

SECTION	C ESTIMATE	OF QUANTITIES
<b>SECTION</b>	G ESTIMATE	OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
560E0068	7'x3' Precast Concrete Box Culvert, Furnish	1262	Ft
560E0128	10'x3' Precast Concrete Box Culvert, Furnish	1006	Ft
560E0130	10'x4' Precast Concrete Box Culvert, Furnish	150	Ft
560E0178	12'x3' Precast Concrete Box Culvert, Furnish	160	Ft
560E1128	10' x 3' Precast Concrete Box Culvert End Section, Furnish	1	Each
560E4010	Special Precast Concrete Box Culvert Bend, Furnish	5	Each
560E4020	Special Precast Concrete Box Culvert Transition, Furnish	2	Each

## PRECAST CONCRETE BOX CULVERT

### **SPECIFICATIONS**

- Design Specifications: AASHTO LRFD Bridge Design Specifications, 5th Edition with 2010 Interim Revisions.
- Construction Specifications: South Dakota Standard Specifications for Roads and Bridges, 2004 Edition and required Provisions, Supplemental Specifications and/or Special provisions as included in the Proposal.

#### **GENERAL NOTES**

Design shall be in accordance with Section 560 of the South Dakota Standard Specifications with the following criteria:

- 1. Box culvert, box culvert end, and box culvert transition section design shall conform to the AASHTO LRFD Bridge Design Specifications, 5<sup>th</sup> Edition with 2010 Interims.
- 2. Design Live Load: HL-93. No construction loading in excess of legal load is anticipated. If construction loading in excess of legal load is anticipated by the Contractor, the Contractor shall submit a proposal including a design analysis for the anticipated construction loading, through the proper channels, to the Office of Bridge Design for approval. Upon approval, the construction load shall not be applied until the depth of fill over the box culvert as required by analysis has been placed. At a minimum, 5 ft. of fill shall be placed over the box culvert prior to applying the construction load. All costs associated with accommodating any construction loads shall be borne by the Contractor.
- 3. The design of the barrel sections shall be based on a minimum fill height of 1 foot and include all subsequent fill heights up to and including the maximum fill height of 3 ft. over the box culvert.
- 4. Minimum inside corner fillet shall be 6 in.
- 5. Minimum precast barrel section length shall be 4 ft.
- 6. Lift holes shall be plugged with an approved nonshrinkable grout.
- 7. The Fabricator shall imprint on the structure the date of construction as specified and detailed on Standard Plate No. 460.02.

- 8. A design and checked design done by S.D. Registered Professional Engineers shall be submitted to HR Green, Inc., 431 N. Phillips Avenue, Suite 400, Sioux Falls, SD 57104, for the following items:
  - 7'x3' Precast Concrete Box Culvert. Furnish
  - 10'x3' Precast Concrete Box Culvert. Furnish
  - 10'x4' Precast Concrete Box Culvert, Furnish
  - 12'x3' Precast Concrete Box Culvert, Furnish
  - 10' x 3' Precast Concrete Box Culvert End Section, Furnish
  - Special Precast Concrete Box Culvert Bend, Furnish (10'x3' RCBC 30 degrees)
  - Special Precast Concrete Box Culvert Transition, Furnish (12'x3' RCBC to 10'x4' RCBC transition; 10'x3' RCBC to 7'x3' RCBC transition)
- 9. Dry casting of concrete box culvert sections will be allowed. Dry casting of box culvert section shall be in accordance with ASTM-C1433. Fresh concrete testing will not be performed by the Engineer. Concrete cylinders shall be cast by the supplier for compressive strength testing. The cylinders shall be cast and cured under identical conditions with the same duration as the box culvert sections.

#### **DESIGN MIX OF CONCRETE**

- 1. Mix shall be as per fabricator's design, however minimum compressive strength shall not be less than 4500 p.s.i. at 28 days.
- 2. Type II cement is required.

### JOINT TREATMENT

The joint on the bottom of the box culvert shall be sealed with 1-1/4" mastic. The mastic shall be Press-Seal Gasket Company EZ Stick or approved equal. The preformed mastic shall extend a minimum of 12" up the side walls of the box culvert joint on each side.

The joint along the top and side walls shall be externally sealed with a 9" heavy duty waterproofing barrier membrane. The membrane shall be Mar-Mac Construction Products, Inc. Seal wrap or approved equal.

All joint treatment materials shall be provided at the time of delivery of the precast box culvert sections. Joint treatment materials shall be incidental to the contract unit price for furnishing precast concrete box culvert.

# **SHOP PLANS**

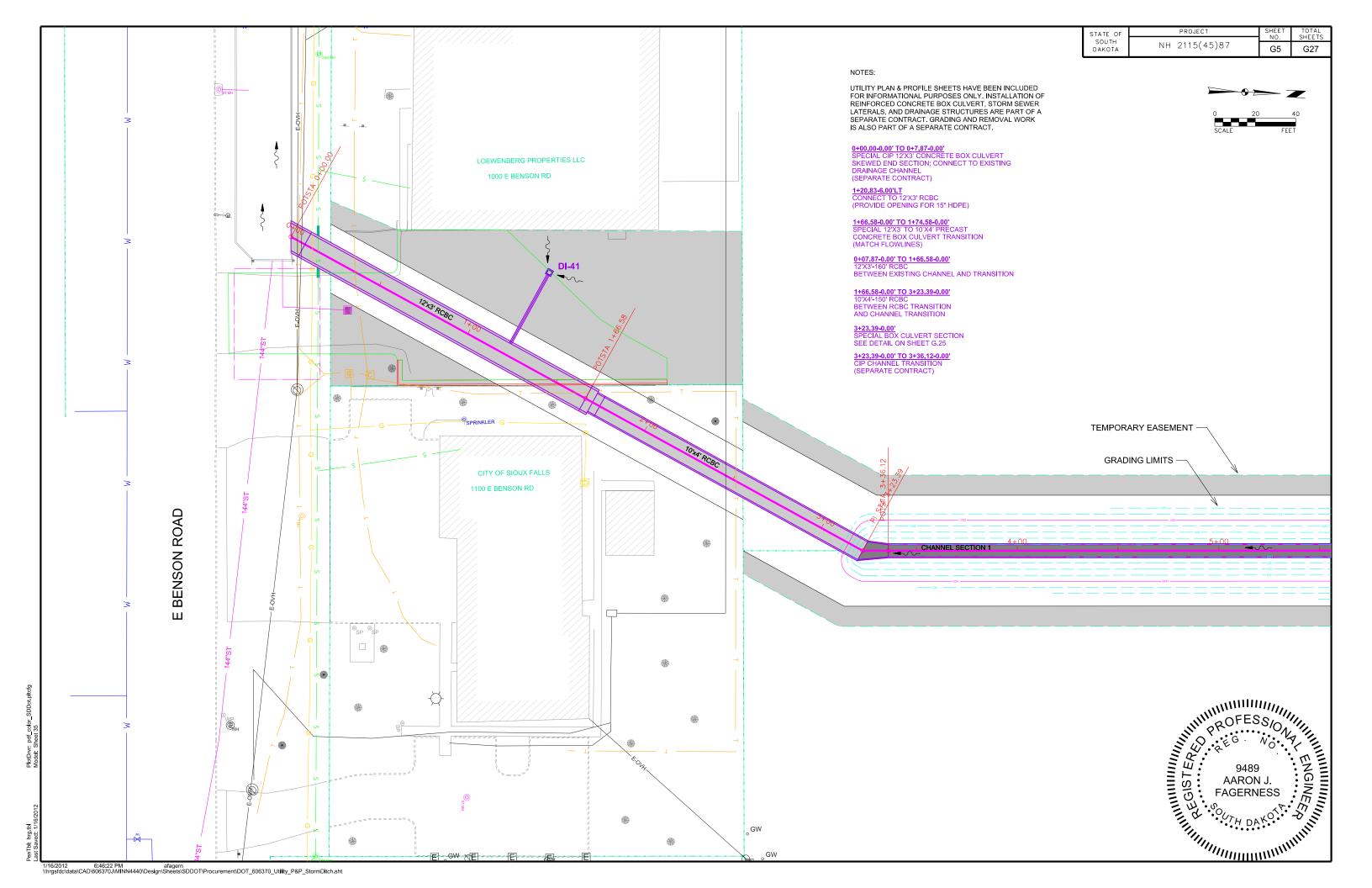
- The fabricator shall initially submit 3 copies of the shop plans to HR Green, Inc., 431 N. Phillips Avenue, Suite 400, Sioux Falls, SD 57104, for review.
- After review by HR Green, Inc., one copy with any revisions noted will be sent to both the Office of Bridge Design and the Fabricator. The Fabricator shall then send seven corrected copies back to HR Green, Inc.
- 3. After review by HR Green, Inc., six copies will be sent back to the Bridge Construction Engineer, South Dakota Department of Transportation, who will review them, arrange for fabrication inspection, authorize fabrication, and distribute the shop drawings.

