

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	1	42

Sheet 1 Sheet 2 SheetS 3 - 4 SheetS 5 - 8 SheetS 9 - 15 SheetS 16 - 27 SheetS 28 - 41	Title Sheet & Map Layout Estimate of Quantities Table of CRCP & PCCP Repair Plan Notes Traffic Control PCC Pavement Repair Details CRC Pavement Repair Details
Sheet 42	Pavement Marking Details

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	029 N-271 PCN I24Q QUANTITY	029 S-271 PCN I24R QUANTITY	034-272 PCN I24S QUANTITY	081-272 PCN I24T QUANTITY	018-271 PCN I24Z QUANTITY	011-271 PCN I27N QUANTITY	TOTAL QUANTIT	Y UNIT
009E0010	Mobilization	<		LUMP SU	M		>	Lump Sur	m LS
110E0300	Remove Concrete Curb and Gutter	-	-	14	7	20.0	-	41	Ft
110E0420	Remove Drop Inlet Frame and Grate Assembly	-	-	2	1	-	-	3	Each
110E0500	Remove Pipe Culvert	-	-	-	-	3	-	3	Ft
120E0010	Unclassified Excavation	-	-	-	-	76	-	76	CuYd
260E2010	Gravel Cushion	-	-	-	-	150.0	-	150.0	Ton
380E5030	Nonreinforced PCC Pavement Repair	52.2	24.0	-	-	94.0	16.0	186.2	SqYd
	Continously Reinforced PCC Pavement Repair Dowel Bar	207.1 14	149.4 -	-	-	- 24	- 12	356.5 50	SqYd Each
380E6110	Insert Steel Bar in PCC Pavement	521	350	12	6	50	24	963	Each
480E0100	Reinforcing Steel	-	-	30	15	-	-	45	Lb
633E0030	Cold Applied Plastic Pavement Marking, 24"	-	-	-	-	-	24	24	Ft
633E5015	Grooving For Cold Applied Plastic Pavement Marking, 24"	-	-	-	-	-	24	24	Ft
634E0010	Flagging	40	40	-	-	-	5	85	Hour
634E0100	Traffic Control	1337	1337	238	119	306	196	3533	Unit
634E0120	Traffic Control, Miscellaneous	<		LUMP SUI	M		>	Lump Sur	m LS
634E0310	Temporary Road Markers	8,250	4900	360	320	1800	180	15810	Ft
634E0420	Type C Advance Warning Arrow Panel	1	1	2	1	2	1	8	Each
650E0080	Type B68 Concrete Curb and Gutter	-	-	14	7	20	-	41	Ft
670E1010	2' X 3' Type B Drop Inlet	-	-	-	-	1	-	1	Each
670E1200	Type B Frame and Grate Assembly	-	-	2	1	1	-	4	Each
680E0440	4" Slotted Corrugated Polyethylene Drainage Tubing	-	-	-	-	94	-	94	Ft

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			TABLE O						FPAIR	ARFA	S						
				PCC Pav	-					/ (1 ())		CRC Pavem	ent				
				Insert Steel	Insert Steel	Insert Steel						Continuously	Insert	Insert			
	Ramp		Nonreinforced			Bar (No. 5 x 24"		Lane	Lane	Lane	Lane	Reinforced	Steel Bar	Steel Bar			
	Repair	Repair	PCC Pavement	Epoxy Coated Plain Round	Epoxy Coated Deformed Tie		Dowol	Repair	Repair	Repair	Repair	PCC Device many	(No. 6	(No. 4			
Location	Area Width	Area Length	Repair (9")	Dowels)	Bars)	Bars)	Bar	Area Width	Area Width	Area Length	Area Length	Pavement Repair (8")	Deform ed Tie Bars)	Deformed Tie Bars)			
9 N-271 PCN 124Q MRM	Ft	Ft	SqYd	Each	Each	Each	Each	Ft	Ft	Ft	Ft	SqYd	Each	Each			
62.115	4	4	1.8		4	4											
62.172	4	4	1.8	2	2										1		
62.185	6	6	4		8	8											
62.196	4	4	1.8	2	2		3										
62.208	4	4	1.8	2	2		3										
62.243	18	12	24	16	16												
63.781									14		4	6.2	28	2			
63.786								14		4		6.2	28	2			
64.301									6		20	13.3		20			
64.617									14		6	9.3	28	3			
65.872									14		4	6.2	28	2			
66.385									6		164	109.3		164			
66.599									8		4	3.6		4			
67.159								6		10		6.7		10			
67.783									6		6	4		6			
67.804									4		8	3.6		8			
67.905								4		4		1.8		4			
67.984	4	6	2.7			4											
68.103	10				10				4		26	11.6		26			
68.352	12	4	5.3		10												
68.360	4	4	1.8			4	0										
68.369	4	4	1.8		4	2	2		4		-	2.2		_			
70.523									4		5	2.2		5 22			
72.103 73.204	4	4	1.0		4	4	2		4		22	9.8		22			
73.204 73.219	4 4	4	1.8 1.8		4	4	2										
73.253	4	4 4	1.8		4	4	2 2										
Ramp C @ 190	4	4	1.0	7	4	8	2		6		20	13.3					
TOTALS:			52.2	29	60	42	14					207.1	112	278	=		
9 S-271 PCN 124R MRM	Ft	Ft	SqYd	Each	Each	Each	Each	Ft	Ft	Ft	Ft	SqYd	Each	Each			
72.815									5		32	17.8		32	1		
71.072								4		4		1.8		4			
71.070								4		4		1.8		4			
70.708									14		6	9.3	28	3			
69.390									14		4	6.2	28	2			
68.634									14		20	31.1	28	10			
68.102									4		16	7.1		16			
68.103								5.5		62		37.9		62			
64.190									14		8	12.4	28	8			
62.539	6	14	9.3	4	4	8					~	• •		~			
62.228		40				_			14		6	9.3	28	3			
On Ramp 83.33	11	12	14.7	14		5			4			2.2	7				
Ramp H @ I 90 Ramp E @ I90						3			4		8	3.6	7				
						3 4			4		11 14	4.9 6.2	7 7				
Ramp F @ I 90											1-4	0.2					

TABLE FOR PCC PAVEMENT REPAIR ON 018-371 PCN I24Z

									I	NSERT STEEL	BAR	
										IN PCC PAVEN	IENT	
								TYPE B68	1" x 18"			
							REMOVE	CONCRETE	PLAIN			
		EB L	EFT	EB R	IGHT		CONCRETE	CURB &	ROUND	No. 8 x 18"	No. 5 x 24"	
		LA	NE	LA	NE		CURB &	GUTTER	DOWEL	DEFORMED	DEFORMED	DOWEL
		L	W	L	W	PCCP	GUTTER	EB	BARS	TIE BARS	TIE BARS	BAR
MRM	LANE	Ft	Ft	Ft	Ft	SqYds	Ft	Ft	Each	Each	Each	Each
447.000		35	12	35.5	12	94.0	20	20	16	16	18	24
TOTALS:		35	12	35.5	12	94.0	20	20	16	16	18	24

TABLE FOR PCC PAVEMENT REPAIR ON 011-271 PCN I27N

						INSERT STEEL BAR IN PCC PAVEMENT		
MRM	LANE	NB L LAM Ft		PCCP SqYds	NEW JOINT CON- FIG.	No. 9 x 18" DEFORMED TIE BARS Each	No. 5 x 24" DEFORMED TIE BARS Each	DOWEL BAR Each
79.882		12	12	16.0	R	16	8	12
TOTALS:		12	12	16.0	1	16	8	12

PCC PAVEMENT REPAIR AREA TYPES W = Two Working Joints (Use only if repair is full roadway width and uniform length (across <u>all</u> lanes))

T = Two Tied Joints

B = One Working & One Tied Joint

R = Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

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ESTIMATE OF QUANTITIES

029 N-271 PCN I24Q

Bid Item Number	Item	Quantity	Unit
009E0010	Mobilization	Lump Sum	LS
380E5030	Nonreinforced PCC Pavement Repair	52.2	SqYd
380E5100	Continuously Reinforced PCC Pavement Repair	207.1	SqYd
380E6000	Dowel Bar	14	Each
380E6110	Insert Steel Bar in PCC Pavement	521	Each
634E0010	Flagging	40	Hour
634E0100	Traffic Control	1,337	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	8,250	Ft
634E0420	Type C Advance Warning Arrow Panel	1	Each

029 S-271 PCN I24R

Bid Item Number	Item	Quantity	Unit
009E0010	Mobilization	Lump Sum	LS
380E5030	Nonreinforced PCC Pavement Repair	24.0	SqYd
380E5100	Continuously Reinforced PCC Pavement Repair	149.4	SqYd
380E6110	Insert Steel Bar in PCC Pavement	350	Each
634E0010	Flagging	40	Hour
634E0100	Traffic Control	1,337	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	4,900	Ft
634E0420	Type C Advance Warning Arrow Panel	1	Each

034-272 PCN I24S

Bid Item Number	Item	Quantity	Unit
009E0010	Mobilization	Lump Sum	LS
110E0300	Remove Concrete Curb and Gutter	14	Ft
110E0420	Remove Drop Inlet Frame and Grate Assembly	2	Each
380E6110	Insert Steel Bar in PCC Pavement	16	Each
480E0100	Reinforcing Steel	30	Lb
634E0100	Traffic Control	238	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	360	Ft
634E0420	Type C Advance Warning Arrow Panel	2	Each
650E0080	Type B68 Concrete Curb and Gutter	14	Ft
670E1200	Type B Frame and Grate Assembly	2	Each

081-272 PCN I24T

Bid Item Number	Item	Quantity	Unit
009E0010	Mobilization	Lump Sum	LS
110E0300	Remove Concrete Curb and Gutter	7	Ft
110E0420	Remove Drop Inlet Frame and Grate Assembly	1	Each
380E6110	Insert Steel Bar in PCC Pavement	8	Each
480E0100	Reinforcing Steel	15	Lb
634E0100	Traffic Control	119	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	320	Ft
634E0420	Type C Advance Warning Arrow Panel	1	Each
650E0080	Type B68 Concrete Curb and Gutter	7	Ft
670E1200	Type B Frame and Grate Assembly	1	Each

018-271 PCN I24Z

Bid Item Number	Item Quantity		
009E0010	Mobilization	Lump Sum	LS
110E0300	Remove Concrete Curb and Gutter	20	Ft
110E0500	Remove Pipe Culvert	3	Ft
120E0010	Unclassified Excavation	76	CuYd
260E2010	Gravel Cushion	150.0	Ton
380E5030	Nonreinforced PCC Pavement Repair	94.0	SqYd
380E6000	Dowel Bar	24	Each
380E6110	Insert Steel Bar in PCC Pavement	50	Each
634E0010	Flagging	10	Hour
634E0100	Traffic Control	306	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	2,940	Ft
634E0420	Type C Advance Warning Arrow Panel	2	Each
650E0080	Type B68 Concrete Curb and Gutter	20	Ft
670E1010	2' x 3' Type B Drop Inlet	1	Each
670E1200	Type B Frame and Grate Assembly	1	Each
680E0440	4" Slotted Corrugated Polyethylene Drainage Tubing	94	Ft

011-271 PCN I27N

Bid Item Number	Item	Quantity	Unit
009E0010	Mobilization	Lump Sum	LS
380E5030	Nonreinforced PCC Pavement Repair	16.0	SqYd
380E6000	Dowel Bar	12	Each
380E6110	Insert Steel Bar in PCC Pavement	24	Each
633E0030	Cold Applied Plastic Pavement Marking, 24"	24	Ft
633E5015	Grooving for Cold Applied Plastic Pavement Marking, 24"	24	Ft
634E0010	Flagging	5	Hour
634E0100	Traffic Control	196	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0310	Temporary Road Markers	180	Ft
634E0420	Type C Advance Warning Arrow Panel	1	Each

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2004 Edition and Required Special Provisions, Supplemental Specifications and/or Special Provisions as included in the Proposal.

UTILITIES

The Contractor shall contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It shall be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor shall contact the Project Engineer to determine modifications that will be necessary to avoid utility impacts.

SCOPE OF WORK

This project consists of full depth replacement of concrete pavement in areas where concrete pavement blowups or major failures have occurred. Full depth areas vary in length and width, however the minimum length is 4 feet.

This project consists of full depth replacement of Continuously Reinforced Concrete (CRC) Pavement in areas where major failures have occurred. Full depth areas may vary in length and width, however the minimum length is 4 feet.

COORDINATION BETWEEN CONTRACTORS

A separate contract for Project No. PH 000S(184) - PCN 012X has been or will be awarded to another Contractor for pavement marking on US 18 from MRM 445.50 to MRM 451.96.

The Contractor shall schedule his work so as not to interfere with or hinder the progress of the work performed by other Contractors on the pavement marking project.

The Contractor will need coordinate work on 011-271-PCN I27N, so City of Brandon can install detector loop and its leads to junction box.

HISTORICAL PRESERVATION OFFICE CLEARANCES

To obtain State Historical Preservation Office (SHPO) clearance, a cultural resources survey may need to be conducted by a qualified archaeologist. In lieu of a cultural resources survey, the Contractor could request a records search from Jim Donohue, State Archaeological Research Center (SARC). Provide SARC with the following: a topographical map or aerial view on which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that no artifacts have been found on the site. The Contractor shall arrange and pay for the cultural resource survey and/or records search.

If any earth disturbing activities occur within the current geographical or historic boundaries of any South Dakota reservation, the Contractor shall obtain Tribal Historical Preservation Office (THPO) clearance. If no THPO exists, the required SHPO clearance shall suffice, with documentation of Tribal contact efforts provided to SHPO.

To facilitate SHPO or THPO responses, the Contractor should submit a records search or cultural resources survey report to the DOT Environmental Engineer, 700 East Broadway Avenue, Pierre, SD 57501-2586 (605-773-3268). Allow 30 days from the date this information is submitted to the Environmental Engineer for SHPO/THPO approval. The Contractor is responsible for obtaining all required permits and clearances for staging areas, borrow sites, waste disposal sites, and all material processing sites. The Contractor shall provide the required permits and clearances to the Engineer at the preconstruction meeting.

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WASTE DISPOSAL SITE

The Contractor will be required to furnish a site(s) for the disposal of construction/demolition debris generated by this project.

Construction/demolition debris may not be disposed of within the State ROW.

The waste disposal site(s) shall be managed and reclaimed in accordance with the following from the General Permit for Highway, Road, and Railway Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) shall not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife. recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements shall apply:

- 1. Construction/demolition debris consisting of concrete, asphalt concrete, or other similar materials shall be buried in a trench completely separate from wood debris. The final cover over the construction/demolition debris shall consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the State ROW shall be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor shall control the access to waste disposal sites not within the State ROW through the use of fences, gates, and placement of a sign or signs at the entrance to the site stating "No Dumping Allowed".
- 2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste shall be removed from view of the ROW or buried and the waste disposal site reclaimed as noted above.

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

All costs associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates, and signs), and reclamation of the waste disposal site(s) shall be incidental to the various contract items.

SURFACING THICKNESS DIMENSIONS

Plans quantity will be applied even though the thickness may vary from that shown on the plans.

At those locations where material must be placed to achieve a required elevation, plans quantity may be varied to achieve the required elevation.

RESTORATION OF GRAVEL CUSHION

An inspection of the remaining gravel cushion subgrade shall be made after excavation of each terminal replacement location, pavement repair area and shoulder strengthening area. Areas of excess moisture shall be dried to the satisfaction of the Engineer. Loose material shall be removed. Each terminal replacement location, pavement repair area and shoulder strengthening area shall be leveled and compacted to the satisfaction of the Engineer.

If additional gravel cushion is required beyond the limits shown in the plans, it shall be placed at the contract unit price per ton for Gravel Cushion.

Cost for this work shall be incidental to the contract unit prices per square yard for Nonreinforced PCC Pavement Repair and Continuously Reinforced PCC Pavement Repair.

GRAVEL CUSHION

If guarried ledge rock is used in the Gravel Cushion, a maximum blend of 40% guarried ledge rock will be allowed.

ASPHALT CONCRETE COMPOSITE

Mineral aggregate for the Asphalt Concrete Composite shall conform to the requirements of the Standard Specifications for Class E, Type 1.

All other requirements in the Standard Specifications for Asphalt Concrete Composite shall apply.

The asphalt binder used in the mixture shall be PG 58-28, PG 64-22, PG 64-28 or PG 64-34 Asphalt Binder.

EXISTING PCC PAVEMENT

018-271 PCN I24Z

The existing pavement is 8" Nonreinforced PCC Pavement. Existing contraction joints are spaced at approximately 20'. Longitudinal joints are reinforced with No. 5 x 24" deformed tie bars spaced 48" center to center. Transverse joints are reinforced with 1¹/₄" x 18" plain round dowel bars spaced 12" center to center.

The aggregate in the existing PCC Pavement is guartzite.

RAMPS - 029 N-271 PCN I24Q & 029 S-271 PCN I24R

The existing pavement is 9" Nonreinforced PCC Pavement. Existing contraction joints are spaced at approximately 20'. Longitudinal joints are reinforced with No. 5 x 24" deformed tie bars spaced 30" to 48" center to center. Transverse joints are reinforced with 1¹/₄" x 18" plain round dowel bars spaced 12" center to center.

The aggregate in the existing PCC Pavement is quartzite.

011-271 PCN I27N

The existing pavement is 8.5" Nonreinforced PCC Pavement. Existing contraction joints are spaced at approximately 20'. Longitudinal joints are reinforced with No. 5 x 24" deformed tie bars spaced 48" center to center. Transverse joints are reinforced with 1¹/₄" x 18" plain round dowel bars spaced 12" center to center.

The aggregate in the existing PCC Pavement is guartzite.

EXISTING CRC PAVEMENT

The existing pavement on NB I-29 from MRM 62.443 to 72.853 is 11" Continuously Reinforced PCC Pavement. The longitudinal reinforcing steel consists of No. 6 deformed bars spaced 6" center to center, and the transverse reinforcing steel consists of No. 4 deformed bars spaced 4' center to center.

The existing pavement on SB I-29 from MRM 62.443 to 72.853 is 11" Continuously Reinforced PCC Pavement. The longitudinal reinforcing steel consists of No. 6 deformed bars spaced 6 1/2" center to center, and the transverse reinforcing steel consists of No. 4 deformed bars spaced 4' center to center.

The aggregate in the existing CRC/PCC Pavement is quartzite.

NONREINFORCED PCC PAVEMENT REPAIR - GENERAL

Locations and size (length or width) of pavement repair areas are subject to change in the field, at the discretion of the Engineer. Payment will be based on actual area replaced.

The Engineer will mark the location of the area to be repaired on construction. Where repair crosses both lanes, the passing lane should be repaired first.

Existing concrete pavement shall be sawed full depth at the beginning and end of the PCCP repair areas. When either the beginning or end of a PCCP repair area falls close to an existing joint or crack, the PCCP repair area shall be extended to eliminate the existing joint or crack. Where possible, new working joints shall be adjacent to existing working joints.

Existing concrete pavement in the replacement areas shall be removed by the lift out method or by means that minimize damage to the base and sides of remaining in place concrete. All removed material shall be removed from within the right-of-way by the end of the workday. Damage to adjacent concrete caused by the Contractor's operations shall be removed and replaced at the Contractor's expense.

removed.

Concrete placed adjacent to asphalt shoulders shall be formed full depth to match the width of existing concrete pavement. Asphalt shoulders adjacent to concrete pavement repair areas shall be replaced with Asphalt Concrete Composite.

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If the pavement replacement area is entirely on either side of the existing contraction joint, the location of one of the working joints will be at the original location. Any existing dowel bar assemblies shall be sawed off or

NONREINFORCED PCC PAVEMENT REPAIR - GENERAL (CONTINUED)

At repair locations where the new working joint is not opposite the existing working joint, the Contractor shall place a ¹/₄ inch preformed asphalt expansion joint material along the longitudinal joint from the existing working joint to the new working joint. The expansion joint material shall meet the requirements of AASHTO M33. Cost for this material shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

All joints (longitudinal and transverse) through and around the repair areas will be sawed and sealed in accordance with the details shown in these plans. Refer to the SAW AND SEAL JOINTS and SAW AND SEAL SHOULDER JOINTS notes.

NONREINFORCED PCC PAVEMENT REPAIR

New pavement thickness shall be 1" thicker than existing pavement.

Concrete shall meet the requirements of the Standard Specifications Section 380, except as modified by the following notes:

The fine aggregate shall be screened over a one-inch squareopening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete shall contain 4.5% to 7.0% entrained air. Coarse aggregate shall be crushed ledge rock, Size No. 1. The Contractor is responsible for the mix design used. The Contractor shall submit a mix design and supporting documentation for approval at least 2 weeks prior to use. In lieu of submitting a mix design the Contractor may use one of the following dependent upon type of cement to be used:

	LB./CU.YD.	LB./CU.YD.
CEMENT	800 (TYPE I or II)	710 (TYPE III)
WATER	282	300
FINE AGGREGATE	1039	1114
COARSE AGGREGATE	1726	1668

The use of a water reducer at manufacturer's recommended dosage will be required.

