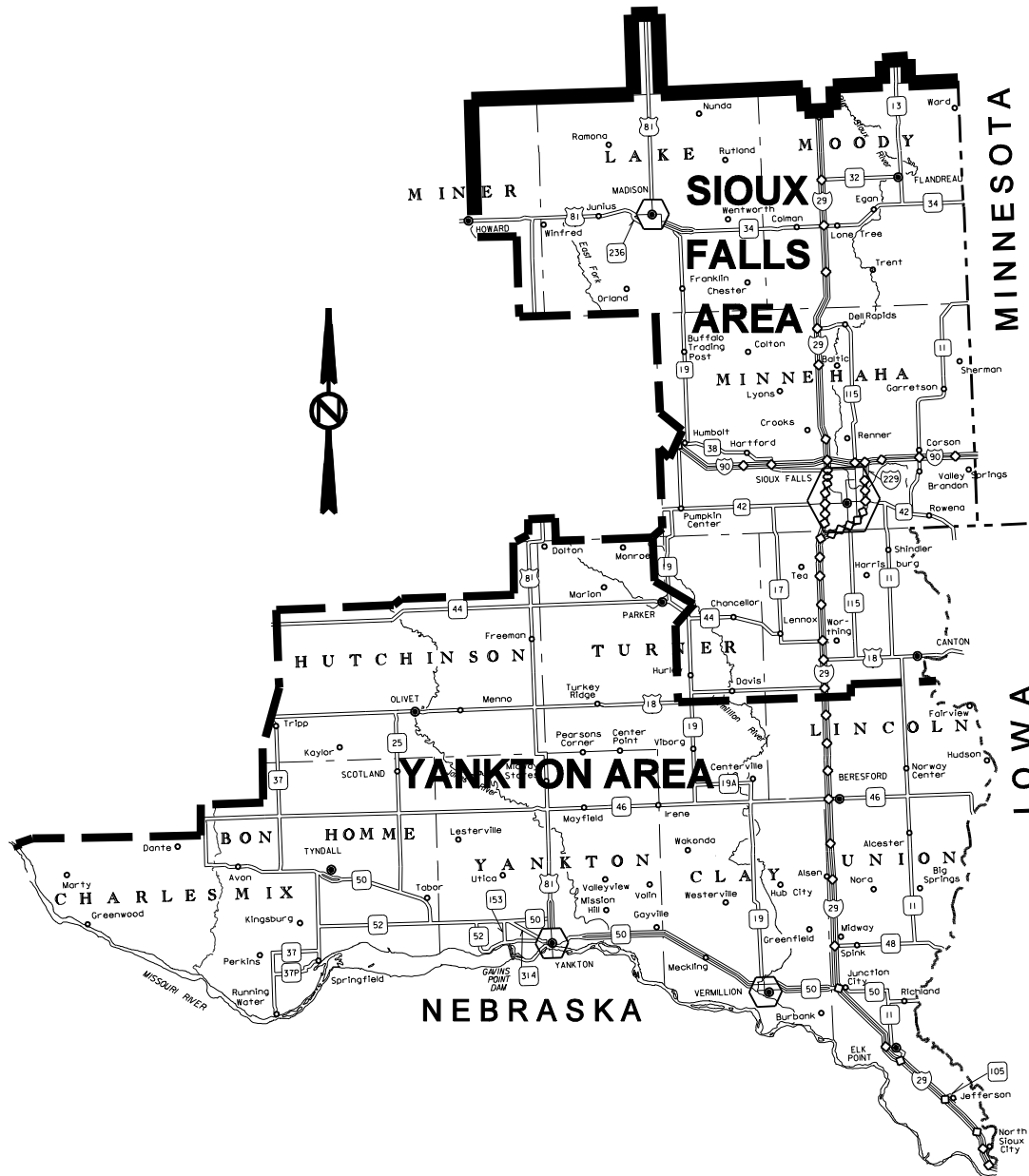


GUARDRAIL REPAIR
000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES
BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE,
LINCOLN, MINER, MINNEHAHA, MOODY, TURNER,
UNION & YANKTON COUNTIES
PCN 10HR, 10HT & 10HU



**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

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**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	000I-271	000I-272	000I-291	TOTAL	
		PCN I0HR QUANTITY	PCN I0HT QUANTITY	PCN I0HU QUANTITY	QUANTITY	UNIT
009E0197	Mobilization 1				10	Each
		<i>(Sioux Falls Area)</i>		5	5	-
009E0198	Mobilization 2				5	Each
		<i>(Yankton Area)</i>		-	-	5
120E0600	Contractor Furnished Borrow	30	30	40	100	CuYd
629E0100	3 Cable Guardrail	60	60	80	200	Ft
629E0300	3 Cable Guardrail Slip Base Anchor Assembly	<----- 1 ----->			1	Each
629E0400	3 Cable Guardrail Anchor Assembly	<----- 1 ----->			1	Each
629E0450	Retension 3 Cable Guardrail	15	15	20	50	Each
629E1000	Repair 3 Cable Guardrail	4000	4000	4000	12000	Ft
629E1100	3 Cable Guardrail End Post					
		<i>(I Beam)</i>		15	15	20
629E1102	3 Cable Guardrail Intermediate Post					
		<i>(Flanged)</i>		150	150	200
629E1102	3 Cable Guardrail Intermediate Post					
		<i>(I Beam)</i>		30	30	40
629E1103	3 Cable Guardrail Slip Base Anchor Post	2	2	2	6	Each
629E1104	3 Cable Guardrail Post, Winter	120	120	160	400	Each
629E1110	Cable Anchor Bracket	1	1	1	3	Each
629E1112	Cable Splice	3	3	4	10	Each
629E1114	3 Cable Guardrail J Hook Bolt	700	700	800	2200	Each
629E1116	Steel Turnbuckle Cable End Assembly	6	6	8	20	Each
629E1118	Spring Cable End Assembly with Turnbuckle	6	6	8	20	Each
629E1120	W Beam to 3 Cable Transition Bracket	6	6	8	20	Each
629E1122	3 Cable Guardrail End Post Cap	6	6	8	20	Each
630E0200	Straight Class A Thrie Beam Rail					
		<i>(12 Gauge)</i>		15	15	20
630E0210	Straight Class B Thrie Beam Rail					
		<i>(10 Gauge)</i>		7	7	11
630E1200	Straight Class A W Beam Rail					
		<i>(12 Gauge)</i>		300	300	400
630E1210	Straight Class B W Beam Rail					
		<i>(10 Gauge)</i>		30	30	40
630E2000	W Beam to Thrie Beam Guardrail Transition					
		<i>(6.25')</i>		<----- 2 ----->		
630E2015	W Beam Guardrail Flared End Terminal					
		<----- 1 ----->			1	Each
630E2020	W Beam Guardrail Tangent End Terminal					
		<----- 1 ----->			1	Each
630E2030	W Beam Guardrail Breakaway Cable Terminal					
		<----- 2 ----->			2	Each
630E2050	Beam Guardrail Trailing End Terminal					
		<i>(W or Thrie Beam)</i>		<----- 1 ----->		
630E2100	Beam Guardrail Post					
		<i>(6" x 8" x 6', 6.5' or 7')</i>		3	3	4
630E2105	Beam Guardrail Block					
		<i>(6" x 8" x 14" or 22.5")</i>		3	3	4
630E2110	Beam Guardrail Post and Block					
		<i>(6', 6.5' or 7' Post)</i>		30	30	30
630E2120	Beam Guardrail Post and Block, Winter	15	15	20	50	Each
630E2205	Breakaway Cable Terminal End Post	1	1	1	3	Each
630E2210	Breakaway Cable Terminal End Rail	1	1	1	3	Each
630E2215	W Beam Guardrail End Section Buffer					
		<----- 2 ----->			2	Each
630E5550	Reset Beam Guardrail Post and Block	6	6	8	20	Each
634E0010	Flagging	3	3	4	10	Hour
634E0100	Traffic Control	131	131	180	442	Unit
634E0120	Traffic Control, Miscellaneous	<----- Lump Sum ----->			Lump Sum	LS
634E0420	Type C Advance Warning Arrow Panel	<----- 1 ----->			1	Each

**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2004 Edition and Required Provisions, Supplemental Specifications and/or Special Provisions as included in the proposal.

COMPLETION DATE

The contract will become effective on date of award and will expire on October 31, 2007.

LOCATION

Guardrail repair will be limited to all Interstate and State Highways within the Sioux Falls and Yankton Areas.

ESTIMATED QUANTITIES

The Contractor shall furnish and install new guardrail material as per the Contract Proposal. The quantities for each item are estimated. The actual amount of work required may vary greatly from the Estimate of Quantities. There will be NO negotiation for overruns or underruns on this contract.

MOBILIZATION

Mobilization 1 - is the cost for mobilization per each time the Contractor is called in by the Area Engineer to perform guardrail repair within the Sioux Falls Area.

Mobilization 2 - is the cost for mobilization per each time the Contractor is called in by the Area Engineer to perform guardrail repair within the Yankton Area.

The maximum allowable contract unit price submitted for Mobilization 1 or Mobilization 2 shall not exceed \$1000.

Mobilization 1 or Mobilization 2 will be paid for once each time the Contractor is called to the Area, regardless of the number of sites requiring repair within that Area.

EMBANKMENT AND SURFACING FOR GUARDRAIL INSTALLATIONS

When a guardrail end terminal is ordered to be repaired, and the new end terminal installation requires embankment and surfacing modification, payment will be made at contract unit prices for Contractor Furnished Borrow for the fill material.

It is not anticipated that surfacing will be required as a part of this contract. However, if surfacing material (base material and/or asphalt concrete) is required, it will be:

1. Furnished by the State and a placement price will be negotiated, or
2. Furnished and placed by the Contractor and a price will be negotiated, or
3. It will be accomplished by other means approved by the Engineer.

CONTRACTOR FURNISHED BORROW

The Contractor may be required to furnish borrow material on this project. When borrow material is required it shall be furnished in accordance with the Standard Specifications.

RESTORATION OF DISTURBED AREAS

Areas disturbed as a result of work necessary under this Contract shall be reshaped and/or restored to the satisfaction of the Engineer.

Slopes and berms disturbed shall be leveled, excess material removed, area tilled to the minimum depth of three inches, seeded with Intermediate Wheatgrass at the rate of 18 Pounds P.L.S. per acre and fertilized with a commercial fertilizer with a minimum guaranteed analysis of 18-46-0 applied at the rate of 100 pounds per acre.

Cost for reshaping, leveling, removal of excess material, tilling, seeding and fertilizing disturbed areas on the slopes and berms shall be incidental to the contract unit prices for the various items.

**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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GUARDRAIL COMPLETION REQUIREMENTS

At such time as repairs are required, the Contractor will be notified. The Contractor will have 21 days to complete the repairs. In the event that the Contractor has other guardrail work scheduled on another South Dakota State contract, the Contractor may contact the Engineer to work out a reasonable schedule to accomplish the work. The Engineer will consider extending the completion time based on traffic volume, possible accident severity and probability.

Once the existing guardrail is removed from any item of concern (bridge end, box culvert, bridge column, etc.), the Contractor shall place drums or Type II Barricades at 25 foot intervals at each location where existing guardrail is removed. These devices shall extend 175 feet beyond the item of concern for each direction of traffic. Drums or Barricades shall remain in place until new guardrail has been installed. Cost for furnishing, installing and maintaining drums or barricades shall be incidental to the contract lump sum price for Traffic Control Miscellaneous.

Post end, beam, and end terminal sections shall be erected in a continuous operation within each individual run of guardrail. Incomplete guardrail installations shall be marked by delineation as noted in the previous paragraph.

If the Contractor fails to complete the required work within the time allowed, the Contractor shall install an approved safety treatment that complies with NCHRP 350, level 3, to protect the site.

Failure to comply with this requirement will necessitate liquidated damages being assessed at a rate of \$500 for each calendar day that the guardrail work remains incomplete for the item of concern. This provision applies up to the contract completion date. After the contract completion date, liquidated damages will be assessed in accordance with Section 8.7 or \$500, whichever is greater.

GUARDRAIL

1. Should some guardrail items be required that are not in the Contract Proposal, the Contractor shall furnish the items and will be paid invoice cost plus shipping, taxes and ten percent for profit. Prior approval of the Engineer will be required for these purchases. Installation cost for these items shall be incidental to the contract unit prices for the various items.

Contract unit prices for the various Beam Guardrail Post and Block items shall include the appropriate size wood block.

Cost to furnish and install new bolts, nuts, washers, nails, misc. shall be incidental to the contract unit prices for the various items.

Cost to remove and dispose of guardrail items shall be incidental to the contract unit prices for the various items.

2. Removed guardrail items that are not reused shall become the property of the Contractor.
3. Beam Guardrail Post and Block, Winter - Includes the additional cost for removal and installation of wood posts and blocks when there is in excess of one ft of solid frozen ground at the work site. This contract unit price will be an additional payment for each post and block installed under these conditions.
4. Reset Beam Guardrail Post and Block- Includes removal of wood guardrail post and block and resetting it to proper alignment with the beam guardrail. Payment for this work will be the same in frozen or unfrozen ground.
5. Outside Shoulder Installations - Whenever an outside shoulder beam end terminal is significantly damaged, the entire end terminal (25' to 50') shall be removed and replaced with an approved end terminal from the SDDOT Approved List of W Beam Guardrail Terminals. The Contractor may select from any of the terminals specified. Installation of these terminals shall be as per Standard Plate Nos. 630.45 and/or 630.46.
6. Median Installations at Twin Bridges – Whenever a median beam end terminal is significantly damaged, the entire length of beam guardrail (except for the 43.75' closest to the bridge, if this portion of the guardrail is not damaged) shall be replaced as per Standard Plate No. 630.99. This may involve cutting the existing guardrail. Whether the existing installation is W Beam or Thrie/W Beam, the total length of the newly completed installation shall be 81.25'.

**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
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GUARDRAIL (CONTINUED)

At full roadway width bridges the beam and cable guardrail shall be flared at a 16:1 flare rate. At narrow bridges the beam and cable shall be flared at a flare rate (no sharper than 32:1) that will locate the last post of the 100' W Beam to 3 Cable Transition on the shoulder line. From this point the guardrail shall be flared at a 16:1 flare rate out to the end of the 3 Cable Guardrail Slip Base Anchor Assembly. The length of 3 Cable Guardrail beyond the 100' W Beam 3 Cable Transition shall be 195' (12 spaces at 16' plus 3' across the Slip Base).

When an obsolete median installation is replaced with the above standard, the existing guardrail (if present) in the median, protecting the opposite direction traffic from the back of obsolete guardrail, shall be removed.

The entire beam portion of the guardrail shall be installed within the allotted time as described in the Guardrail Completion Requirement notes. The cable portion may be installed in early spring after the ground has thawed, however, the Department, for safety, may order installation of the cable portion within the allotted time as described in the Guardrail Completion Requirements notes.

7. If the ground condition at the site is frozen or has large snow amounts, then the portion of embankment and surfacing modification that does not affect guardrail installation may be done the following spring.

8. SDDOT Approved List of W Beam Guardrail Terminals:

Product Name:

- **ET-2000 (Tangent Terminal)**
- **SRT-350 (Flared Terminal)**

Produced By:

SYRO, Inc., a Trinity Industries Co.
2525 Stemmons Freeway
Dallas, Texas 75207
1-800-644-7976 (214) 589-8814
Fax: (214) 589-8423

- **SKT 350 (Tangent Terminal)**
- **FLEAT 350 (Flared Terminal)**

Road Systems, Inc.
1507 East 4th Street
Big Spring, Texas 79720
(915) 263-2435
Fax: (915) 267-4039

9. W Beam Guardrail Breakaway Cable Terminal – Includes the cost for removing damaged components of the existing terminal (including rail), furnishing and installing new Wood Breakaway End Posts (2), W Beam End Section (Buffer) 11" +/- radius, the Modified W Beam Connector, related items and all hardware to attach. Any other BCT items that are required will be paid for at invoice cost plus shipping, taxes and ten percent profit (labor will be incidental to other items). The BCT will only be installed at locations where a W Beam to 3 Cable Transition is required.

10. 3 Cable Guardrail Post, Winter - Includes the additional cost for removal and installation of 3 Cable Guardrail Posts (I Beam and Flanged Channel) when there is in excess of one ft of solid frozen ground at the work site. This contract unit price will be an additional payment for each post installed under these conditions.

11. Repair 3 Cable Guardrail - Includes the cost for putting existing 3 cable guardrail back into its original position and, if required, realigning posts within the displaced length of three cable guardrail. Payment for this item is applicable only when the existing cable rail requires being put back in place and posts require realigning. Payment length shall be:

- From the first existing post that does not need replacing on each end of the repair area,
- From the first existing post that does not need replacing to the anchor if the anchor post, end posts or transition bracket are replaced or,
- From the first existing post that does not need replacing to the transition bracket if the transition bracket is not replaced.

If multiple areas require repair within a cable installation, the areas shall be measured separately.

12. Retension 3 Cable Guardrail – Includes the cost for tensioning of the entire run of three cable guardrail. Payment will be made once per each installation retensioned, regardless of whether one, two or all three cables require retensioning.

**000I-271, 000I-272, 000I-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
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MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

GENERAL MAINTENANCE OF TRAFFIC

Removing, relocating, covering, salvaging and resetting of permanent traffic control devices, including delineation, shall be the responsibility of the Contractor. Cost for this work shall be incidental to the contract unit prices for the various items unless otherwise specified in the plans. Any delineators and signs damaged or lost shall be replaced by the Contractor at no cost to the State.

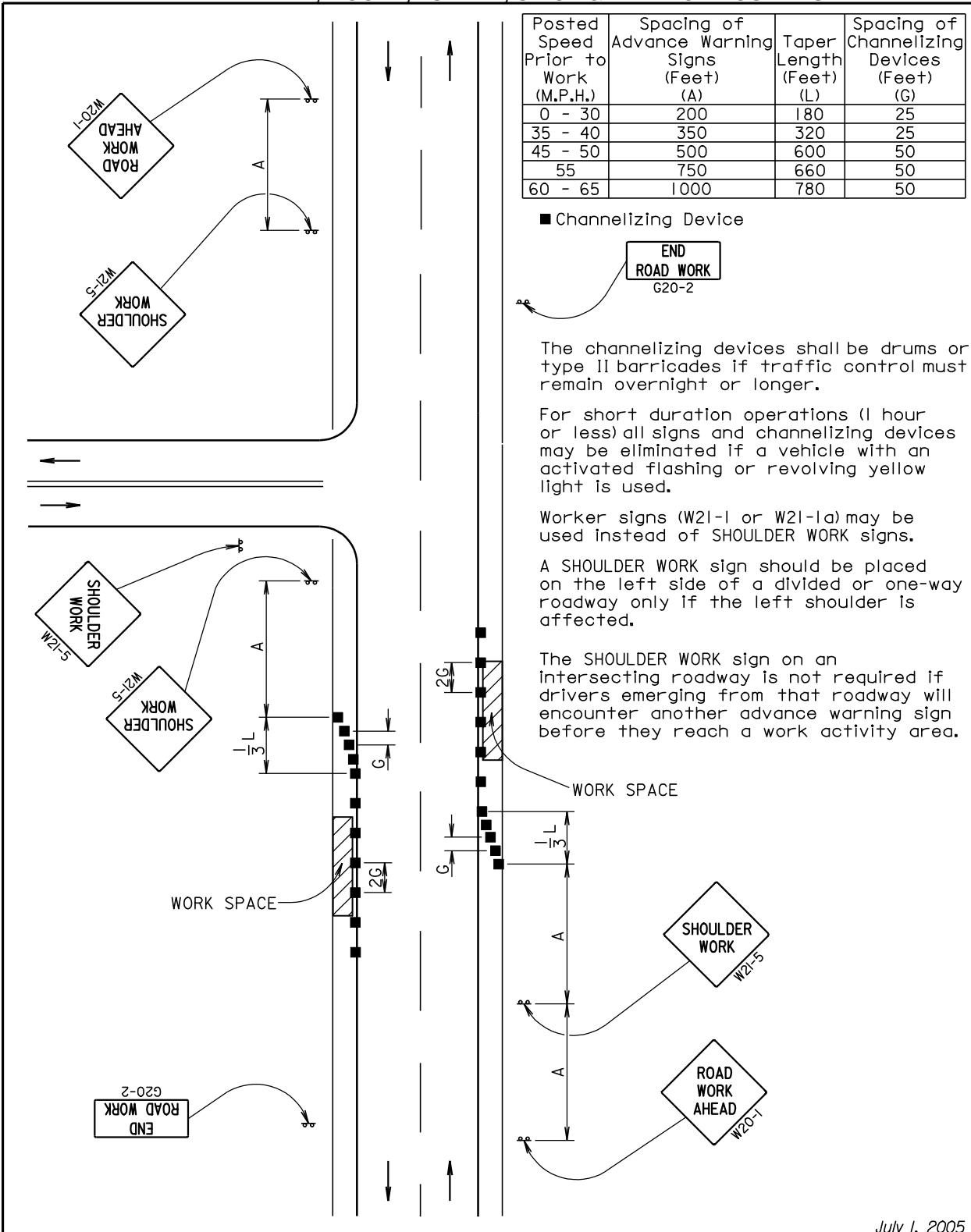
Storage of vehicles and equipment shall be outside the clear zone and as near as possible to the right-of-way line. Contractor's employees should mobilize at a location off the right-of-way and arrive at the work sites in a minimum number of vehicles necessary to perform the work.

Indiscriminate driving and parking of vehicles within the right-of-way will not be permitted. Any damage to the vegetation, surfacing, embankment, delineators and existing signs resulting from such indiscriminate use shall be repaired and/or restored by the Contractor, at no expense to the State, and to the satisfaction of the Engineer.

The Contractor shall provide documentation that all breakaway sign supports comply with FHWA NCHRP 350 crash-worthy requirements. The Contractor shall provide installation details at the preconstruction meeting for all breakaway sign support assemblies.

Sufficient traffic control devices have been included in these plans to sign one workspace. If the Contractor elects to work on additional sites simultaneously, the cost for additional traffic control devices shall be incidental to the contract unit price per unit for Traffic Control.

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



July 1, 2005

SSDOT	GUIDES FOR TRAFFIC CONTROL DEVICES WORK ON SHOULDERS	PLATE NUMBER 634.03
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRMIINT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	25
35 - 40	350	25
45 - 50	500	50
55	750	50
60 - 65	1000	50

- Flagger
- Channelizing Device

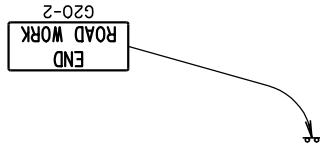
For low-volume traffic situations with short work zones on straight roadways where the flagger is visible to road users approaching from both directions, a single flagger may be used.

The ROAD WORK AHEAD and the END ROAD WORK signs may be omitted for short duration operations (1 hour or less).

For tack and/or flush seal operations, when flaggers are not being used, the FRESH OIL sign (W21-2) shall be displayed in advance of the liquid asphalt areas.

Flashing warning lights and/or flags may be used to call attention to the advance warning signs.

The channelizing devices shall be drums or type II barricades if traffic control must remain overnight or longer. 42" cones may be used in lieu of drums or type II barricades only along the centerline.

