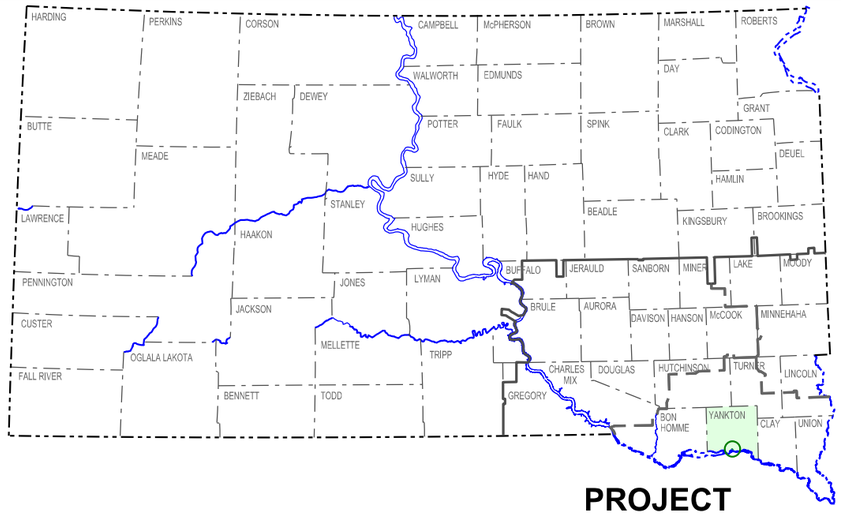


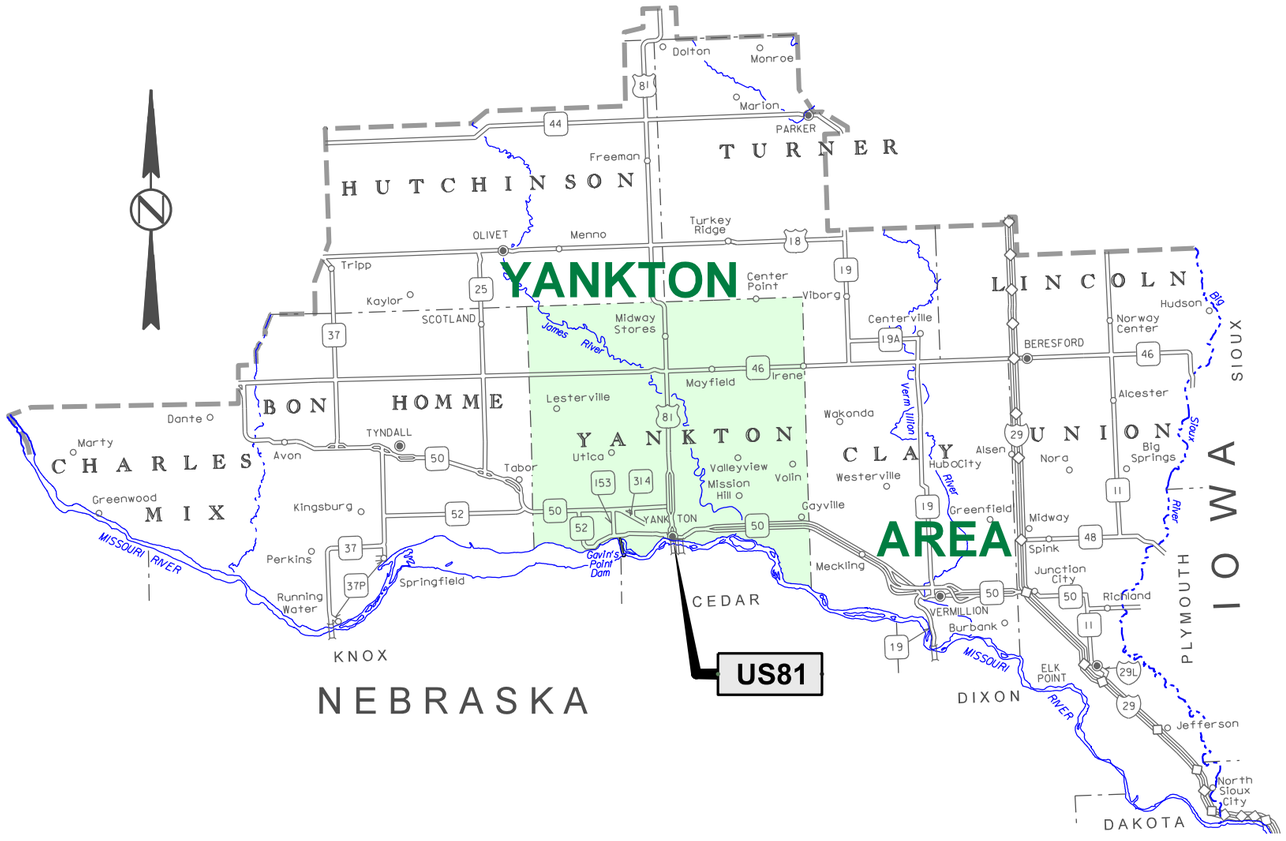
PROJECT

STATE OF SOUTH DAKOTA
DEPARTMENT OF TRANSPORTATION
PLANS FOR PROPOSED

PROJECT 081-292
US HIGHWAY 81
YANKTON COUNTY
NRC PAVEMENT REPAIR
PCN I5J6

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	1	13

INDEX OF SHEETS

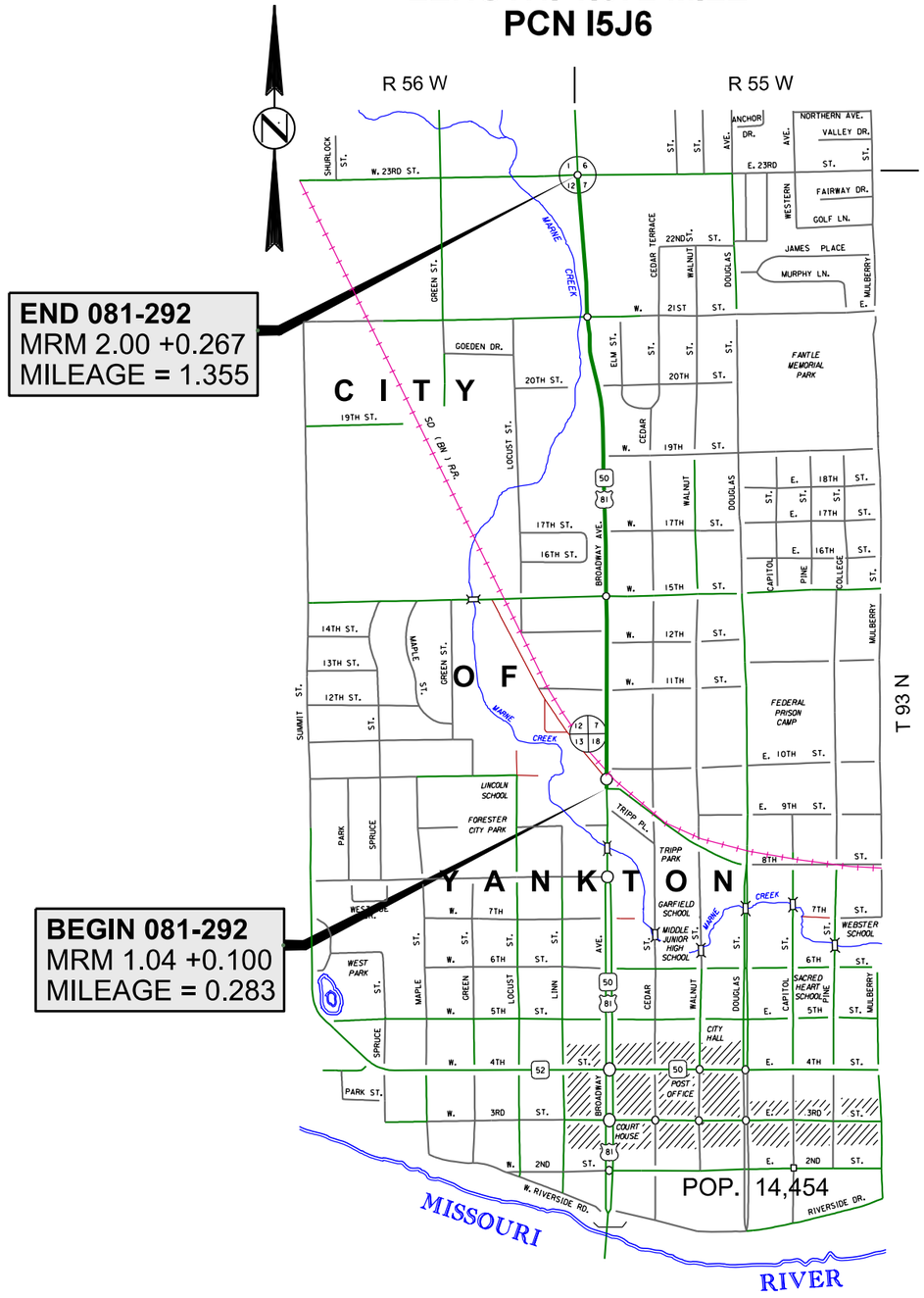


AREA

STORM WATER PERMIT
(None required)