Concrete shall be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. Concrete shall be cured for a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60° F or higher throughout the cure period. If the concrete temperature falls below 60° F, the cure time shall be extended or other measures shall be taken, at no additional cost to the State. In addition to the curing requirements, a strength of 4,000 psi must be attained prior to opening to traffic.

NONREINFORCED PCC PAVEMENT REPAIR (CONTINUED)

Concrete shall be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket shall have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket shall be left in place, except for joint sawing operations, until the 4000 psi is attained. Insulation blanket shall be overlapped on to the existing concrete by 4'. The initial contraction joint sawing shall be performed as soon as practical after placement to avoid random cracking.

Cost for performing the aforementioned work including sawing and removing concrete, furnishing and placing concrete, sawing and sealing joints, repairing asphalt concrete shoulders, labor, tools and equipment shall be included in the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

CONTINUOUSLY REINFORCED PCC PAVEMENT REPAIR

Locations and size (length or width) of pavement repair areas are subject to change in the field, at the discretion of the Engineer. Payment will be based on actual area replaced.

The Engineer will mark the location of the area to be repaired on construction. Where repair crosses both lanes, the passing lane should be repaired first.

The Contractor shall saw the in place concrete transversely at four locations for each repair area. Two saw cuts shall be full depth. The other two saw cuts shall be partial depth saw cuts and shall be made to a depth just above the in place reinforcing steel (3"), and be placed outside of the previous full depth saw cuts. The outside cuts shall be a minimum of 6" from the nearest tight crack outside of the patch.

The Contractor shall lift out or break out the center section (including reinforcing steel) and then use light chipping hammers (not exceeding 15 pounds) to remove the remaining concrete at each end of the repair area, leaving the reinforcing steel in place. Care shall be taken not to cut, bend or otherwise damage the in place reinforcing steel. Damage to in place reinforcing steel or to in place concrete beyond the repair area will be replaced at the Contractor's expense, to the satisfaction of the Engineer.

The Contractor shall remove and dispose of the in place concrete and in place asphalt concrete.

Existing exposed reinforcing steel and concrete faces shall be cleaned by sandblasting and compressed air to remove dirt and debris prior to placement of concrete.

Place reinforcing steel according to the notes for REINFORCING STEEL - PAVEMENT REPAIR and STEEL BAR INSERTION.

Concrete placed adjacent to asphalt shoulders shall be formed full depth to match the width of existing concrete pavement. Asphalt shoulders adjacent to concrete pavement repair areas shall be replaced with Asphalt Concrete Composite.

Concrete shall not be placed in the repair areas before 12:00pm and should be placed in the late afternoon. Temperature of the concrete at the time of placement shall be between 50°F and 90°F. The temperature of the concrete shall be maintained above 50°F during the curing period.

Saw cuts that extend beyond the repair area shall be filled with a nonshrinkage mortar mix at the Contractor's expense.

(CONTINUED)

Upon placement of the concrete, repair areas shall be straight edged to ensure a smooth riding surface and shall be textured longitudinally with the pavement by finishing with a stiff broom. Repair areas shall then be checked with a 10' foot straight edge. The permissible longitudinal and transverse surface deviation shall be 1/8" in 10'.

New pavement thickness shall be equal to existing pavement thickness

Concrete shall meet the requirements of the Standard Specifications Section 380, except as modified by the following notes:

The fine aggregate shall be screened over a one-inch squareopening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete shall contain 4.5% to 7.0% entrained air. Coarse aggregate shall be crushed ledge rock, Size No. 1. The Contractor is responsible for the mix design used. The Contractor shall submit a mix design and supporting documentation for approval at least 2 weeks prior to use. In lieu of submitting a mix design the Contractor may use one of the following dependent upon type of cement to be used:

CEMENT WATER FINE AGGRE COARSE AGO

will be required.

Concrete shall be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. Concrete shall be cured a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60 degrees Fahrenheit or higher throughout the cure period. If the concrete temperature falls below 60 degrees Fahrenheit, the cure time shall be extended or other measures shall be taken, at no additional cost to the State. In addition to the curing requirements a strength of 4,000 psi must be obtained prior to opening to traffic.

Concrete shall be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket shall have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket shall be left in place, except for joint sawing operations, until the 4000 psi is attained. Insulation blanket shall be overlapped on to the existing concrete by 4'.

Cost for performing the aforementioned work including sawing, chipping and removing concrete, sandblasting, cleaning, furnishing and placing concrete and reinforcing steel, finishing and curing, replacing asphalt shoulders, labor and equipment shall be included in the contract unit price per square yard for Continuously Reinforced PCC Pavement Repair.

STATE	PROJECT	SHEET	TOTAL
OF		NO.	SHEETS
SOUTH DAKOTA	2011 SIOUX FALLS AREA CONRETE REPAIR	7	42

CONTINUOUSLY REINFORCED PCC PAVEMENT REPAIR

	<u>LB./CU.YD.</u> 800 (TYPE I or II)	<u>LB./CU.YD.</u> 710 (TYPE III)
	282	300
GATE	1039	1114
GREGATE	1726	1668

The use of a water reducer at manufacturer's recommended dosage

REINFORCING STEEL – PAVEMENT REPAIR

After removal of the in place concrete and repair of the gravel cushion subgrade, new reinforcing steel shall be installed. Refer to the CRC Pavement Repair Area layouts for details.

- 1. New No. 6 longitudinal bars shall be lap spliced with the preserved in place longitudinal bars.
- 2. At full lane width repair areas, additional No. 6 longitudinal bars shall be centered between every other set of two spliced longitudinal bars throughout the width of the repair area. The additional longitudinal bars shall overlap into the existing concrete 9" on both sides of the repair area. Drilled holes will be required and the additional longitudinal bars shall be inserted in accordance with the notes for STEEL BAR INSERTION. The additional longitudinal bars shall then be lap spliced.
- 3. Additional No. 4 transverse bars shall be centered between the in place transverse bars throughout the length of the repair area. The spacing of transverse bars in the completed repair area should be half the spacing of the in place transverse reinforcing steel (New spacing will be 1.5').
 - For less than full lane width repair areas and repair areas adjacent to tied longitudinal joints, the additional transverse bars shall overlap into the existing concrete 9". Drilled holes will be required and the additional transverse bars shall be inserted according to the notes for STEEL BAR INSERTION.
 - For full roadway width repair areas, a keyway with factory bent No. 4 lap spliced transverse bars shall be constructed in the longitudinal joint to tie to the transverse bars that will be placed in the adjacent lane.

Cost for this work, including reinforcing steel, ties, labor and equipment shall be incidental to the contract unit price per square yard for Continuously Reinforced PCC Pavement Repair.

SAW AND SEAL JOINTS

All longitudinal joints shall be sawed and sealed. Transverse joints in Nonreinforced PCC Pavement Repair areas shall also be sawed and sealed.

Joints shall not be sealed unless they are thoroughly clean and dry. Cleaning shall be accomplished by sand blasting and other tools as necessary. Just prior to sealing, each joint shall be blown out using a jet of compressed air to remove all traces of dust.

Transverse joints shall be sealed with Low Modulus Silicone Sealant. Longitudinal joints shall be sealed with Low Modulus Silicone Sealant or Hot Poured Elastic Joint Sealer.

Cost for sawing and sealing of the longitudinal construction joint and transverse joint shall be incidental to the contract unit prices per square vard for Nonreinforced PCC Pavement Repair and Continuously Reinforced PCC Pavement Repair.

STEEL BAR INSERTION

Locations and quantities for pavement repair are subject to change in the field at the discretion of the Engineer.

The Contractor will be responsible for ordering the actual quantity of steel bars necessary to complete the work.

The Contractor shall insert Steel Bars into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole.

In CRC Pavement – Full Lane Width Pavement Repair

MAINLINE - 029 N-271 PCN I24Q & 029 S-271 PCN I24R

Steel bars (No. 6 longitudinal deformed tie bars) shall be inserted 9 inches into the in place concrete at the transverse joint and centered between every other set of two spliced longitudinal bars throughout the width of the repair area. Refer to the notes for REINFORCING STEEL.

In Nonreinforced PCC Pavement – Pavement Repair

018-271 PCN I24Z

On 8" concrete repair areas:

The Contractor shall insert the steel bars (1" x 18" epoxy coated plain round dowel bars and No. 8 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole.

RAMPS - 029 N-271 PCN I24Q & 029 S-271 PCN I24R

On 9" concrete repair areas:

The Contractor shall insert the steel bars (1¹/₄" x 18" epoxy coated plain round dowel bars and No. 9 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole.

Steel bars shall be inserted in the transverse joint on 18" centers. The first steel bar in the transverse joint shall be placed 9" from the outside edge of the slab. Steel bars shall be inserted in the longitudinal joint on 30" centers and shall be a minimum of 15" from either transverse joint. A typical one-lane patch 12' wide and 6' long will require 18 steel bars (8 in each transverse joint and 2 in the longitudinal joint).

Plain round dowel bars shall be cut to the specified length by sawing and shall be free from burring or other deformations. Shearing will not be permitted.

Epoxy resin adhesive shall be of the type intended for horizontal applications, and shall conform to the requirements of ASTM C 881, Type IV, Grade 3 (equivalent to AASHTO M235, Type IV, Grade 3).

STEEL BAR INSERTION (CONTINUED)

The diameter of the drilled holes in the existing concrete pavement for the steel bars shall not be less than 1/8 inch nor more than 3/8 inch greater than the overall diameter of the steel bar. Holes drilled into the existing concrete pavement shall be located at mid-depth of the slab and true and normal. (CRC Pavement exception: In the transverse joints, the drilled in longitudinal steel bar angle will be slightly under 90° to allow for centering of the lap splice between existing longitudinal steel). The drilled holes shall be blown out with compressed air using a device that will reach to the back of the hole to ensure that all debris or loose material has been removed prior to epoxy injection.

A rigid frame or mechanical device will be required to guide the drill to ensure proper horizontal and vertical alignment of the steel bars in the drilled holes.

Mix the epoxy resin as recommended by the manufacturer and apply by an injection method approved by the Engineer. If an epoxy pump is utilized, it shall be capable of metering the components at the manufacturer's designated rate and be equipped with an automatic shutoff. The pump shall shut off when any of the components are not being metered at the designated rate.

Fill the drilled holes 1/3 to 1/2 full of epoxy, or as recommended by the manufacturer, prior to insertion of the steel bar. Care shall be taken to prevent epoxy from running out of the horizontal holes prior to steel bar insertion. Rotate the steel bar during insertion to eliminate voids and ensure complete bonding of the bar. Insertion by the dipping method will not be allowed.

Pavement Repair.

Cost for the epoxy resin adhesive, steel bars to be inserted in Nonreinforced PCC Pavement, drilling of holes, inserting the steel bars into the drilled holes in either CRC or Nonreinforced PCC Pavement and all other items incidental to the insertion of the steel bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS
	2011 SIOUX FALLS AREA CONRETE REPAIR	8	42

Cost for steel bars to be inserted in CRC Pavement shall be incidental to the contract unit price per square yard for Continuously Reinforced PCC

SEQUENCE OF OPERATION

Due to the Sturgis Motorcycle Rally, no lane closures will be allowed (except for emergency repair) in the:

- Northbound lanes of I29 from Wednesday, August 3 through Tuesday, August 9, 2011.
- Southbound lanes of I29 from Thursday, August 11 through Monday, August 15, 2011.

Lane closures and/or narrowing of lanes will **NOT** be allowed as follows:

129 Southbound for ramp work at I-90 Interchange

- 6:30 a.m. to 8.30 a.m.
- 4:00 p.m. to 7:00 p.m.

I29 Northbound for ramp work at I-90 Interchange

• 4:00 pm to 7:00 p.m.

TEMPORARY PAVEMENT MARKING

Temporary pavement marking on lane closure tapers shall consist of Temporary Road Markers. (Five workspaces with a 780' taper & 4350' of Interim White Edgelines for Ramp Work on 029 N-271 PCN I24Q, Five workspaces with a 780' taper & 1000' of Interim White Edgelines for Ramp Work on 029 S-271 PCN I24R. One workspace requiring 1000' double yellow & 940' of Interim White Edgeline on 018-271 PCN I24Z. One workspace requiring 180' taper on 011-271 PCN I27N.

GENERAL MAINTENANCE OF TRAFFIC

Removing, relocating, covering, salvaging and resetting of permanent traffic control devices, including delineation, shall be the responsibility of the Contractor. Cost for this work shall be incidental to the contract unit prices for the various items unless otherwise specified in the plans. Any delineators and signs damaged or lost shall be replaced by the Contractor at no cost to the State.

Storage of vehicles and equipment shall be outside the clear zone and as near as possible to the right-of-way line. Contractor's employees should mobilize at a location off the right-of-way and arrive at the work sites in a minimum number of vehicles necessary to perform the work.

Indiscriminate driving and parking of vehicles within the right-of-way will not be permitted. Any damage to the vegetation, surfacing, embankment, delineators and existing signs resulting from such indiscriminate use shall be repaired and/or restored by the Contractor, at no expense to the State, and to the satisfaction of the Engineer.

The Contractor shall provide documentation that all breakaway sign supports comply with FHWA NCHRP 350 or MASH crash-worthy requirements. The Contractor shall provide installation details at the preconstruction meeting for all breakaway sign support assemblies.

Sufficient traffic control devices have been included in these plans to sign 1 workspace on a two-lane highway and 2 workspaces on a four-lane highway. If the Contractor elects to work on additional sites simultaneously, the cost for additional traffic control devices shall be incidental to the contract unit price per unit for Traffic Control.

MAINTENANCE OF TRAFFIC – PCC PAVEMENT REPAIR

A Type III Barricade shall be installed at the end of a lane closure taper as detailed in these plans. Additional Type III Barricades shall be installed facing traffic within the closed lane at a spacing of 1/4 mile.

Each mainline concrete repair location from which the in place concrete has been removed shall be marked with a minimum of two reflectorized cones (42" minimum height) or two reflectorized drums. In areas containing numerous concrete repair locations, two reflectorized drums should be installed at a spacing of 660' alternating with the Type III Barricades.

Signs may be mounted on portable supports.

Construction workspaces on divided roadways shall be limited to 3 miles in length. Construction workspaces on undivided roadways shall be limited to 300 feet in length. The distance between the closest points of any two construction workspaces, including channeling devices, shall not be less than 3 miles. Drivers in two-way traffic workspaces must be able to see approaching traffic through and beyond the work zone.

Construction workspaces in urban areas shall be limited to 3 blocks in length. The minimum distance between workspaces shall be 3 blocks.

When work is in progress within an intersection, Flaggers will be required to direct traffic.

Holes adjacent to centerline in the lane open to traffic created during removal and replacement of PCC Pavement Repair areas shall be filled with gravel and cold-mix asphalt concrete prior to opening the lane to traffic. Gravel and cold-mix asphalt concrete Gravel and cold-mix asphalt concrete shall be furnished by the Contractor.

Holes in the asphalt concrete shoulders created during removal and replacement of PCC Pavement Repair areas shall be filled with gravel and hot-mix asphalt concrete (to match the shoulder surfacing) prior to opening the lane to traffic. Gravel and hot-mix asphalt concrete shall be furnished by the Contractor.

Cost for furnishing, hauling and placing gravel and asphalt concrete shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair, Fast Track Concrete for PCC Pavement Repair and/or Continuously Reinforced PCC Pavement Repair.

Routing traffic onto the shoulders during any phase of the construction will not be allowed.

Damage to the shoulders, median or ditch due to the Contractor's operations shall be repaired by the Contractor, to the satisfaction of the Engineer, at no expense to the State. This includes the routing of traffic onto these shoulders around the work zones.

Extra care shall be taken to protect the in place asphalt concrete shoulders on 029 N-271 & 029 S-271. In all workspaces in these areas, the same channelizing devices and spacing used on centerline, will also be required on the shoulders. These channelizing devices shall be placed in locations to adequately keep traffic completely off these shoulders. Continuous maintenance of the shoulder devices will be required to keep them in place. Cost for these extra channelizing devices shall be incidental to the contract lump sum price for Traffic Control, Miscellaneous.

MAINTENANCE OF TRAFFIC (INTERSTATE HIGHWAYS)

Lane closures shall be limited to 3 miles in length. The distance between the closest points of any two-lane closures, excluding taper, shall not be less than 3 miles.

Work activities shall not be conducted simultaneously on the median and outside shoulders of the same directional set of lanes.

The use of interstate maintenance crossovers will not be permitted.

traffic around a workspace.

MAINTENANCE OF TRAFFIC (URBAN)

Reflectorized cones (42" minimum height), reflectorized drums or Type II Barricades shall be used to maintain a minimum of two-way traffic at intersecting roads or streets. The Contractor shall mark and maintain alternating one-way access to businesses and residences along the project with cones, drums or Type I Barricades. The Contractor shall advise affected businesses before restriction and anticipated duration of construction time.

The Contractor shall maintain pedestrian access at crosswalk locations. Additional traffic control devices shall be used as necessary to accommodate the pedestrian traffic if work activities block an existing crosswalk.

WORK DESCRIPTION FOR COLD APPLIED PAVEMENT MARKING

Work on this project consists of replacing existing cross walk pavement markings with new pavement markings at their existing location for repair on 011-271 MRM 79.882.

COLD APPLIED PLASTIC PAVEMENT MARKING

The cold applied plastic pavement marking material shall be 3M ESWR or an approved equal. The tape shall meet the requirements of Type A as defined in Section 983 of the Standard Specifications.

GROOVING FOR PAVEMENT MARKING

Pavement grooving as per the Standard Specifications shall be done to remove the existing cold applied plastic pavement marking. The grooving shall provide for a clean surface with 100% of the existing markings removed.

DEBRIS REMOVAL

The Contractor shall pick up debris during the cold applied plastic pavement marking work. The disposal of the debris will be the responsibility of the Contractor. Brooming will be required to clean the roadway surface as per manufacturer's recommendations. Cost for brooming shall be incidental to the contract unit price per foot for Groove Pavement for Pavement Marking, 24".

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS
	2011 SIOUX FALLS AREA CONRETE REPAIR	9	42

Traffic will be permitted on the ramp shoulders when necessary to allow

Joints in approaches to signalized intersections containing vehicle detector loops shall not be sawed, sealed or otherwise disturbed.

