

STATE OF SOUTH DAKOTA
DEPARTMENT OF TRANSPORTATION

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	0009-271	1	19

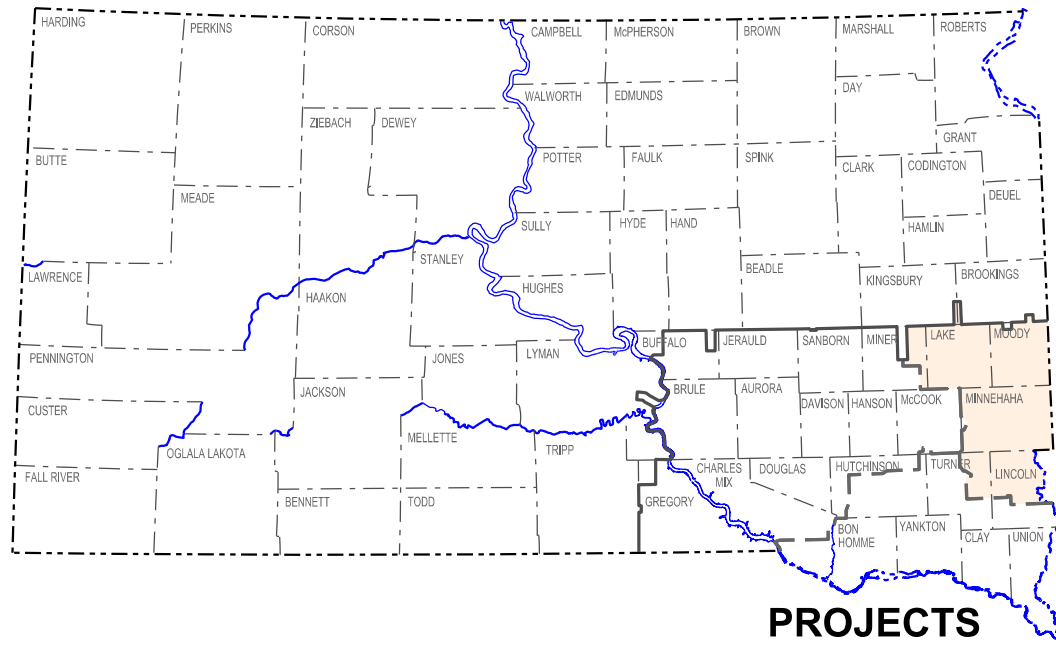
Plotting Date: 08/23/2018

PLANS FOR PROPOSED
PROJECT 0009-271
VARIOUS ROUTES IN THE SIOUX FALLS AREA
NRC PAVEMENT REPAIR
PCN I59F

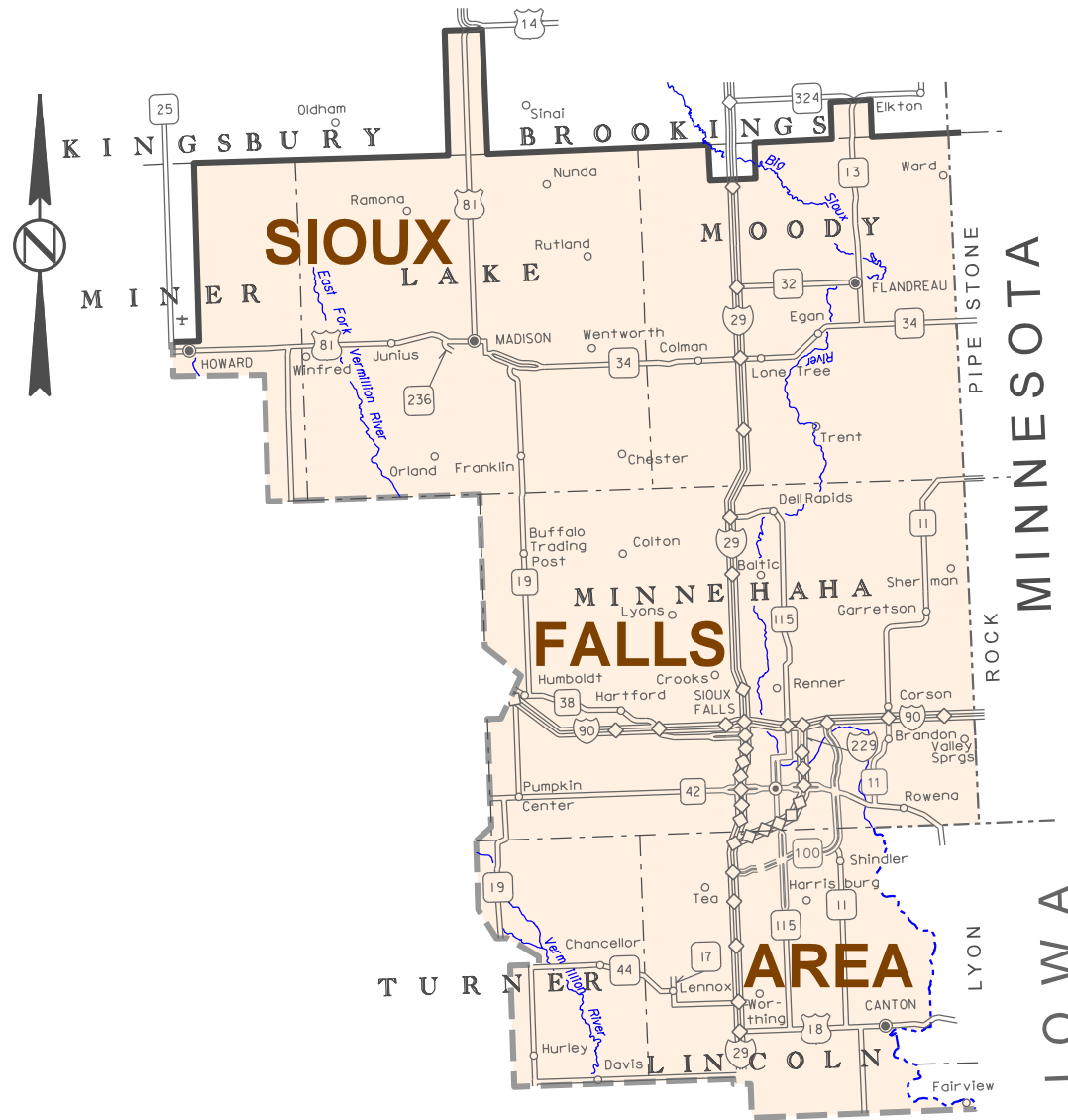
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PLOT SCALE - 1"=70000'



PROJECTS



STORM WATER PERMIT
(None required)

PLOTTED FROM - TRMLINT15

FILE - ... \DGN\TITLE159F ON CALL.DGN

PLOT NAME - 1

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0197	Mobilization 1	20	Each
110E0300	Remove Concrete Curb and/or Gutter	150	Ft
110E0330	Remove Concrete Channel	90.2	SqYd
120E0600	Contractor Furnished Borrow Excavation	50	CuYd
260E2010	Gravel Cushion	30.0	Ton
380E5030	Nonreinforced PCC Pavement Repair	660.0	SqYd
380E6000	Dowel Bar	990	Each
380E6110	Insert Steel Bar in PCC Pavement	1,980	Each
462E0100	Class M6 Concrete	14.8	CuYd
634E0010	Flagging	20.0	Hour
634E0110	Traffic Control Signs	218.4	SqFt
634E0126	Traffic Control for Pavement Repair	20	Site
634E0420	Type C Advance Warning Arrow Board	20	Each
634E0600	4" Temporary Pavement Marking Tape Type I	576	Ft
634E0640	Temporary Pavement Marking	8,000	Ft
650E2100	Special Concrete Curb and Gutter	150	Ft
670E7000	Reset Drop Inlet Frame and Grate Assembly	3	Each
734E0103	Type 3 Erosion Control Blanket	83	SqYd

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2015 Edition and Required Provisions, Supplemental Specifications and Special Provisions as included in the proposal.

ENVIRONMENTAL COMMITMENTS

The SDDOT is committed to protecting the environment and uses Section A Environmental Commitments as a communication tool for the Engineer and Contractor to ensure that attention is given to avoid, minimize, and/or mitigate an environmental impact. Environmental commitments to various agencies and the public have been made to secure approval of this project. An agency with permitting authority can delay a project if identified environmental impacts have not been adequately addressed. Unless otherwise designated, the Contractor's primary contact regarding matters associated with these commitments will be the Project Engineer. These environmental commitments are not subject to change without prior written approval from the SDDOT Environmental Office.

Additional guidance on SDDOT's Environmental Commitments can be accessed through the Environmental Procedures Manual found at: <http://www.sddot.com/resources/Manuals/EnvironProcManual.pdf>

For questions regarding change orders in the field that may have an effect on an Environmental Commitment, the Project Engineer will contact the Environmental Office at 605-773-3098 or 605-773-4336 to determine whether an environmental analysis and/or resource agency coordination is necessary.

COMMITMENT C: WATER SOURCE

The Contractor will not withdraw water with equipment previously used outside the State of South Dakota or previously used in aquatic invasive species waters within South Dakota without prior approval from the SDDOT Environmental Office. Thoroughly wash all construction equipment to prevent and control the introduction and spread of invasive species into the project vicinity.

The Contractor will not withdraw water directly from streams of the James, Big Sioux, and Vermillion watersheds without prior approval from the SDDOT Environmental Office.

Action Taken/Required:

The Contractor will obtain the necessary permits from the regulatory agencies such as the South Dakota Department of Environment and Natural Resources (DENR) and the United States Army Corps of Engineers (USACE) prior to water extraction activities.

Additional information and mapping of Aquatic Invasive Species in South Dakota can be accessed at: <http://sdleastwanted.com/maps/default.aspx>.

COMMITMENT E: STORM WATER

Construction activities constitute less than 1 acre of disturbance.

Action Taken/Required:

At a minimum and regardless of project size, appropriate erosion and sediment control measures must be installed to control the discharge of pollutants from the construction site.

COMMITMENT H: WASTE DISPOSAL SITE

The Contractor will furnish a site(s) for the disposal of construction and/or demolition debris generated by this project.

Action Taken/Required:

Construction and/or demolition debris may not be disposed of within the Public ROW.

The waste disposal site(s) will be managed and reclaimed in accordance with the following from the General Permit for Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) will not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Environmental Office and the Project Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements will apply:

1. Construction and/or demolition debris consisting of concrete, asphalt concrete, or other similar materials will be buried in a trench completely separate from wood debris. The final cover over the construction and/or demolition debris will consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the Public ROW will be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor will control the access to waste disposal sites not within the Public ROW with fences, gates and placement of a sign or signs at the entrance to the site stating No Dumping Allowed.

COMMITMENT H: WASTE DISPOSAL SITE (CONTINUED)

2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste shall be removed from view of the ROW or buried and the waste disposal site reclaimed as noted above.

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

Cost associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates and signs), and reclamation of the waste disposal site(s) will be incidental to the various contract items.

COMMITMENT I: HISTORICAL PRESERVATION OFFICE CLEARANCES

State Historical Preservation Office (SHPO or THPO) concurrence has not been obtained for this project.

Action Taken/Required:

All earth disturbing activities require a cultural resource review prior to scheduling the pre-construction meeting. This work includes, but is not limited to: Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas.

The Contractor will arrange and pay for a record search and when necessary, a cultural resource survey. The Contractor has the option to contact the state Archaeological Research Center (ARC) at 605-394-1936 or another qualified archaeologist, to obtain either a records search or a cultural resources survey. A record search might be sufficient for review if the site was previously surveyed; however, a cultural resources survey may need to be conducted by a qualified archaeologist.

The Contractor will provide ARC with the following: a topographical map or aerial view of which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that artifacts have not been found on the site.

The Contractor will submit the cultural resources survey report to SDDOT Environmental Office, 700 East Broadway Avenue, Pierre, SD 57501-2586. SDDOT will submit the information to the appropriate SHPO/THPO. Allow 30 Days from the date this information is submitted to the Environmental Engineer for SHPO/THPO review.

In the event of an inadvertent discovery of human remains, funerary objects, or if evidence of cultural resources is identified during project construction activities, then such activities will immediately cease and the Project Engineer will be immediately notified. The Project Engineer will contact the SDDOT Environmental Office to determine an appropriate course of action.

The Contractor is responsible for obtaining any additional permits and clearances for Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas that affect wetlands, threatened and endangered species, or waterways. The Contractor will not utilize a site known or suspected of having contaminated soil or water. The Contractor will provide the required permits and clearances to the Project Engineer at the preconstruction meeting.

UTILITIES

The Contractor shall contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It shall be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25; the Contractor shall contact the Project Engineer to determine if project changes are necessary to avoid utility impacts.

SCOPE OF WORK

This project consists of On-call mainline Nonreinforced PCCP Repair. As repairs are identified, the Contractor will be given notification that a repair is needed. On-call repair needs may exceed estimated quantities. Once a repair need is identified, the Contractor will be given notification of the needed repair and the Contractor will have 21 calendar days from the date of notification to fully complete the identified repair.

ESTIMATED PCCP REPAIR QUANTITIES AND LOCALITONS

It is estimated that:

Approximately 115 SqYd of NRC pavement repair, 50 feet of Curb and Gutter Repair, and one Type B Frame and Grate may be needed on Highway 18 Near Canton.

Approximately 60 SqYd of NRC pavement repair may be needed at the 41st Street interchange ramps on I-29.

Approximately 40 SqYd of NRC pavement repair may be need at the Tea interchange ramps on I-29.

Approximately 20 SqYd of NRC pavement repair may be needed on I-29 Near the Canton exit.

Approximately 55 SqYd of NRC pavement repair may be needed on SD-115 near Baltic.

In addition to the above estimates, it is estimated that 400 SqYd of NRC pavement repair, 2 drop inlet replacements, and 100 feet of curb and gutter repair will be needed on varying routes in the Sioux Falls Area. The intent of the above quantity is to repair all the pavement distress that occurs between July 1, 2018 and June 30, 2019 and as much of the known pavement distress that currently exists in the Sioux Falls Area.

Estimated quantities for dowel bars and insert steel were based off an average repair dimension of 6' wide x 24' long. The actual repair sizes needed in the field will be determined by the size of the repair needed at the discretion of the engineer. Payments to re-stock bars that were ordered but not used on this project will not be made.

EXISTING NRC PAVEMENT

The existing pavement in the Sioux Falls Area ranges from 6" – 13" thick NRC pavement. The Contractor shall prepare his bid accordingly and no additional payment based on thickness will be considered.

The aggregate in the existing NRC Pavement is quartzite.

RESTORATION OF GRAVEL CUSHION

An inspection of the gravel cushion shall be made after removing concrete from each pavement replacement area. Areas of excess moisture shall be dried to the satisfaction of the Engineer. Loose material shall be removed. Each replacement area shall be leveled and compacted to the satisfaction of the Engineer.

If additional gravel cushion material is required, the Contractor shall furnish, place and compact gravel cushion to the satisfaction of the Engineer at no additional cost to the State.

Cost for this work shall be incidental to the contract unit prices per square yard for Nonreinforced PCC Pavement Repair.

GRAVEL CUSHION

If quarried ledge rock is used in the Gravel Cushion, a maximum blend of 40% quarried ledge rock will be allowed.

NONREINFORCED PCC PAVEMENT REPAIR - GENERAL

New pavement thickness shall equal existing pavement thickness ($T_N = T$).

Locations and size (length or width) of concrete repair areas are subject to change in the field, at the discretion of the Engineer, at no additional cost to the state. Payment will be based on actual area replaced.