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	2	13

081-292
US HIGHWAY 81
YANKTON COUNTY
NRC PAVEMENT REPAIR
LENGTH: 1.072 MILE
PCN I5J6



DESIGN DESIGNATION

ADT (2018)	18,171
ADT (2038)	22,840
DHV	2,832
D	52%
T DHV	1.9%
T ADT	4.2%
V	30 MPH

ESTIMATE OF QUANTITIES AND TABLE FOR NRC PAVEMENT REPAIR

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	3	13

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
380E5030	Nonreinforced PCC Pavement Repair	150.0	SqYd
380E6000	Dowel Bar	230	Each
380E6110	Insert Steel Bar in PCC Pavement	428	Each
634E0010	Flagging	20.0	Hour
634E0110	Traffic Control Signs	211.4	SqFt
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0275	Type 3 Barricade	12	Each
634E0310	Temporary Flexible Vertical Markers (Tabs)	1,440	Ft
634E0420	Type C Advance Warning Arrow Board	2	Each

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2015 Edition and Required Provisions, Supplemental Specifications, and Special Provisions as included in the Proposal.

		SB DRIVING LANE		SB PASSING LANE		NB PASSING LANE		NB DRIVING LANE				INSERT STEEL BAR IN PCC PAVEMENT (NRCP)			
MRM	DISP	L Ft	W Ft	L Ft	W Ft	L Ft	W Ft	L Ft	W Ft	NRCP REPAIR SqYds	NEW JOINT CON-FIG. (NRCP)	No. 9 x 18" DEFORMED TIE BARS Each	No. 5 x 24" DEFORMED TIE BARS Each	INSERT STEEL BAR IN NRCP TOTAL Each	DOWEL BAR Each
2.00	0.232	6	6	6	12					12.0	R	24	8	32	18
2.00	0.225	6	6							4.0	R	8	4	12	6
2.00	0.175			6	6					4.0	R	8	4	12	6
2.00	0.141			6	6					4.0	R	8	4	12	6
2.00	0.130					6	6			4.0	R	8	4	12	6
2.00	0.077							6	6	4.0	R	8	4	12	6
2.00	0.062							6	12	8.0	R	16	4	20	12
2.00	0.031			6	6					4.0	R	8	4	12	6
1.00	0.971			6	6					4.0	R	8	4	12	6
1.00	0.793	6	6							4.0	R	8	4	12	6
1.00	0.766	6	6							4.0	R	8	4	12	6
1.00	0.751			6	6					4.0	R	8	4	12	6
1.00	0.717			6	12					8.0	R	16	4	20	12
1.00	0.698			6	12					8.0	R	16	4	20	12
1.00	0.664			6	6					4.0	R	8	4	12	6
1.00	0.653	6	12							8.0	R	16	4	20	12
1.00	0.645			6	6					4.0	R	8	4	12	6
1.00	0.596			6	6					4.0	R	8	4	12	6
1.00	0.562					6	6			4.0	R	8	4	12	6
1.00	0.516			6	12					8.0	R	16	4	20	12
1.00	0.380	6	6					6	6	8.0	R	16	8	24	12
1.00	0.361					6	12			8.0	R	16	4	20	12
1.00	0.297			6	6					4.0	R	8	4	12	6
1.00	0.281							6	6	4.0	R	8	4	12	6
1.00	0.262					6	12			8.0	R	16	4	20	12
TOTALS:										**140.0**		**280**	**108**	**388**	**210**
ADDITIONAL QUANTITIES:										**10.0**		**30**	**10**	**40**	**20**
GRAND TOTAL										**150.0**		**310**	**118**	**428**	**230**

NRC PAVEMENT REPAIR AREA TYPES

W = Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))
T = Two Tied Joints
B = One Working & One Tied Joint
R = Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

ENVIRONMENTAL COMMITMENTS

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	4	13

ENVIRONMENTAL COMMITMENTS

The SDDOT is committed to protecting the environment and uses Section A Environmental Commitments as a communication tool for the Engineer and Contractor to ensure that attention is given to avoid, minimize, and/or mitigate an environmental impact. Environmental commitments to various agencies and the public have been made to secure approval of this project. An agency with permitting authority can delay a project if identified environmental impacts have not been adequately addressed. Unless otherwise designated, the Contractor's primary contact regarding matters associated with these commitments will be the Project Engineer. These environmental commitments are not subject to change without prior written approval from the SDDOT Environmental Office.

Additional guidance on SDDOT's Environmental Commitments can be accessed through the Environmental Procedures Manual found at: http://www.sddot.com/resources/Manuals/EnvironProcManual.pdf

For questions regarding change orders in the field that may have an effect on an Environmental Commitment, the Project Engineer will contact the Environmental Office at 605-773-3098 or 605-773-4336 to determine whether an environmental analysis and/or resource agency coordination is necessary.

COMMITMENT C: WATER SOURCE

The Contractor will not withdraw water with equipment previously used outside the State of South Dakota or previously used in aquatic invasive species waters within South Dakota without prior approval from the SDDOT Environmental Office. Thoroughly wash all construction equipment to prevent and control the introduction and spread of invasive species into the project vicinity.

Action Taken/Required:

The Contractor will obtain the necessary permits from the regulatory agencies such as the South Dakota Department of Environment and Natural Resources (DENR) and the United States Army Corps of Engineers (USACE) prior to water extraction activities.

Additional information and mapping of Aquatic Invasive Species in South Dakota can be accessed at: http://sdleastwanted.com/maps/default.aspx.

COMMITMENT D2: SURFACE WATER DISCHARGE

The DENR General Permit for Temporary Discharge is required for temporary dewatering and discharges to waters of the state. The effluent limit for total suspended solids will be 90 mg/L 30-day average. The effluent limit applies to discharges to all waters of the state except discharges to waters classified as cold water permanent fish life propagation waters according to the ARSD 74:51:01:45. For discharges to waters of the state classified as cold water permanent fish life propagation waters, the effluent limit for total suspended solids will be 53 mg/L daily maximum.

The permittee has the option of completing effluent testing or implementing a pollution prevention plan for compliance with this permit. If the permittee develops a pollution prevention plan instead of total suspended solids sampling, the plan must be developed and implemented prior to discontinuing total suspended solids sampling. Refer to section 3.0 of the permit. If any pollutants are suspected of being discharged, a sample must be taken for those parameters listed in section 2.2 of the permit.

Refer to Commitment D1: Surface Water Quality for stream classification.

Action Taken/Required:

If construction dewatering is required, the Contractor will obtain the General Permit for Temporary Discharge Activities from the DENR Surface Water Program, 605-773-3351.
http://denr.sd.gov/des/sw/swqformsandpermits.aspx

The Contractor will provide a copy of the approved permit to the Project Engineer prior to proceeding with any dewatering activities. The approved permit must be kept on-site and as part of the project records.

Effluent monitoring, as a result of dewatering activities, will be summarized for each month and recorded on a separate Discharge Monitoring Report (DMR) and submitted to DENR monthly. Additional information can be found at http://denr.sd.gov/des/sw/WhatisaDMR.aspx

COMMITMENT E: STORM WATER

Construction activities constitute less than 1 acre of disturbance.

Action Taken/Required:

At a minimum and regardless of project size, appropriate erosion and sediment control measures must be installed to control the discharge of pollutants from the construction site.

COMMITMENT H: WASTE DISPOSAL SITE

The Contractor will furnish a site(s) for the disposal of construction and/or demolition debris generated by this project.

Action Taken/Required:

Construction and/or demolition debris may not be disposed of within the Public ROW.

The waste disposal site(s) will be managed and reclaimed in accordance with the following from the General Permit for Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) will not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Environmental Office and the Project Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements will apply:

1. Construction and/or demolition debris consisting of concrete, asphalt concrete, or other similar materials will be buried in a trench completely separate from wood debris. The final cover over the construction and/or demolition debris will consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the Public ROW will be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor will control the access to waste disposal sites not within the Public ROW with fences, gates, and placement of a sign or signs at the entrance to the site stating No Dumping Allowed.

2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste will be removed from view of the ROW or buried, and the waste disposal site reclaimed as noted above.

COMMITMENT H: WASTE DISPOSAL SITE (CONTINUED)

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

Cost associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates and signs), and reclamation of the waste disposal site(s) will be incidental to the various contract items.

COMMITMENT I: HISTORICAL PRESERVATION OFFICE CLEARANCES

The SDDOT has obtained concurrence with the State Historical Preservation Office (SHPO or THPO) for all work included within the project limits and all department designated sources and designated option material sources, stockpile sites, storage areas, and waste sites provided within the plans.