ITEMIZED LIST OF TRAFFIC CONTROL

<u>029 N-271 PCN I24Q</u>

SIGN CODE	SIGN SIZE	DESCRIPTION	NUM BER REQUIRED	UNITS PER SIGN	UNITS
E5-1	36" x 32"	EXIT GORE SIGN	1	24	24
G20-2a	36" x 18"	END ROAD WORK	1	17	17
R1-2	48" x 48"	YIELD	1	34	34
R2-1	30" x 36"	SPEED LIMIT 65	2	23	46
R2-1	30" x 36"	SPEED LIMIT 45	1	23	23
R2-1	30" x 36"	SPEED LIMIT 75	1	23	23
W3-5	48" x 48"	SPEED REDUCTION (MPH)	2	34	68
W4-1	48" x 48"	MERGE (SYMBOL)	1	34	34
W4-2	48" x 48"	LEFT OR RIGHT LANE ENDS (SYMBOL)	2	34	68
W5-4	48" x 48"	RAMPNARROWS	1	34	34
W13-1	24" x 24"	ADVISORY SPEED PLATE	1	16	16
W13-4	24" x 24"	ON RAMP	1	16	16
W20-1	48" x 48"	ROAD WORK AHEAD	2	34	68
W20-5	48" x 48"	LT. OR RT. LANE CLOSED AHEAD	2	34	68
W20-7a	48" x 48"	FLAGGER	1	34	34
SPECIAL	30" x 24"	FINES DOUBLED	2	18	36
****	****	TYPE III BARRICADE - 8 FT. DOUBLE SIDE	13	56	728
			TOTA		1337

029 S-271 PCN I24R

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
E5-1	36" x 32"	EXIT GORE SIGN	1	24	24
G20-2a	36" x 18"	END ROAD WORK	1	17	17
R1-2	48" x 48"	YIELD	1	34	34
R2-1	30" x 36"	SPEED LIMIT 65	2	23	46
R2-1	30" x 36"	SPEED LIMIT 45	1	23	23
R2-1	30" x 36"	SPEED LIMIT 75	1	23	23
W3-5	48" x 48"	SPEED REDUCTION (MPH)	2	34	68
W4-1	48" x 48"	MERGE (SYMBOL)	1	34	34
W4-2	48" x 48"	LEFT OR RIGHT LANE ENDS (SYMBOL)	2	34	68
W5-4	48" x 48"	RAMP NARROWS	1	34	34
W13-1	24" x 24"	ADVISORY SPEED PLATE	1	16	16
W13-4	24" x 24"	ON RAMP	1	16	16
W20-1	48" x 48"	ROAD WORK AHEAD	2	34	68
W20-5	48" x 48"	LT. OR RT. LANE CLOSED AHEAD	2	34	68
W20-7a	48" x 48"	FLAGGER	1	34	34
SPECIAL	30" x 24"	FINES DOUBLED	2	18	36
*****	*****	TYPE III BARRICADE - 8 FT. DOUBLE SID	13	56	728
			ΤΟΤΑ	L UNITS	1337

034-272 PCN I24S

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRE D	UNITS PER SIGN	UNITS
G20-2a W4-2 W20-1 W20-5	36" x 18" 48" x 48" 48" x 48" 48" x 48"	END ROAD WORK LEFT OR RIGHT LANE ENDS (SYMBOL) ROAD WORK AHEAD LT. OR RT. LANE CLOSED AHEAD	2 2 2 2	17 34 34 34	34 68 68 68
			ΤΟΤΑ	L UNITS	238

<u>081-272 PCN I24T</u>

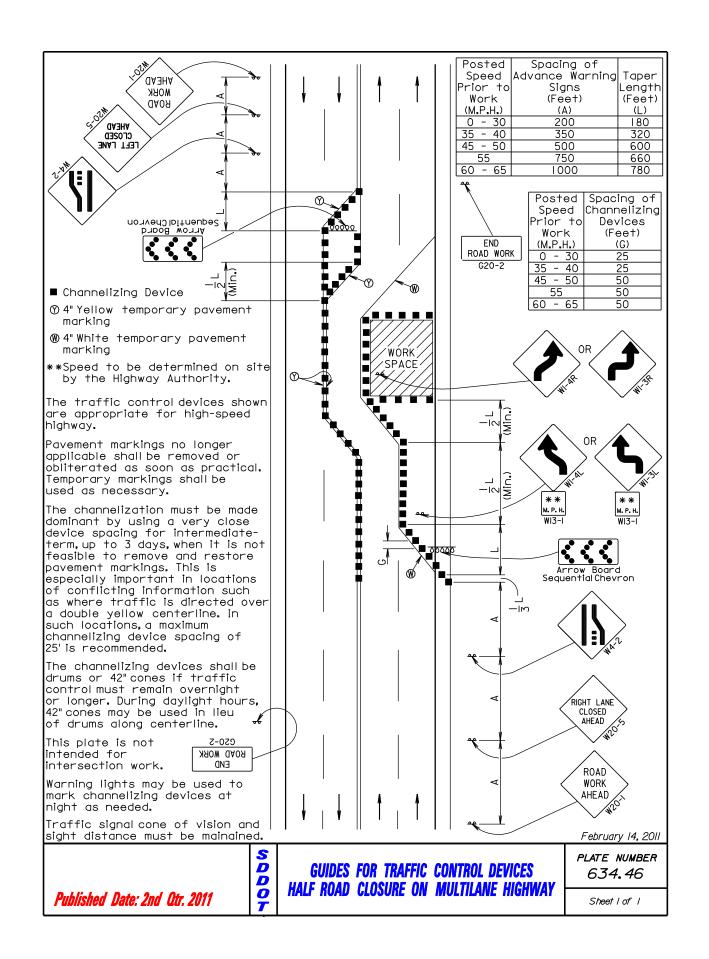
SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2a W4-2 W20-1 W20-5	48" x 48" 48" x 48"	END ROAD WORK LEFT OR RIGHT LANE ENDS (SYMBOL) ROAD WORK AHEAD LT. OR RT. LANE CLOSED AHEAD	1 1 1 1	17 34 34 34	17 34 34 34
	2		ΤΟΤΑ	L UNITS	119

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2a	36" x 18"	END ROAD WORK	2	17	34
W1-4a	48" x 48"	REVERSE CURVE SIGN (LEFT OR RIGHT	2	34	68
W4-2	48" x 48"	LEFT OR RIGHT LANE ENDS (SYMBOL)	2	34	68
W20-1	48" x 48"	ROAD WORK AHEAD	2	34	68
W20-5	48" x 48"	LT. OR RT. LANE CLOSED AHEAD	2	34	68
			ΤΟΤΑ	L UNITS	306

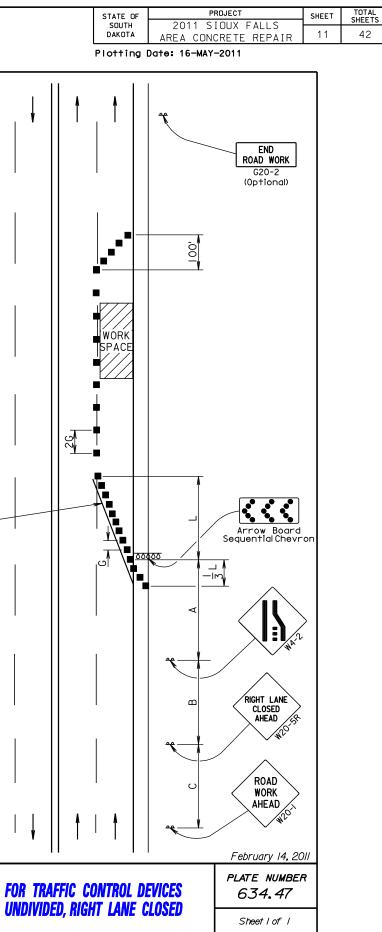
<u>011-271 PCN I27N</u>

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2a	36" x 18"	END ROAD WORK	1	17	17
R3-7	30" x 30"	LEFT LANE MUST TURN LEFT	1	21	21
W4-2	48" x 48"	LEFT OR RIGHT LANE ENDS (SYMBOL)	1	34	34
W20-1	48" x 48"	ROAD WORK AHEAD	1	34	34
W20-5	48" x 48"	LT. OR RT. LANE CLOSED AHEAD	1	34	34
****	****	TYPE III BARRICADE - 8 FT. DOUBLE SID	1	56	56
			ΤΟΤΑ	L UNITS	196

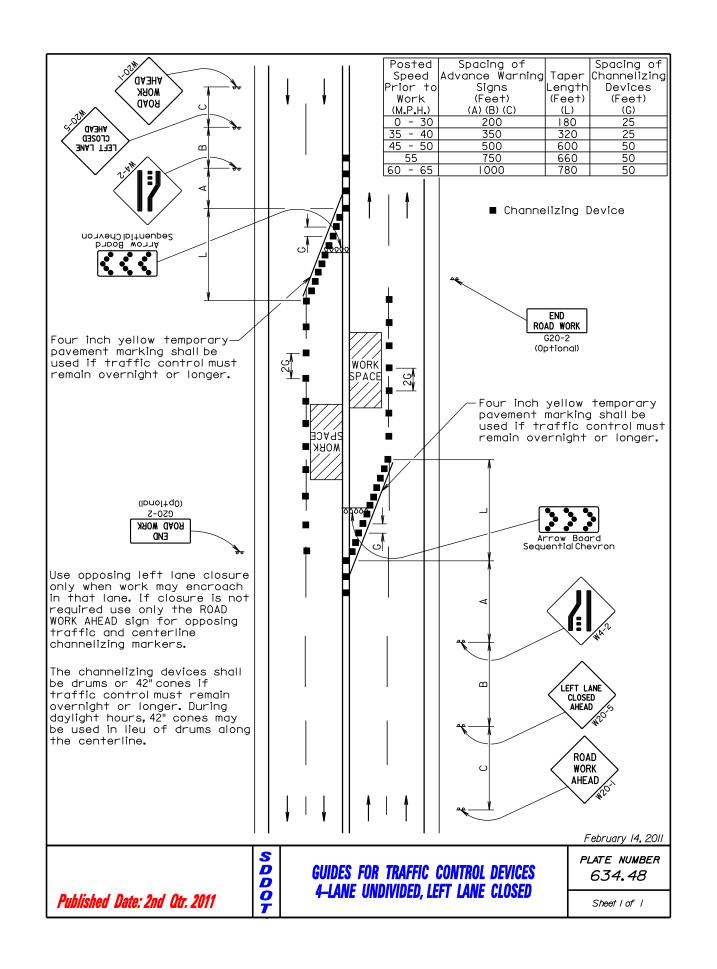
STATE	PROJECT	SHEET	TOTAL
OF		NO.	SHEETS
SOUTH DAKOTA	2011 SIOUX FALLS AREA CONRETE REPAIR	10	42



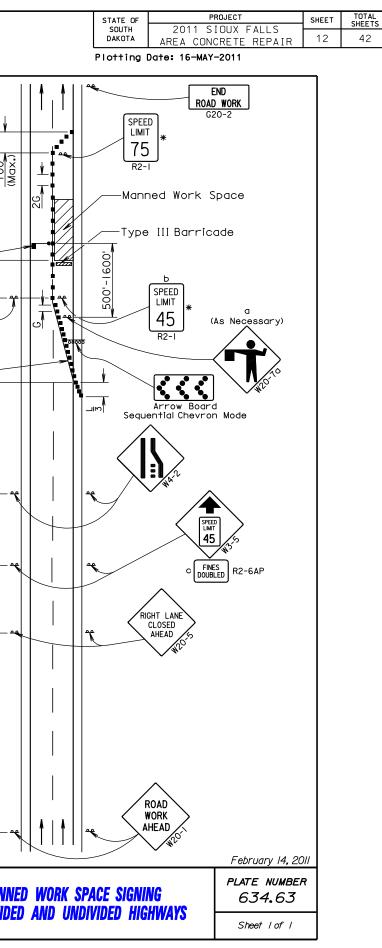
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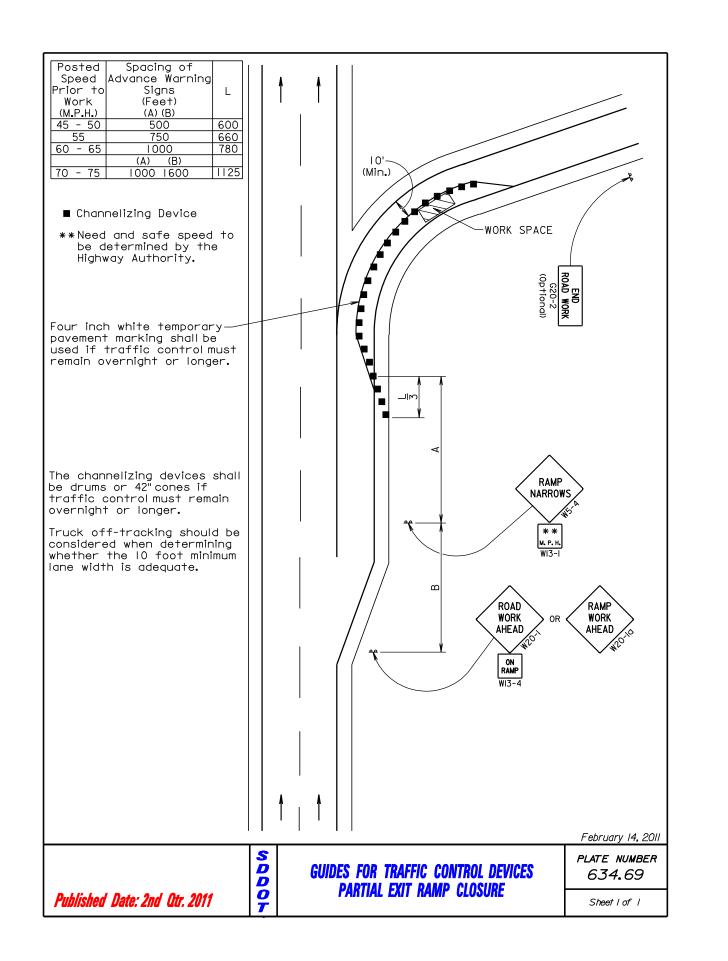
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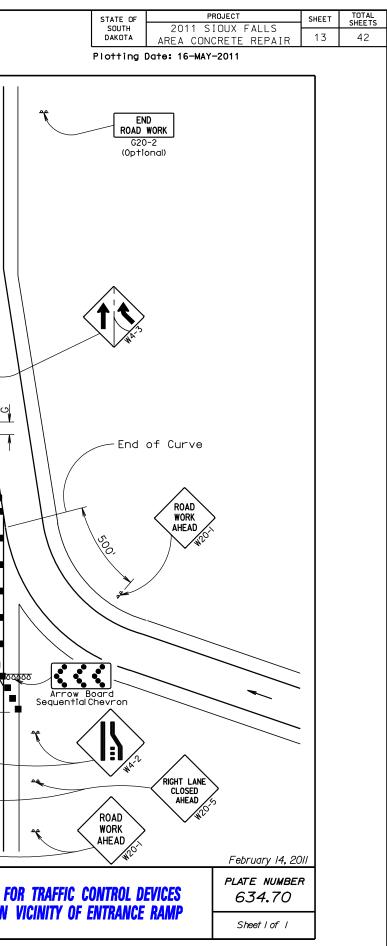
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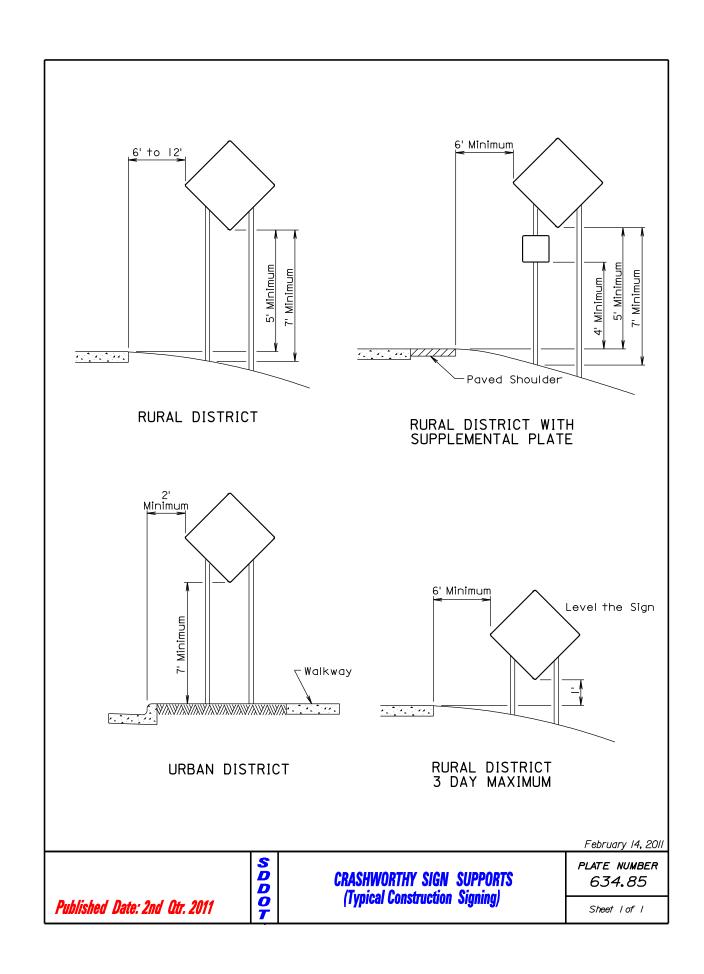
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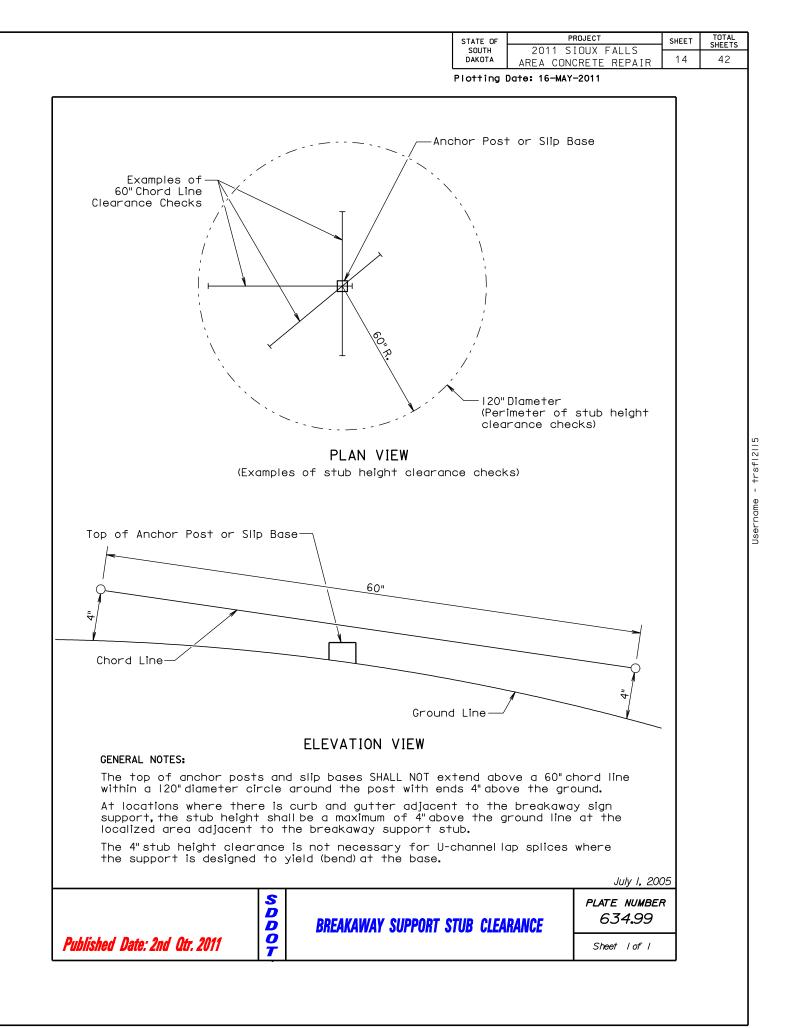


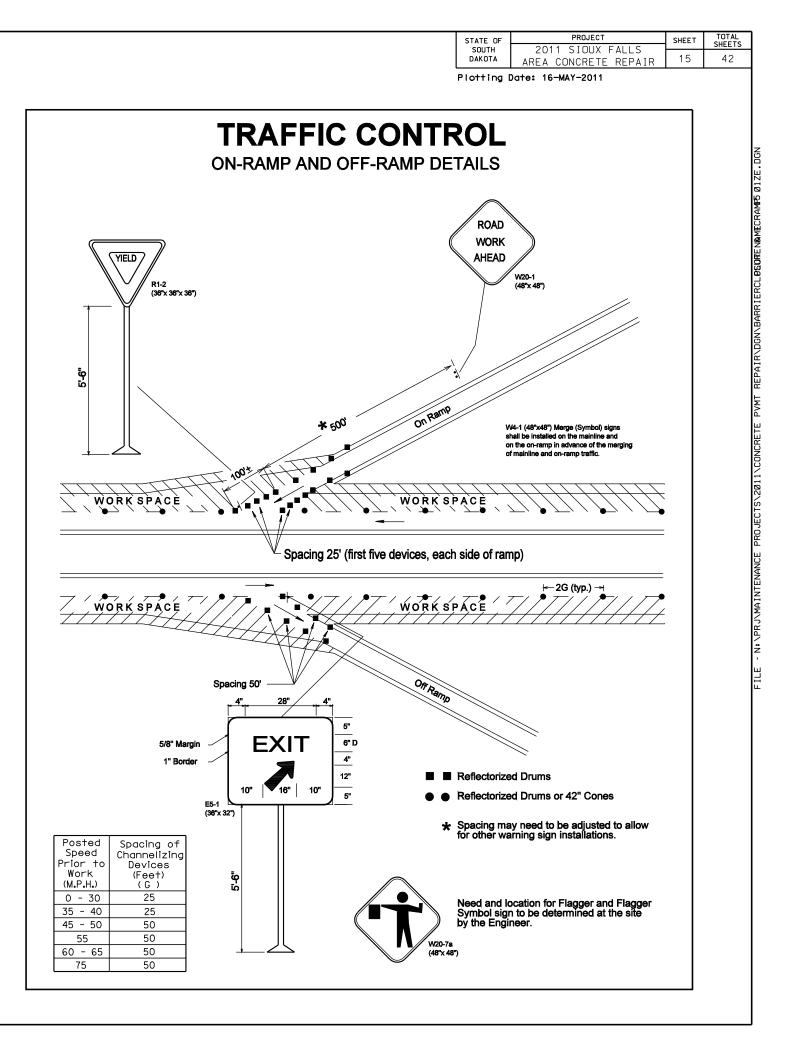
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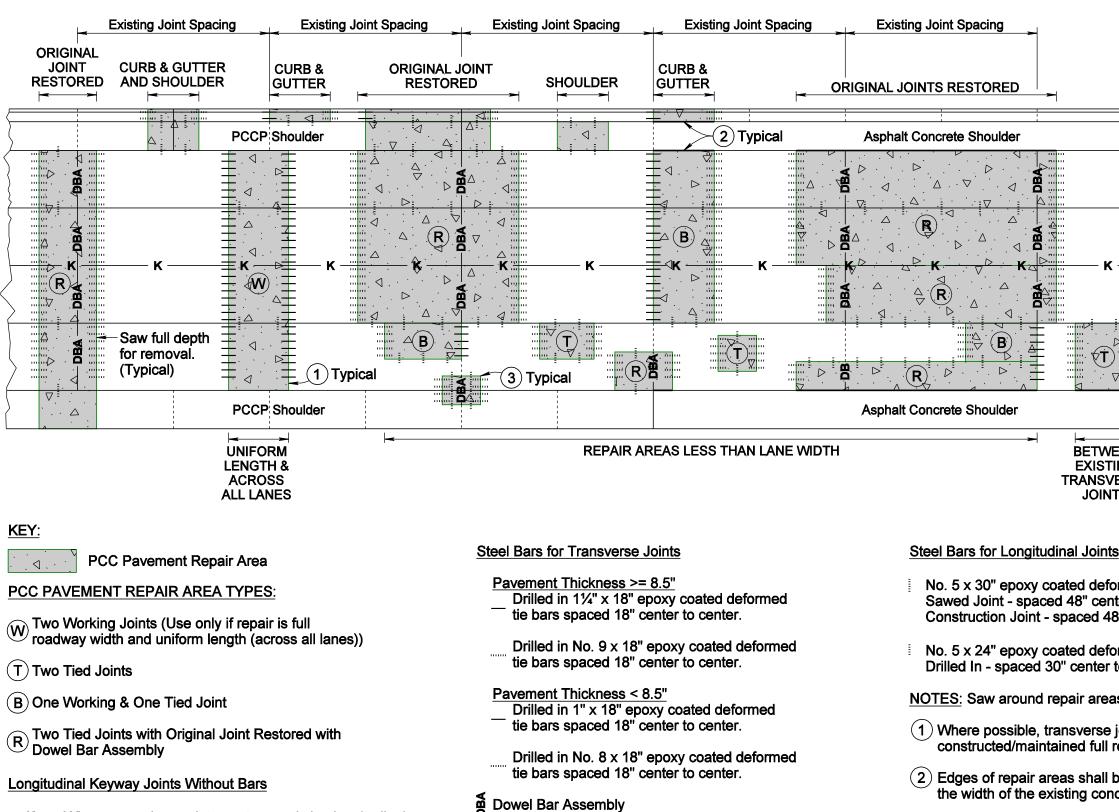
ername - trsfl2115







NONREINFORCED PCC PAVEMENT REPAI UP TO FOUR LANE ROADWAY OR UP TO EIGHT LANE DIVIDED ROADW **TYPICAL REPAIR AREAS**



 K — Where a repair area intersects an existing longitudinal keyway joint without tie bars, the newly constructed joint should also be a keyway without tie bars.