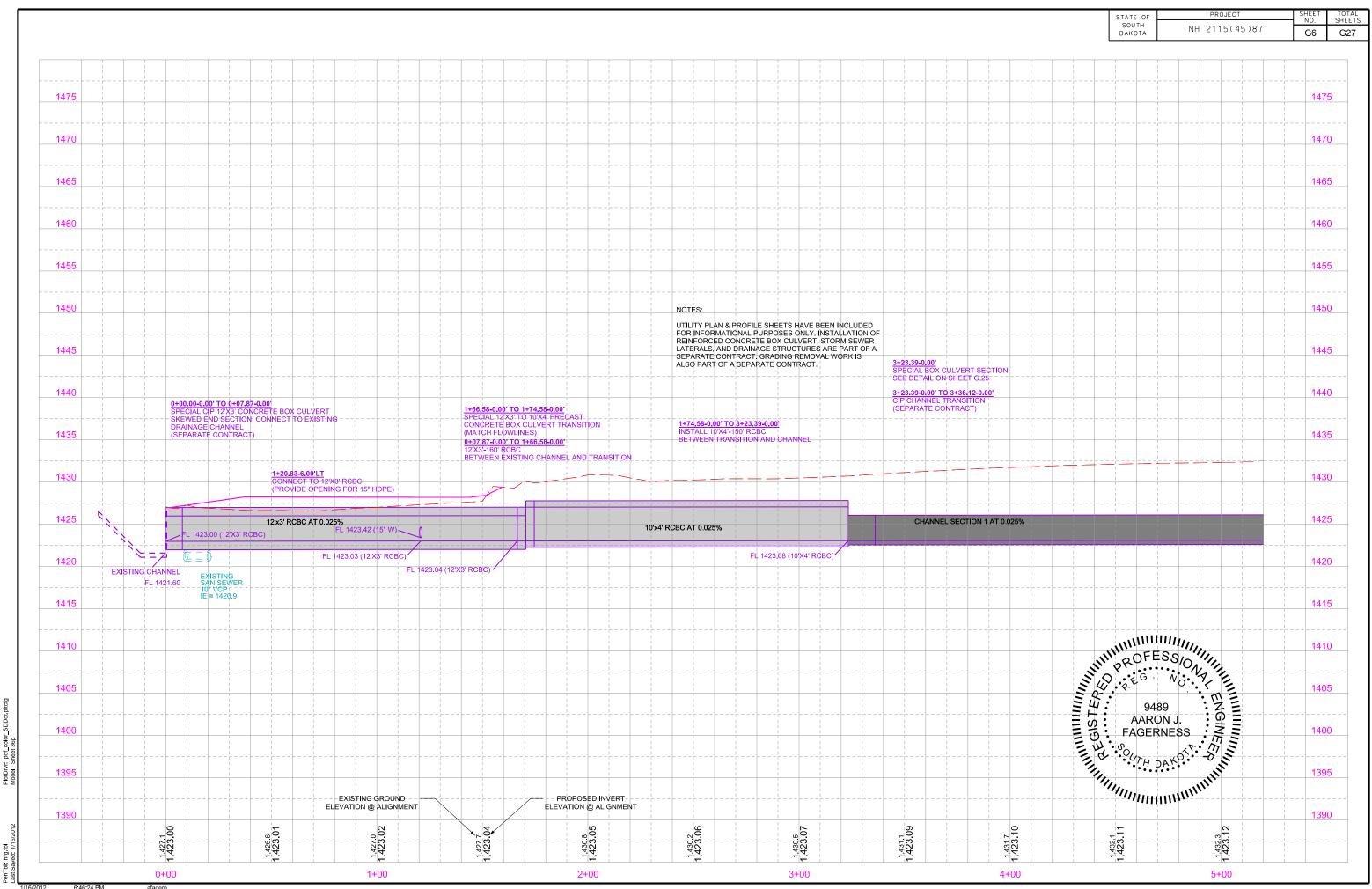


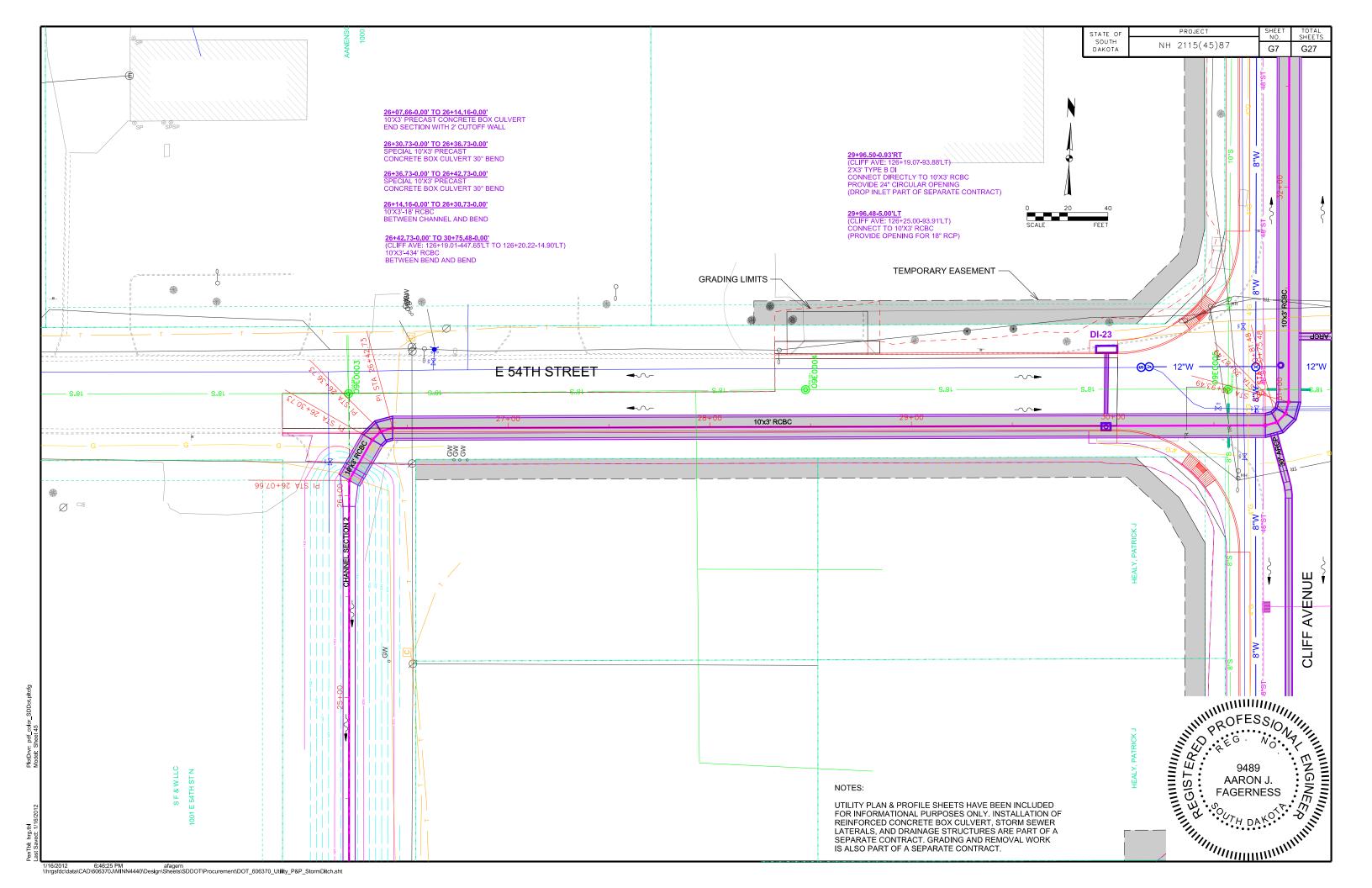


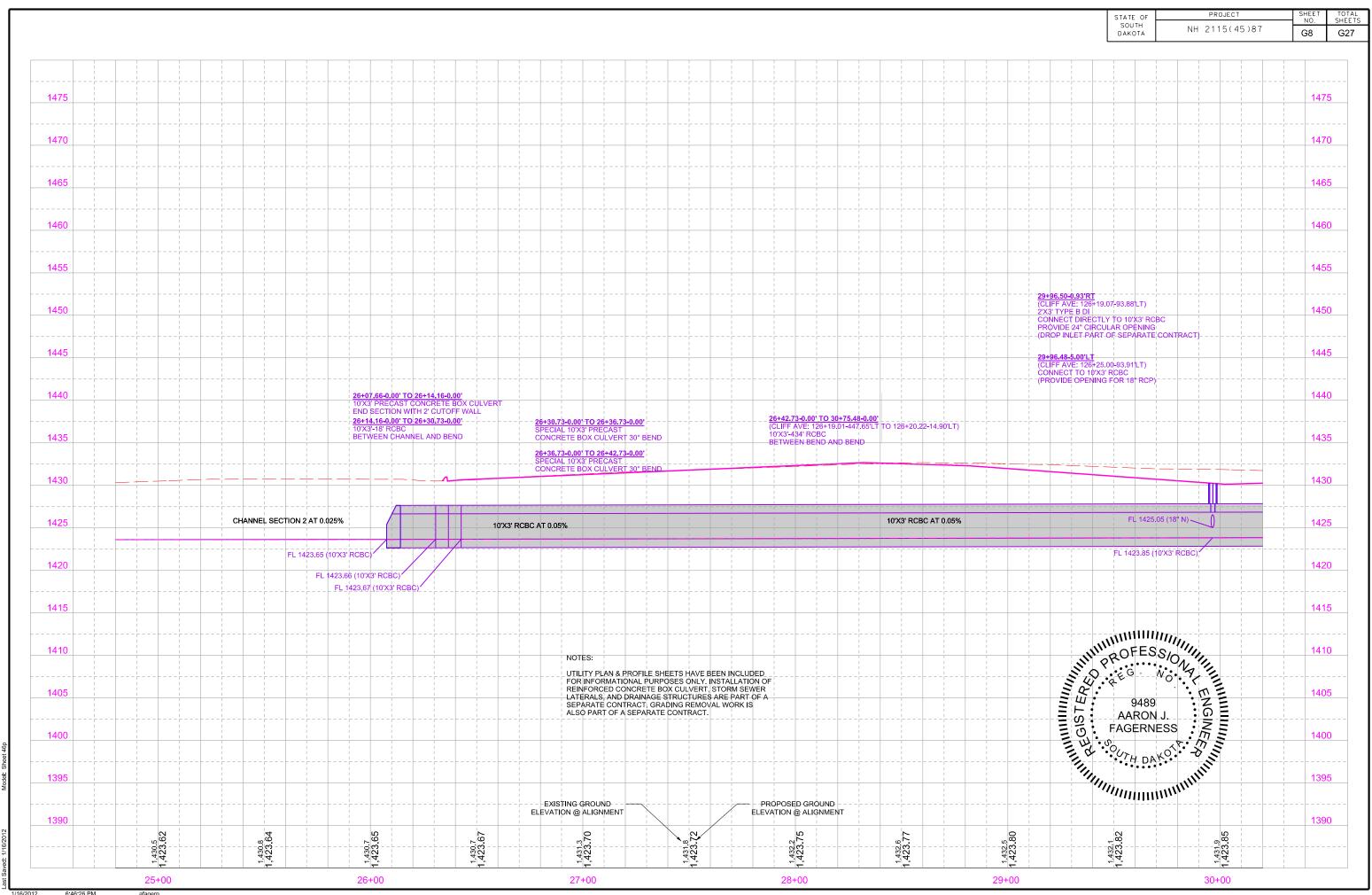
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