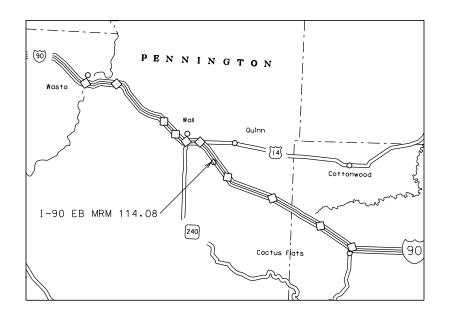


STATE OF SOUTH DAKOTA <u>DEPARTMENT OF TRANSPORTATION</u> PLANS FOR PROPOSED **PROJECT 090E-452 INTERSTATE 90 PENNINGTON COUNTY** PCC DAVEMENT REPAIR

PCC PAVEMENT REPAIR PCN I6YD



 DESIGN DESIGNATION (190 E)

 ADT (2022)
 3655

 ADT (2042)
 5128

 DHV
 948

 D
 51 %

 T DHV
 14.4%

 T ADT
 31.6%

 V
 80 MPH

Storm Water Permit No Permit Required

STATE OF	PROJECT	SHEET	TOTAL SHEETS					
SOUTH DAKOTA	090E-452	1	12					
Plotting Date: 02/14/2023								

INDEX OF SHEETS

Sheet	1: Title Sheet
Sheets	2-4: Estimate of Quantities
	& Plan Notes
Sheet	5: Typical Sections
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Sheet	7: PCCP Repair Detail
Sheets	8-12: Standard Plates



ILE - ... \190 PCCP REPAIR\TITLE.DGN

ESTIMATE OF QUANTITIES

BID ITEM	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
110E1010	Remove Asphalt Concrete Pavement	80.0	SqYd
120E0100	Unclassified Excavation, Digouts	111	CuYd
260E2010	Gravel Cushion	47.0	Ton
260E5000	Shot Rock	172.0	Ton
320E1200	Asphalt Concrete Composite	15.0	Ton
380E5030	Nonreinforced PCC Pavement Repair	173.3	SqYd
380E6000	Dowel Bar	52	Each
380E6110	Insert Steel Bar in PCC Pavement	80	Each
634E0010	Flagging	50.0	Hour
634E0110	Traffic Control Signs	226.0	SqFt
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0275	Type 3 Barricade	2	Each
634E0310	Temporary Flexible Vertical Markers (Tabs)	1,920	Ft
634E0420	Type C Advance Warning Arrow Board	1	Each
831E0110	Type B Drainage Fabric	174	SqYd
831E0300	Reinforcement Fabric (MSE)	174	SqYd

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2015 Edition and Required Provisions, Supplemental Specifications, and Special Provisions as included in the Proposal.

EXISTING PCC PAVEMENT

The existing pavement on Interstate 90 is 10.5" Nonreinforced PCC Pavement with limestone aggregate. Longitudinal joints are reinforced with No. 5x30" deformed tie bars spaced 30" center to center. The transverse joints are spaced 20'. The transverse joints have 1 ¼" diameter steel bars spaced 12" apart.

SUBGRADE REPAIR

Included in the Estimate of Quantities is Unclassified Excavation, Digouts for the necessary removal of unstable material.

Backfill shall be Shot Rock and Gravel Cushion installed in accordance with the detail for Subgrade Repair.

The MSE Geotextile Fabric shall be placed on the bottom of the excavated subgrade. Shot rock shall be placed in lifts not to exceed 8 inches. The shot rock shall be watered and compacted by at least 4 complete vibratory roller passes per lift.

When the shot rock backfill has reached a compacted depth of 1.5 feet, the shot rock shall be covered with Type B Drainage Fabric. Gravel Cushion shall be placed on top of the Type B Drainage Fabric.

All excavations below the existing pavement thickness will be backfilled prior to the end of the workday.

<u>SHOT ROCK</u>

Shot Rock shall consist of broken or crushed ledge rock produced from blasting or quarrying operations. Shot Rock material utilized in subgrade stabilization shall be less than 8" in diameter with a nominal size of 4". Gypsum may not be used as Shot Rock.

Compaction shall be to the satisfaction of the Engineer. Acceptance of Shot Rock material shall be visually inspected and may be used without further testing as directed by the Engineer.

ASPHALT CONCRETE COMPOSITE - SHOULDERS

The asphalt concrete shoulder adjacent to the repair location will be removed and replaced.

Mineral aggregate for the Asphalt Concrete Composite will conform to the requirements for Class E, Type 1.

Asphalt for prime and flush seal will be waived. All other requirements in the Standard Specifications for Asphalt Concrete Composite will apply.

The asphalt binder used in the mixture will be PG 64-22, PG 64-28, or PG 64-34 Asphalt Binder.