	STATE OF	PROJECT	SHEET	TOTAL SHEETS
IR	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	16	42
	Plotting [)ate: 16-MAY-2011		
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		12' to 15' Slab		
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		12' to 15'		
		Slab		
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		10 to 15		
		12' to 15' Slab		
1 mm , T i	nuu /			

Shoulder

No. 5 x 30" epoxy coated deformed tie bars. Sawed Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.

No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

 ∇

BETWEEN

EXISTING

TRANSVERSE

JOINTS

NOTES: Saw around repair areas full depth for removal.

(1) Where possible, transverse joints shall be constructed/maintained full roadway width.

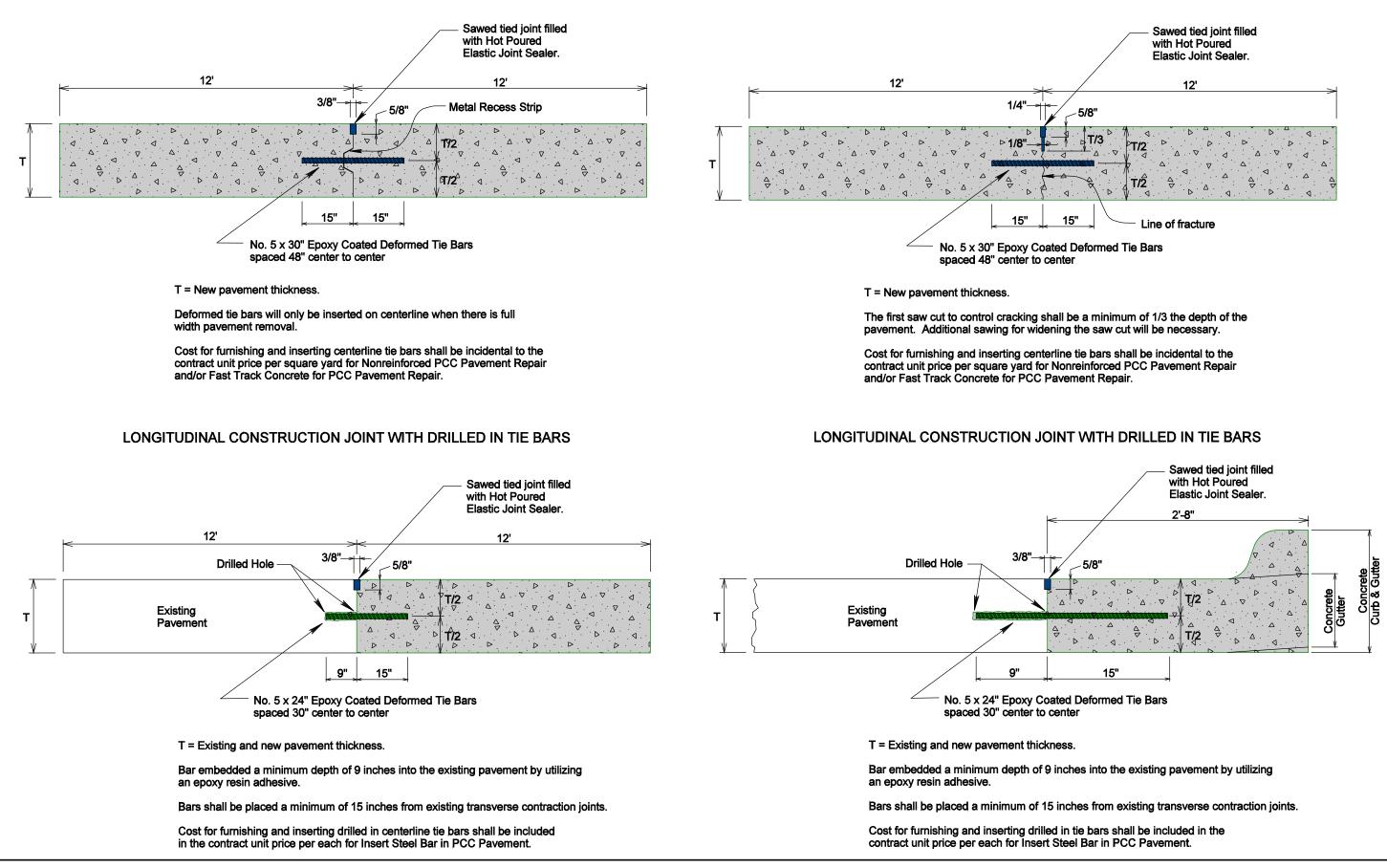
(2) Edges of repair areas shall be formed to match the width of the existing concrete pavement.

(3) Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

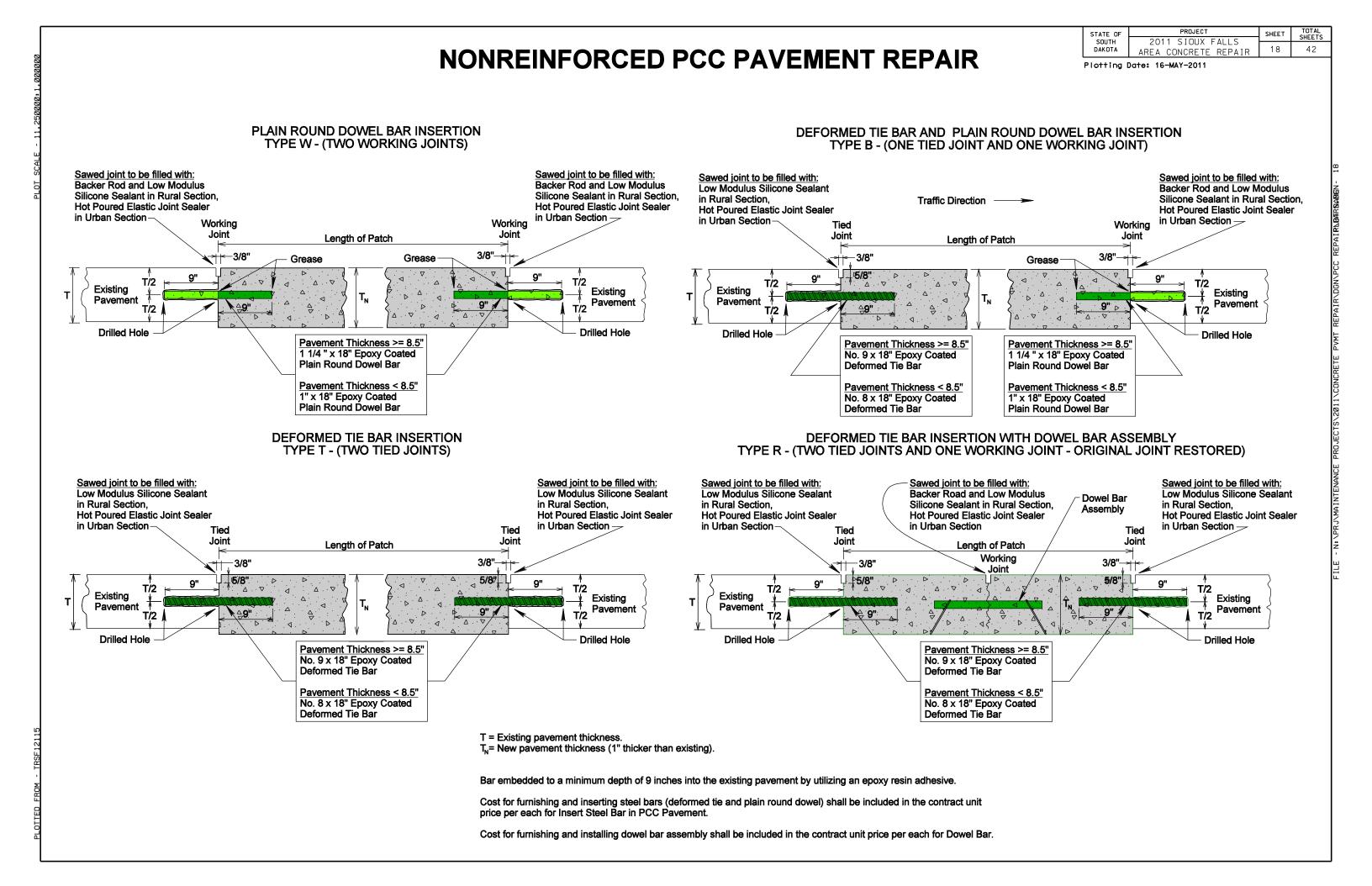
NONREINFORCED PCC PAVEMENT REPAIR

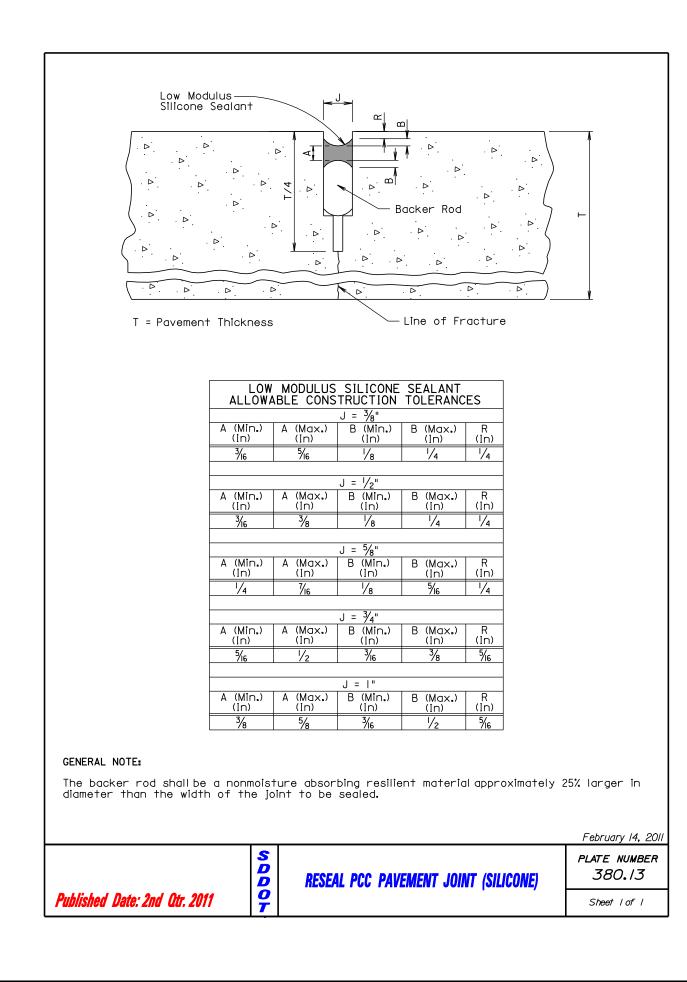
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS & KEYWAY

SAWED LONGITUI



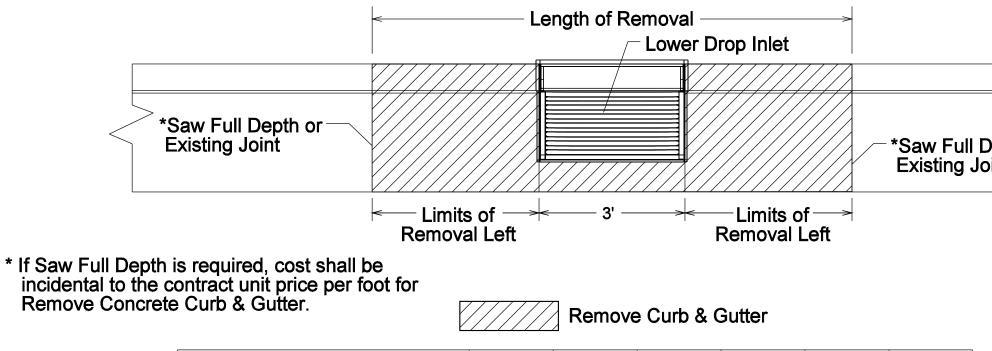
	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	2011 SIOUX FALLS	17	42
		AREA CONCRETE REPAIR		74
	Plotting [Date: 16-MAY-2011		
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	Elastic	Joint Sealer.		
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5/6				
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15"	- Line of fr	acture		
	_			
oated Deformed Ti	e Bars			
center				
shall be a minimun	n of 1/3 the	denth of the		
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in our out		ooda y.		
terline tie bars sha				
or Nonreinforced P		ent Repair		
Pavement Repair.	•			
	 :			
OINT WITH D	RILLED I	N TIE BARS		





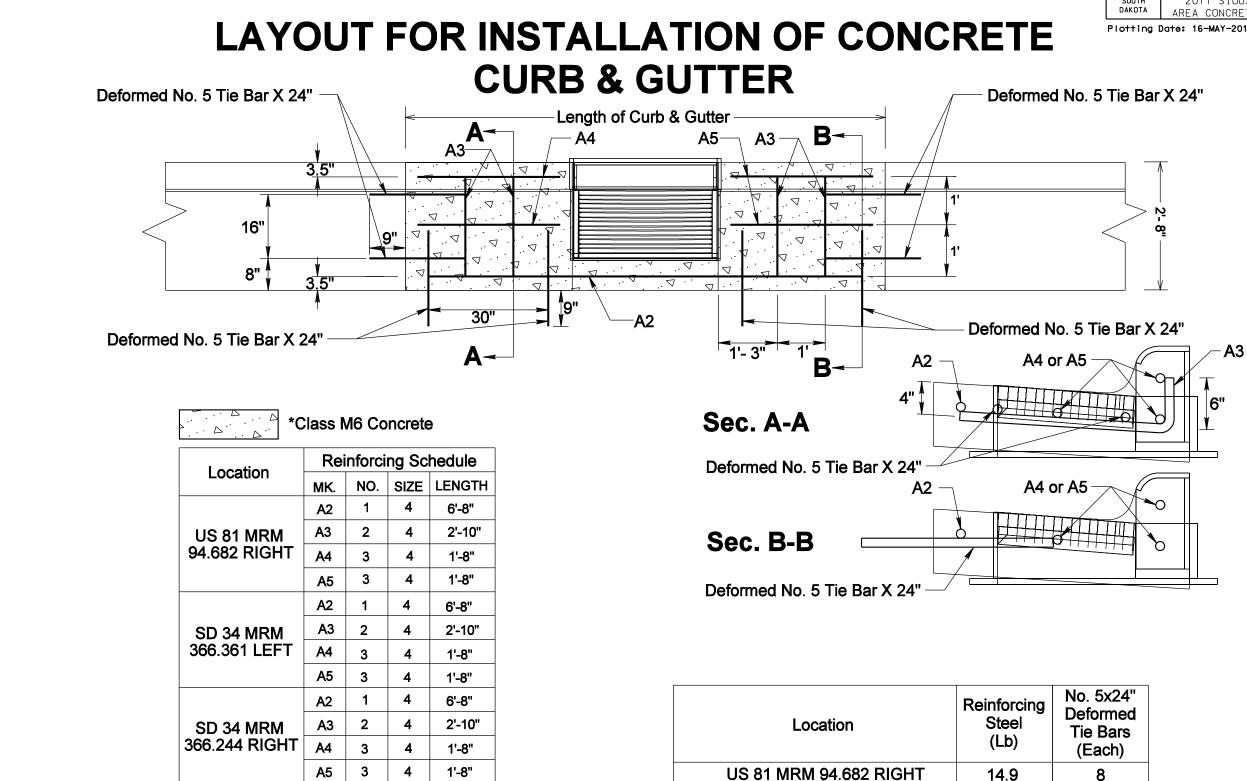
STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	19	42
Plotting (Date: 16-MAY-2011		
Floring	JULA: 10-MAT-2011		

LAYOUT FOR LOWERING DROP INLETS AN REMOVAL OF CONCRETE CURB & GUTTEF



Location	Lower Drop Inlet	Limits of Removal Left	Limits of Removal Right	Remove Concrete Curb & Gutter	Remove Frame & Grate	Furnish & Install Type B Frame & Grate
US 81 MRM 94.682 RIGHT	-	2'	2'	7'	1	1
SD 34 MRM 366.361 LEFT	-	2'	2'	7'	1	1
SD 34 MRM 366.244 RIGHT	-	2'	2'	7'	1	1
			TOTAL:	21	3	3

ID R Depth or oint



*For the forming of Class M6 Concrete, refer to the standard plate for Type B Concrete Curb and Gutter.