Action Taken/Required:

All earth disturbing activities not designated within the plans require a cultural resource review prior to scheduling the pre-construction meeting. This work includes but is not limited to: Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas.

The Contractor will arrange and pay for a record search and when necessary, a cultural resource survey. The Contractor has the option to contact the state Archaeological Research Center (ARC) at 605-394-1936 or another qualified archaeologist, to obtain either a records search or a cultural resources survey. A record search might be sufficient for review if the site was previously surveyed; however, a cultural resources survey may need to be conducted by a qualified archaeologist.

The Contractor will provide ARC with the following: a topographical map or aerial view of which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that artifacts have not been found on the site.

The Contractor will submit the cultural resources survey report to SDDOT Environmental Office, 700 East Broadway Avenue, Pierre, SD 57501-2586. SDDOT will submit the information to the appropriate SHPO/THPO. Allow 30 Days from the date this information is submitted to the Environmental Engineer for SHPO/THPO review.

In the event of an inadvertent discovery of human remains, funerary objects, or if evidence of cultural resources is identified during project construction activities, then such activities will immediately cease, and the Project Engineer will be immediately notified. The Project Engineer will contact the SDDOT Environmental Office to determine an appropriate course of action.

SHPO/THPO review does not relieve the Contractor of the responsibility for obtaining any additional permits and clearances for Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas that affect wetlands, threatened and endangered species, or waterways. The Contractor will not utilize a site known or suspected of having contaminated soil or water. The Contractor will provide the required permits and clearances to the Project Engineer at the preconstruction meeting.

UTILITIES

The Contractor will contact the involved utility companies through South Dakota One Call (1-800-781-7474) prior to starting work. It will be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25; the Contractor will contact the Project Engineer to determine if project changes are necessary to avoid utility impacts.

SCOPE OF WORK

This project consists of full depth replacement of Nonreinforced Concrete Pavement (NRCP) in areas where concrete pavement blowups or major failures have occurred.

Full depth areas may vary in length and width; however, the minimum length is 6 feet.

EXISTING NRC PAVEMENT

The existing pavement is 9.5" x 76' NRC Pavement with B69.5 Curb and Gutter from 8th St. to 26th St. and 8.5" x 80' with a F68.5 Curb and Gutter having a concrete and grass raised median from 26th St. to 39th St. Existing contraction joints are spaced at approximately 20'. Longitudinal joints are reinforced with No. 5 x 30" deformed tie bars spaced 48" center to center. Transverse joints are reinforced with 1¼" x 18" plain round dowel bars spaced 12" center to center.

The aggregate in the existing NRC Pavement is quartzite.

RESTORATION OF GRAVEL CUSHION

An inspection of the gravel cushion will be made after removing concrete from each pavement replacement area. Areas of excess moisture will be dried to the satisfaction of the Engineer. Loose material will be removed. Each replacement area will be leveled and compacted to the satisfaction of the Engineer.

If additional gravel cushion material is required, the Contractor will place and compact gravel cushion to the satisfaction of the Engineer at no additional cost to the State. Additional gravel cushion can be obtained from the Department of Transportation Maintenance shop located in Yankton.

NONREINFORCED PCC PAVEMENT REPAIR - GENERAL

New pavement thickness will equal existing pavement thickness ($T_N = T$).

Locations and size (length or width) of concrete repair areas are subject to change in the field, at the discretion of the Engineer, at no additional cost to the state. Payment will be based on actual area replaced.

Existing concrete pavement will be sawed full depth at the beginning and end of the PCCP repair areas. When either the beginning or end of a PCCP repair area falls close to an existing joint or crack, the PCCP repair area will be extended to eliminate the existing joint or crack. Where possible, new working joints will be adjacent to existing working joints.

Saw cuts that extend beyond the repair area will be minimized and filled with a non-shrinkage mortar mix at the Contractor's expense.

Existing concrete pavement in the replacement areas will be removed by the lift out method or by means that minimize damage to the base and sides of remaining in place concrete. Removed material will be removed from within the right-of-way by the end of the workday. Damage to adjacent concrete caused by the Contractor's operations will be removed and replaced at the Contractor's expense.

NONREINFORCED PCC PAVEMENT REPAIR – GENERAL (CONTINUED)

If the pavement replacement area is entirely on either side of the existing contraction joint, the location of one of the working joints will be at the original location. Any existing dowel bar assemblies/steel bars will be sawed off and removed.

At full roadway width repairs and when specified, a working joint will be reconstructed at both ends of each pavement replacement area as shown in these plans.

At repair locations where the new working joint is not opposite the existing working joint, the Contractor will place a ¼" preformed asphalt expansion joint material along the longitudinal joint from the existing working joint to the new working joint. The expansion joint material will meet the requirements of AASHTO M33. Cost for this material will be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

The initial contraction joint sawing will be performed as soon as practical after placement to avoid random cracking.

Joints (longitudinal and transverse) through and around the repair areas will be sawed and sealed in accordance with the details shown in these plans. Refer to Saw and Seal Joints notes.

NONREINFORCED PCC PAVEMENT REPAIR

Concrete will meet the requirements stated in Section 380 of the specifications, except as modified by the following notes:

The fine aggregate will be screened over a one-inch square-opening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete will contain 4.5% to 7.0% entrained air. The concrete will contain a minimum of 50% coarse aggregate by weight. Coarse aggregate will be crushed ledge rock, Size No. 1 unless an alternative gradation is approved by the Concrete Engineer as part of the mix design submittal. The mix design will contain at least 650 lbs of Type I or II cement or 600 lbs of Type III cement per cubic yard. The minimum 28 day compressive strength will be 4,000 psi. The Contractor is responsible for the mix design used. The Contractor will submit a mix design and supporting documentation for approval at least 2 weeks prior to use.

The use of a water reducer at manufacturer's recommended dosage will be required.

Concrete will be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. Concrete will be cured for a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60ºF or higher throughout the cure period. If the concrete temperature falls below 60ºF, the cure time will be extended, or other measures taken, at no additional cost to the State. A strength of 3,500 psi must be attained prior to opening to traffic.

Upon placement of the concrete, repair areas will be straight edged to ensure a smooth riding surface and will be textured longitudinally with the pavement by finishing with a stiff broom. Repair areas will then be checked with a 10' foot straight edge. The permissible longitudinal and transverse surface deviation will be 1/8" in 10'.

NONREINFORCED PCC PAVEMENT REPAIR

Concrete will be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket will have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket will be left in place, except for joint sawing operations, until the 3,500 psi is attained. Insulation blanket will be overlapped on to the existing concrete by 4'. This requirement for covering repair areas with insulation blankets may be waived during periods of hot weather upon approval of the Engineer.

Cost for performing the aforementioned work including sawing and removing concrete, furnishing and placing concrete, sawing and sealing joints, repairing gravel and asphalt concrete shoulders, labor, tools and equipment will be included in the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

STEEL BAR INSERTION (NRCP)

Steel bars will conform to Section 1010.

Locations and quantities of concrete repair are subject to change in the field at the discretion of the Engineer. The Contractor will be responsible for ordering the actual quantity of steel bars necessary to complete the work.

For existing pavement thickness greater than or equal to 8.5" and less than 10.5" (T >= 8.5" and T < 10.5"):
The Contractor will insert the steel bars (1¼" x 18" epoxy coated plain round dowel bars and No. 9 x 18" epoxy coated deformed tie bars for transverse joints and No. 5 x 24" epoxy coated deformed tie bars for longitudinal joints) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole as per Section 380.3 C.1.

Steel bars will be inserted in the transverse joint on 18" centers. The first steel bar in the transverse joint will be placed 9" from the edge of the slab closest to centerline. Steel bars will be inserted in the longitudinal joint on 30" centers and will be a minimum of 15" from either transverse joint. A typical one-lane patch 12' wide and 6' long will require 18 steel bars (8 in each transverse joint and 2 in the longitudinal joint). It will be necessary to laterally adjust the location of some of the inserted steel bars when the dimensions above interfere with existing steel bar locations.

A rigid frame or mechanical device will be required to guide the drill to ensure proper horizontal and vertical alignment of the steel bars in the drilled holes.

SAW AND SEAL JOINTS (NRCP)

Longitudinal and transverse joints at concrete repair areas will be sawed and sealed.

Joint sealing will conform to Section 380.3 P.

Longitudinal and transverse joints in urban sections will be sealed with either Hot Poured Elastic Joint Sealer or Low Modulus Silicone Sealant. Transverse joints in rural sections will be sealed with Low Modulus Silicone Sealant. Longitudinal joints in rural sections may be sealed with either Hot Poured Elastic Joint Sealer or Low Modulus Silicone Sealant.

Acceptance of the Low Modulus Silicone Sealant and Hot Poured Elastic Joint Sealer will be based on visual inspection by the Engineer.