Existing concrete pavement shall be sawed full depth at the beginning and end of the NRCP repair areas. When either the beginning or end of a NRCP repair area falls close to an existing joint or crack, the NRCP repair area shall be extended to eliminate the existing joint or crack. Where possible, new working joints shall be adjacent to existing working joints.

Saw cuts that extend beyond the repair area shall be minimized and filled with a non-shrinkage mortar mix at the Contractor's expense.

Existing concrete pavement in the replacement areas shall be removed by the lift out method or by means that minimize damage to the base and sides of remaining in place concrete. All removed material shall be removed from within the right-of-way by the end of the workday. Damage to adjacent concrete caused by the Contractor's operations shall be removed and replaced at the Contractor's expense.

If the pavement replacement area is entirely on either side of the existing contraction joint, the location of one of the working joints will be at the original location. Any existing dowel bar assemblies/steel bars shall be sawed off and removed.

At full roadway width repairs and when specified, a working joint will be reconstructed at both ends of each pavement replacement area as shown in these plans.

Concrete placed adjacent to asphalt concrete shoulders shall be formed full depth to match the width of existing concrete pavement. Asphalt concrete shoulders adjacent to concrete pavement replacements shall be repaired with new hot-mix asphalt concrete.

At repair locations where the new working joint is not opposite the existing working joint, the Contractor shall place a 1/4" preformed asphalt expansion joint material along the longitudinal joint from the existing working joint to the new working joint. The expansion joint material shall meet the requirements of AASHTO M33. Cost for this material shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

The initial contraction joint sawing shall be performed as soon as practical after placement to avoid random cracking.

All joints (longitudinal and transverse) through and around the repair areas will be sawed and sealed in accordance with the details shown in these plans. Refer to Saw and Seal Joints notes.

NONREINFORCED PCC PAVEMENT REPAIR

Concrete shall meet the requirements stated in Section 380 of the specifications, except as modified by the following notes:

The fine aggregate shall be screened over a one-inch square-opening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete shall contain 4.5% to 7.0% entrained air. The concrete shall contain a minimum of 50% coarse aggregate by weight. Coarse aggregate shall be crushed ledge rock, Size No. 1 unless an alternative gradation is approved by the Concrete Engineer as part of the mix design submittal. The mix design shall contain at least 650 lbs of Type I or II cement or 600 lbs of Type III cement per cubic yard. The minimum 28 day compressive strength shall be 4,000 psi. The Contractor is responsible for the mix design used. The Contractor shall submit a mix design and supporting documentation for approval at least 2 weeks prior to use.

The use of a water reducer at manufacturer's recommended dosage will be required.

Concrete shall be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. A strength of 3,500 psi must be attained prior to opening to traffic.

Upon placement of the concrete, repair areas shall be straight edged to ensure a smooth riding surface and shall be textured longitudinally with the pavement by finishing with a stiff broom. Repair areas shall then be checked with a 10' foot straight edge. The permissible longitudinal and transverse surface deviation shall be 1/8" in 10'.

Concrete shall be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket shall have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket shall be left in place, except for joint sawing operations, until the 3,500 psi is attained. Insulation blanket shall be overlapped on to the existing concrete by 4'. This requirement for covering repair areas with insulation blankets may be waived during periods of hot weather upon approval of the Engineer.

Cost for performing the aforementioned work including sawing and removing concrete, furnishing and placing concrete, sawing and sealing joints, repairing gravel and asphalt concrete shoulders, labor, tools and equipment shall be included in the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

STEEL BAR INSERTION (NRCP)

Steel bars shall conform to Section 1010.

Locations and quantities of concrete repair are subject to change in the field at the discretion of the Engineer. The Contractor will be responsible for ordering the actual quantity of steel bars necessary to complete the work.

For existing pavement thickness greater than or equal to 10.5" (T >= 10.5"):

The Contractor shall insert the steel bars (1½" x 18" epoxy coated plain round dowel bars and No. 11 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole as per Section 380.3 C.1.

For existing pavement thickness greater than or equal to 8.5" and less than 10.5" (T >= 8.5" and T < 10.5"):

The Contractor shall insert the steel bars (1¼" x 18" epoxy coated plain round dowel bars and No. 9 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole as per Section 380.3 C.1.

For existing pavement thickness less than 8.5" (T < 8.5"):

The Contractor shall insert the steel bars (1" x 18" epoxy coated plain round dowel bars and No. 8 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole as per Section 380.3 C.1.

Steel bars shall be inserted in the transverse joint on 18" centers. The first steel bar in the transverse joint shall be placed 9" from the edge of the slab closest to centerline. Steel bars shall be inserted in the longitudinal joint on 30" centers and shall be a minimum of 15" from either transverse joint. A typical one-lane patch 12' wide and 6' long will require 18 steel bars (8 in each transverse joint and 2 in the longitudinal joint). It will be necessary to laterally adjust the location of some of the inserted steel bars when the dimensions above interfere with existing steel bar locations.

A rigid frame or mechanical device will be required to guide the drill to ensure proper horizontal and vertical alignment of the steel bars in the drilled holes.

SAW AND SEAL JOINTS (NRCP)

All longitudinal and transverse joints at concrete repair areas shall be sawed and sealed.

Joint sealing shall conform to Section 380.3 P.

Longitudinal and transverse joints in urban sections shall be sealed with Hot Poured Elastic Joint Sealer. Transverse joints in rural sections shall be sealed with Low Modulus Silicone Sealant. Longitudinal joints in rural sections may be sealed with either Hot Poured Elastic Joint Sealer or Low Modulus Silicone Sealant.

Acceptance of the Low Modulus Silicone Sealant and Hot Poured Elastic Joint Sealer will be based on visual inspection by the Engineer.

Cost for sawing and sealing of the longitudinal construction joint and both transverse joints shall be incidental to the contract unit prices per square yard for Nonreinforced PCC Pavement Repair.

TEMPORARY PAVEMENT MARKING

Payment for the 4" temporary pavement marking for individual lane closure tapers that must remain overnight shall be incidental to the contract unit price per site for Traffic Control for Pavement Repair.

Temporary pavement marking on centerline shall consist of temporary flexible vertical markers (tabs) and shall be used as depicted on Standard Plate 634.25 when the stop condition must remain in place during nighttime hours 9:00PM to 6:00AM (Estimate 4 workspaces remaining during nighttime hours x 2,000' per workspace = 8,000').

Cost shall be included in the contract unit price per foot Temporary Pavement Marking.

Temporary pavement marking for stop bars shall consist of 4" Temporary Pavement Marking Tape Type I. Placement of each 24" white stop bar may be accomplished by placing six pieces of 4" x 12' tape adjacent to one another. Each workspace requires two stop bars which is an equivalent of approximately 144' of 4" tape (4 workspaces at 144' = 576').

Cost shall be included in the contract unit price per foot for 4" Temporary Pavement Marking Tape Type I.

GENERAL MAINTENANCE OF TRAFFIC

Sufficient traffic control devices have been included in these plans to sign one workspace on a multi-lane highway and one workspace on a two lane highway. If the Contractor elects to work on additional sites simultaneously, the cost for additional traffic control devices shall be incidental to the contract unit price per square foot for Traffic Control Signs. Traffic control signs will be paid each time they are set up for a new repair location.

SHEETING FOR TRAFFIC CONTROL SIGNS

All fluorescent orange background material on traffic control signs, all temporary delineators, and all temporary STOP (R1-1), YIELD (R1-2), DO NOT ENTER (R5-1), and WRONG WAY (R5-1a) signs shall conform to the requirements of ASTM D4956 Type IX or XI. All other traffic control signs and background colors shall conform to the requirements of ASTM D4956 Type IV.

MAINTENANCE OF TRAFFIC – PCC PAVEMENT REPAIR

Additional Type 3 Barricades shall be installed facing traffic within the closed lane at a spacing of 1/4 mile. At intersecting roadways, two additional Type 3 Barricades shall be used to block the entire closed lane and shoulder.

Each mainline concrete repair location from which the in-place concrete has been removed shall be marked with a minimum of two reflectorized drums.

Construction workspaces on divided roadways shall be limited to 1000 feet in length. Construction workspaces on undivided roadways shall be limited to 300 feet in length. The distance between the closest points of any two construction workspaces, including channeling devices, shall not be less than 3 miles. Drivers in two-way traffic workspaces must be able to see approaching traffic through and beyond the work zone.

Construction workspaces in urban areas shall be limited to 3 blocks in length. The minimum distance between workspaces shall be 3 blocks.

When work is in progress within an intersection, Flaggers will be required to direct traffic.

Holes adjacent to centerline in the lane open to traffic created during removal and replacement of PCC Pavement Repair areas shall be filled with gravel cushion material and cold-mix asphalt concrete prior to opening the lane to traffic. Gravel cushion material and cold-mix asphalt concrete shall be furnished by the Contractor.

Holes in the asphalt concrete shoulders created during removal and replacement of PCC Pavement Repair areas shall be filled with gravel cushion material and hot-mix asphalt concrete (to match the shoulder surfacing) prior to opening the lane to traffic. Hot-mix asphalt concrete shall be furnished by the Contractor at no additional cost to the State.

Cost for furnishing, hauling and placing asphalt concrete shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

Routing traffic onto the mainline shoulders during any phase of the construction will not be allowed.

Damage to the shoulders, median or ditch due to the Contractor's operations shall be repaired by the Contractor, to the satisfaction of the Engineer, at no expense to the State. This includes the apparent routing of traffic onto these shoulders around the work zones.

Traffic approaching the project from intersecting roadways, streets and approaches must be adequately accommodated. Major intersections or large commercial entrances may require additional signing, flaggers and other traffic control devices on a temporary basis until work activities pass these areas.

Cost for delivering, setting up and maintaining all traffic control devices, including Type 3 Barricades, for each site shall be included in the contract unit price per site for Traffic Control for Pavement Repair. Signs used for closures shall be included in the contract unit price per square foot for Traffic Control Signs.

FRAME AND GRATE REPAIR

Type B frame and grates, as identified by the Engineer, shall be removed, collars repaired as needed to reestablish the proper elevation for drainage, and the existing grates shall be reset. It is estimated that 1 CuYd of Class M6 Concrete will be required to repair collar and reset the grate.

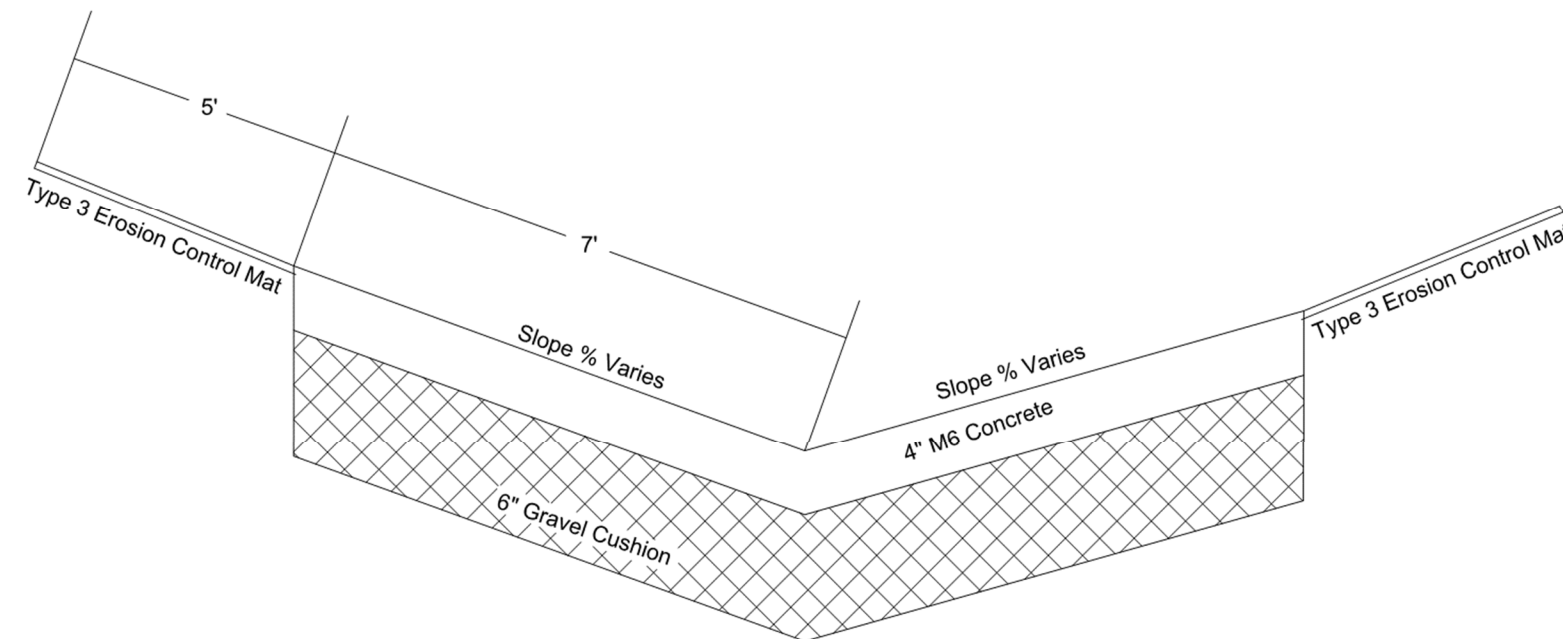
DRAINAGE DITCH REPAIR ON I229S

The concrete drainage ditch on I229S at approximate MRM 7.4 has failed and needs to be replaced. The Contractor shall remove and dispose of the existing concrete ditch liner at this location. The approximate concrete removal limits are 14'W x 58'L. The actual limits of removal shall be determined in the field and approved by the Engineer.

It is estimated that 50 CuYd. of Contractor Furnished Borrow Excavation (embankment) will be needed to fix the subgrade prior to replacing the concrete ditch liner.

The Contractor shall reshape the ditch, place 6" of gravel cushion, and 4" of M6 concrete in this location. The new ditch liner shall be extended 10' to the south such that the concrete extends to the bottom of the roadway ditch on I-229. The dimensions of the new liner shall be approximately 14'W x 68'L.

Type 3 erosion control blanket shall be placed around the new concrete ditch liner. The erosion control blanket shall be 5 feet wider than the concrete on all 3 sides.