NONREINFORCED PCC PAVEMENT REPAIR

Concrete will meet the requirements stated in Section 380 of the specifications, except as modified by the following notes:

The fine aggregate will be screened over a one-inch square-opening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete will contain 4.5% to 7.0% entrained air. The concrete will contain a minimum of 50% coarse aggregate by weight. Coarse aggregate will be crushed ledge rock, Size No. 1 unless an alternative gradation is approved by the Concrete Engineer as part of the mix design submittal. The mix design will contain at least 650 lbs of Type I or II cement or 600 lbs of Type III cement per cubic yard. The minimum 28-day compressive strength will be 4,000 psi. The Contractor is responsible for the mix design used. The Contractor will submit a mix design and supporting documentation for approval at least 2 weeks prior to use.

The use of a water reducer at manufacturer's recommended dosage will be required.

Concrete will be cured with white pigmented curing compound (AASHTO M148, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. Concrete will be cured for a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60°F or higher throughout the cure period. If the concrete temperature falls below 60°F, the cure time will be extended, or other measures taken, at no additional cost to the State. A strength of 3,000 psi must be attained prior to opening to traffic.

Upon placement of the concrete, repair areas will be straight edged to ensure a smooth riding surface and will be textured longitudinally with the pavement by finishing with a stiff broom. Repair areas will then be checked with a 10' foot straight edge. The permissible longitudinal and transverse surface deviation will be 1/8" in 10'.

Concrete will be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket will have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket will be left in place, except for joint sawing operations, until the 3,000 psi is attained. Insulation blanket will be

overlapped on to the existing concrete by 4'. This requirement for covering repair areas with insulation blankets may be waived during periods of hot weather upon approval of the Engineer.

Cost for performing the aforementioned work including sawing and removing concrete, furnishing and placing concrete, sawing and sealing joints, repairing gravel, labor, tools and equipment will be included in the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

STEEL BAR INSERTION

The Contractor will insert the Steel Bars (No. 9 x 18 inch epoxy coated deformed tie bars transverse, No. 5 x 30 inch epoxy coated deformed tie bars longitudinally and 1 $\frac{1}{4}$ " Bars transverse) into drilled holes in the existing concrete pavement. An epoxy resin adhesive must be used to anchor the steel bar in the drilled hole.

The steel bars will be cut to the specified length by sawing or shearing and will be free from burring or other deformations.

Epoxy coated plain round steel bars will be inserted on 12-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 6 inches from the outside edge of the slab.

Epoxy coated deformed steel bars will be inserted on 18-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 9 inches from the outside edge of the slab.

Epoxy coated deformed steel bars will be inserted on 30-inch centers in the longitudinal joint and will be placed a minimum of 15 inches from the existing transverse contraction joint.

SEQUENCE OF OPERATIONS

The Contractor will submit a sequence of operations for approval two weeks prior to the preconstruction meeting. If changes to the sequence of operations are proposed during the project, these must be submitted for review a minimum of one week prior to potential implementation. Approval for changes to the sequence of operations will only be allowed when the proposed changes meet with the Department's intent for traffic control and sequencing of the work.

The Contractor will use Standard Plate Number 634.63 for traffic control.

GENERAL TRAFFIC CONTROL

Existing guide, route, informational logo, regulatory, and warning signs will be temporarily reset and maintained during construction. Removing, relocating, covering, salvaging, and resetting of existing traffic control devices, including delineation, will be the responsibility of the Contractor. Cost for this work will be incidental to the contract unit prices for the various items unless otherwise specified in the plans. Any delineators and signs damaged or lost will be replaced by the Contractor at no cost to the State.

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	090E-452	2	12

GENERAL TRAFFIC CONTROL, Continued

All temporary traffic control sign locations will be set in the field by the Contractor and verified by the Engineer prior to installation.

All temporary speed limit signs will have a minimum mounting height of 5 feet in rural locations, even when mounted on portable supports.

Portable sign supports will not be located on sidewalks, bicycle facilities, or other areas designated for pedestrian or bicycle traffic.

All construction operations will be conducted in the general direction of traffic movement.

If there is a discrepancy between the traffic control plans, standard plates, and the MUTCD, whichever is more stringent will be used, as determined by the Engineer.

Unless otherwise stated in these plans, work will not be allowed during hours of darkness.

Fixed location signing placed more than 4 calendar days prior to the start of construction will be covered or laid down until the time of construction. The covers must be approved by the Engineer prior to installation. The cost of materials, labor, and equipment necessary to complete this work will be incidental to other contract items. No separate payment will be made.

All fixed location signs, sign posts, and breakaway bases will be removed within 7 calendar days following pavement marking.

All haul trucks will be equipped with an additional flashing amber light that is visible from the backside of the haul truck. The costs for the flashing amber lights will be incidental to the various related contract items.