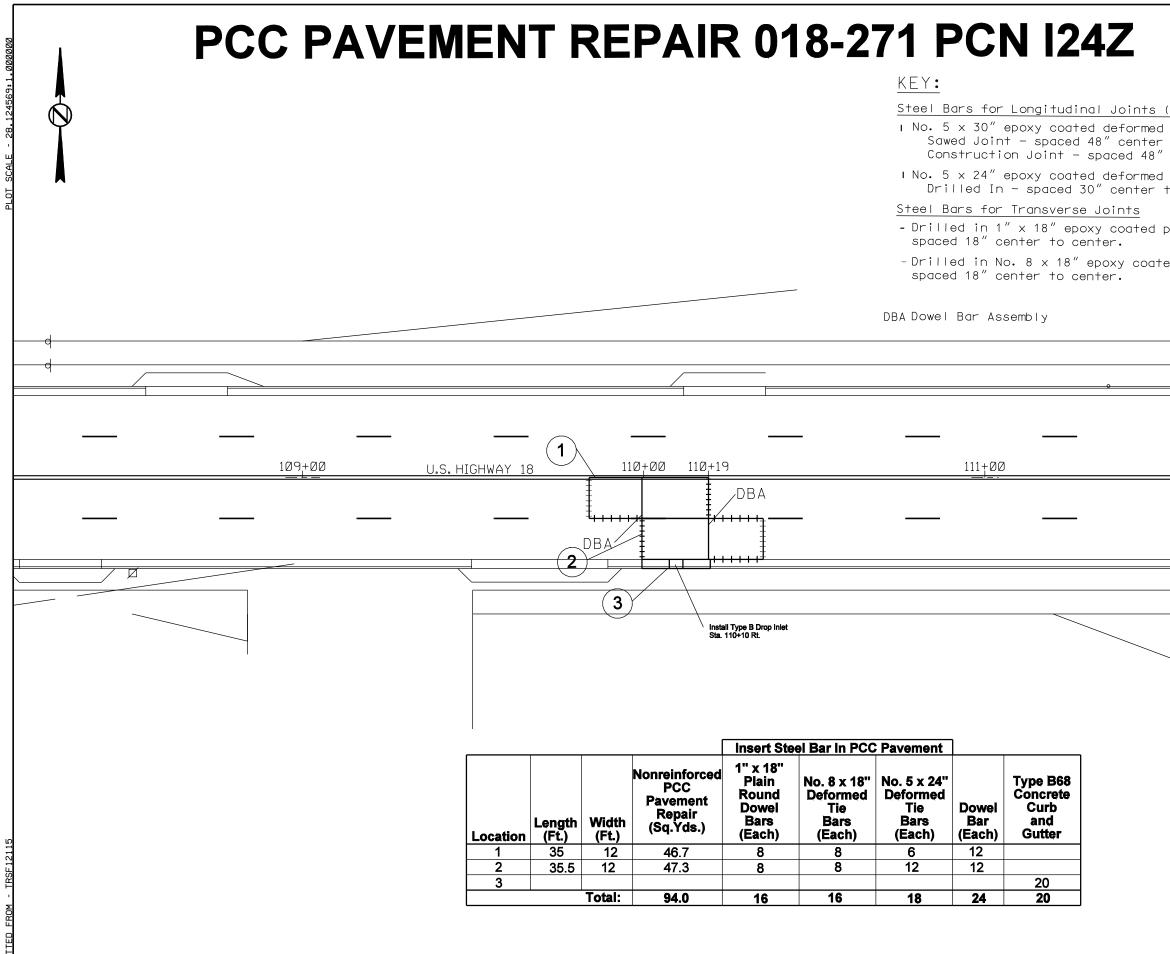
STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH	2011 SIOUX FALLS AREA CONCRETE REPAIR	21	42
	Date: 16-MAY-2011		

einforcing Steel (Lb)	No. 5x24" Deformed Tie Bars (Each)
14.9	8
14.9	8
14.9	8
44.7	24

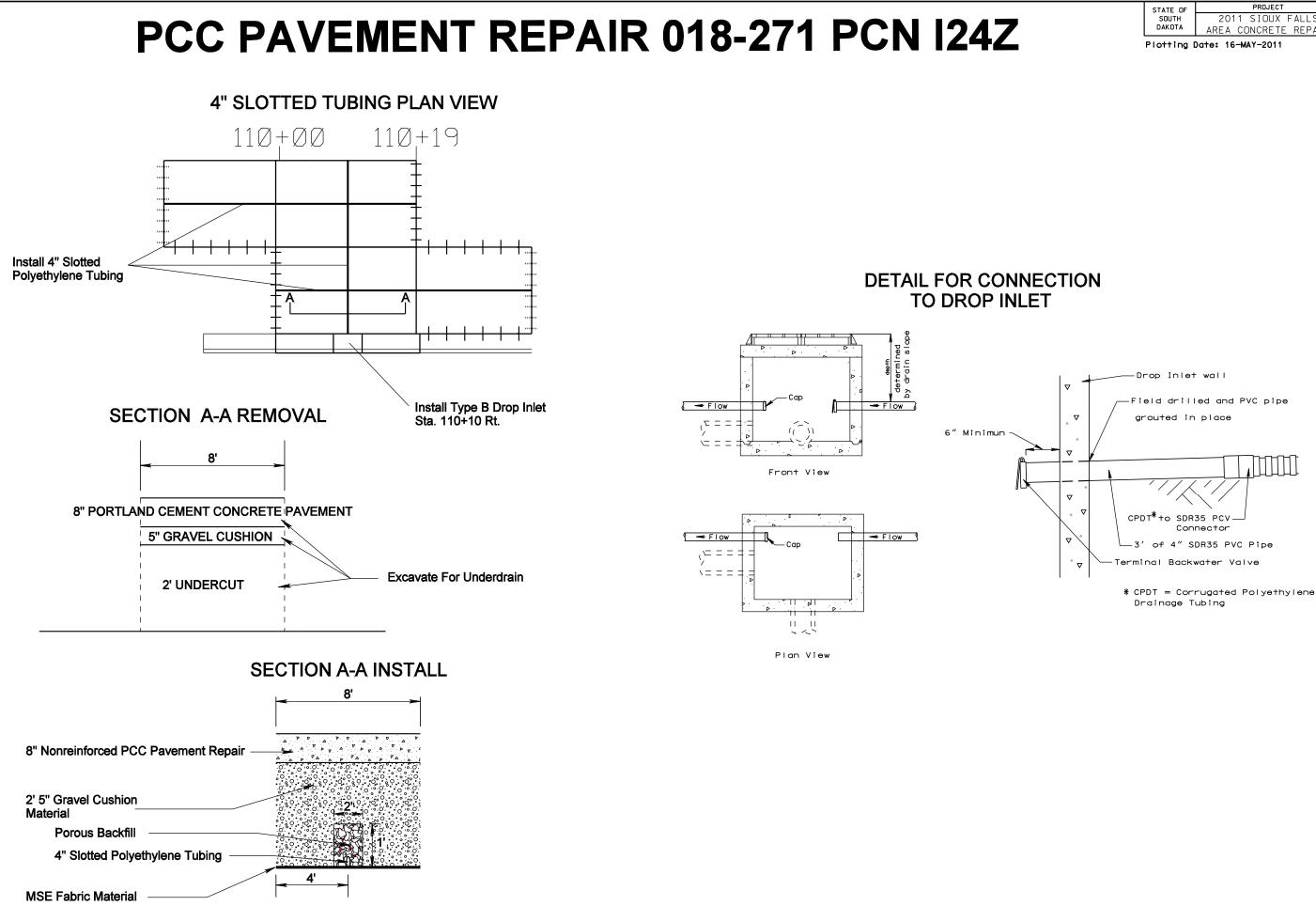
SD 34 MRM 366.361 LEFT

SD 34 MRM 366.244 RIGHT

TOTAL:

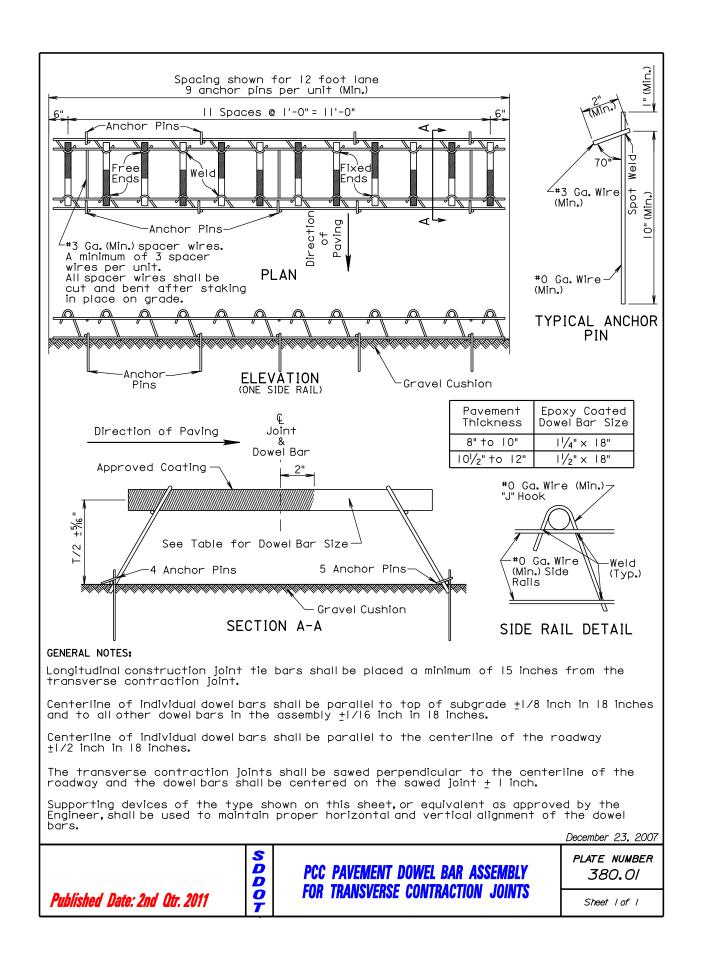


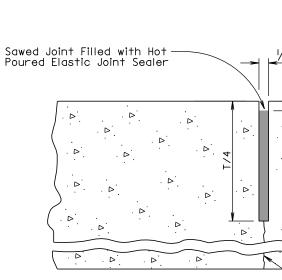
	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	22	42
	Plotting	Date: 16-MAY-2011		
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STATE OF SOUTH	PROJECT 2011 SIOUX FALLS	SHEET	TOTAL SHEETS
DAKOTA	AREA CONCRETE REPAIR	23	42

SHEET (2) OF (2)





T = Pavement Thickness

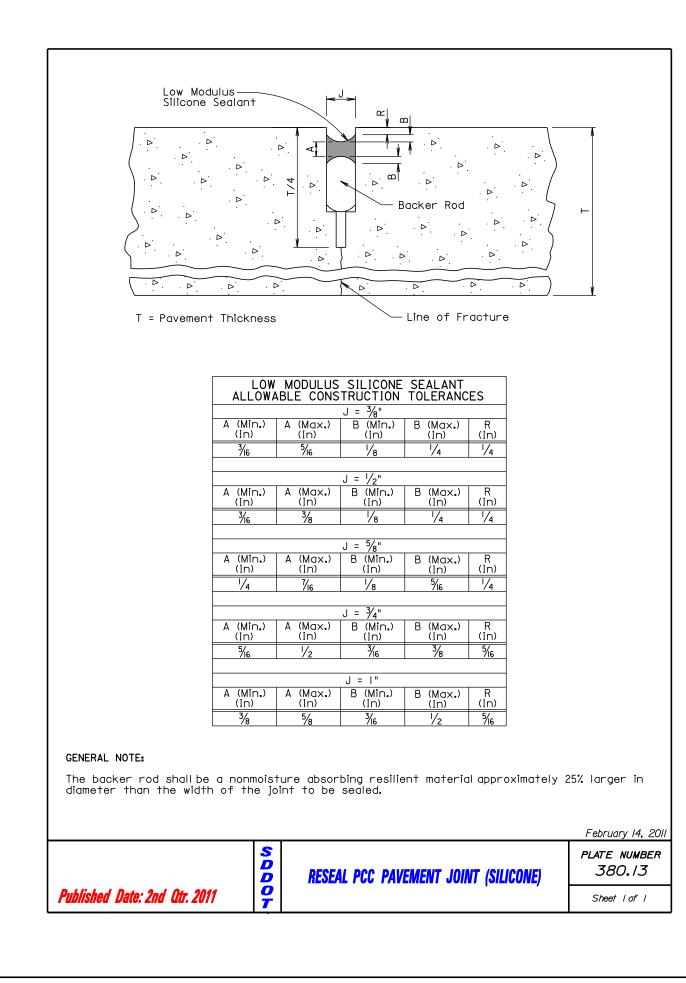
GENERAL NOTES:

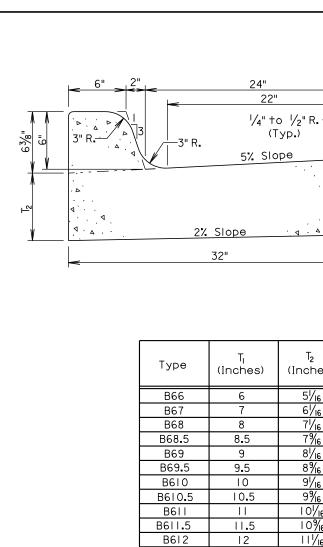
The saw cut to control cracking shall be a minim

All hot poured elastic joint sealer material spille shall be removed as soon as the material has co shall be to the satisfaction of the Engineer. All material shall be borne by the Contractor.

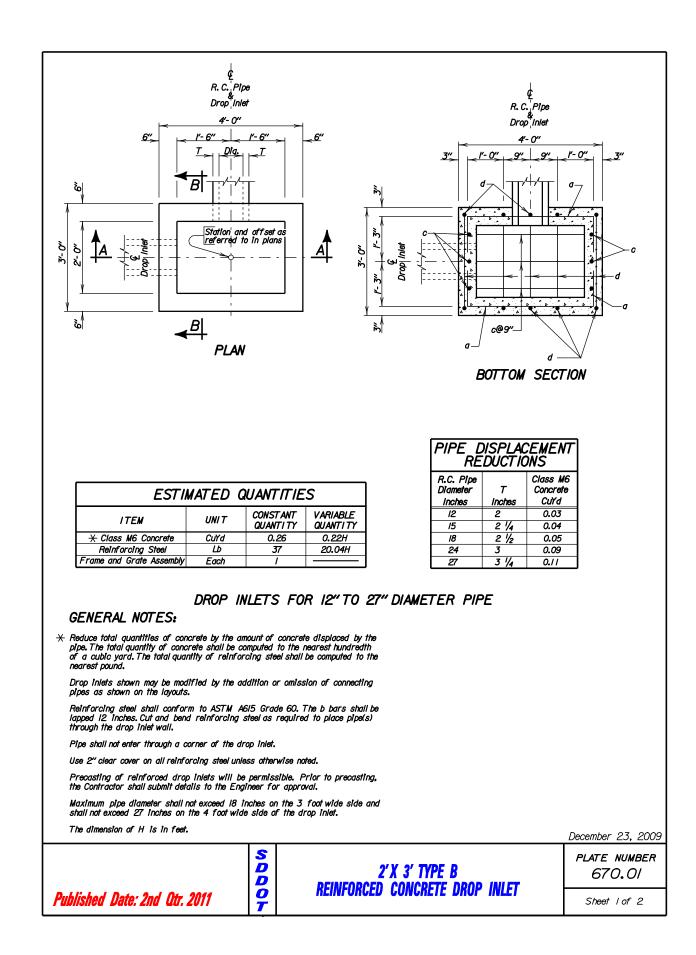


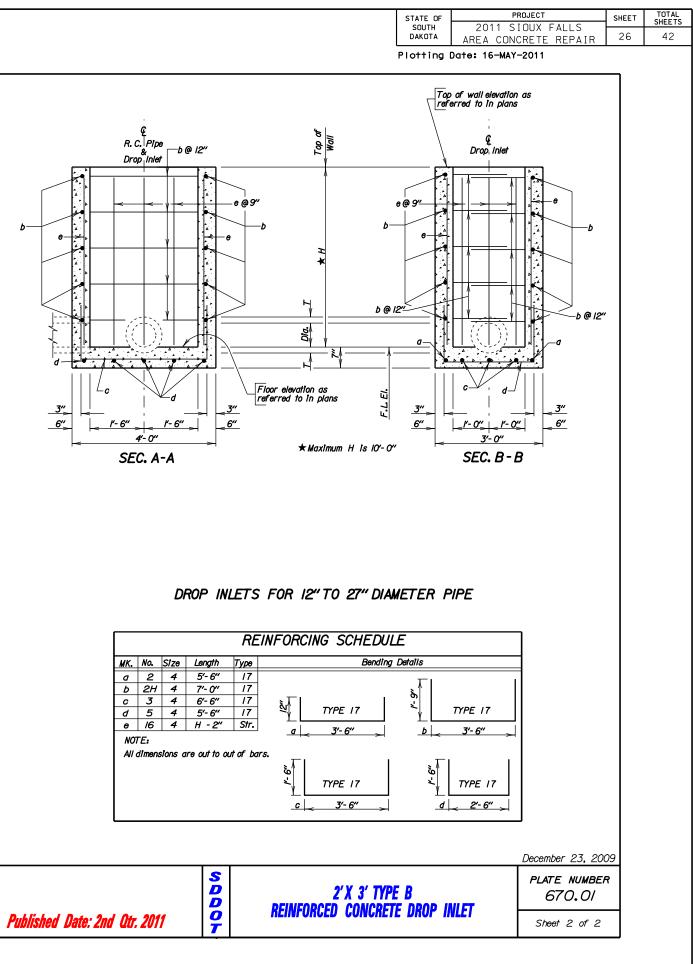
	STATE OF SOUTH		ROJECT IOUX FALLS	SHEET	TOTAL SHEETS
L	DAKOTA		CRETE REPAIR	24	42
Р	lotting D	ate: 16-MAY	-2011		
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			December 23, 200		
	-	ACTION	PLATE NUMBER	۲	
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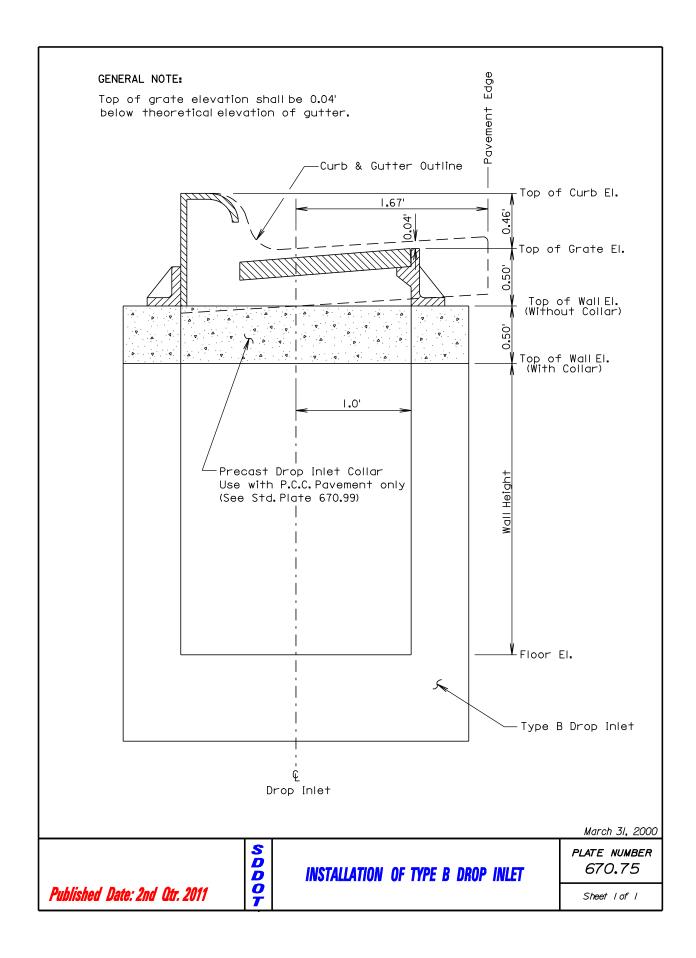


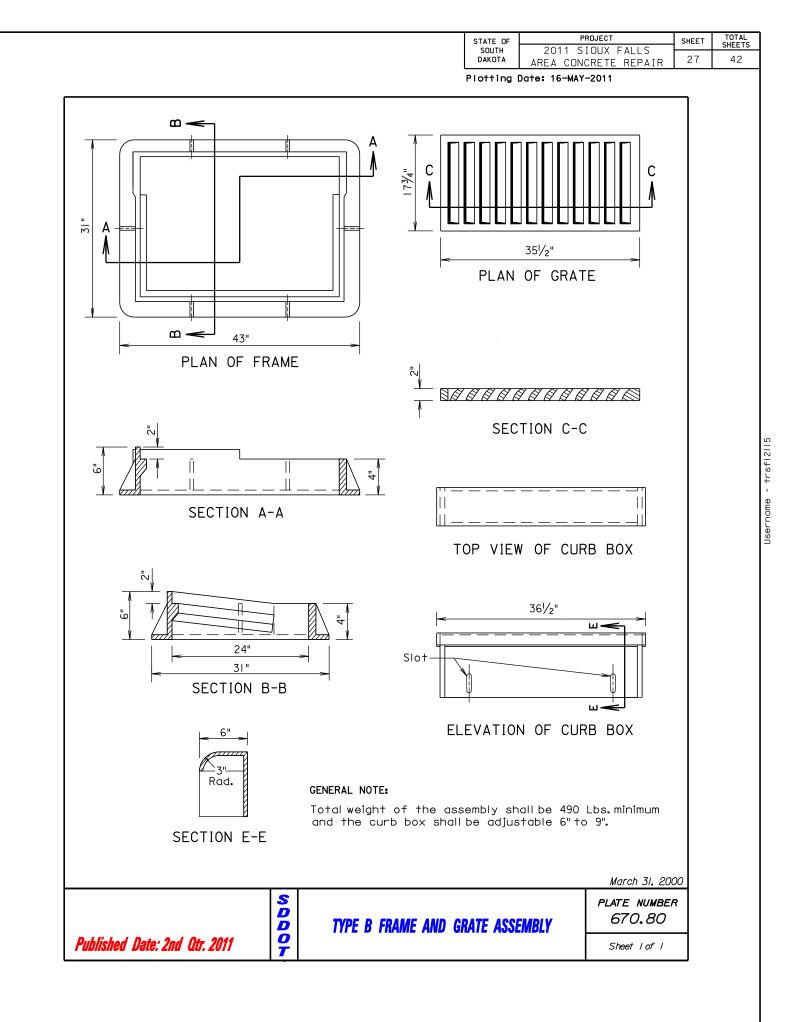
STATE OF PROJECT SHEET TOTA SOUTH 2011 SIOUX FALLS DAKOTA AREA CONCRETE REPAIR 25 42	S
Plotting Date: 16-MAY-2011	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Username - trsf12115
GENERAL NOTES: When concrete curb and gutter longitudinally adjoins new concrete pavement, the method of attachment shall be by one of the methods shown on Standard Plate 380.11. See Standard Plate 650.90 for expansion and contraction joints in the curb and gutter. September 6, 2008 Published Date: 2nd Otr, 2011	