ITEMIZED LIST OF TRAFFIC CONTROL

ITEMIZED LIST FOR TRAFFIC CONTROL SIGNS

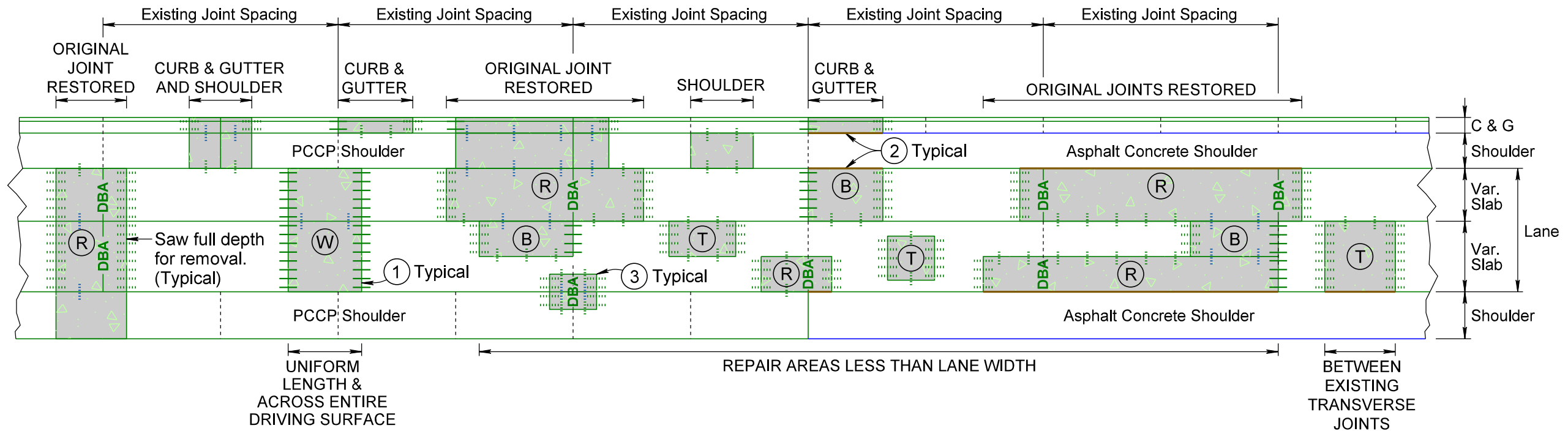
SIGN CODE	SIGN DESCRIPTION	CONVENTIONAL ROAD			
		NUMBER	SIGN SIZE	SQFT PER SIGN	SQFT
R1-1	STOP	2	30"	5.2	10.4
W1-3	REVERSE TURN (L or R)	1	48" x 48"	16.0	16.0
W3-1	STOP AHEAD (symbol)	2	48" x 48"	16.0	32.0
W4-2	LEFT or RIGHT LANE ENDS (symbol)	2	48" x 48"	16.0	32.0
W20-1	ROAD WORK AHEAD	3	48" x 48"	16.0	48.0
W20-4	ONE LANE ROAD AHEAD	2	48" x 48"	16.0	32.0
W20-5	LEFT or RIGHT LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0
W20-7	FLAGGER (symbol)	1	48" x 48"	16.0	16.0
		CONVENTIONAL ROAD TRAFFIC CONTROL SIGNS SQFT			218.4

NONREINFORCED PCC PAVEMENT REPAIR

ANY SINGLE LANE ROADWAY (RAMPS, ETC.) TYPICAL REPAIR AREAS

STATE OF SOUTH DAKOTA	PROJECT 0009-271	SHEET 7	TOTAL SHEETS 19
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Plotting Date: 08/23/2018



KEY:

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

- (W) Two Working Joints (Use only if repair is full roadway width and uniform length (across entire driving surface))
- (T) Two Tied Joints
- (B) One Working & One Tied Joint
- (R) Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Steel Bars for Transverse Joints

Pavement Thickness $\geq 10.5"$

— Drilled in $1\frac{1}{2}'' \times 18''$ epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness $\geq 8.5"$ and $< 10.5"$

— Drilled in $1\frac{1}{4}'' \times 18''$ epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness $< 8.5"$

— Drilled in $1'' \times 18''$ epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 18" center to center.

DBA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

..... No. 5 x 30" epoxy coated deformed tie bars. Sawn Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.

..... No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

NOTES: Saw around repair areas full depth for removal.

- ① Where possible, transverse joints shall be constructed/maintained full roadway width.
- ② Edges of repair areas shall be formed to match the width of the existing concrete pavement.
- ③ Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

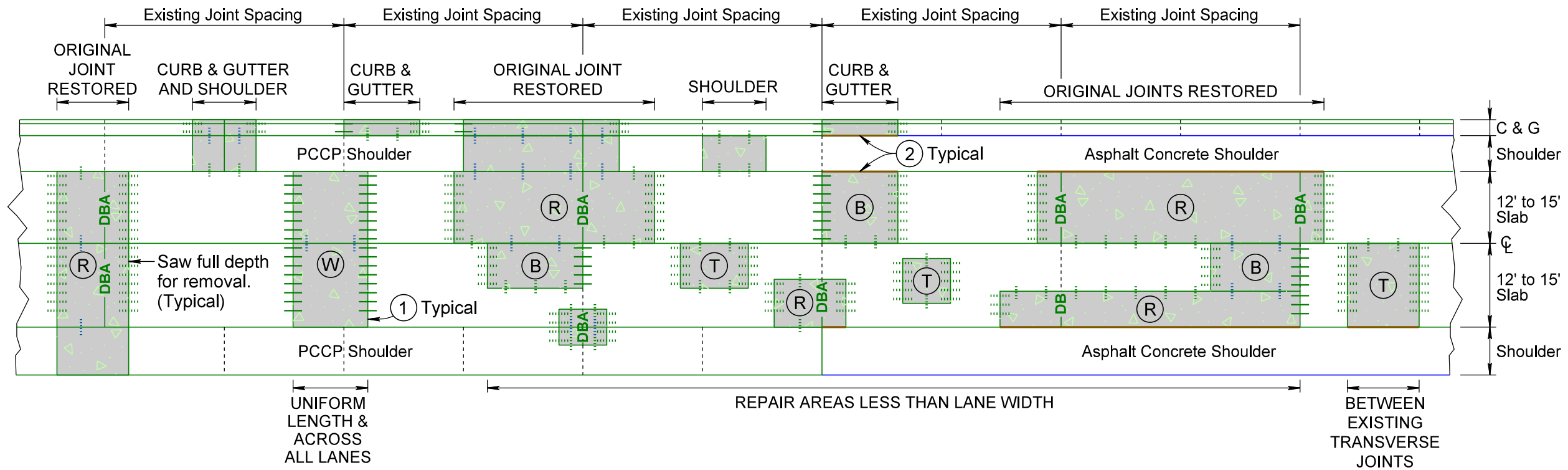
NONREINFORCED PCC PAVEMENT REPAIR

UP TO TWO LANE ROADWAY OR UP TO FOUR LANE DIVIDED ROADWAY

TYPICAL REPAIR AREAS

STATE OF SOUTH DAKOTA	PROJECT 0009-271	SHEET 8	TOTAL SHEETS 19
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Plotting Date: 08/23/2018



KEY:

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

- (W) Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))
- (T) Two Tied Joints
- (B) One Working & One Tied Joint
- (R) Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Steel Bars for Transverse Joints

- Pavement Thickness ≥ 10.5 "
 - Drilled in $1\frac{1}{2}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.
 - Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 18" center to center.
- Pavement Thickness ≥ 8.5 " and < 10.5 "
 - Drilled in $1\frac{1}{4}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.
 - Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 18" center to center.
- Pavement Thickness < 8.5 "
 - Drilled in 1" x 18" epoxy coated plain round dowel bars spaced 18" center to center.
 - Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 18" center to center.

DBA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

- No. 5 x 30" epoxy coated deformed tie bars. Sawn Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.
- No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

NOTES: Saw around repair areas full depth for removal.

- ① Where possible, transverse joints shall be constructed/maintained full roadway width.
- ② Edges of repair areas shall be formed to match the width of the existing concrete pavement.
- ③ Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

PLOT SCALE - 1:10

PLOTTED FROM - TRMLINT15

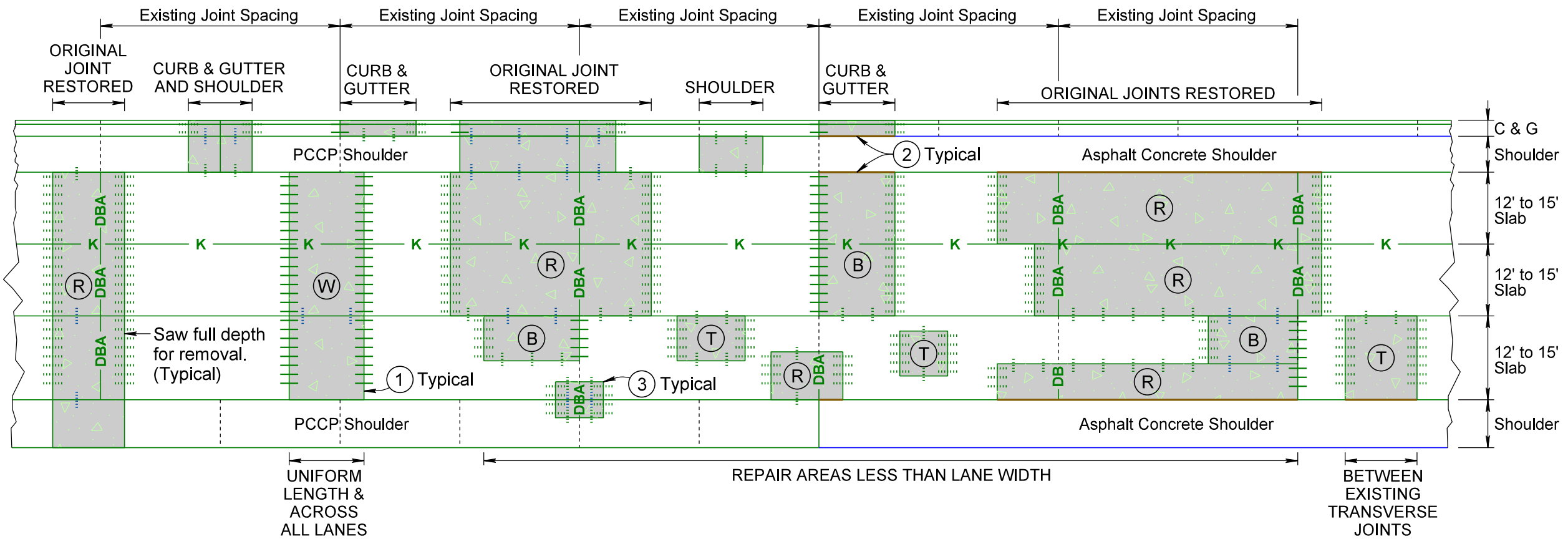
PLOT NAME - 3

FILE - ... \NONCALLREPAIR\RDGN\PATCH2.DGN

NONREINFORCED PCC PAVEMENT REPAIR

UP TO TWO LANE ROADWAY WITH CENTER LANE OR UP TO SIX LANE DIVIDED ROADWAY TYPICAL REPAIR AREAS

Plotting Date: 08/23/2018



KEY:

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

(W) Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))

(T) Two Tied Joints

(B) One Working & One Tied Joint

(R) Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Longitudinal Keyway Joints Without Bars

— K — Where a repair area intersects an existing longitudinal keyway joint without tie bars, the newly constructed joint should also be a keyway without tie bars.

Steel Bars for Transverse Joints

Pavement Thickness ≥ 10.5 "

— Drilled in $1\frac{1}{2}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness ≥ 8.5 " and < 10.5 "

— Drilled in $1\frac{1}{4}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness < 8.5 "

— Drilled in 1" x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 18" center to center.

DBA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

..... No. 5 x 30" epoxy coated deformed tie bars. Sawn Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.

..... No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

NOTES: Saw around repair areas full depth for removal.

① Where possible, transverse joints shall be constructed/maintained full roadway width.

② Edges of repair areas shall be formed to match the width of the existing concrete pavement.

③ Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

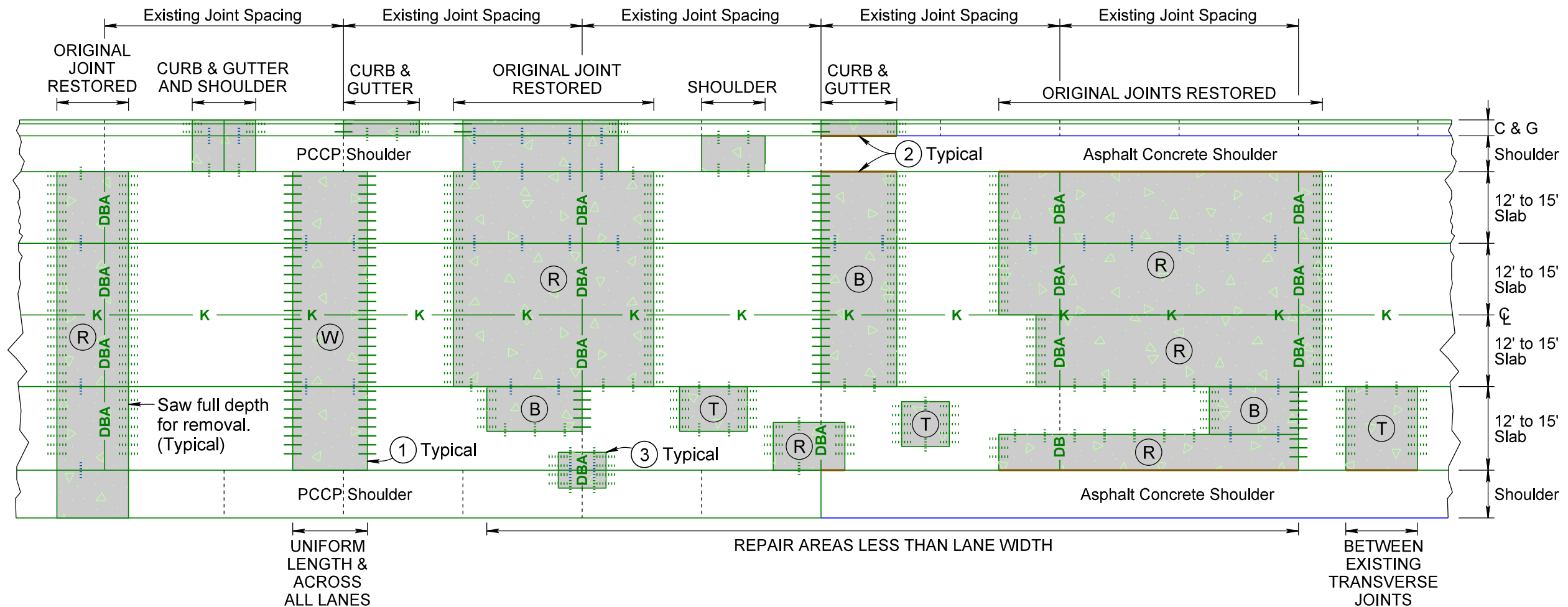
NONREINFORCED PCC PAVEMENT REPAIR

UP TO FOUR LANE ROADWAY OR UP TO EIGHT LANE DIVIDED ROADWAY

TYPICAL REPAIR AREAS

STATE OF SOUTH DAKOTA	PROJECT 0009-271	SHEET 10	TOTAL SHEETS 19
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Plotting Date: 08/23/2018



KEY:

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

- (W) Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))
- (T) Two Tied Joints
- (B) One Working & One Tied Joint
- (R) Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Longitudinal Keyway Joints Without Bars

— K — Where a repair area intersects an existing longitudinal keyway joint without tie bars, the newly constructed joint should also be a keyway without tie bars.

Steel Bars for Transverse Joints

Pavement Thickness ≥ 10.5 "

— Drilled in $1\frac{1}{2}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness ≥ 8.5 " and < 10.5 "

— Drilled in $1\frac{1}{4}$ " x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness < 8.5 "

— Drilled in 1" x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 18" center to center.

DBA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

..... No. 5 x 30" epoxy coated deformed tie bars. Sawn Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.

..... No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

NOTES: Saw around repair areas full depth for removal.