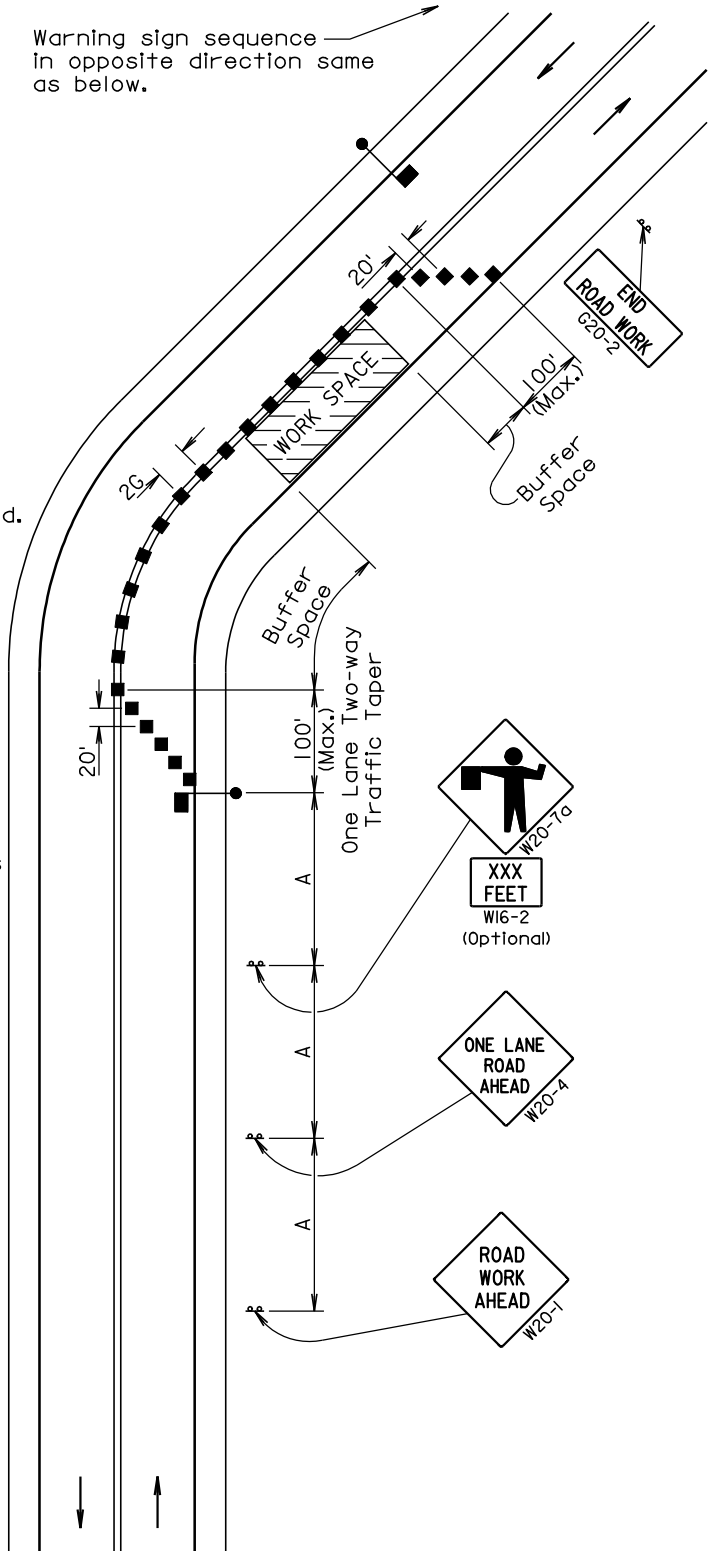


Channelizing devices are not required along the centerline adjacent to work area when pilot cars are utilized for escorting traffic through the work area.

Channelizing devices and flaggers shall be used at intersecting roads to control intersecting road traffic as required.

The buffer space shall be a sufficient length so that the channelizing devices are visible to approaching traffic.

Warning sign sequence in opposite direction same as below.



July 1, 2005

<p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>S D D O T</p>	<p>GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITH FLAGGER PROVIDED</p>	<p>PLATE NUMBER 634.23</p>
			<p>Sheet 1 of 1</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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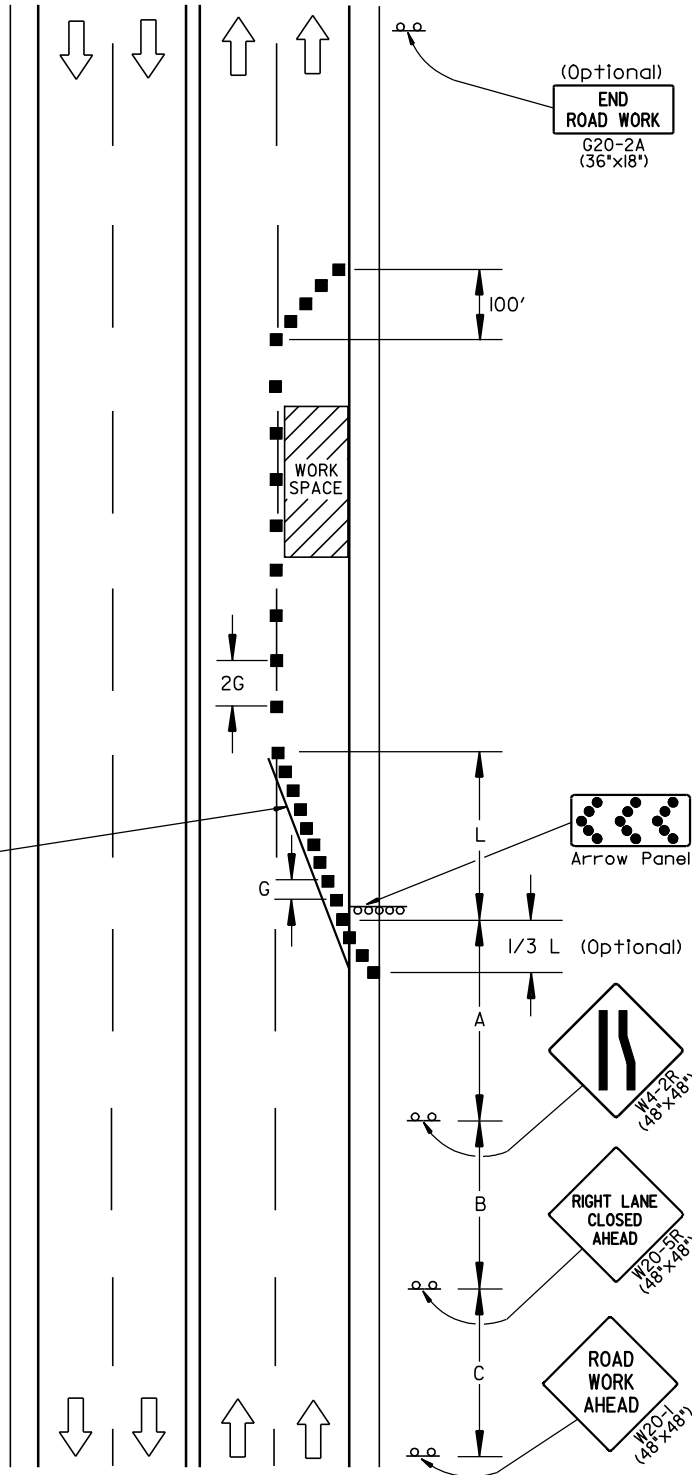
Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet)			Taper Length (Feet) (L)	Spacing of Channelizing Devices (Feet) (G)
	(A)	(B)	(C)		
0 - 30	200			180	25
35 - 40	350			320	25
45 - 50	500			600	50
55	750			660	50
60 - 65	1000			780	50

■ Channelizing Device

The Channelizing Devices shall be drums or type II barricades if traffic control must remain overnight or longer, however, 42" cones may be used in lieu of drums or type II barricades only along the centerline.

Longitudinal dimensions may be adjusted to fit project conditions such as horizontal curves, vertical curves, and other site restrictions.

Four inch white temporary pavement marking shall be used if traffic control must remain overnight or longer.



December 23, 2003

SDDOT
Published Date: 3rd Qtr. 2006

**GUIDES FOR TRAFFIC CONTROL DEVICES
 4-LANE UNDIVIDED, RIGHT LANE CLOSED**

PLATE NUMBER
 634.47

Sheet 1 of 1

Plotting Date: 11-AUG-2006

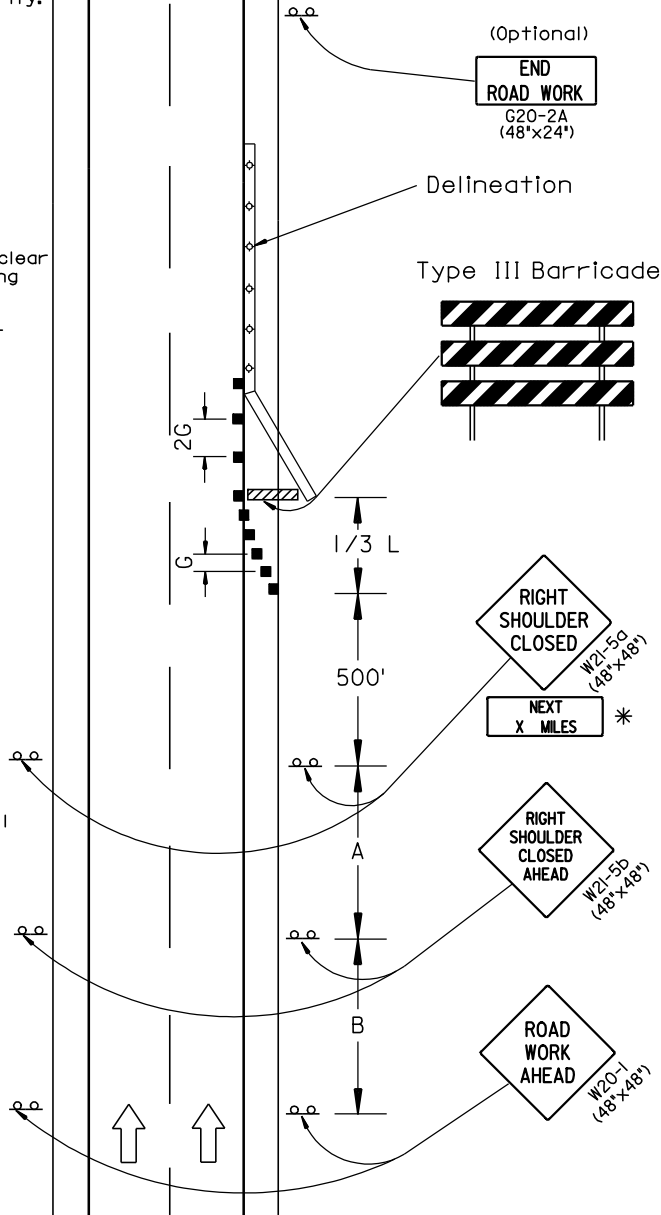
**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
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1. The barrier in this diagram shows one method that may be used to close a shoulder of a long term project. The use of a barrier should be based on the need determined by the Highway Authority.

2. Barriers should be flared beyond the clear zone to prevent vehicles from impacting their leading ends. Flare rate shall be 11:1. An alternative procedure is to place an impact attenuator to protect traffic from the end of the barrier.

- - Channelizing Devices
Drums or Type II Barricades shall be used.
- ▬ - Concrete Barrier
- * - For distances 1/2 mile or greater.

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet)			Taper Length (Feet) (L)	Spacing of Channelizing Devices (Feet) (G)
	(A)	(B)	(C)		
0 - 30	200			180	25
35 - 40	350			320	25
45 - 50	500			600	50
55	750			660	50
60 - 65	1000			780	50
	(A)	(B)			
75	1000	1600		1125	50



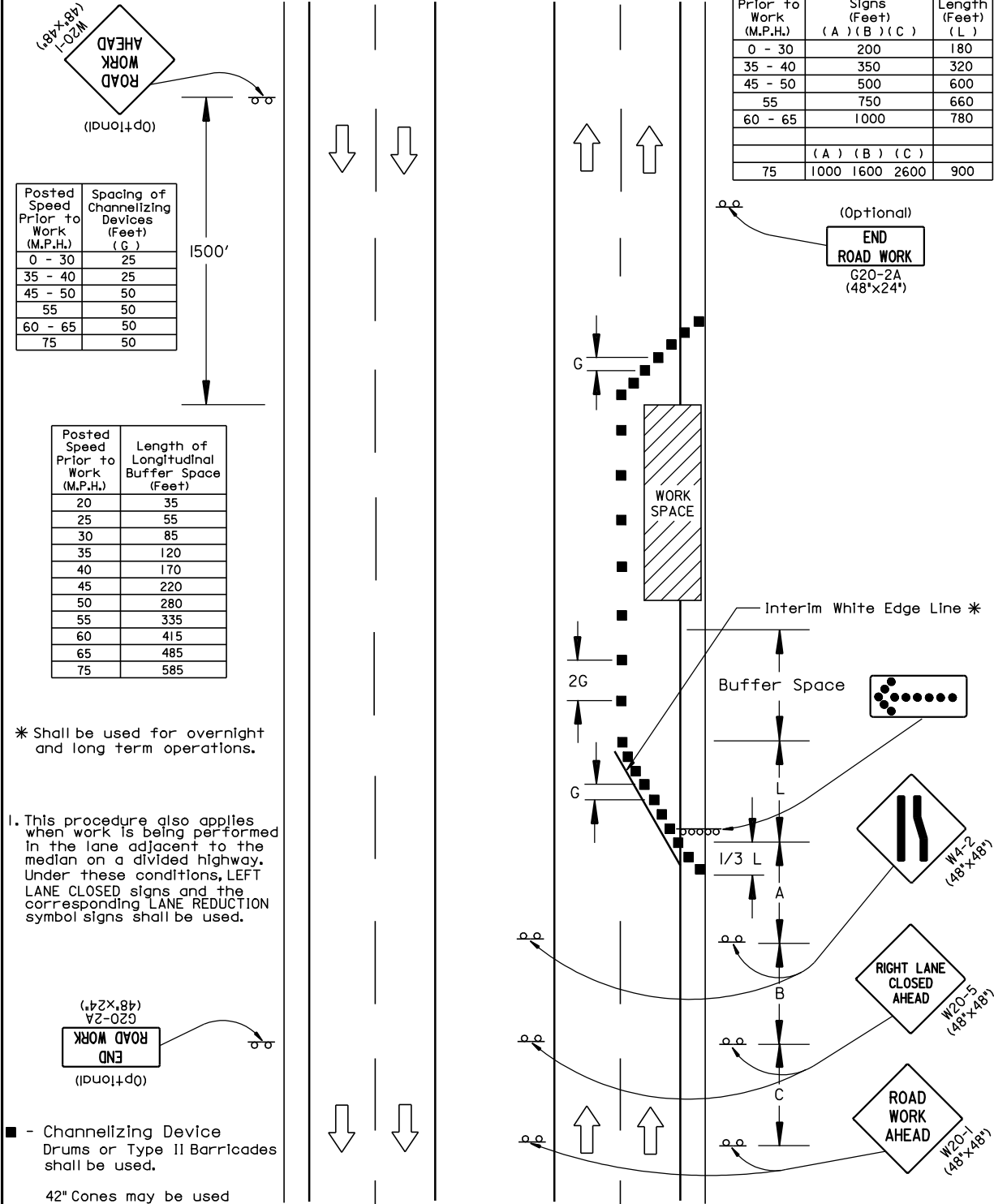
March 31, 2000

Published Date: 3rd Qtr. 2006	S D D O T	GUIDES FOR TRAFFIC CONTROL DEVICES SHOULDER CLOSED	PLATE NUMBER 634.61
			Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

WITHOUT BARRIER



* Shall be used for overnight and long term operations.

1. This procedure also applies when work is being performed in the lane adjacent to the median on a divided highway. Under these conditions, LEFT LANE CLOSED signs and the corresponding LANE REDUCTION symbol signs shall be used.

- - Channelizing Device Drums or Type II Barricades shall be used.
- 42" Cones may be used along centerline.

September 14, 2002

SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITHOUT BARRIER	PLATE NUMBER 634.64
		Sheet 1 of 1

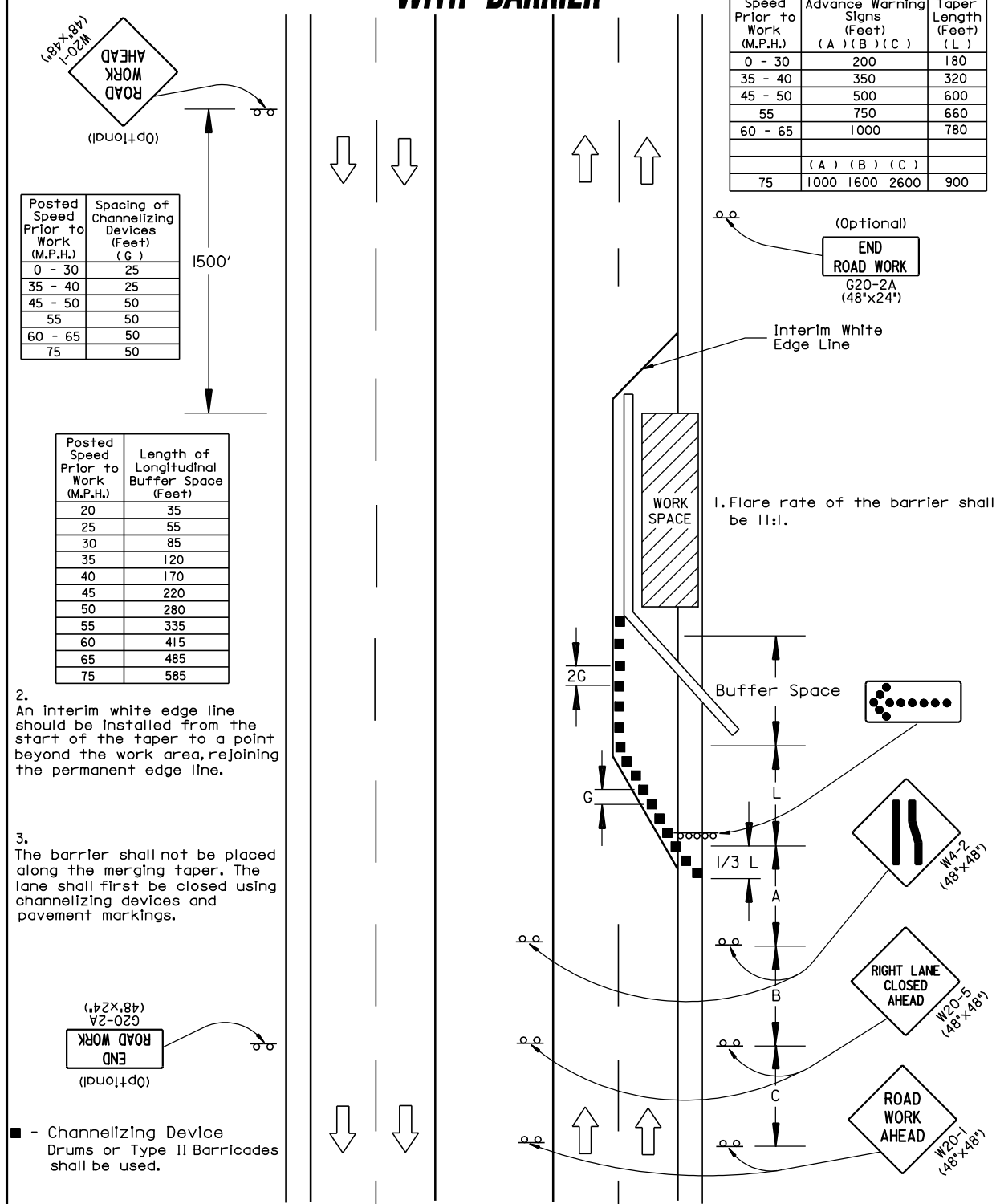
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRMIINT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
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WITH BARRIER



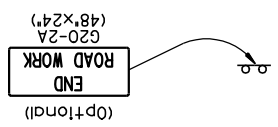
Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet)			Taper Length (Feet) (L)
	(A)	(B)	(C)	
0 - 30	200			180
35 - 40	350			320
45 - 50	500			600
55	750			660
60 - 65	1000			780
	(A)	(B)	(C)	
75	1000	1600	2600	900

Posted Speed Prior to Work (M.P.H.)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	25
35 - 40	25
45 - 50	50
55	50
60 - 65	50
75	50

Posted Speed Prior to Work (M.P.H.)	Length of Longitudinal Buffer Space (Feet)
20	35
25	55
30	85
35	120
40	170
45	220
50	280
55	335
60	415
65	485
75	585

2. An interim white edge line should be installed from the start of the taper to a point beyond the work area, rejoining the permanent edge line.

3. The barrier shall not be placed along the merging taper. The lane shall first be closed using channelizing devices and pavement markings.



■ - Channelizing Device Drums or Type II Barricades shall be used.

March 31, 2000

SDOT	GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITH BARRIER	PLATE NUMBER 634.65
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRMIINT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

ITEMIZED LIST FOR TRAFFIC CONTROL

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
E5-1	36" x 32"	EXIT GORE SIGN		24	
G20-2a	36" x 18"	END ROAD WORK	2	17	34
R1-1	48" x 48"	STOP		34	
R1-2	48" x 48"	YIELD		34	
R2-1	30" x 36"	SPEED LIMIT __		23	
R2-5a	30" x 36"	REDUCED SPEED AHEAD		23	
R4-7	24" x 30"	KEEP RIGHT (SYMBOL)		18	
R5-1	48" x 48"	DO NOT ENTER		34	
R5-1a	48" x 36"	WRONG WAY		29	
R10-6	24" x 36"	STOP HERE ON RED		20	
R11-2	48" x 30"	ROAD CLOSED		27	
R11-3a	60" x 30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		30	
R11-4	60" x 30"	ROAD CLOSED TO THRU TRAFFIC		30	
SW12-1b	120" x 60"	HIGHWAY WORKERS GIVE'EM A BRAKE		80	
W1-1	48" x 48"	LEFT OR RIGHT TURN ARROW		34	
W1-2	48" x 48"	LEFT OR RIGHT CURVE ARROW		34	
W1-3	48" x 48"	REVERSE TURN SIGN (LEFT OR RIGHT)		34	
W1-4a	48" x 48"	REVERSE CURVE SIGN (LEFT OR RIGHT)		34	
W3-1a	48" x 48"	STOP AHEAD (SYMBOL)		34	
W3-2a	48" x 48"	YIELD AHEAD (SYMBOL)		34	
W3-3	48" x 48"	SIGNAL AHEAD (SYMBOL)		34	
W3-5	48" x 48"	SPEED REDUCTION (__ MPH)		34	
W4-1	48" x 48"	MERGE (SYMBOL)		34	
W4-2	48" x 48"	LEFT OR RIGHT LANE ENDS (SYMBOL)	2	34	68
W5-2	48" x 48"	NARROW BRIDGE		34	
W5-3	48" x 48"	ONE LANE BRIDGE		34	
W7-3a	30" x 24"	NEXT __ MILES		18	
W8-1	36" x 36"	BUMP		27	
W8-6	48" x 48"	TRUCK CROSSING		34	
W8-7	36" x 36"	LOOSE GRAVEL		27	
W8-9a	48" x 48"	SHOULDER DROP-OFF		34	
W8-11	48" x 48"	UNEVEN LANES		34	
W13-1	24" x 24"	ADVISORY SPEED PLATE		16	
W20-1	48" x 48"	ROAD WORK AHEAD	2	34	68
W20-2	48" x 48"	DETOUR AHEAD		34	
W20-3	48" x 48"	ROAD CLOSED AHEAD		34	
W20-4	48" x 48"	ONE LANE ROAD AHEAD	2	34	68
W20-5	48" x 48"	LT. OR RT. LANE CLOSED AHEAD	2	34	68
W20-7a	48" x 48"	FLAGGER	2	34	68
W20-7b	48" x 48"	BE PREPARED TO STOP		34	
W21-1a	48" x 48"	WORKERS (SYMBOL)		34	
W21-2	36" x 36"	FRESH OIL		27	
W21-3	48" x 48"	ROAD MACHINERY AHEAD		34	
W21-5	48" x 48"	SHOULDER WORK	2	34	68
W21-5a	48" x 48"	RIGHT SHOULDER CLOSED		34	
W21-5b	48" x 48"	RIGHT SHOULDER CLOSED AHEAD		34	
SPECIAL	30" x 24"	FINES DOUBLED		18	
****	12" x 36"	TYPE III OBJECT MARKER		15	
****	****	TYPE III BARRICADE - 8 FT. SINGLE SIDED		40	
****	****	TYPE III BARRICADE - 8 FT. DOUBLE SIDED		56	
TOTAL UNITS					442

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

PLAN

CABLE SPLICE

POST SPACING FOR HORIZONTAL CURVES

ROADWAY ϕ CURVATURE	MAX. POST SPACING
8° and Less	16'
Greater than 8° to 13°	12'

GENERAL NOTES:
 Either flanged channel steel posts or S3x5.7 steel I beam posts shall be used, but post type shall be consistent throughout the project. The S3x5.7 Steel I Beam post shall be used for the end posts when the flanged channel steel post is used as line posts.
 All costs associated with furnishing and constructing the 3 cable guardrail anchor assembly including the concrete anchor, cable anchor bracket, compensating device, steel turnbuckle cable assembly, and necessary hardware shall be incidental to the contract unit price per Each for "3 Cable Guardrail Anchor Assembly".
 All costs associated with furnishing and constructing the 3 cable guardrail including posts, cable, cable splices, and hardware shall be incidental to the contract unit price per Ft for "3 Cable Guardrail".