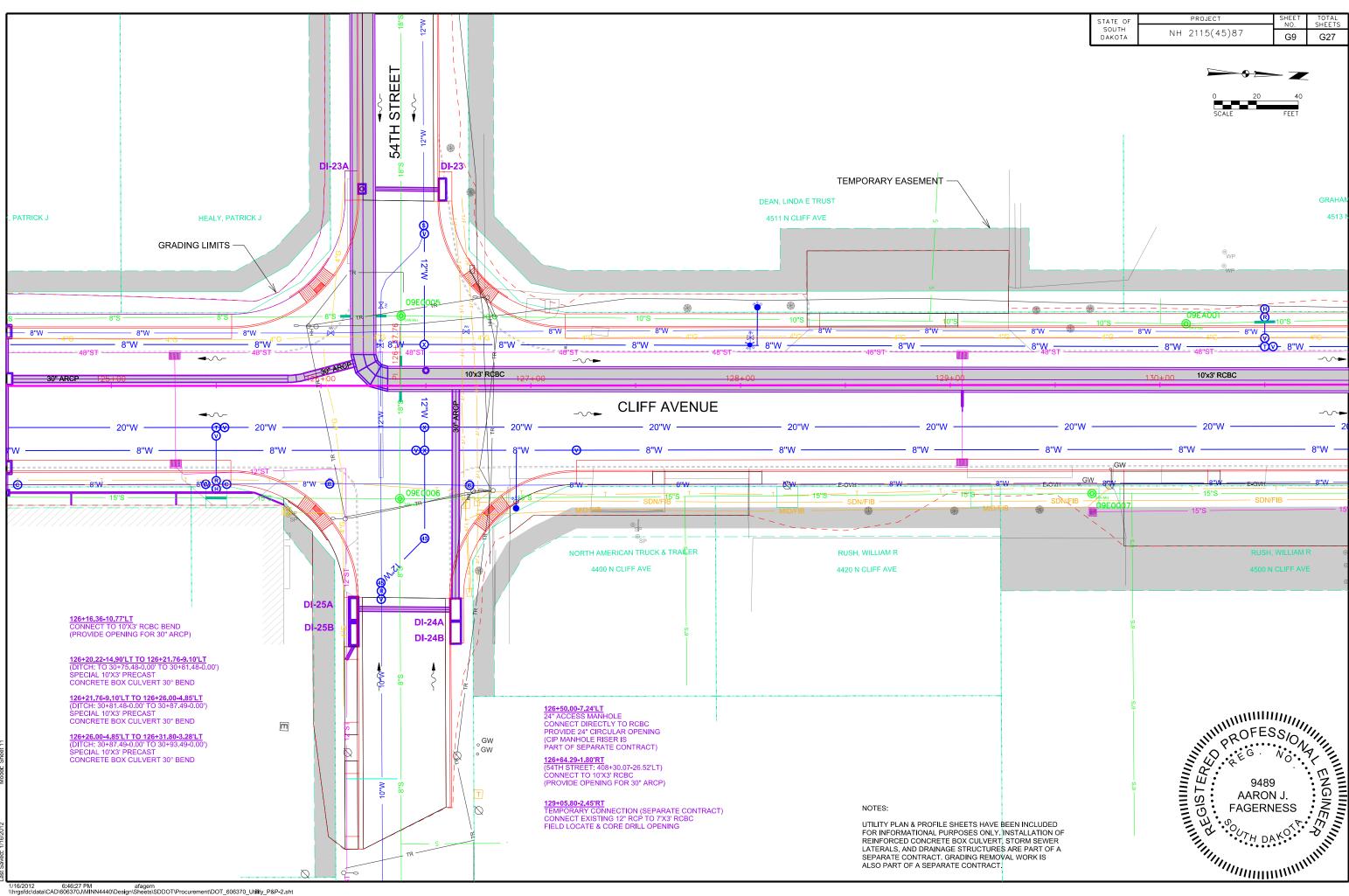
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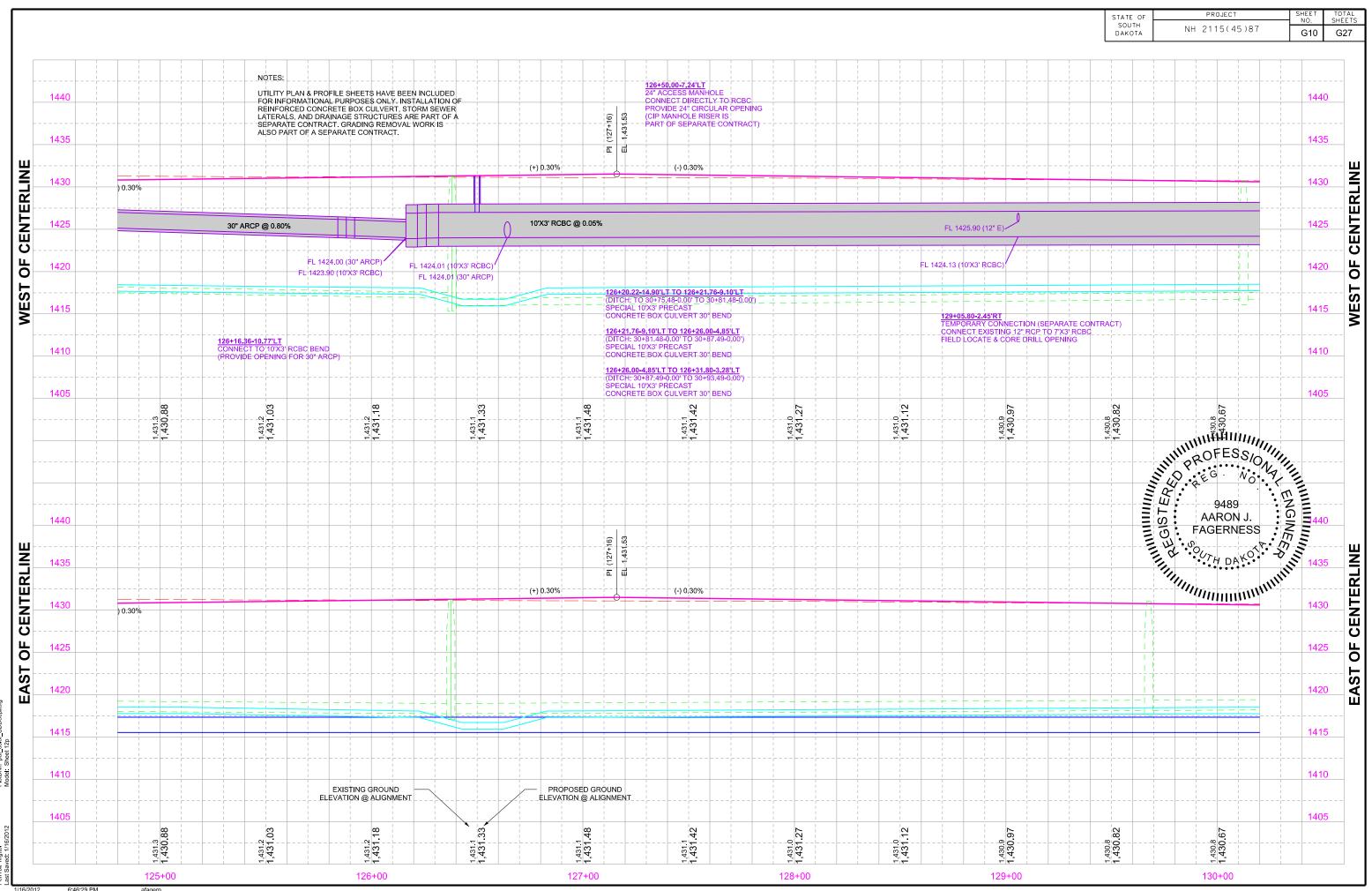


