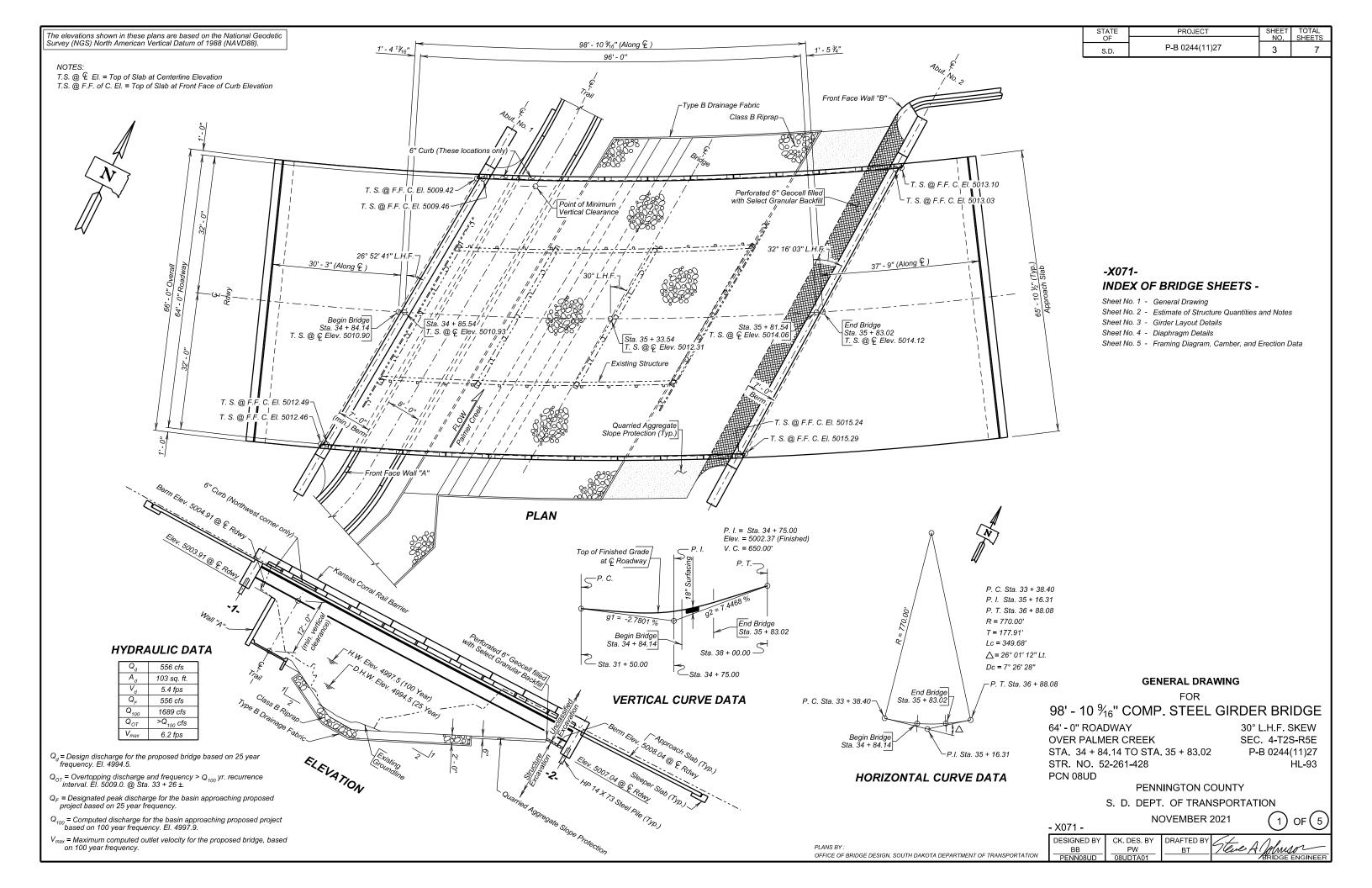


ESTIMATE OF STRUCTURE QUANTITES

Str. No. 52-261-428

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
410E0025	Structural Steel, Furnish	Lump Sum	LS



ESTIMATE OF STRUCTURE QUANTITIES

DESCRIPTION	QUANTITY	UNIT	REMARKS
∆Structural Steel, Furnish	Lump Sum	LS	See Spec. Prov.

