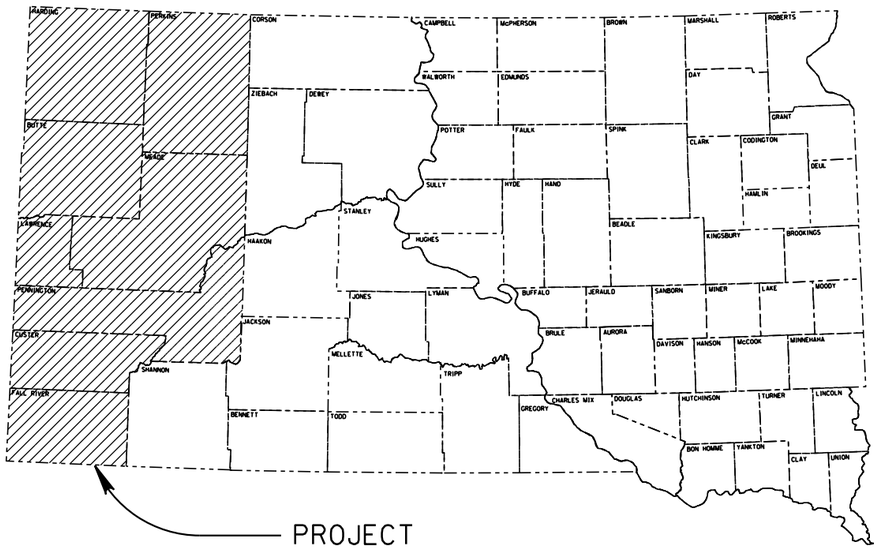
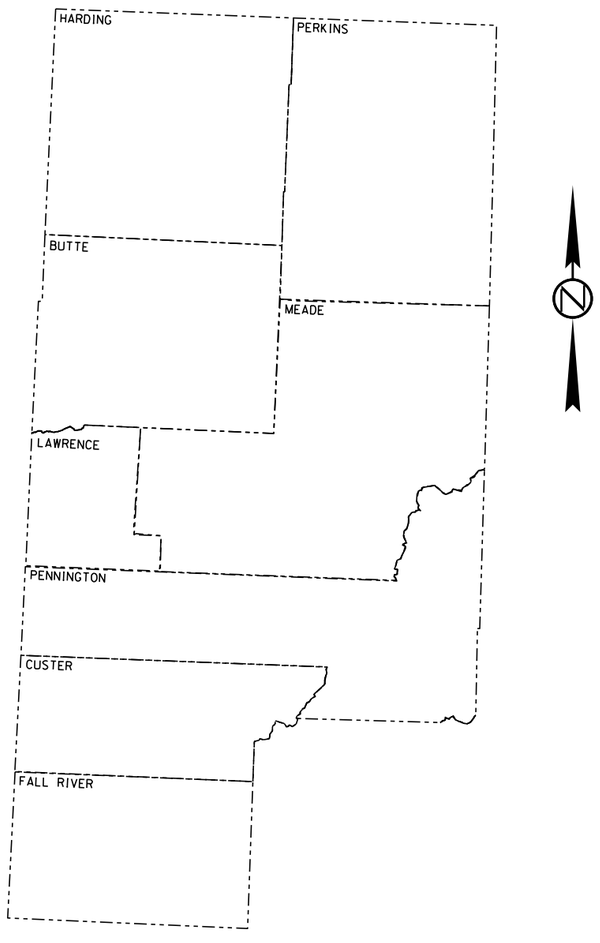


STATE OF SOUTH DAKOTA
DEPARTMENT OF TRANSPORTATION
PLANS FOR PROPOSED

PROJECTS 000I–469, 000N–469, & 000P–469 RAPID CITY REGION GUARDRAIL MAINTENANCE

GUARDRAIL REPAIR AT VARIOUS LOCATIONS
ON A DEMAND BASIS

PCNs i40L, i40m, & i40n



STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	000I-469, 000N-469 & 000P-469	1	29

Plotting Date: 08/21/2015

INDEX OF SHEETS

Plot Scale - 1:200

Plotted From - trrc11951

File - ...\GuardRail Title Sheet.dgn

ESTIMATE OF QUANTITIES, 000I-469, PCN i40L, (Interstate)

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0198	Mobilization 2	2	Each
110E0700	Remove 3 Cable Guardrail	25	Ft
110E0730	Remove Beam Guardrail	100.0	Ft
110E0770	Remove W Beam Guardrail Breakaway Cable Terminal	1	Each
110E0800	Remove W Beam Guardrail End Terminal	1	Each
110E6230	Remove W Beam Guardrail for Reset	25.0	Ft
629E0100	3 Cable Guardrail	100	Ft
629E0110	NCHRP 350 Test Level 3 High Tension Cable Guardrail	100	Ft
629E0290	NCHRP 350 Test Level 3 High Tension Cable Guardrail Anchor Assembly	1	Each
629E0300	3 Cable Guardrail Slip Base Anchor Assembly	1	Each
629E1000	Repair 3 Cable Guardrail	100	Ft
629E1100	3 Cable Guardrail End Post	3	Each
629E1102	3 Cable Guardrail Intermediate Post	10	Each
629E1104	3 Cable Guardrail Post, Winter	15	Each
629E1106	Drive Down 3 Cable Guardrail Post	10	Each
629E1110	Cable Anchor Bracket	1	Each
629E1112	Cable Splice	1	Each
629E1114	3 Cable Guardrail J Hook Bolt	100	Each
629E1116	Steel Turnbuckle Cable End Assembly	1	Each
629E1118	Spring Cable End Assembly with Turnbuckle	2	Each
629E1120	W Beam to 3 Cable Transition Bracket	1	Each
629E1122	3 Cable Guardrail End Post Cap	5	Each
630E0200	Straight Class A Thrie Beam Rail	12.5	Ft
630E0210	Straight Class B Thrie Beam Rail	12.5	Ft
630E1150	Straight Double Class B W Beam Guardrail with Wood Posts	12.5	Ft
630E1200	Straight Class A W Beam Rail	75.0	Ft
630E1210	Straight Class B W Beam Rail	25.0	Ft
630E2000	W Beam to Thrie Beam Guardrail Transition	1	Each
630E2015	W Beam Guardrail Flared End Terminal	1	Each
630E2020	W Beam Guardrail Tangent End Terminal	1	Each
630E2030	W Beam Guardrail Breakaway Cable Terminal	1	Each
630E2110	Beam Guardrail Post and Block	10	Each
630E2120	Beam Guardrail Post and Block, Winter	5	Each
630E2210	Breakaway Cable Terminal End Rail	1	Each
630E2215	W Beam Guardrail End Section Buffer	1	Each
630E5120	Reset Thrie Beam Rail	12.5	Ft
630E5160	Reset W Beam Rail	12.5	Ft
630E5170	Reset Double W Beam Rail	12.5	Ft
630E5520	Drive Down Beam Guardrail Post	3	Each
630E5550	Reset Beam Guardrail Post and Block	5	Each
634E0010	Flagging	3.0	Hour
634E0125	Traffic Control for Guardrail Repair	2	Site
634E0420	Type C Advance Warning Arrow Panel	1	Each

ESTIMATE OF QUANTITIES, 000N-469, PCN i40M, (Non-Priority)

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0197	Mobilization 1	2	Each
009E0198	Mobilization 2	2	Each
009E0199	Mobilization 3	2	Each
110E0700	Remove 3 Cable Guardrail	25	Ft
110E0730	Remove Beam Guardrail	100.0	Ft
110E0770	Remove W Beam Guardrail Breakaway Cable Terminal	1	Each
110E0800	Remove W Beam Guardrail End Terminal	1	Each
110E6230	Remove W Beam Guardrail for Reset	25.0	Ft
629E0100	3 Cable Guardrail	100	Ft
629E0300	3 Cable Guardrail Slip Base Anchor Assembly	1	Each
629E1000	Repair 3 Cable Guardrail	100	Ft
629E1100	3 Cable Guardrail End Post	3	Each
629E1102	3 Cable Guardrail Intermediate Post	10	Each
629E1104	3 Cable Guardrail Post, Winter	15	Each
629E1106	Drive Down 3 Cable Guardrail Post	10	Each
629E1110	Cable Anchor Bracket	1	Each
629E1112	Cable Splice	1	Each
629E1114	3 Cable Guardrail J Hook Bolt	100	Each
629E1116	Steel Turnbuckle Cable End Assembly	1	Each
629E1118	Spring Cable End Assembly with Turnbuckle	2	Each
629E1120	W Beam to 3 Cable Transition Bracket	1	Each
629E1122	3 Cable Guardrail End Post Cap	5	Each
630E0200	Straight Class A Thrie Beam Rail	12.5	Ft
630E0210	Straight Class B Thrie Beam Rail	12.5	Ft
630E1150	Straight Double Class B W Beam Guardrail with Wood Posts	12.5	Ft
630E1200	Straight Class A W Beam Rail	75.0	Ft
630E1210	Straight Class B W Beam Rail	25.0	Ft
630E2000	W Beam to Thrie Beam Guardrail Transition	1	Each
630E2015	W Beam Guardrail Flared End Terminal	1	Each
630E2020	W Beam Guardrail Tangent End Terminal	1	Each
630E2030	W Beam Guardrail Breakaway Cable Terminal	1	Each
630E2110	Beam Guardrail Post and Block	10	Each
630E2120	Beam Guardrail Post and Block, Winter	5	Each
630E2210	Breakaway Cable Terminal End Rail	1	Each
630E2215	W Beam Guardrail End Section Buffer	1	Each
630E5120	Reset Thrie Beam Rail	12.5	Ft
630E5160	Reset W Beam Rail	12.5	Ft
630E5170	Reset Double W Beam Rail	12.5	Ft
630E5520	Drive Down Beam Guardrail Post	3	Each
630E5550	Reset Beam Guardrail Post and Block	5	Each
634E0010	Flagging	3.0	Hour
634E0125	Traffic Control for Guardrail Repair	6	Site
634E0420	Type C Advance Warning Arrow Panel	1	Each

ESTIMATE OF QUANTITIES, 000P-469, PCN i40N, (Priority)

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0197	Mobilization 1	2	Each
009E0198	Mobilization 2	2	Each
009E0199	Mobilization 3	2	Each
110E0700	Remove 3 Cable Guardrail	25	Ft
110E0730	Remove Beam Guardrail	100.0	Ft
110E0770	Remove W Beam Guardrail Breakaway Cable Terminal	1	Each
110E0800	Remove W Beam Guardrail End Terminal	1	Each
110E6230	Remove W Beam Guardrail for Reset	25.0	Ft
629E0100	3 Cable Guardrail	100	Ft
629E0300	3 Cable Guardrail Slip Base Anchor Assembly	1	Each
629E1000	Repair 3 Cable Guardrail	100	Ft
629E1100	3 Cable Guardrail End Post	3	Each
629E1102	3 Cable Guardrail Intermediate Post	10	Each
629E1104	3 Cable Guardrail Post, Winter	15	Each
629E1106	Drive Down 3 Cable Guardrail Post	10	Each
629E1110	Cable Anchor Bracket	1	Each
629E1112	Cable Splice	1	Each
629E1114	3 Cable Guardrail J Hook Bolt	100	Each
629E1116	Steel Turnbuckle Cable End Assembly	1	Each
629E1118	Spring Cable End Assembly with Turnbuckle	2	Each
629E1120	W Beam to 3 Cable Transition Bracket	1	Each
629E1122	3 Cable Guardrail End Post Cap	5	Each
630E0200	Straight Class A Thrie Beam Rail	12.5	Ft
630E0210	Straight Class B Thrie Beam Rail	12.5	Ft
630E1150	Straight Double Class B W Beam Guardrail with Wood Posts	12.5	Ft
630E1200	Straight Class A W Beam Rail	75.0	Ft
630E1210	Straight Class B W Beam Rail	25.0	Ft
630E2000	W Beam to Thrie Beam Guardrail Transition	1	Each
630E2015	W Beam Guardrail Flared End Terminal	1	Each
630E2020	W Beam Guardrail Tangent End Terminal	1	Each
630E2030	W Beam Guardrail Breakaway Cable Terminal	1	Each
630E2110	Beam Guardrail Post and Block	10	Each
630E2120	Beam Guardrail Post and Block, Winter	5	Each
630E2210	Breakaway Cable Terminal End Rail	1	Each
630E2215	W Beam Guardrail End Section Buffer	1	Each
630E5120	Reset Thrie Beam Rail	12.5	Ft
630E5160	Reset W Beam Rail	12.5	Ft
630E5170	Reset Double W Beam Rail	12.5	Ft
630E5520	Drive Down Beam Guardrail Post	3	Each
630E5550	Reset Beam Guardrail Post and Block	5	Each
634E0010	Flagging	3.0	Hour
634E0125	Traffic Control for Guardrail Repair	6	Site
634E0420	Type C Advance Warning Arrow Panel	1	Each

WORK DESCRIPTION

Work on the contract shall include the following:

1. Repair of guardrail at various locations in the Rapid City Region on a demand basis.

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2015 Edition and Required Provisions, Supplemental Specifications, and Special Provisions as included in the Proposal.

CONTRACT TIME PROVISIONS

1. The contract will expire on September 30, 2016.

2. At such time as repairs are required, the Contractor will be notified. The Contractor will have 7 calendar days to complete the repairs.

UTILITIES

The Contractor shall contact the involved utility companies through South Dakota One Call 811 or (1-800-781-7474) prior to starting work. It shall be the responsibility of the Contractor to coordinate work with the utility owners to avoid damage to existing facilities.

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor shall contact the Project Engineer to determine modifications that will be necessary to avoid utility impacts.

MOBILIZATION

If more than one location within an area is to be repaired, the Contractor will be compensated for only one mobilization per area.

Mobilization 1 is the cost of mobilization per each time the Contractor is called in by the Belle Fourche Area Engineer, or his designated representative, to perform guardrail repair within the Belle Fourche Area.

Mobilization 2 is the cost of mobilization per each time the Contractor is called in by the Rapid City Area Engineer, or his designated representative, to perform guardrail repair within the Rapid City Area.

Mobilization 3 is the cost of mobilization per each time the Contractor is called in by the Custer Area Engineer, or his designated representative, to perform guardrail repair within the Custer Area

Mobilization will be paid once each time the Contractor is called to repair guardrail, regardless of the number of sites requiring repair within the project limits.

Guardrail repairs will be limited to all Interstate and State highways within the boundaries of the Rapid City Region. Maintenance maps for priority and non-priority routes are available at the Rapid City Region office.

TRAFFIC CONTROL

The bid item “Traffic Control for Guardrail Repair” shall include all necessary traffic control devices as required by these plans and shall be measured and paid and the contract unit price per “site”. The Contractor shall be compensated each time they are required to mobilize to a “site” for guardrail repair. If the Contractor relocates the traffic control devices to a different location during the same mobilization, additional compensation will not be made and it shall be considered the same “site”.

Traffic shall be restored to the normal lanes during non-working hours.

RESTORATION OF DISTURBED AREAS

Areas disturbed as a result of the work necessary to repair guardrail shall be reshaped and/or restored to the satisfaction of the Engineer. The disturbed areas shall be tilled to a minimum depth of three inches and seeded with the following seed mix rate:

Type F Permanent Seed Mixture shall consist of the following:

Grass Species	Variety	Pure Live Seed (PLS) (Pounds/Acre)
Western Wheatgrass	Flintlock, Rodan, Rosana	7
Green Needlegrass	Lodorm	4
Sideoats Grama	Butte, Killdeer, Pierre, Trailway	3
Blue Grama	Bad River, Willis	2
Oats or Spring Wheat: April through May; Winter Wheat: August through November		10
	Total:	26

All costs for reshaping, leveling, tilling, and seeding disturbed areas shall be incidental to the various bid items on the project.

GUARDRAIL

When guardrail adjoining bridge ends is ordered to be repaired, the contractor shall replace with the same size and type as the existing guardrail.

When a W beam guardrail end terminal is replaced, the new end terminal shall be of the same type (flared or tangent) that was originally installed.

Beam Guardrail Post and Block, Winter - Includes the additional cost for removal and installation of a Beam Guardrail Wood Post and Block when there is at least one foot of solid frozen ground at the work site. This bid item shall be an additional payment. (i.e. the Contractor will be paid once for the respective Beam Guardrail Post and Block bid item and once for Beam Guardrail Post and Block, Winter for each post when the Engineer determines winter conditions apply).

Cable Guardrail Post, Winter - Includes the additional costs for removal and installation of a 3 Cable I Beam Steel and 3 Cable Flanged Channel Post when there is in excess of one foot of solid frozen ground at the work site. This bid item shall be an additional payment. (i.e. the Contractor will be paid once for the respective 3 Cable Guardrail Post bid item and once for 3 Cable Guardrail Post, Winter for each post when the Engineer determines winter conditions apply).

All reset portions of W Beam and Thrie Beam Guardrail sections shall include the removal of wood guardrail posts and resetting these posts to the proper alignment with the steel beam guardrail. Payment for this work will be the same for frozen or unfrozen ground.

Repair 3 Cable Guardrail – Includes all costs for replacing and repairing damaged cable, realigning posts, and the tensioning of the three cable guardrail. Payment for this item is applicable only when the cable is replaced, broken cable repaired, or the existing cable rail required realigning and retensioning.

"3 Cable Guardrail Intermediate Post" includes all costs to furnish and install either I Beam or Flanged type of posts. The post for this item shall be furnished and installed consistent with the type of posts presently in place at the proposed repair site.

"Beam Guardrail Post and Block" shall include all costs to furnish and install. 7’ long posts shall be used when placed at the hinge point of the embankment

W Beam Guardrail Breakaway Cable Terminal will be repaired only when they are behind 3 Cable Guardrail. W Beam Guardrail Breakaway Cable Terminal - Includes the costs of removing damaged components of the BCT System, furnishing and installing new Wood Breakaway End Posts (2), W Beam End Section (Buffer) 11” + radius, related items and all hardware to attach same. Any other BCT items that are required will be paid for at invoice cost plus shipping, taxes and ten percent for profit.