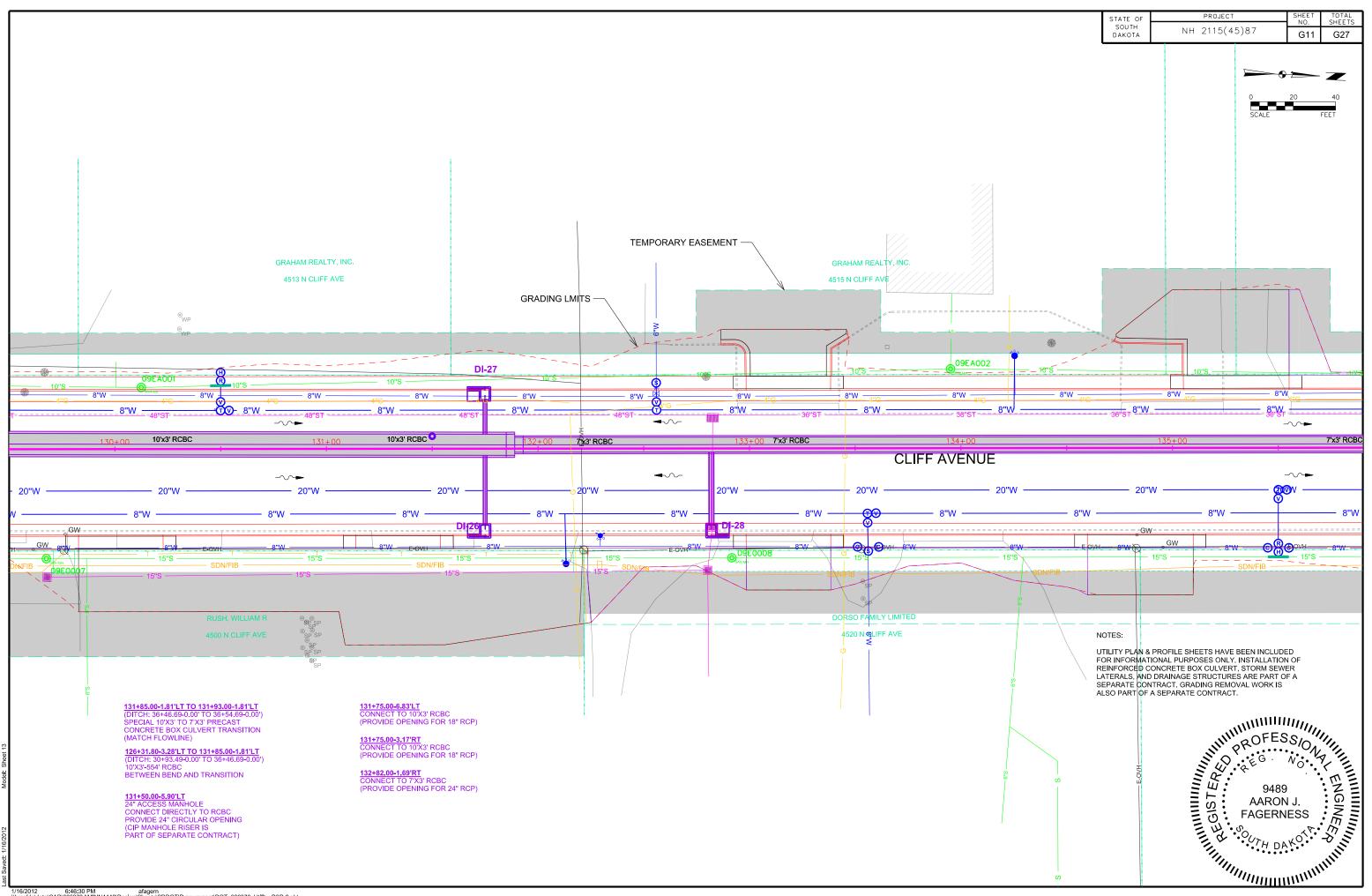


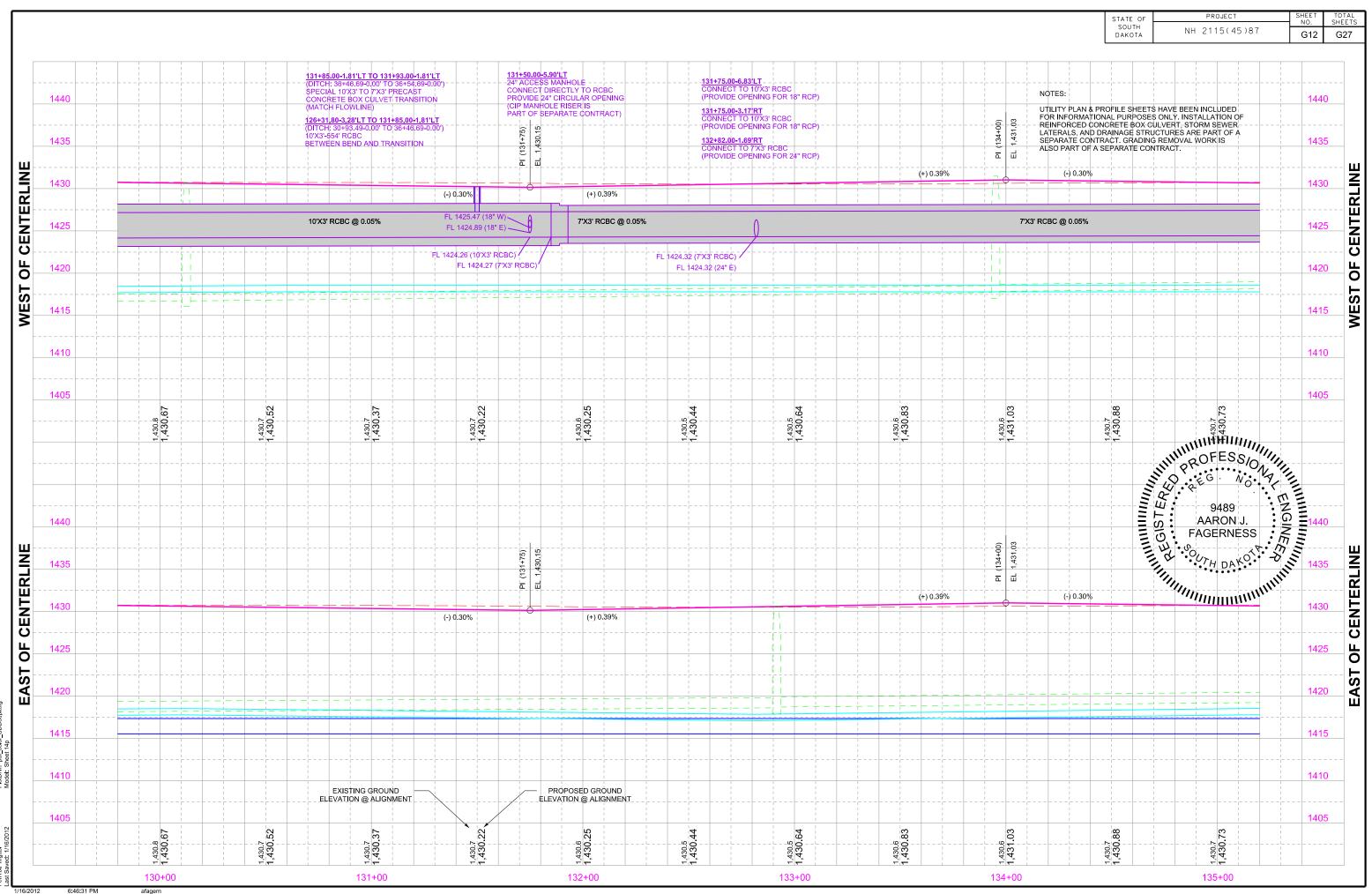


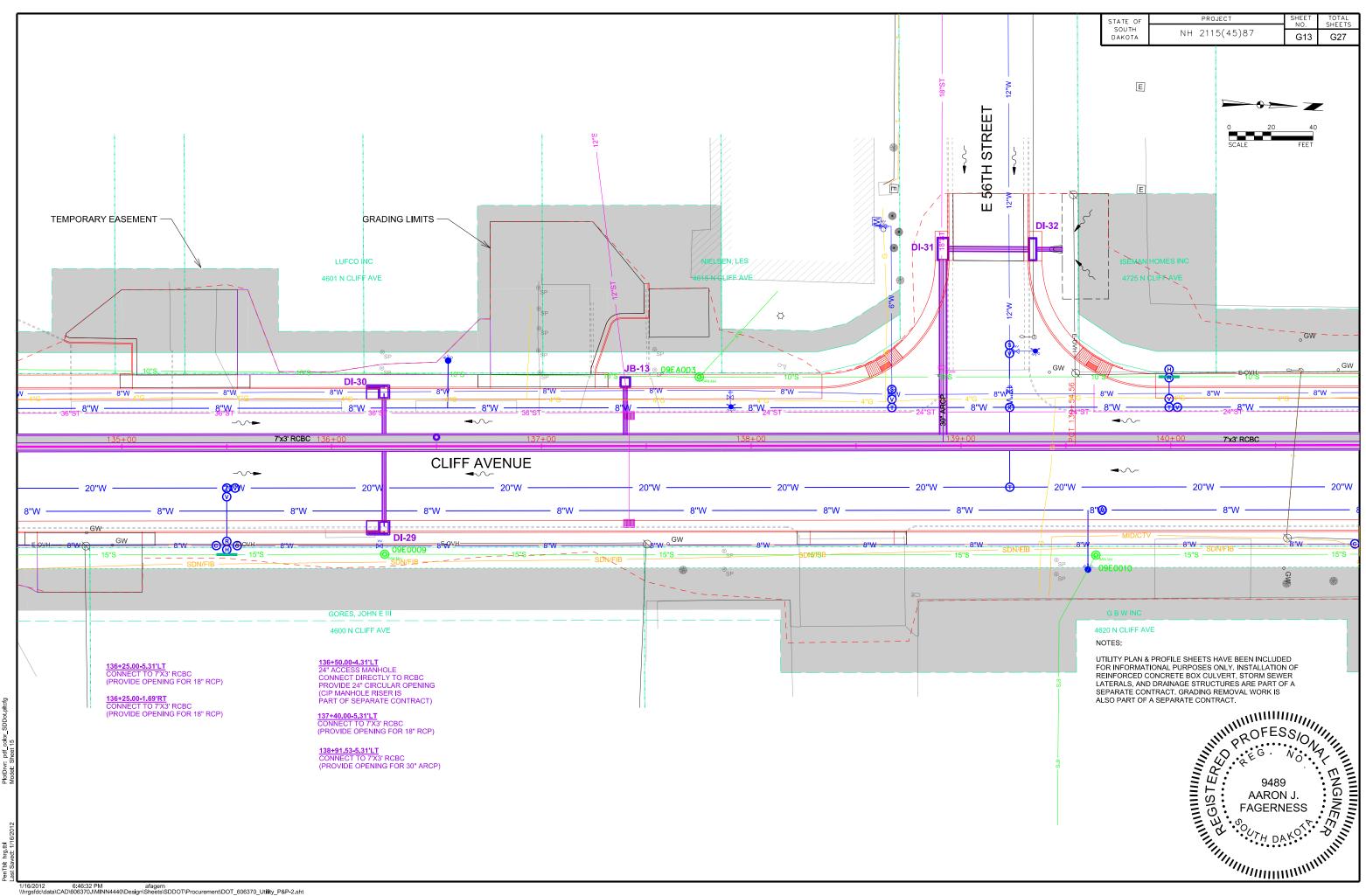


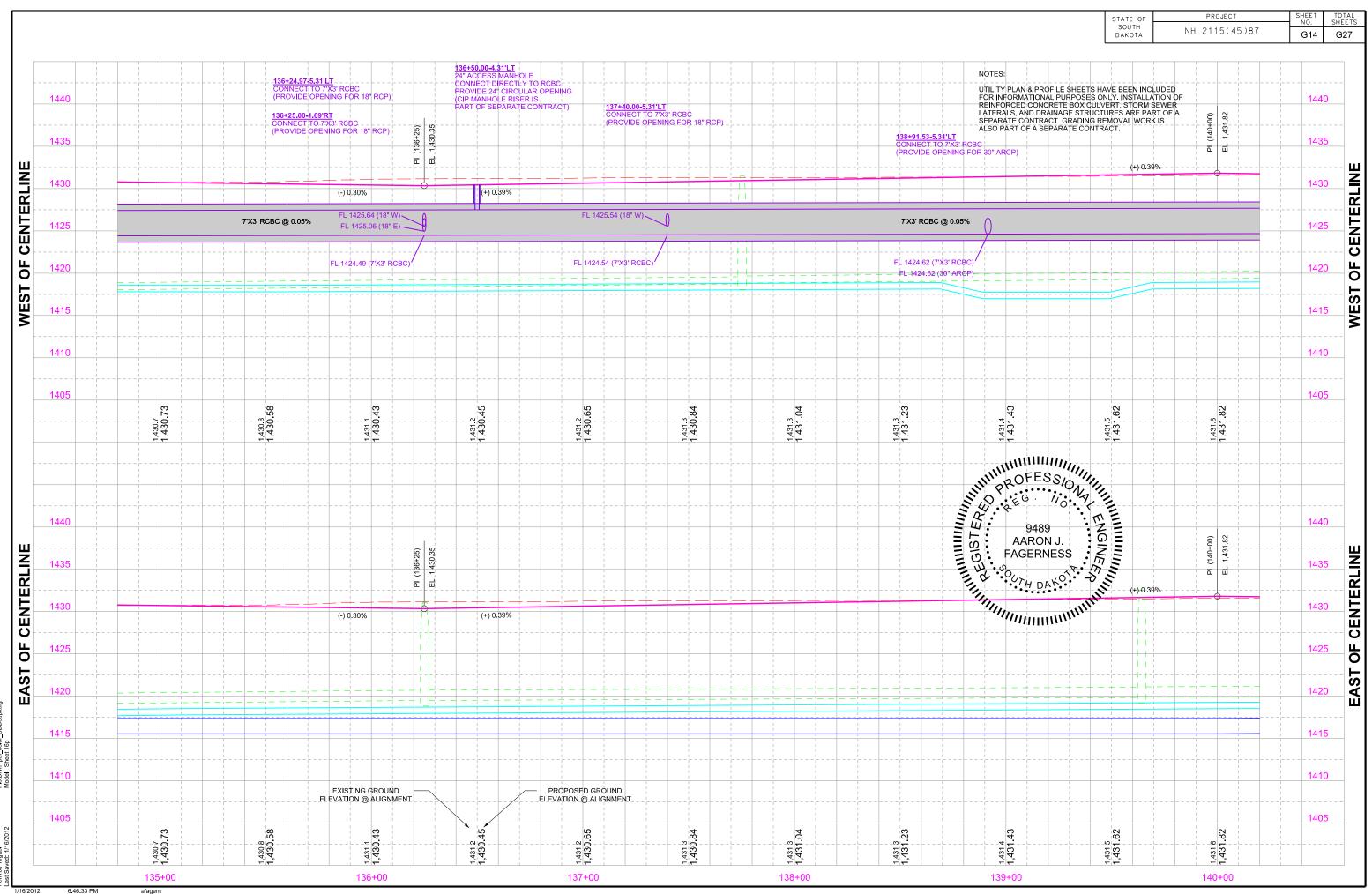


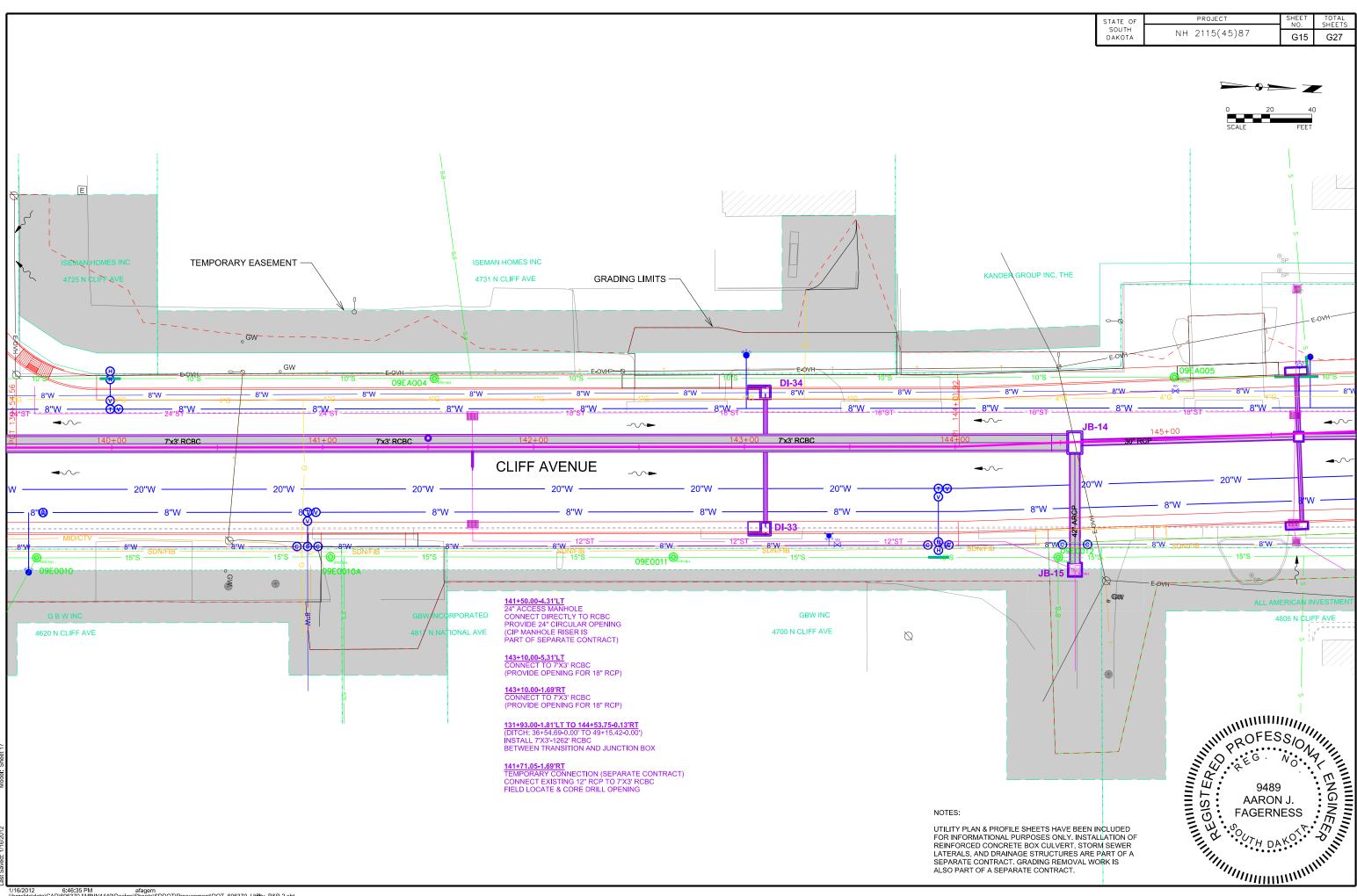


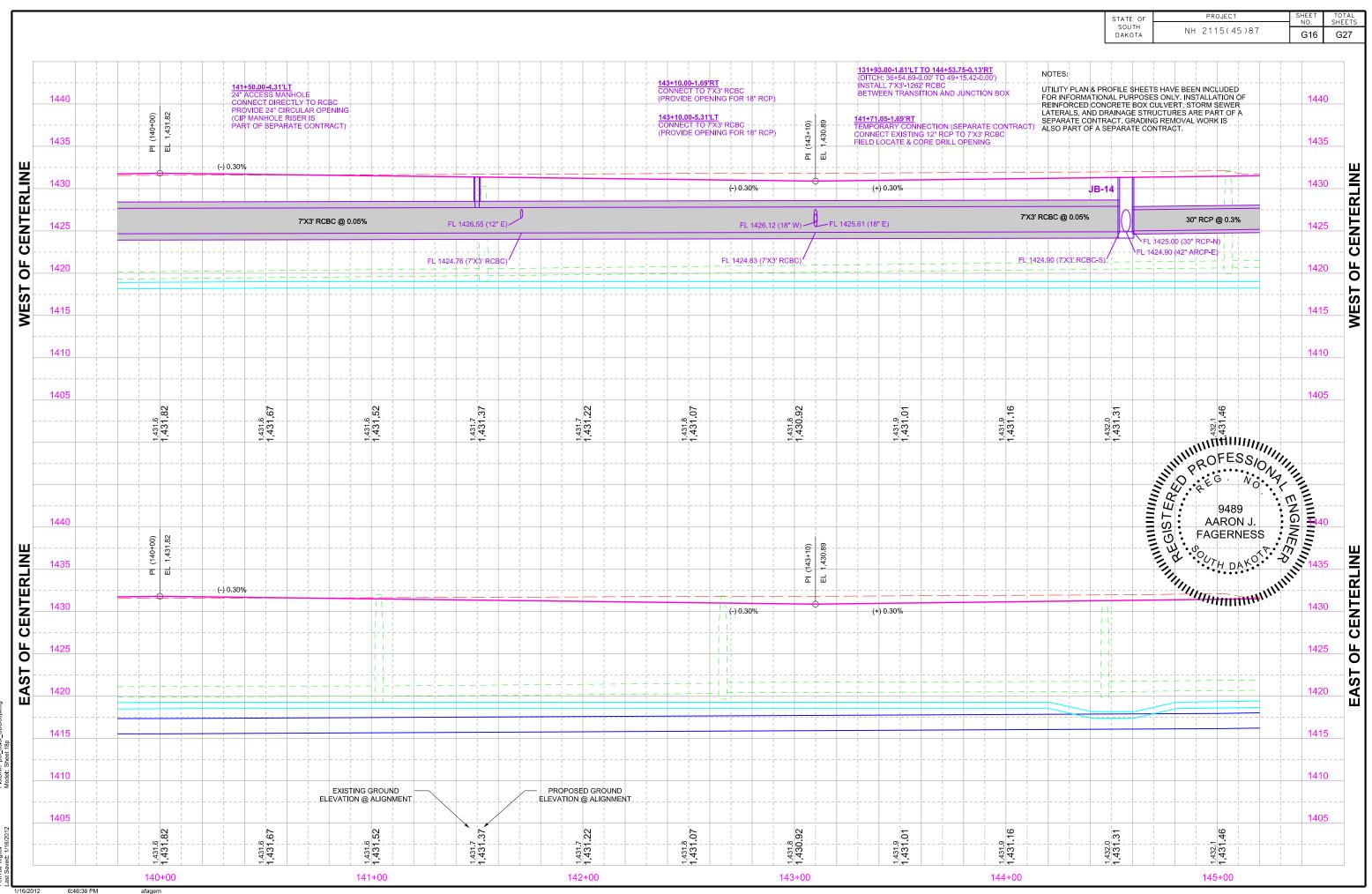