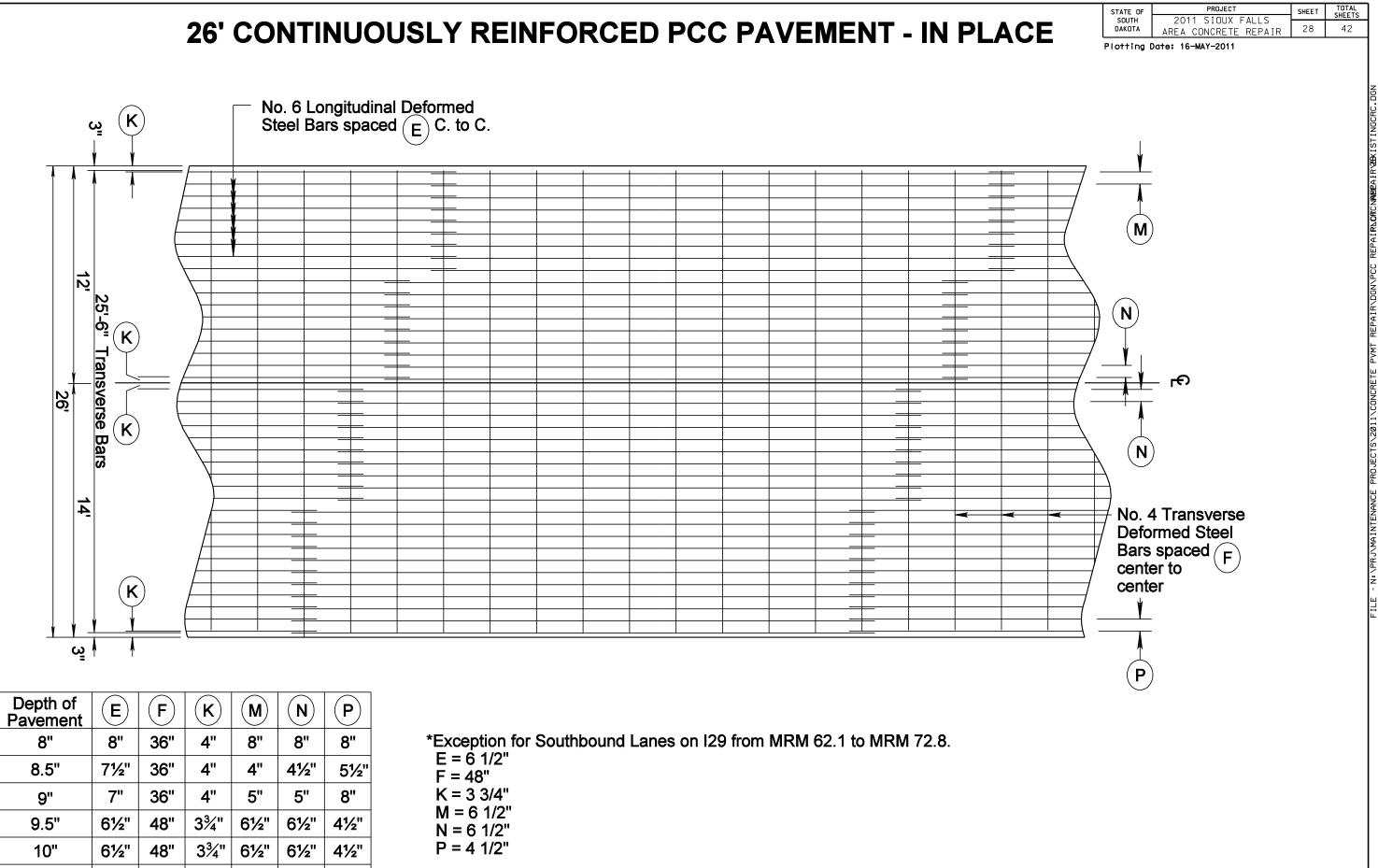




sername - trsfl211







10.5" *11"

6"

6"

48"

48"

4"

4"

5"

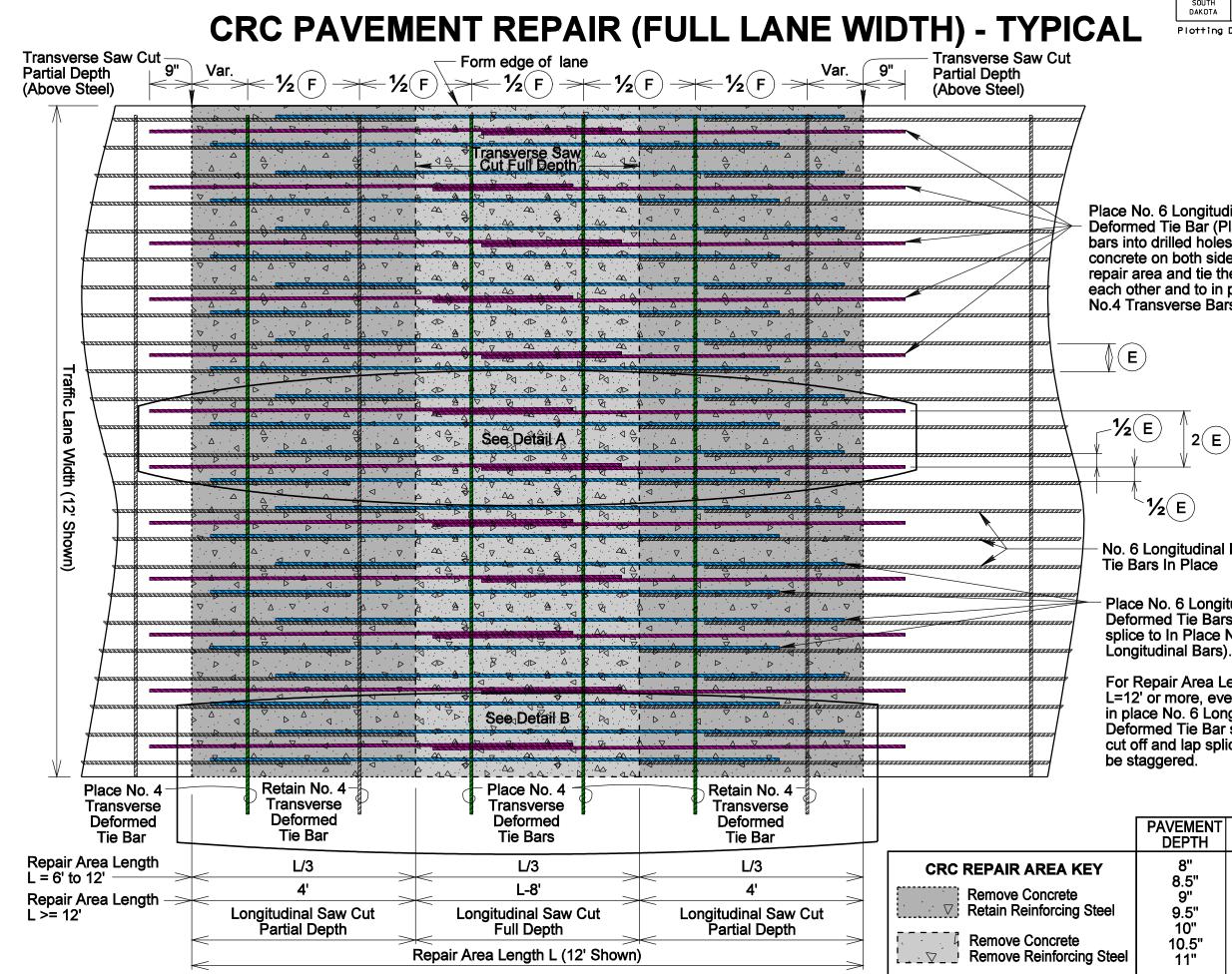
5"

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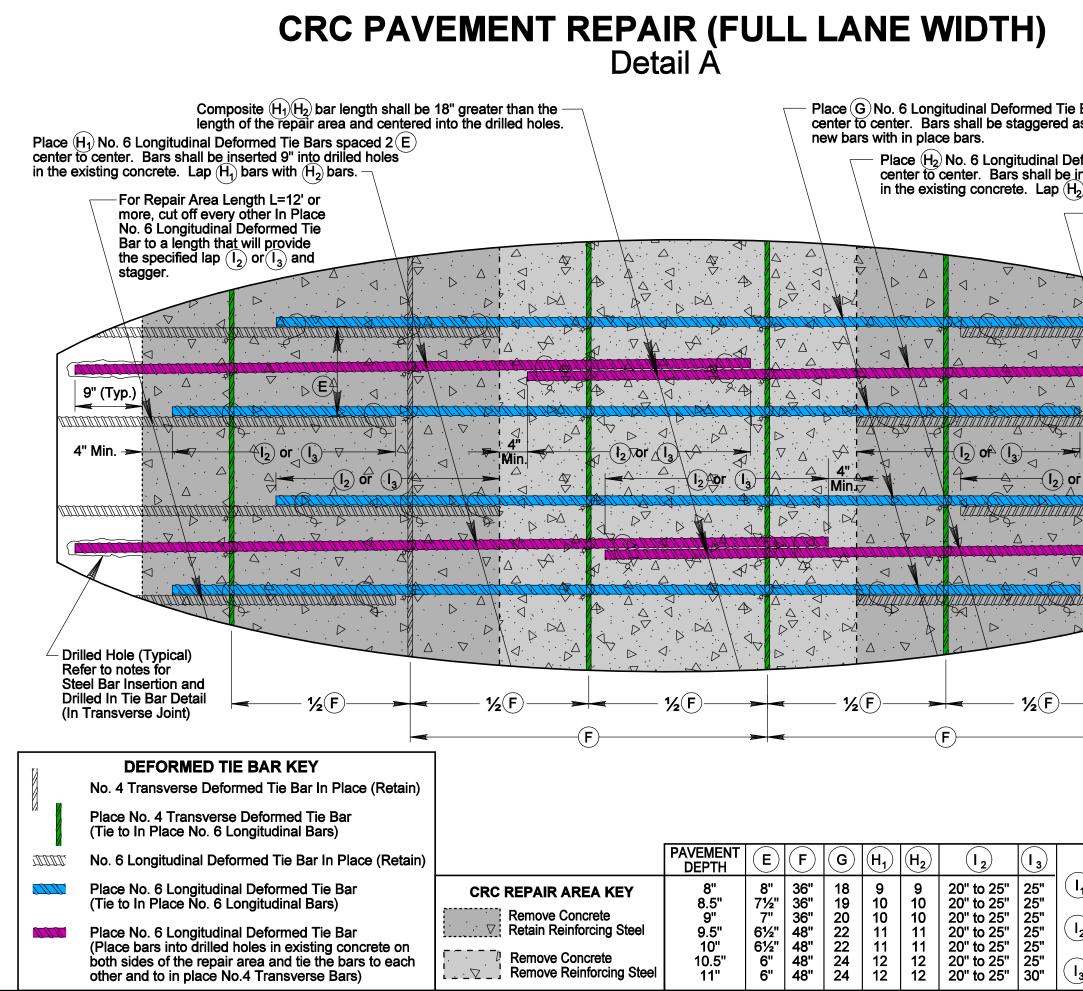
	STATE OF	PROJECT	SHEET	TOTAL SHEETS
.	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	29	42
CAL	Plotting [Date: 16-MAY-2011		·
/				

Place No. 6 Longitudinal Deformed Tie Bar (Place bars into drilled holes in existing concrete on both sides of the repair area and tie the bars to each other and to in place No.4 Transverse Bars)

- No. 6 Longitudinal Deformed
- Place No. 6 Longitudinal Deformed Tie Bars (Lap splice to In Place No. 6 Longitudinal Bars).

For Repair Area Length L=12' or more, every other in place No. 6 Longitudinal Deformed Tie Bar shall be cut off and lap splices shall

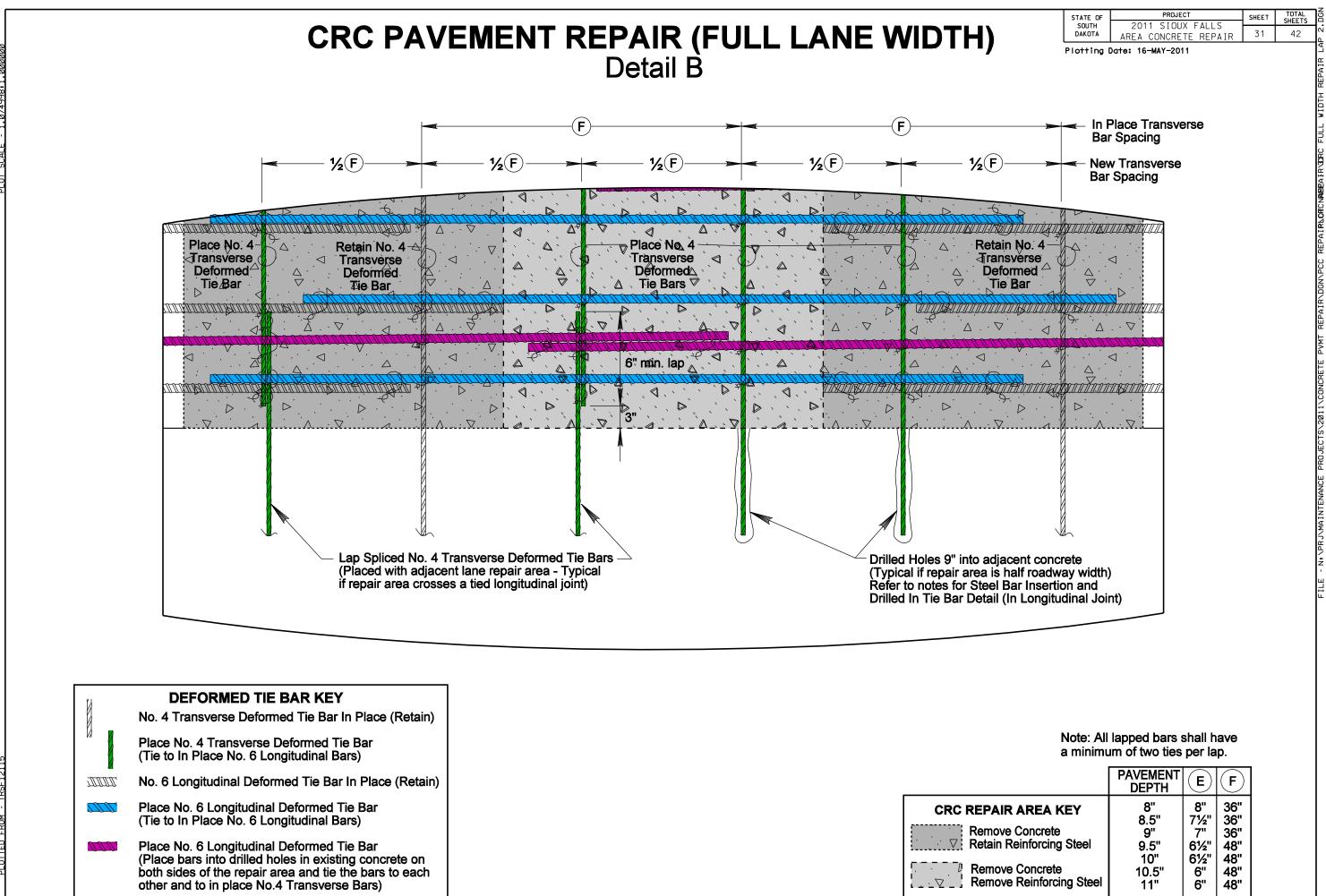
	PAVEMENT DEPTH	E	F
EY	8"	8"	36"
	8.5"	7½"	36"
Steel	9"	7"	36"
	9.5"	6½"	48"
	10"	6½"	48"
g Steel	10.5"	6"	48"
	11"	6"	48"

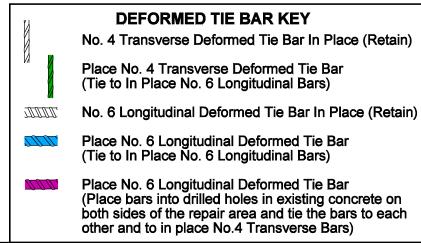


PLOT SCALE - 1.074998:

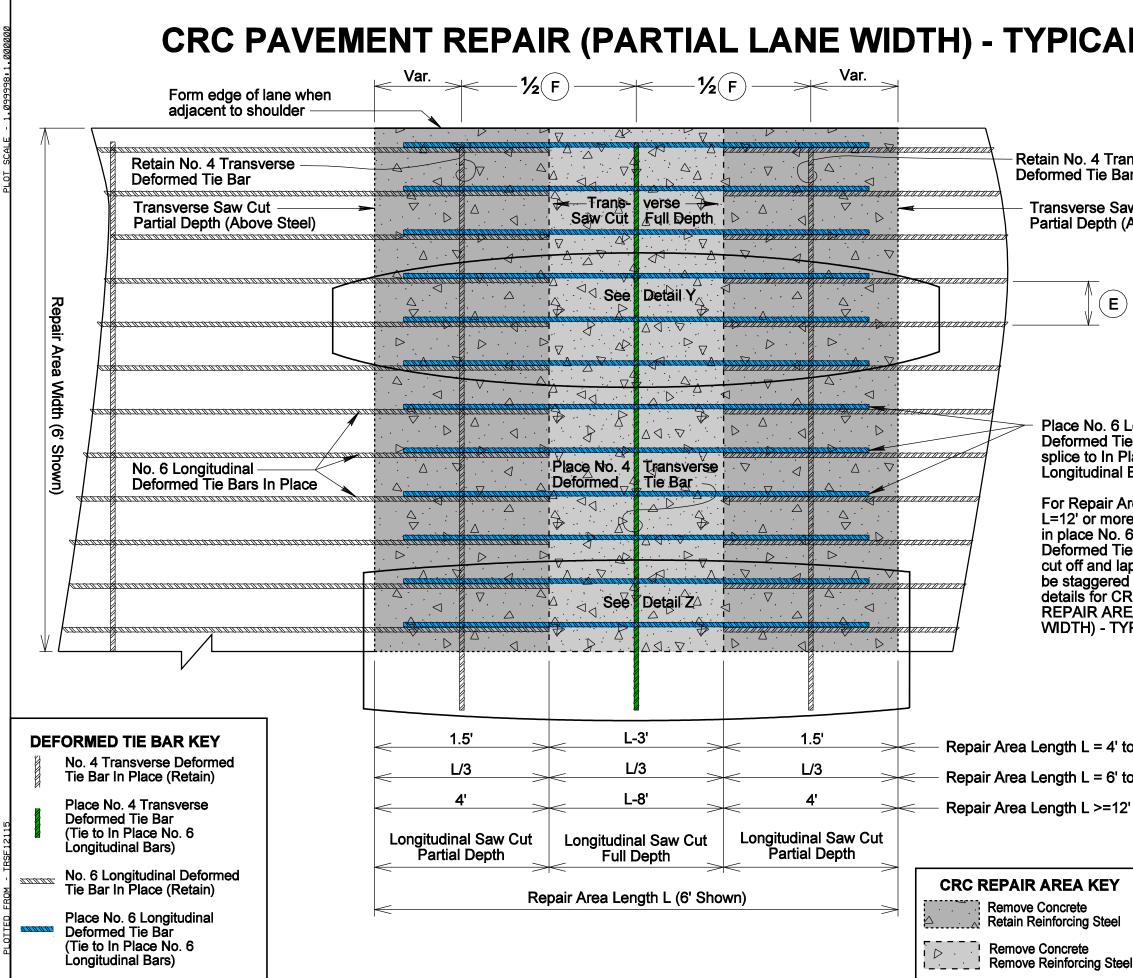
PLOTTED FROM - TRSF12115

			-	
	STATE OF SOUTH DAKOTA	PROJECT	SHEET 30	TOTAL SHEETS 42
		AREA CONCRETE REPAIR Date: 16-MAY-2011		42
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nsert abar:	ed 9" into drilles with (H_1) bar	ed holes ⊂ s.		
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		ped bars shall have of two ties per lap.		
		· ·		
		ENGTH KEY		
	lot Available.			
∖ L	ap Splice lend	gth for Repair Area		
	ength from 6'			
3 L	ap Splice leng	gth for Repair Area		
ა∕ L	ength 8' or loi	nger.		