Δ For informational purposes only, the estimated weight of structural steel is 296,688 pounds.

BRIDGE SPECIFICATIONS

- 1. Design Specifications: AASHTO LRFD Bridge Design Specifications, 9th Edition.
- Construction Specifications: South Dakota Standard Specifications for Roads and Bridges, 2015 Edition and required Provisions, Supplemental Specifications and Special Provisions as included in the Proposal.
- 3. All welding and welding inspections will be in conformance with the latest edition of AASHTO/AWS D1.5/D1.5M Bridge Welding Code unless noted otherwise in the plans.

BRIDGE DESIGN LOADING

- 1. AASHTO HL-93.
- 2. Dead Load includes 22 psf for future wearing surface on the roadway.

DESIGN MATERIAL STRENGTHS

Structural Steel (ASTM A709 Gr. 50WT2) $f_v = 50,000 \text{ psi}$

CONNECTION OF GIRDER TO PILE

- 1. Steel for the bearing plates will conform to ASTM A709 Gr. 50.
- Payment for furnishing the bearing plates will be incidental to the contract lump sum price for Structural Steel, Furnish.

GIRDERS

- 1. Structural steel will conform to ASTM A709 Gr. 50WT2. Angles in the diaphragms will conform to ASTM A588 Grade 50.
- 2. Bolts, nuts and washers will conform to ASTM F3125, Grade A325, Type 3.
- Shear connectors will be provided, but not installed. Shear connectors shown are for information only and will be field welded to the girders under a future contract.
- 4. Shear connectors will conform to Section 7.3 Type B of the Bridge Welding Code. The shear connectors that will be attached to the girder will be 7/8-inch diameter x 5 inches long and will conform to ASTM 108, Gr. 1015, 1018, or 1020. The connectors will meet the following minimum mechanical property requirements for Type B studs,

Tensile Strength 60 ksi Yield Strength 60 ksi Elongation 20% Reduction of Area 50%

- 5. The cost of welding and weld inspection will be incidental to the contract lump sum price for Structural Steel, Furnish.
- 6. See Diaphragm Details for the notes concerning diaphragms.
- Structural steel used in all girders will comply with the Charpy-V-Notch toughness requirements set forth in Section 970 of the Construction Specifications. Material greater than 1 1/2 inches in thickness will require frequency (P) testing in lieu of heat lot (H) testing.
- 8. All structural steel surfaces of the superstructure will be blast cleaned to a commercial finish, in accordance with SSPC SP6, at the fabricator. Abrasives used for blast cleaning will be clean dry sand, steel shot, mineral grit or manufactured grit. Fins, tears, slivers, and burred or sharp edges will be removed by grinding and then re-blasted to achieve the specified finish.
- 9. Dead Load camber and curvature will be achieved by heating the girders. Do not induce or correct camber or curvature in girders by cold bending without prior approval from the Engineer.

BOLT TESTING

The certified mill test reports for all bolts used on the project will include the test results for all the testing specified in section 972.2 D of the Construction Specifications. Some of these tests are supplemental tests that must be requested at the time the bolts are ordered. It is the responsibility of the Contractor to notify the bolt supplier of these requirements.

DELIVERY OF STRUCTURAL STEEL

- All structural steel will be delivered to the job site. Refer to the Special Provision for Contract Time for storage and delivery timeframe requirements. The contact person regarding delivery arrangements is Custer Area Engineer, Rich Zacher at (605) 673-4948.
- 2. All costs involved with the transportation of the structural steel to the job site will be included in the contract lump sum price for Structural Steel, Furnish.

TAX LIABILITY

The South Dakota Department of Transportation (SDDOT) is a South Dakota sales tax-exempt government entity. Therefore, a Certificate of Exemption will be provided to the successful bidding party which excuses the party from paying sales tax on the materials being furnished to the SDDOT. It is the responsibility of bidding parties to contact the SD Department of Revenue at 1-800-829-9188 to determine tax licensure requirements. A South Dakota Contractors Excise Tax License is not required for this pre-purchase contract as it is not considered a reality improvement.