A Type 3 Barricade will be installed at the end of a lane closure taper.

Temporary flexible road markers (tabs) will be used for lane closure tapers or lane shift tapers that are left up overnight and will be installed at 5' spacing.

Each mainline concrete repair location, from which the in-place concrete has been removed, will be marked with a Type 3 Barricade.

Routing traffic onto the mainline shoulders during any phase of the construction will not be allowed.

Damage to the shoulders, median, or ditch due to the Contractor's operations will be repaired by the Contractor to the satisfaction of the Engineer at no expense to the State. This includes the apparent routing of traffic onto the shoulders around the work zones.

TEMPORARY FLEXIBLE VERTICAL MARKERS (Tabs)

Temporary flexible vertical markers will be used as follows:

1920' – lane closure tapers (2)

The Contractor will coordinate with the SDDOT to install permanent pavement markings while the lane is closed. Temporary flexible vertical markers will be used at the contract unit price if coordination efforts fail.

WORK ZONE SPEED REDUCTION

The Department is required to obtain a speed reduction resolution prior to the installation of any SPEED LIMIT (R2-1) signs shown on standard plate 634.63. To provide adequate time for the resolution to be enacted, the Contractor will inform the Engineer a minimum of 3 weeks prior to the scheduled installation of any work zone speed reduction signs on the project. The information provided by the Contractor will include the anticipated date of sign installation, the newly reduced speed limit, the location of the work zone, and the anticipated completion date of work requiring the speed reduction.

PRESS RELEASE ANNOUNCEMENTS

The SDDOT will prepare a press release to be released 5 days prior to any phase change or any other major change that affects traffic flow. The SDDOT will be responsible to keep law enforcement, emergency services, and the traveling public notified of changes in project access. The Contractor will provide the Engineer with pertinent information 7 days prior to any phase change or any other major change that affects traffic flow.

TRAFFIC CONTROL SIGNS

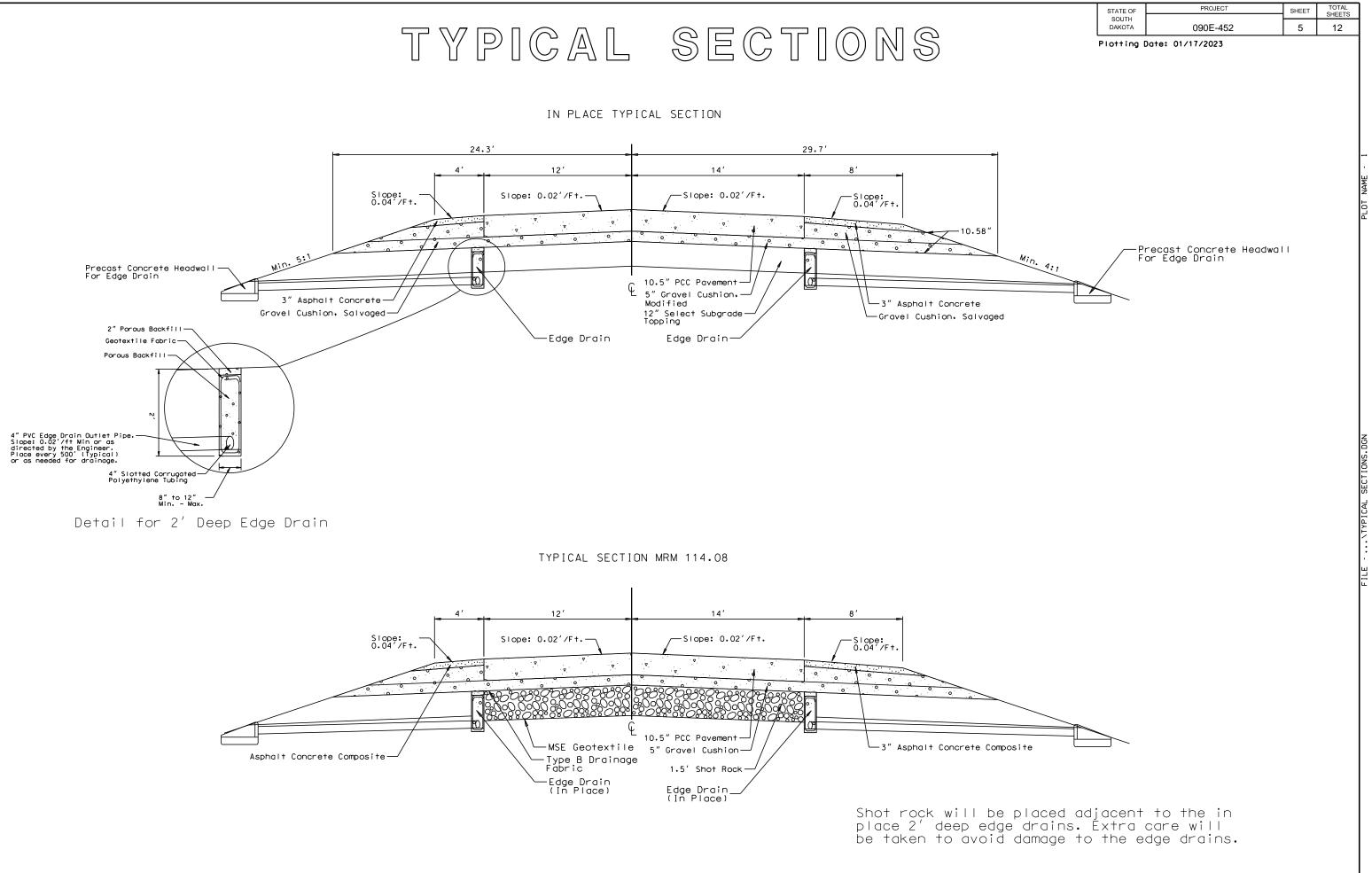
		EXPRESSWAY / INTERSTATE					
SIGN CODE	SIGN DESCRIPTION	NUMBER	SIGN SIZE	SQFT PER SIGN	SQFT		
R2-1	SPEED LIMIT	5	36" x 48"	12.0	60.0		
R2-6aP	FINES DOUBLE (plaque)	1	36" x 24"	6.0	6.0		
W3-5	SPEED REDUCTION AHEAD (MPH)	3	48" x 48"	16.0	48.0		
W4-2	LEFT or RIGHT LANE ENDS (symbol)	2	48" x 48"	16.0	32.0		
W20-1	ROAD WORK AHEAD	2	48" x 48"	16.0	32.0		
W20-5	LEFT or RIGHT LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0		
W20-7	FLAGGER (symbol)	1	48" x 48"	16.0	16.0		
		EXPRESSWAY / INTERSTATE TRAFFIC CONTROL SIGNS SQFT 226.			226.0		