Cost for sawing and sealing of the longitudinal construction joint and both transverse joints will be incidental to the contract unit prices per square yard for Nonreinforced PCC Pavement Repair.

TEMPORARY PAVEMENT MARKING

Temporary pavement marking on lane closure tapers will consist of temporary flexible vertical markers (tabs) or raised pavement markers. Estimate eight workspaces with 180' tapers on US81 (Broadway Ave. in Yankton).

Cost will be included in the contract unit price per foot Temporary Flexible Vertical Markers (Tabs).

GENERAL MAINTENANCE OF TRAFFIC

Sufficient traffic control devices have been included in these plans to sign two workspaces. If the Contractor elects to work on additional sites simultaneously, the cost for additional traffic control devices will be incidental to the contract unit price per square foot for Traffic Control Signs.

Joints in approaches to signalized intersections containing vehicle detector loops will not be sawed, sealed or otherwise disturbed.

The Contractor will be required to contact the City of Yankton to adjust signal timings to accommodate traffic when a lane is closed near a signalized intersection.

Reflectorized cones (42" minimum height), reflectorized drums, or Type 2 Barricades will be used to maintain a minimum of two-way traffic at intersecting roads or streets. The Contractor will mark and maintain alternating one-way access to businesses and residences along the project with cones, drums or Type 1 Barricades. The Contractor will advise affected businesses before restriction and anticipated duration of construction time.

The Contractor will maintain pedestrian access at crosswalk locations. Additional traffic control devices will be used as necessary to accommodate the pedestrian traffic if work activities block an existing crosswalk.

MAINTENANCE OF TRAFFIC – PCC PAVEMENT REPAIR

A Type 3 Barricade will be installed at the end of a lane closure taper as detailed in these plans. Additional Type 3 Barricades will be installed facing traffic within the closed lane at a spacing of 1/4 mile

Each mainline concrete repair location from which the in place concrete has been removed will be marked with a minimum of two reflectorized drums.

Construction workspaces in urban areas will be limited to 3 blocks in length. The minimum distance between workspaces will be 3 blocks.

When work is in progress within an intersection, Flaggers will be required to direct traffic.

The Contractor will notify businesses/homeowners a minimum of two weeks prior to construction to inform them of upcoming construction and again a minimum of 48 hours prior to any blocked access to make appropriate arrangements.

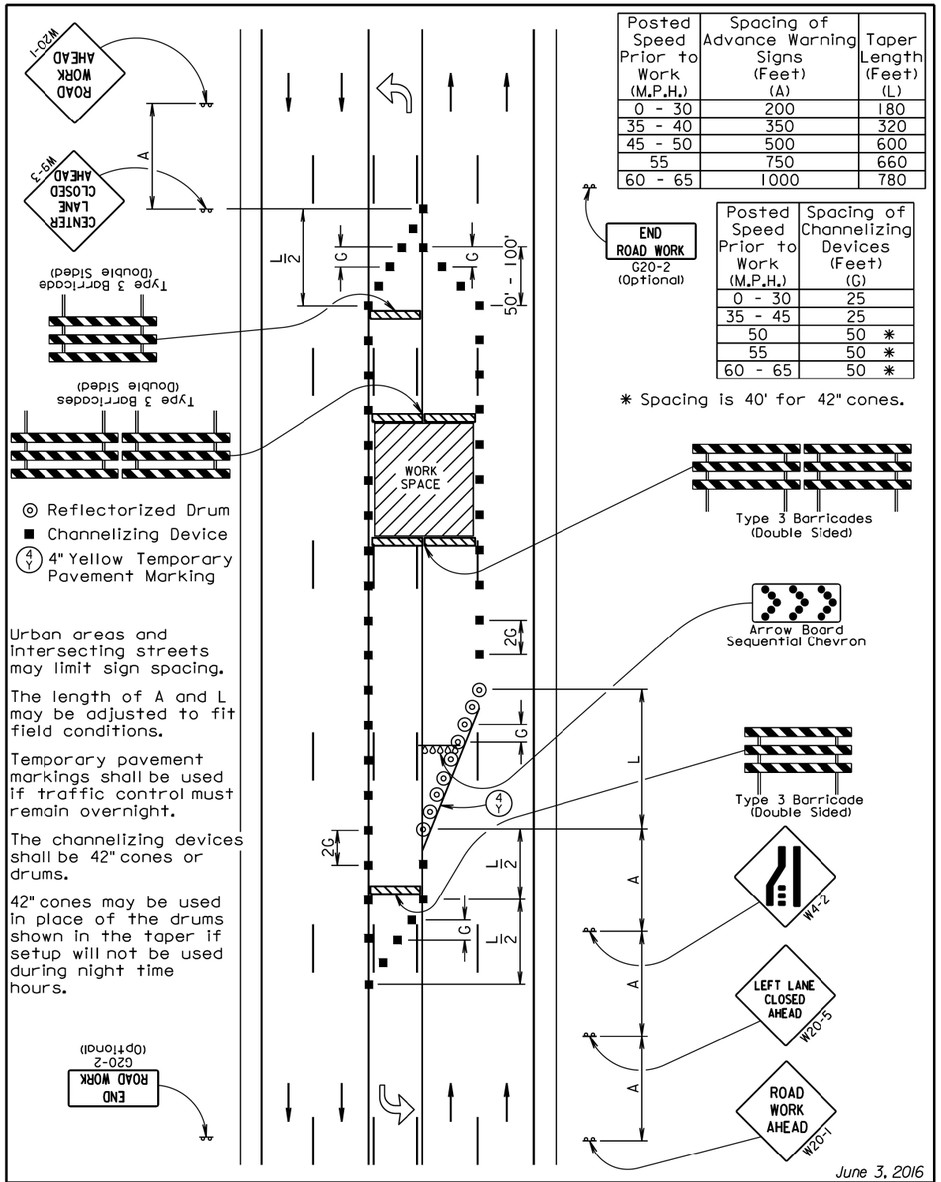
Work activities (not including flagging) during non-daylight hours are subject to prior approval.

SHEETING FOR TRAFFIC CONTROL SIGNS

All fluorescent orange background material on traffic control signs, all temporary delineators, and all temporary STOP (R1-1), YIELD (R1-2), DO NOT ENTER (R5-1), and WRONG WAY (R5-1a) signs shall conform to the requirements of ASTM D4956 Type IX or XI. All other traffic control signs and background colors shall conform to the requirements of ASTM D4956 Type IV.

ITEMIZED LIST FOR TRAFFIC CONTROL SIGNS

		CONVENTIONAL ROAD			
SIGN CODE	SIGN DESCRIPTION	NUMBER	SIGN SIZE	SQFT PER SIGN	SQFT
R1-1	STOP	2	30"	5.2	10.4
W4-2	LEFT or RIGHT LANE ENDS (symbol)	2	48" x 48"	16.0	32.0
W9-3	CENTER LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0
W20-1	ROAD WORK AHEAD	4	48" x 48"	16.0	64.0
W20-5	LEFT or RIGHT LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0
W20-7	FLAGGER (symbol)	2	48" x 48"	16.0	32.0
G20-2	END ROAD WORK	2	36" x 18"	4.5	9.0
		CONVENTIONAL ROAD TRAFFIC CONTROL SIGNS SQFT			211.4



Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Taper Length (Feet) (L)
0 - 30	200	180
35 - 40	350	320
45 - 50	500	600
55	750	660
60 - 65	1000	780

Posted Speed Prior to Work (M.P.H.)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	25
35 - 45	25
50	50 *
55	50 *
60 - 65	50 *

* Spacing is 40' for 42" cones.

◎ Reflectorized Drum
■ Channelizing Device
(4Y) 4" Yellow Temporary Pavement Marking

Urban areas and intersecting streets may limit sign spacing.

The length of A and L may be adjusted to fit field conditions.