ESTIMATE OF STRUCTURE QUANTITIES AND NOTES

PROJECT
P-B 0244(11)27

S.D.

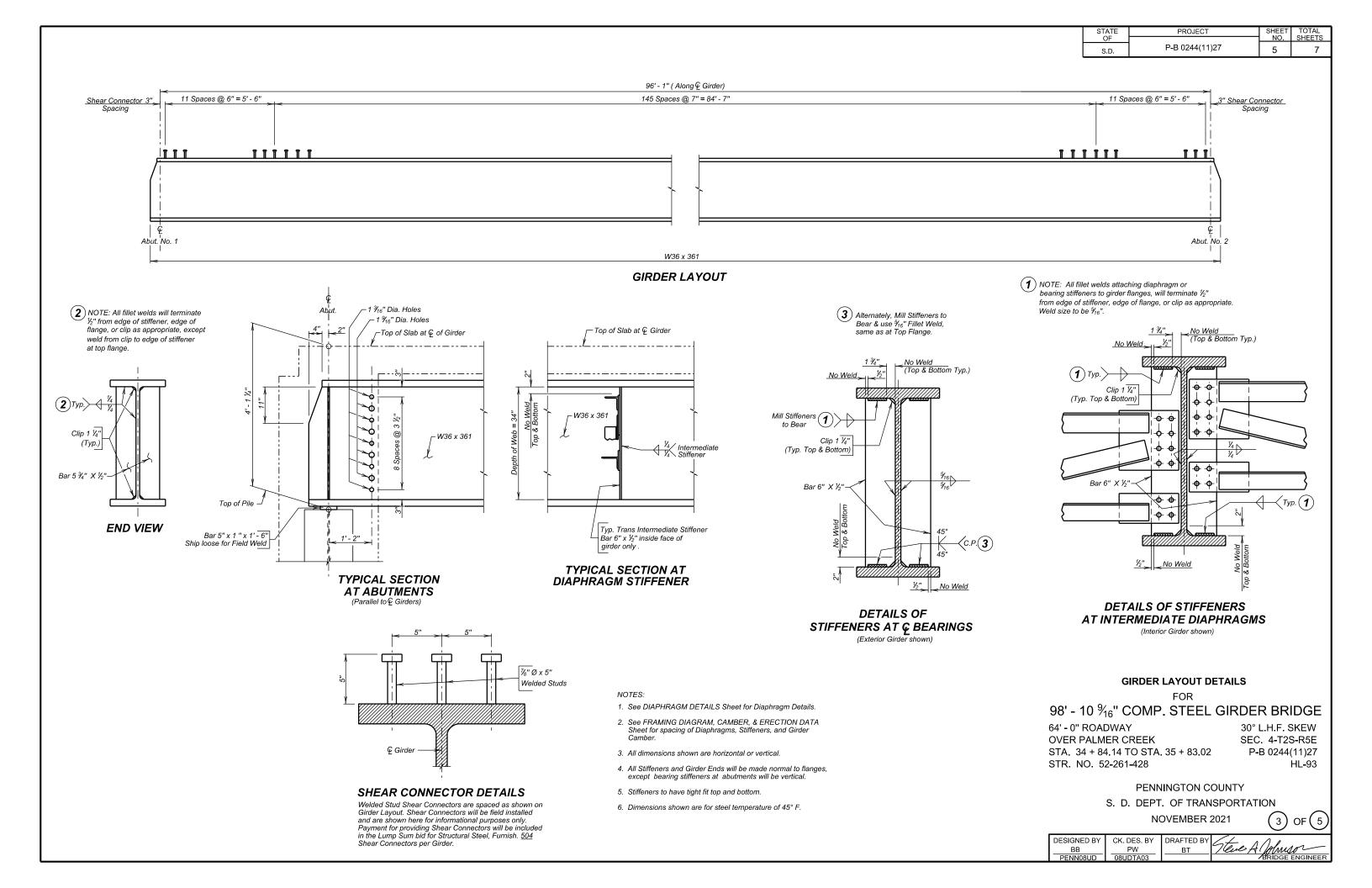