SOUTH OBOE-452 3 12	STATE OF	PROJECT	SHEET	TOTAL SHEETS
	SOUTH DAKOTA	090E-452	3	12

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Table of PCC Repair																		
								No. 5		Insert		Noneciafored	Demous Asshalt		Asshalt			
								No. 5 Deformed		Steel Bar in PCC	Dowel		Remove Asphalt Concrete	Gravel	Asphalt Concrete	Shot	Reinforcement	Type B Drainage
Route	MRM	Disp	Direction	Lane	Length	Width	Notes	Tie Bar	1 ¼" Bar	Pavement	Bar	Repair	Shoulders	Cushion	Composite	Rock	Fabric (MSE)	Fabric
					(Ft)	(Ft)		(Each)	(Each)	(Each)	(Each)	(SqYd)	(SqYd)	(Ton)	(Ton)	(Ton)	(SqYd)	(SqYd)
1-90	114.08		EB	DL/PL	60	26	3 full panels in each lane	24	56	80	52	173.3	80	47	15	172	174	174
							Tota	I 24	56	80	52	173.3	80	47	15	172	174	174

STATE OF SOUTH	PROJECT	SHEET	TOTAL SHEETS
DAKOTA	090E-452	4	12

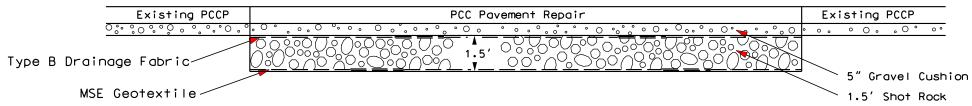




Subgrade Repair Detail

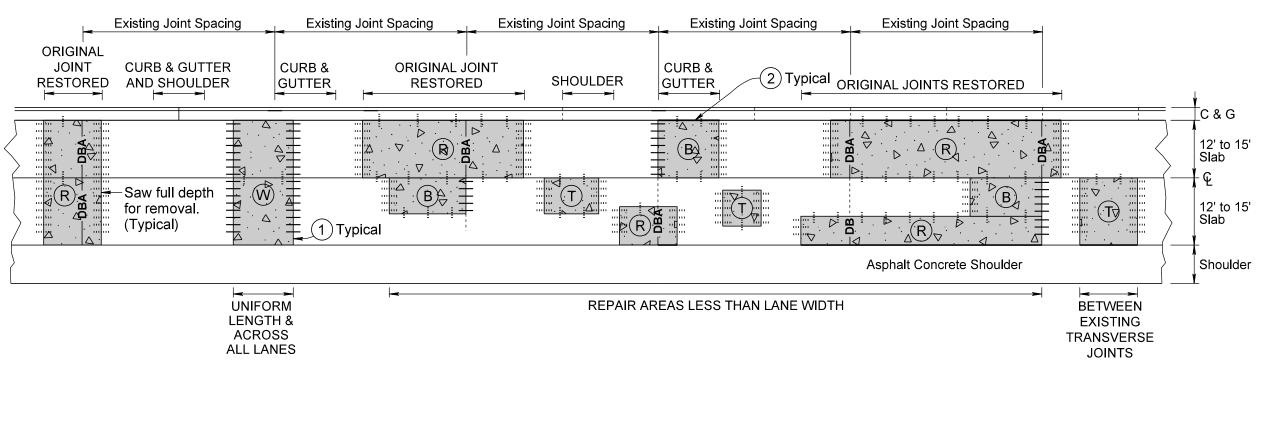
LONGITUDINAL SECTION ALONG CENTERLINE

Length of Poor Subgrade



STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	090E-452	6	12
Plotting Date:	01/17/2023		

NONREINFORCED PCC PAVEMENT REPAI UP TO TWO LANE ROADWAY OR UP TO FOUR LANE DIVIDED ROADWAY **TYPICAL REPAIR AREAS**



KEY:

 \triangleleft

PCC Pavement Repair Area

PCC PAVEMENT REPAIR AREA TYPES:

W Two Working Joints (Use only if repair is full roadway width and uniform length (across all lanes))

(T) Two Tied Joints

(B) One Working & One Tied Joint

R Two Tied Joints with Original Joint Restored with Dowel Bar Assembly

Steel Bars for Transverse Joints

- Pavement Thickness >= 10.5" _____ Drilled in 1½" x 18" epoxy coated plain round dowel bars spaced 12" center to center.
- Drilled in No. 11 x 18" epoxy coated deformed tie bars spaced 12" center to center.

Pavement Thickness >= 8.5" and < 10.5" _____ Drilled in 1¼" x 18" epoxy coated plain round dowel bars spaced 12" center to center.

Drilled in No. 9 x 18" epoxy coated deformed tie bars spaced 12" center to center.

- Pavement Thickness < 8.5" _____ Drilled in 1" x 18" epoxy coated plain round dowel bars spaced 12" center to center.
- Drilled in No. 8 x 18" epoxy coated deformed tie bars spaced 12" center to center.

BA Dowel Bar Assembly

Steel Bars for Longitudinal Joints

NOTES: Saw around repair areas full depth for removal.

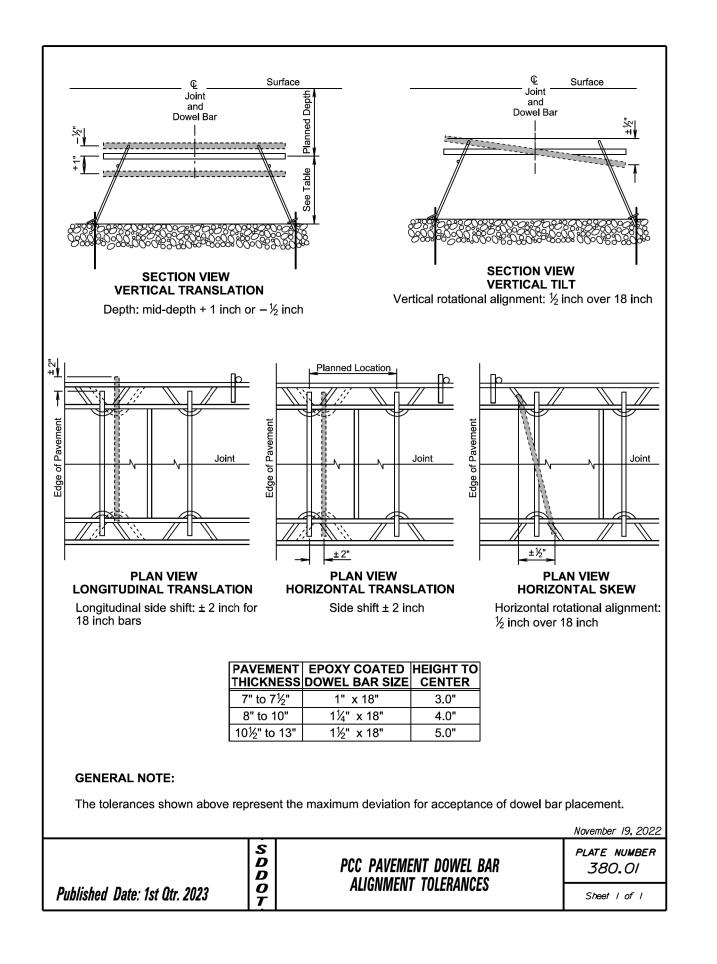
	STATE OF	PROJECT	SHEET	TOTAL SHEETS
IR	SOUTH DAKOTA	090E-452	7	12
	Plotting Date:	01/13/2023		
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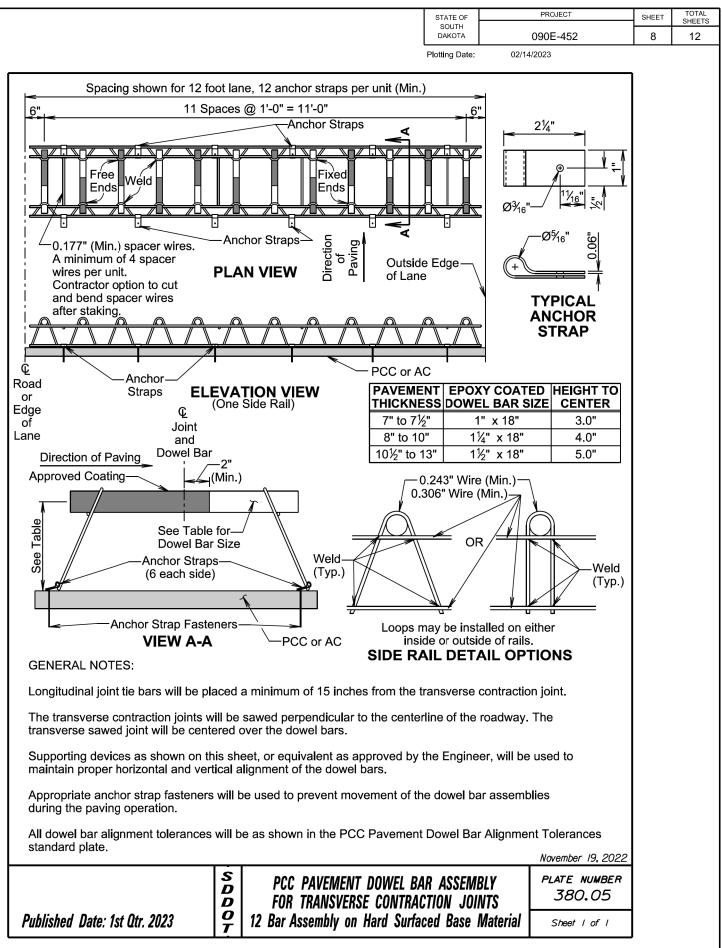
No. 5 x 30" epoxy coated deformed tie bars. Sawed Joint - spaced 48" center to center. Construction Joint - spaced 48" center to center.