- ① Where possible, transverse joints shall be constructed/maintained full roadway width.
- ② Edges of repair areas shall be formed to match the width of the existing concrete pavement.
- ③ Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

PLOT SCALE - 1:10

PLOTTED FROM - TRMLINT15

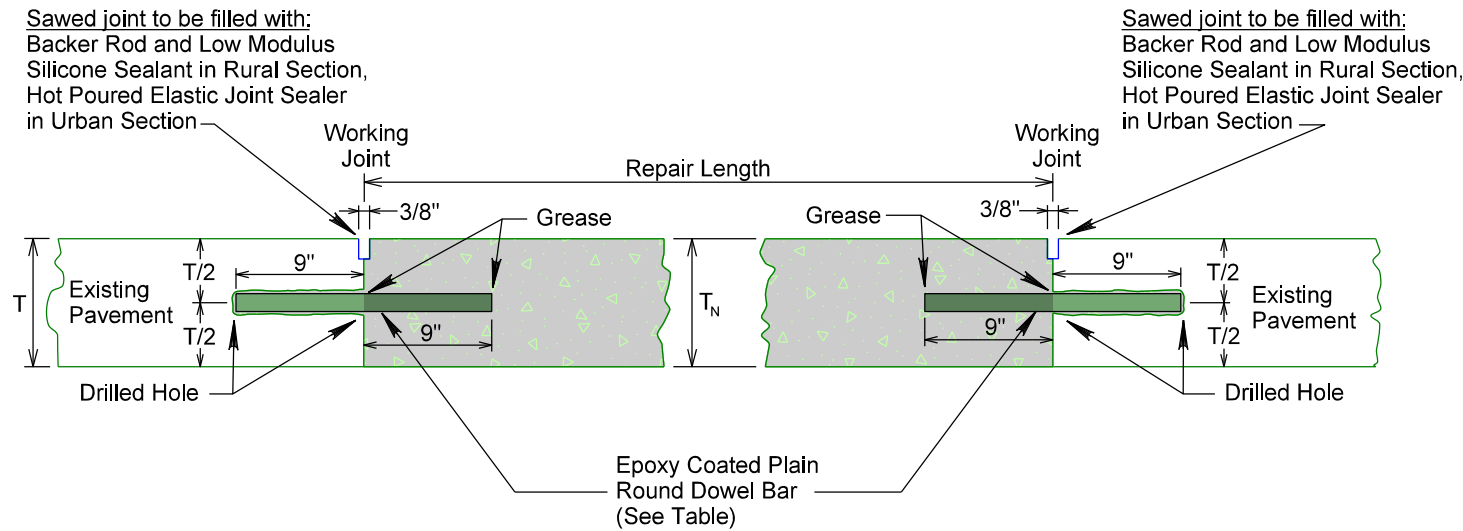
PLOT NAME - 5

FILE - ... \NONCALLREPAIR\RDGN\PATCH4.dgn

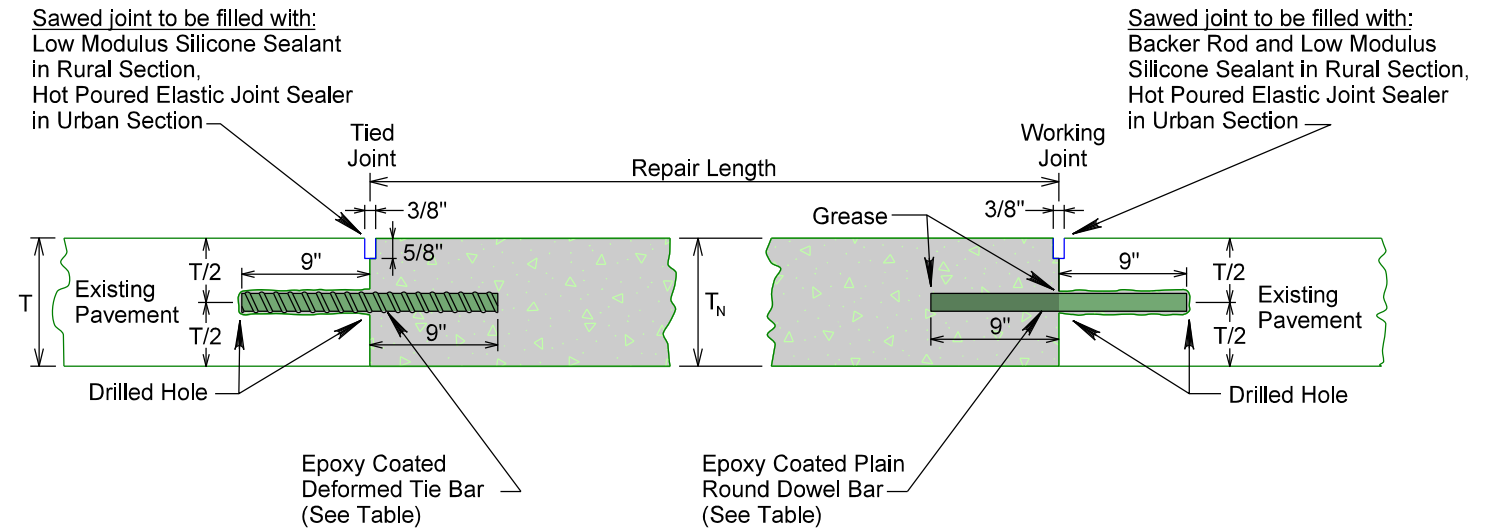
NONREINFORCED PCC PAVEMENT REPAIR

Plotting Date: 08/23/2018

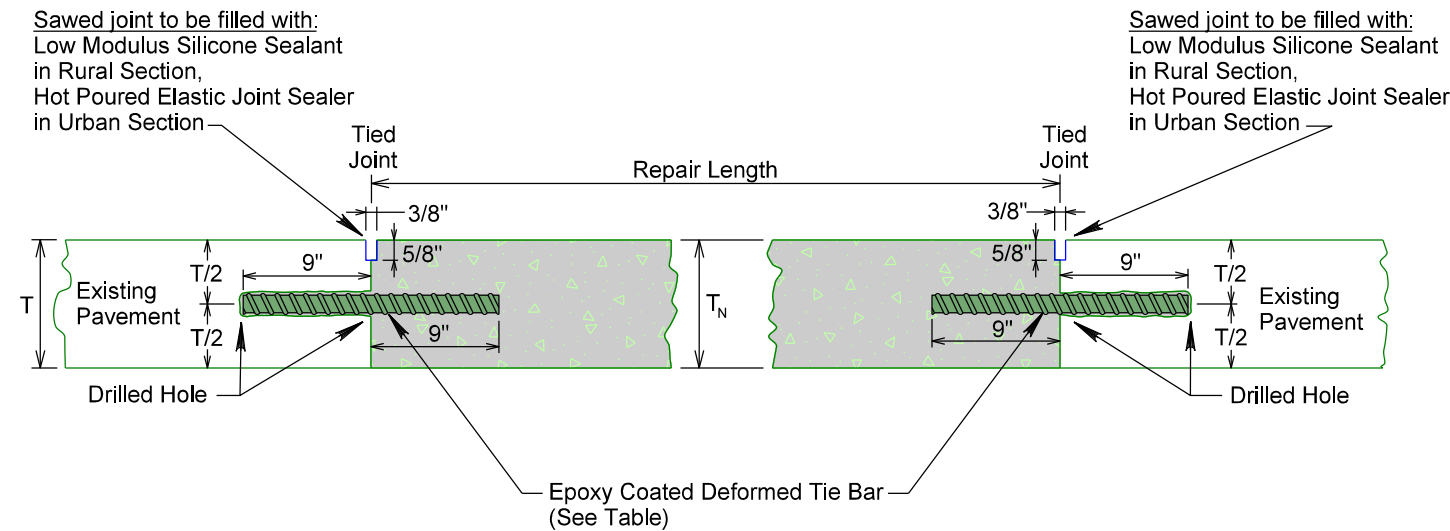
**PLAIN ROUND DOWEL BAR INSERTION
TYPE W - (TWO WORKING JOINTS)**



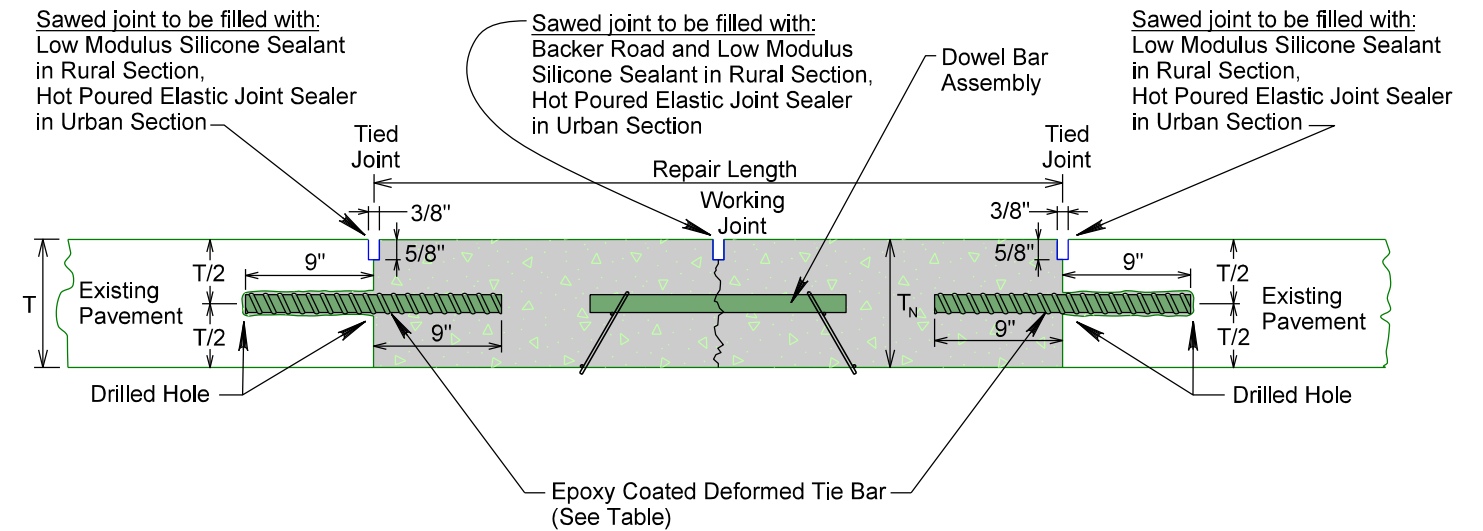
**DEFORMED TIE BAR AND PLAIN ROUND DOWEL BAR INSERTION
TYPE B - (ONE TIED JOINT AND ONE WORKING JOINT)**



**DEFORMED TIE BAR INSERTION
TYPE T - (TWO TIED JOINTS)**



**DEFORMED TIE BAR INSERTION WITH DOWEL BAR ASSEMBLY
TYPE R - (TWO TIED JOINTS AND ONE WORKING JOINT - ORIGINAL JOINT RESTORED)**



Existing Pavement Thickness	Epoxy Coated Deformed Tie Bar Size	Epoxy Coated Plain Round Dowel Bar Size
T ≥ 10.5"	No. 11 x 18"	1½" x 18"
T ≥ 8.5" & T < 10.5"	No. 9 x 18"	1¼" x 18"
T < 8.5"	No. 8 x 18"	1" x 18"

T = Existing pavement thickness.
T_N = New pavement thickness.

Bar embedded to a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Cost for furnishing and inserting steel bars (deformed tie and plain round dowel) shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

Cost for furnishing and installing dowel bar assembly shall be included in the contract unit price per each for Dowel Bar.

T_N = T
(top of new pavement shall be flush with top of existing pavement)

PLOT SCALE - 1/4"=1'-0"

PLOTTED FROM - TRMLINT15

PLOT NAME - 6

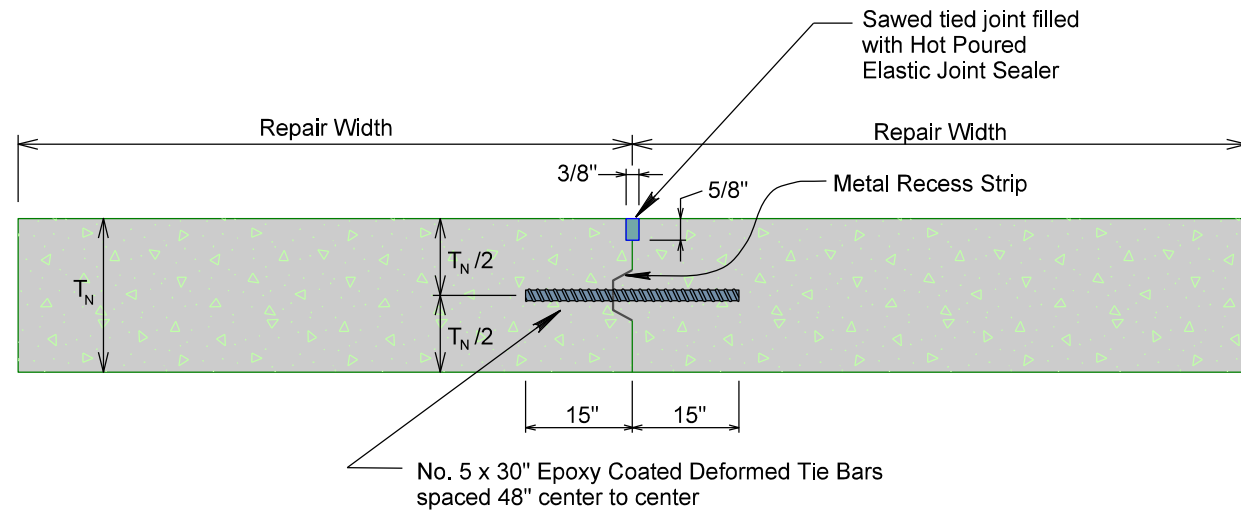
FILE - ... \PRJ\NONCALLREPAIR\RDGN\BARS.DGN

NONREINFORCED PCC PAVEMENT REPAIR

STATE OF SOUTH DAKOTA	PROJECT 0009-271	SHEET 12	TOTAL SHEETS 19
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Plotting Date: 08/23/2018

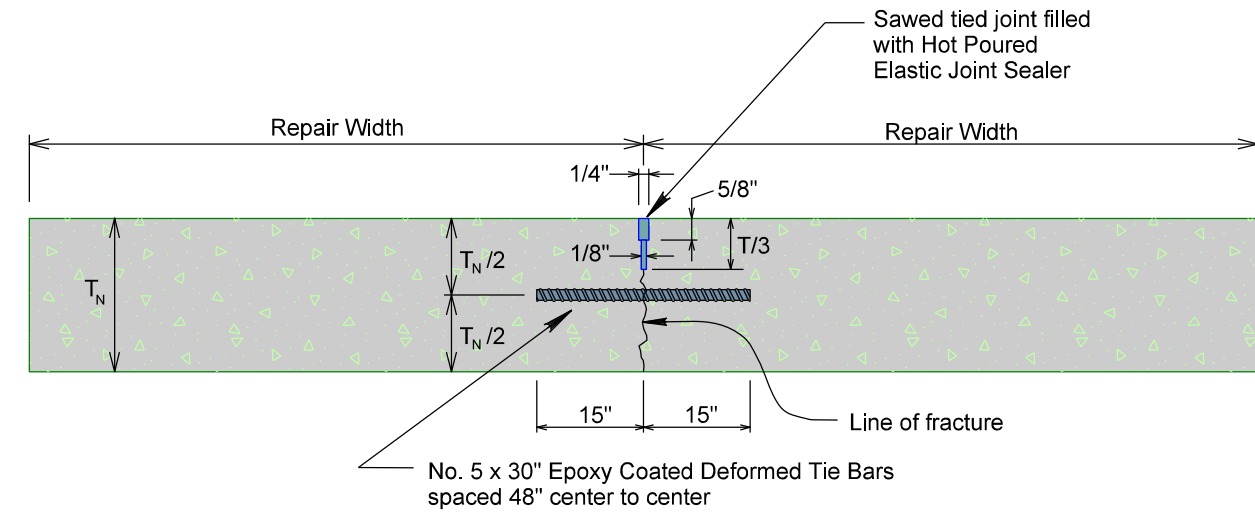
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS & KEYWAY



T_N = New pavement thickness.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

SAWED LONGITUDINAL JOINT

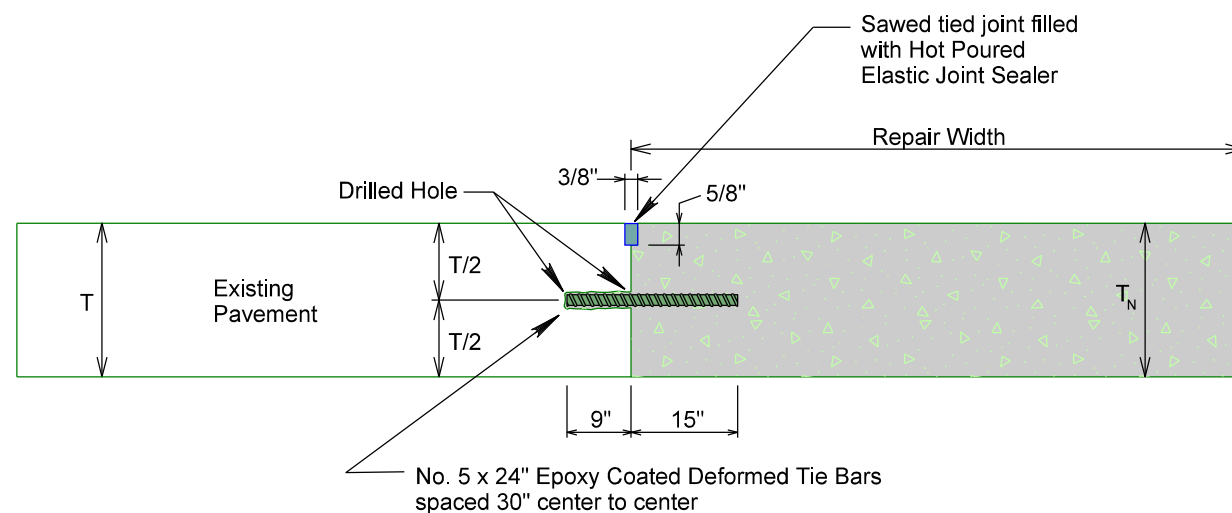


T_N = New pavement thickness.