The following table and criteria shall apply to the arrangement of the Spring Cable End Assemblies (Compensation Devices) and Turnbuckle Cable End Assemblies:

LENGTH OF CABLE RUN		CRITERIA FOR ARRANGEMENT OF THE SPRING CABLE END ASSEMBLIES (COMPENSATION DEVICES) AND TURNBUCKLE CABLE END ASSEMBLIES	
To 500'		Use turnbuckle on the approaching traffic end and compensating device on the other end of each individual cable, except in the W Beam to 3 Cable Transition where all compensating devices shall be provided at the bridge ends.	
Greater than 500' to 1000'		Use compensating device on each end of each individual cable.	
Greater than 1000'		Start new run by interlacing at last parallel post as shown above.	

All Compensating Devices shall be attached to the cable anchor bracket when one end of the run is attached to a bridge.
 Compensating Devices must have a spring rate of 450 ± 50 Lbs. per inch and shall have a total available travel of 6" minimum.

The cable shall be retensioned after the initial 2 week pretension period in accordance with the following table:

Temperature Range (Deg.)	120 to 110	109 to 100	99 to 90	89 to 80	79 to 70	69 to 60	59 to 50	49 to 40	39 to 30	29 to 20	19 to 10	9 to -1	-1 to -20
Spring Compression (in.)	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4

10000

3 CABLE GUARDRAIL

March 28, 2001

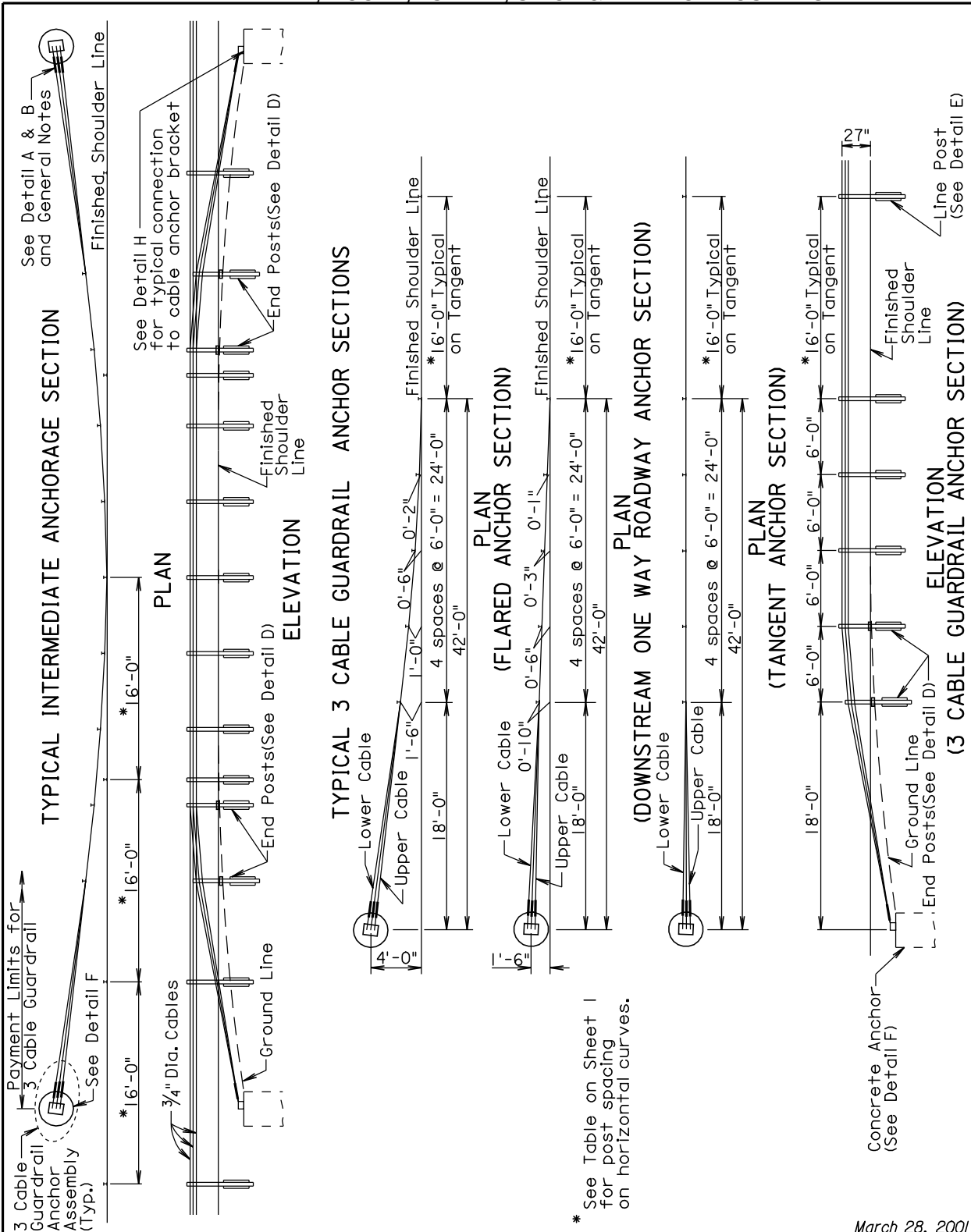
PLATE NUMBER
629.01

Sheet 1 of 6

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



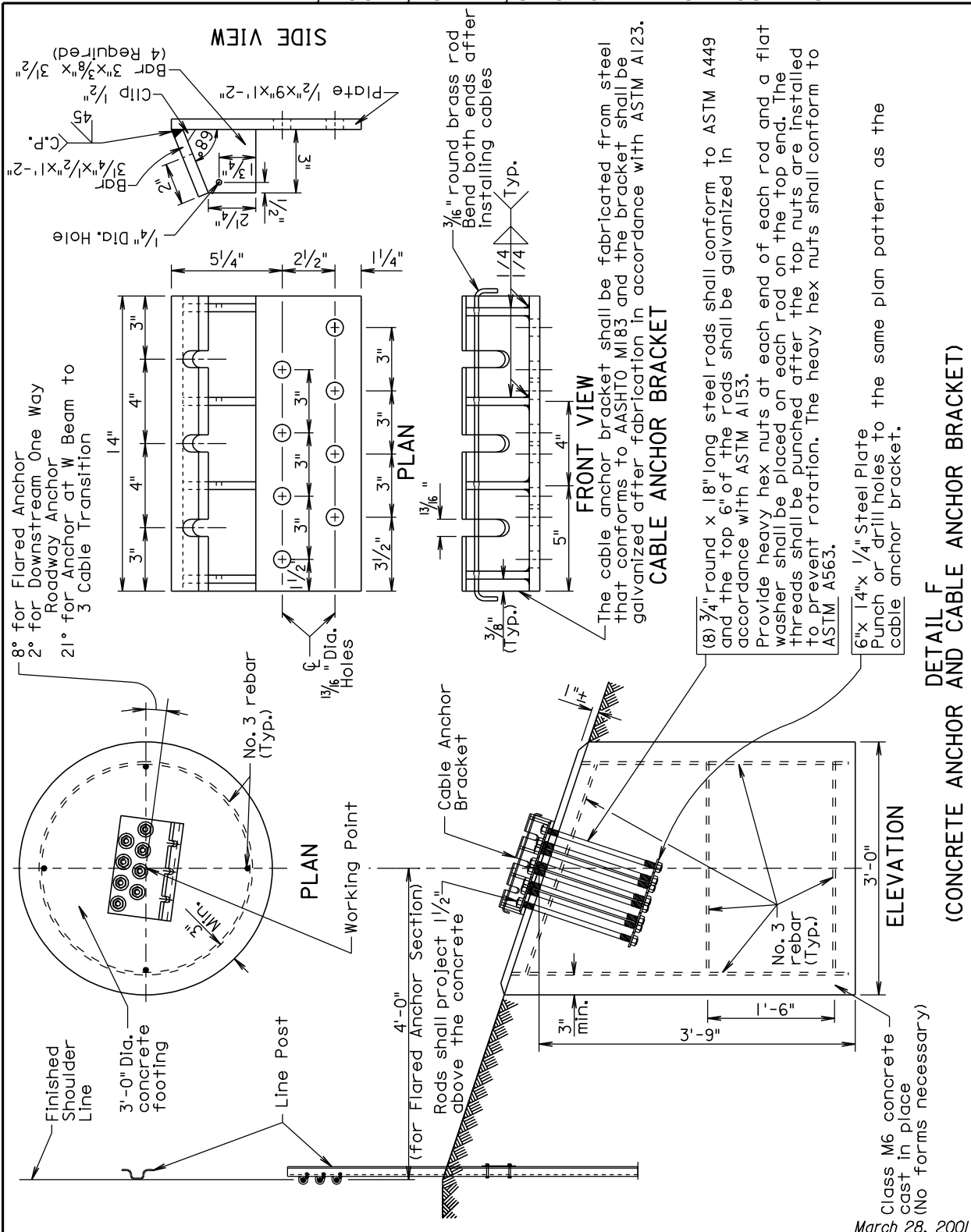
* See Table on Sheet 1 for post spacing on horizontal curves.

March 28, 2001

<p>Published Date: 3rd Qtr. 2006</p>	<p>100006</p>	<p>3 CABLE GUARDRAIL</p>	<p>PLATE NUMBER 629.01</p>
			<p>Sheet 2 of 6</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



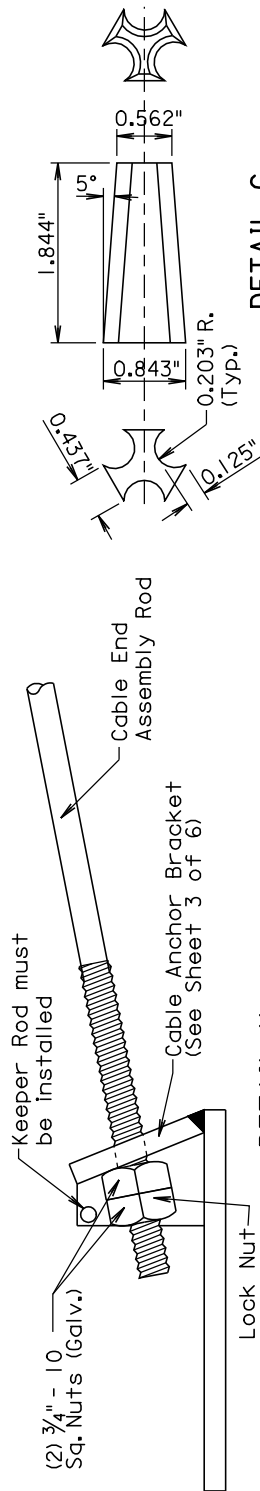
**DETAIL F
 (CONCRETE ANCHOR AND CABLE ANCHOR BRACKET)**

March 28, 2001

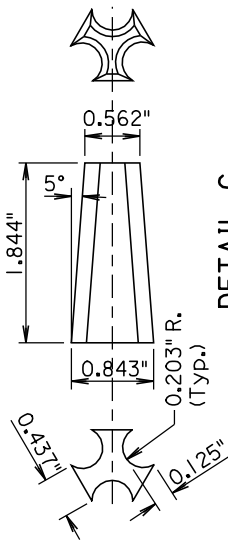
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		<p>Sheet 3 of 6</p>

Plotting Date: 11-AUG-2006

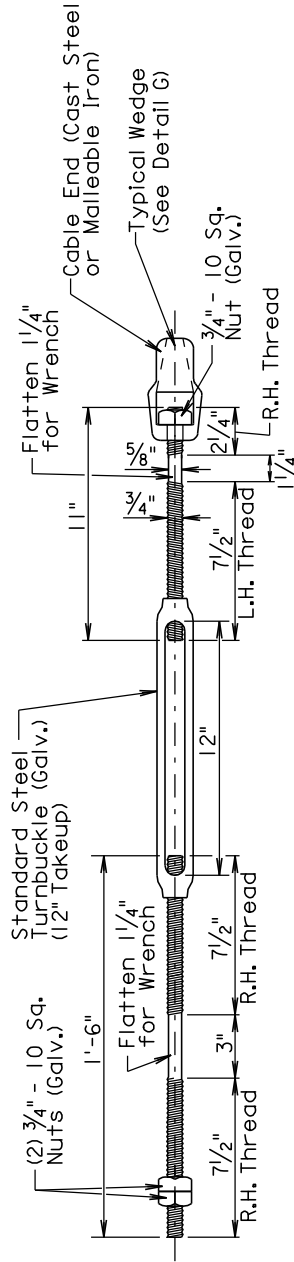
0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES



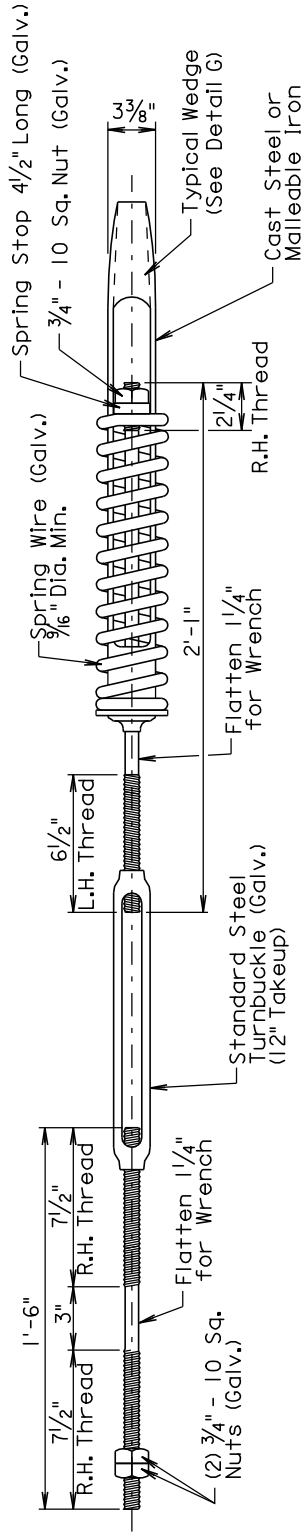
DETAIL H
 (CABLE END ASSEMBLY ROD
 CONNECTION TO CABLE ANCHOR BRACKET)



DETAIL G
 (TYPICAL WEDGE FOR ALL
 SPLICES AND CABLE
 FITTINGS)



DETAIL A
 (STEEL TURNBUCKLE CABLE END ASSEMBLY)
 Minimum Tensile Strength = 25,000 Lbs.



DETAIL B
 (SPRING CABLE END ASSEMBLY WITH TURNBUCKLE)
 (COMPENSATING DEVICE)

March 28, 2001

Published Date: 3rd Qtr. 2006

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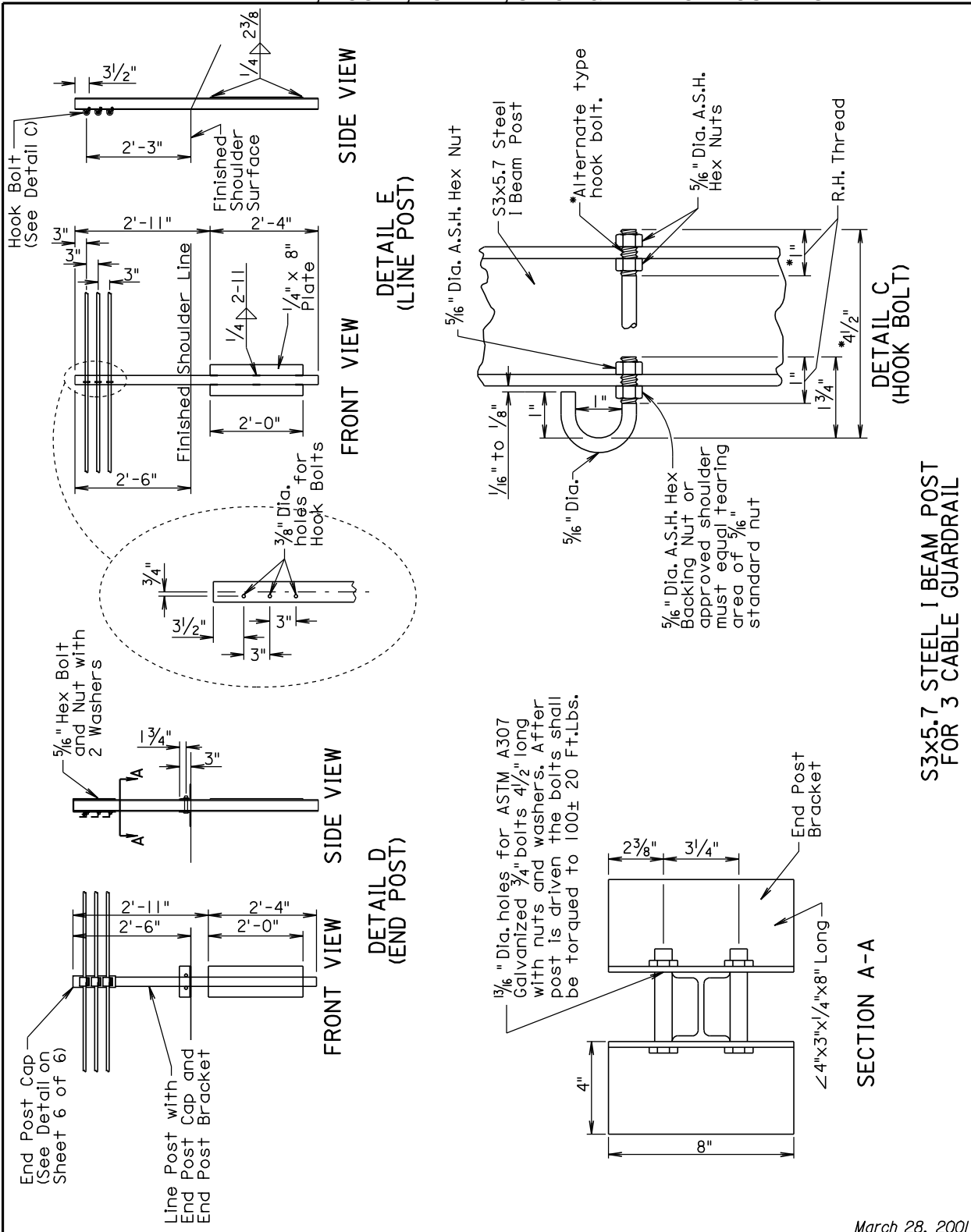
3 CABLE GUARDRAIL

PLATE NUMBER
 629.01

Sheet 4 of 6

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



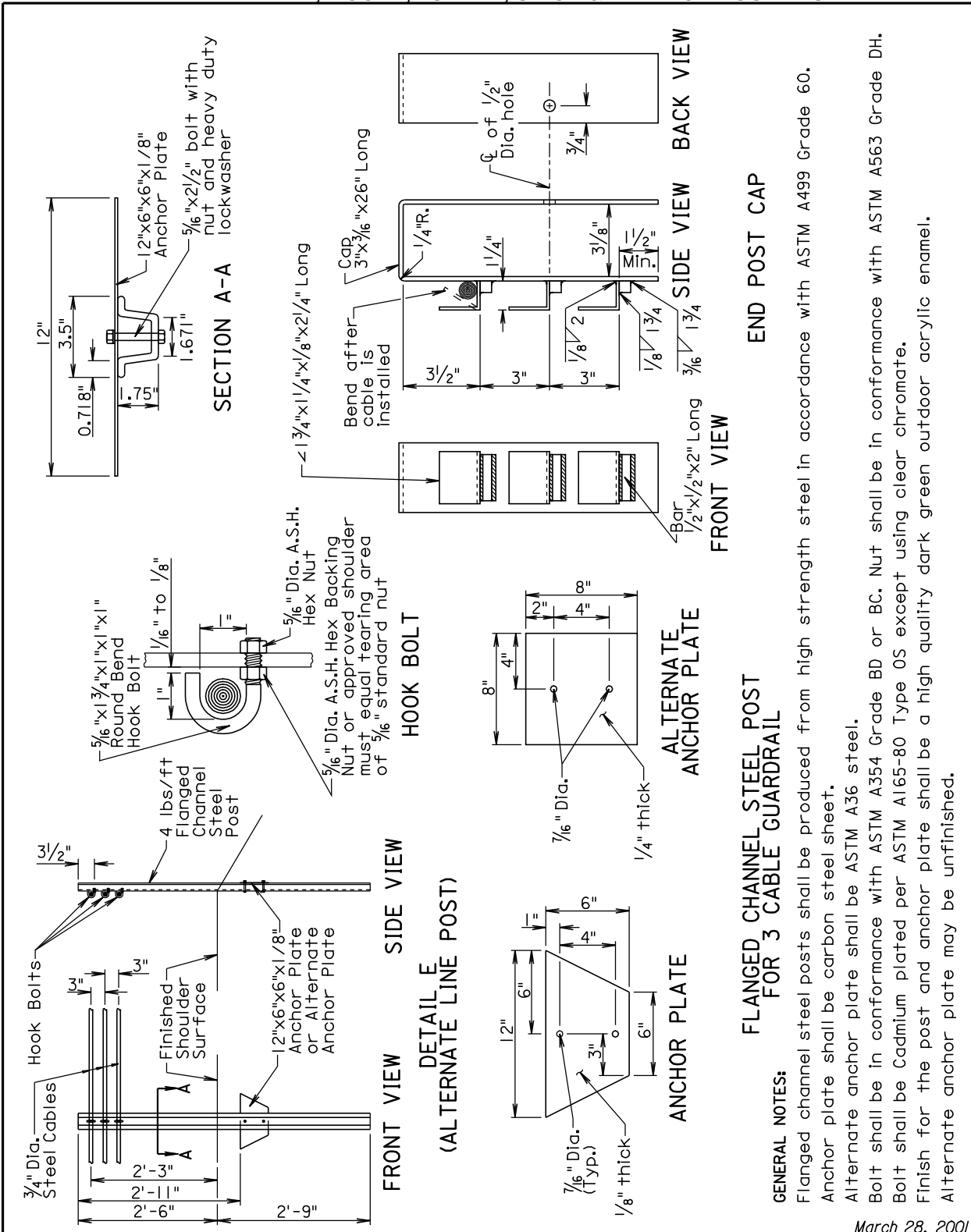
**S3x5.7 STEEL I BEAM POST
 FOR 3 CABLE GUARDRAIL**

March 28, 2001

<p>Published Date: 3rd Qtr. 2006</p>	<p align="center">3 CABLE GUARDRAIL</p>	<p>PLATE NUMBER 629.01</p>
		<p>Sheet 5 of 6</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



FLANGED CHANNEL STEEL POST FOR 3 CABLE GUARDRAIL

GENERAL NOTES:
 Flanged channel steel posts shall be produced from high strength steel in accordance with ASTM A499 Grade 60.
 Anchor plate shall be carbon steel sheet.
 Alternate anchor plate shall be ASTM A36 steel.
 Bolt shall be in conformance with ASTM A354 Grade BD or BC. Nut shall be in conformance with ASTM A563 Grade DH.
 Bolt shall be Cadmium plated per ASTM A165-80 Type OS except using clear chromate.
 Finish for the post and anchor plate shall be a high quality dark green outdoor acrylic enamel.
 Alternate anchor plate may be unfinished.