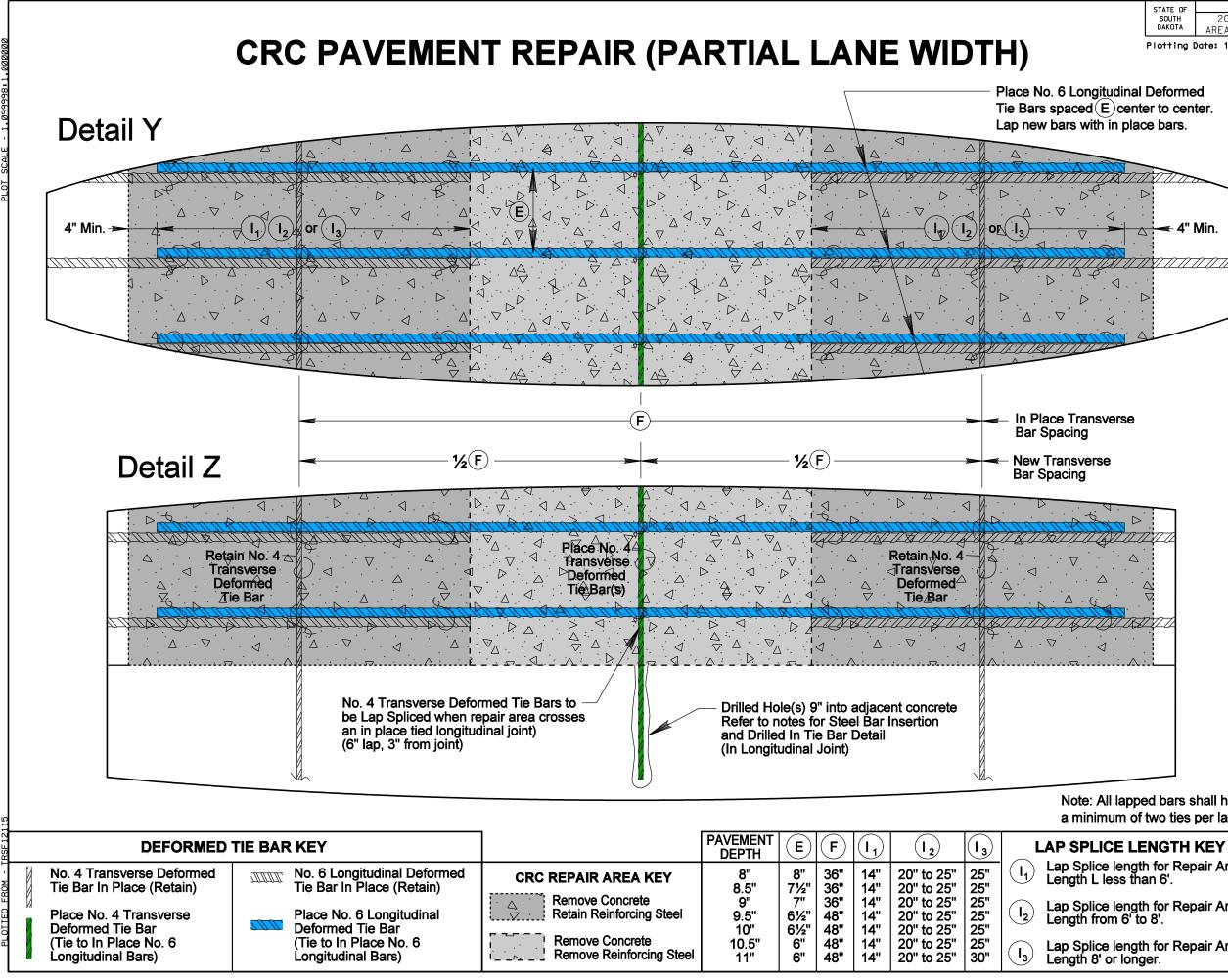




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	STATE OF SOUTH	2011 SI	DUX FALLS	SHEET 32	TOTAL SHEETS
	DAKOTA Plotting	AREA CONC Date: 16-MAY-		32	42
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	a Length every other				
o. 6	Longitudinal				
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ed s CRC	imilarly to th	e T			
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IYP	ICAL.				
l' to	<6'				
6' to	12'				
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	PAVEMENT DEPTH	EF]		
Y	8"	8" 36"	1		
	8.5" 9"	7 ¹ ⁄ ₂ " 36" 7" 36"			
el	9.5" 10"	6 ¹ ⁄ ₂ " 48" 6 ¹ ⁄ ₂ " 48"			
iteel	10.5"	6" 48"			
Steel	10.5" 11"	6" 48" 6" 48"			



	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	33	42
	Plotting ()ate: 16-MAY-2011		
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Note: All lapped bars shall have a minimum of two ties per lap.

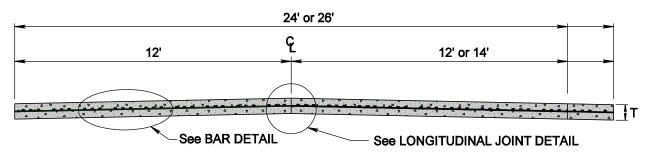
Lap Splice length for Repair Area Length L less than 6'.

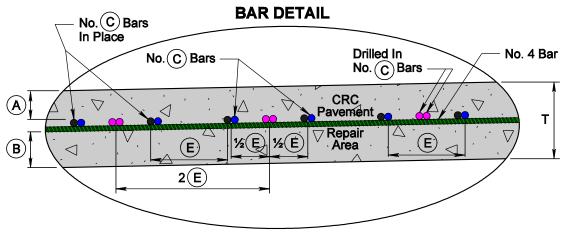
Lap Splice length for Repair Area Length from 6' to 8'.

Lap Splice length for Repair Area Length 8' or longer.

CRC PAVEMENT REPAIR

TRANSVERSE SECTION SHOWING STEEL PLACEMENT

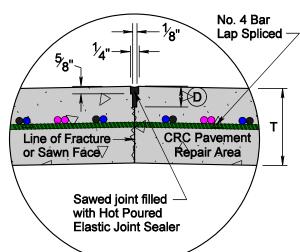




Placement of longitudinal steel bars may vary from +1/2" to -1/2" vertically and 3/4" horizontally. Placement of transverse steel bars may vary from +1/2" to -1/2" vertically and 2" horizontally.

The transverse deformed steel bars will be positioned on acceptable chairs.



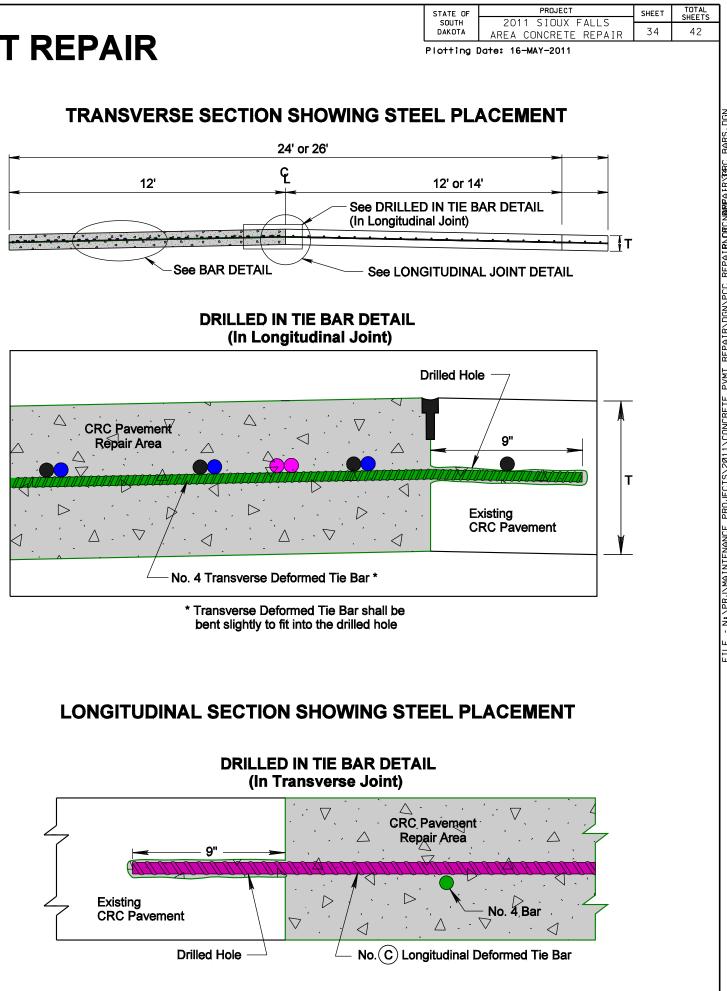


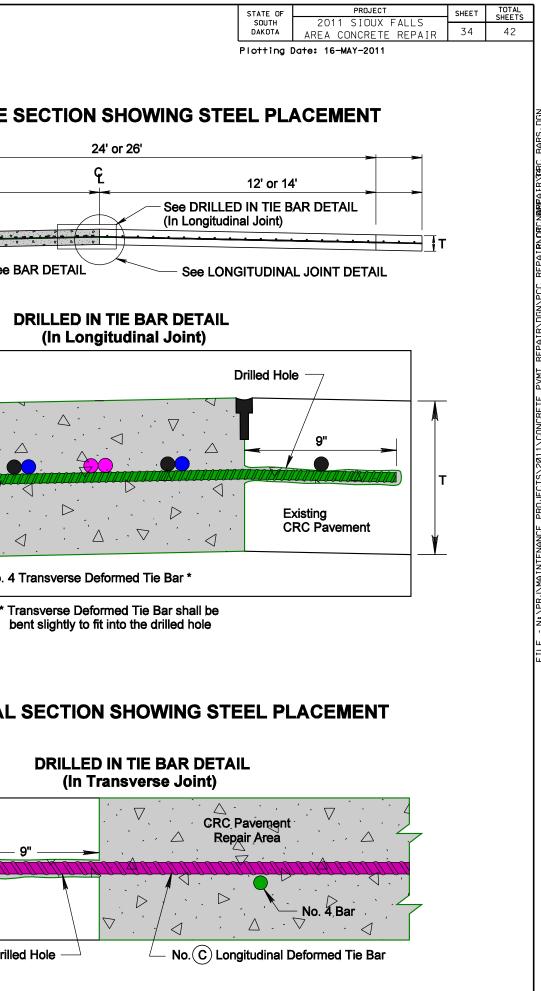
3 ³ 4" 4" 4 ¹ 4" 4 ³ 4" 5 ¹ 4"	6 6 6 6	2" 2 ¹ / ₈ " 2 ¹ / ₄ " 2 ³ / ₈ " 2 ¹ / ₂ "	8" 7½" 7" 6½"
4¼" 4¾"	6 6	2 ¹ ⁄ ₄ " 2 ³ ⁄ ₈ "	7" 6½"
43⁄4"	6	2 ³ ⁄8"	6½"
5¼"	6	21/2"	<u>e1/II</u>
	U U	<u> 4</u> /2	6½"
5 ¹ / ₂ "	6	2 ⁵ ⁄8"	6"
5 ³ /8"	7	2 ³ ⁄4"	6"
6 ⁷ / ₈ "	5	21/8"	ا _
5 ⁷ / ₈ "	7	2 ⁷ /8"	-
6 ³ / ₈ "	7	3"	_
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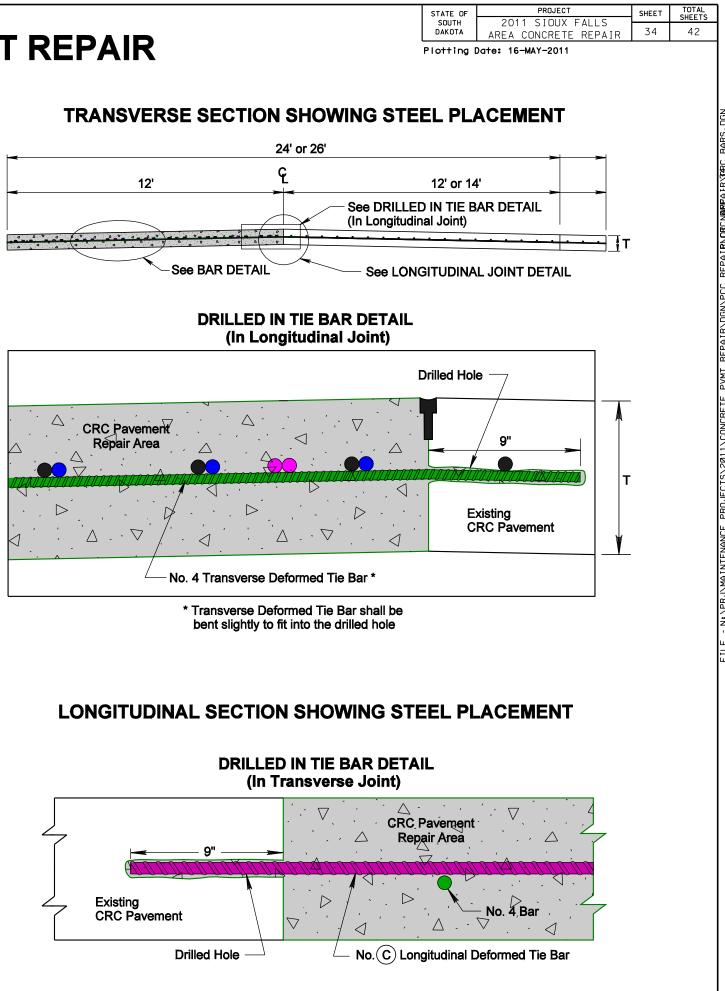
* Exception for I29 SBL MRM 83.8 to MRM 97.8 $(A) = 3\frac{1}{4}" (B) = 3\frac{1}{2}"$

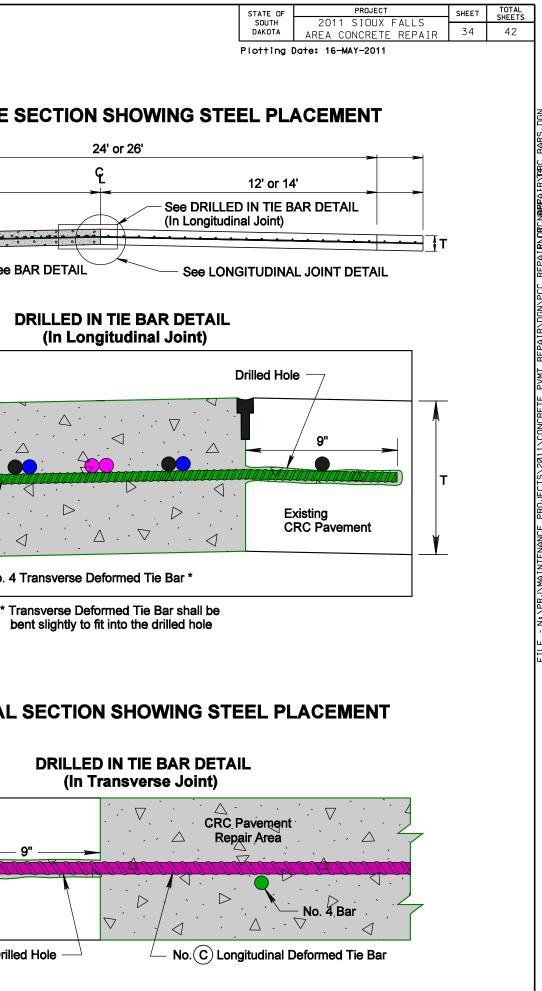
NOTE:

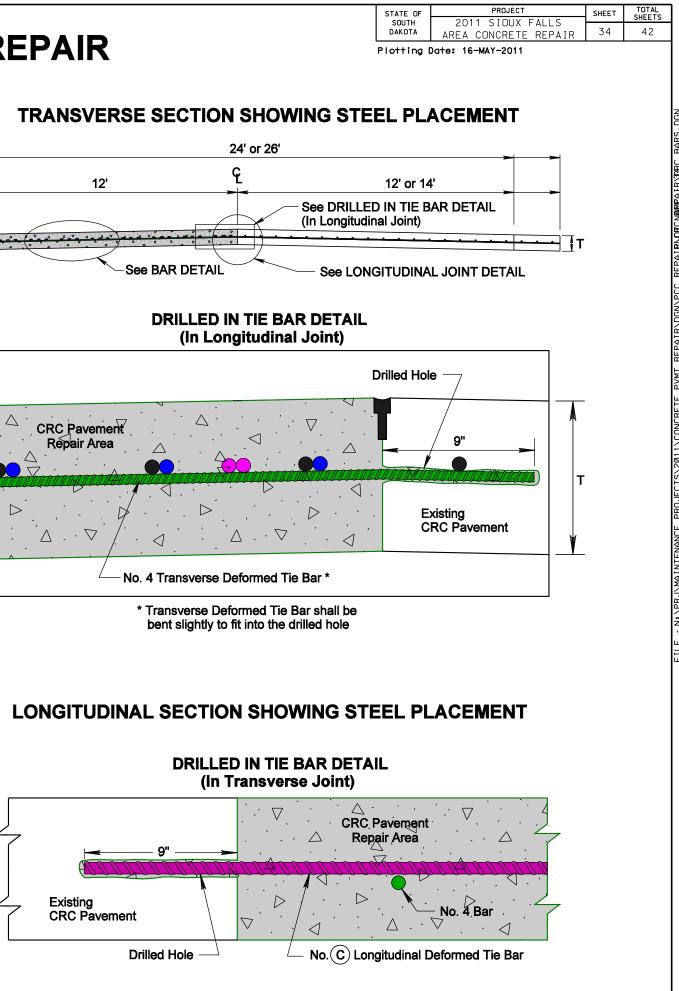
Steel bars for concrete reinforcement shall conform to the requirements of Specification M31 (Grade 60) of the AASHTO Standard Specifications for Deformed Billet Steel Bars for Concrete Reinforcement.