The first saw cut to control cracking shall be a minimum of 1/3 the depth of the pavement. Additional sawing for widening the saw cut will be necessary.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

LONGITUDINAL CONSTRUCTION JOINT WITH DRILLED IN TIE BARS



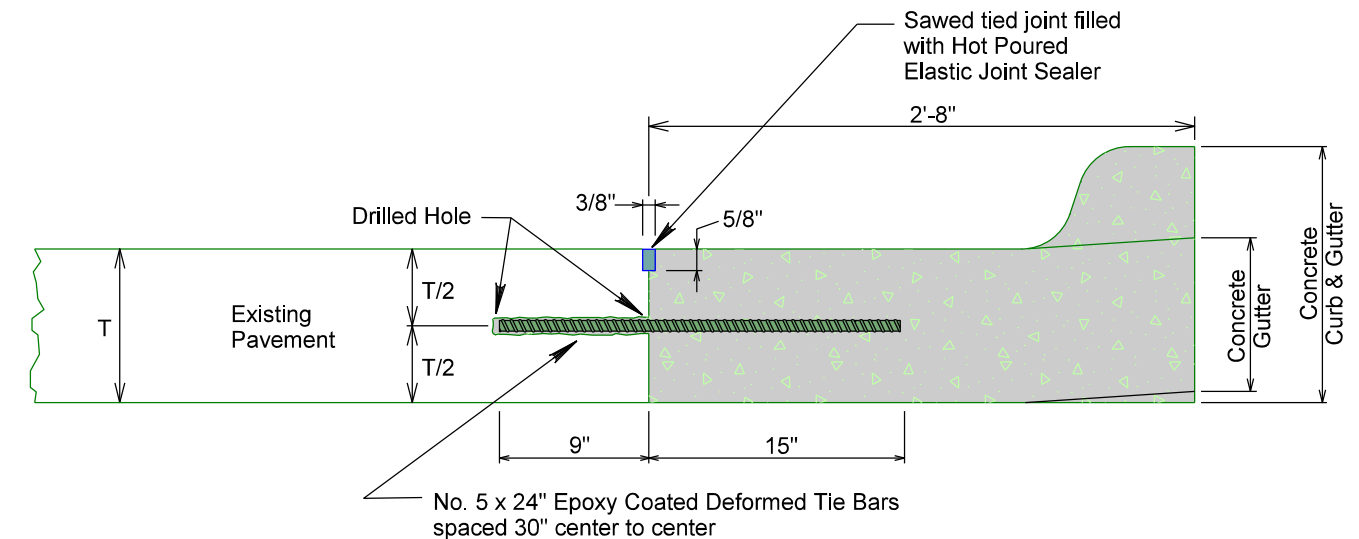
T = Existing pavement thickness.
 T_N = New pavement thickness.

Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

LONGITUDINAL CONSTRUCTION JOINT WITH DRILLED IN TIE BARS



T = Existing pavement thickness.

Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

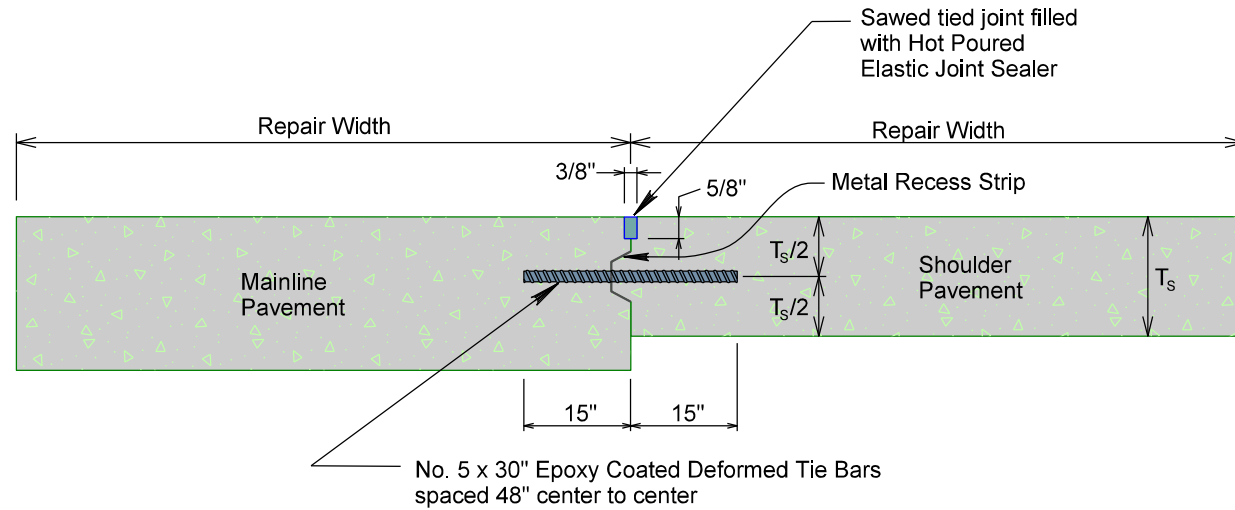
Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

NONREINFORCED PCC PAVEMENT REPAIR

STATE OF SOUTH DAKOTA	PROJECT 0009-271	SHEET 13	TOTAL SHEETS 19
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Plotting Date: 08/23/2018

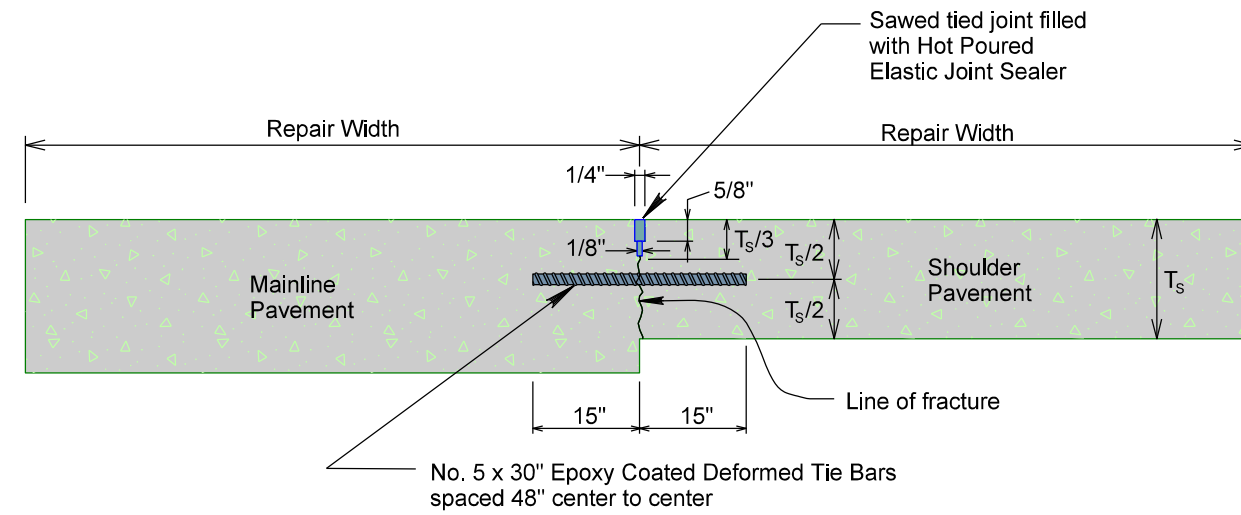
LONGITUDINAL SHOULDER CONSTRUCTION JOINT WITH TIE BARS & KEYWAY



T_s = New shoulder pavement thickness.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

SAWED LONGITUDINAL SHOULDER JOINT

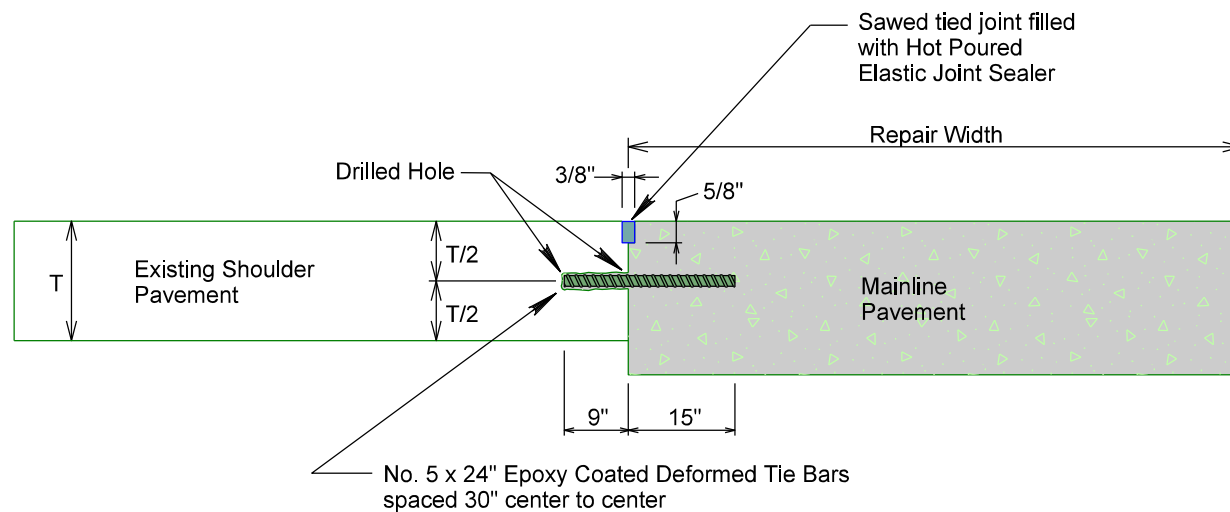


T_s = New shoulder pavement thickness.

The first saw cut to control cracking shall be a minimum of 1/3 the depth of the pavement. Additional sawing for widening the saw cut will be necessary.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

LONGITUDINAL SHOULDER JOINT WITH DRILLED IN TIE BARS



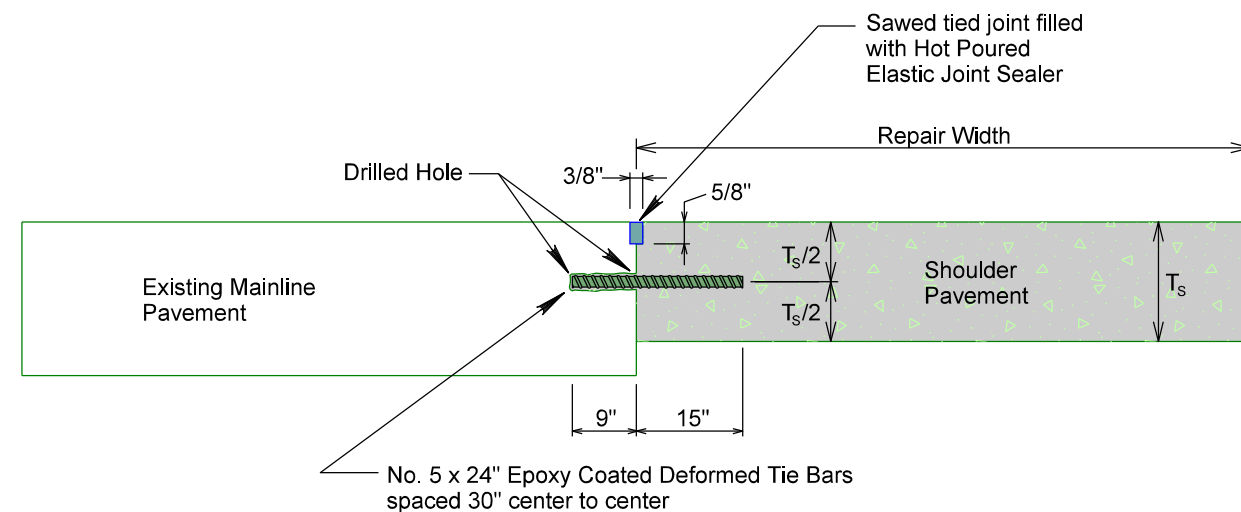
T = Existing shoulder pavement thickness.

Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

LONGITUDINAL SHOULDER JOINT WITH DRILLED IN TIE BARS



T_s = New shoulder pavement thickness.