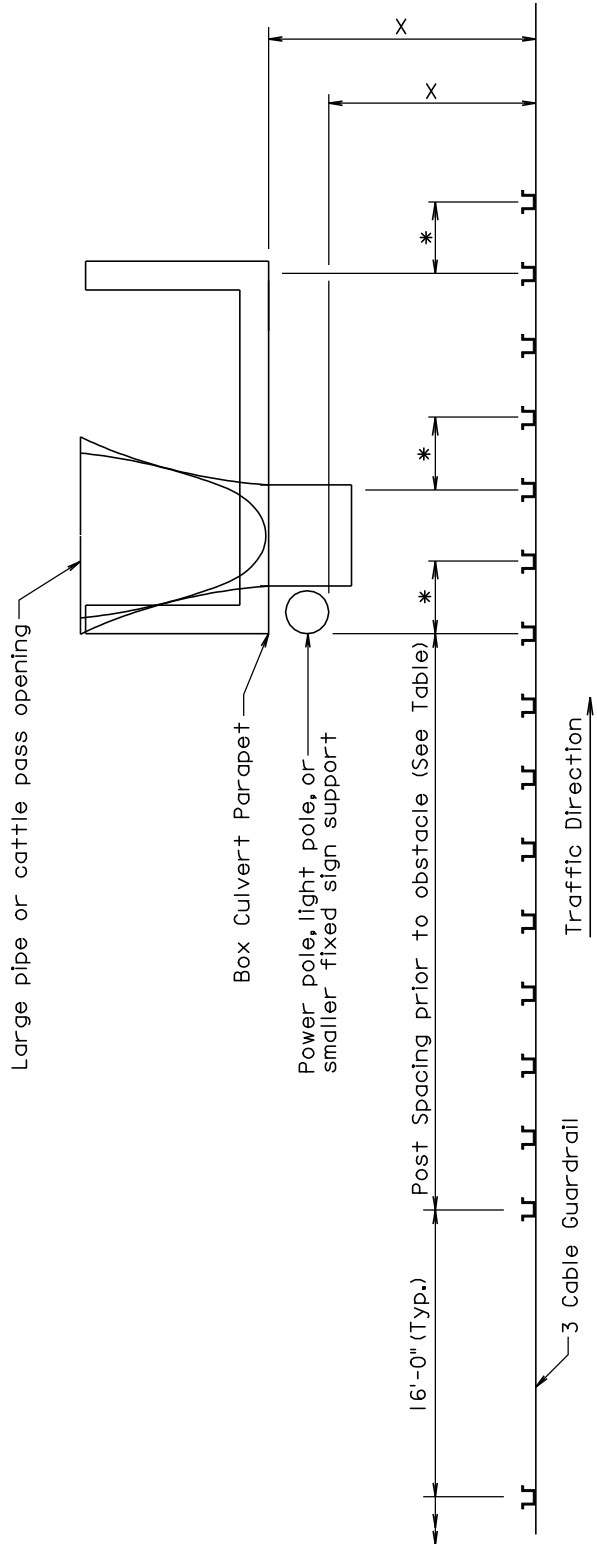
March 28, 2001

<p align="center">10DD6</p> <p align="center">3 CABLE GUARDRAIL</p>	<p align="right">PLATE NUMBER 629.01</p>
	<p align="right">Sheet 6 of 6</p>

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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* Post spacings for control of deflection shall continue to one post past the obstacle for one way traffic.
 Post spacings for control of deflection shall be provided on both sides of the obstacle for two way traffic.

X (Ft)	POST SPACING PRIOR TO OBSTACLE
7.0 to 7.9	8 @ 4'-0"
8.0 to 9.4	6 @ 8'-0"
9.5 to 10.9	4 @ 12'-0"
11.0 and Greater	16'-0" (Typ.)

GENERAL NOTE:

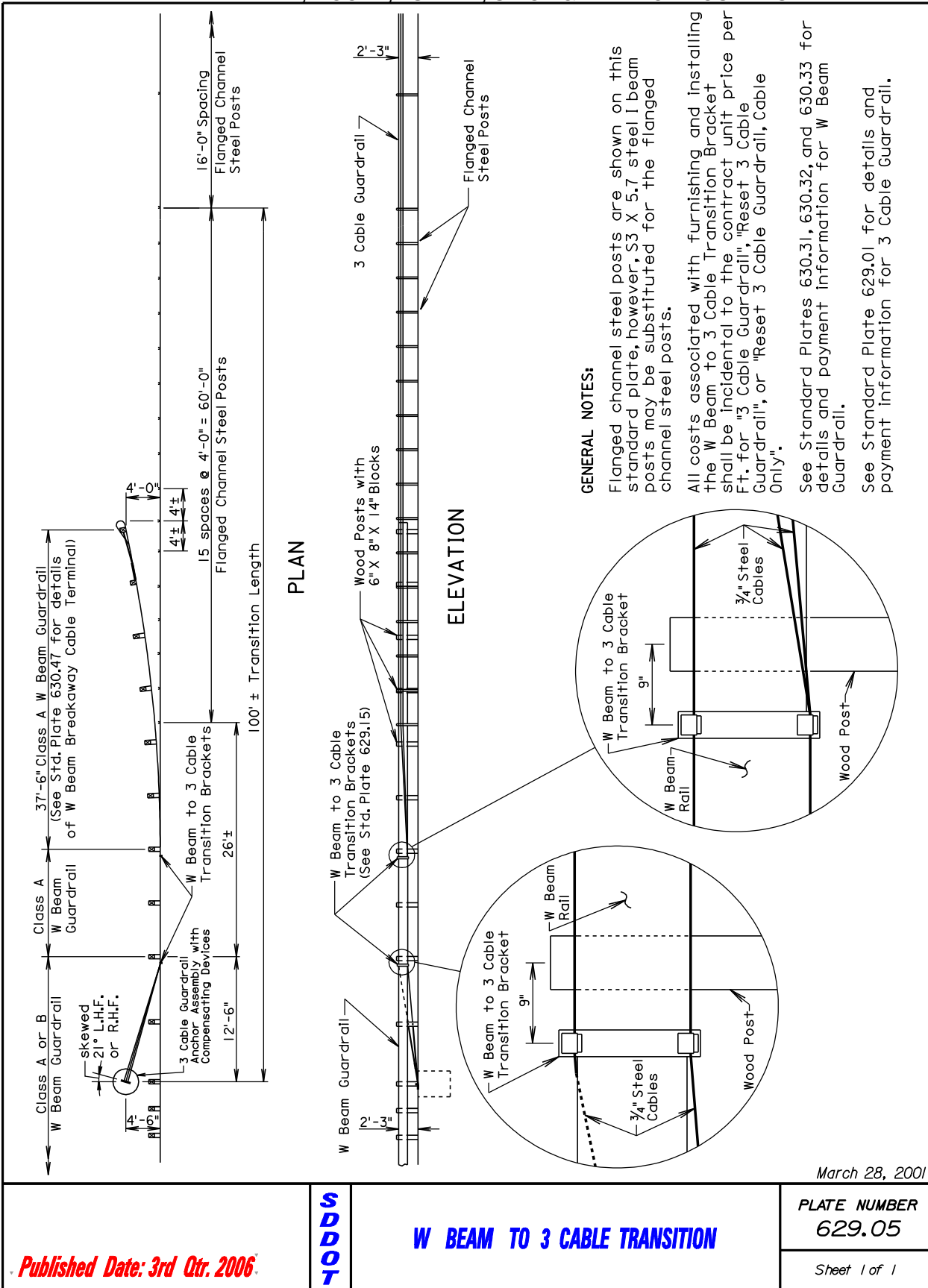
For illustrational purposes, the 3 cable guardrail posts and post spacings shown on this standard plate depict the situation when there is a box culvert 7' to 7.9' away from the 3 cable guardrail and the traffic is one way.

March 31, 2000

<p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>3 CABLE GUARDRAIL POST SPACING FOR DEFLECTION CONTROL</p>	<p>PLATE NUMBER 629.02</p>
		<p>Sheet 1 of 1</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

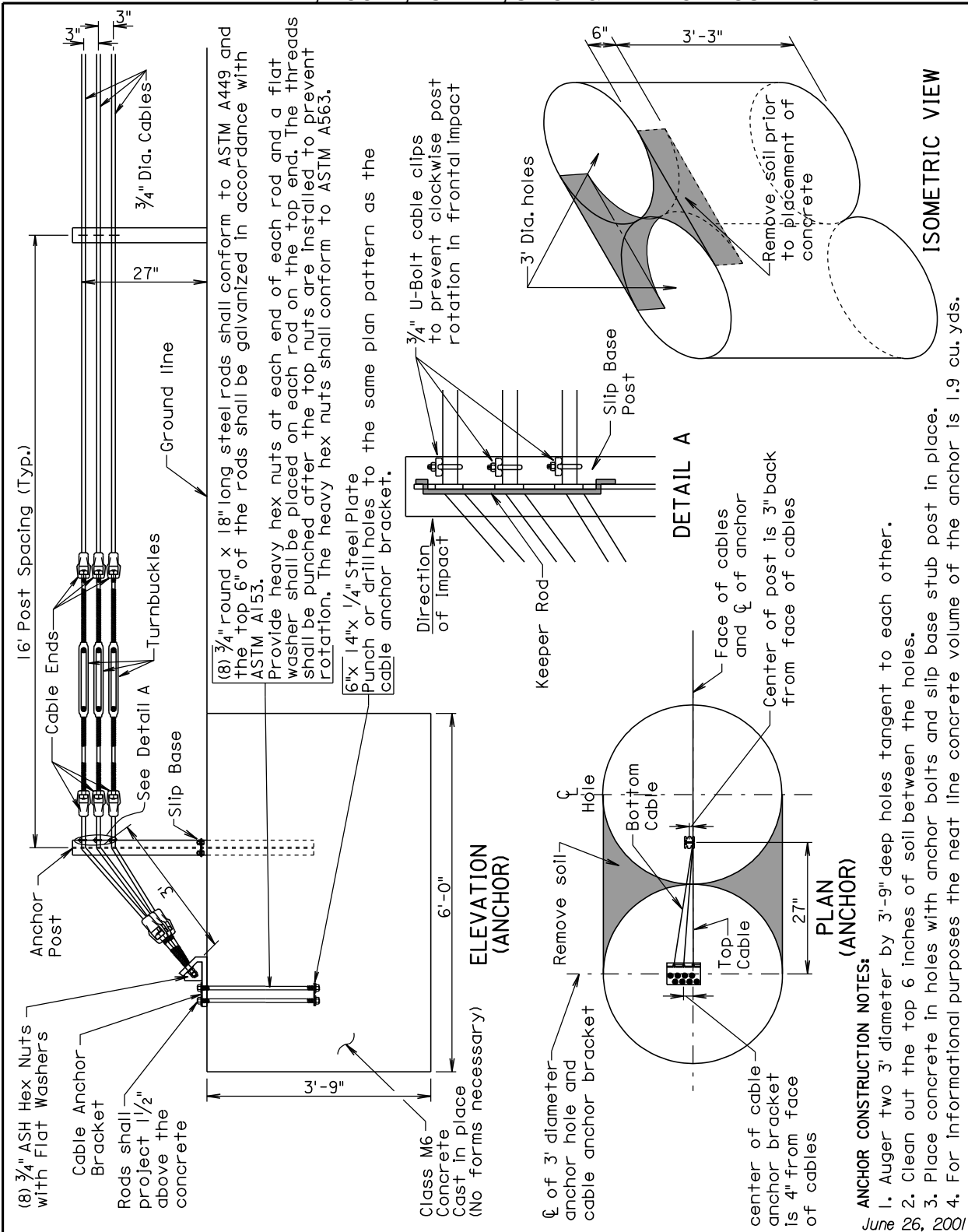


March 28, 2001

<p>Published Date: 3rd Qtr. 2006</p>	<p>100DDS</p>	<p>W BEAM TO 3 CABLE TRANSITION</p>	<p>PLATE NUMBER 629.05</p>
			<p>Sheet 1 of 1</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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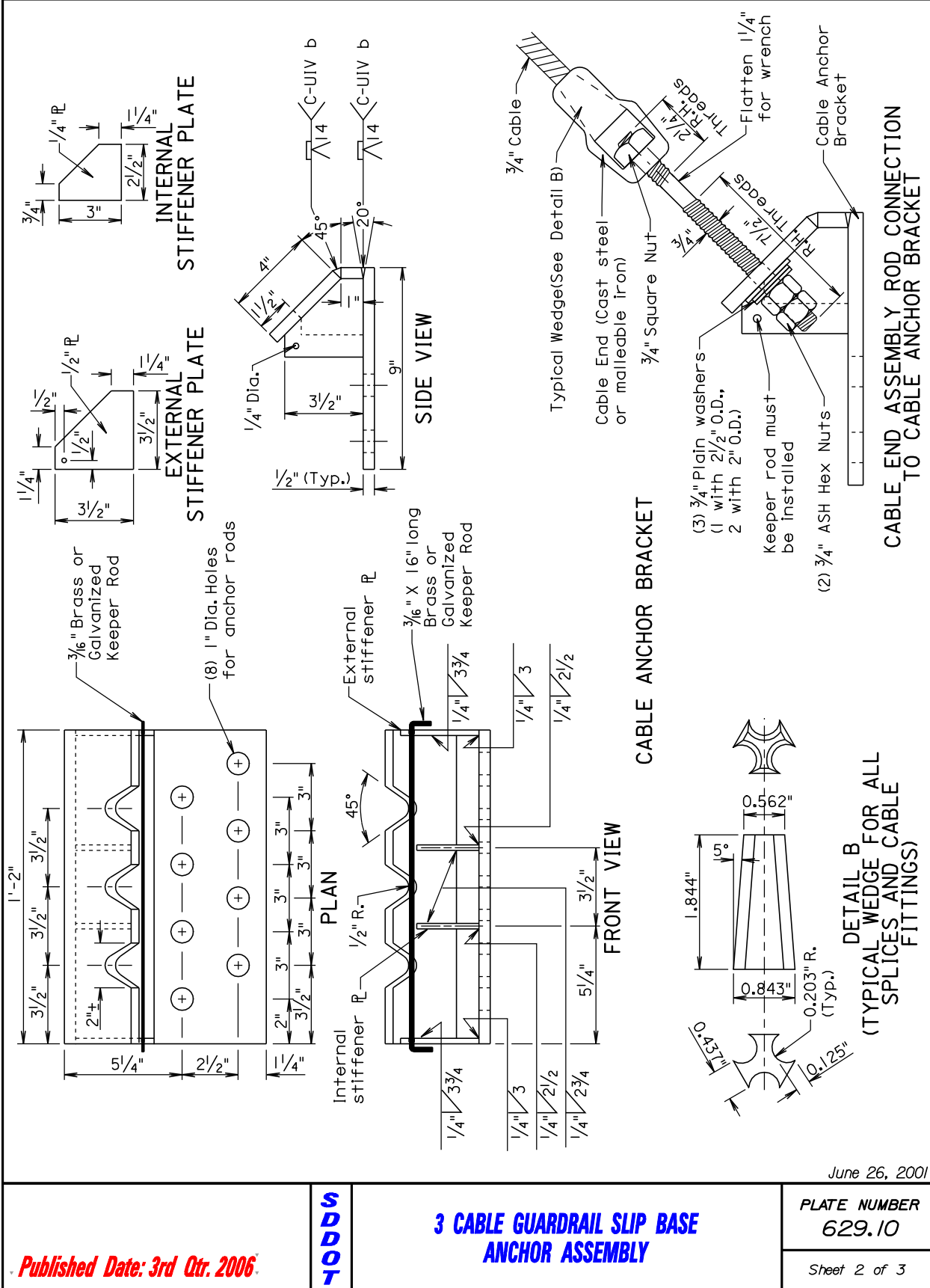
Published Date: 3rd Qtr. 2006

3 CABLE GUARDRAIL SLIP BASE ANCHOR ASSEMBLY

PLATE NUMBER
629.10
 Sheet 1 of 3

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



June 26, 2001

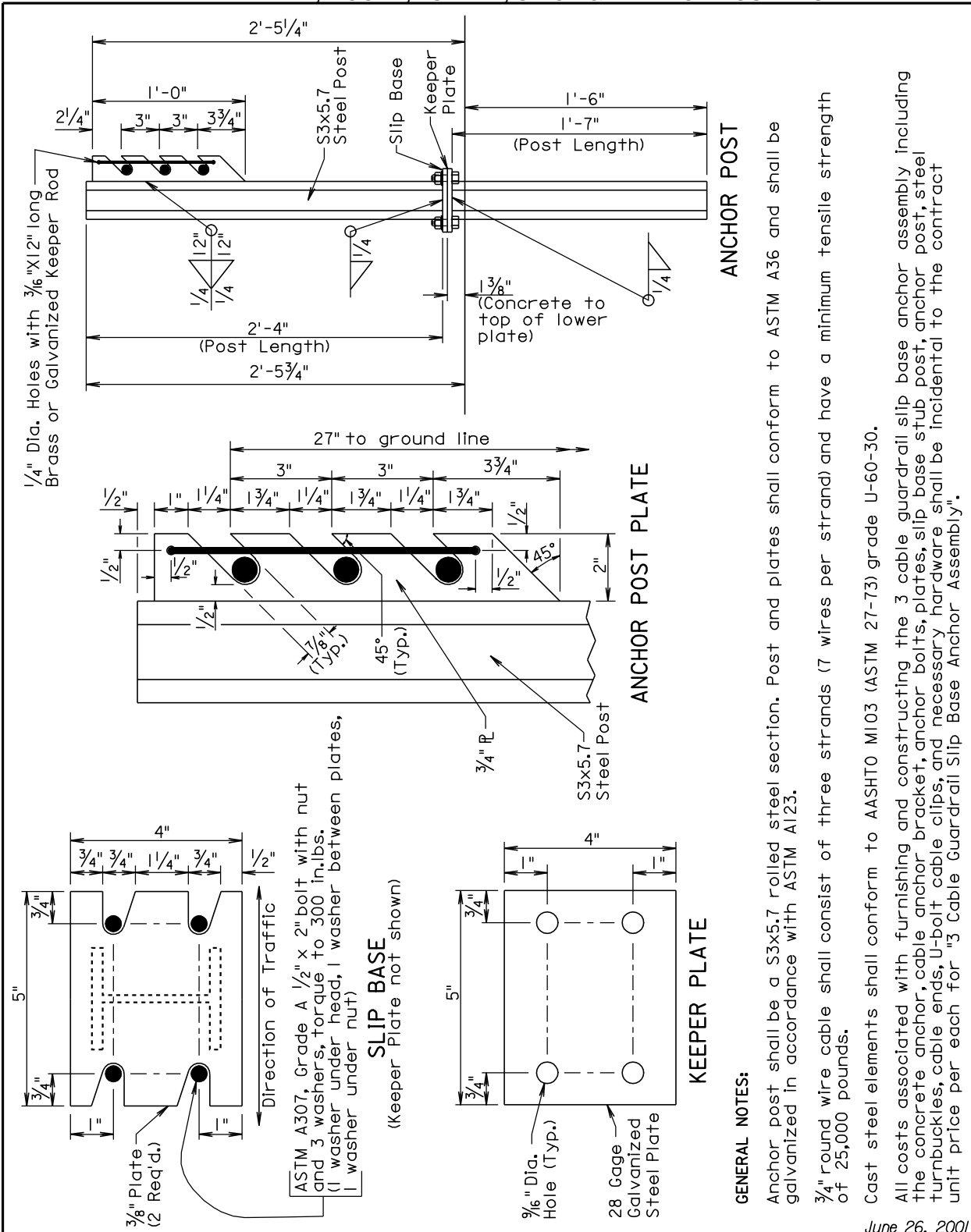
10DD6
 Published Date: 3rd Qtr. 2006

**3 CABLE GUARDRAIL SLIP BASE
 ANCHOR ASSEMBLY**

PLATE NUMBER
 629.10
 Sheet 2 of 3

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



GENERAL NOTES:

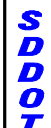
Anchor post shall be a S3x5.7 rolled steel section. Post and plates shall conform to ASTM A36 and shall be galvanized in accordance with ASTM A123.

3/4" round wire cable shall consist of three strands (7 wires per strand) and have a minimum tensile strength of 25,000 pounds.

Cast steel elements shall conform to AASHTO M103 (ASTM 27-73) grade U-60-30.

All costs associated with furnishing and constructing the 3 cable guardrail slip base anchor assembly including the concrete anchor, cable anchor bracket, anchor bolts, plates, slip base stub post, anchor post, steel turnbuckles, cable ends, U-bolt cable clips, and necessary hardware shall be incidental to the contract unit price per each for "3 Cable Guardrail Slip Base Anchor Assembly".

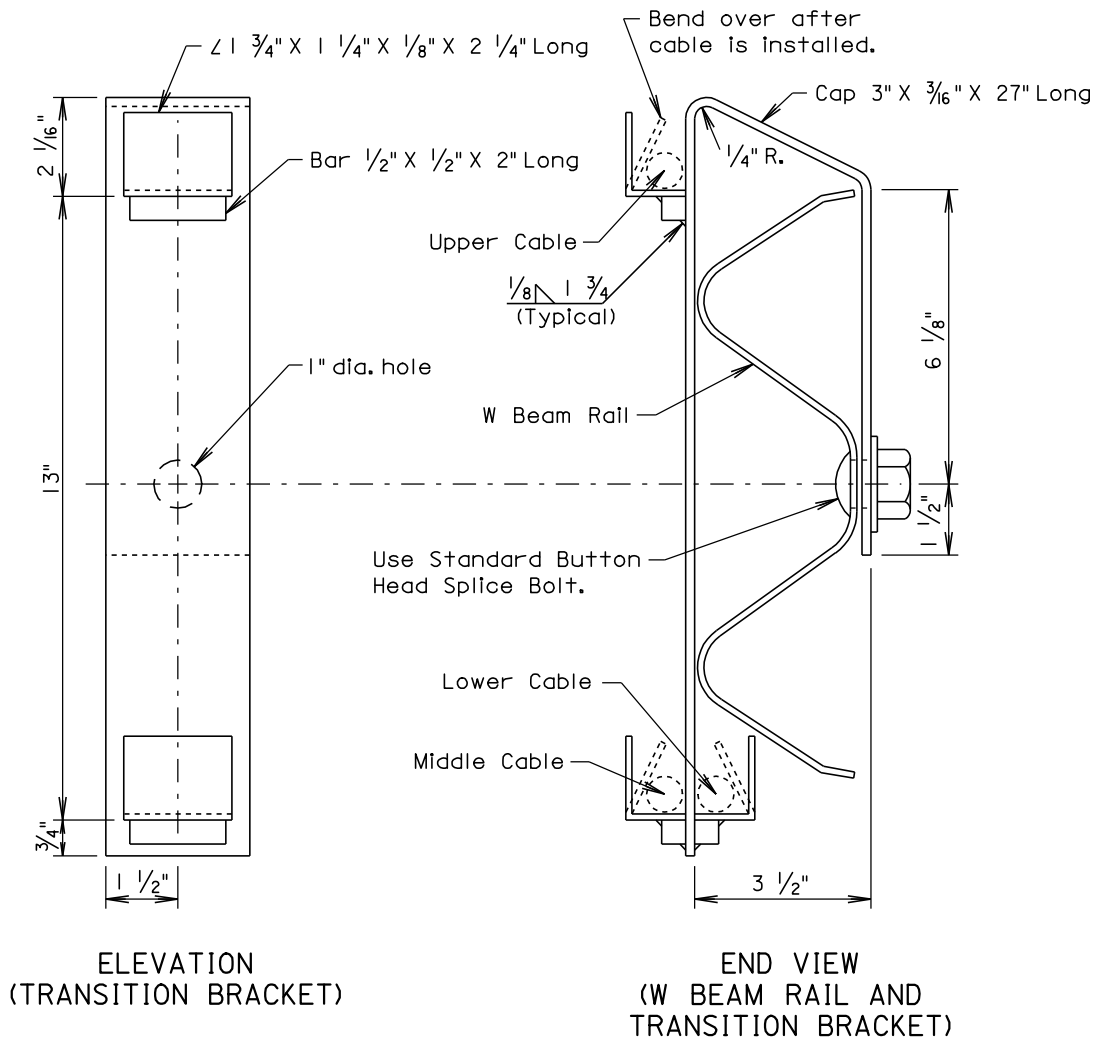
June 26, 2001

	3 CABLE GUARDRAIL SLIP BASE ANCHOR ASSEMBLY		PLATE NUMBER 629.10
			Sheet 3 of 3

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



GENERAL NOTES:

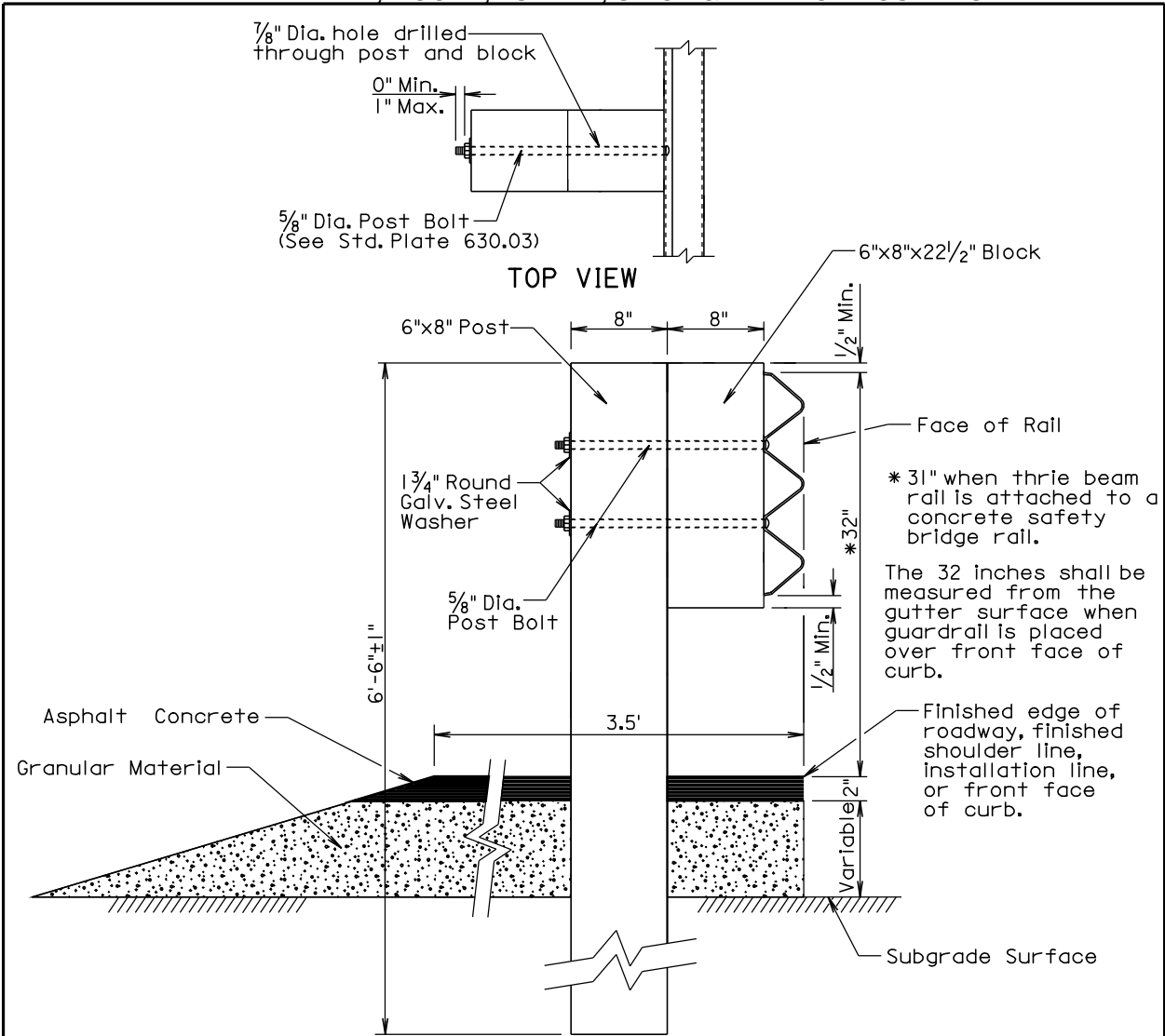
Steel used in the fabrication of the bracket shall conform to ASTM A36 and the bracket shall be galvanized after fabrication in accordance with ASTM A123.