No. 5 x 24" epoxy coated deformed tie bars. Drilled In - spaced 30" center to center.

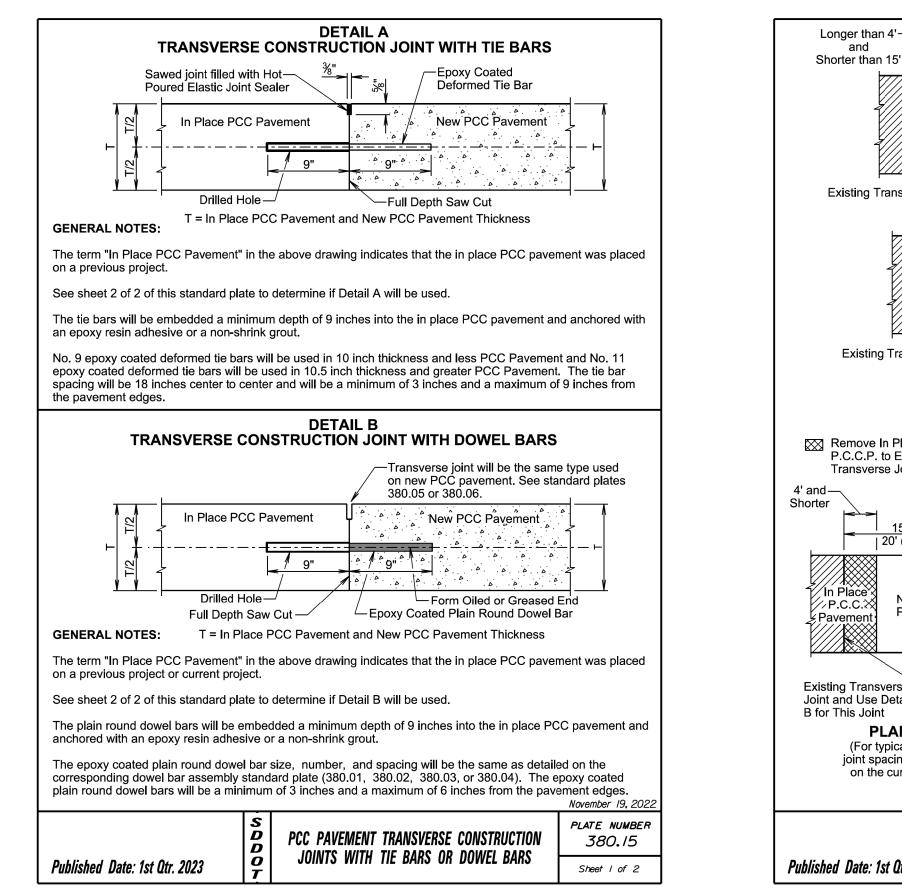
(1) Where possible, transverse joints will be constructed/maintained full roadway width.