GUARDRAIL (CONTINUED)

W Beam Guardrail BCT’s or MELT’s that are damaged and are not behind 3 Cable guardrail will be replaced with a new W Beam Guardrail End Terminal. Approved products are available at the following web address. http://apps.sd.gov/Applications/HC54ApprovedProducts/main.asp

The Contractor may be required to furnish some items that are not listed in the Contract Proposal. The Contractor shall furnish the invoice and will be paid invoice cost plus shipping, handling, taxes and 10 percent for profit. The Contractor is required to receive prior approval of the Engineer before making these purchases. Installation cost for these items shall be incidental to the contract unit prices for the various items.

The Contractor shall place “State Furnished Asphalt Concrete Cold Mix” around the posts to fill and level any voids created by the driving of the posts through the asphalt. This material will be available at the SDDOT maintenance in Rapid City. The material shall be placed ½” high around the post to force the water to drain away from the post. Cost for this work shall be incidental to the various bid items on the project.

All costs to furnish and install new bolts, nuts, washers, nails, misc. shall be incidental to the various bid items on the project. All removed guardrail items that are not reused shall become the property of the Contractor.

HIGH TENSION CABLE GUARDRAIL

The Contractor shall furnish and install a 3 or 4 cable high tension guardrail system that meets the Test Level 3 crash testing requirements of National Cooperative Highway Research Program (NCHRP) 350 or current Manual for Assessing Safety Hardware (MASH). The maximum dynamic deflection of the system shall be less than 8 feet and the maximum post spacing shall be 16 feet unless specified otherwise in the plans.

The high tension cable guardrail system shall be in compliance with Specifications Section 6.9 Buy America.

The Contractor shall install the system according to the manufacturer's installation recommendations except where stated otherwise in the plans. A copy of the detail drawings and installation instructions for the high tension cable guardrail and anchor assemblies shall be given to the Engineer a minimum of 4 weeks prior to installation of the high tension cable guardrail system.

All posts shall be galvanized and inserted into driven galvanized steel sleeves with soil plates.

Reflective sheeting shall be placed back-to-back on every other post cap or cable spacer and on the cable release post. The sheeting shall be in conformance with Section 982.2 K.2. of the Specifications. The color of the reflective sheeting shall be the same as the nearest pavement marking.

The cables provided shall be pre-stretched in the factory.

The Contractor shall check and adjust the tension of the cables a minimum of 3 weeks after installation and not longer than 6 weeks after installation. Cost for this work shall be incidental to the contract unit price per foot for "NCHRP 350 Test Level 3 High Tension Cable Guardrail".

The Contractor shall provide a signed letter of compliance to the Engineer upon completion of the high tension cable guardrail installation(s) stating that the high tension cable barrier system has been installed in conformance to the installation instructions, specifications, and at a minimum meets the TL-3 crash test requirements of NCHRP 350 or MASH 2009.

The high tension cable guardrail shall be measured along the centerline of the cable guardrail from center of anchor assembly to center of anchor assembly to the nearest foot. Example: If the system utilizes 4 anchor footings in the anchor assembly, then the center of the anchor assembly would be centered between the 2nd and 3rd footing.

All costs for furnishing and installing the 3 or 4 cable high tension guardrail system including all labor, materials, and equipment shall be incidental to the contract unit price per foot for "NCHRP 350 Test Level 3 High Tension Cable Guardrail".

HIGH TENSION CABLE GUARDRAIL ANCHOR ASSEMBLY

The beginning and end of each "run" of high tension cable guardrail shall terminate with an anchor assembly that meets the Test Level 3 crash testing requirements of NCHRP 350 or MASH 2009.

The footing for the anchor assembly shall be designed to allow for 1 inch maximum of lateral deflection. The allowable design soil pressure shall be 1000 psf. The top 2 feet of soil pressure shall be neglected in the design of the footing. The footing shall be a minimum of 5' deep. The footing design shall be submitted through proper channels to the Office of Bridge Design for approval a minimum of 4 weeks prior to construction of the anchor footings.

All costs for furnishing and installing the High Tension Cable Guardrail Anchor Assembly including all labor, equipment, and materials which include the anchor footing, hardware, and all attachments to the anchor footing, shall be incidental to the contract unit price per each for "NCHRP 350 Test Level 3 High Tension Cable Guardrail Anchor Assembly".

GENERAL NOTES:

Either flanged channel steel posts or S3x5.7 steel I beam posts shall be used, but post type shall be consistent thoughout the project. The S3x5.7 Steel I Beam post shall be used for the end posts.

All costs associated with furnishing and constructing the 3 cable guardrail anchor assembly including the concrete anchor, cable anchor bracket, compensating device, steel turnbuckle cable assembly, and necessary hardware shall be incidental to the contract unit price per each for "3 Cable Guardrail Anchor Assembly".

All costs associated with furnishing and constructing the 3 cable guardrail including posts, cable, cable splices, and hardware shall be incidental to the contract unit price per foot for "3 Cable Guardrail".

The following table and criteria shall apply to the arrangement of the Spring Cable End Assemblies (Compensation Devices) and Turnbuckle Cable End Assemblies:

LENGTH OF CABLE RUN	CRITERIA FOR ARRANGEMENT OF THE SPRING CABLE END ASSEMBLIES (COMPENSATION DEVICES) AND TURNBUCKLE CABLE END ASSEMBLIES
Less than 500'	Use turnbuckle on the approaching traffic end and compensating device on the other end of each individual cable, except in the W Beam to 3 Cable Transition where all compensating devices shall be provided at the bridge ends.
Greater than 500' to 1000'	Use compensating device on each end of each individual cable.
Greater than 1000'	Start new run by interlacing at last parallel post as shown on sheet 2 of 6.

All Compensating Devices shall be attached to the cable anchor bracket when one end of the run is attached to a bridge.

Compensating Devices must have a spring rate of 450 ± 50 pounds per inch and shall have a total available travel of 6 inches minimum.

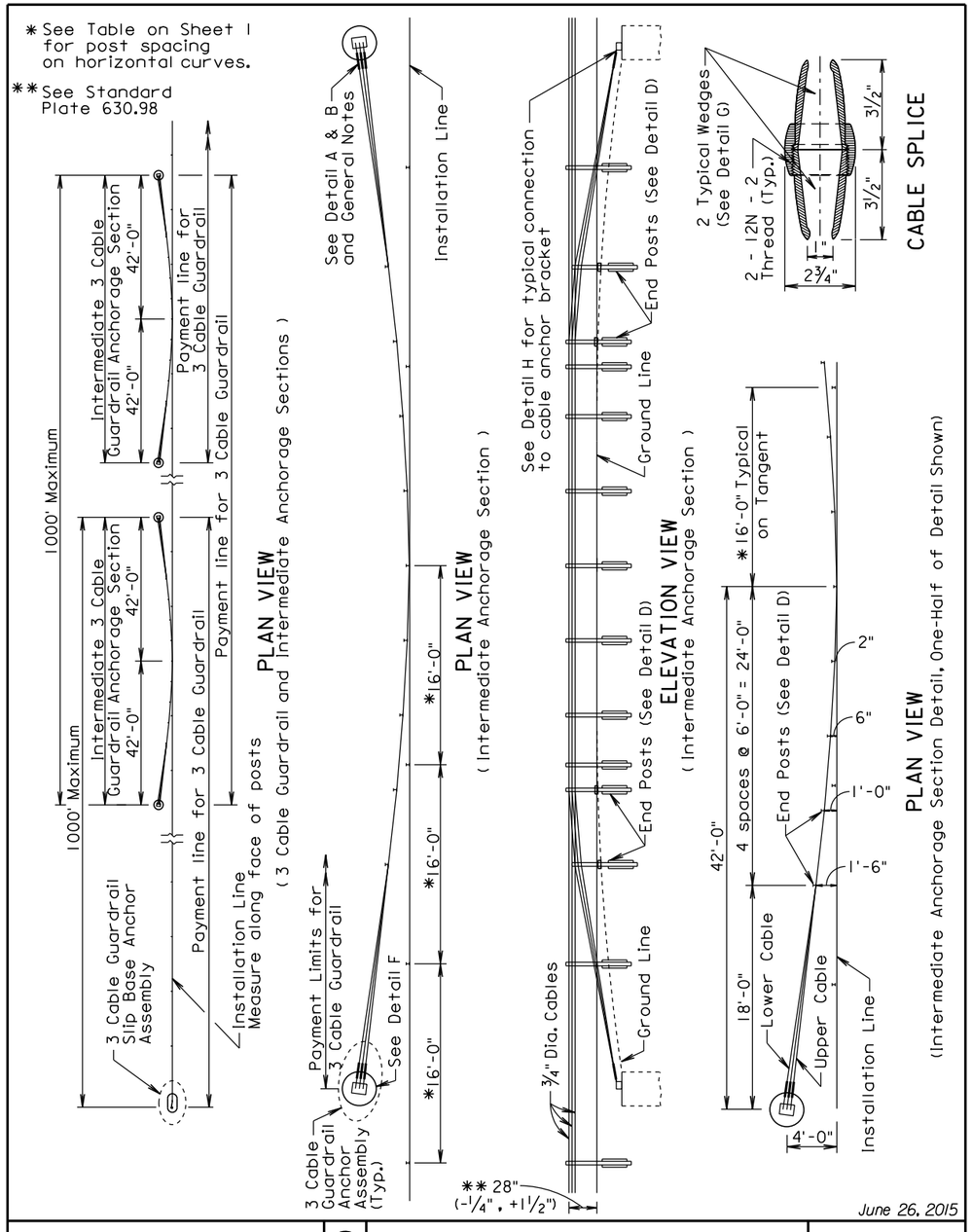
The cable shall be retensioned after the initial 2 week pretension period in accordance with the following table:

CABLE TENSIONING SPECIFICATIONS													
Temperature Range (Degree F)	-20 to -11	-10 to -1	0 to 9	10 to 19	20 to 29	30 to 39	40 to 49	50 to 59	60 to 69	70 to 79	80 to 89	90 to 99	100 to 109	110 to 120
Spring Compression (Inch)	4 1/4	4	3 3/4	3 1/2	3 1/4	3	2 3/4	2 1/2	2 1/4	2	1 3/4	1 1/2	1 1/4	1

POST SPACING FOR HORIZONTAL CURVES	
Roadway ℄ Curvature	Maximum Post Spacing (Ft)
1° and Less	16'
Greater than 1° to 8°	12'
Greater than 8° to 13°	8'
Greater than 13°	NOT ALLOWED

June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	3 CABLE GUARDRAIL (LOW TENSION)	PLATE NUMBER 629.01
			Sheet 1 of 6



June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	3 CABLE GUARDRAIL (LOW TENSION)	PLATE NUMBER 629.01
			Sheet 2 of 6

Published Date: 3rd Qtr. 2015

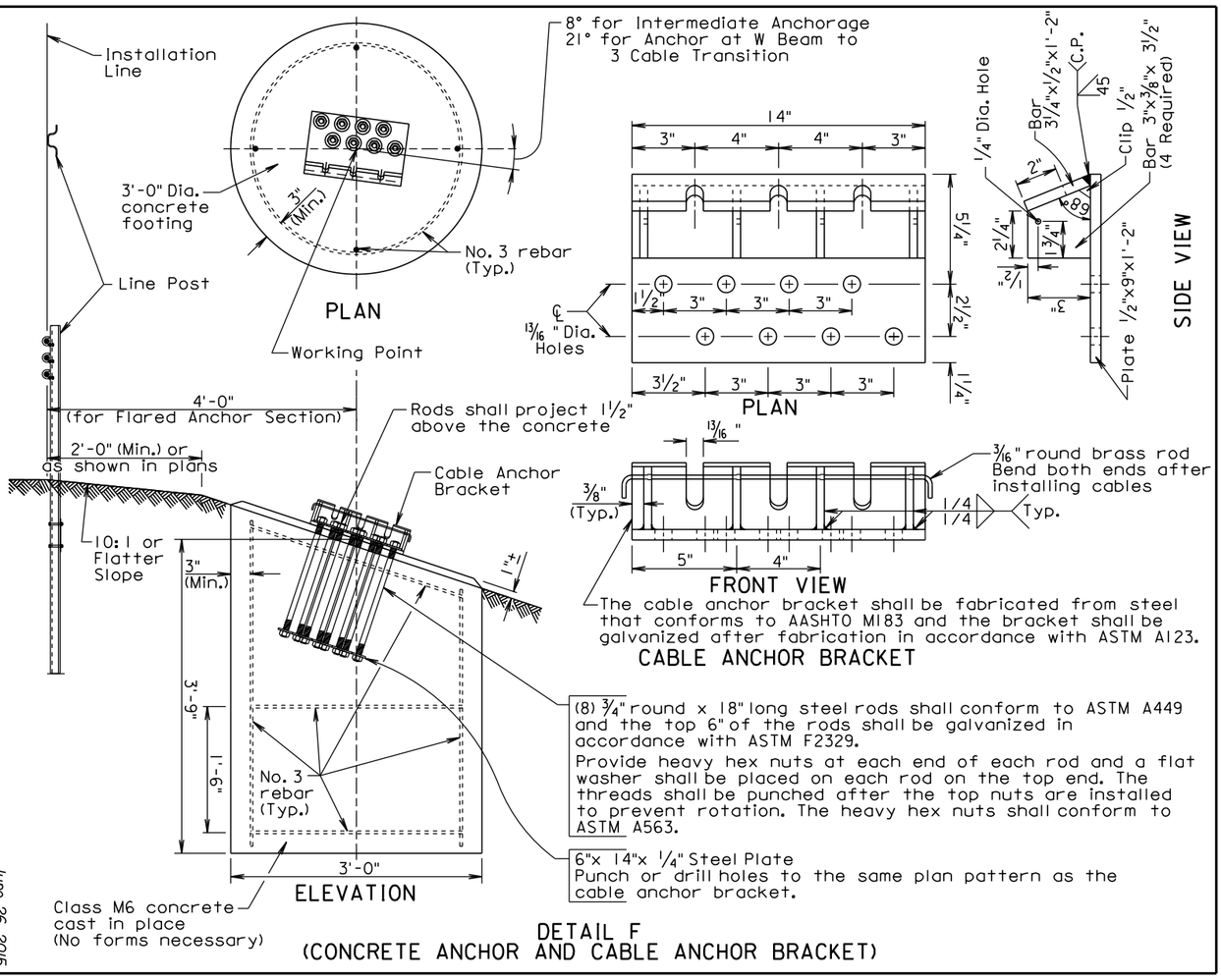
SDDOT

3 CABLE GUARDRAIL
(LOW TENSION)

PLATE NUMBER
629.01

Sheet 3 of 6

June 26, 2015



DETAIL F
(CONCRETE ANCHOR AND CABLE ANCHOR BRACKET)

Published Date: 3rd Qtr. 2015

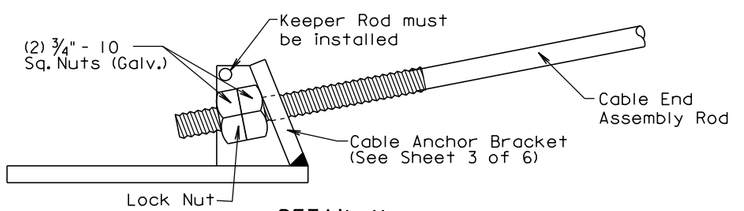
SDDOT

3 CABLE GUARDRAIL
(LOW TENSION)

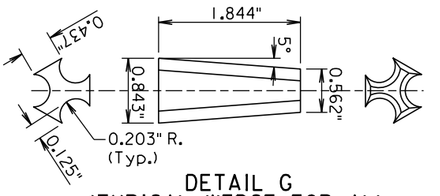
PLATE NUMBER
629.01

Sheet 4 of 6

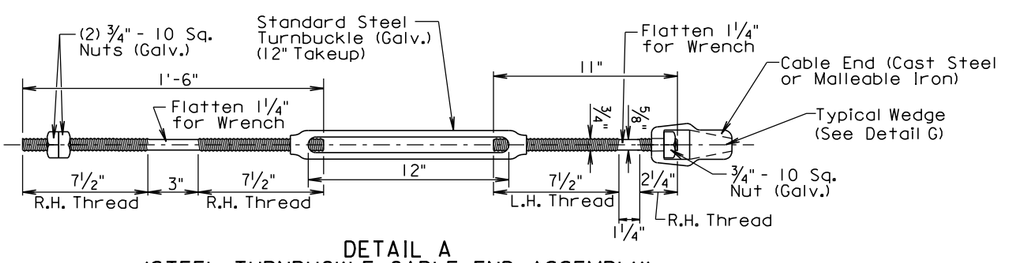
June 26, 2015



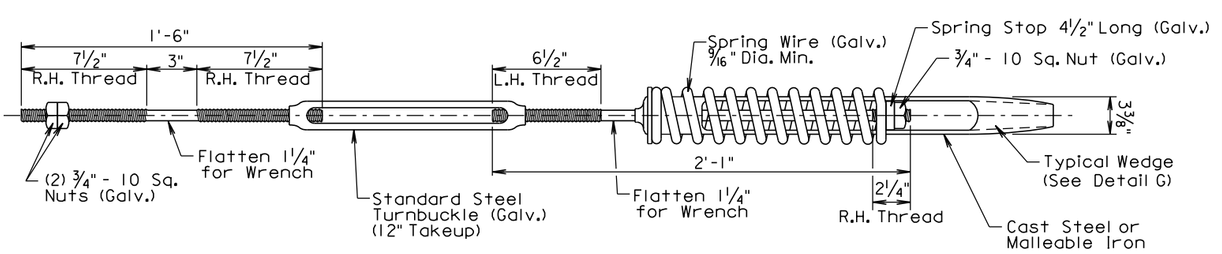
DETAIL H
(CABLE END ASSEMBLY ROD
CONNECTION TO CABLE ANCHOR BRACKET)



DETAIL G
(TYPICAL WEDGE FOR ALL
SPLICES AND CABLE
FITTINGS)



DETAIL A
(STEEL TURNBUCKLE CABLE END ASSEMBLY)
Minimum Tensile Strength = 25,000 Lbs.