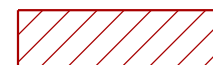
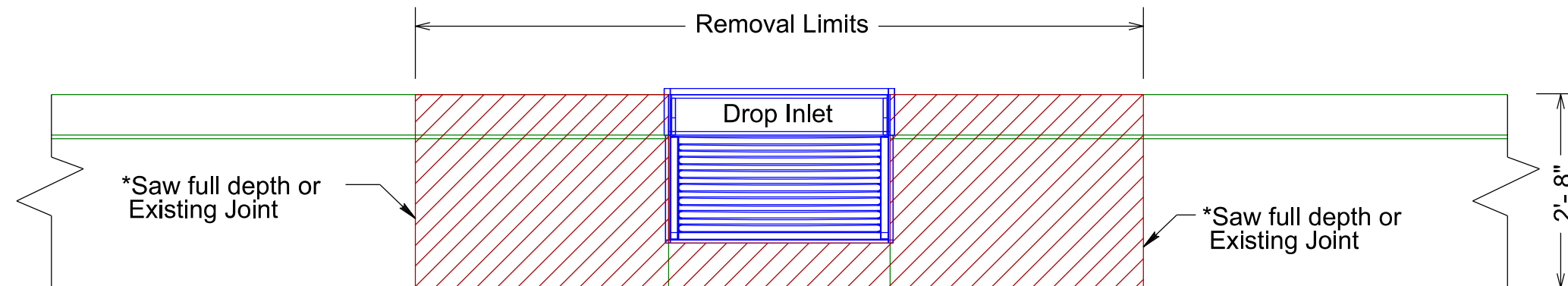
Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

LAYOUT FOR REPLACING CONCRETE CURB & GUTTER ADJACENT TO DROP INLET

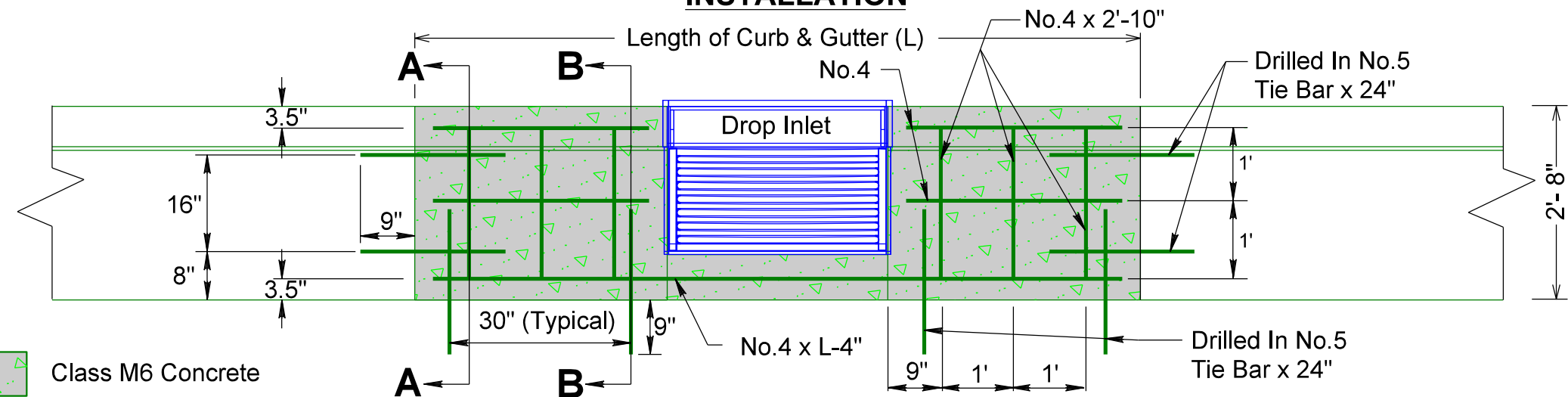
REMOVAL



Remove Concrete Curb and/or Gutter

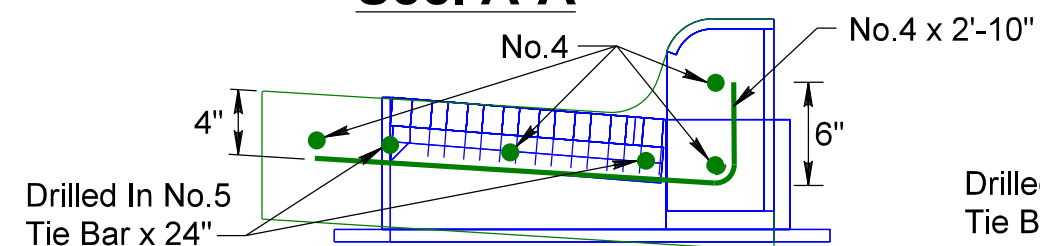
* If sawing is required, the cost shall be incidental to the contract unit price per foot for Remove Concrete Curb and/or Gutter.

INSTALLATION

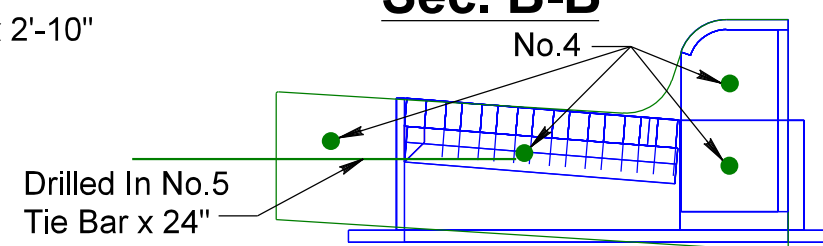


Class M6 Concrete

Sec. A-A



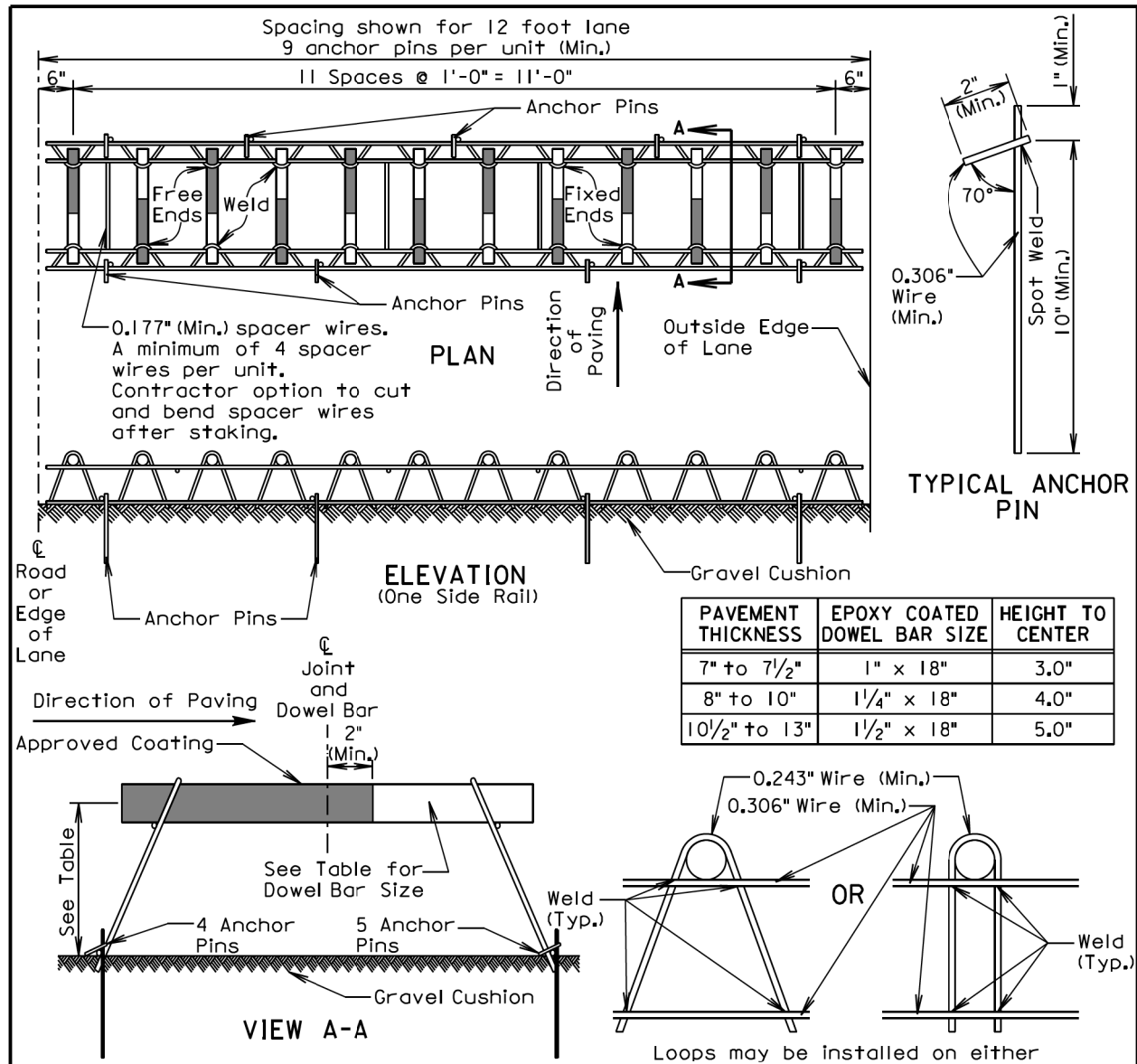
Sec. B-B



Maintain 2" clear cover on all rebar.

See standard plate for Type B Concrete Curb and Gutter for forming details.

Plot Scale - 1:200



GENERAL NOTES:

Longitudinal joint tie bars shall be placed a minimum of 15 inches from the transverse contraction joint.

Centerline of individual dowel bars shall be parallel to top of subgrade $\pm 1/8$ inch in 18 inches and to all other dowel bars in the assembly $\pm 1/16$ inch in 18 inches.

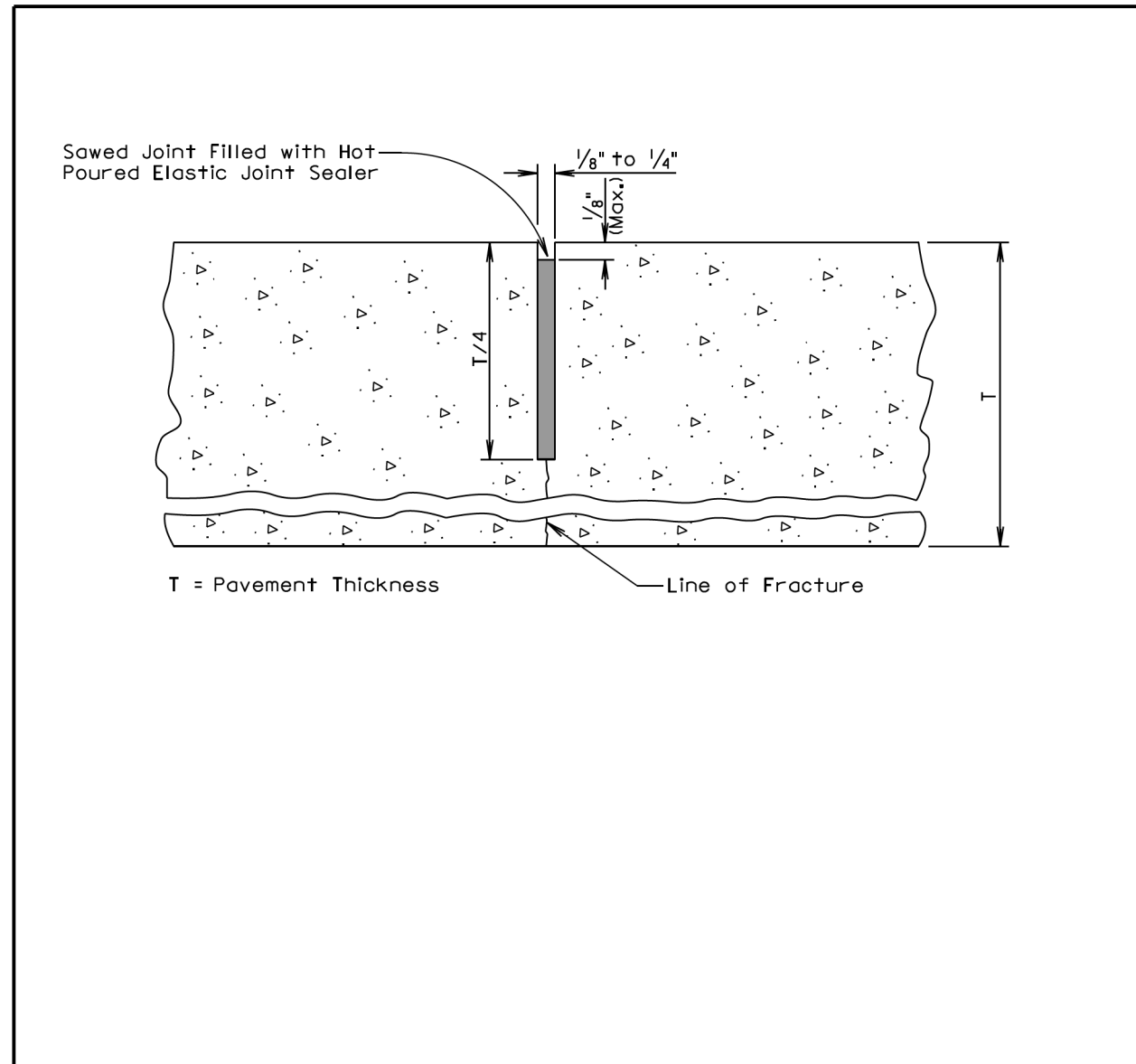
Centerline of individual dowel bars shall be parallel to the centerline of the roadway $\pm 1/2$ inch in 18 inches.

The transverse contraction joints shall be sawed perpendicular to the centerline of the roadway and the dowel bars shall be centered on the sawed joint ± 1 inch.

Supporting devices as shown on this sheet, or equivalent as approved by the Engineer, shall be used to maintain proper horizontal and vertical alignment of the dowel bars.

June 9, 2017

S D D O T	PCC PAVEMENT DOWEL BAR ASSEMBLY FOR TRANSVERSE CONTRACTION JOINTS 12 Bar Assembly on Granular Base Material	PLATE NUMBER 380.01
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1



GENERAL NOTES:

If an early entrance sawcut does not develop the full transverse crack, then the saw cut to control cracking shall be a minimum of $1/4$ the thickness of the pavement.

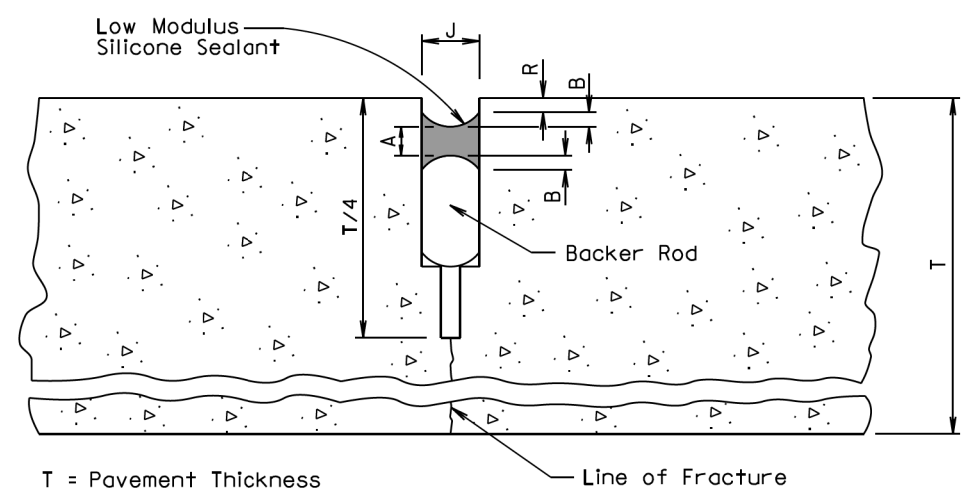
All hot poured elastic joint sealer material spilled on the surface of the concrete pavement shall be removed as soon as the material has cooled. The extent of removal of material shall be to the satisfaction of the Engineer. All costs for removal of the spilled joint sealer material shall be borne by the Contractor.

June 26, 2015

S D D O T	PCC PAVEMENT TRANSVERSE CONTRACTION JOINT WITH OR WITHOUT DOWEL BAR ASSEMBLY	PLATE NUMBER 380.05
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1

- Plotted From - TRM111NT15

File - ...IDGNISTD Plates 159F.dgn



T = Pavement Thickness

LOW MODULUS SILICONE SEALANT ALLOWABLE CONSTRUCTION TOLERANCES				
J = 3/8"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/16	5/16	1/8	1/4	1/4
J = 1/2"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/16	3/8	1/8	1/4	1/4
J = 5/8"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
1/4	7/16	1/8	5/16	1/4
J = 3/4"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
5/16	1/2	3/16	3/8	5/16
J = 1"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/8	5/8	3/16	1/2	5/16

GENERAL NOTE:

The backer rod shall be a nonmoisture absorbing resilient material approximately 25% larger in diameter than the width of the joint to be sealed.