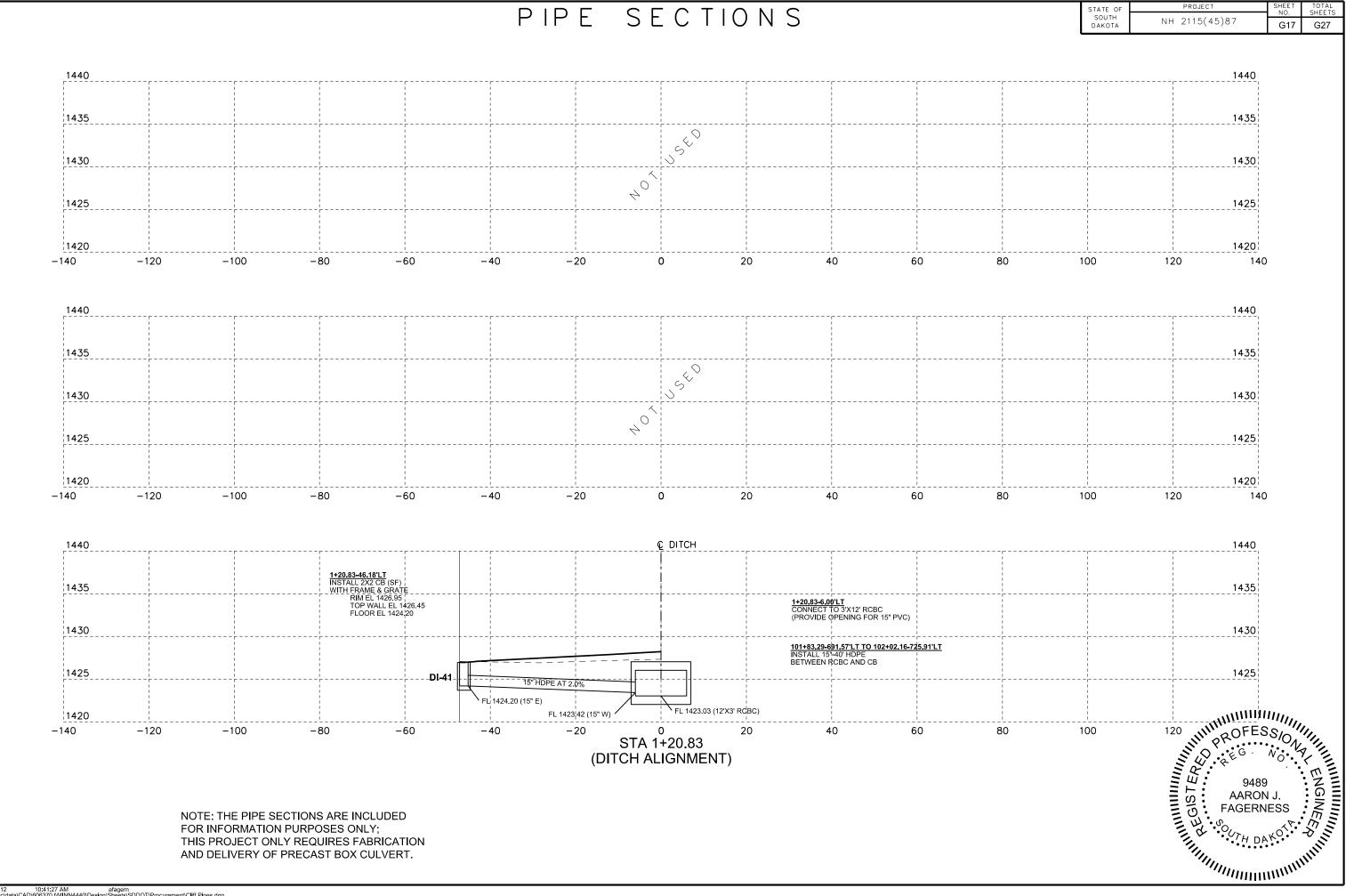


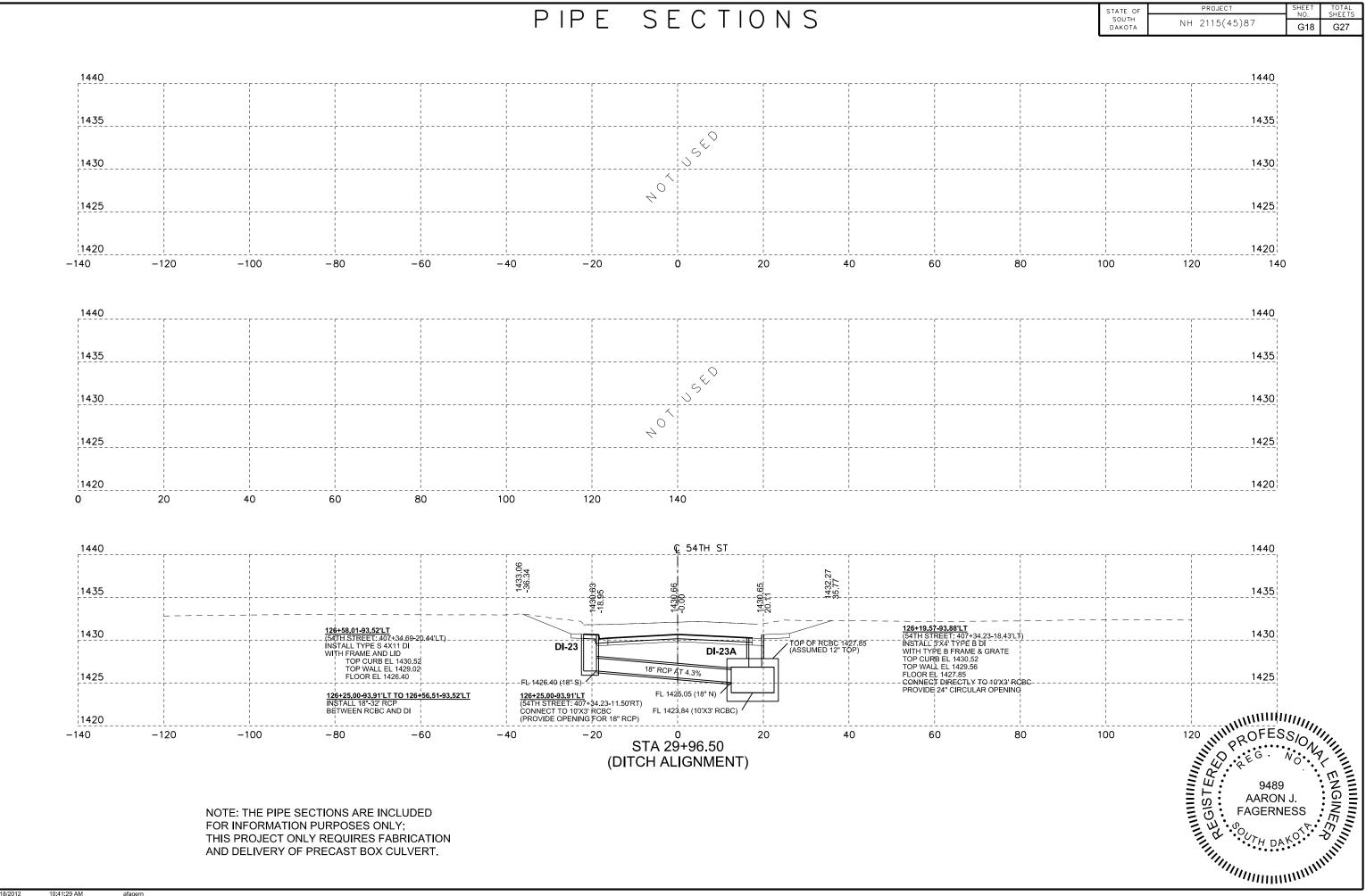


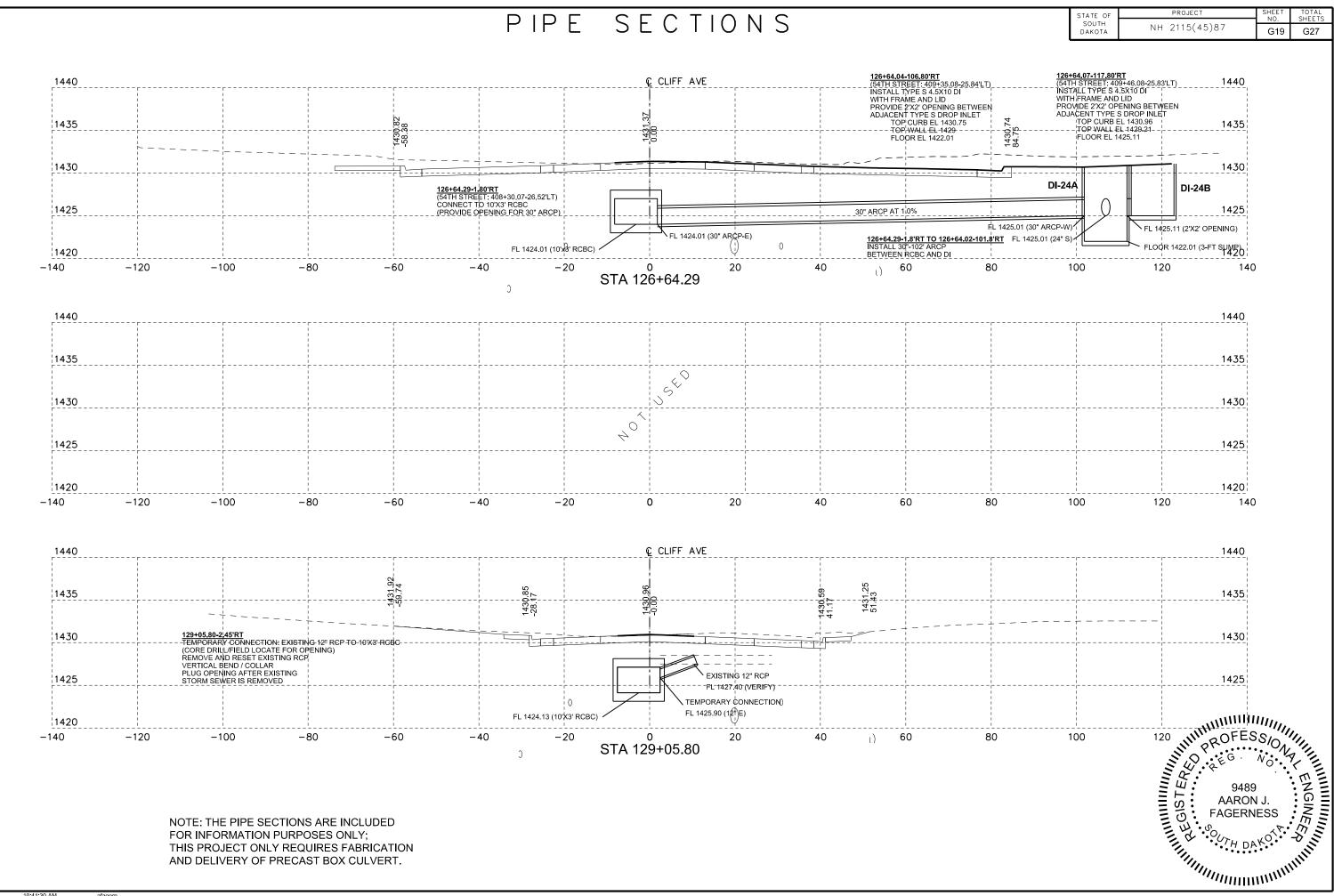


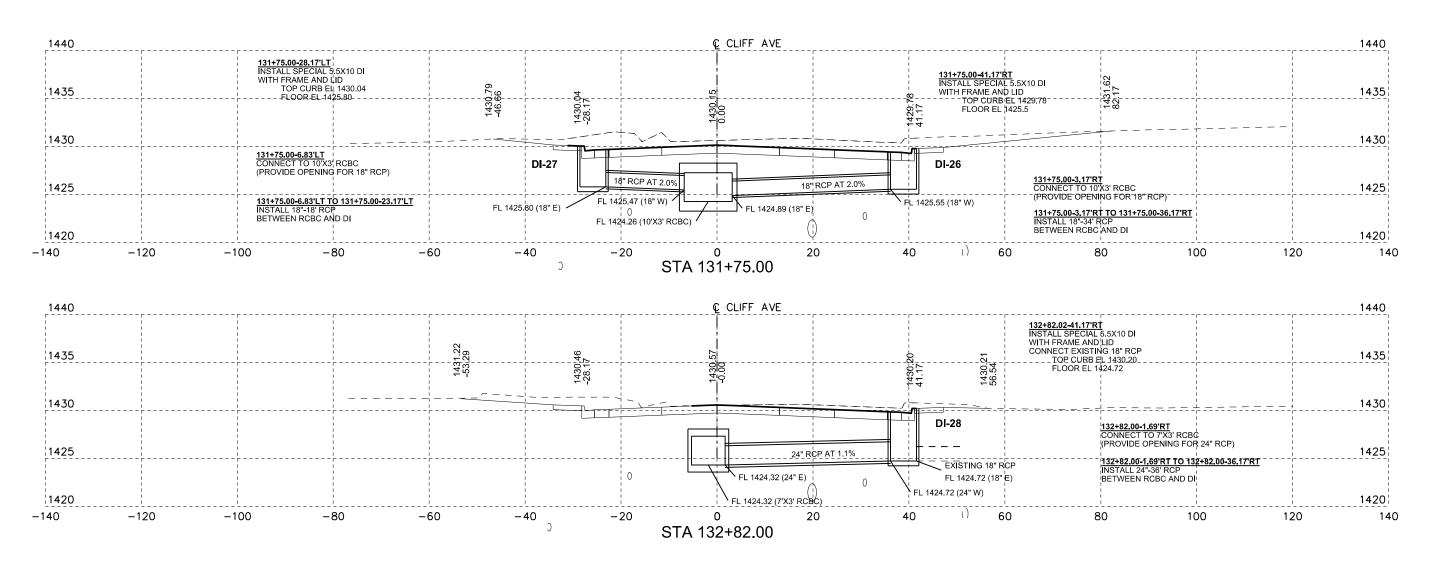




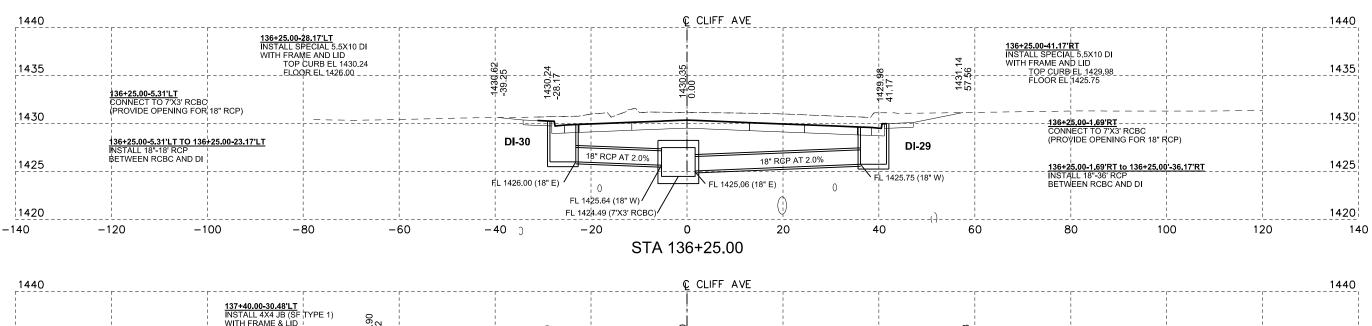










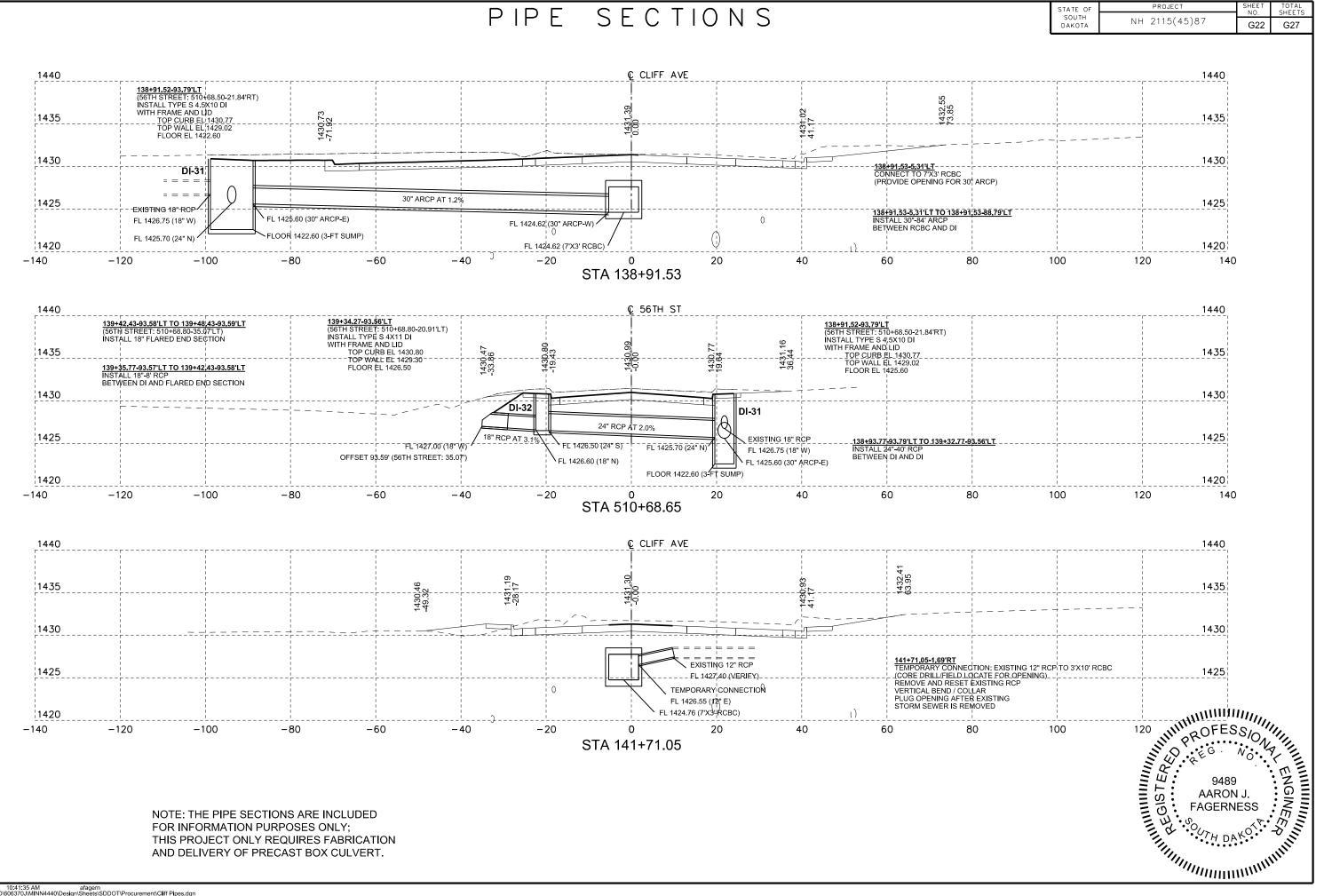