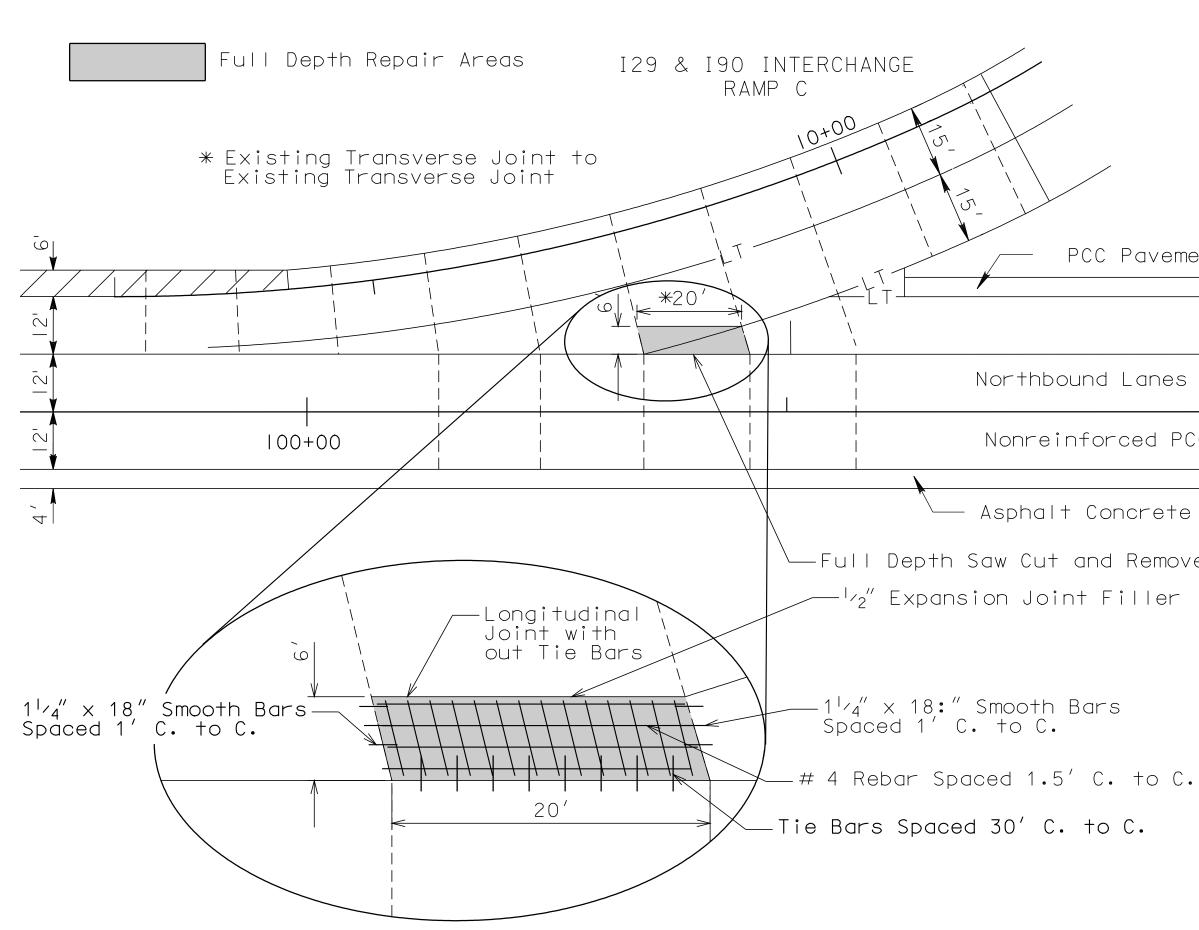




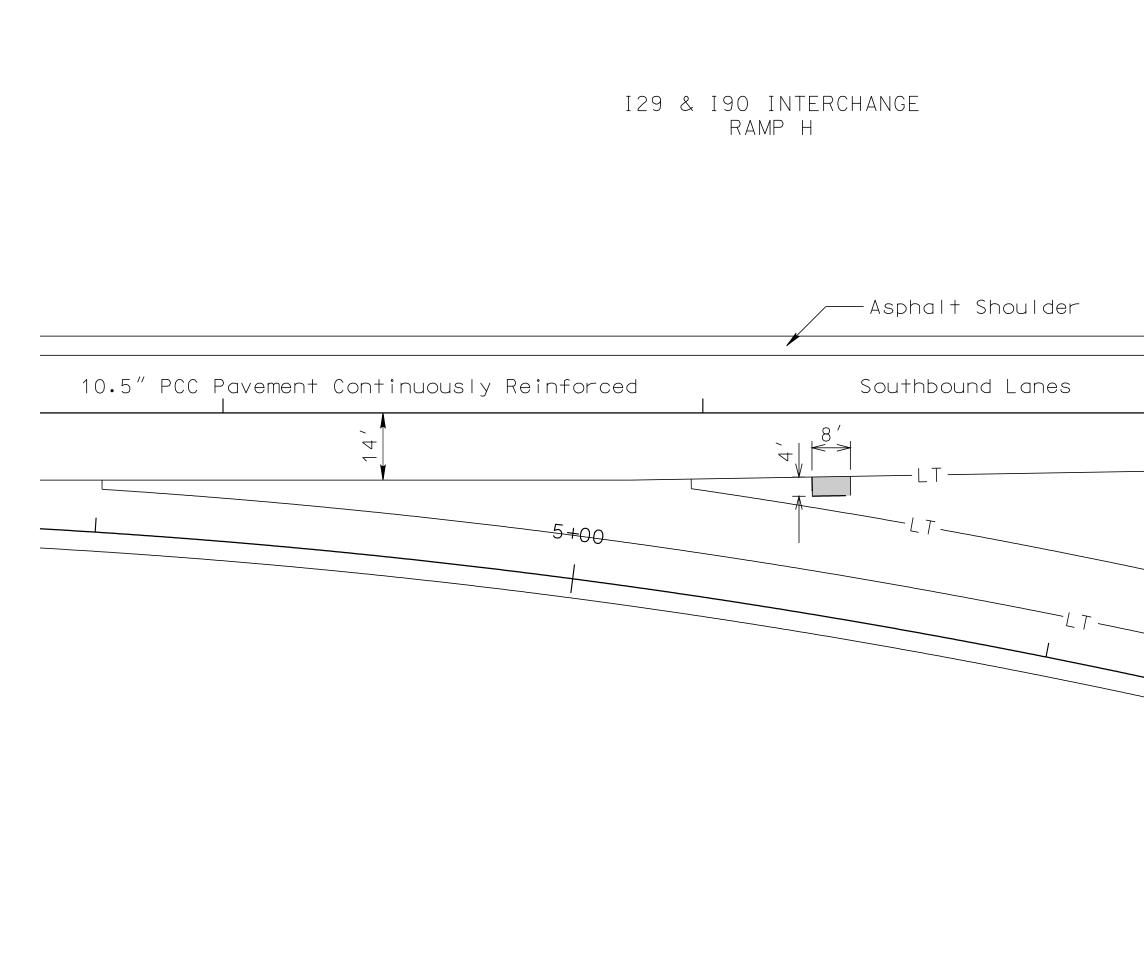




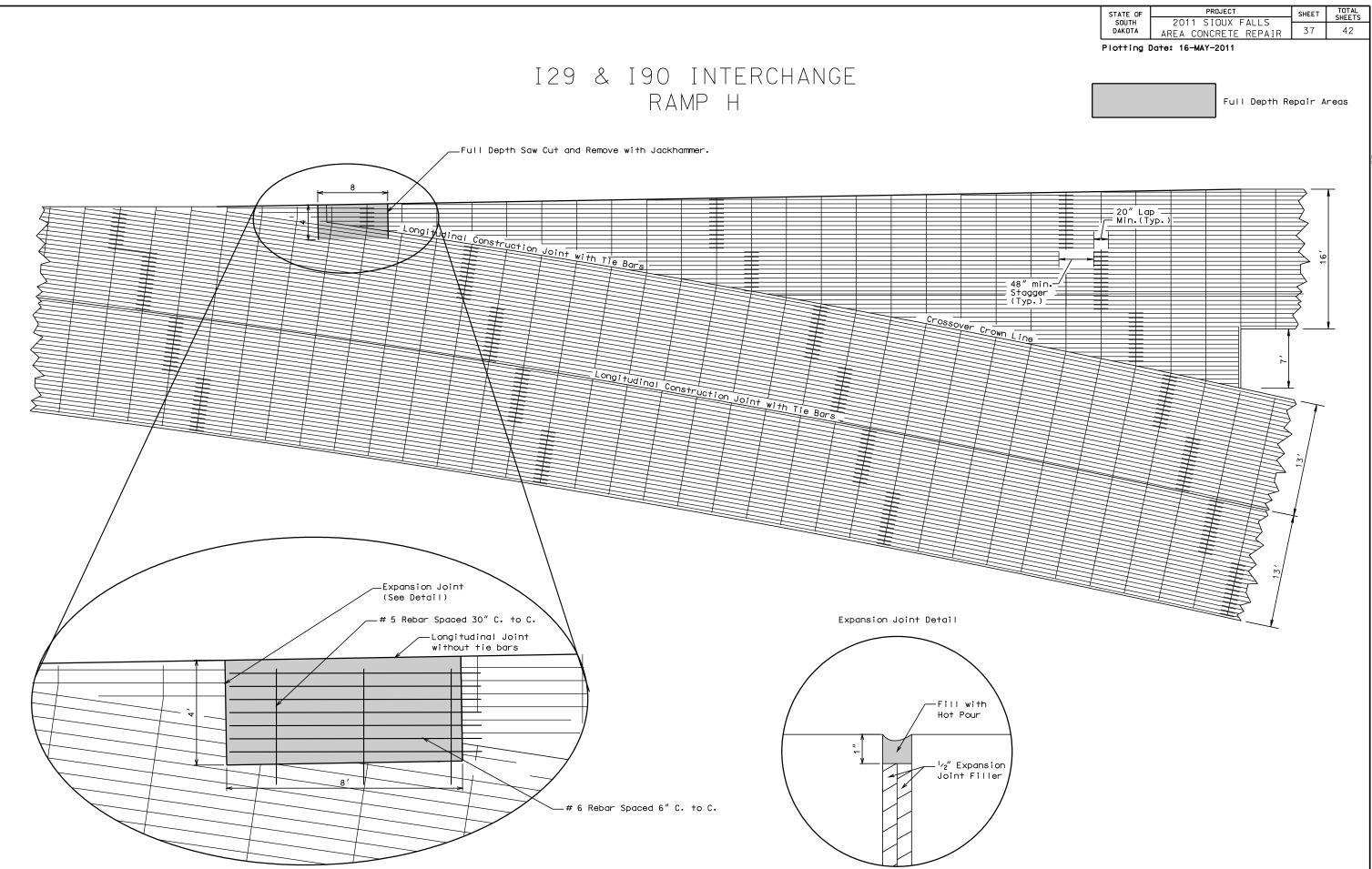




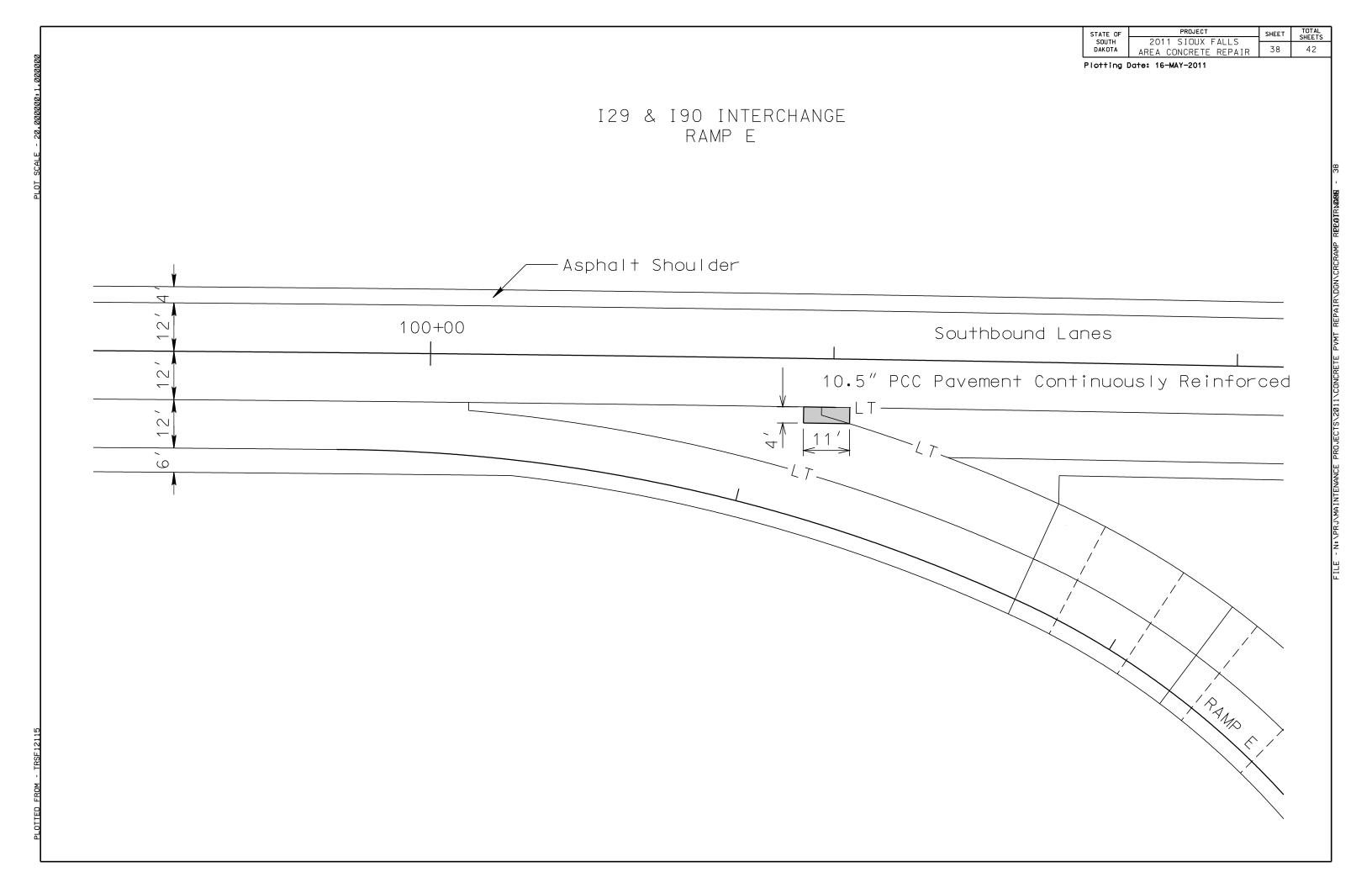
	STATE OF	PROJECT	SHEET	TOTAL SHEETS	
	SOUTH DAKOTA	2011 SIOUX F AREA CONCRETE		35	42
	Plotting	Date: 16-MAY-2011			
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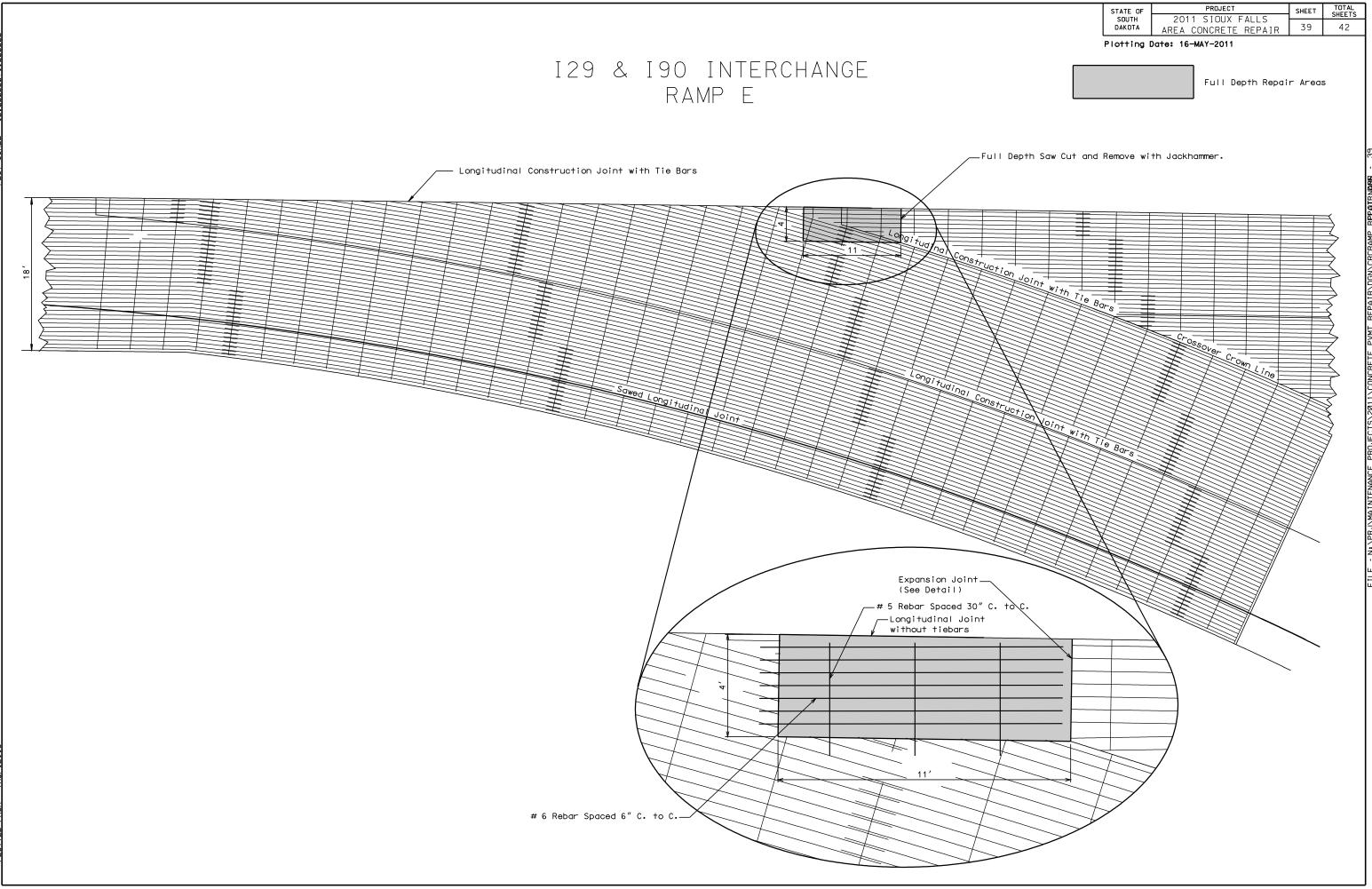


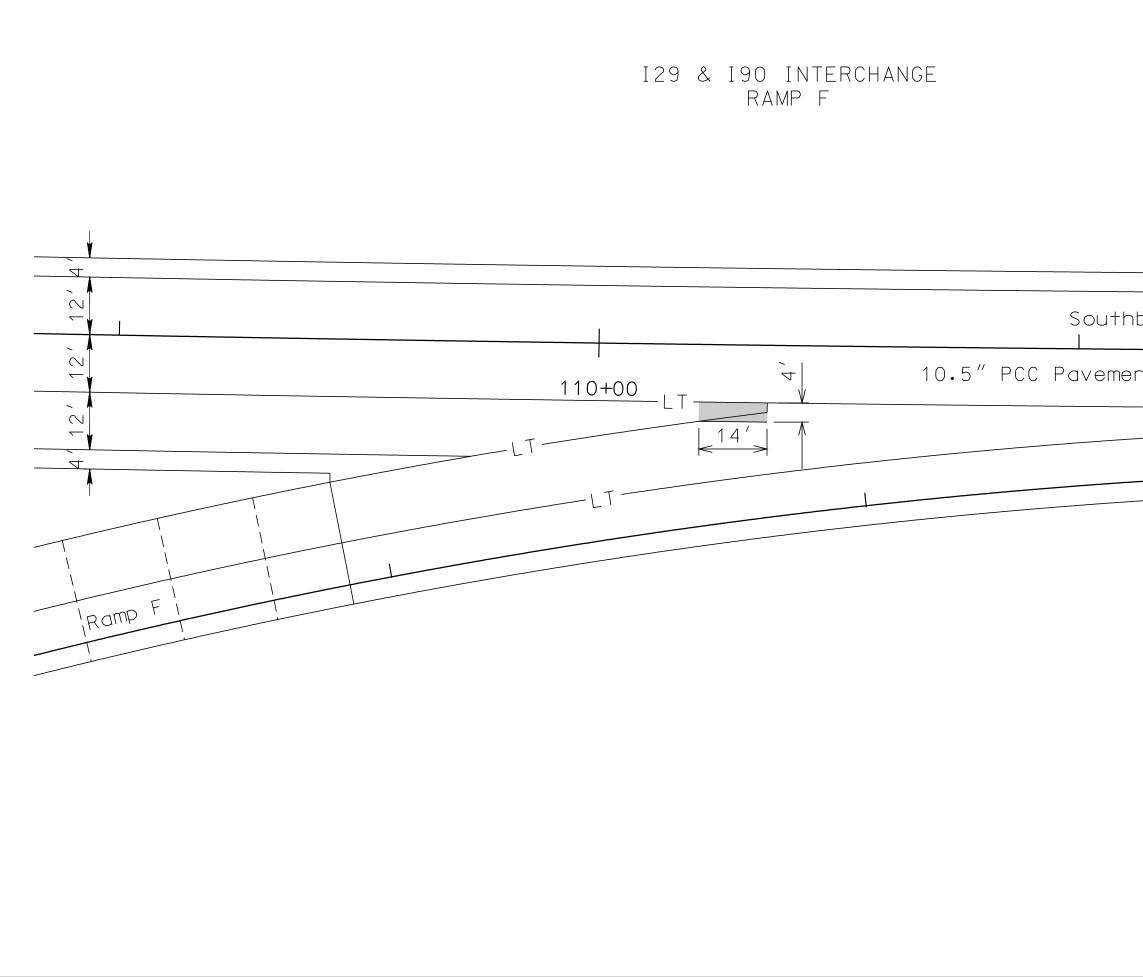
	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	36	42
	Plotting	Date: 16-MAY-2011		
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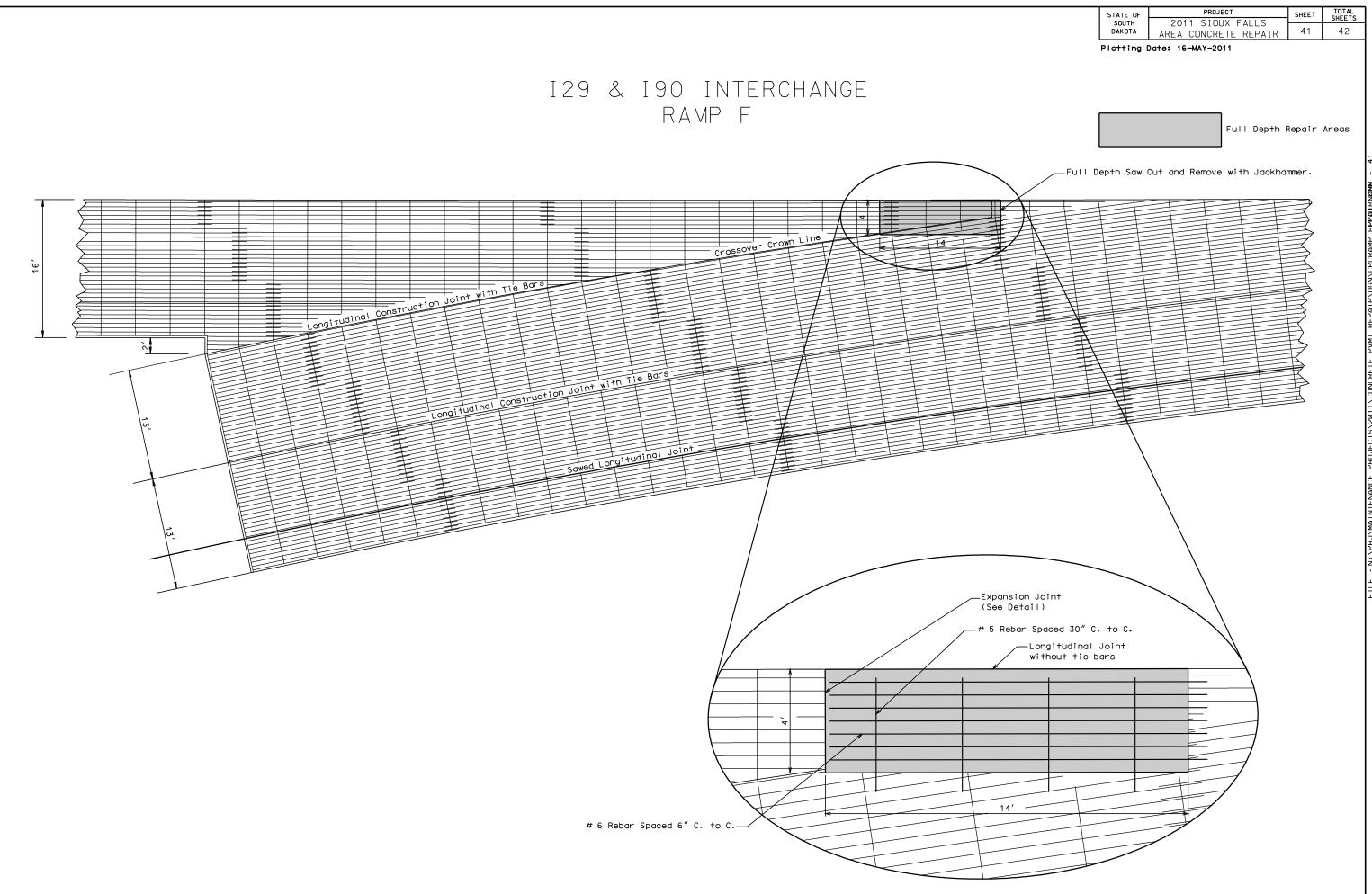




PLOTTED FROM - TRSF12115

	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	2011 SIOUX FALLS AREA CONCRETE REPAIR	40	42
	Plotting	Date: 16-MAY-2011		
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