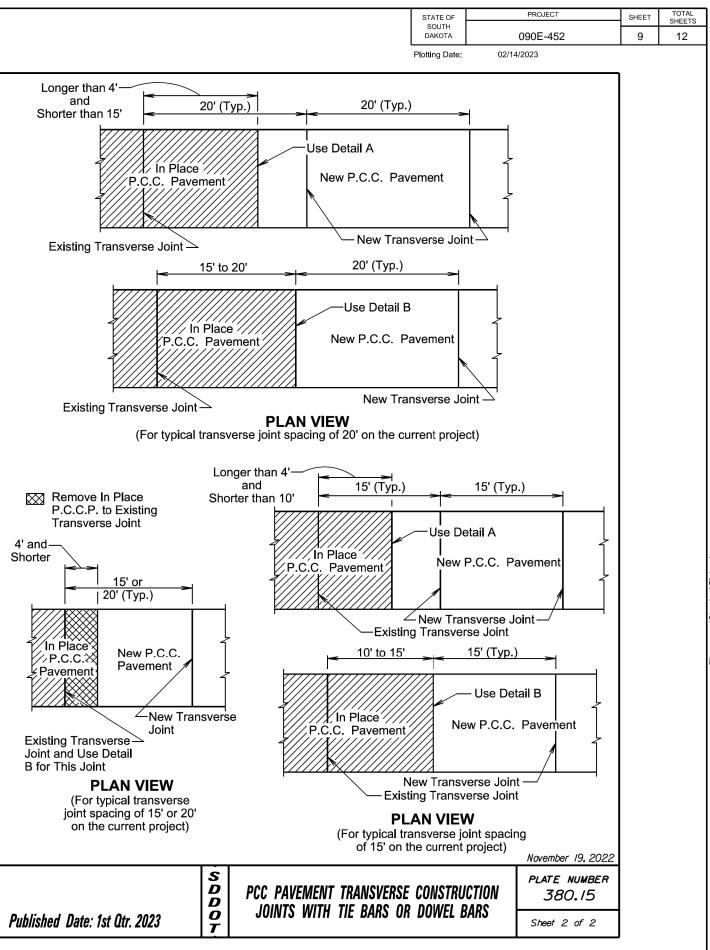
(2) Edges of repair areas will be formed to match the width of the existing concrete pavement.