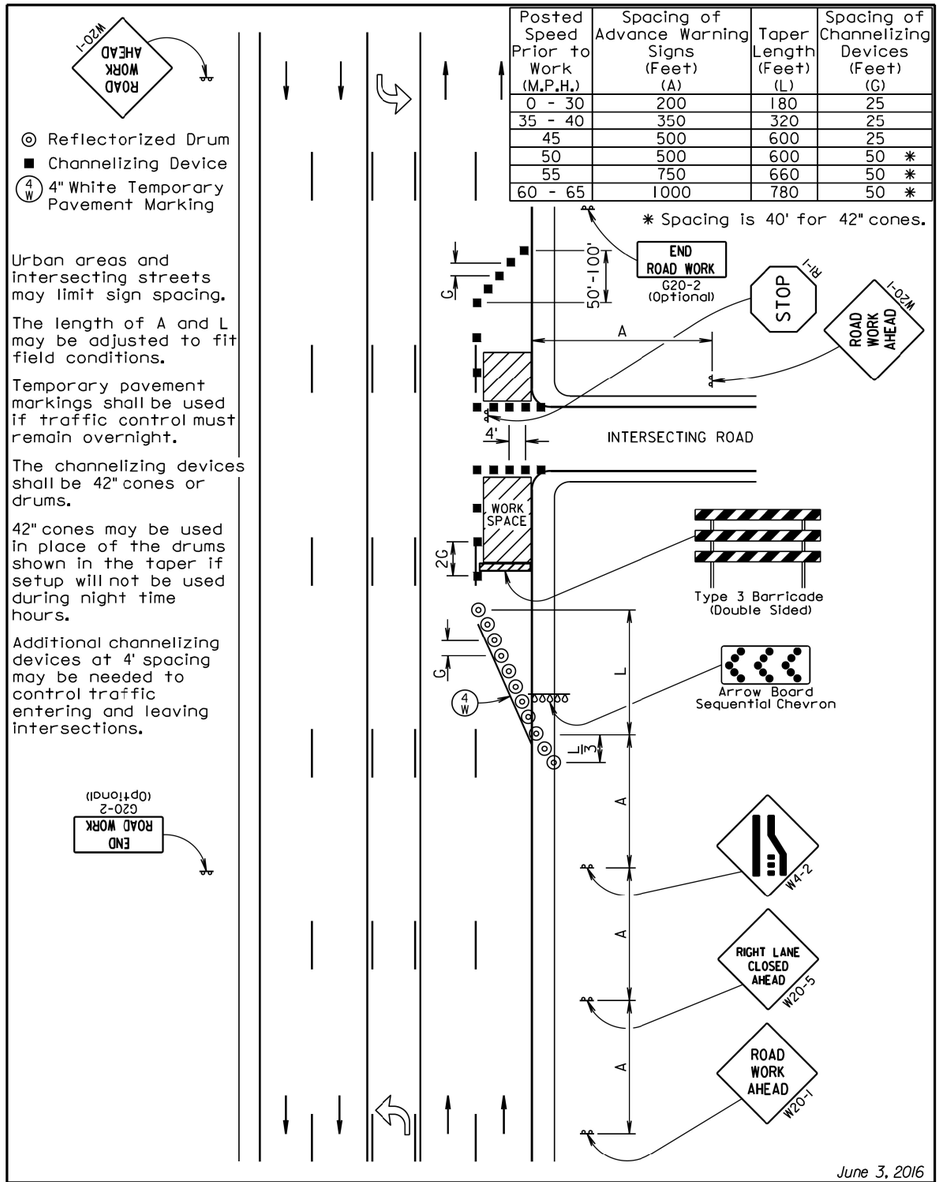
Temporary pavement markings shall be used if traffic control must remain overnight.

The channelizing devices shall be 42" cones or drums.

42" cones may be used in place of the drums shown in the taper if setup will not be used during night time hours.

June 3, 2016

Published Date: 1st Qtr. 2019	SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES 5-LANE, INSIDE 2 LANES CLOSED	PLATE NUMBER 634.56 Sheet 1 of 1

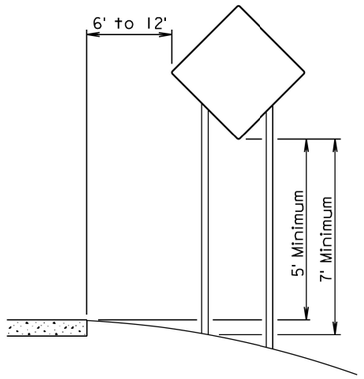


Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Taper Length (Feet) (L)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	180	25
35 - 40	350	320	25
45	500	600	25
50	500	600	50 *
55	750	660	50 *
60 - 65	1000	780	50 *

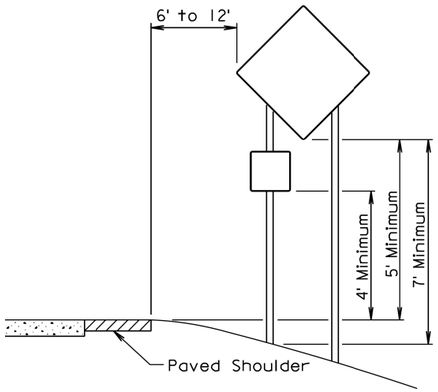
* Spacing is 40' for 42" cones.

June 3, 2016

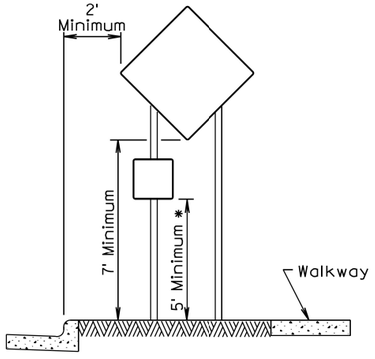
Published Date: 1st Qtr. 2019	SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES 5-LANE, OUTSIDE LANE CLOSED	PLATE NUMBER 634.60 Sheet 1 of 1



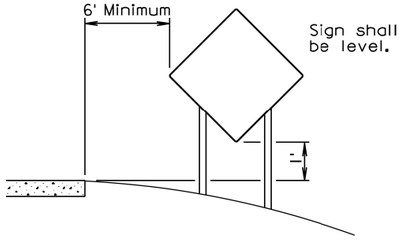
RURAL DISTRICT



RURAL DISTRICT WITH SUPPLEMENTAL PLATE



URBAN DISTRICT

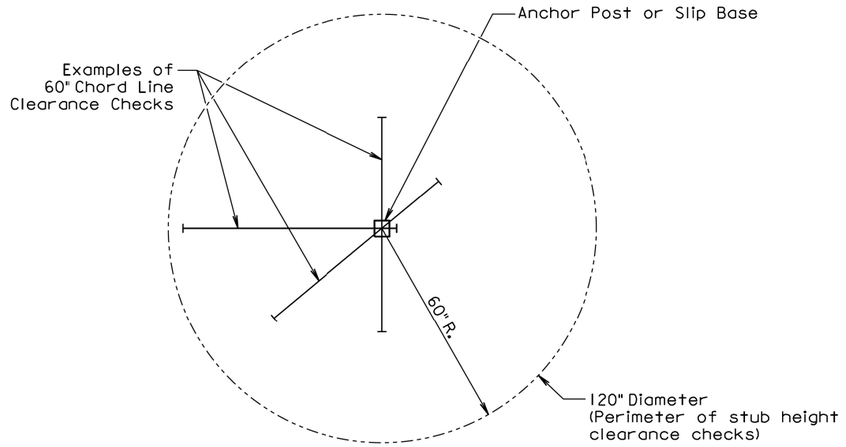


RURAL DISTRICT
3 DAY MAXIMUM
(Not applicable to regulatory signs)

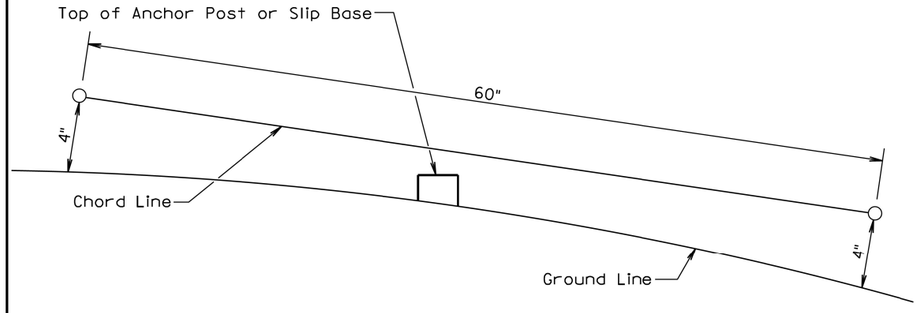
* If the bottom of supplemental plate is mounted lower than 7 feet above a pedestrian walkway, the supplemental plate should not project more than 4" into the pedestrian facility.

September 22,2014

Published Date: 1st Qtr. 2019	SDDOT	CRASHWORTHY SIGN SUPPORTS (Typical Construction Signing)	PLATE NUMBER 634.85
			Sheet 1 of 1



PLAN VIEW
(Examples of stub height clearance checks)



ELEVATION VIEW

GENERAL NOTES:

The top of anchor posts and slip bases SHALL NOT extend above a 60" chord line within a 120" diameter circle around the post with ends 4" above the ground.

At locations where there is curb and gutter adjacent to the breakaway sign support, the stub height shall be a maximum of 4" above the ground line at the localized area adjacent to the breakaway support stub.

The 4" stub height clearance is not necessary for U-channel lap splices where the support is designed to yield (bend) at the base.