March 31, 2000

Published Date: 3rd Qtr. 2006	S D D O T	W BEAM TO 3 CABLE TRANSITION BRACKET	PLATE NUMBER 629.15
			Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



GENERAL NOTES:

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite." For informational purposes, the Rate of Materials for the 3.5' wide section of asphalt concrete as shown above shall be 4.80 Tons per Station.

Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the granular material shall conform to the SD Standard Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "Thrie Beam Guardrail" bid item.

The cross slope for the surfacing and subgrade surface shall be as specified in the plans (See Typical Sections and/or Cross Sections).

The top of posts and top of block shall have a true square cut. The top of post and top of block shall be flush.

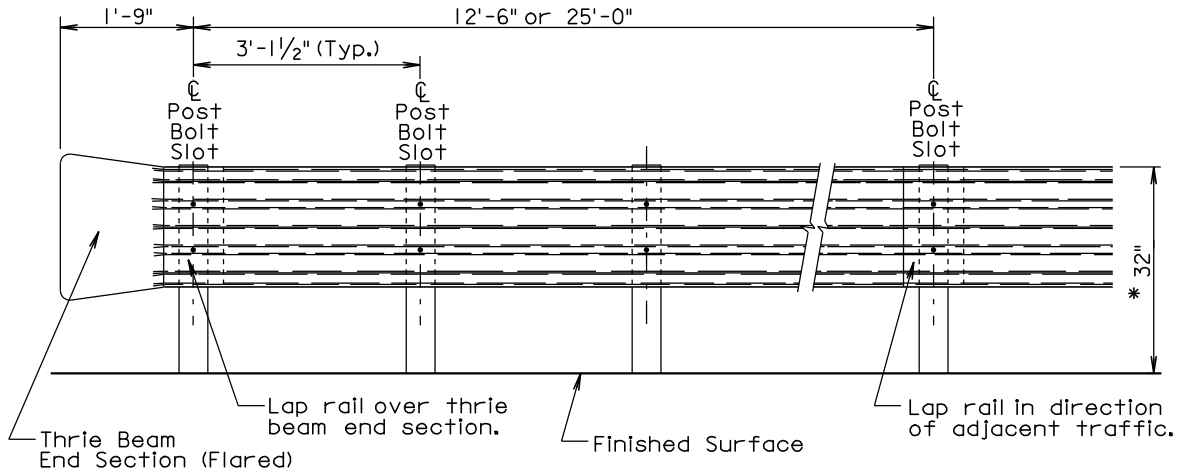
March 31, 2000

SD DOT	THRIE BEAM GUARDRAIL POST INSTALLATION	PLATE NUMBER 630.01
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

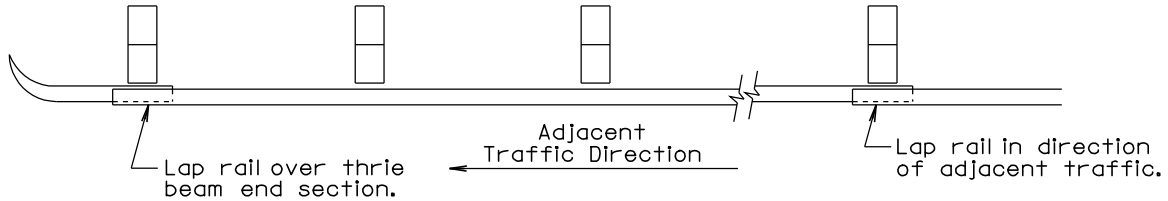
Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



* 31" when thrie beam is attached to a concrete safety bridge rail.

ELEVATION



PLAN

THRIE BEAM GUARDRAIL DEFLECTION CRITERIA	
POST SPACING	MAXIMUM DEFLECTION
6'-3"	2'-6"
3'-1/2"	1'-9"

For Informational Purposes Only

GENERAL NOTES:

All thrie beam rail shall be Type 1.

There will be no separate payment for furnishing and installing Thrie Beam End Sections (Flared) and Thrie Beam Terminal Connectors. All costs for the Thrie Beam End Sections (Flared) and Thrie Beam Terminal Connectors shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

Thrie beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used shall be compatible with the total length of rail per site as shown in the plans.

Thrie Beam End Sections (Flared) shall only be used in a one way traffic situation. See Standard Plate 630.80 for Thrie Beam End Section (Flared) in the Beam Guardrail Trailing End Terminal.

All costs for constructing thrie beam guardrail including labor, equipment, and materials including all posts, blocks, steel beam rail, and hardware shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "Thrie Beam Guardrail" bid item.

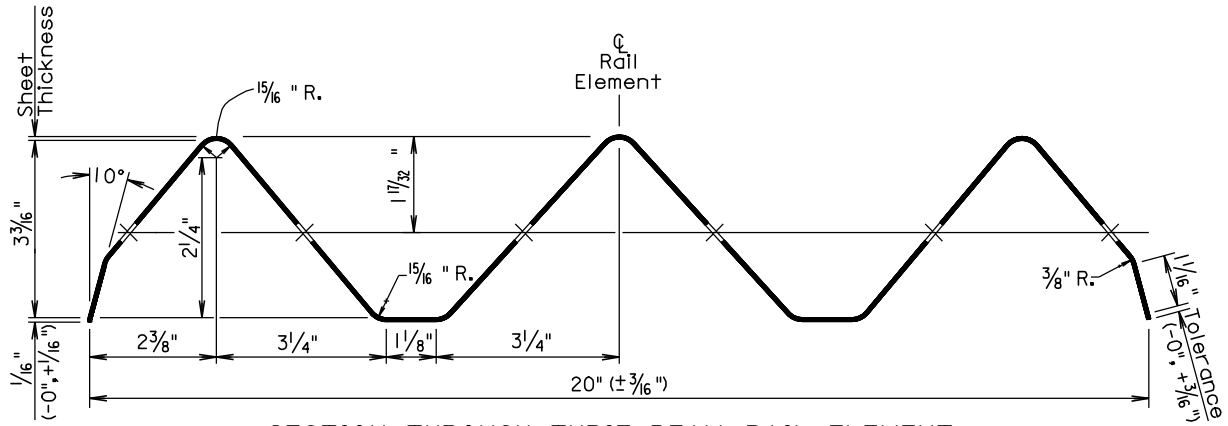
March 28, 2001

SDOT	THRIE BEAM GUARDRAIL INSTALLATION	PLATE NUMBER 630.02
		Sheet 1 of 1

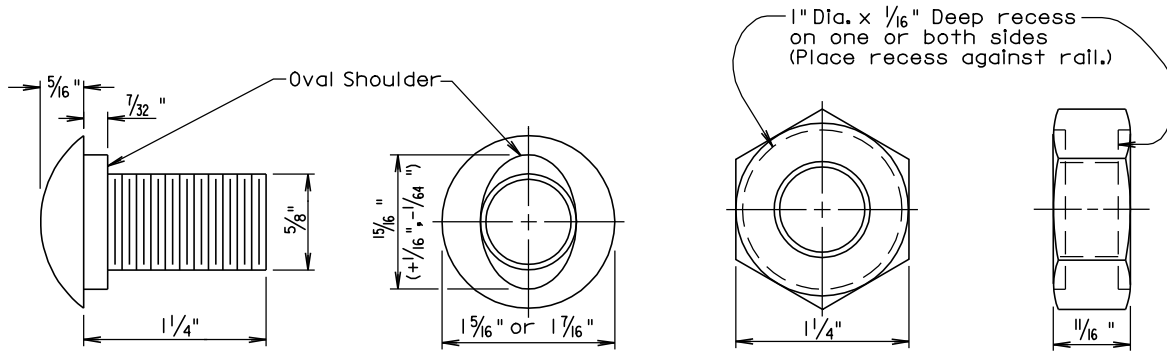
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

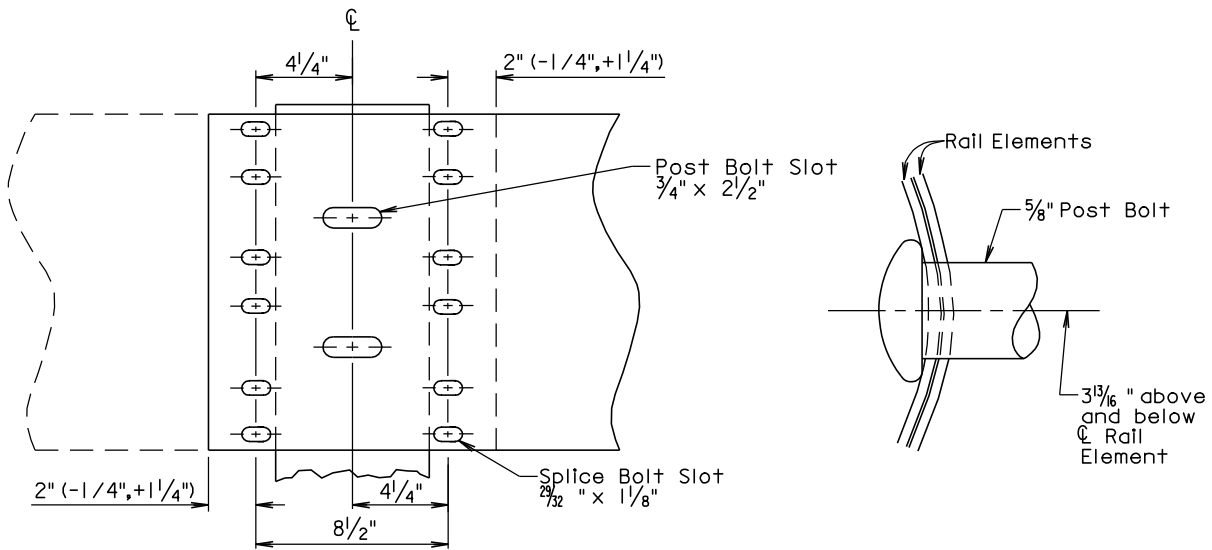


SECTION THROUGH THRIE BEAM RAIL ELEMENT



The Post Bolt is similar except the post bolt is 18" long.

**SPLICE BOLT
 (5/8" BUTTON HEAD BOLT AND RECESS NUT)**



Lap in direction of traffic.

RAIL SPLICE

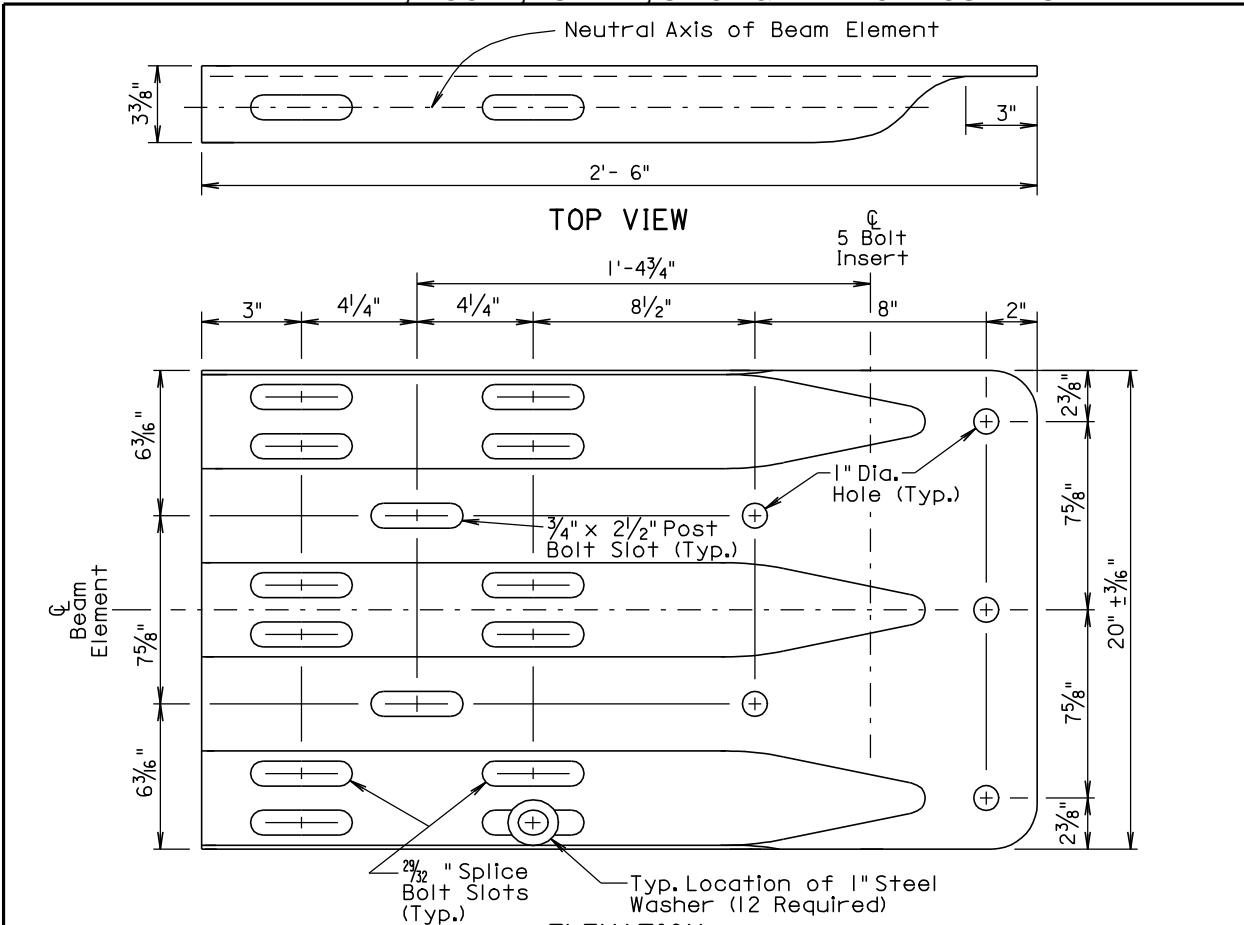
March 31, 2000

SDDOT	THRIE BEAM RAIL, RAIL SPLICE, AND HARDWARE	PLATE NUMBER 630.03
		Sheet 1 of 1

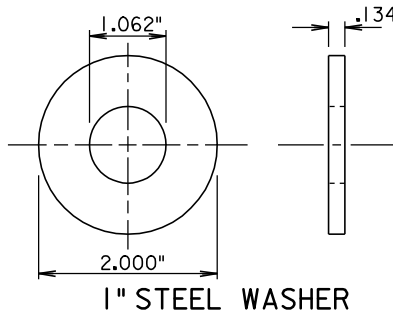
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Plotting Date: 11-AUG-2006

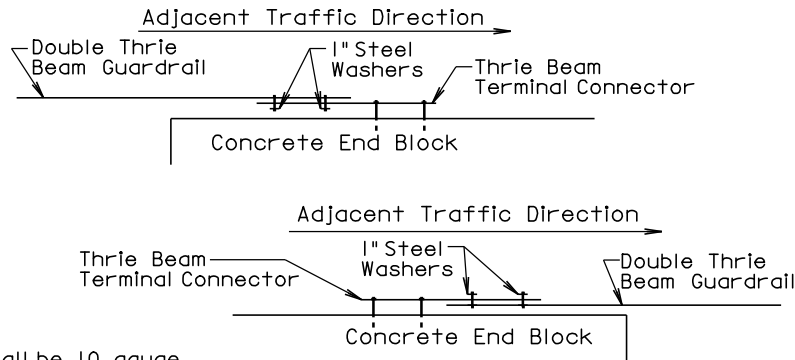
**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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**ELEVATION
 THRIE BEAM TERMINAL CONNECTOR**



1" STEEL WASHER



GENERAL NOTES:

- Thrie Beam Terminal Connectors shall be 10 gauge.
- When the thrie beam terminal connector is used to connect the rail to the bridge, 1" steel washers shall be used at the lap splice and the washers shall be in direct contact with the 3" slots of the thrie beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.
- There will be no separate payment for furnishing and installing the Thrie Beam Terminal Connector. All costs for the Thrie Beam Terminal Connector shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

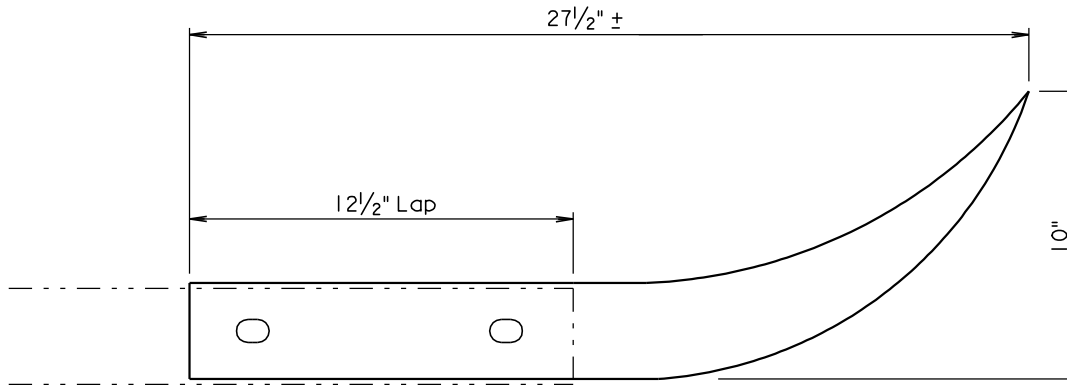
September 14, 2001

Published Date: 3rd Qtr. 2006	S D D O T	THRIE BEAM TERMINAL CONNECTOR AND 1" STEEL WASHER	
		PLATE NUMBER 630.05	
		Sheet 1 of 1	

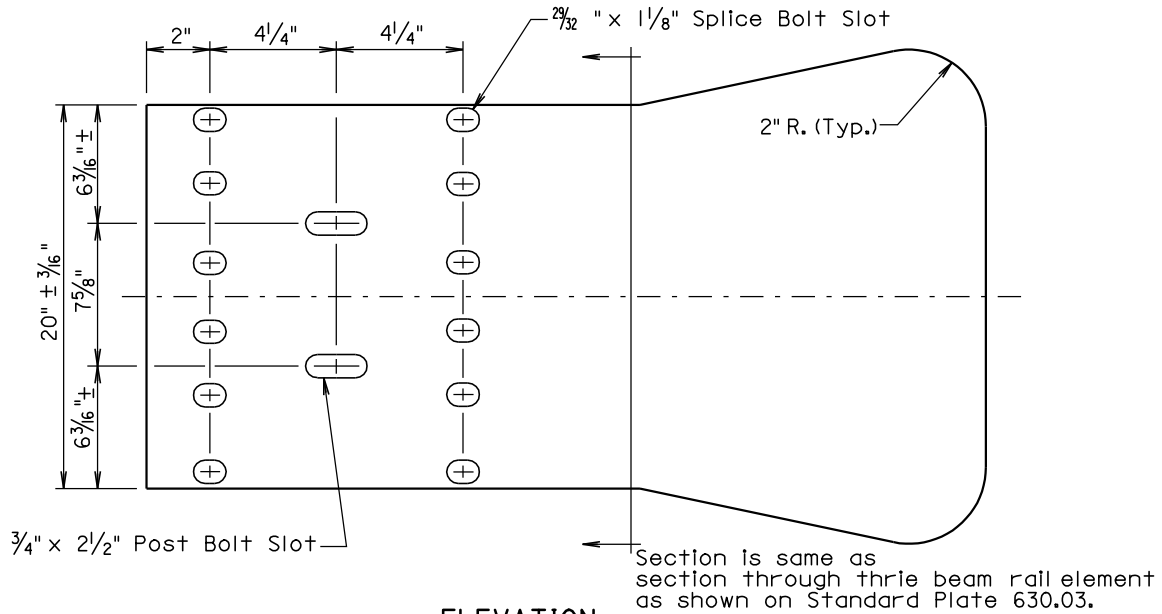
Plotting Date: 11-AUG-2006

Username - TRMIINT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



TOP VIEW



ELEVATION

GENERAL NOTES:

Thrie Beam End Sections (Flared) shall be 12 gage.

There will be no separate payment for furnishing and installing Thrie Beam End Sections (Flared). All costs for the Thrie Beam End Sections (Flared) shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

Thrie Beam End Sections (Flared) shall only be used in a one way traffic situation. See Standard Plate 630.80 for Thrie Beam End Section (Flared) in the Beam Guardrail Trailing End Terminal.