DETAIL B
(SPRING CABLE END ASSEMBLY WITH TURNBUCKLE)
(COMPENSATING DEVICE)

STATE OF SOUTH DAKOTA

PROJECT
0001-469, 000N-469
& 000P-469

SHEET
6

TOTAL SHEETS
29

Published Date: 3rd Qtr. 2015

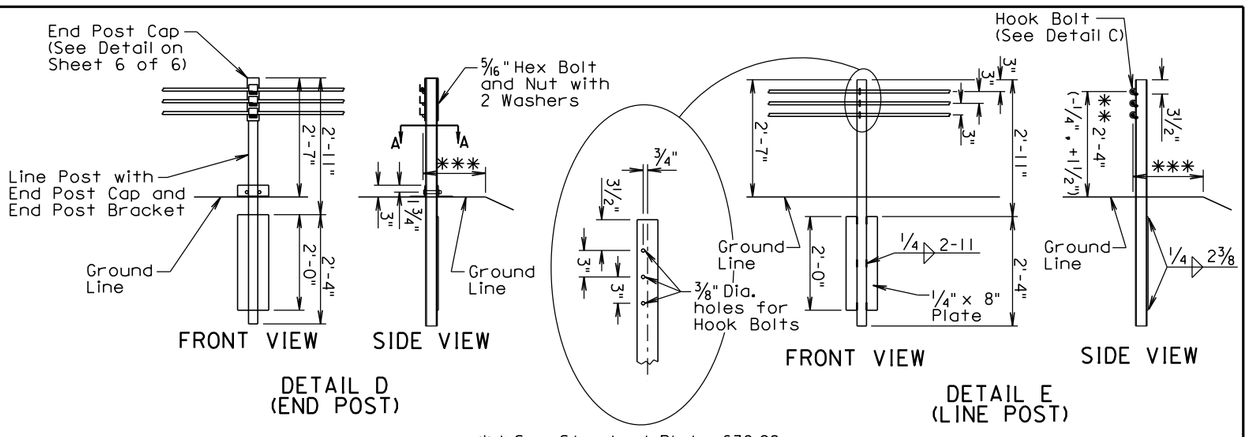
SDDOT

3 CABLE GUARDRAIL
(LOW TENSION)

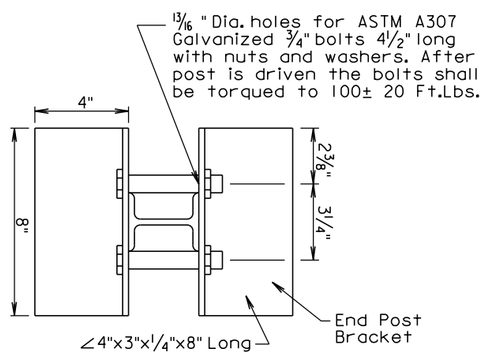
PLATE NUMBER
629.01

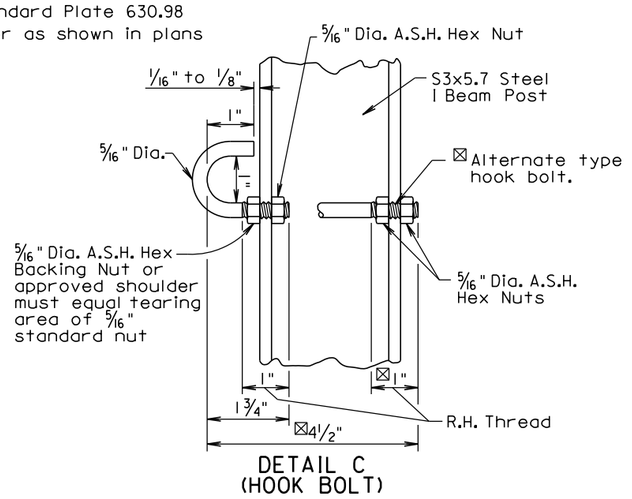
Sheet 5 of 6

June 26, 2015



** See Standard Plate 630.98
*** 2' (Min.) or as shown in plans





S3x5.7 STEEL I BEAM POST
FOR 3 CABLE GUARDRAIL

Published Date: 3rd Qtr. 2015

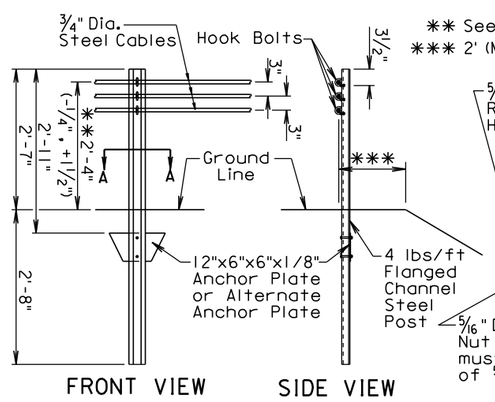
SDDOT

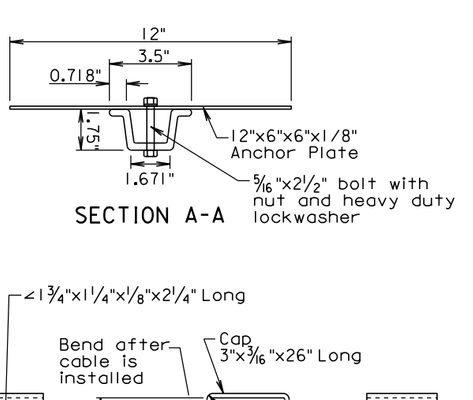
3 CABLE GUARDRAIL
(LOW TENSION)

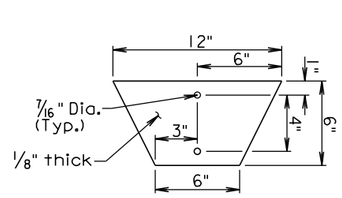
PLATE NUMBER
629.01

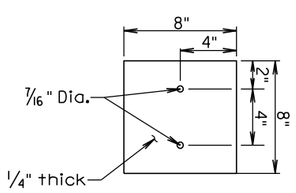
Sheet 6 of 6

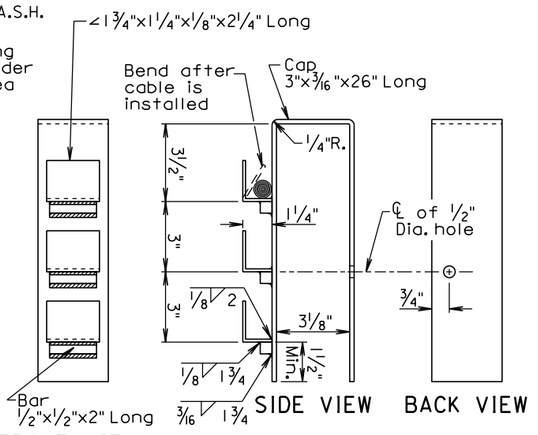
June 26, 2015











FLANGED CHANNEL STEEL POST
FOR 3 CABLE GUARDRAIL

GENERAL NOTES:

Flanged channel steel posts shall be produced from high strength steel in accordance with ASTM A499, Grade 60.

Anchor plates shall be in conformance with ASTM A709, Grade 36.

Bolt shall be in conformance with ASTM A354 Grade BD or BC. Nut shall be in conformance with ASTM A563 Grade DH.

Bolt shall be galvanized in accordance with ASTM F2329.

Finish for the post and anchor plate shall be a baked on high quality dark green enamel.

Alternate anchor plate may be unfinished.

STATE OF SOUTH DAKOTA

PROJECT
0001-469, 000N-469
& 000P-469

SHEET
7

TOTAL SHEETS
29

Published Date: 3rd Qtr. 2015

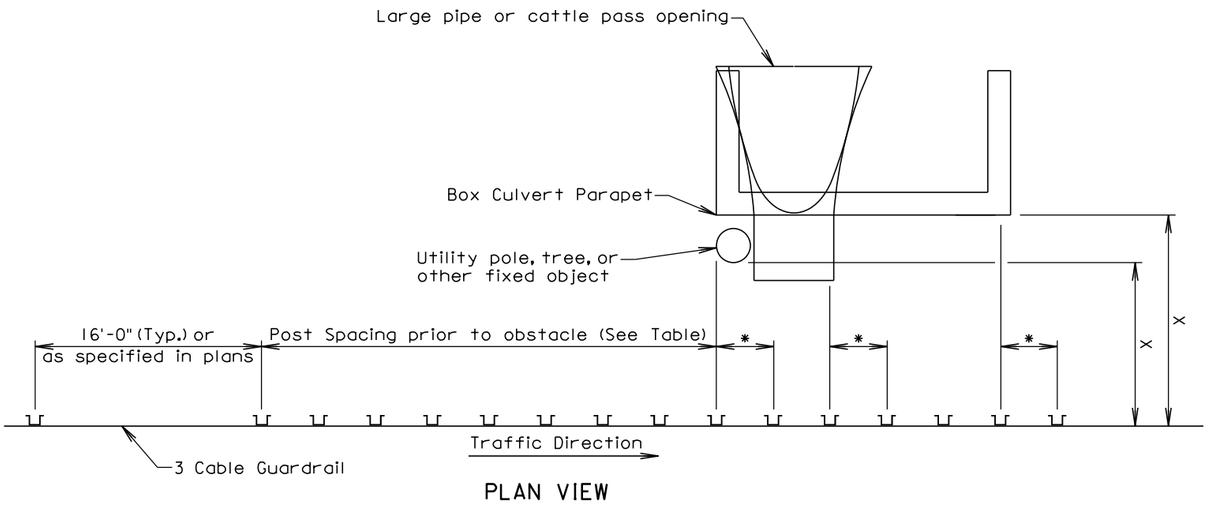
SDDOT

3 CABLE GUARDRAIL (LOW TENSION) POST SPACING FOR DEFLECTION CONTROL

PLATE NUMBER 629.02

Sheet 1 of 1

December 16, 2014



PLAN VIEW

POST SPACING PRIOR TO OBSTACLE		
X Deflection Distance (Ft)	Number of Post Spaces	Post Spacing (Ft)
10.5 to 11.4	8	4
11.5 to 12.9	6	8
13.0 to 14.9	4	12
15 and Greater	3	16

GENERAL NOTES:

* Post spacing for deflection control shall continue to one post past the obstacle for one-way traffic.

Post spacing for deflection control shall be provided on both sides of the obstacle for two-way traffic.

For illustrational purposes, the 3 cable guardrail posts and post spacings shown on this standard plate depict the situation when there is a box culvert 10.5' to 11.49' away from the 3 cable guardrail and the traffic is one-way.

This standard plate shall not be used for high tension cable guardrail installations.

Published Date: 3rd Qtr. 2015

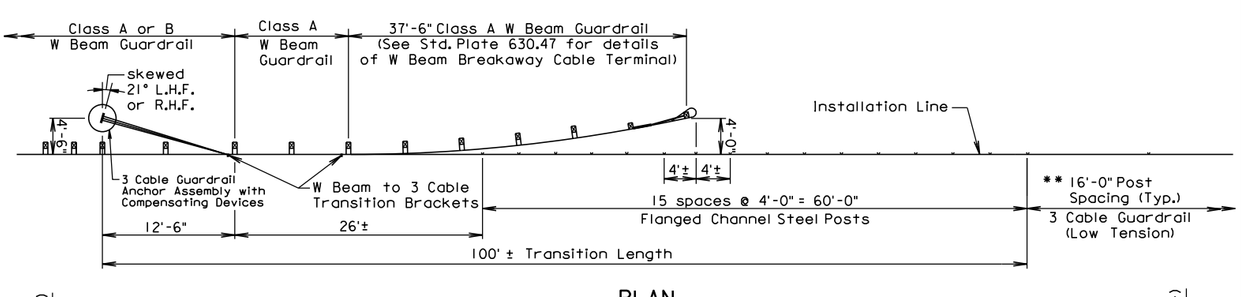
SDDOT

W BEAM TO 3 CABLE TRANSITION

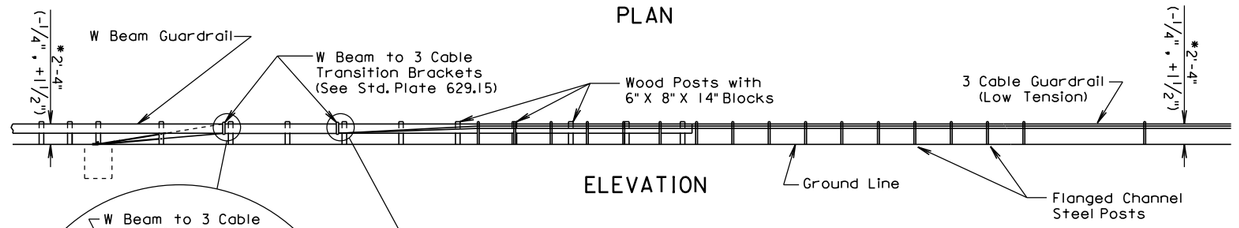
PLATE NUMBER 629.05

Sheet 1 of 1

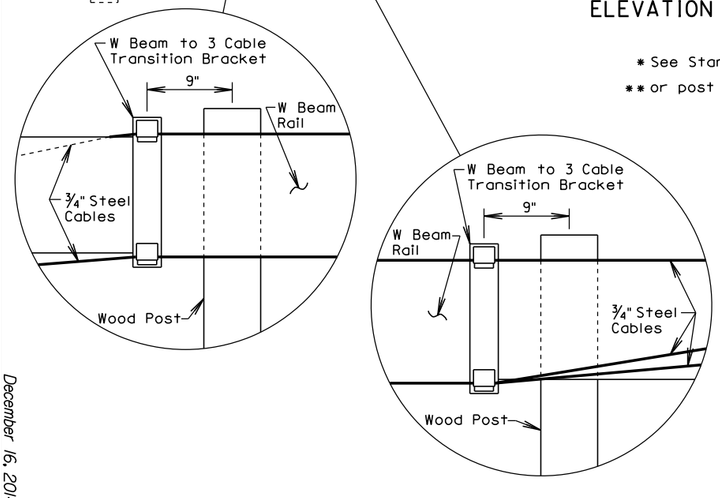
December 16, 2014



PLAN



ELEVATION



* See Standard Plate 630.98

** or post spacing as specified in the plans

GENERAL NOTES:

Flanged channel steel posts are shown on this standard plate, however, S3 X 5.7 steel I beam posts may be substituted for the flanged channel steel posts.

All costs associated with furnishing and installing the W Beam to 3 Cable Transition Bracket shall be incidental to the contract unit price per Ft. for "3 Cable Guardrail", "Reset 3 Cable Guardrail", or "Reset 3 Cable Guardrail, Cable Only".

See Standard Plates 630.31, 630.32, and 630.33 for details and payment information for W Beam Guardrail.

See Standard Plate 629.01 for details and payment information for 3 Cable Guardrail.

STATE OF SOUTH DAKOTA

PROJECT 000I-469, 000N-469 & 000P-469

SHEET 8

TOTAL SHEETS 29

Published Date: 3rd Qtr. 2015

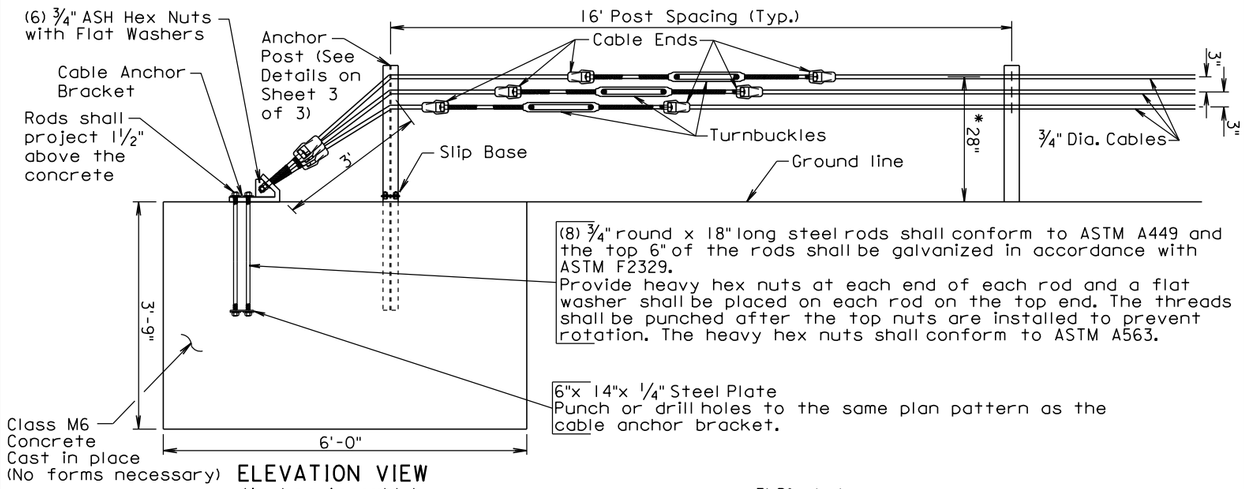
SDDOT

3 CABLE GUARDRAIL SLIP BASE ANCHOR ASSEMBLY

PLATE NUMBER 629.10

June 26, 2015

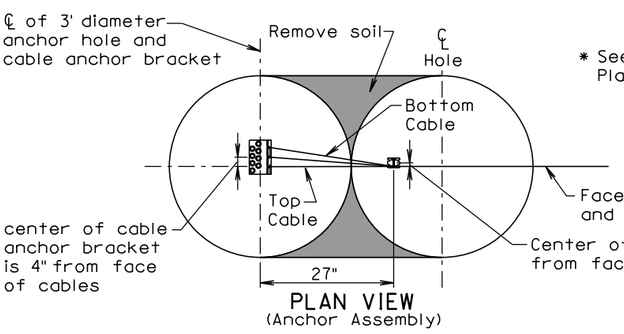
Sheet 1 of 3



(8) 3/4" round x 18" long steel rods shall conform to ASTM A449 and the top 6" of the rods shall be galvanized in accordance with ASTM F2329.
Provide heavy hex nuts at each end of each rod and a flat washer shall be placed on each rod on the top end. The threads shall be punched after the top nuts are installed to prevent rotation. The heavy hex nuts shall conform to ASTM A563.