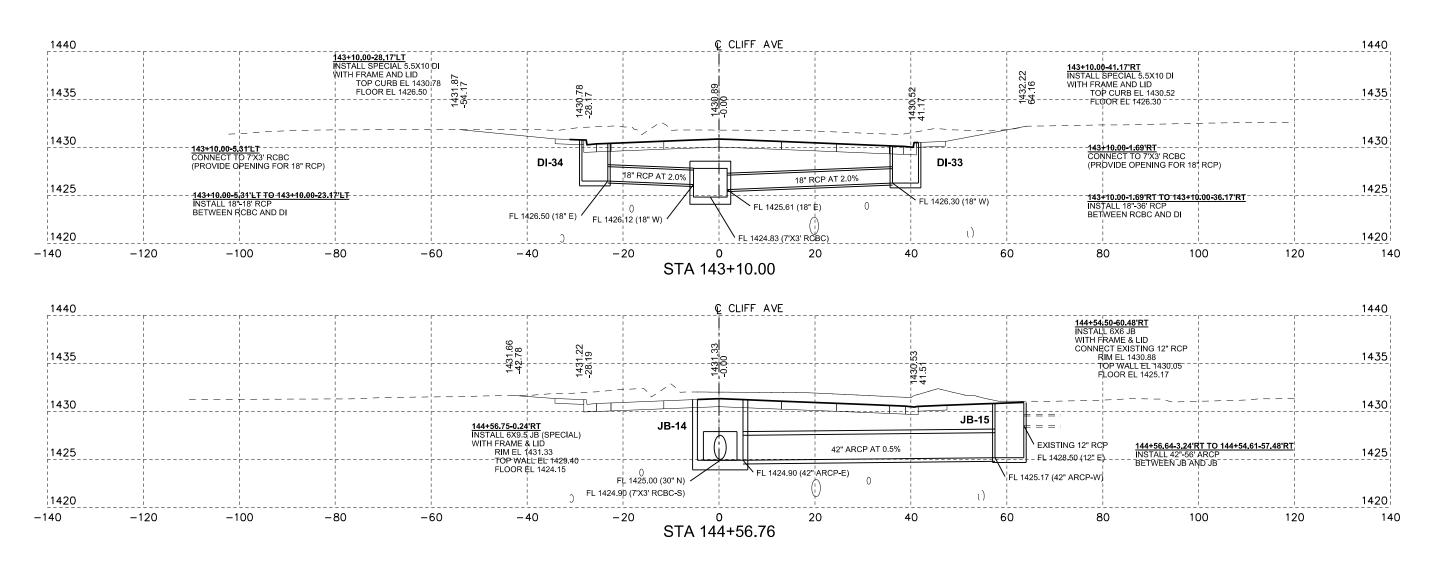
137+40.00-30.48'LT INSTALL 4X4 JB (SF TYPE 1) WITH FRAME & LID CONNECT EXISTING 12" PVC 1435 1435 TOP WALL EL 1429.91 FLOOR EL 1426.00 1430 1430 137+40,00-5,31'LT CONNECT TO 7'X3' RCBC (PROVIDE OPENING FOR 18" RCP) JB-13 18" RCP AT 2.0% EXISTING 12" PVC 1425 1425 137+40.00-5.31'LT to 137+40.00-28.48'LT INSTALL 18"-24' RCP BETWEEN RCBC AND JB FL 1426.00 (12" W) FL 1426.00 (18" E) FL 1/425.54 (18" W) 1420 1420 -140 -120 -100 -80 -60 20 40 60 80 100 120 140 -40 -20 STA 137+40.00