FOR

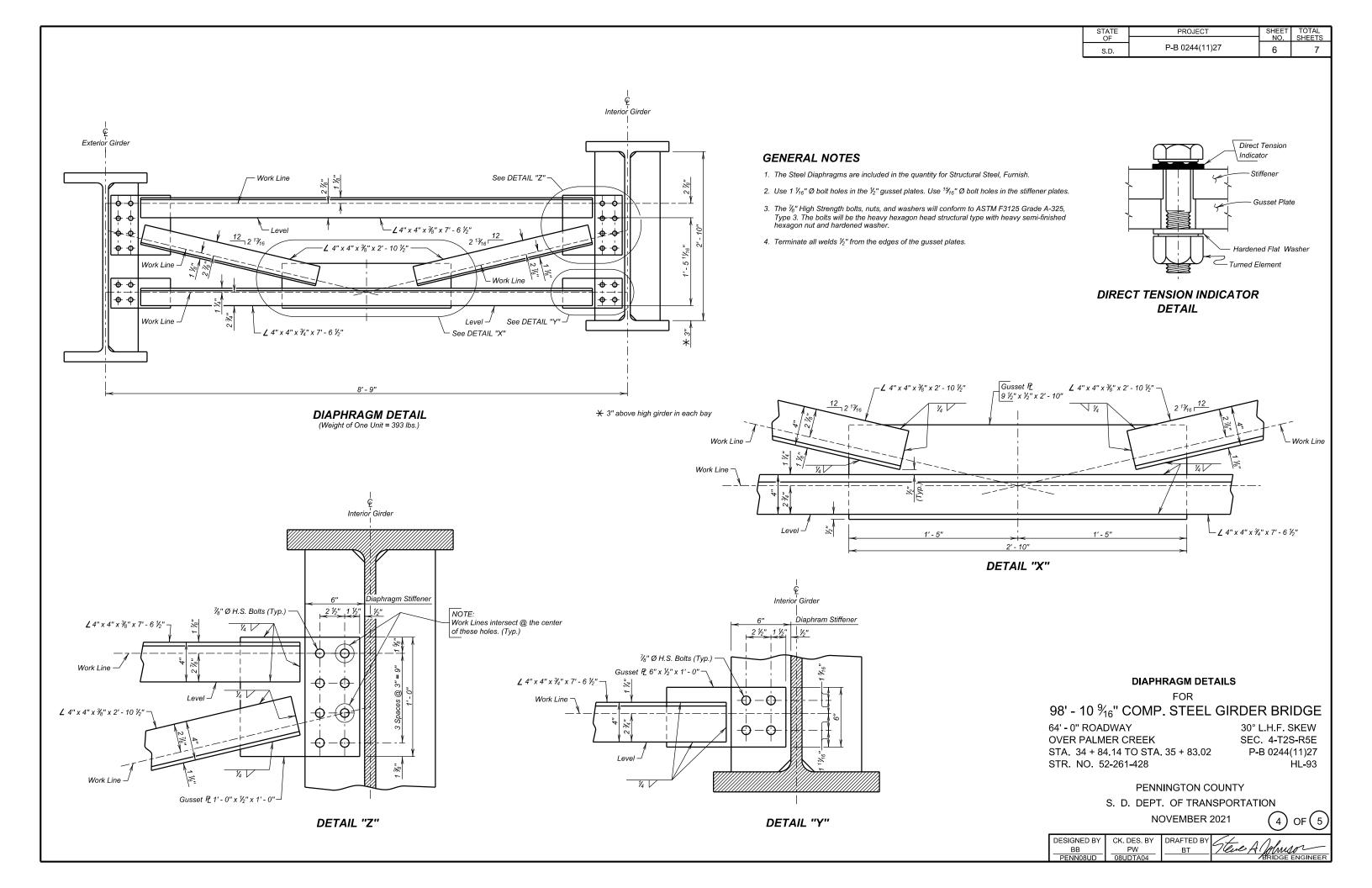
98' - 10 $\%_{16}$ " COMP. STEEL GIRDER BRIDGE