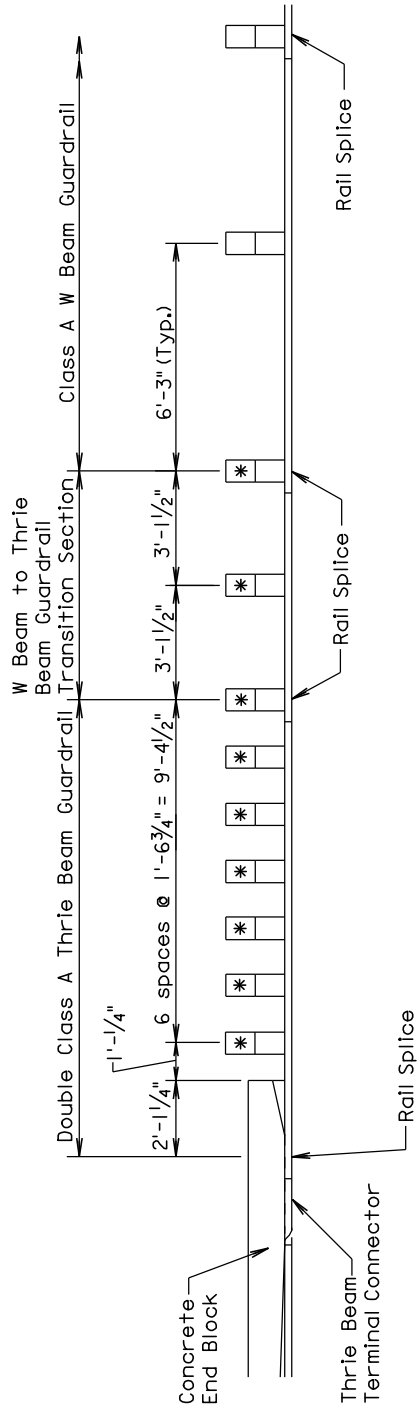
March 31, 2000

S D D O T	THRIE BEAM END SECTION (FLARED)	PLATE NUMBER 630.10
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES



* 6" x 8" x 7' posts shall be used at these locations.

POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

December 23, 2002

Published Date: 3rd Qtr. 2006

SDS
101

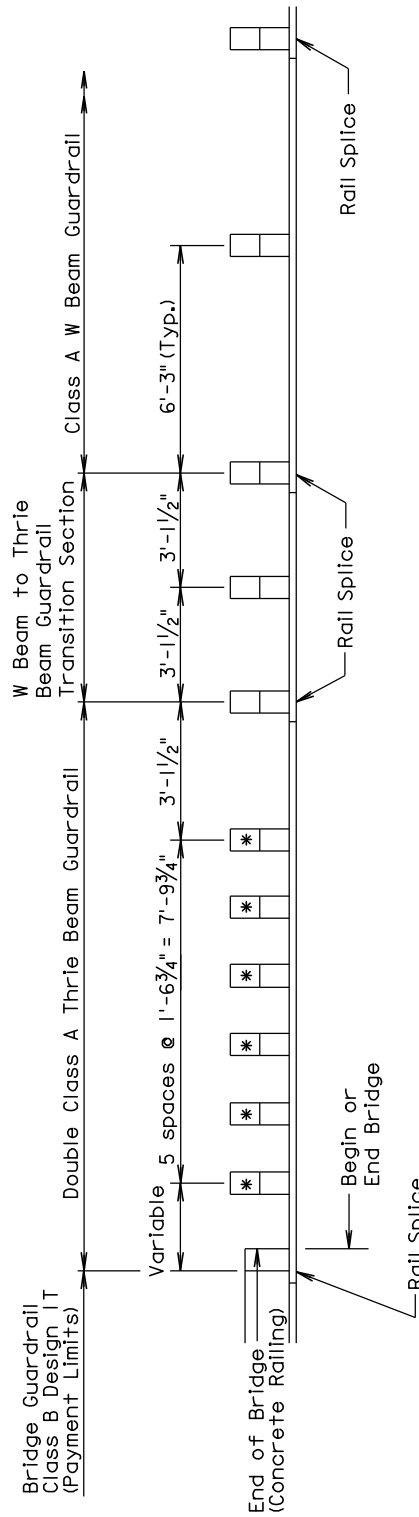
POST SPACING ARRANGEMENT FOR
 THRIE BEAM GUARDRAIL AT BRIDGE END

PLATE NUMBER
 630.15

Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

* 6" x 8" x 7' posts shall be used at these locations.

March 31, 2000

Published Date: 3rd Qtr. 2006

SDS

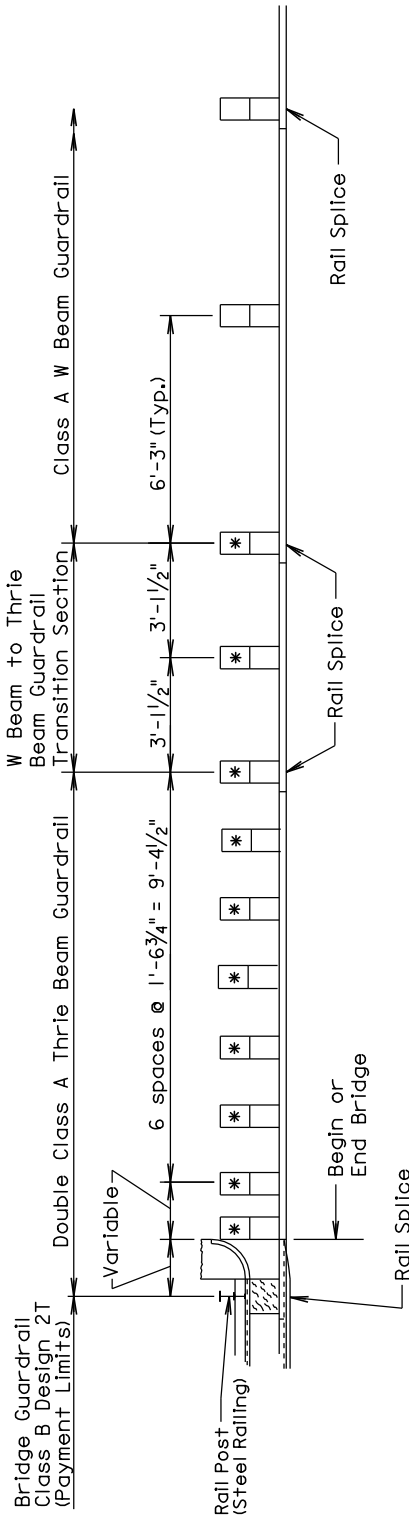
**POST SPACING ARRANGEMENT FOR
 THRIE BEAM GUARDRAIL AT BRIDGE END
 (BRIDGE GUARDRAIL DESIGN 1T)**

PLATE NUMBER
 630.20

Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



* 6" x 8" x 7' posts shall be used at these locations.

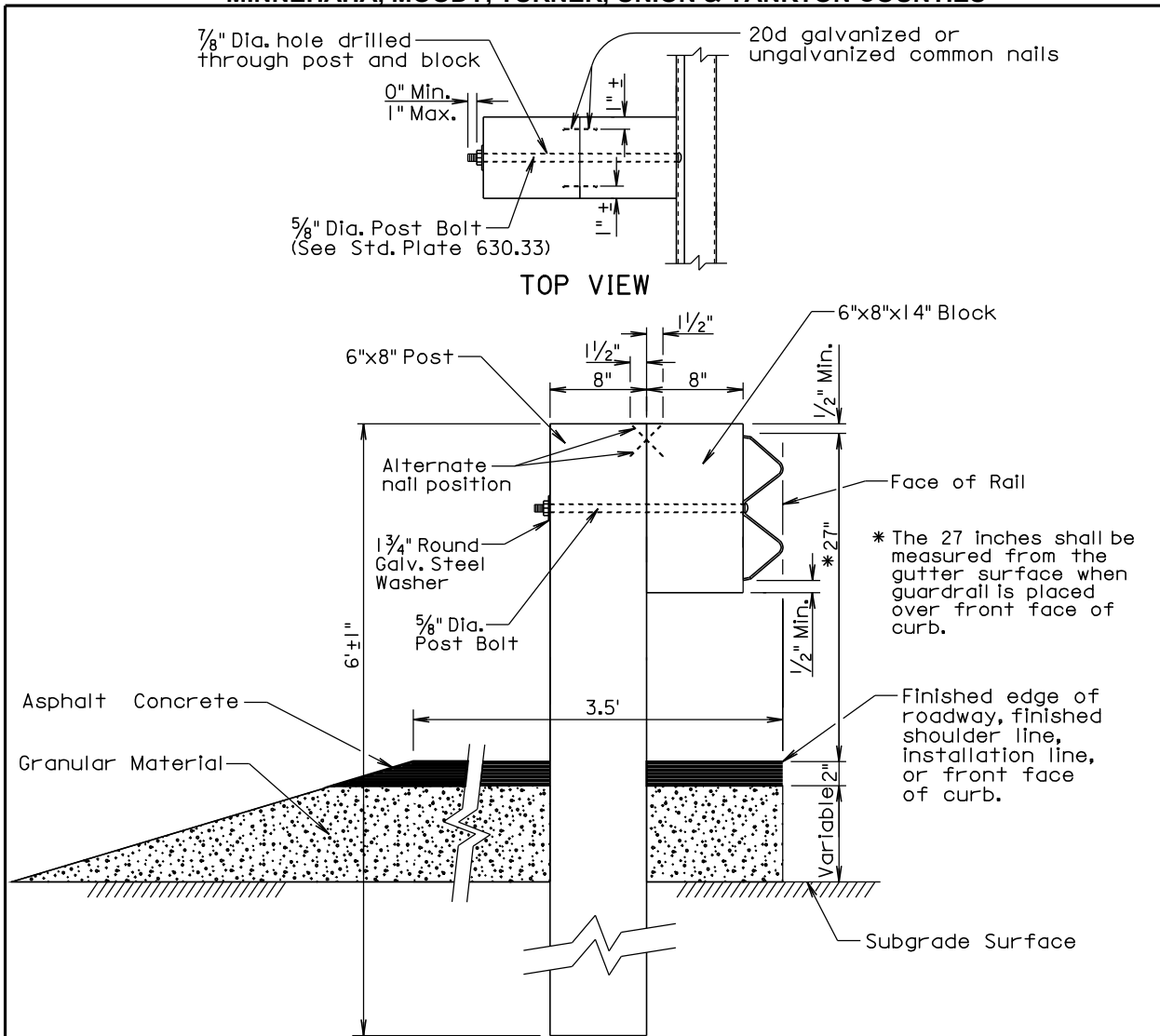
POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

December 23, 2002

<i>Published Date: 3rd Qtr. 2006</i>	POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END (BRIDGE GUARDRAIL DESIGN 2T)	PLATE NUMBER 630.21
		Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



TRANSVERSE SECTION

GENERAL NOTES:

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite." For informational purposes, the Rate of Materials for the 3.5' wide section of asphalt concrete as shown above shall be 4.80 Tons per Station.

Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the SD Standard Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "W Beam Guardrail" bid item.

The cross slope for the surfacing and subgrade surface shall be as specified in the plans (See Typical Sections and/or Cross Sections).

The top of posts and top of block shall have a true square cut. The top of post and top of block shall be flush.

September 20, 2000

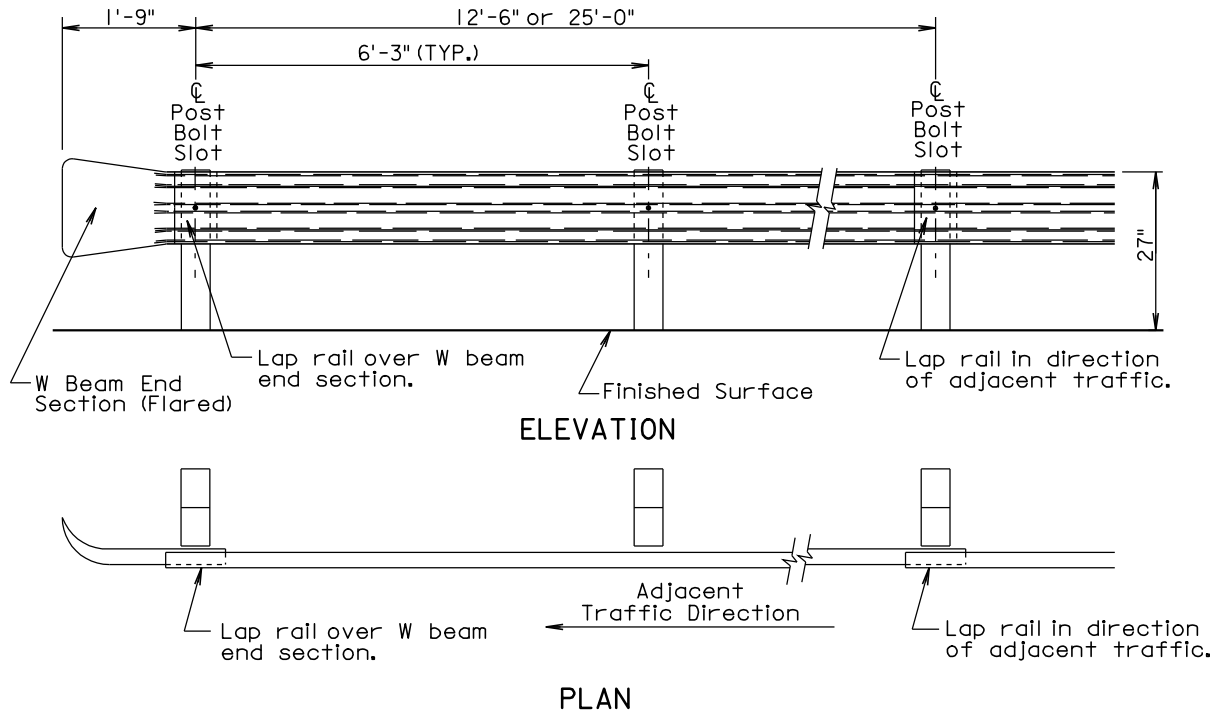
SD DOT	W BEAM GUARDRAIL POST INSTALLATION	PLATE NUMBER 630.31
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRM11NT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



W BEAM GUARDRAIL DEFLECTION CRITERIA	
POST SPACING	MAXIMUM DEFLECTION
6'-3"	3'-3"
3'-1 1/2"	2'-0"

For Informational Purposes Only

GENERAL NOTES:

All W beam rail shall be Type I.

There will be no separate payment for furnishing and installing W Beam End Sections (Flared) and W Beam Terminal Connectors. All costs for the W Beam End Sections (Flared) and W Beam Terminal Connectors shall be incidental to the contract unit price per foot for the respective "W Beam Guardrail" bid item.

W beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used shall be compatible with the total length of rail per site as shown in the plans.

W Beam End Sections (Flared) shall only be used in a one way traffic situation. See Standard Plate 630.80 for W Beam End Section (Flared) in the Beam Guardrail Trailing End Terminal.

All costs for constructing W beam guardrail including labor, equipment, and materials including all posts, blocks, steel beam rail, and hardware shall be incidental to the contract unit price per foot for the respective "W Beam Guardrail" bid item.

Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "W Beam Guardrail" bid item.

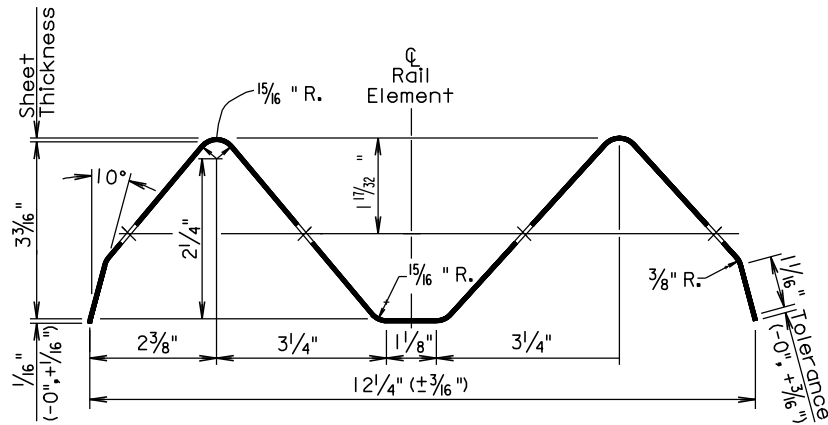
March 28, 2001

S D D O T	W BEAM GUARDRAIL INSTALLATION	PLATE NUMBER 630.32
		Sheet 1 of 1

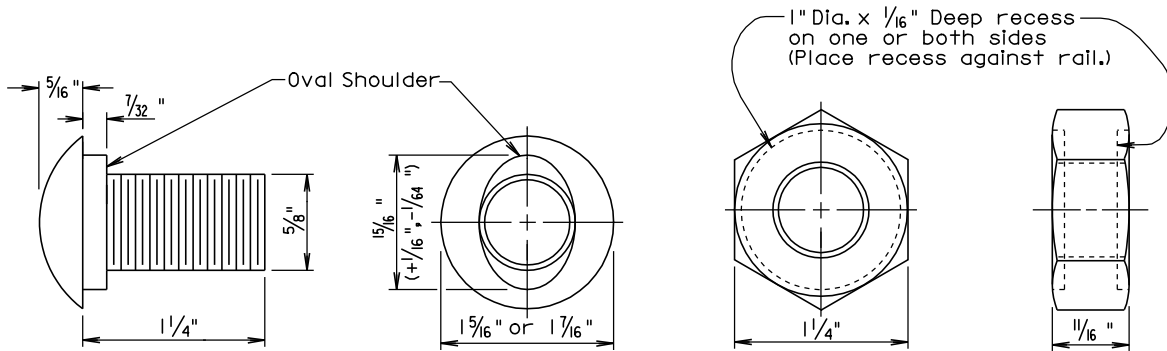
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

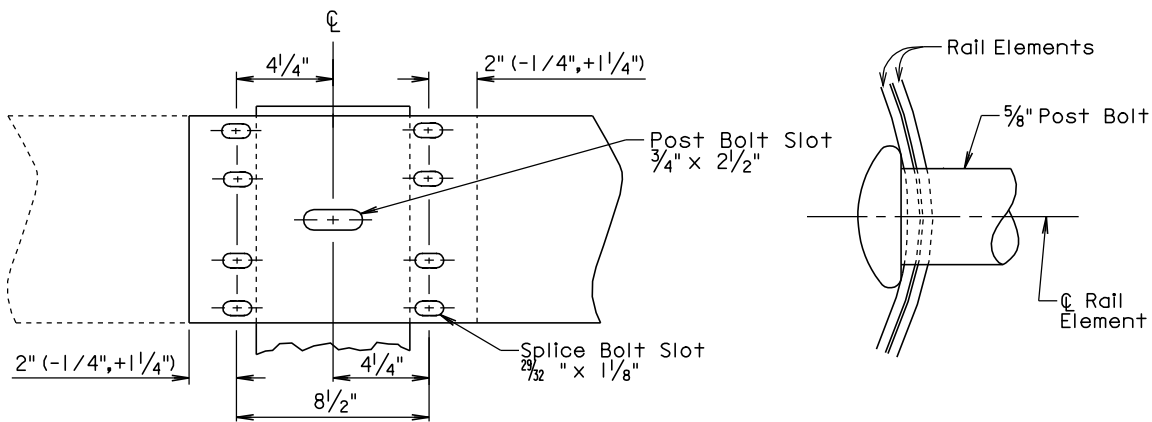


SECTION THROUGH W BEAM RAIL ELEMENT



The Post Bolt is similar except the post bolt is 18" long.

**SPLICE BOLT
 (5/8" BUTTON HEAD BOLT AND RECESS NUT)**



Lap in direction of traffic.

RAIL SPLICE

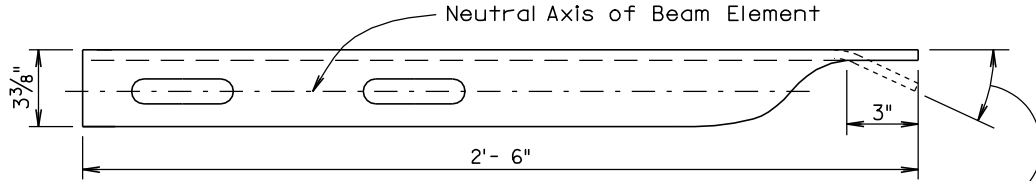
December 23, 2004

SSDOT	W BEAM RAIL, RAIL SPLICE, AND HARDWARE	PLATE NUMBER 630.33
		Sheet 1 of 1

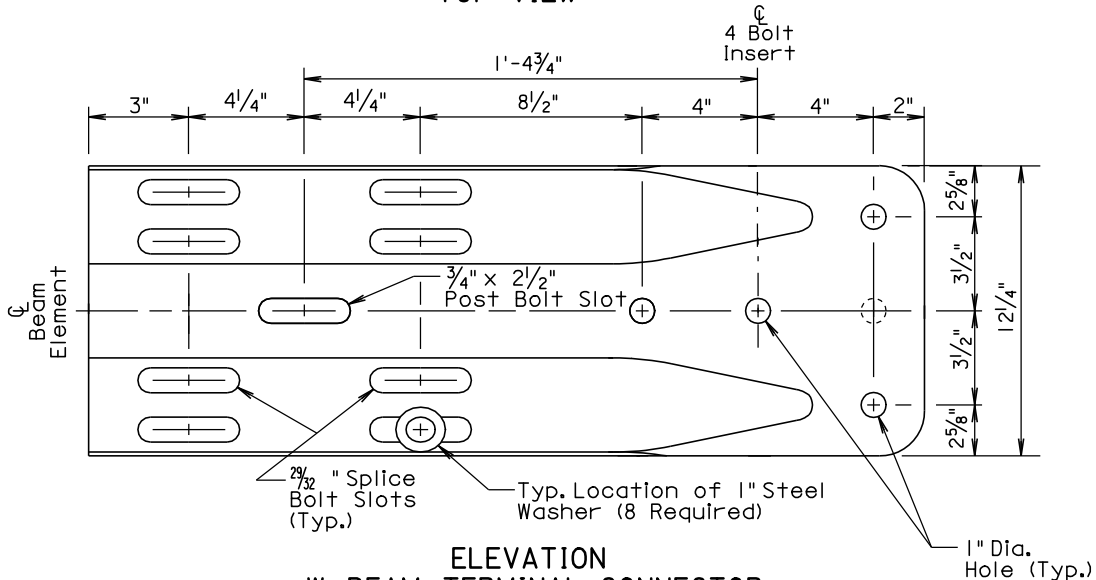
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

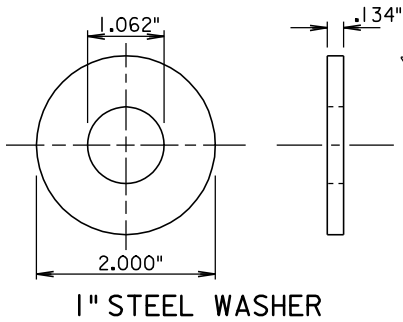
**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



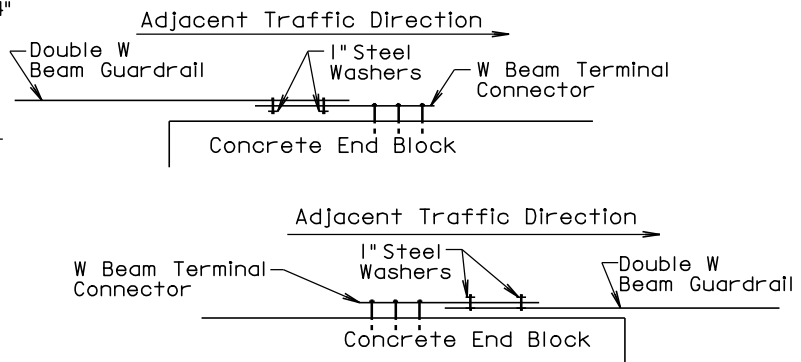
TOP VIEW



**ELEVATION
 W BEAM TERMINAL CONNECTOR**



1" STEEL WASHER



GENERAL NOTES:

W Beam Terminal Connectors shall be 10 gauge.

When the W beam terminal connector is used to connect the rail to the bridge, 1" steel washers shall be used at the lap splice and the washers shall be in direct contact with the 3" slots of the W beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.

There will be no separate payment for furnishing and installing the W Beam Terminal Connector. All costs for the W Beam Terminal Connector shall be incidental to the contract unit price per foot for the respective "W Beam Guardrail" bid item.