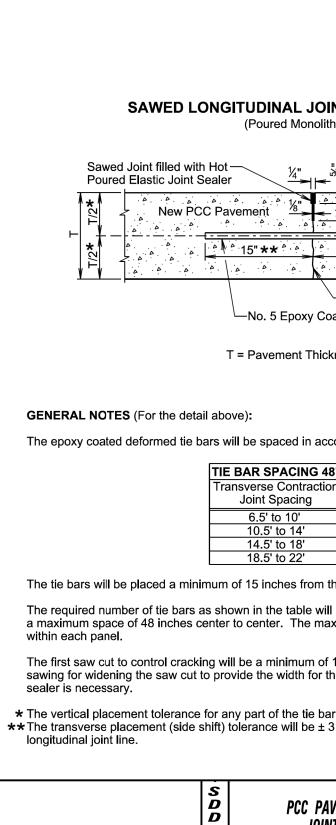


Standard Plates do





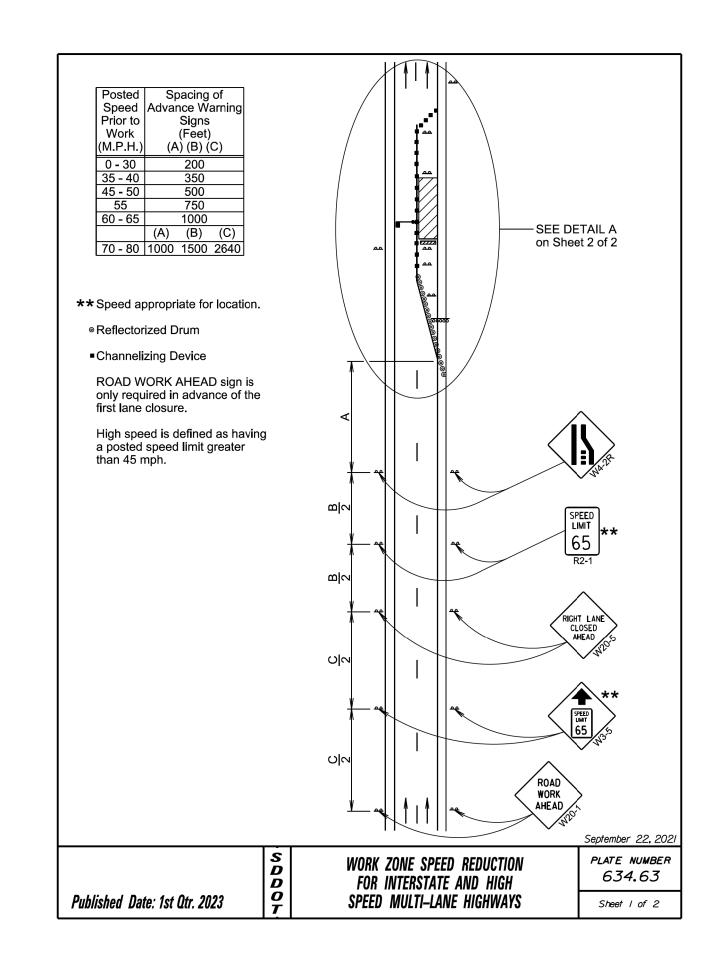
·										
LONGITUDIN	AL CONS	TRUCTION	JOINT WITH TIE B	ARS						
Sawed Joint filled w		Drilled in Bars) ∞∣ T = Pavei	ment Th	nickness					
Poured Elastic Join	t Sealer									
★ In place PCC I		1"	New PCC Pav	/ement	· · · · ·					
다 아마			-Metal Recess Strip	. 4						
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× 12×	19	" (Min.)	15" (Min.)	à. à. l						
Di	rilled Hole $_$		└─No.5 Epoxy Coated	Deform	ned Tie Bar					
			imum depth of 9 inches i							
the in place PCC pavement and anchored with an epoxy resin adhesive.										
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS										
		ed or Formed in		/						
Sawed Joint filled w		36" 2	8							
Poured Elastic Join			V		H					
In place PCC		<u>1"</u>	New PCC Pay	/ement						
– project	current		-Metal Recess Strip	<u>.</u> .						
	<u></u>				· · · · · · · · · · · · · · · · · · ·					
	_ 15"	**	15"**	<u>م م</u>						
<u>¥ ¥ </u>	•	. ۵			· ₽ .					
GENERAL NOTES (For the details a	above).		└─ No.5 Epoxy Coated	Deform	ned Tie Bar					
·										
The epoxy coated deformed tie bars	will be space	ed in accordan	ce with the following table	es:						
			TIE BAR SPACING 30"							
			Transverse Contraction Joint Spacing	Numbe						
TIE BAR SPACING 48 Transverse Contraction			5' to 7'	2						
Joint Spacing	Tie Bars		7.5' to 9.5'	3						
6.5' to 10'	2		10' to 12'	4						
10.5' to 14'	3		12.5' to 14.5' 15' to 17'	5						
14.5' to 18' 18.5' to 22'	4 5		17.5' to 19.5'	7						
18.5 10 22	5		20' to 22'	8						
The tie bars will be placed a minim	num of 15 inc	hes from trans	verse contraction joints.							
The required number of tie bars as	shown in th	e table will be u	uniformly spaced within e	ach par	nel. The uniformly					
spaced tie bars will be spaced a m	aximum of 4	8 inches cente	r to center for a female ke	eyway a	and will be					
spaced a maximum of 30 inches c spacing will apply to tie bars withir			face and male keyway.	The ma	aximum tie bar					
spacing will apply to the bars within	reach parlei.									
The keyway illustrated in the abov	e details dep	ict a female ke	yway.							
The keyway is optional and is not required. When concrete pavement is formed and a keyway is provided, a										
metal recess strip will be used. W	hen concrete	pavement is s	lip formed, a metal reces	s strip i	s not required.					
\star The vertical placement tolerance for any part of the tie bar will be \pm T/6.										
**The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the										
longitudinal joint line.					November 19, 2022					
	S				PLATE NUMBER					
	D D		MENT LONGITUDINAL		380.20					
Published Date: 1st Qtr. 2023	0	JOINTS	WITH TIE BARS		Sheet I of 2					
	T									



Published Date: 1st Qtr. 2023	0
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	OTATE OF	PROJECT	OUEET	TOTAL
	STATE OF SOUTH DAKOTA	090E-452	SHEET	SHEETS 12
	Plotting Date:	02/14/2023		
- 15"★★	ew PCC Pave			
coated Deformed	Tie Bars			
ckness				
tion Number of Tie Bars	ne following t	table:		
the transverse o	contraction ic	sints		
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of 1/3 the thickne the installation c		rement. Additional ured elastic joint		
bar will be ± T/6. ± 3 inches when r	neasured pe	erpendicular to the		
		November 19, 202	22	
AVEMENT LONG INTS WITH TIE		PLATE NUMBEI 380.20	₽	
		Sheet 2 of 2	1	



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