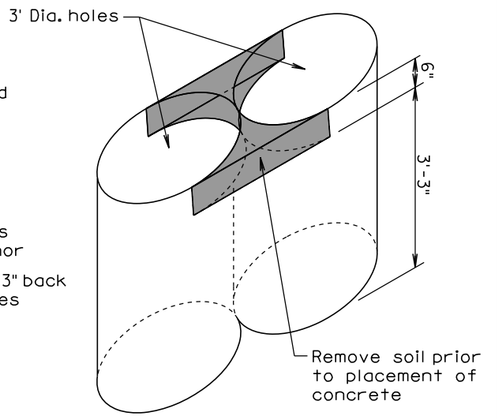
6"x 14"x 1/4" Steel Plate
Punch or drill holes to the same plan pattern as the cable anchor bracket.

ELEVATION VIEW
(Anchor Assembly)



* See Standard Plate 630.98

PLAN VIEW
(Anchor Assembly)



ISOMETRIC VIEW

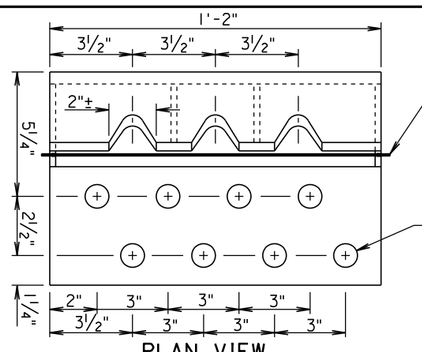
ANCHOR CONSTRUCTION NOTES:

1. Auger two 3' diameter by 3'-9" deep holes tangent to each other.
2. Clean out the top 6 inches of soil between the holes.
3. Place concrete in holes with anchor bolts and slip base stub post in place.
4. For informational purposes the neat line concrete volume of the anchor is 1.9 cubic yards.

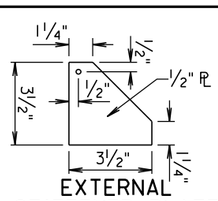
Published Date: 3rd Qtr. 2015

SDDOT

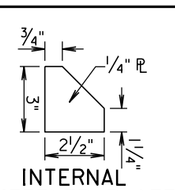
3 CABLE GUARDRAIL SLIP BASE ANCHOR ASSEMBLY



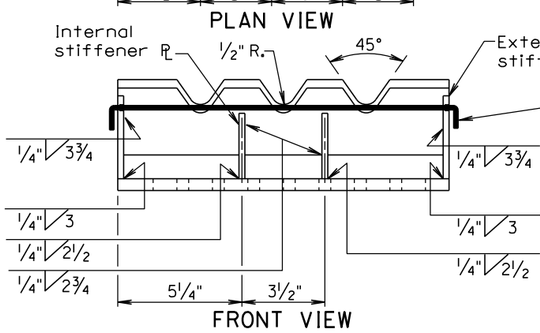
PLAN VIEW



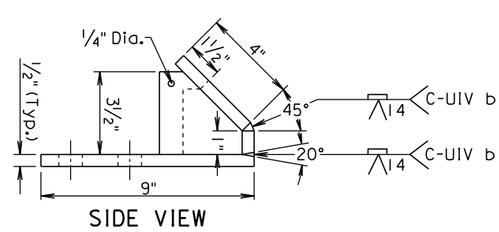
EXTERNAL STIFFENER PLATE



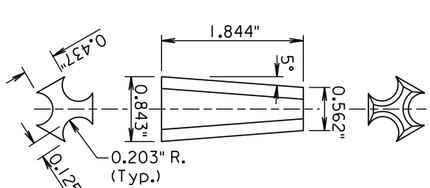
INTERNAL STIFFENER PLATE



FRONT VIEW

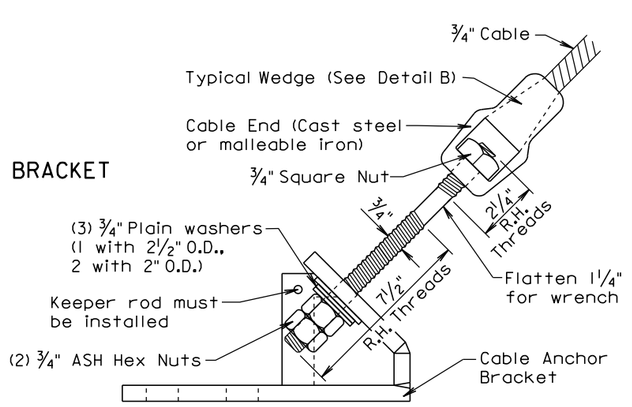


SIDE VIEW



DETAIL B
(Typical Wedge for All Splices and Cable Fittings)

CABLE ANCHOR BRACKET



CABLE END ASSEMBLY ROD CONNECTION TO CABLE ANCHOR BRACKET

PLATE NUMBER 629.10

June 26, 2015

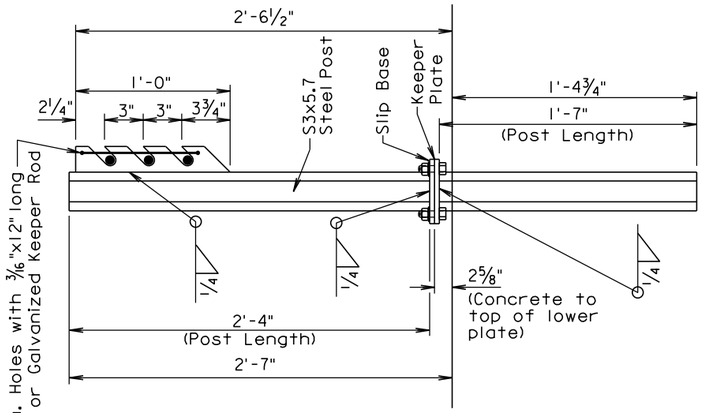
Sheet 2 of 3

STATE OF SOUTH DAKOTA

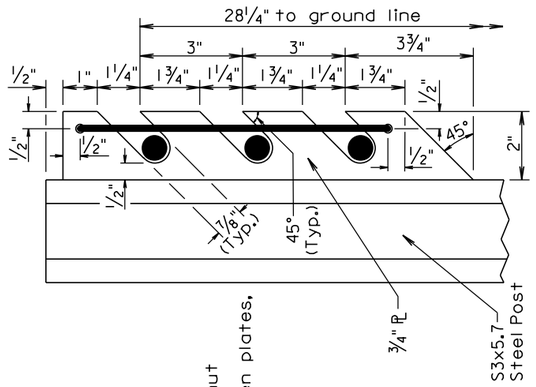
PROJECT 000I-469, 000N-469 & 000P-469

SHEET 9

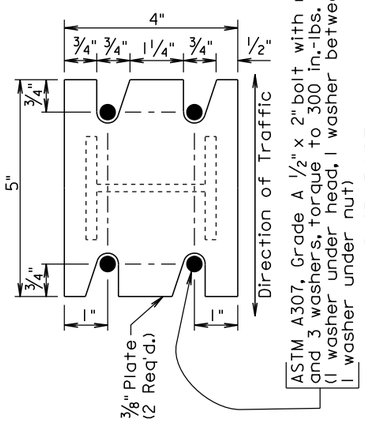
TOTAL SHEETS 29



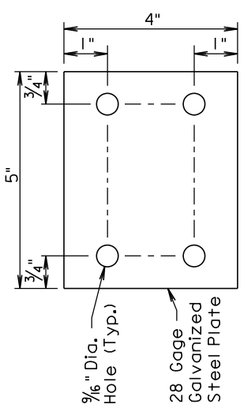
ANCHOR POST



ANCHOR POST PLATE



SLIP BASE
(Keeper Plate not shown)



KEEPER PLATE

GENERAL NOTES:

Anchor post shall be a S3x5.7 rolled steel section. Post and plates shall conform to ASTM A709, Grade 36 and shall be galvanized in accordance with ASTM A123.

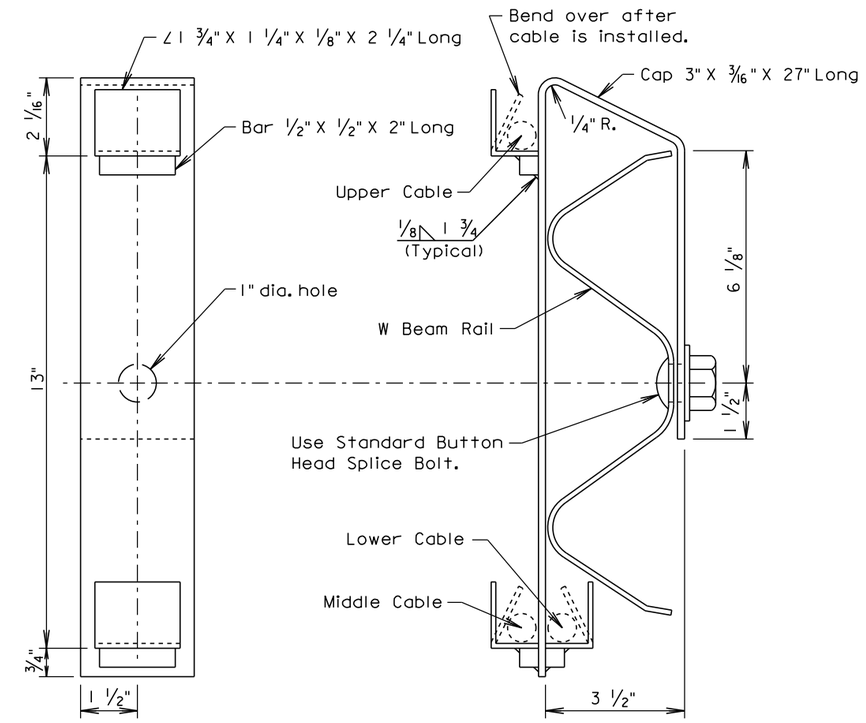
¾" round wire cable shall consist of three strands (7 wires per strand) and have a minimum tensile strength of 25,000 pounds.

Cast steel elements shall conform to AASHTO M103 (ASTM 27-73) grade U-60-30.

All costs associated with furnishing and constructing the 3 cable guardrail slip base anchor assembly including the concrete anchor, cable anchor bracket, anchor bolts, plates, slip base stub post, steel turnbuckles, cable ends, U-bolt cable clips, and necessary hardware shall be incidental to the contract unit price per each for "3 Cable Guardrail Slip Base Anchor Assembly".

June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	3 CABLE GUARDRAIL SLIP BASE ANCHOR ASSEMBLY	PLATE NUMBER 629.10
			Sheet 3 of 3



ELEVATION
(TRANSITION BRACKET)

END VIEW
(W BEAM RAIL AND TRANSITION BRACKET)

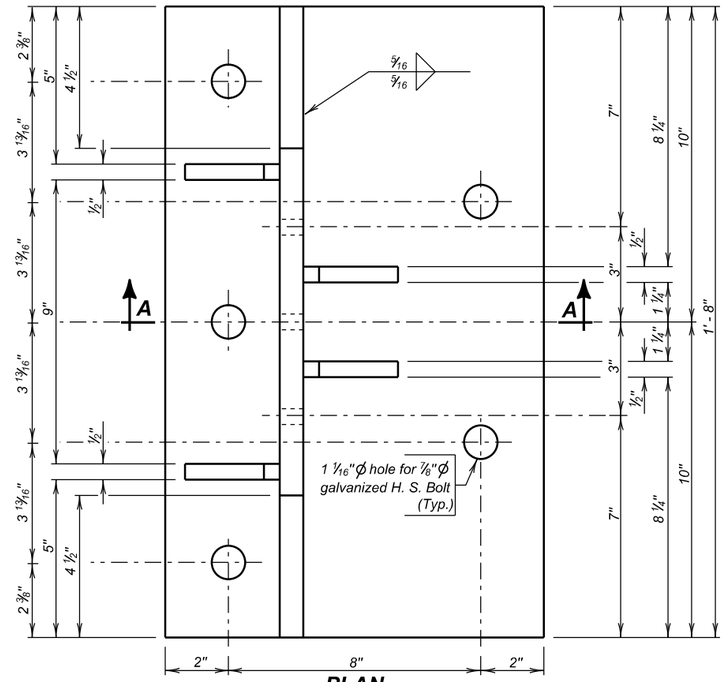
GENERAL NOTES:

Steel used in the fabrication of the bracket shall conform to ASTM A36 and the bracket shall be galvanized after fabrication in accordance with ASTM A123.

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM TO 3 CABLE TRANSITION BRACKET	PLATE NUMBER 629.15
			Sheet 1 of 1

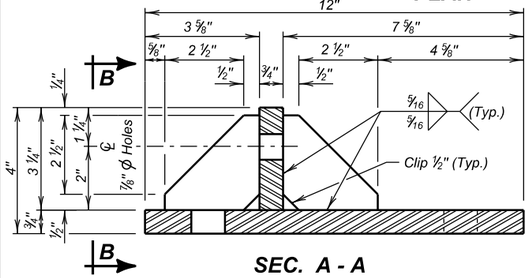
STATE OF SOUTH DAKOTA	PROJECT	SHEET	TOTAL SHEETS
	000I-469, 000N-469 & 000P-469	11	29



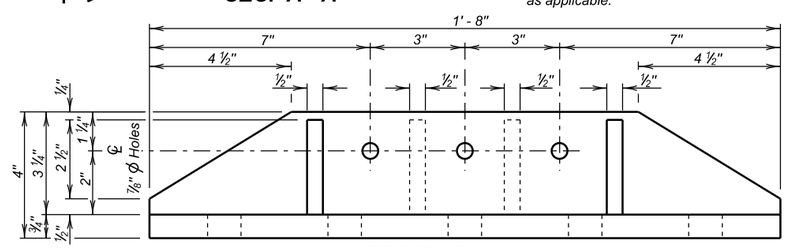
PLAN

GENERAL NOTES:

1. All steel shall conform to ASTM A709 Grade 36.
2. Welding and weld inspection shall be in conformance with AWS/ANSI D1.1 (Current Year) Structural Welding Code - Steel.
3. After fabrication, galvanize in accordance with AASHTO M111 (ASTM A123).
4. Bolts, nuts, and washers shall be provided with each assembly. Bolts shall be galvanized and conform to the requirements of ASTM A307 or A449. Plain washers shall be galvanized and conform to ASTM F844.
5. All Costs associated with furnishing and installing the 3 cable guardrail connection assembly shall be incidental to the contract unit price for the bid items "Class A45 Concrete, Bridge Deck", "Class A45 Concrete, Bridge Repair", or "3 Cable Guardrail", as applicable.



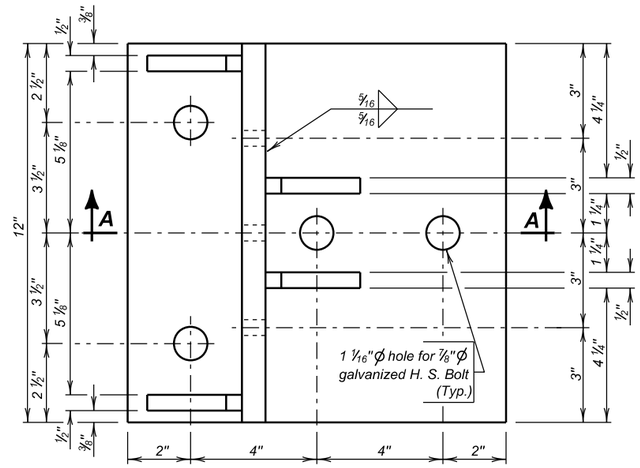
SEC. A - A



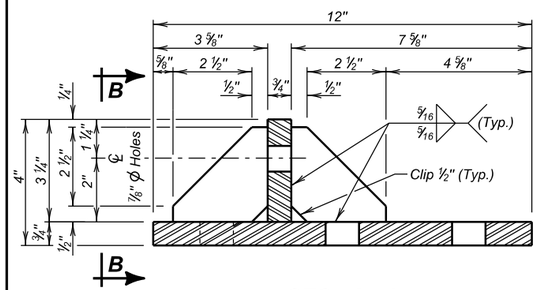
VIEW B - B

June 26, 2012

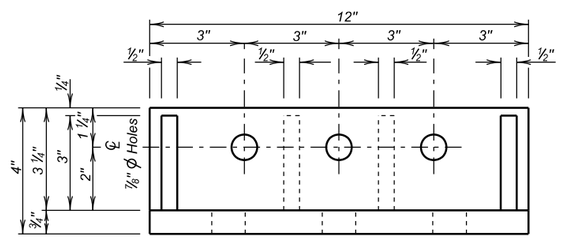
Published Date: 3rd Qtr. 2015	SDDOT	3 CABLE GUARDRAIL CONNECTION ASSEMBLY	PLATE NUMBER 629.30
			Sheet 1 of 1



PLAN



SEC. A - A



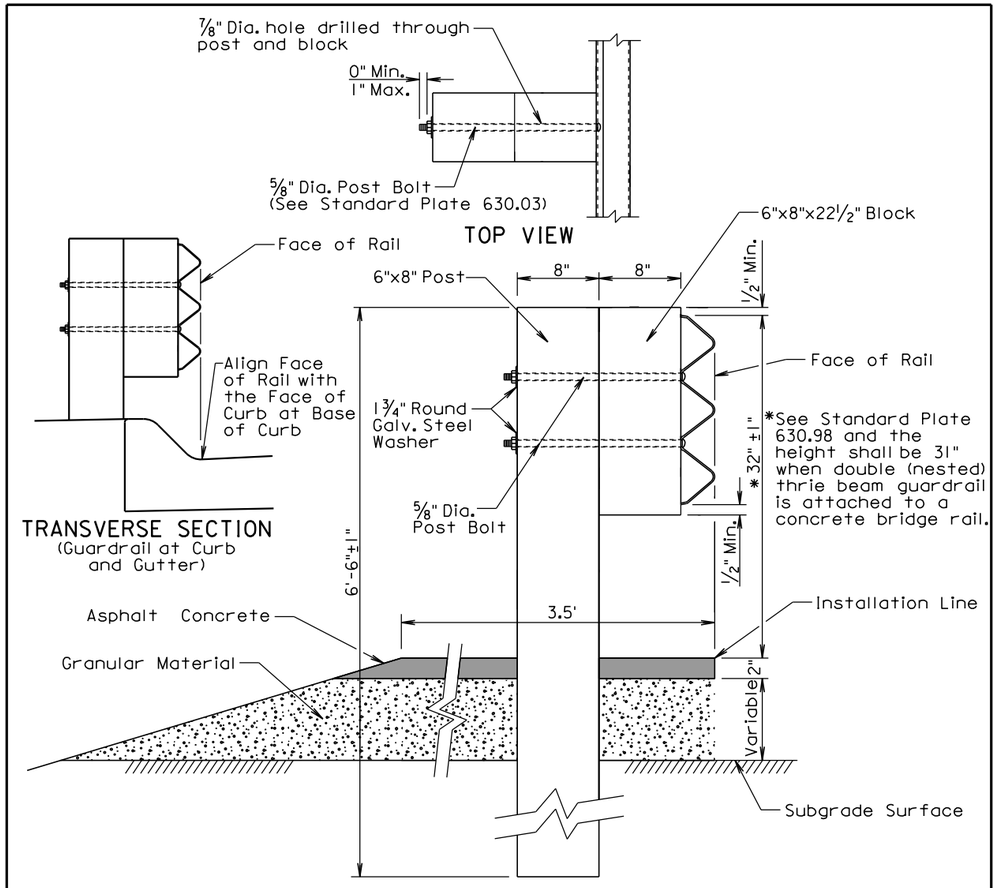
VIEW B - B

GENERAL NOTES:

1. All steel shall conform to ASTM A709 Grade 36.
2. Welding and weld inspection shall be in conformance with AWS/ANSI D1.1 (Current Year) Structural Welding Code - Steel.
3. After fabrication, galvanize in accordance with AASHTO M111 (ASTM A123).
4. When required, provide 7/8 inch diameter x 2 1/2 inch high strength cap screws with heavy hex heads and plate washers. Cap screws shall be galvanized and conform to the requirements of ASTM A307 or A449. Plain washers shall be galvanized and conform to ASTM F844.
5. All Costs associated with furnishing and installing the 3 cable guardrail connection assembly shall be incidental to the contract unit price for the bid items "Class A45 Concrete, Bridge Deck", "Class A45 Concrete, Bridge Repair", or "3 Cable Guardrail", as applicable.