July 1, 2005

Published Date: 1st Qtr. 2019	SDDOT	BREAKAWAY SUPPORT STUB CLEARANCE	PLATE NUMBER 634.99
			Sheet 1 of 1

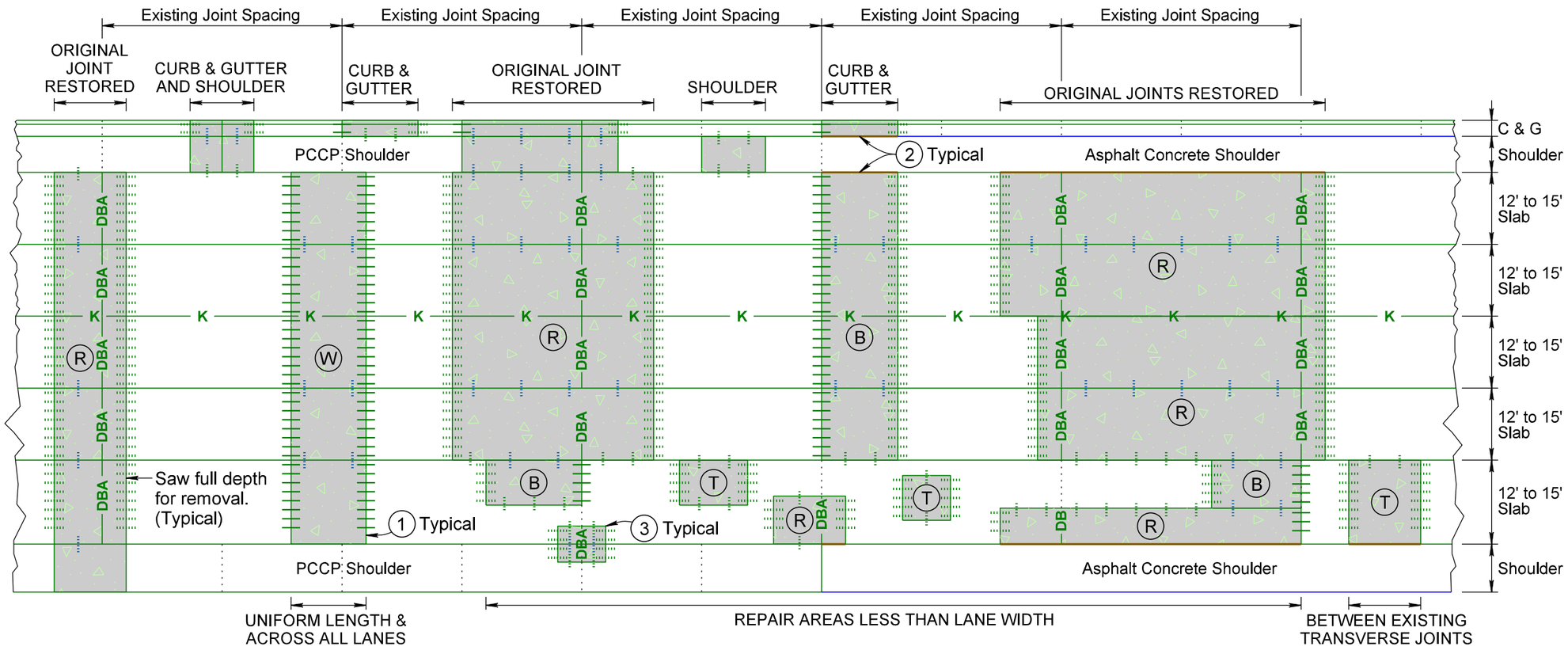
STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	9	13

Plotting Date: 03/29/2019

NONREINFORCED PCC PAVEMENT REPAIR

UP TO FOUR LANE ROADWAY WITH CENTER TURN LANE OR UP TO TEN LANE DIVIDED ROADWAY

TYPICAL REPAIR AREAS



KEY:

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

(W) Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))

(T) Two Tied Joints

(B) One Working & One Tied Joint

(R) Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Longitudinal Keyway Joints Without Bars

— K — Where a repair area intersects an existing longitudinal keyway joint without tie bars, the newly constructed joint should also be a keyway without tie bars.

Steel Bars for Transverse Joints

Pavement Thickness >= 10.5"

— Drilled in 1½" x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness >= 8.5" and < 10.5"

— Drilled in 1¼" x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 18" center to center.

Pavement Thickness < 8.5"

— Drilled in 1" x 18" epoxy coated plain round dowel bars spaced 18" center to center.

..... Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 18" center to center.

DBA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

No. 5 x 30" epoxy coated deformed tie bars.
Sawed Joint - spaced 48" center to center.
Construction Joint - spaced 48" center to center.

No. 5 x 24" epoxy coated deformed tie bars.
Drilled In - spaced 30" center to center.

NOTES: Saw around repair areas full depth for removal.

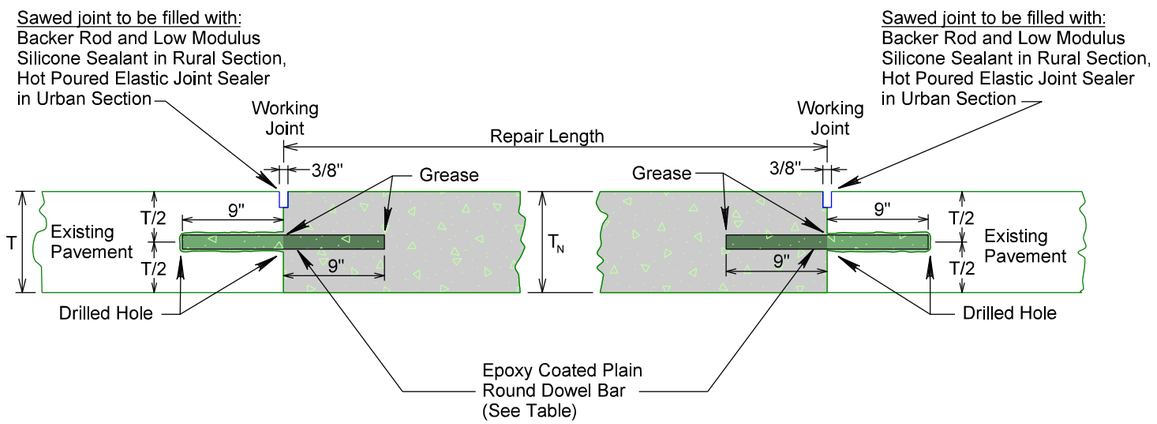
1. Where possible, transverse joints shall be constructed/maintained full roadway width.
2. Edges of repair areas shall be formed to match the width of the existing concrete pavement.
3. Need for bars in small repair areas on/near the shoulder to be determined on a case-by-case basis, on construction by the Engineer.

NONREINFORCED PCC PAVEMENT REPAIR

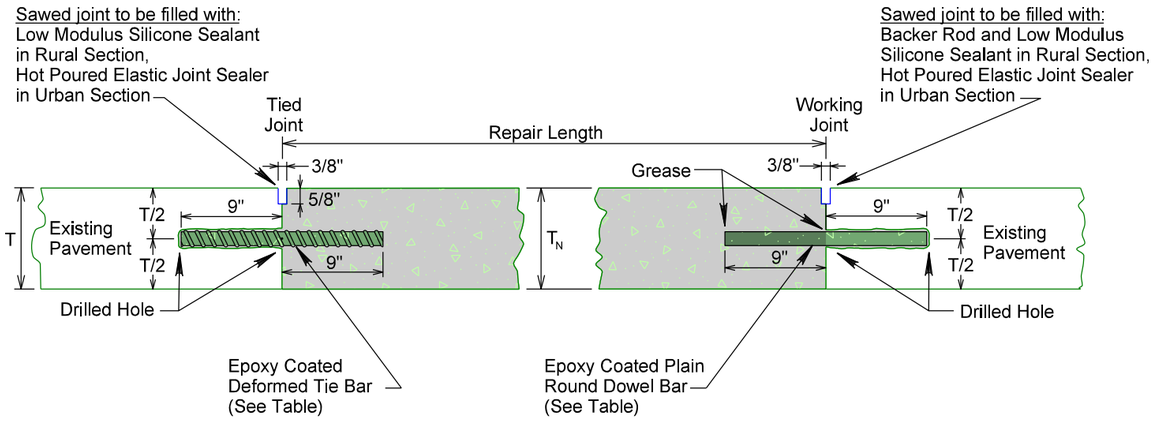
STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	10	13