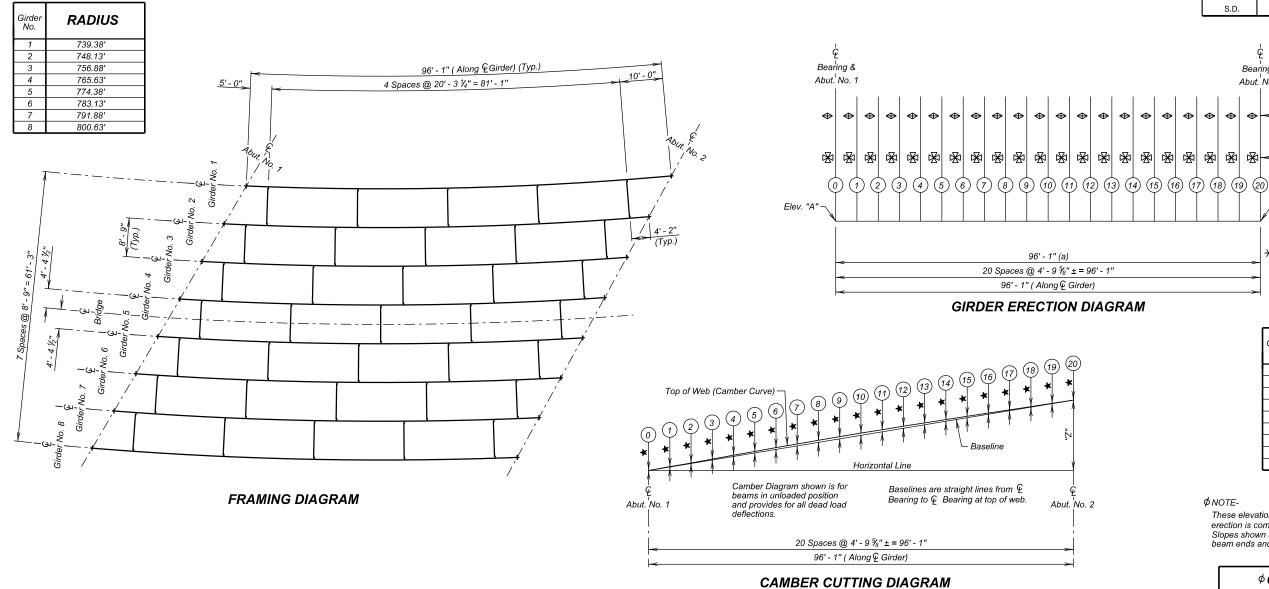
STR. NO. 52-261-428 NOVEMBER 2021



DESIGNED BY	CK. DES. BY	DRAFTED BY	L+ 111
BB	PW	ВТ	/leve A Johnson
PENN08UD	08UDTA02	-	BRIDGE ENGINEER







(Heat camber into webs of all girders as shown)

	*CAMBER DIMENSIONS								
		Girder No.							
	1	2	3	4	5	6	7	8	
0	0"	0"	0"	0"	0"	0"	0"	0"	
1	0"	V ₁₆ "	1/8"	1/8"	1/8"	1/8"	3/ ₁₆ "	¾ ₁₆ "	
2	1/ ₁₆ "	¾ ₁₆ "	1/4"	5/ ₁₆ "	5∕ ₁₆ "	5∕ ₁₆ "	3∕8″	7/ ₁₆ "	
3	1/8"	5/ ₁₆ "	3∕8″	7/16"	7/16"	1/2"	%16"	5⁄8″	
4	1/4"	7/16"	9/ ₁₆ "	5⁄8″	11/16"	1½ ₁₆ "	¾"	7∕8″	
5	5∕ ₁₆ "	1/2"	¹ ½ ₁₆ "	¾"	¹³ / ₁₆ "	13/ ₁₆ "	15/16"	1 1/16"	
6	7/ ₁₆ "	1½ ₁₆ "	13/16"	15/16"	1"	1"	1 1/8"	1 1/4"	
7	7/ ₁₆ "	₹4"	7∕8″	1"	1 1/16"	1 1/8"	1 3/16"	1 3/8"	
8	%16"	¹³ / ₁₆ "	1"	1 1/8"	1 1/8"	1 1/4"	1 5/16"	1 %16"	
9	%16"	13/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 %"	1 %16"	
10	%16"	7∕8″	1 1/16"	1 3/16"	1 1/4"	1 5⁄ ₁₆ "	1 1/16"	1 5/8"	
11	1/2"	¹³ / ₁₆ "	1"	1 1/8"	1 3/16"	1 1/4"	1 5/16"	1 %16"	
12	1/2"	13/16"	1"	1 1/8"	1 ¾16"	1 3/16"	1 5/16"	1 %16"	
13	7/ ₁₆ "	11/16"	7∕8″	1"	1"	1 1/16"	1 3/16"	1 7/16"	
14	¾"	5⁄8″	13/ ₁₆ "	7∕8"	¹⁵ / ₁₆ "	1"	1 1/16"	1 5/16"	
15	1/4"	1/2"	5⁄8″	¾"	3/4"	13/16"	7∕8″	1 1/16"	
16	¾ ₁₆ "	%"	1/2"	%16"	5⁄8″	1½ ₁₆ "	₹4"	¹⁵ / ₁₆ "	
17	1/8"	1/4"	3∕8″	7/16"	7/16"	7/16"	1/2"	5⁄8″	
18	1/16"	1/8"	1/4"	1/4"	5∕ ₁₆ "	5∕ ₁₆ "	5∕ ₁₆ "	7/16"	
19	0"	1/16"	1/16"	1/8"	1/8"	1/8"	1/8"	3/ ₁₆ "	
20	0"	0"	0"	0"	0"	0"	0"	0"	