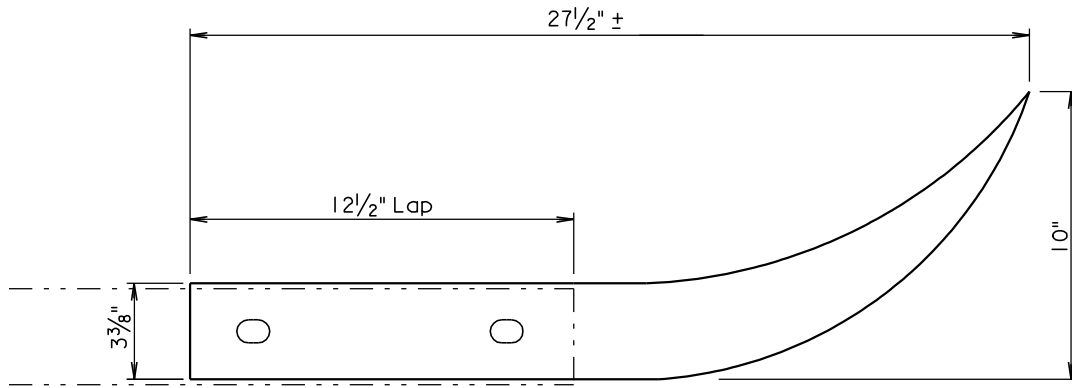
September 14, 2001

SDOT	W BEAM TERMINAL CONNECTOR AND 1" STEEL WASHER	PLATE NUMBER 630.35
		Sheet 1 of 1

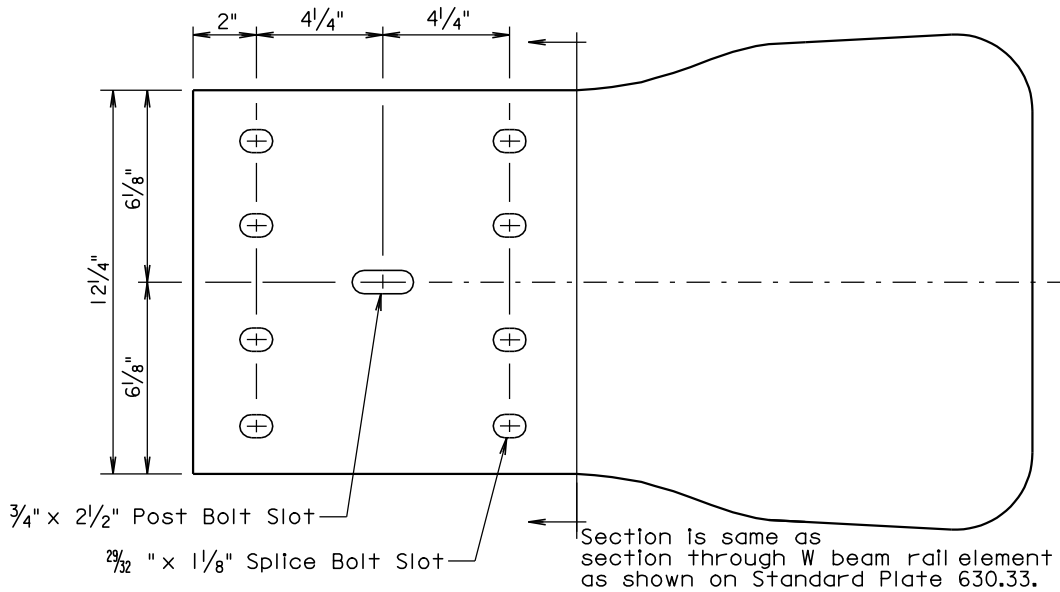
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



TOP VIEW



ELEVATION

GENERAL NOTES:

W Beam End Sections (Flared) shall be 12 gage.

There will be no separate payment for furnishing and installing W Beam End Sections (Flared). All costs for the W Beam End Sections (Flared) shall be incidental to the contract unit price per foot for the respective "W Beam Guardrail" bid item.

W Beam End Sections (Flared) shall only be used in a one way traffic situation. See Standard Plate 630.80 for W Beam End Section (Flared) in the Beam Guardrail Trailing End Terminal.

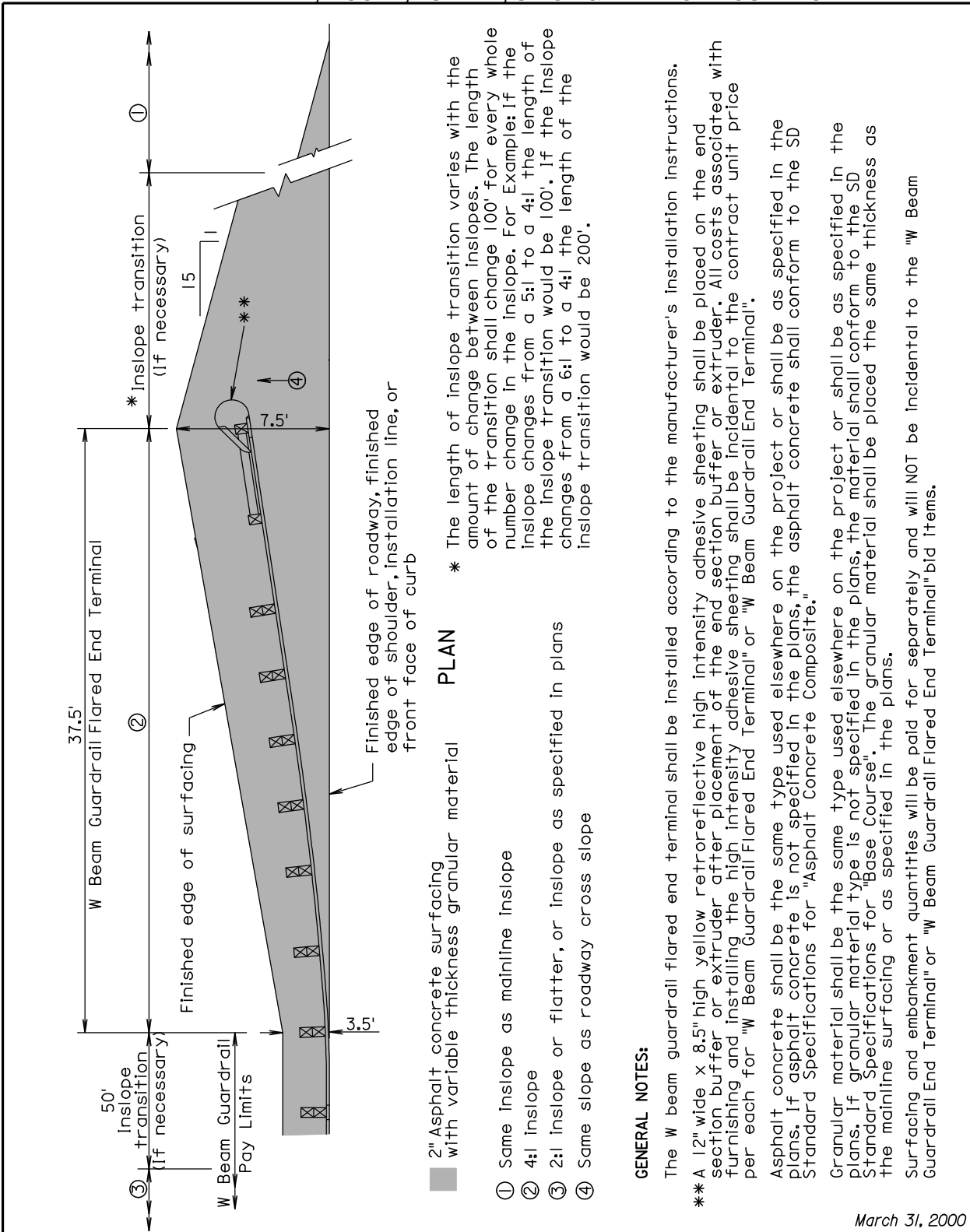
March 31, 2000

S D D O T	W BEAM END SECTION (FLARED)	PLATE NUMBER 630.40
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



* The length of inslope transition varies with the amount of change between inslopes. The length of the transition shall change 100' for every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 100'. If the inslope changes from a 6:1 to a 4:1 the length of the inslope transition would be 200'.

- PLAN**
- ① 2" Asphalt concrete surfacing with variable thickness granular material
 - ② Same inslope as mainline inslope
 - ③ 4:1 inslope
 - ④ 2:1 inslope or flatter, or inslope as specified in plans
 - ⑤ Same slope as roadway cross slope

GENERAL NOTES:

The W beam guardrail flared end terminal shall be installed according to the manufacturer's installation instructions.

** A 12" wide x 8.5" high yellow retroreflective high intensity adhesive sheeting shall be placed on the end section buffer or extruder after placement of the end section buffer or extruder. All costs associated with furnishing and installing the high intensity adhesive sheeting shall be incidental to the contract unit price per each for "W Beam Guardrail Flared End Terminal" or "W Beam Guardrail End Terminal".

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite".

Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the SD Standard Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

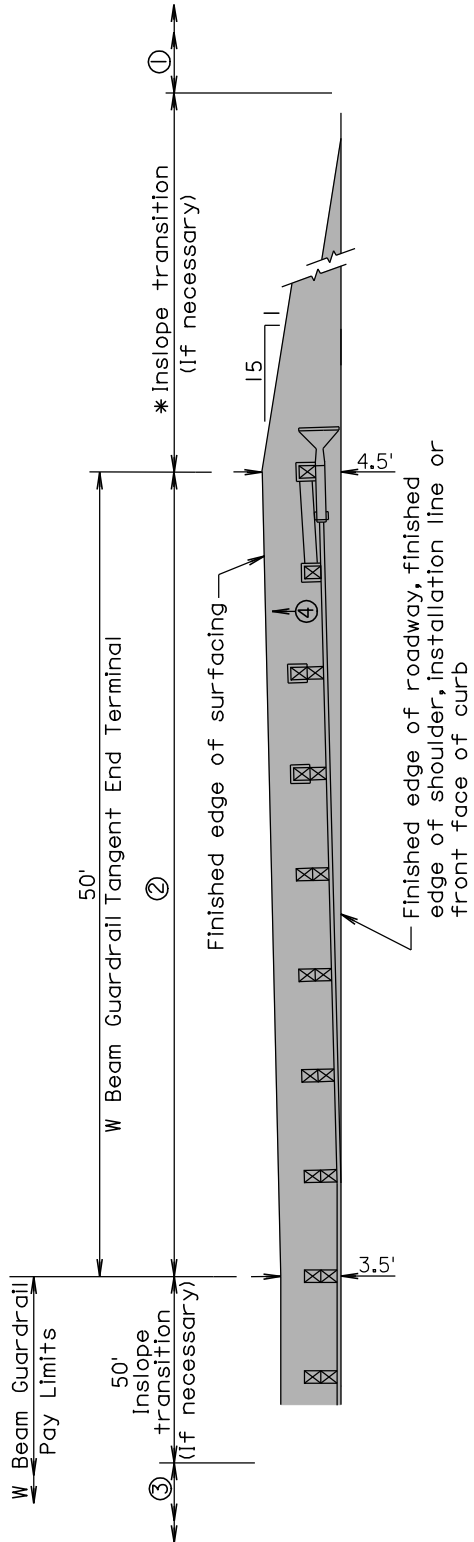
Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "W Beam Guardrail End Terminal" or "W Beam Guardrail Flared End Terminal" bid items.

March 31, 2000

<p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>SD DD TS</p>	<p>EMBANKMENT AND SURFACING FOR W BEAM GUARDRAIL FLARED END TERMINAL</p>	<p>PLATE NUMBER 630.45</p>
		<p>Sheet 1 of 1</p>	

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



PLAN

■ 2" Asphalt concrete surfacing with variable thickness granular material

- ① Same inslope as mainline inslope
- ② 4:1 inslope
- ③ 2:1 inslope or flatter, or inslope as specified in plans
- ④ Same slope as roadway cross slope

* The length of inslope transition varies with the amount of change between inslopes. The length of the transition shall change 100' for every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 100'. If the inslope changes from a 6:1 to a 4:1 the length of the inslope transition would be 200'.

GENERAL NOTES:

The W beam guardrail tangent end terminal shall be installed according to the manufacturer's installation instructions. Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite."

Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the SD Standard Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

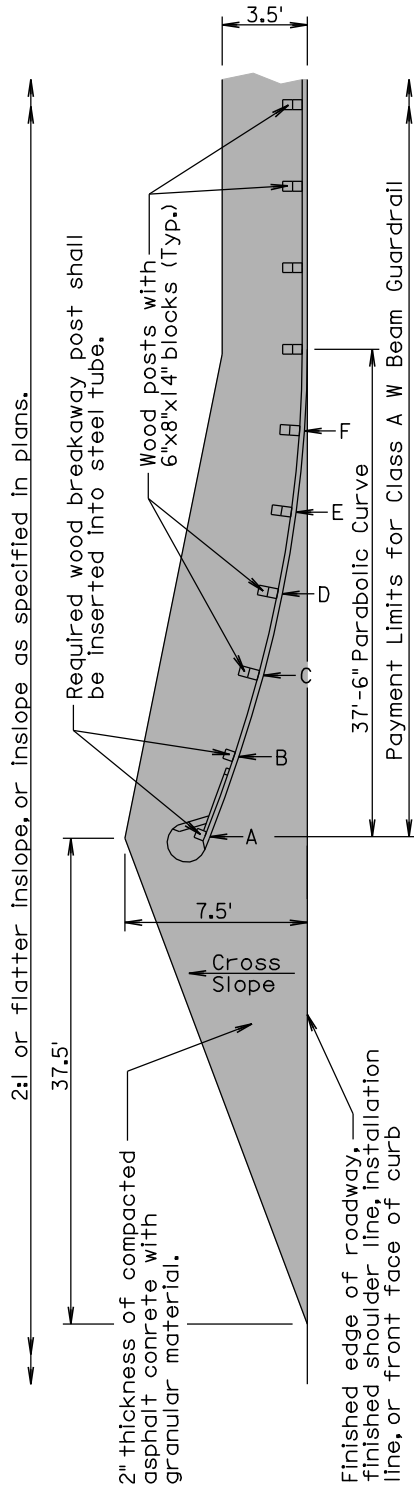
Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "W Beam Guardrail End Terminal" or "W Beam Guardrail Tangent End Terminal" bid items.

March 28, 2001

<p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>SD DD TOT</p>	<p>EMBANKMENT AND SURFACING FOR W BEAM GUARDRAIL TANGENT END TERMINAL</p>	<p>PLATE NUMBER 630.46</p>
		<p>Sheet 1 of 1</p>	

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**

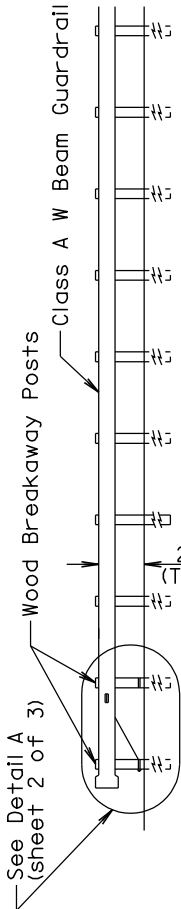


PLAN

POST	OFFSET
A	4.00'
B	2.79'
C	1.79'
D	1.01'
E	0.45'
F	0.11'

OFFSETS FOR BREAKAWAY CABLE TERMINAL

Offsets shall be measured from the installation line to the face of the W beam guardrail.



ELEVATION

GENERAL NOTES:

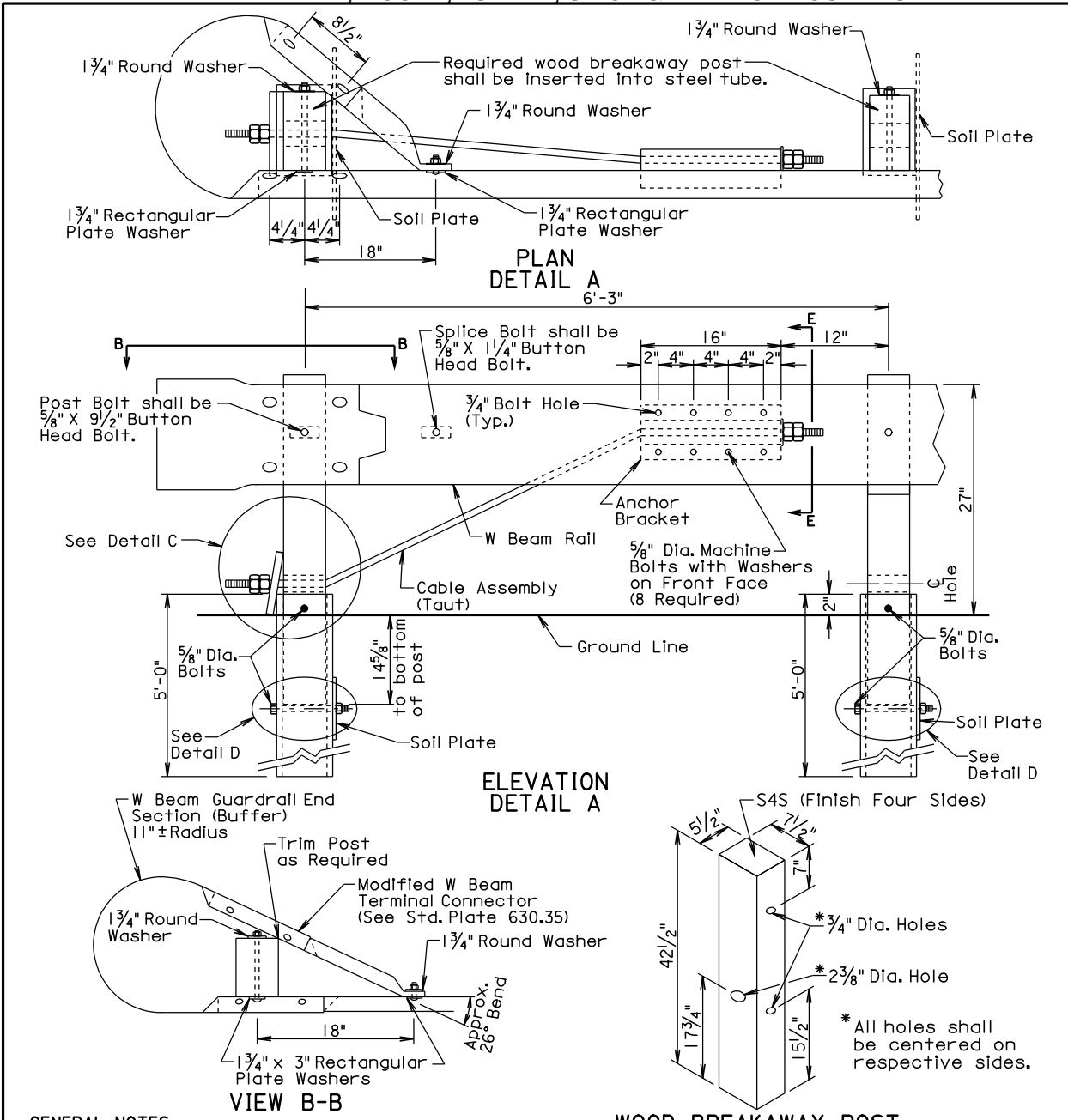
The finished embankment surfacing cross slope shall match the roadway cross slope; however, if a steeper cross slope is necessary the steepest allowable cross slope is 10:1. Surfacing and embankment quantities will be paid for separately and will NOT be incidental to the "W Beam Guardrail Breakaway Cable Terminal" or "Class A W Beam Guardrail with Wood Posts" bid items. Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite." Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the SD Standard Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans. Costs for constructing the W Beam Guardrail Breakaway Cable Terminal including labor, equipment, and materials including the anchor bracket, cable assembly, steel tubes, soil plates, bearing plate, pipe sleeve, W beam end section(buffer), modified W beam terminal connector, and all necessary hardware shall be incidental to the contract unit price per each for "W Beam Guardrail Breakaway Cable Terminal".

March 31, 2000

<p>100000</p> <p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL</p>	<p>PLATE NUMBER 630.47</p>
		<p>Sheet 1 of 3</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



GENERAL NOTES:

- All hardware shall be galvanized in accordance with ASTM A153.
- The steel tubes shall meet the requirements of ASTM Specification A500, Grade B, and shall be galvanized after fabrication in accordance with the requirements of AASHTO Specification M111.
- The anchor bracket, soil plate, and bearing plate shall be fabricated from steel that meets ASTM A36 Specifications. They shall be galvanized after fabrication in accordance with ASTM A123.
- The W Beam End Section (Buffer) shall be 12 gage galvanized steel.
- The cable shall be 3/4", Type II, with Class A coating in conformance with AASHTO M30.

March 31, 2000

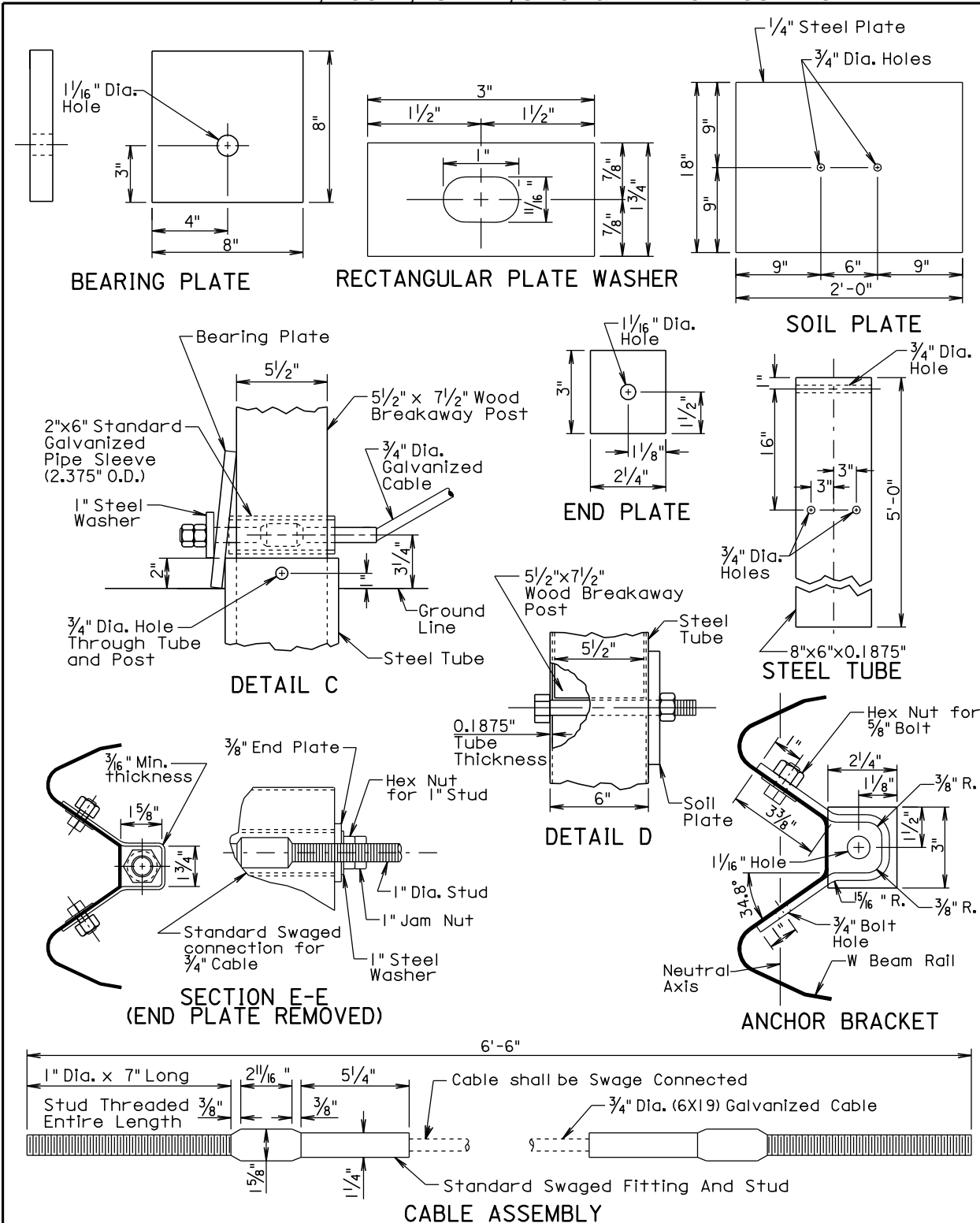
SDDOT	W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL	PLATE NUMBER 630.47
		Sheet 2 of 3