February 14, 2011

S D D O T	RESEAL PCC PAVEMENT JOINT (SILICONE)	PLATE NUMBER 380.13
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	25
35 - 40	350	25
45	500	25
50	500	50
55	750	50
60 - 65	1000	50

- Flagger
- Channelizing Device

For low-volume traffic situations with short work zones on straight roadways where the flagger is visible to road users approaching from both directions, a single flagger may be used.

The ROAD WORK AHEAD and the END ROAD WORK signs may be omitted for short duration operations (1 hour or less).

For tack and/or flush seal operations, when flaggers are not being used, the FRESH OIL sign (W21-2) shall be displayed in advance of the liquid asphalt areas.

Flashing warning lights and/or flags may be used to call attention to the advance warning signs.

The channelizing devices shall be drums or 42" cones.

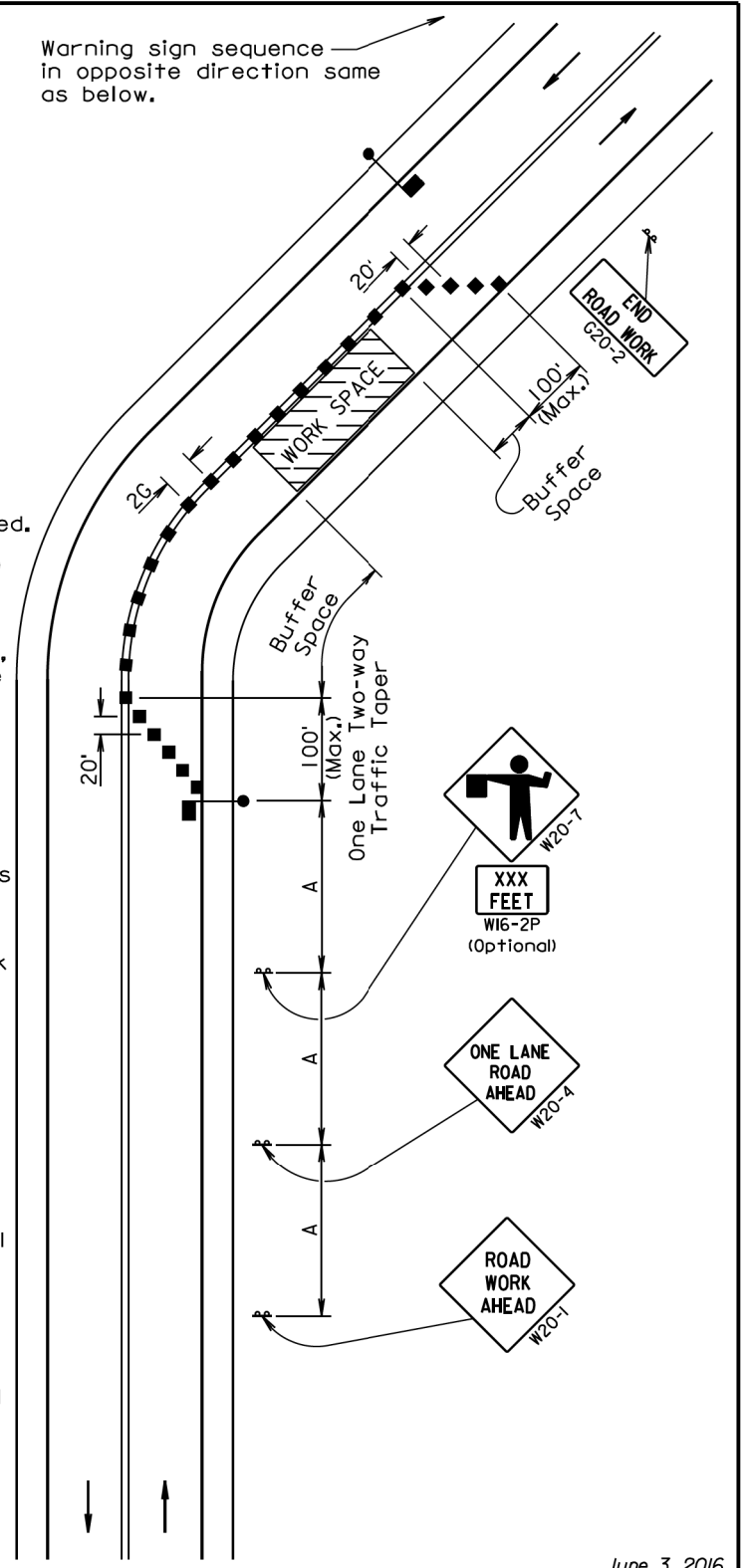
Channelizing devices are not required along the centerline adjacent to work area when pilot cars are utilized for escorting traffic through the work area.

Channelizing devices and flaggers shall be used at intersecting roads to control intersecting road traffic as required.

The buffer space should be extended so that the two-way traffic taper is placed before a horizontal or vertical curve to provide adequate sight distance for the flagger and queue of stopped vehicles.

The length of A may be adjusted to fit field conditions.

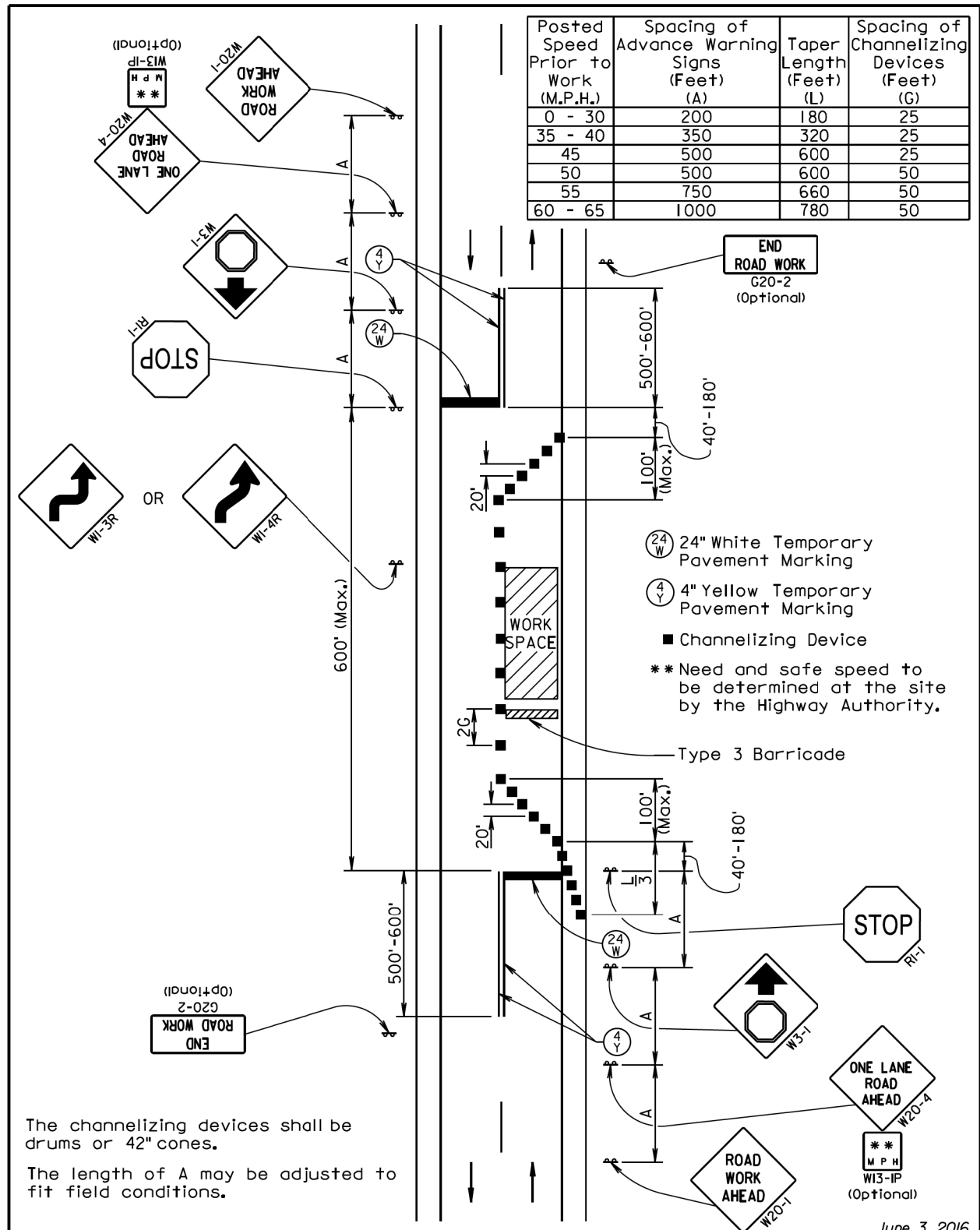
END ROAD WORK G20-2



June 3, 2016

S D D O T	GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITH FLAGGER PROVIDED	PLATE NUMBER 634.23
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1