♦ TOTAL STEEL DEFLECTION								
	Girder No.							
	1	2	3	4	5	6	7	8
0	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"
1	-0.153"	-0.158"	-0.162"	-0.163"	-0.163"	-0.165"	-0.172"	-0.182"
2	-0.306"	-0.317"	-0.324"	-0.326"	-0.327"	-0.331"	-0.344"	0365"
3	-0.439"	0456"	-0.466"	-0.469"	-0.471"	-0.476"	-0.495"	-0.526"
4	-0.573"	-0.595"	-0.608"	-0.613"	-0.614"	-0.622"	-0.646"	-0.688"
5	-0.676"	-0.704"	-0.719"	-0.725"	-0.727"	-0.735"	-0.764"	-0.815"
6	-0.779"	-0.812"	-0.830"	-0.837"	-0.839"	-0.849"	-0.881"	-0.942"
7	-0.843"	-0.879"	-0.900"	-0.907"	-0.909"	-0.920"	-0.955"	-1.024"
8	-0.906"	-0.947"	-0.970"	-0.977"	-0.980"	-0.991"	-1.028"	-1.106"
9	-0.925"	-0.969"	-0.993"	-1.001"	-1.004"	-1.014"	-1.052"	-1.135"
10	-0.944"	-0.991"	-1.016"	-1.024"	-1.027"	-1.038"	-1.076"	-1.164"
11	-0.919"	-0.966"	-0.991"	-0.999"	-1.002"	-1.012"	-1.049"	-1.138"
12	-0.893"	-0.941"	-0.966"	-0.974"	-0.976"	-0.986"	-1.021"	-1.112"
13	-0.825"	-0.872"	-0.894"	-0.902"	-0.904"	-0.913"	-0.945"	-1.032"
14	-0.757"	-0.802"	-0.823"	-0.830"	-0.833"	-0.840"	-0.869"	-0.952"
15	-0.654"	-0.693"	-0.712"	-0.718"	-0.720"	-0.726"	-0.750"	-0.825"
16	-0.550"	-0.585"	-0.601"	-0.606"	-0.608"	-0.613"	-0.632"	-0.698"
17	-0.420"	-0.447"	-0.459"	-0.463"	-0.465"	-0.468"	-0.483"	-0.535"
18	-0.290"	-0.309"	-0.318"	-0.321"	-0.321"	-0.324"	-0.334"	-0.371"
19	-0.145"	-0.155"	-0.159"	-0.160"	-0.161"	-0.162"	-0.167"	-0.186"
20	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"