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRMIINT15

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



March 31, 2000

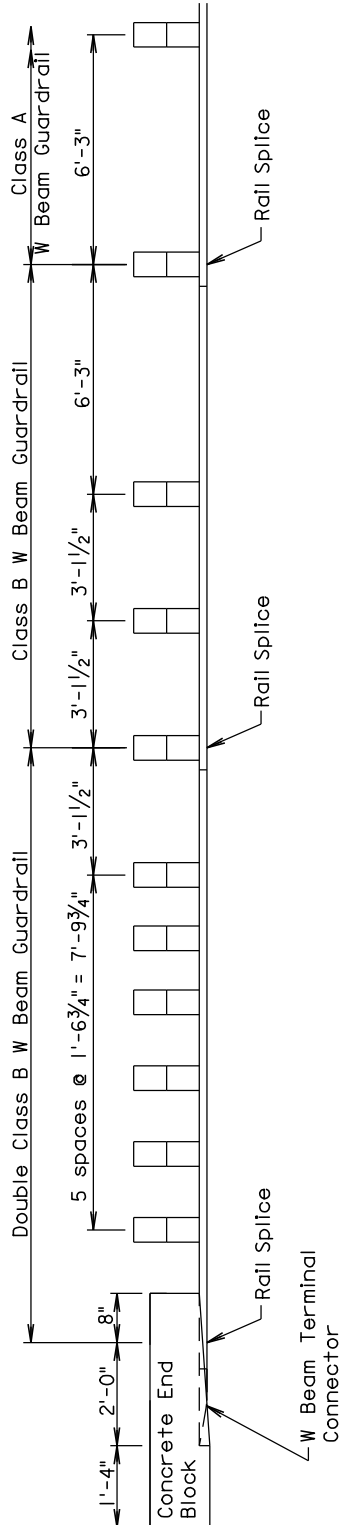
SSDOT	W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL	PLATE NUMBER 630.47
		Sheet 3 of 3

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

Username - TRMIINT15

0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES



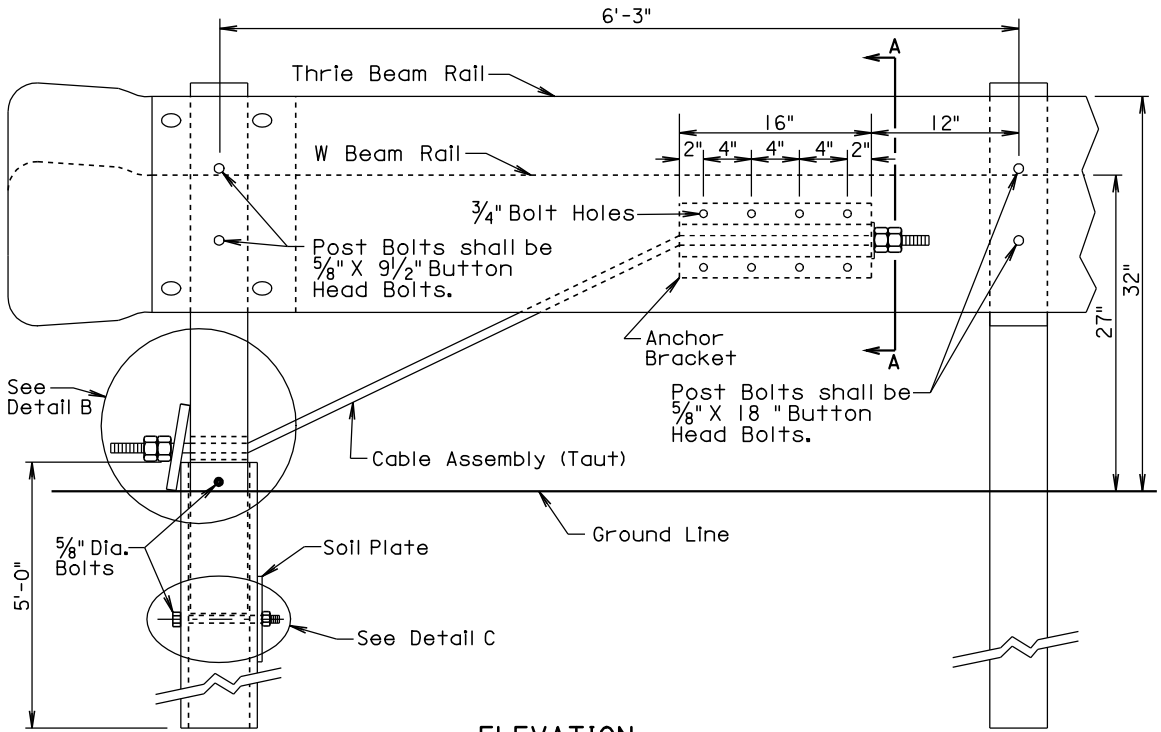
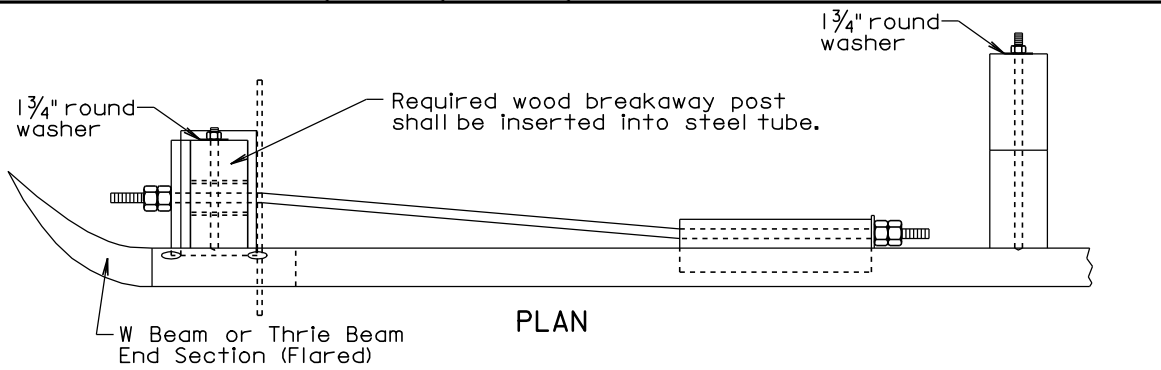
POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END

March 31, 2000

<p><i>Published Date: 3rd Qtr. 2006</i></p>	<p>SD DD TOT</p>	<p>POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END</p>	<p>PLATE NUMBER 630.50</p>
			<p>Sheet 1 of 1</p>

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



GENERAL NOTES:

All hardware shall be galvanized in accordance with ASTM A153.

The cable shall be 3/4", Type II, with Class A coating in conformance with AASHTO M30.

The steel tube shall meet the requirements of ASTM Specification A500, Grade B, and shall be galvanized after fabrication in accordance with the requirements of AASHTO Specification M111.

The anchor bracket, soil plate, and bearing plate shall be fabricated from steel that meets ASTM A36 Specifications. They shall be galvanized after fabrication in accordance with ASTM A123.

Costs for constructing the beam guardrail trailing end terminal and furnishing the anchor bracket, cable assembly, steel tube, soil plate, bearing plate, pipe sleeve, wood breakaway post, and all hardware necessary to attach anchor bracket, cable assembly, steel tube, soil plate, bearing plate, pipe sleeve, and wood breakaway post shall be incidental to the contract unit price per each for "Beam Guardrail Trailing End Terminal".

Costs for the thrie beam or W beam guardrail and the thrie beam or W beam end sections (Flared) shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" or "W Beam Guardrail" bid items.

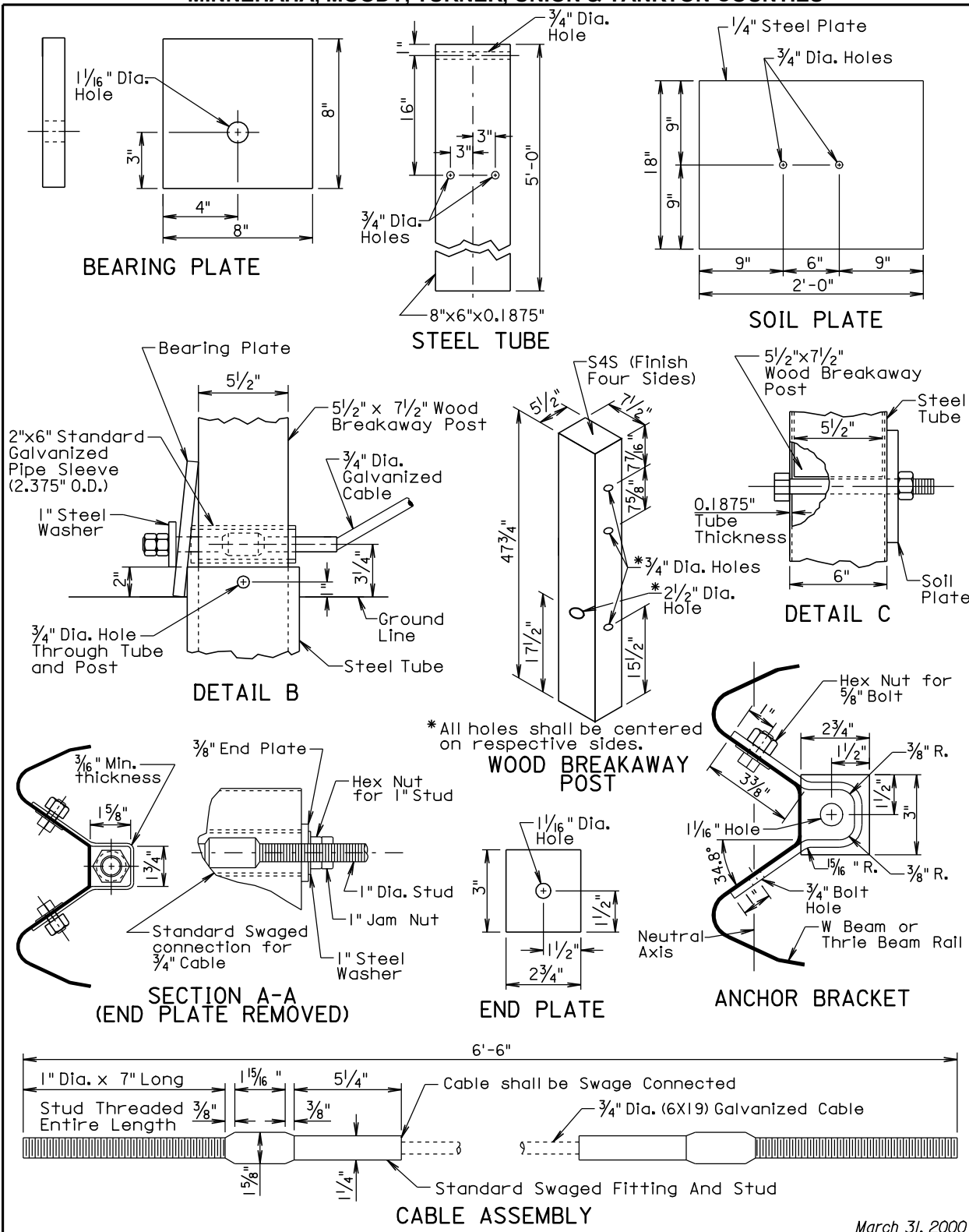
March 31, 2000

SDOT	BEAM GUARDRAIL TRAILING END TERMINAL	PLATE NUMBER 630.80
		Sheet 1 of 2

Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



*All holes shall be centered on respective sides.

Username - TRMIINT15

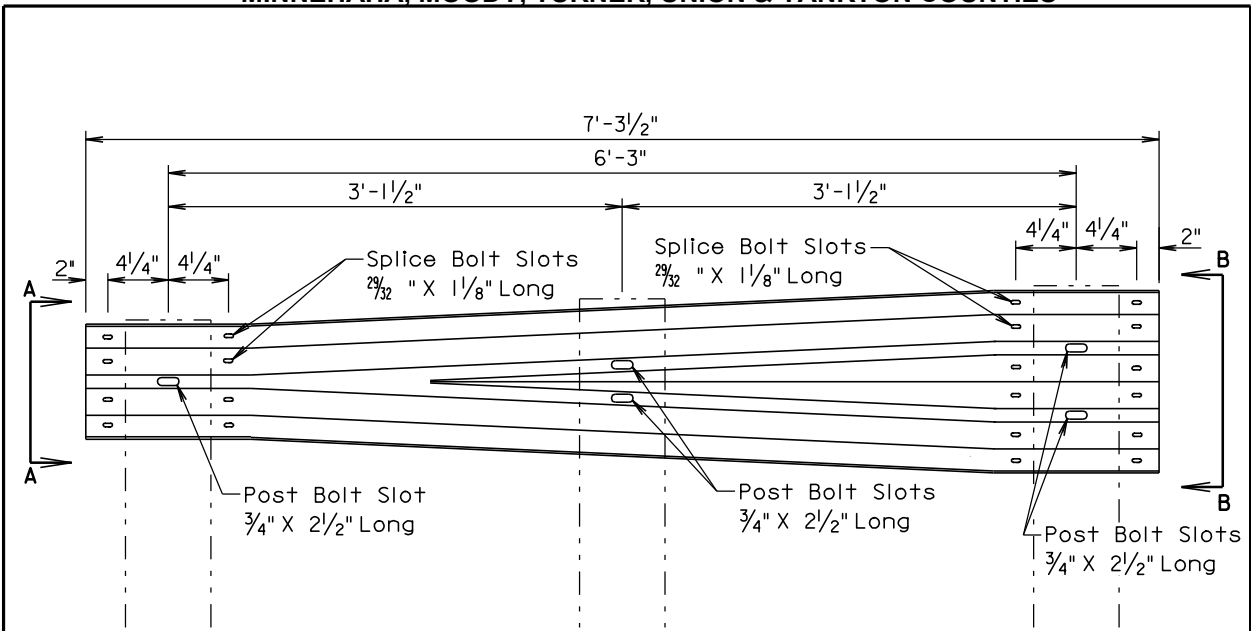
March 31, 2000

SSDOT	BEAM GUARDRAIL TRAILING END TERMINAL	PLATE NUMBER 630.80
		Sheet 2 of 2

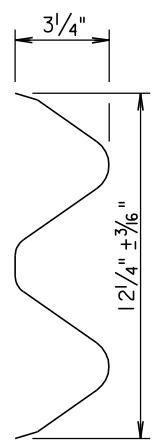
Published Date: 3rd Qtr. 2006

Plotting Date: 11-AUG-2006

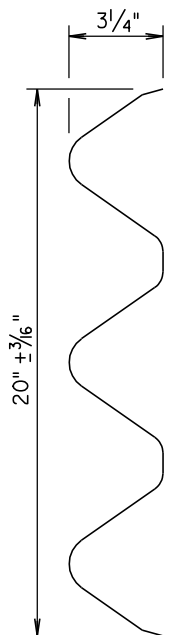
**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
 MINNEHAHA, MOODY, TURNER, UNION & YANKTON COUNTIES**



ELEVATION



VIEW A-A



VIEW B-B

GENERAL NOTE:

All costs for constructing the W Beam to Thrie Beam Guardrail Transition including labor, equipment, and materials including two posts, two blocks, W beam to thrie beam transition section, and hardware shall be incidental to the contract unit price per each for "W Beam to Thrie Beam Guardrail Transition".

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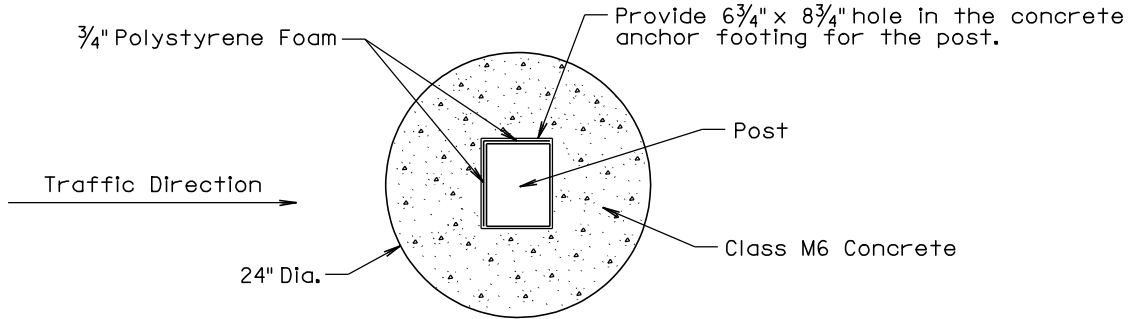
S D D O T	W BEAM TO THRIE BEAM GUARDRAIL TRANSITION SECTION	PLATE NUMBER 630.82
		Sheet 1 of 1

Published Date: 3rd Qtr. 2006

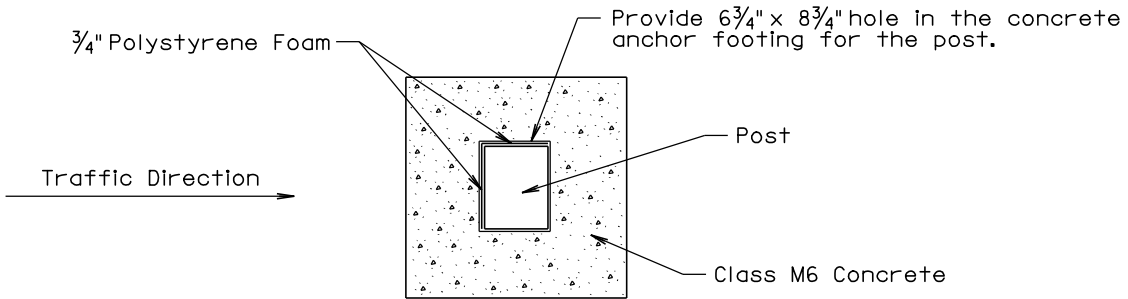
Plotting Date: 11-AUG-2006

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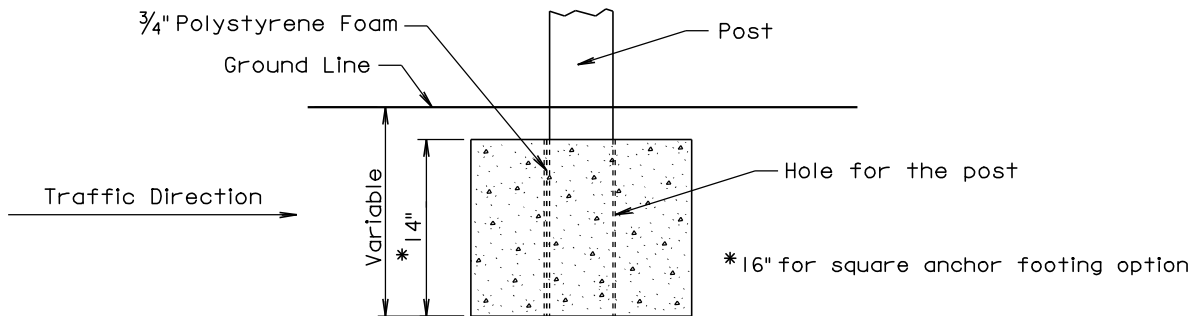
**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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**PLAN
 (PREFERRED 24" DIA. ROUND
 CONCRETE ANCHOR FOOTING)**



**PLAN
 (20" x 20" SQUARE
 CONCRETE ANCHOR FOOTING)**



ELEVATION

GENERAL NOTES:

In areas where the required guardrail wood post depth is not obtainable, shorter posts may be used and shall be anchored in concrete in accordance with the details shown on this standard plate.

A 20" x 20" square concrete anchor footing may be used in lieu of the 24" diameter round anchor footing.

Forms for the concrete anchor footing hole is not required.

Concrete for the concrete anchor footing shall be Class M6.

Three quarter inch polystyrene foam shall be attached to two sides of the posts. See details above for placement position of the polystyrene foam.

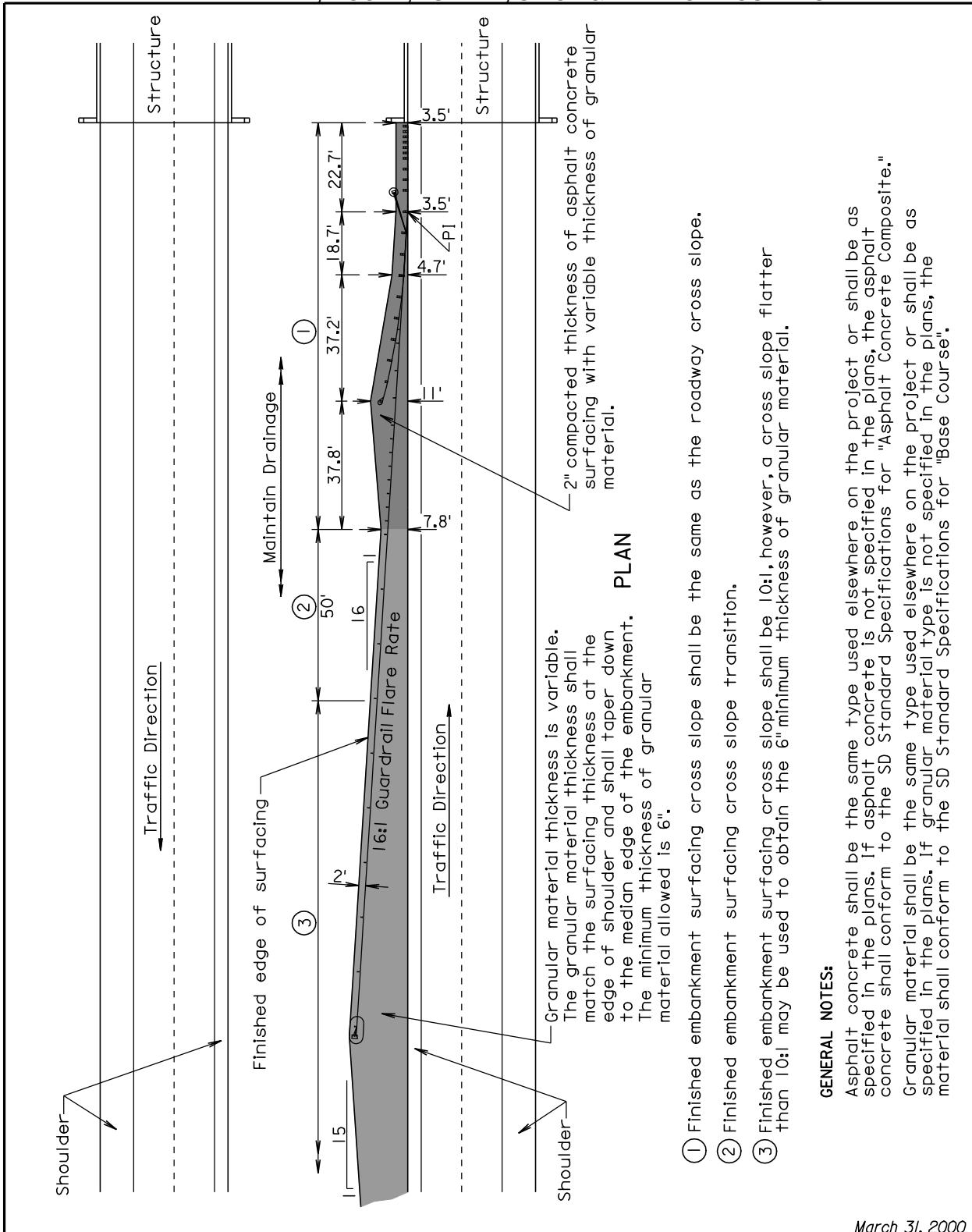
There will be no separate payment for furnishing and installing the concrete anchor footing for short guardrail post. All costs for concrete anchor footings shall be incidental to the contract unit price per foot for the respective "Thrie Beam or W Beam Guardrail" bid item.

March 31, 2000

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			Sheet 1 of 1

Plotting Date: 11-AUG-2006

**0001-271, 0001-272, 0001-291 & STATE HIGHWAY ROUTES - GUARDRAIL REPAIR
 BON HOMME, CHARLES MIX, CLAY, HUTCHINSON, LAKE, LINCOLN, MINER,
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Granular material thickness is variable. The granular material thickness shall match the surfacing thickness at the edge of shoulder and shall taper down to the median edge of the embankment. The minimum thickness of granular material allowed is 6".

- ① Finished embankment surfacing cross slope shall be the same as the roadway cross slope.
- ② Finished embankment surfacing cross slope transition.
- ③ Finished embankment surfacing cross slope shall be 10:1, however, a cross slope flatter than 10:1 may be used to obtain the 6" minimum thickness of granular material.

GENERAL NOTES:
 Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the SD Standard Specifications for "Asphalt Concrete Composite."
 Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the SD Standard Specifications for "Base Course".

March 31, 2000

<i>Published Date: 3rd Qtr. 2006</i>	1000S	EMBANKMENT AND SURFACING FOR TYPICAL MEDIAN PROTECTION	PLATE NUMBER 630.99
			Sheet 1 of 1

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