June 26, 2012

Published Date: 3rd Qtr. 2015	SDDOT	3 CABLE GUARDRAIL CONNECTION ASSEMBLY	PLATE NUMBER 629.31
			Sheet 1 of 1



GENERAL NOTES:

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the Specifications for "Asphalt Concrete Composite." For informational purposes, the Rate of Materials for the 3.5' wide section of asphalt concrete as shown above shall be 4.80 Tons per Station.

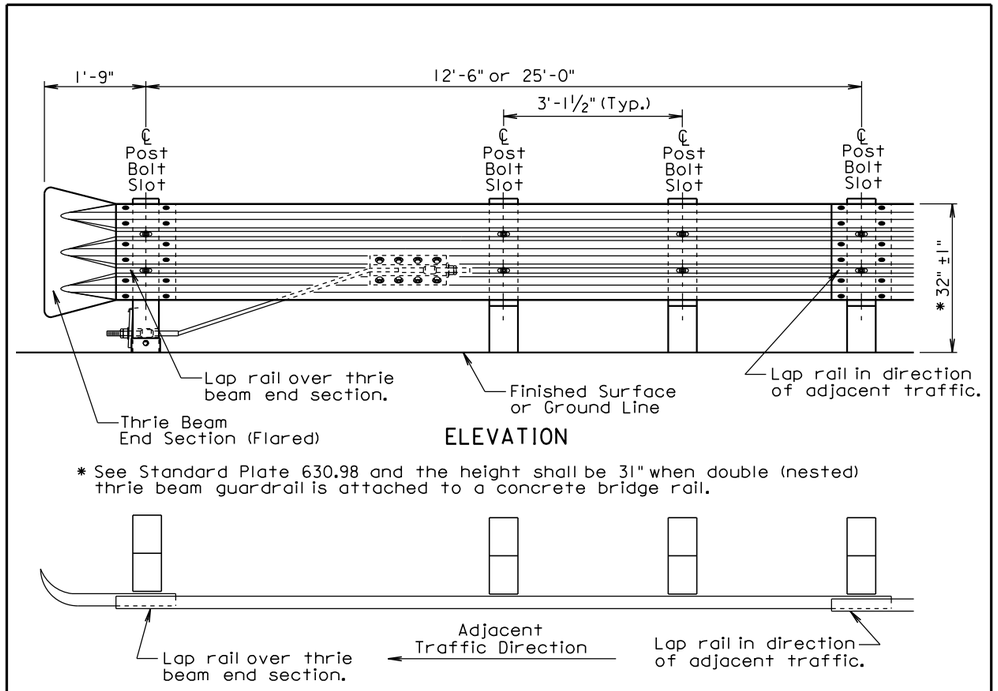
Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

The cross slope for the surfacing and subgrade surface shall be as specified in the plans (See Typical Sections and/or Cross Sections).

The top of post and top of block shall have a true square cut. The top of block shall be ±1 inch from the top of the post.

June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	THRIE BEAM GUARDRAIL POST INSTALLATION	PLATE NUMBER 630.01
			Sheet 1 of 1



* See Standard Plate 630.98 and the height shall be 31" when double (nested) thrie beam guardrail is attached to a concrete bridge rail.

PLAN

THRIE BEAM GUARDRAIL DEFLECTION CRITERIA	
POST SPACING	MAXIMUM DEFLECTION
6'-3"	2'-6"
3'-1 1/2"	1'-9"

For Informational Purposes Only

GENERAL NOTES:

All thrie beam rail shall be Type 1.

There will be no separate payment for furnishing and installing Thrie Beam End Sections (Flared) and Thrie Beam Terminal Connectors. All costs for the Thrie Beam End Sections (Flared) and Thrie Beam Terminal Connectors shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

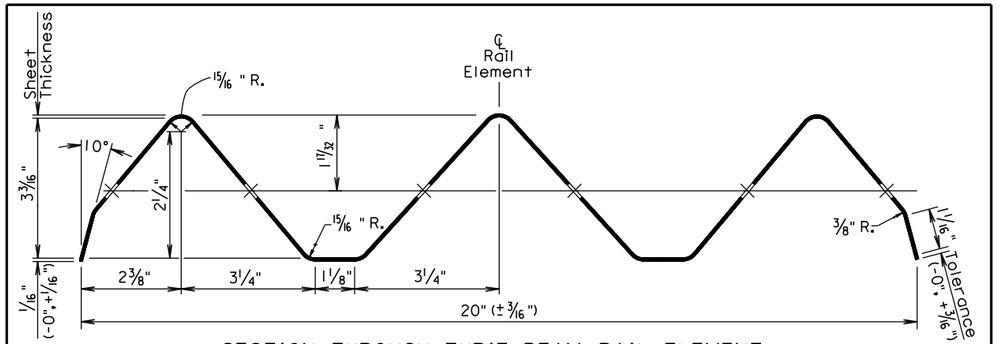
Thrie beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used shall be compatible with the total length of rail per site as shown in the plans.

Thrie Beam End Sections (Flared) shall only be used in a one-way traffic situation. See Standard Plate 630.80 for Thrie Beam End Section (Flared) in the Beam Guardrail Trailing End Terminal.

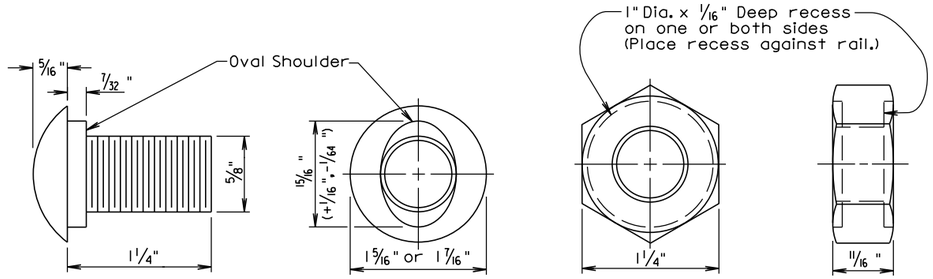
All costs for constructing thrie beam guardrail including labor, equipment, and materials including all posts, blocks, steel beam rail, and hardware shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	THRIE BEAM GUARDRAIL INSTALLATION	PLATE NUMBER 630.02
			Sheet 1 of 1

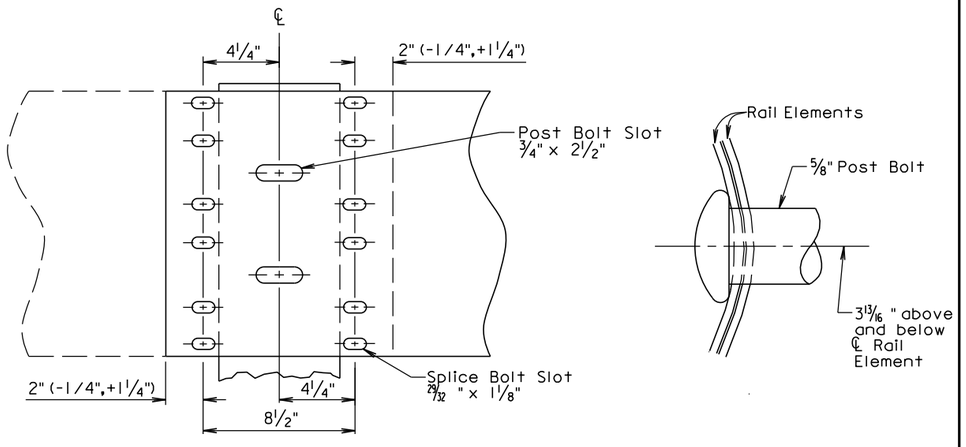


SECTION THROUGH THRIE BEAM RAIL ELEMENT



The Post Bolt is similar except the post bolt is 18" long.

SPLICE BOLT
(5/8" BUTTON HEAD BOLT AND RECESS NUT)

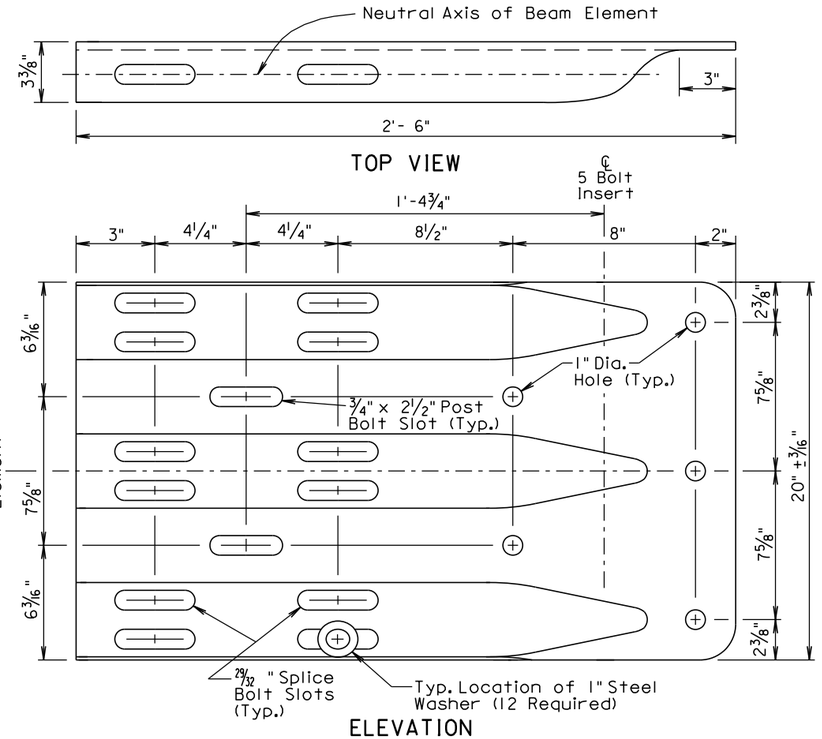


Lap in direction of traffic.

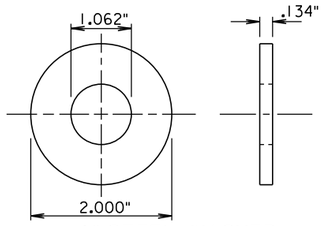
RAIL SPLICE

March 31, 2000

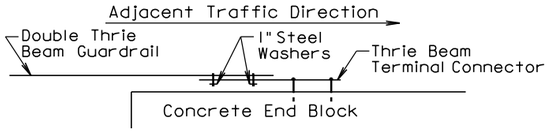
Published Date: 3rd Qtr. 2015	SDDOT	THRIE BEAM RAIL, RAIL SPLICE, AND HARDWARE	PLATE NUMBER 630.03
			Sheet 1 of 1

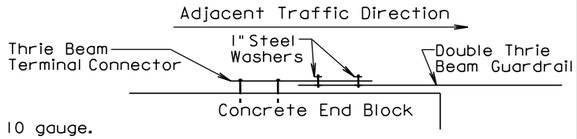


ELEVATION
THRIE BEAM TERMINAL CONNECTOR



1" STEEL WASHER





GENERAL NOTES:

Thrie Beam Terminal Connectors shall be 10 gauge.

When the thrie beam terminal connector is used to connect the rail to the bridge, 1" steel washers shall be used at the lap splice and the washers shall be in direct contact with the 3" slots of the thrie beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.

There will be no separate payment for furnishing and installing the Thrie Beam Terminal Connector. All costs for the Thrie Beam Terminal Connector shall be incidental to the contract unit price per foot for the respective "Thrie Beam Guardrail" bid item.

September 14, 2001

Published Date: 3rd Qtr. 2015	SDDOT	THRIE BEAM TERMINAL CONNECTOR AND 1" STEEL WASHER	PLATE NUMBER 630.05
			Sheet 1 of 1

POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

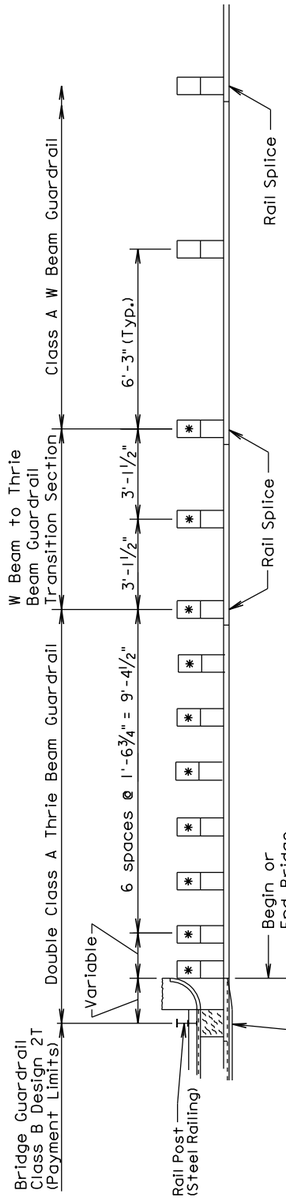
December 23, 2002

Published Date: 3rd Qtr. 2015	SDDOT	POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END	PLATE NUMBER 630.15
			Sheet 1 of 1

POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END (BRIDGE GUARDRAIL DESIGN 1T)	PLATE NUMBER 630.20
			Sheet 1 of 1

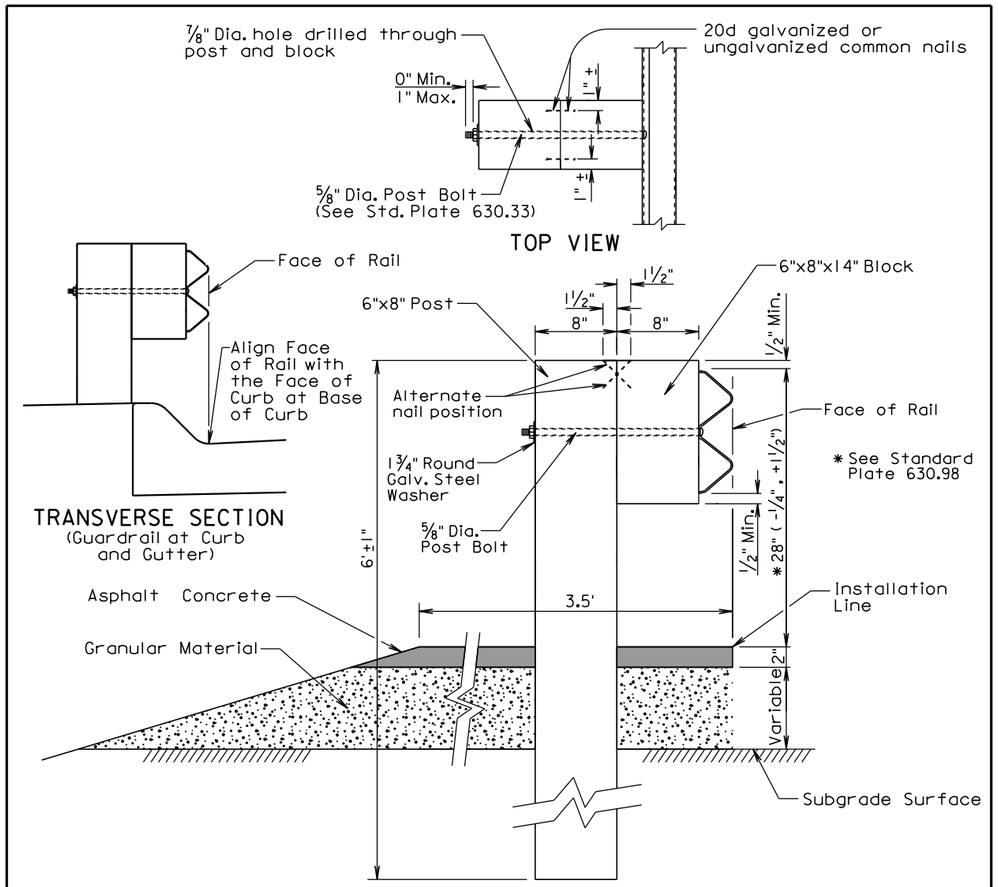


* 6" x 8" x 7' posts shall be used at these locations.

POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END

December 23, 2002

Published Date: 3rd Qtr. 2015	SDDOT	POST SPACING ARRANGEMENT FOR THRIE BEAM GUARDRAIL AT BRIDGE END (BRIDGE GUARDRAIL DESIGN 2T)	PLATE NUMBER 630.21
			Sheet 1 of 1



GENERAL NOTES:

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the Specifications for "Asphalt Concrete Composite." For informational purposes, the Rate of Materials for the 3.5' wide section of asphalt concrete as shown above shall be 4.80 Tons per Station.

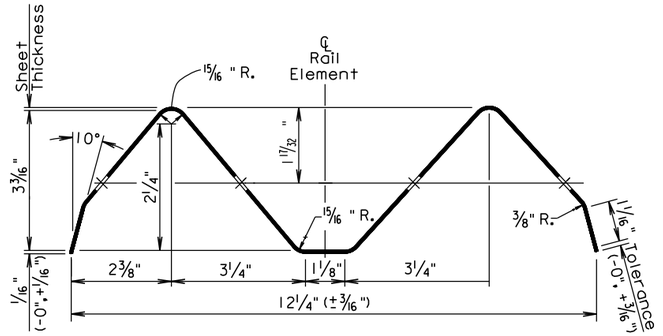
Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

The cross slope for the surfacing and subgrade surface shall be as specified in the plans (See Typical Sections and/or Cross Sections).

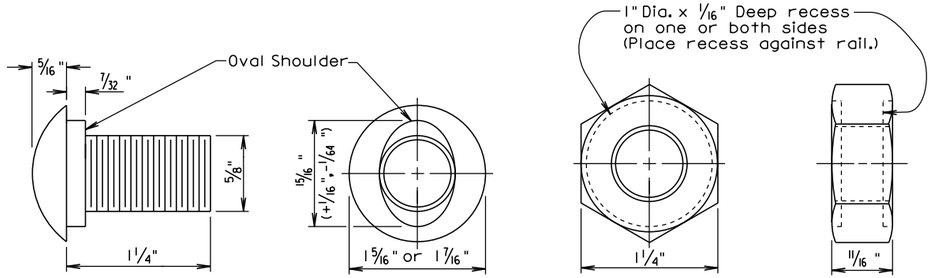
The top of post and top of block shall have a true square cut. The top of block shall be ±1 inch from the top of the post.

June 26, 2015

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM GUARDRAIL POST INSTALLATION	PLATE NUMBER 630.31
			Sheet 1 of 1

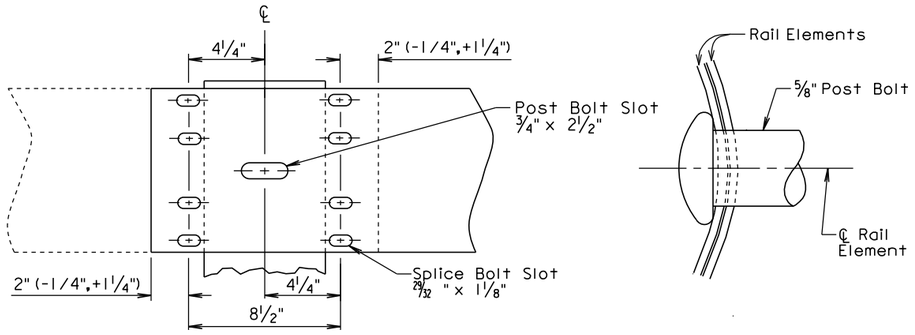


SECTION THROUGH W BEAM RAIL ELEMENT



The Post Bolt is similar except the post bolt is 18" long.

SPLICE BOLT
(5/8" BUTTON HEAD BOLT AND RECESS NUT)

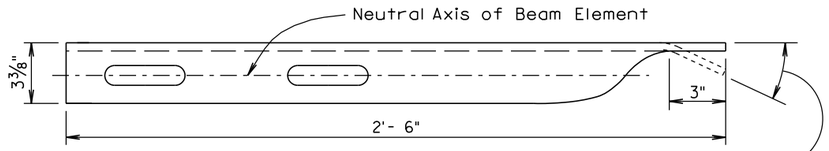


Lap in direction of traffic.

RAIL SPLICE

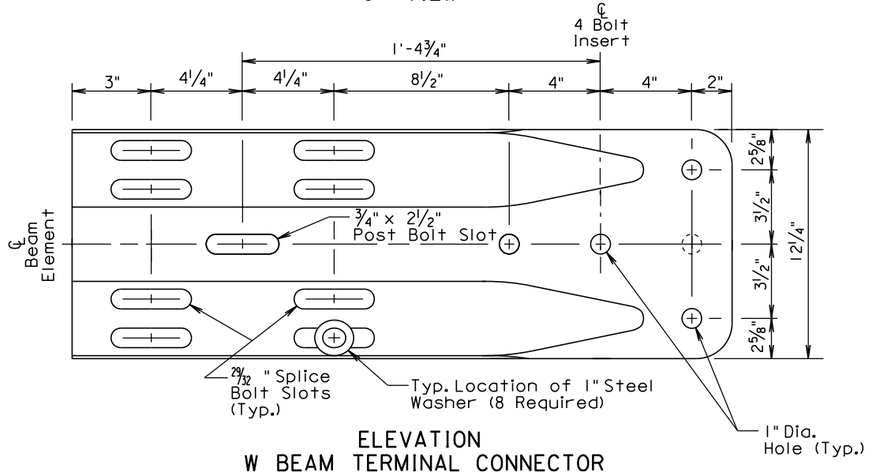
December 23, 2004

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM RAIL, RAIL SPLICE, AND HARDWARE	PLATE NUMBER 630.33
			Sheet 1 of 1

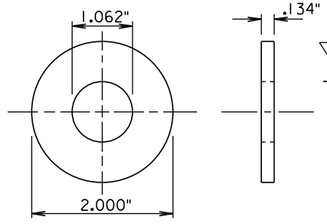


An extra hole and an approximate 26° bend shall be required only for the Breakaway Cable Terminal. The Modified W Beam Terminal Connector placement detail is shown on Standard Plate 630.47.

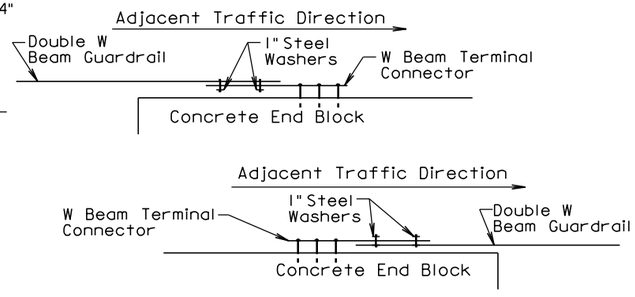
TOP VIEW



ELEVATION
W BEAM TERMINAL CONNECTOR



1" STEEL WASHER



GENERAL NOTES:

W Beam Terminal Connectors shall be 10 gauge.

When the W beam terminal connector is used to connect the rail to the bridge, 1" steel washers shall be used at the lap splice and the washers shall be in direct contact with the 3" slots of the W beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.

There will be no separate payment for furnishing and installing the W Beam Terminal Connector. All costs for the W Beam Terminal Connector shall be incidental to the contract unit price per foot for the respective "W Beam Guardrail" bid item.

September 14, 2001

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM TERMINAL CONNECTOR AND 1" STEEL WASHER	PLATE NUMBER 630.35
			Sheet 1 of 1

Published Date: 3rd Qtr. 2015

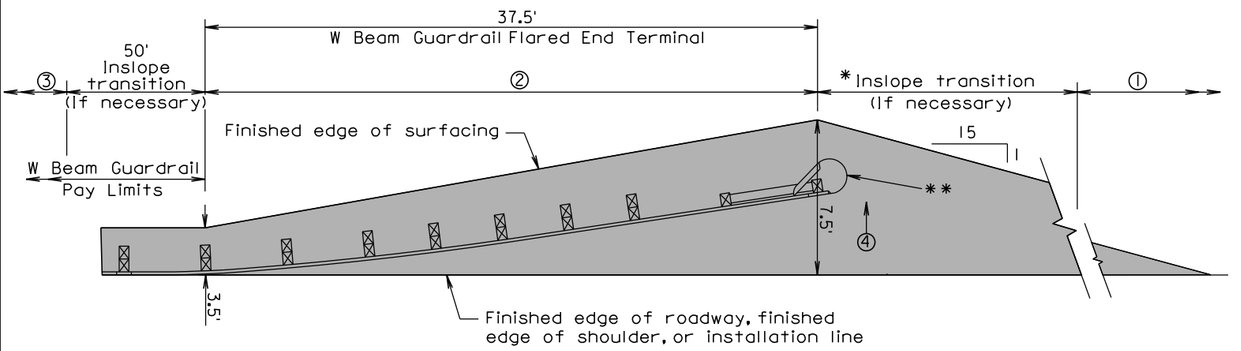
SDDOT

EMBANKMENT AND SURFACING FOR W BEAM GUARDRAIL FLARED END TERMINAL

PLATE NUMBER 630.45

Sheet 1 of 1

December 16, 2014



PLAN

2" Asphalt concrete surfacing with variable thickness granular material

① Same inslope as mainline inslope

② 4:1 inslope

③ 2:1 inslope or flatter, or inslope as specified in plans

④ Same slope as roadway cross slope

* The length of inslope transition varies with the amount of change between inslopes. The length of the transition shall change 100' for every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 100'. If the inslope changes from a 6:1 to a 4:1 the length of the inslope transition would be 200'.

GENERAL NOTES:

The W beam guardrail flared end terminal shall be installed according to the manufacturer's installation instructions.

** An adhesive object marker shall be placed on the end section buffer or extruder after placement of the end section buffer or extruder. The adhesive object marker dimensions may be 16" x 16" or other variation due to the shape of the end section buffer or extruder. A minimum of 256 square inches of object marker reflective sheeting area is required. The reflective sheeting shall be fluorescent yellow super or very high intensity. All costs for furnishing and installing the adhesive object marker shall be incidental to various contract items.

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the Specifications for "Asphalt Concrete Composite."

Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

Published Date: 3rd Qtr. 2015

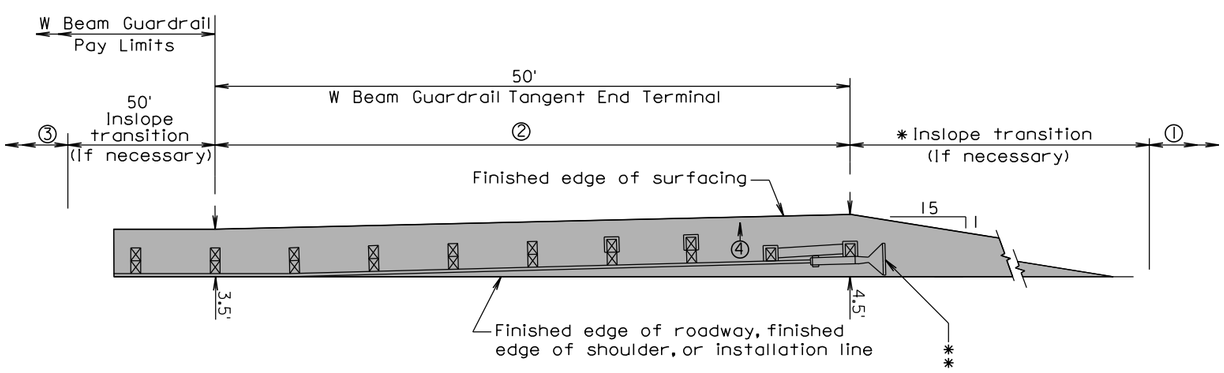
SDDOT

EMBANKMENT AND SURFACING FOR W BEAM GUARDRAIL TANGENT END TERMINAL

PLATE NUMBER 630.46

Sheet 1 of 1

December 16, 2014



PLAN

2" Asphalt concrete surfacing with variable thickness granular material

① Same inslope as mainline inslope

② 4:1 inslope

③ 2:1 inslope or flatter, or inslope as specified in plans

④ Same slope as roadway cross slope

* The length of inslope transition varies with the amount of change between inslopes. The length of the transition shall change 100' for every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 100'. If the inslope changes from a 6:1 to a 4:1 the length of the inslope transition would be 200'.

GENERAL NOTES:

The W beam guardrail tangent end terminal shall be installed according to the manufacturer's installation instructions.

** An adhesive object marker shall be placed on the end section buffer or extruder after placement of the end section buffer or extruder. The adhesive object marker dimensions may be 16" x 16" or other variation due to the shape of the end section buffer or extruder. A minimum of 256 square inches of object marker reflective sheeting area is required. The reflective sheeting shall be fluorescent yellow super or very high intensity. All costs for furnishing and installing the adhesive object marker shall be incidental to various contract items.

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the Specifications for "Asphalt Concrete Composite."

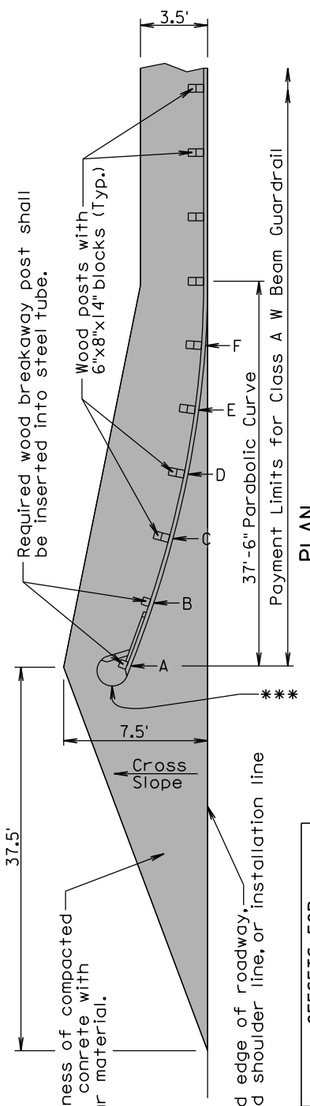
Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

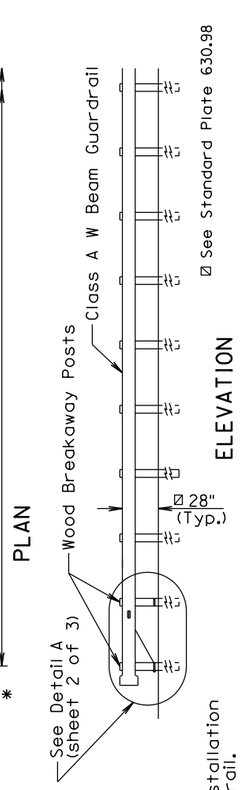
STATE OF SOUTH DAKOTA

PROJECT 000I-469, 000N-469 & 000P-469

SHEET 17

TOTAL SHEETS 29





OFFSETS FOR BREAKAWAY CABLE TERMINAL	
POST	OFFSET
A	4.00'
B	2.79'
C	1.79'
D	1.01'
E	0.45'
F	0.11'

Offsets shall be measured from the installation line to the face of the W beam guardrail.

GENERAL NOTES:

The finished embankment surfacing cross slope shall match the roadway cross slope; however, if a steeper cross slope is necessary the steepest allowable cross slope is 10:1.

Asphalt concrete shall be the same type used elsewhere on the project or shall be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete shall conform to the Specifications for "Asphalt Concrete Composite."

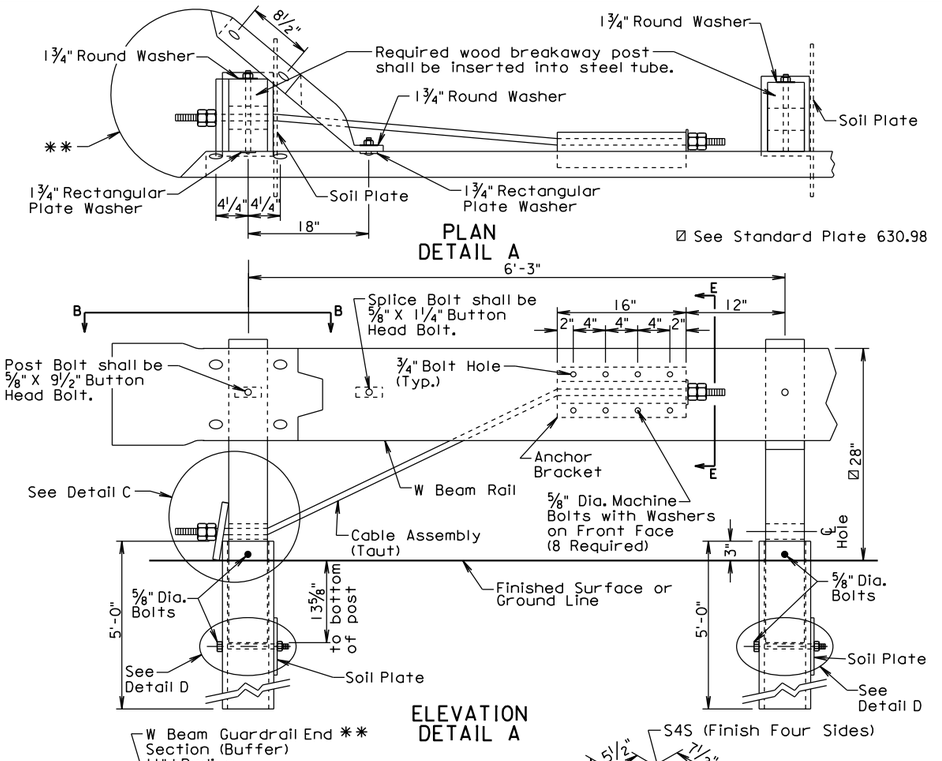
Granular material shall be the same type used elsewhere on the project or shall be as specified in the plans. If granular material type is not specified in the plans, the material shall conform to the Specifications for "Base Course". The granular material shall be placed the same thickness as the mainline surfacing or as specified in the plans.