Plotting Date: 03/29/2019

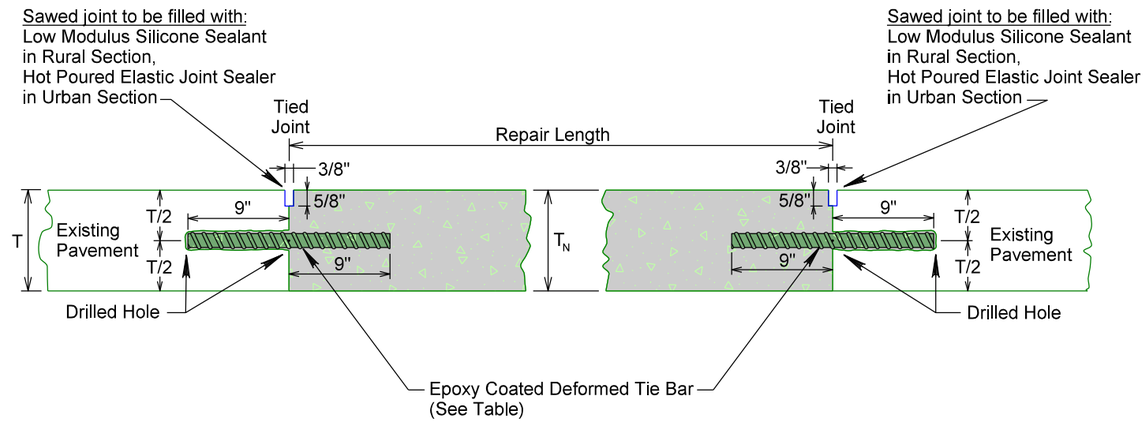
PLAIN ROUND DOWEL BAR INSERTION
TYPE W - (TWO WORKING JOINTS)



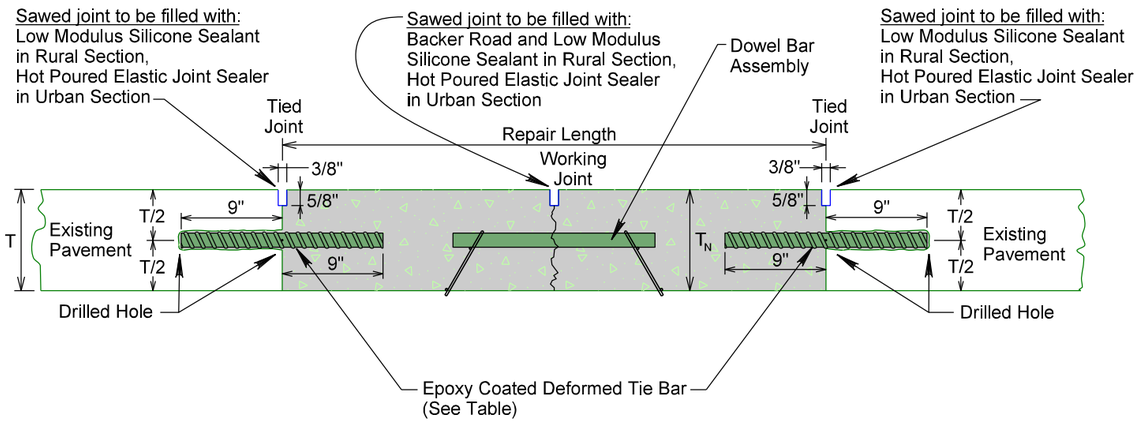
DEFORMED TIE BAR AND PLAIN ROUND DOWEL BAR INSERTION
TYPE B - (ONE TIED JOINT AND ONE WORKING JOINT)



DEFORMED TIE BAR INSERTION
TYPE T - (TWO TIED JOINTS)



DEFORMED TIE BAR INSERTION WITH DOWEL BAR ASSEMBLY
TYPE R - (TWO TIED JOINTS AND ONE WORKING JOINT - ORIGINAL JOINT RESTORED)



Existing Pavement Thickness	Epoxy Coated Deformed Tie Bar Size	Epoxy Coated Plain Round Dowel Bar Size
T >= 10.5"	No. 11 x 18"	1½" x 18"
T >= 8.5" & T < 10.5"	No. 9 x 18"	1¼" x 18"
T < 8.5"	No. 8 x 18"	1" x 18"

T = Existing pavement thickness.
T_N = New pavement thickness.

Bar embedded to a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Cost for furnishing and inserting steel bars (deformed tie and plain round dowel) shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

Cost for furnishing and installing dowel bar assembly shall be included in the contract unit price per each for Dowel Bar.

T_N = T

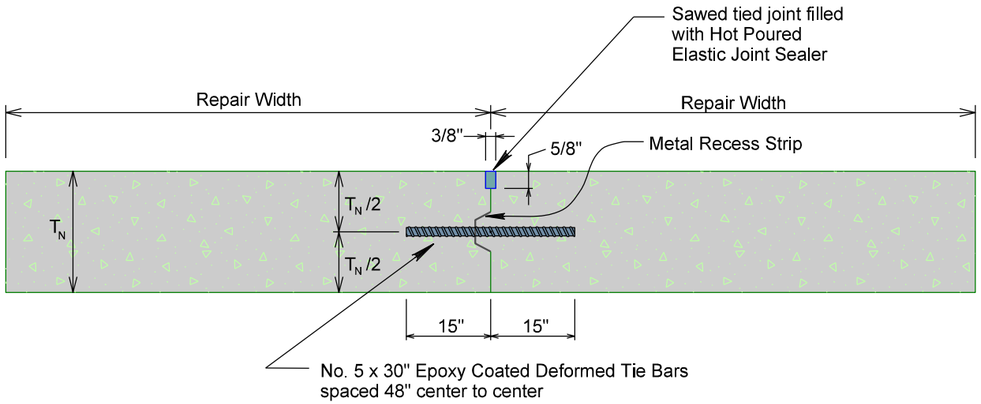
(top of new pavement shall be flush with top of existing pavement)

NONREINFORCED PCC PAVEMENT REPAIR

STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	081-292 NRC Repair	11	13

Plotting Date: 03/29/2019

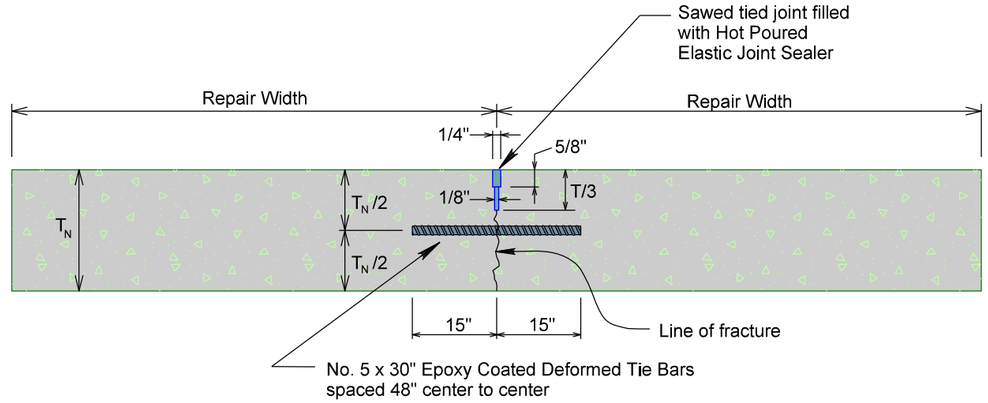
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS & KEYWAY



T_N = New pavement thickness.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

SAWED LONGITUDINAL JOINT

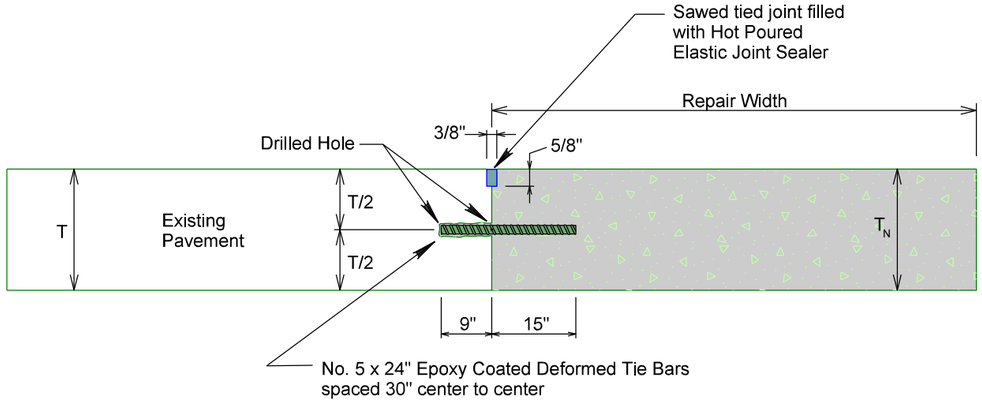


T_N = New pavement thickness.

The first saw cut to control cracking shall be a minimum of 1/3 the depth of the pavement. Additional sawing for widening the saw cut will be necessary.

