s. The Slotted Drain with slant s oriented toward the flow.	be an alternate for red spacer bars shall be		
A Heel Guard (1/2 inch #13 expanded me plans and shall be welded to the grat	atal mesh) shall be furnished wh ing before delivery to the pr	en called for in the oject.		
Slotted Drain will be measured along the overall installed length from end to end between sections. The outlet pipe will	he centerline of the pipe. The nd including any coupling band be paid for as CMP and End So	length shall be the s that may be ections.		
Slotted Drain will be paid for at the of Payment will be full compensation for r	contract unit price per Foot (naterials, labor, equipment, and	of Slotted C.M.P. incidentals required.		
		March 31, 2000	2	
S D D	SLOTTED C.M.P. DRAIN	plate number 450.31		
Published Date: 3rd Qtr. 2006 🧣		Sheet 2 of 2	1	

									STATE OF		PROJECT	SHEET	TO SHE
									DAKOTA	ΙM	90-9(00)390	15	1
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					<u>.</u> Г.	SA		END	<u> </u>				
Equv.	(Inc	hes)	Min.	Thick.		imens	sions ()	inches)	L Dime	nsions			
Dia. (In.)	Span	Rise	In.	Gage	9 ∆	Ч	w	Overall Width	Slope	Length (in.)			
18	21	15	.064	16	8	6	27	43	6:1	30			
21	24	18	.064	16	8	6	30	46	6:1	48			
24	28	20	.064	16	8	6	34	50	6:1	60			
30	35	24	.079	4	12	9	41	65	6:1	84			
36	42	29	.109	12	12	9	48	72	6:1	114			
42	49	33	.109	12	16	12	55	87	6:1	138			
48	57	38	.109	12	16	12	63	95	6:1	168			
54	64	43	.109	12	16	12	70	102	6:1	198			
60	71	47	.109	12	16	12	77	109	6:1	222			
72	83	57	.109	12	16	12	89	121	6:1	282			
[C	CIRC	ULAF	R C.	M.F	°. S	AFE	TY EN	IDS	7			
ľ	Pipe Min. Thick. Dimensions (Inches) L Dimensions												
	Dia. (In.)	In.	Gage	А	Н	w	0veral Width	I Slope	Lengti (In.)	٦			
ľ	15	.064	16	8	6	21	37	6:1	30	1			
ľ	18	.064	16	8	6	24	40	6:1	48	1			
ľ	21	.064	16	8	6	27	43	6:1	66	1			
	24	064	16	0	6	30	16	6.1	81	1			

									STATE OF		PROJECT	SHEET	TOTAL SHEETS
									SOUTH DAKOTA	ΙM	90-9(00)390	15	19
								P	lotting D	ate: 27-	JUL-2006	<u> </u>	
									_			_	
											ı		
		Al	RCH	C.N	1.P.	SA	FETY	END	S				
v.	(Inc	hes)	Min.	Thick	. [imen	sions (Ii	nches)	L Dime	nsions			
	Span	Rise	In.	Gag	e 4	Ч	w	Overall Width	Slope	Length (In.)			
	21	15	.064	16	8	6	27	43	6:1	30			
	24	18	.064	16	8	6	30	46	6:1	48			
	28	20	.064	16	6	6	34	50	6:1	60			
	35	24	.079	14	12	9	41	65	6:1	84			
	42	29	.109	12	12	g	48	72	6 : I	4			
	49	33	.109	12	16	12	2 55	87	6:1	138			
	57	38	.109	12	16	12	63	95	6:1	168			
	64	43	.109	12	16	12	70	102	6:1	198			
	71	47	.109	12	16	12	77	109	6:1	222			
	83	57	.109	12	16	12	89	121	6 : I	282			
	(CIRC	ULAF	R C	.M.F	P. S	AFET	YEN	IDS	7			
	Pipe Min. Thick. Dimensions (Inches) L D				L Dim	ensions							
	Dia. (In.)	In.	Gage	А	н	W	0verall Width	Slope	Lengti (In.)	٦			
	15	.064	16	8	6	21	37	6:1					
	18	.064	16	8	6	24	40	6:1	48				
	21	.064	16	8	6	27	43	6:1	66				
	24	.064	16	8	6	30	46	6:1	84				
	30	.109	12	12	9	36	60	6:1	120				
	36	.109	12	12	9	42	66	6:1	156				
	42	.109	12	16	12	48	80	6:1	192				
	48	.109	12	16	12	54	86	6:1	228				
	54	.109	12	16	12	60	92	6:1	264				
	60	.109	12	16	12	66	98	6:1	300				

GENERAL NOTES:

Safety bars shall be attached to safety ends over 24" in diameter only. Safety ends shall be fabricated from galvanized steel conforming to the requirements of the Standard Specifications.

Safety bars shall be fabricated from steel pipe conforming to the requirements of ASTM A-53 Schedule 40 Specifications.

Slotted holes for safety bar attachment shall be provided for all end sections. Attachment to circular pipes 15" through 24" diameter shall be made with Type #1 straps. All other sizes shall be attached with Type #2 rods and lugs.

When stated in the plans, optional toe plate extension shall be punched and bolted to end section apron lip with $\frac{3}{8}$ diameter galvanized bolts. Steel for toe plate extension shall be same gauge as end section. Dimensions shall be overall width less 6" by 8" high. Installation shall be performed in accordance with the Standard Specifications.

All work and materials required for fabrication and installation of safety ends shall be incidental to the bid items for the various sizes of safety ends.

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March 31, 2000 PLATE NUMBER

C. M. P. SAFETY ENDS

450.38 Sheet 2 Of 2

 The barrier in this diagram shows a method that may be used to close shoulder of a long term project. The use of a barrier should be based a need determined by the Highway Autor 	one a ne on the thorit	э.	Ŷ
2. Barriers should be flared beyond th zone to prevent vehicles from impa their leading ends. Flare rate shall I II:1. An alternative procedure is to place an impact attenuator to prot traffic from the end of the barrie	ne cle cting ce ect ar.	ar	
 Channelizing Devices Drums or Type II Barricades s be used. Concrete Barrier For distances 1/2 mile or greater. 	م shall د	Ap	
Published Date: 3rd Otr. 2006	S D D T	٩	GUIDES

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