Plot Scale - 1:200



June 3, 2016

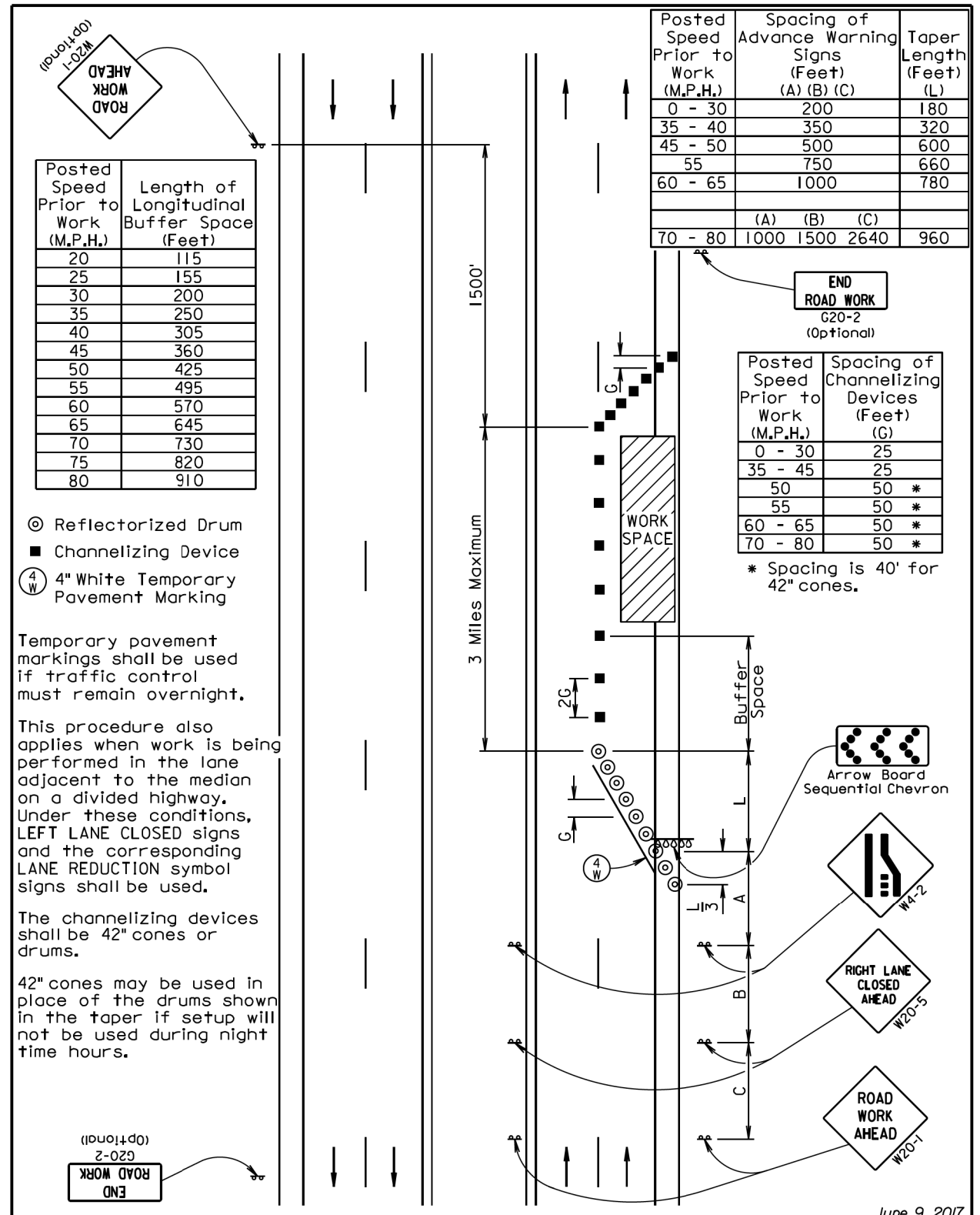
SD DOT

**GUIDES FOR TRAFFIC CONTROL DEVICES
LANE CLOSURE USING STOP SIGNS**

PLATE NUMBER
634.25

Published Date: 3rd Qtr. 2018

Sheet 1 of 1



June 9, 2017

SD DOT

**GUIDES FOR TRAFFIC CONTROL DEVICES
LANE CLOSURE WITHOUT BARRIER**

PLATE NUMBER
634.64

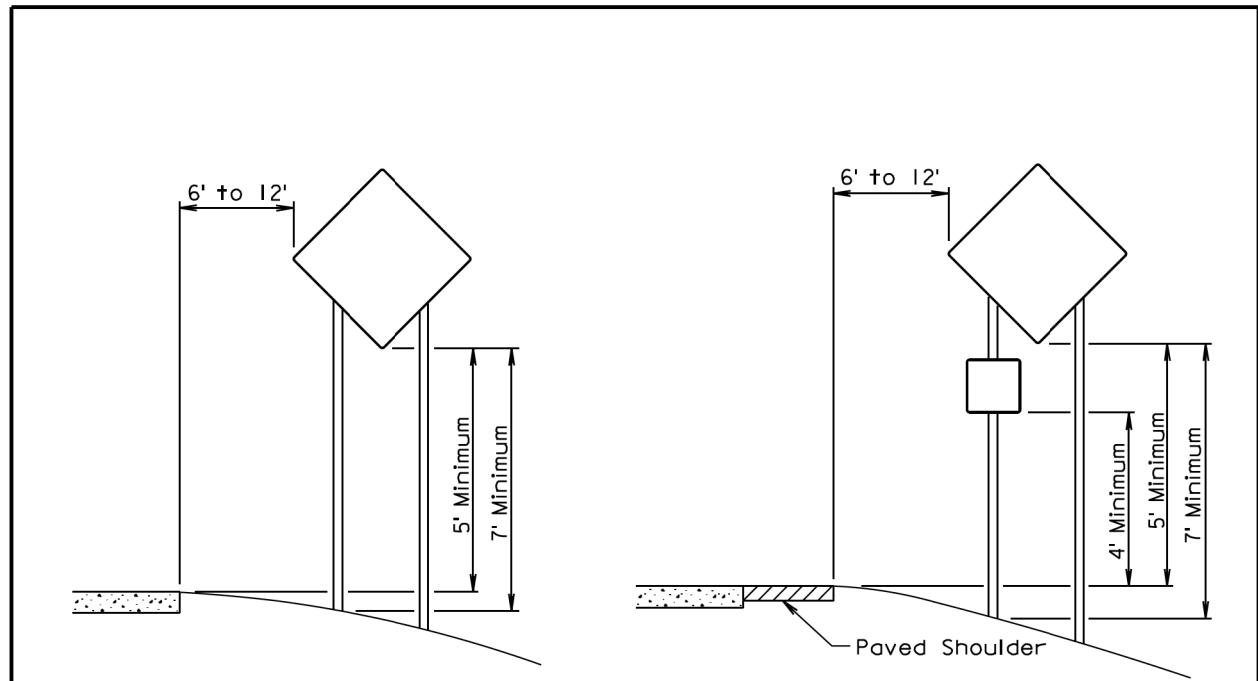
Published Date: 3rd Qtr. 2018

Sheet 1 of 1

-Plotted From- TRM11NT15

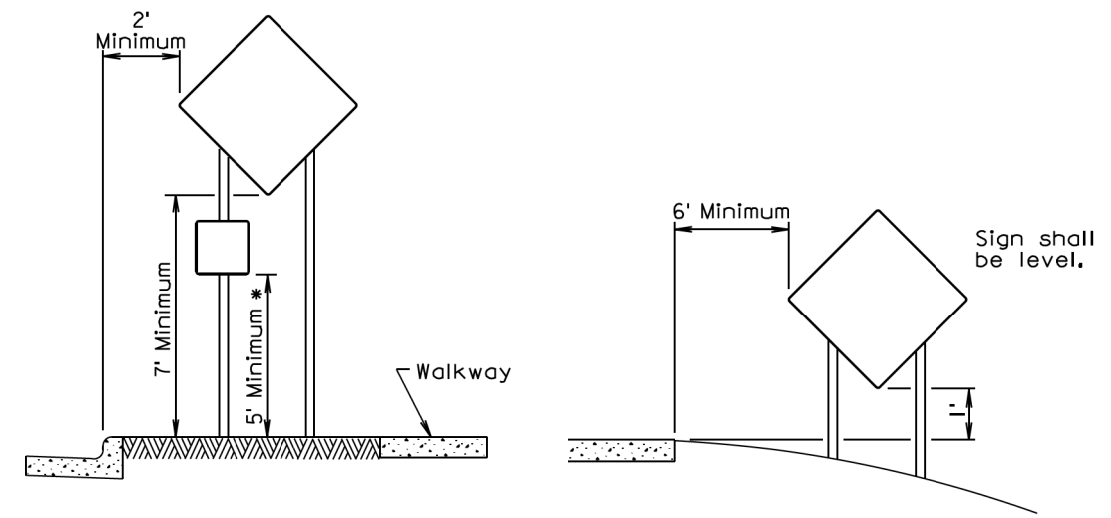
File - ...IDGNISTD Plates 159F.dgn

Plot Scale - 1:200



RURAL DISTRICT

RURAL DISTRICT WITH SUPPLEMENTAL PLATE



URBAN DISTRICT

RURAL DISTRICT 3 DAY MAXIMUM

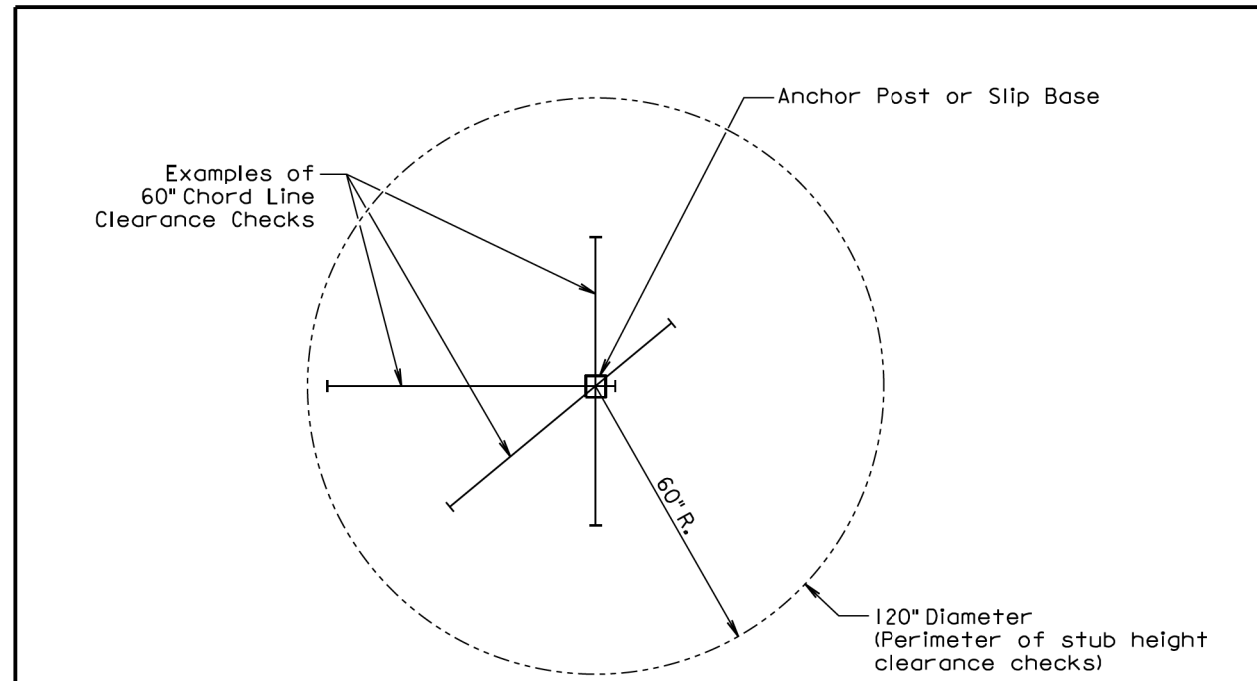
* If the bottom of supplemental plate is mounted lower than 7 feet above a pedestrian walkway, the supplemental plate should not project more than 4" into the pedestrian facility.

(Not applicable to regulatory signs)

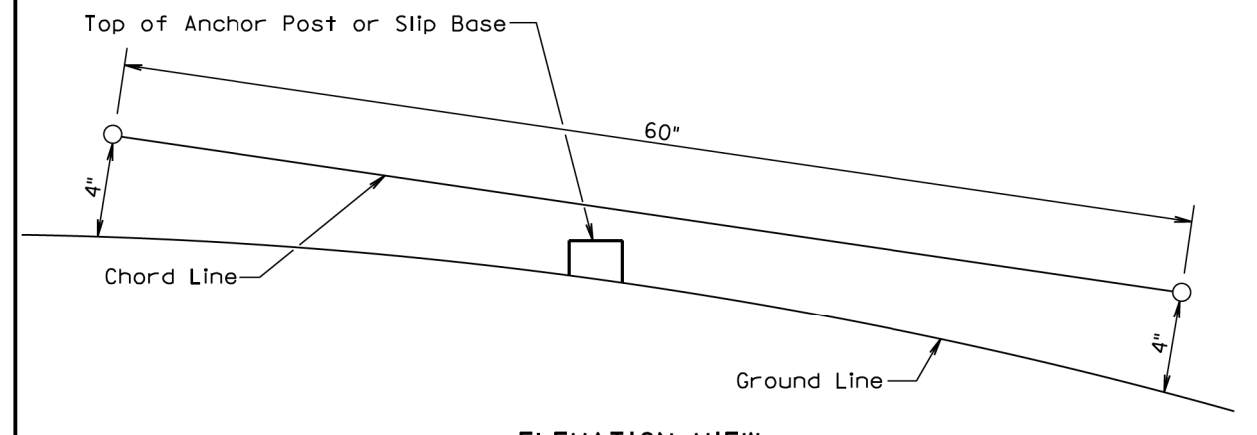
September 22, 2014

S D D O T	CRASHWORTHY SIGN SUPPORTS (Typical Construction Signing)	PLATE NUMBER 634.85
		Sheet 1 of 1

Published Date: 3rd Qtr. 2018



PLAN VIEW
(Examples of stub height clearance checks)



ELEVATION VIEW

GENERAL NOTES:

The top of anchor posts and slip bases SHALL NOT extend above a 60" chord line within a 120" diameter circle around the post with ends 4" above the ground.

At locations where there is curb and gutter adjacent to the breakaway sign support, the stub height shall be a maximum of 4" above the ground line at the localized area adjacent to the breakaway support stub.

The 4" stub height clearance is not necessary for U-channel lap splices where the support is designed to yield (bend) at the base.

July 1, 2005

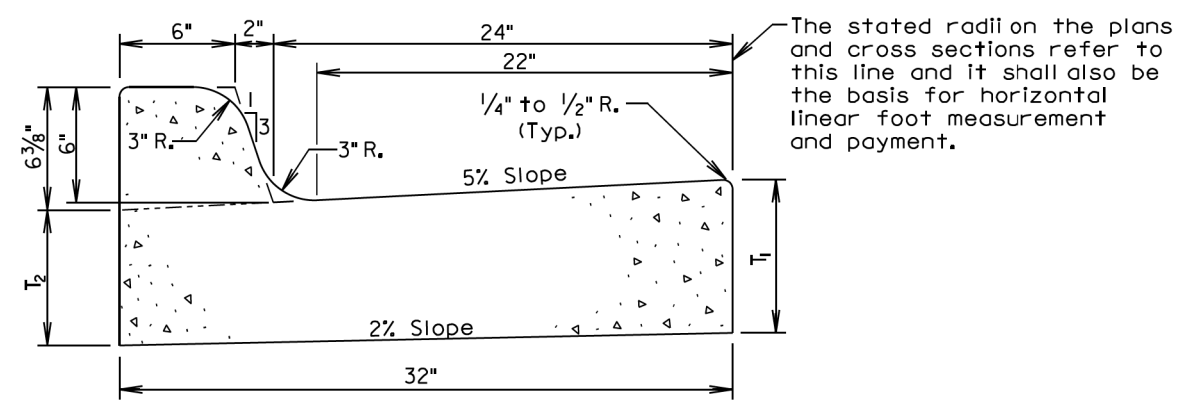
S D D O T	BREAKAWAY SUPPORT STUB CLEARANCE	PLATE NUMBER 634.99
		Sheet 1 of 1

Published Date: 3rd Qtr. 2018

File - ...IDGNISTD Plates 169F.dgn

- Plotted From - TRM111NT15

Plot Scale - 1:200



The stated radii on the plans and cross sections refer to this line and it shall also be the basis for horizontal linear foot measurement and payment.

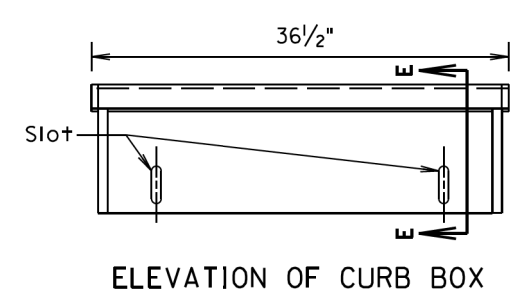
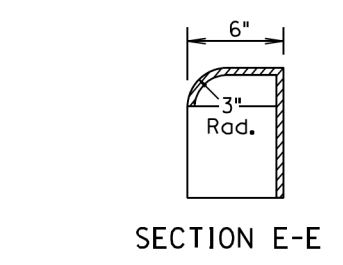
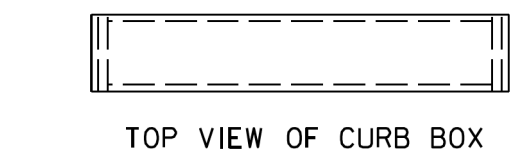
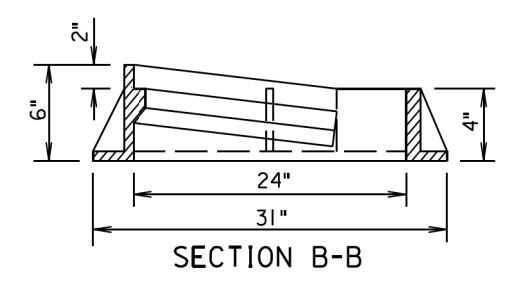
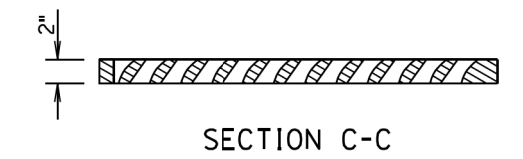
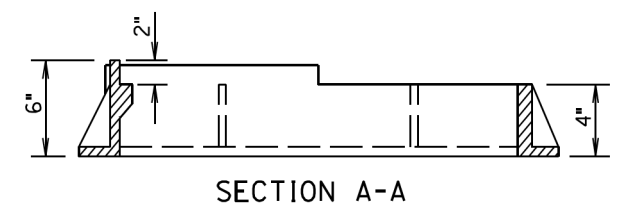
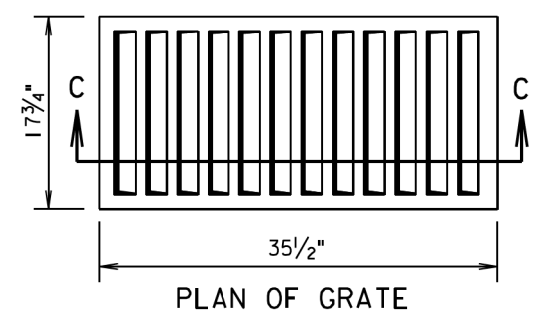
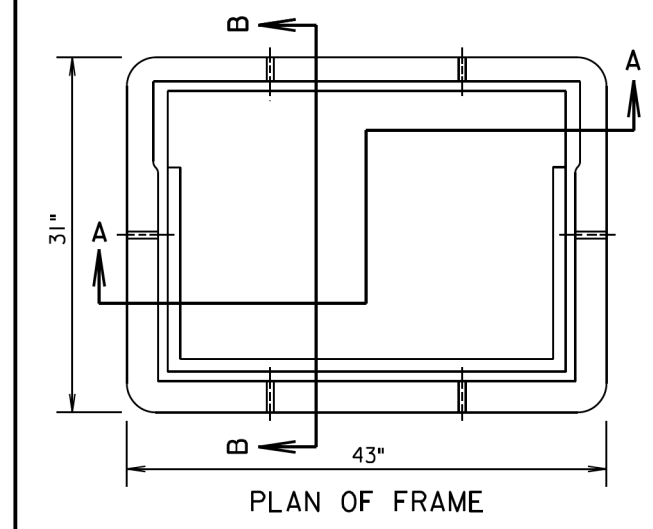
Type	T ₁ (Inches)	T ₂ (Inches)	Cu. Yd. Per Lin. Ft.	Lin. Ft. Per Cu. Yd.
B66	6	5/16	0.057	17.7
B67	7	6/16	0.065	15.4
B68	8	7/16	0.073	13.7
B68.5	8.5	7 9/16	0.077	13.0
B69	9	8/16	0.081	12.3
B69.5	9.5	8 9/16	0.085	11.7
B610	10	9/16	0.090	11.2
B610.5	10.5	9 9/16	0.094	10.7
B611	11	10/16	0.098	10.2
B611.5	11.5	10 9/16	0.102	9.8
B612	12	11/16	0.106	9.4

GENERAL NOTES:

When concrete curb and gutter longitudinally adjoins new concrete pavement, the method of attachment shall be by one of the methods shown on Standard Plate 380.11.
See Standard Plate 650.90 for expansion and contraction joints in the curb and gutter.

September 6, 2008

S D D O T	TYPE B CONCRETE CURB AND GUTTER	PLATE NUMBER 650.01
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1



GENERAL NOTE:

Total weight of the assembly shall be 490 lbs. minimum and the curb box shall be adjustable 6" to 9".

March 31, 2000

S D D O T	TYPE B FRAME AND GRATE ASSEMBLY	PLATE NUMBER 670.80
	Published Date: 3rd Qtr. 2018	Sheet 1 of 1

- Plotted From - TRM111NT15

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