Cost for furnishing and inserting tie bars shall be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

LONGITUDINAL CONSTRUCTION JOINT WITH DRILLED IN TIE BARS



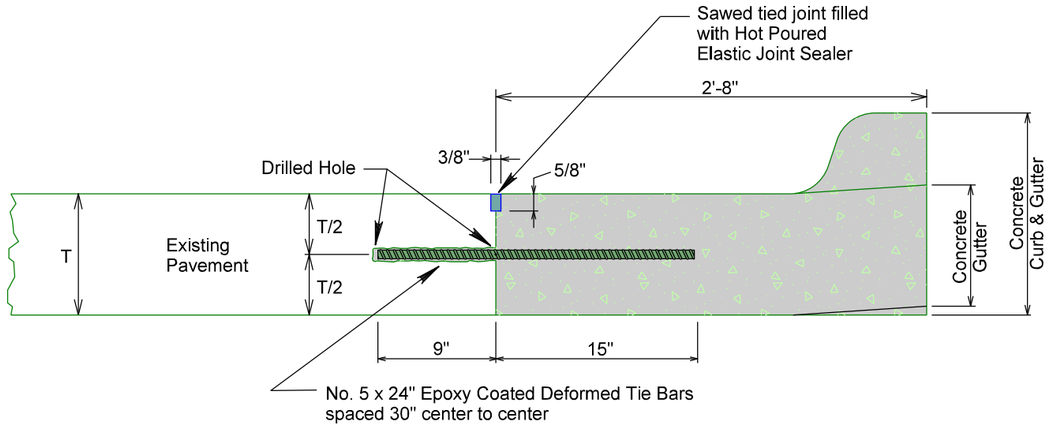
T = Existing pavement thickness.
T_N = New pavement thickness.

Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.

LONGITUDINAL CONSTRUCTION JOINT WITH DRILLED IN TIE BARS

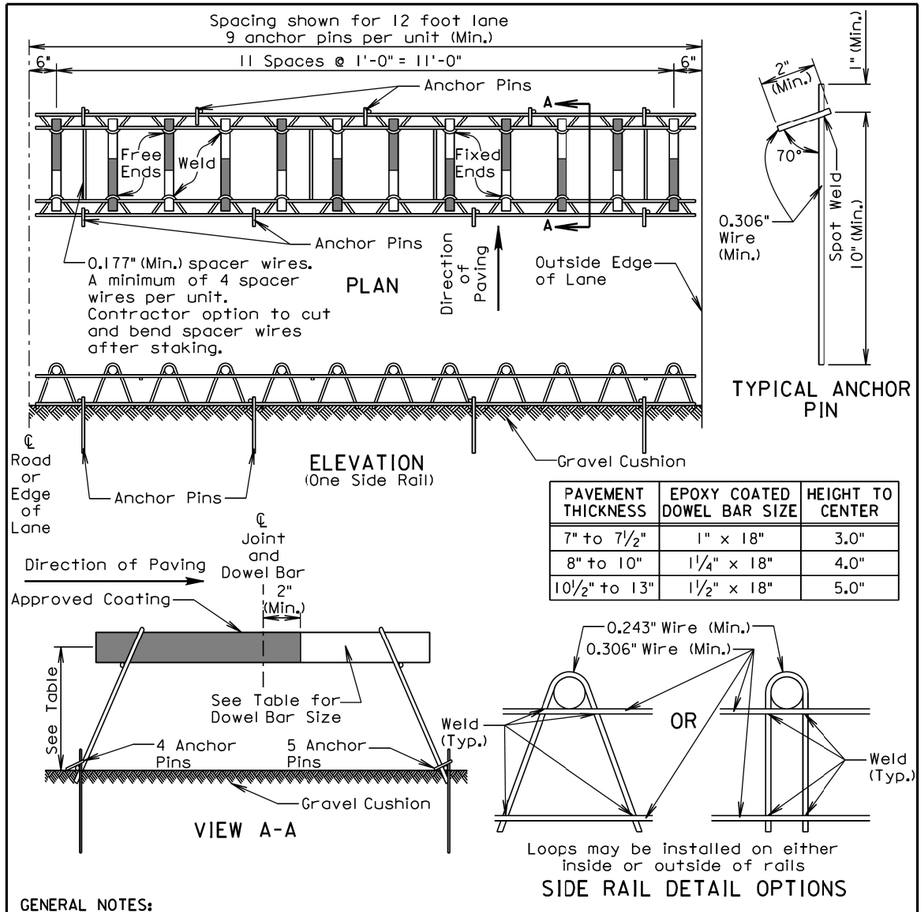


T = Existing pavement thickness.

Bar embedded a minimum depth of 9 inches into the existing pavement by utilizing an epoxy resin adhesive.

Bars shall be placed a minimum of 15 inches from existing transverse contraction joints.

Cost for furnishing and inserting drilled in tie bars shall be included in the contract unit price per each for Insert Steel Bar in PCC Pavement.



PAVEMENT THICKNESS	EPOXY COATED DOWEL BAR SIZE	HEIGHT TO CENTER
7" to 7½"	1" x 18"	3.0"
8" to 10"	1¼" x 18"	4.0"
10½" to 13"	1½" x 18"	5.0"

GENERAL NOTES:

Longitudinal joint tie bars shall be placed a minimum of 15 inches from the transverse contraction joint.

Centerline of individual dowel bars shall be parallel to top of subgrade ±1/8 inch in 18 inches and to all other dowel bars in the assembly ±1/16 inch in 18 inches.

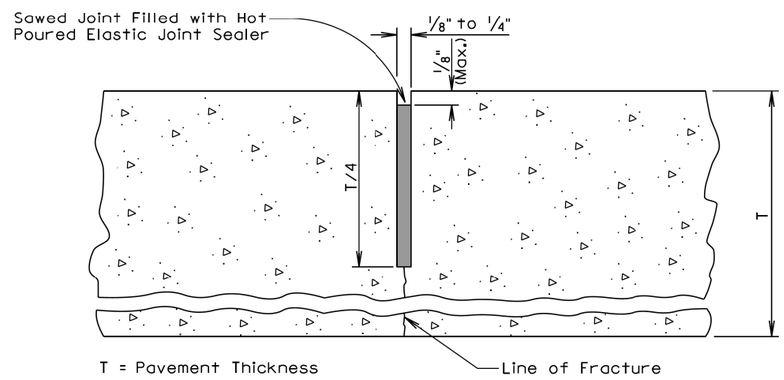
Centerline of individual dowel bars shall be parallel to the centerline of the roadway ±1/2 inch in 18 inches.

The transverse contraction joints shall be sawed perpendicular to the centerline of the roadway and the dowel bars shall be centered on the sawed joint ±1 inch.

Supporting devices as shown on this sheet, or equivalent as approved by the Engineer, shall be used to maintain proper horizontal and vertical alignment of the dowel bars.

June 9, 2017

Published Date: 1st Qtr. 2019	SDDOT	PCC PAVEMENT DOWEL BAR ASSEMBLY FOR TRANSVERSE CONTRACTION JOINTS 12 Bar Assembly on Granular Base Material	PLATE NUMBER 380.01
			Sheet 1 of 1



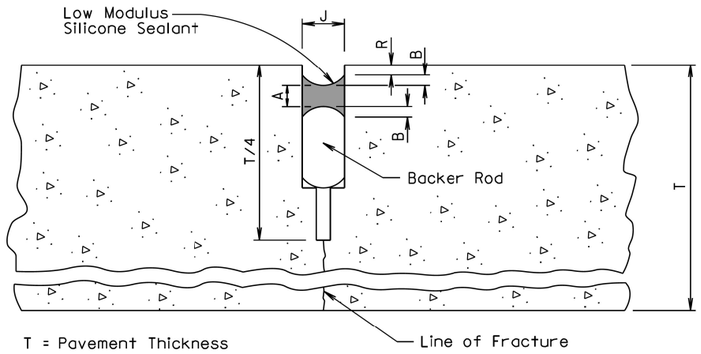
GENERAL NOTES:

If an early entrance sawcut does not develop the full transverse crack, then the saw cut to control cracking shall be a minimum of ¼ the thickness of the pavement.

All hot poured elastic joint sealer material spilled on the surface of the concrete pavement shall be removed as soon as the material has cooled. The extent of removal of material shall be to the satisfaction of the Engineer. All costs for removal of the spilled joint sealer material shall be borne by the Contractor.

June 26, 2015

Published Date: 1st Qtr. 2019	SDDOT	PCC PAVEMENT TRANSVERSE CONTRACTION JOINT WITH OR WITHOUT DOWEL BAR ASSEMBLY	PLATE NUMBER 380.05
			Sheet 1 of 1



LOW MODULUS SILICONE SEALANT ALLOWABLE CONSTRUCTION TOLERANCES				
J = 3/8"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/16	5/16	1/8	1/4	1/4
J = 1/2"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/16	3/8	1/8	1/4	1/4
J = 5/8"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
1/4	7/16	1/8	5/16	1/4
J = 3/4"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
5/16	1/2	3/16	3/8	5/16
J = 1"				
A (Min.) (In)	A (Max.) (In)	B (Min.) (In)	B (Max.) (In)	R (In)
3/8	5/8	3/16	1/2	5/16

GENERAL NOTE:

The backer rod shall be a nonmoisture absorbing resilient material approximately 25% larger in diameter than the width of the joint to be sealed.

February 14, 2011

Published Date: 1st Qtr. 2019	SDDOT	***RESEAL PCC PAVEMENT JOINT (SILICONE)***	***PLATE NUMBER*** *380.13*
			Sheet 1 of 1