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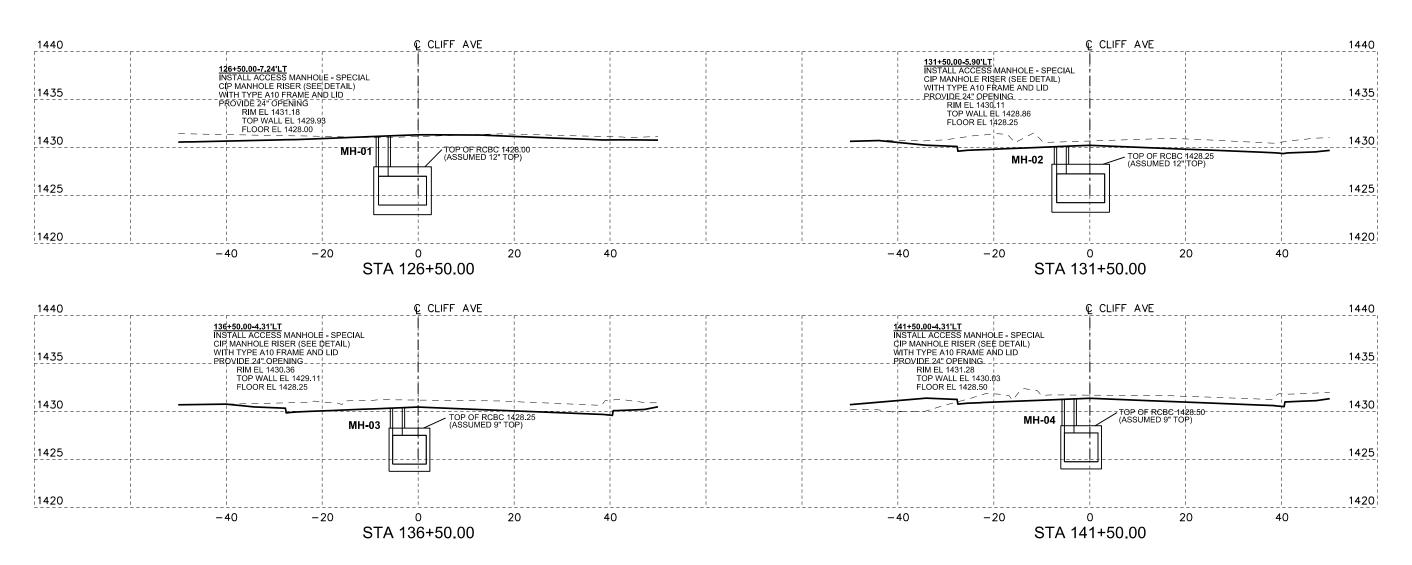
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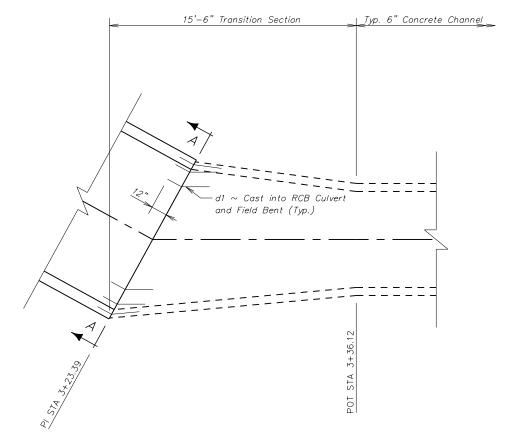




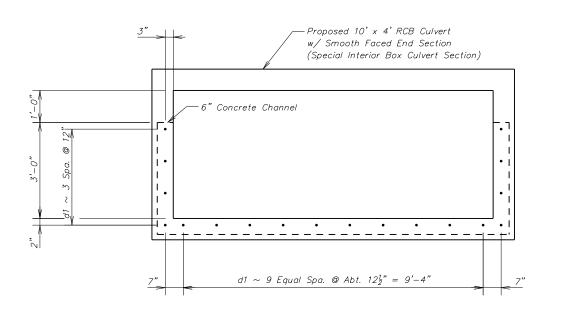
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STATE OF	PROJECT	SHEET NO.	TOTAL SHEETS
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	REINFORCING SCHEDULE														
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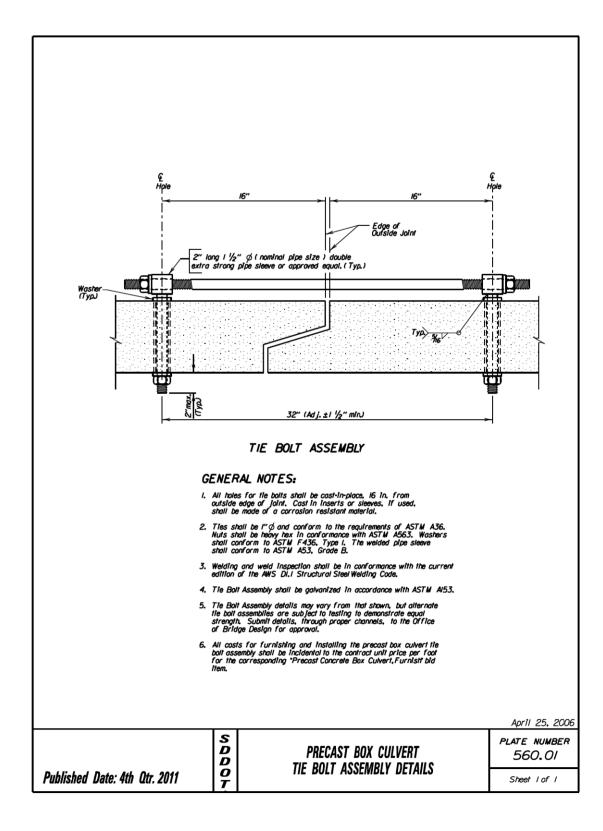


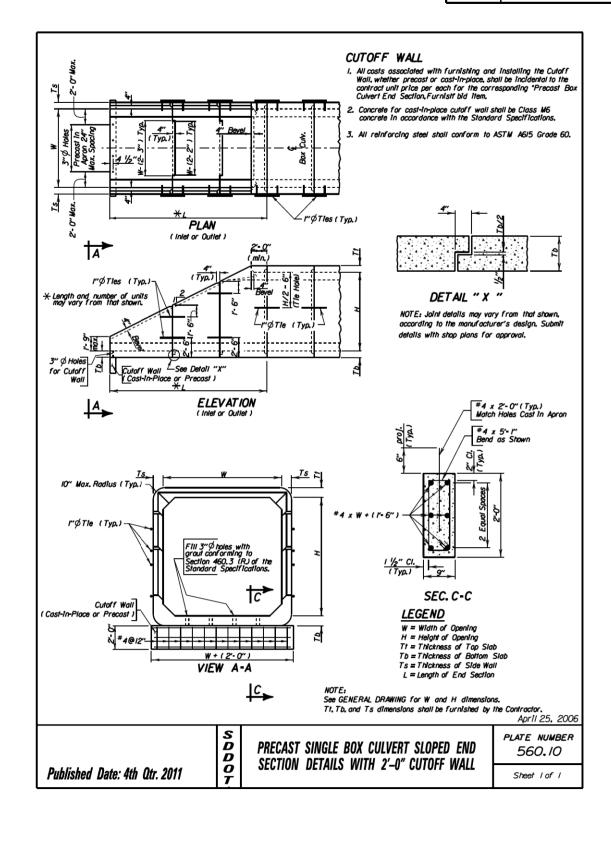
6" CONCRETE CHANNEL CONNECTION TO 10' x 4' RCB CULVERT

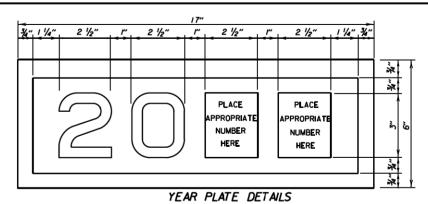


SECTION A-A



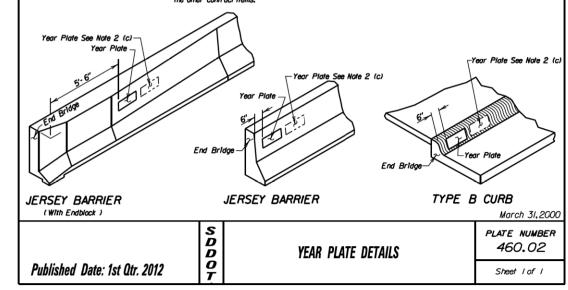






# NOTES:

- Year plates of the general dimensions shown shall be constructed on all box culverts and bridges. The year plates shall be constructed in reverse and attached to the forms in such a manner that the finished imprint in the concrete does not exceed one-half (½) inch in depth.
- 2. Year plates shall be located on structure (s) as follows:
- a. On cast-In-place box culverts the year plates shall be four and one half (4 ½) inches below the top of the upstream parapet wall and centered laterally on the upstream face. On precast box culverts the year plate shall be centered laterally on the upstream face of the top slab. Where an extended interior wall interferes with this location, the year plate shall be centered in an odjacent barrel.
- b. On bridges with six (6) Inch curbs or "Jersey" shaped barriers with no endblocks, the year plate shall be centered vertically on the curb face approximately six (6) Inches from the end of the bridge, or as designated by the Engineer. On bridges with "Jersey" shaped barrier endblocks, the year plate shall be centered on the upper sloped portion of the barrier approximately 5° 6" from the end of the bridge, or as designated by the Engineer. There shall be one year plate at each end of the bridge on opposite sides.
- c. When the plans specify that both the original date of construction and the date of reconstruction are to be shown, one date shall be placed as listed above and the other located adjacent to it. Both year plates shall be shown at each end of the bridge on apposite sides.
- There will be no separate measurement or payment made for year plates on box culverts and bridges. All costs for this work shall be incidental to the other contract items.



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