	※ TOTAL CONCRETE DEFLECTION							
		Girder No.						
	1	2	3	4	5	6	7	8
0	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000'
1	-0.318"	-0.351"	-0.370"	-0.378"	-0.379"	-0.379"	-0.382"	-0.389'
2	-0.635"	-0.701"	-0.740"	-0.756"	-0.758"	-0.758"	-0.764"	-0.778'
3	-0.916"	-1.009"	-1.065"	-1.087"	-1.090"	-1.090"	-1.100"	-1.124
4	-1.197"	-1.317"	-1.389"	-1.418"	-1.422"	-1.422"	-1.436"	-1.471
5	-1.415"	-1.556"	-1.641"	-1.675"	-1.680"	-1.680"	-1.697"	-1.745'
6	-1.634"	-1.795"	-1.893"	-1.932"	-1.938"	-1.938"	-1.958"	-2.019
7	-1.770"	-1.944"	-2.051"	-2.094"	-2.100"	-2.099"	-2.122"	-2.196
8	-1.906"	-2.094"	-2.209"	-2.255"	-2.262"	-2.260"	-2.286"	-2.372
9	-1.949"	-2.143"	-2.261"	-2.308"	-2.315"	-2.313"	-2.339"	-2.436
10	-1.992"	-2.191"	-2.313"	-2.361"	-2.368"	-2.366"	-2.393"	-2.500
11	-1.939"	-2.136"	-2.255"	-2.302"	-2.309"	-2.306"	-2.332"	-2.444
12	-1.887"	-2.081"	-2.198"	-2.244"	-2.250"	-2.246"	-2.271"	-2.388
13	-1.744"	-1.927"	-2.035"	-2.078"	-2.083"	-2.079"	-2.101"	-2.217
14	-1.602"	-1.773"	-1.873"	-1.912"	-1.917"	-1.913"	-1.932"	-2.046
15	-1.383"	-1.533"	-1.620"	-1.653"	-1.657"	-1.654"	-1.669"	-1.773
16	-1.164"	-1.294"	-1.367"	-1.395"	-1.398"	-1.395"	-1.407"	-1.500
17	-0.889"	-0.989"	-1.045"	-1.066"	-1.069"	-1.066"	-1.075"	-1.149
18	-0.614"	-0.684"	-0.723"	-0.738"	-0.739"	-0.737"	-0.742"	-0.798
19	-0.307"	-0.342"	-0.361"	-0.369"	-0.370"	-0.369"	0371"	-0.399
20	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000"	0.000

Girder No.	CAMBER DIMENSIONS
	"Z"
1	3.544'
2	3.417'
3	3.296'
4	3.180'
5	3.070'
6	2.963'
7	2.862'
8	2.765'

PROJECT P-B 0244(11)27

Deflection due to weight of Structural Steel.

Deflection due to all Dead Load

above girders (Slab & Barrier Curb).

Top of erected girder in theoretical position. (No fabrication

or erection tolerances or deflection in girder shown.)

S.D.

Bearing &

Abut. No. 2

ØNOTE-

These elevations and slopes occur at a time after girder erection is completed but prior to any placement of concrete. Slopes shown are an imaginary straight line between points at beam ends and are (+) towards increasing stations.

irder	ELEVATIONS	(Top of Girder)	SLOPES (%)						
lo.	"A"	"B"	а						
1	5009.524	5013.068	3.668						
2	5009.918	5013.335	3.558						
3	5010.320	5013.616	3.433						
4	5010.728	5013.908	3.313						
5	5011.142	5014.211	3.197						
6	5011.562	5014.525	3.086						

5014.849

FRAMING DIAGRAM, CAMBER, & ERECTION DATA

5012.418 5015.182

5011.987

98' - 10 %6" COMP. STEEL GIRDER BRIDGE

64' **-** 0" ROADWAY OVER PALMER CREEK

STA. 34 + 84.14 TO STA. 35 + 83.02 STR. NO. 52-261-428

30° L.H.F. SKEW SEC. 4-T2S-R5E P-B 0244(11)27

2.980

PENNINGTON COUNTY

S. D. DEPT. OF TRANSPORTATION

NOVEMBER 2021

	$\overline{}$
- A Johnso	

DESIGNED BY	CK. DES. BY	DRAFTED BY	6+ 111
BB	PW	ВТ	/leve A (Johnson
PENN08UD	08UDTA05		BRIDGE ENGINEER