***An adhesive object marker shall be placed on the end section buffer after placement of the end section buffer. The adhesive object marker dimensions may be 16" x 16" or other variation due to the shape of the end section buffer. A minimum of 256 square inches of object marker reflective sheeting area is required. The reflective sheeting shall be fluorescent yellow super or very high intensity. All costs for furnishing and installing the adhesive object marker shall be incidental to various contract items.

Costs for constructing the W Beam Guardrail Breakaway Cable Terminal including labor, equipment, and materials including the anchor bracket, cable assembly, steel tubes, soil plates, bearing plate, pipe sleeve, W beam end section(buffer), modified W beam terminal connector, and all necessary hardware shall be incidental to the contract unit price per each for "W Beam Guardrail Breakaway Cable Terminal".

December 16, 2014

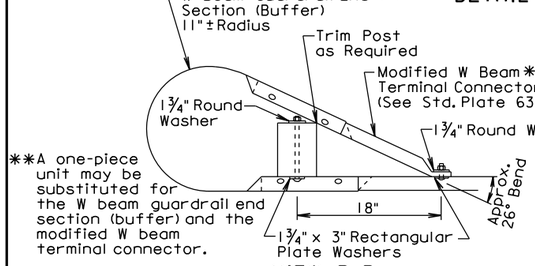
Published Date: 3rd Qtr. 2015	SDDOT	W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL	PLATE NUMBER 630.47 Sheet 1 of 3



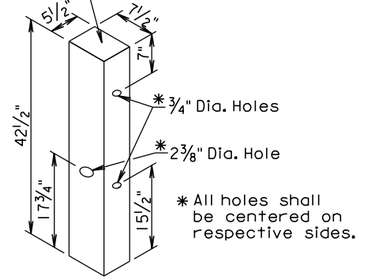
PLAN DETAIL A

Ø See Standard Plate 630.98

ELEVATION DETAIL A



VIEW B-B



WOOD BREAKAWAY POST

GENERAL NOTES:

All hardware shall be galvanized in accordance with ASTM A153.

The steel tubes shall meet the requirements of ASTM Specification A500, Grade B, and shall be galvanized after fabrication in accordance with the requirements of AASHTO Specification M111.

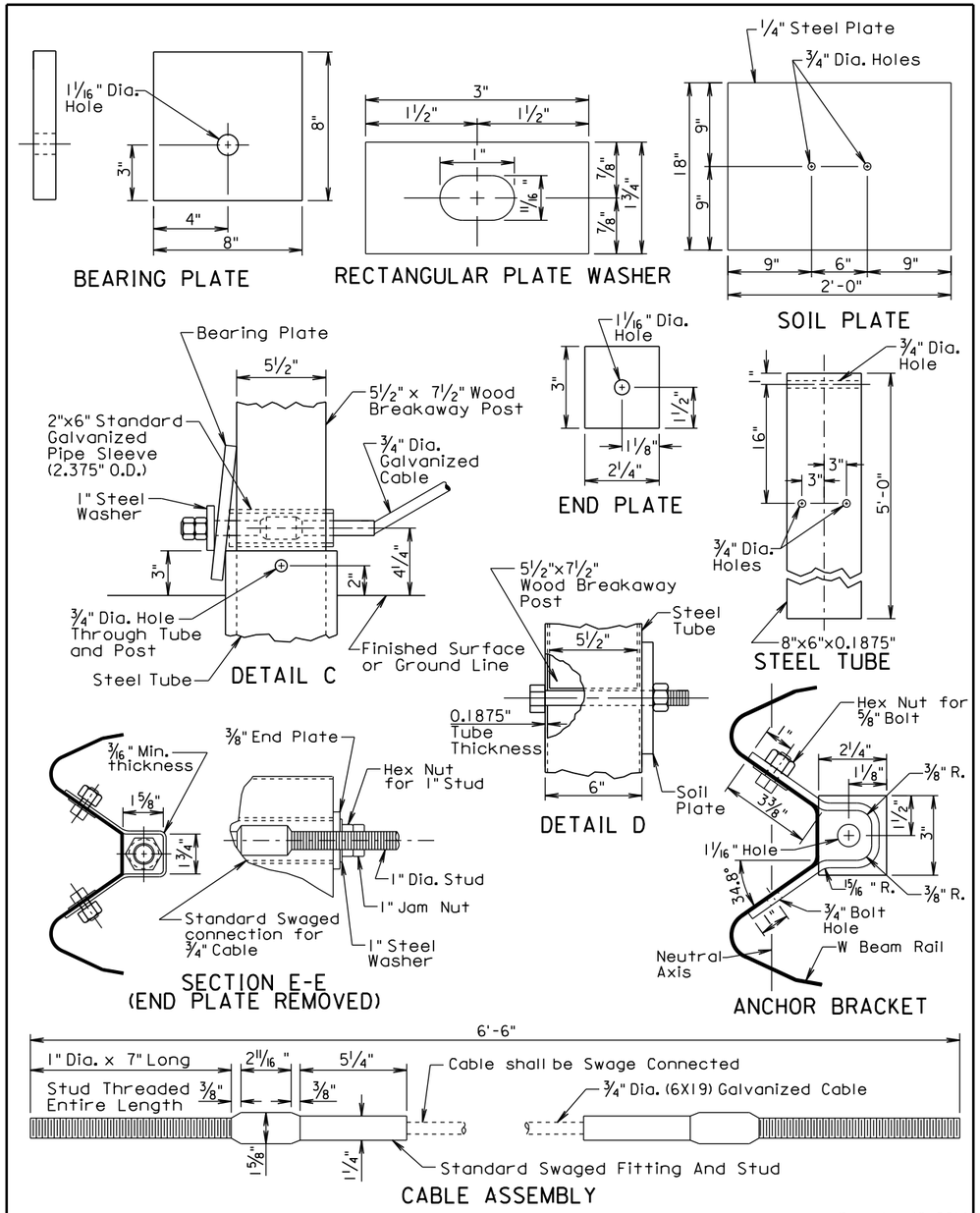
The anchor bracket, soil plate, and bearing plate shall be fabricated from steel that meets ASTM A36 Specifications. They shall be galvanized after fabrication in accordance with ASTM A123.

The W Beam End Section (Buffer) shall be 12 gage galvanized steel.

The cable shall be ¾", Type II, with Class A coating in conformance with AASHTO M30.

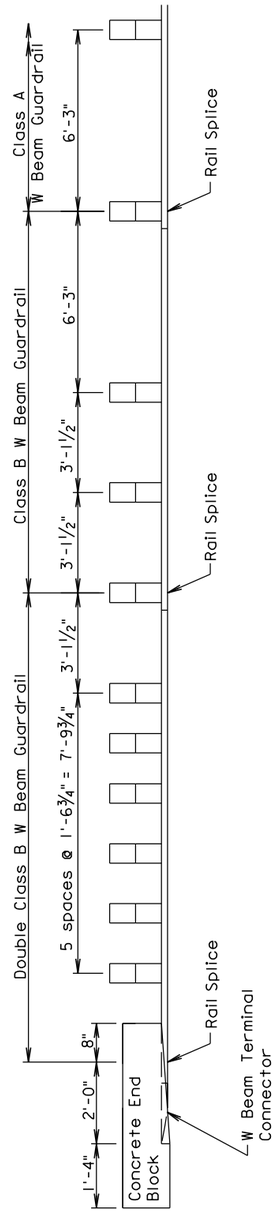
December 16, 2014

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL	PLATE NUMBER 630.47 Sheet 2 of 3



December 16, 2014

Published Date: 3rd Qtr. 2015	SDDOT	W BEAM GUARDRAIL BREAKAWAY CABLE TERMINAL	PLATE NUMBER 630.47
			Sheet 3 of 3



POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END	PLATE NUMBER 630.50
			Sheet 1 of 1

Published Date: 3rd Qtr. 2015

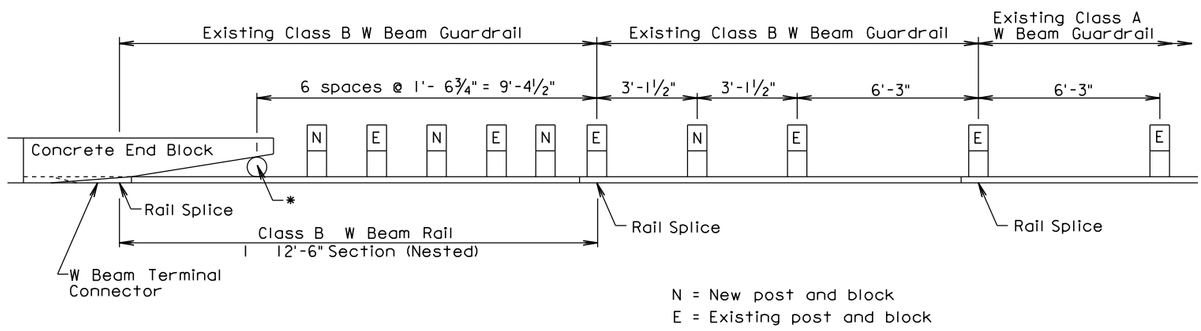
SDDOT

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END (W BEAM RETROFIT)

PLATE NUMBER 630.55

Sheet 1 of 1

March 31, 2000



* Remove and discard the in place tapered block and ⅝" threaded bolt. Install at the same location a 6" I.D. x 9" long schedule 40 galvanized pipe. Fasten to nested rails with 2" button head bolt with nut, rectangular plate washer, and ⅝" bolt washer.

* All costs incurred to remove the block and furnish and install the pipe shall be incidental to the contract unit price per foot for "Straight Class B W Beam Rail".

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END
(W BEAM RETROFIT)

Published Date: 3rd Qtr. 2015

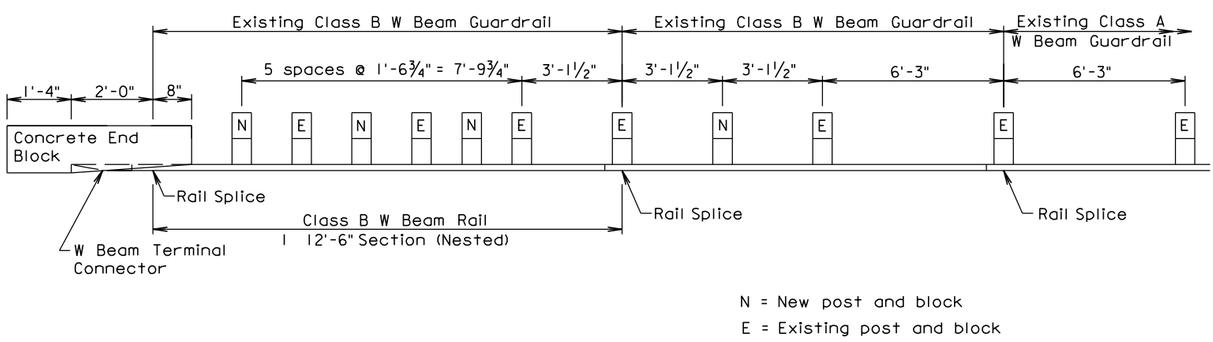
SDDOT

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END (W BEAM RETROFIT)

PLATE NUMBER 630.56

Sheet 1 of 1

March 31, 2000



POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END
(W BEAM RETROFIT)

STATE OF SOUTH DAKOTA

PROJECT 000I-469, 000N-469 & 000P-469

SHEET 20

TOTAL SHEETS 29

Published Date: 3rd Qtr. 2015

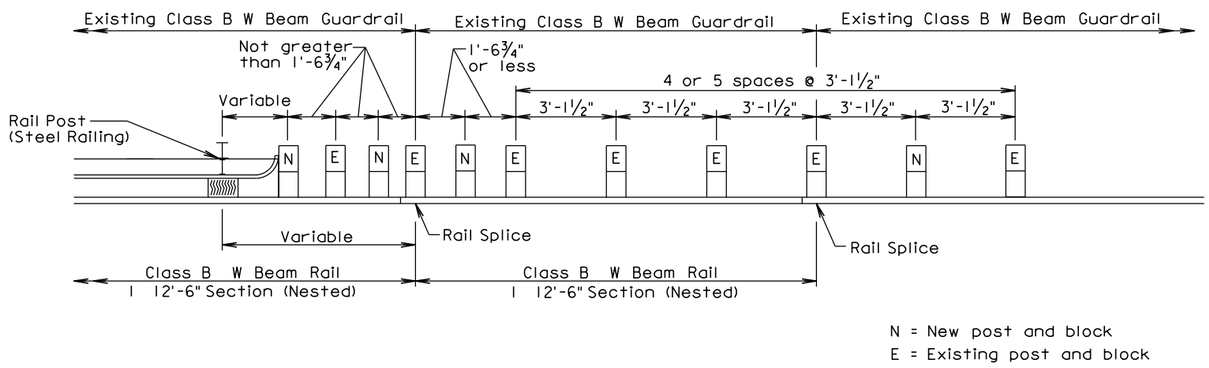
SDDOT

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END (W BEAM RETROFIT)

PLATE NUMBER 630.57

Sheet 1 of 1

March 31, 2000



POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END
(W BEAM RETROFIT)

Published Date: 3rd Qtr. 2015

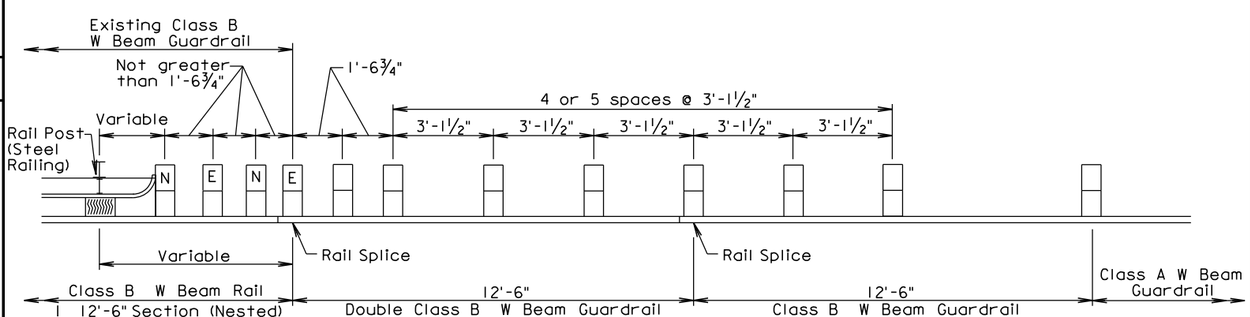
SDDOT

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END (W BEAM REALIGNMENT)

PLATE NUMBER 630.58

Sheet 1 of 1

March 31, 2000



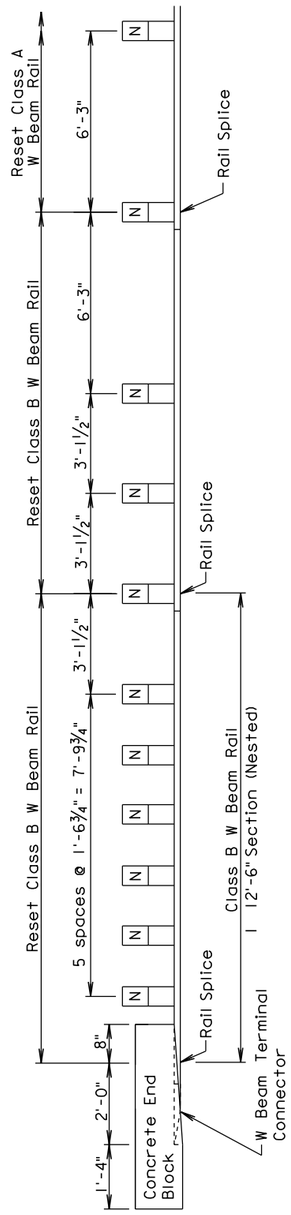
POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END
(W BEAM REALIGNMENT)

STATE OF SOUTH DAKOTA

PROJECT 000I-469, 000N-469 & 000P-469

SHEET 21

TOTAL SHEETS 29

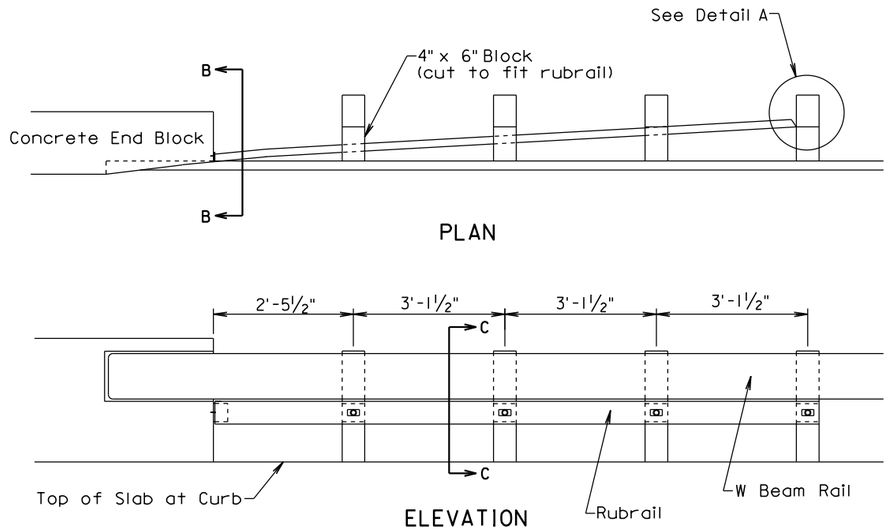


N = New post and block

POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END
(W BEAM RESET AND RETROFIT)

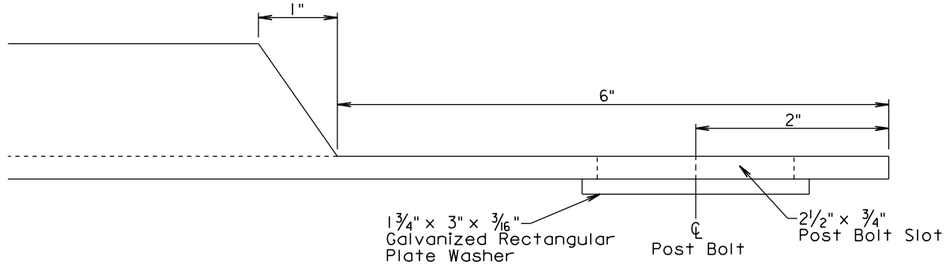
March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	POST SPACING ARRANGEMENT FOR W BEAM GUARDRAIL AT BRIDGE END (W BEAM RESET AND RETROFIT)	PLATE NUMBER 630.59
			Sheet 1 of 1



PLAN

ELEVATION



DETAIL A
(Post, Block, and Post Bolt not shown)

GENERAL NOTES:

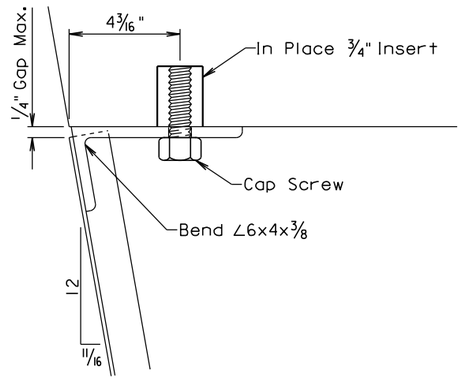
The steel shall be in conformance with ASTM A 36 and shall be galvanized after fabrication in conformance with ASTM A 123. If pre-galvanized steel members are used, all cuts and welds shall be coated with an approved galvanizing paint.

Offset blocks shall be in conformance with section 630 of the Standard Specifications.

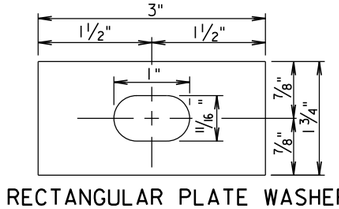
All hardware shall be in conformance with the requirements of AASHTO M 180.

March 31, 2000

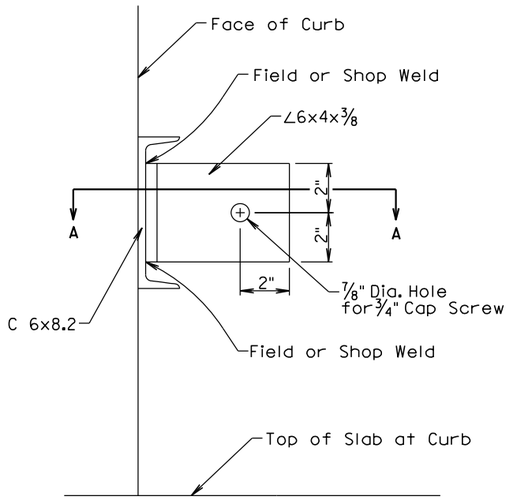
Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (CAST IN INSERT)	PLATE NUMBER 630.75
			Sheet 1 of 2



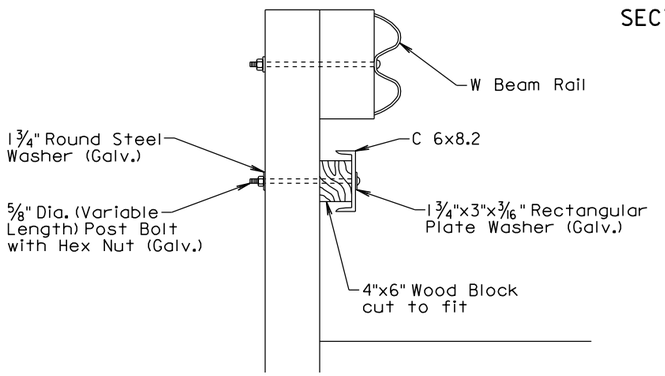
SECTION A-A



RECTANGULAR PLATE WASHER



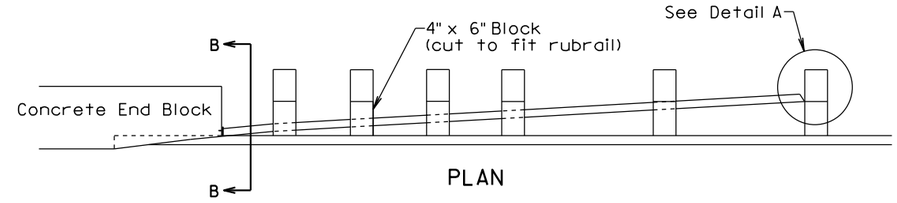
SECTION B-B



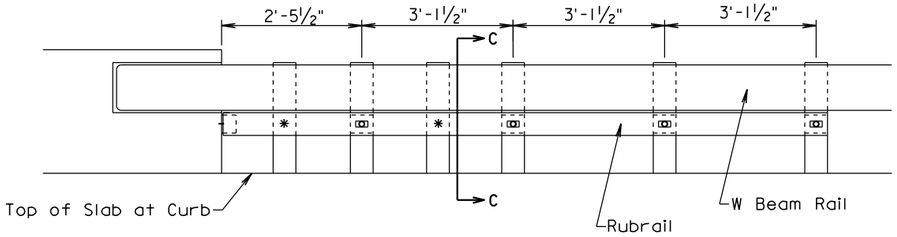
SECTION C-C

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (CAST IN INSERT)	PLATE NUMBER 630.75
			Sheet 2 of 2

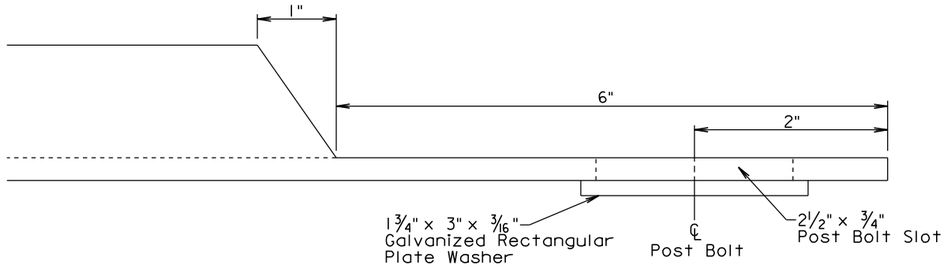


PLAN



* Rubrail does not have to be attached to these posts.

ELEVATION



DETAIL A

(Post, Block, and Post Bolt not shown)

GENERAL NOTES:

The steel shall be in conformance with ASTM A 36 and shall be galvanized after fabrication in conformance with ASTM A 123. If pre-galvanized steel members are used, all cuts and welds shall be coated with an approved galvanizing paint.

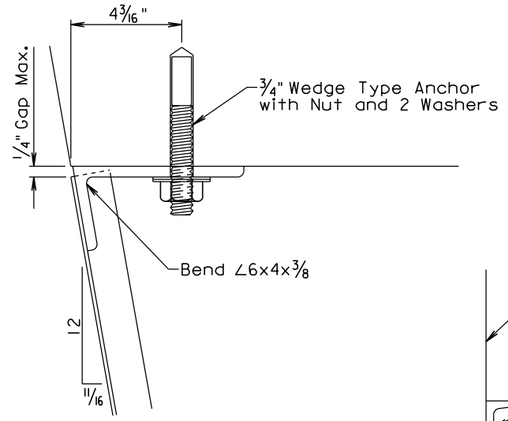
Offset blocks shall be in conformance with section 630 of the Standard Specifications.

All hardware shall be in conformance with the requirements of AASHTO M 180.

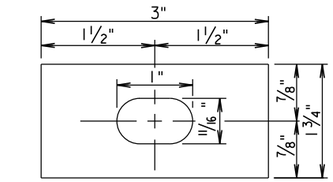
The wedge type anchor bolt, nut, and washer shall be hot dipped galvanized or made of a corrosion resistent material. The wedge type anchor shall be capable of sustaining an ultimate load in tension or shear of 17,000 pounds when the anchor is set in 4,500 psi compressive strength concrete. The anchor shall be installed according to the manufacturer's recommendations. The Contractor shall obtain certification from the manufacturer that the anchor meets the tensile and shear requirements and shall submit the certification to the Engineer. The cost for furnishing and installing the wedge type anchor, nut, and washer shall be incidental to the contract unit price per foot for "Rubrail".

March 31, 2000

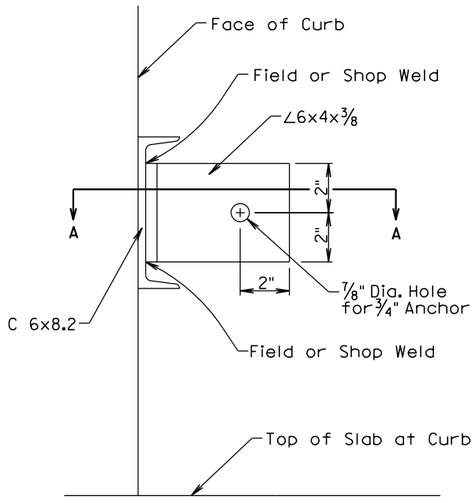
Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND DRILLED IN ANCHOR)	PLATE NUMBER 630.76
			Sheet 1 of 2



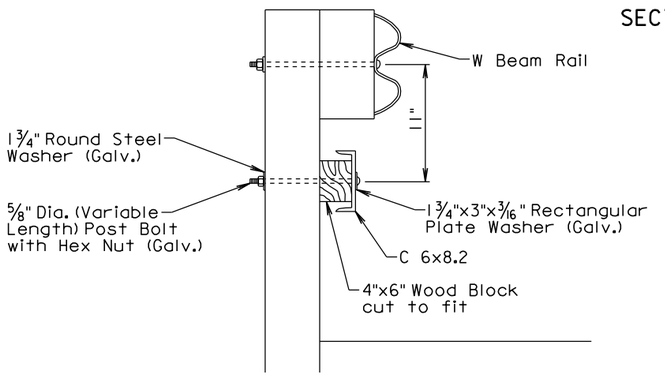
SECTION A-A



RECTANGULAR PLATE WASHER



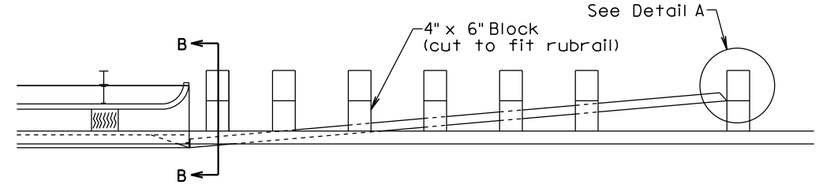
SECTION B-B



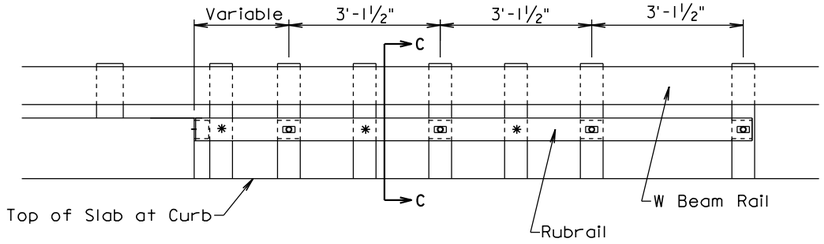
SECTION C-C

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND DRILLED IN ANCHOR)	PLATE NUMBER 630.76
			Sheet 2 of 2

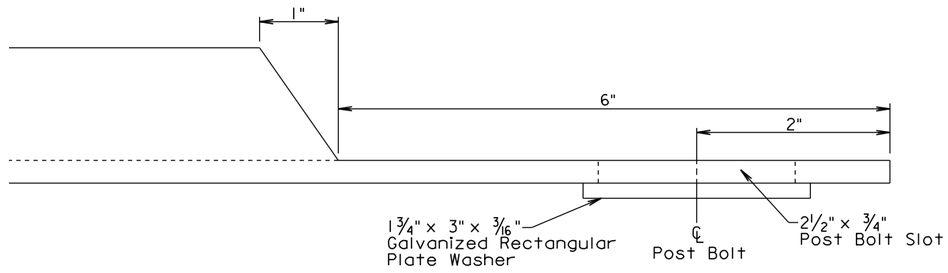


PLAN



*Rubrail does not have to be attached to these posts.

ELEVATION



DETAIL A

(Post, Block, and Post Bolt not shown)

GENERAL NOTES:

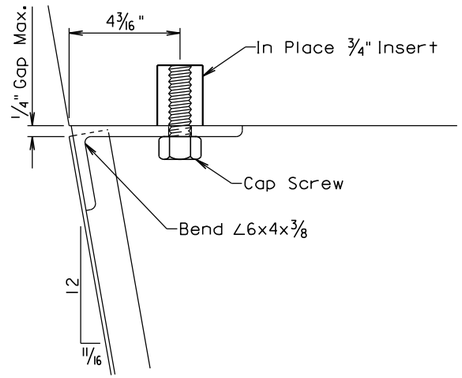
The steel shall be in conformance with ASTM A 36 and shall be galvanized after fabrication in conformance with ASTM A 123. If pre-galvanized steel members are used, all cuts and welds shall be coated with an approved galvanizing paint.

Offset blocks shall be in conformance with section 630 of the Standard Specifications.

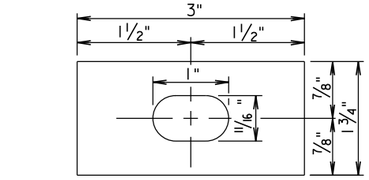
All hardware shall be in conformance with the requirements of AASHTO M 180.

March 31, 2000

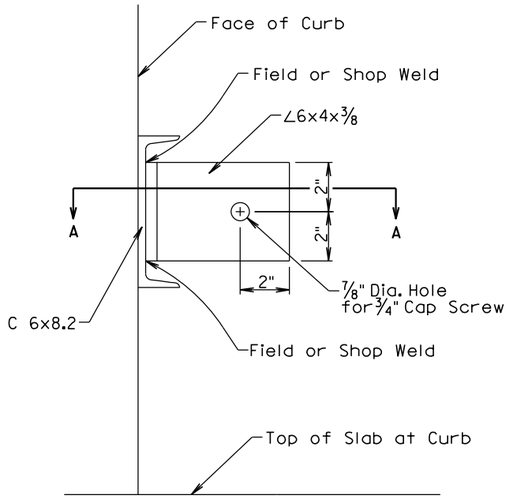
Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND CAST IN INSERT)	PLATE NUMBER 630.77
			Sheet 1 of 2



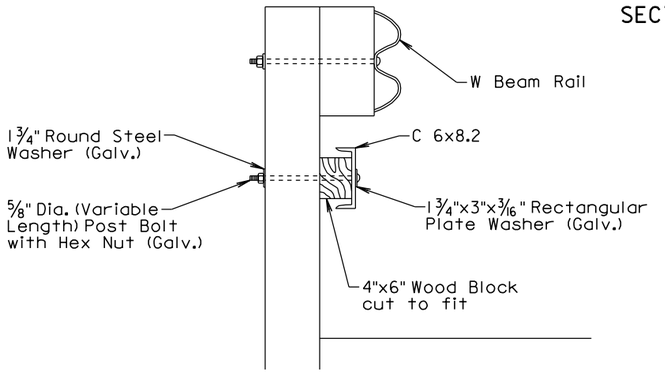
SECTION A-A



RECTANGULAR PLATE WASHER



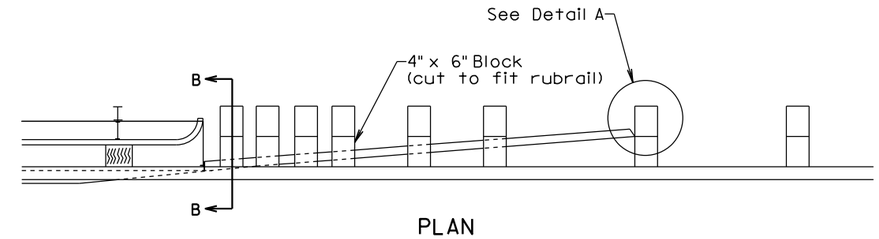
SECTION B-B



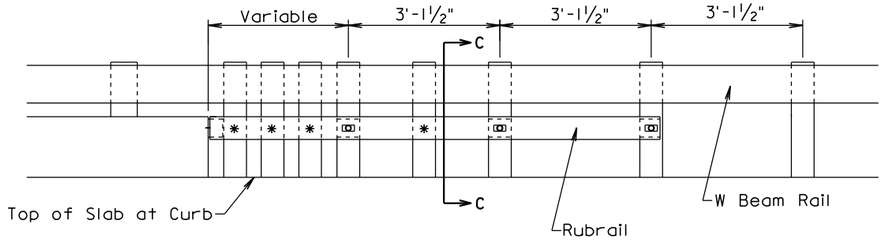
SECTION C-C

March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND CAST IN INSERT)	PLATE NUMBER 630.77
			Sheet 2 of 2

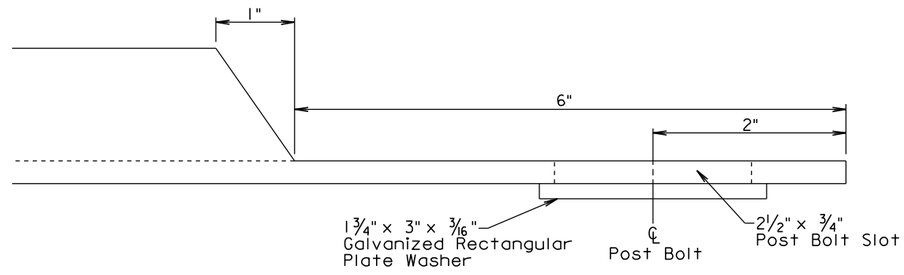


PLAN



*Rubrail does not have to be attached to these posts.

ELEVATION



DETAIL A

(Post, Block, and Post Bolt not shown)

GENERAL NOTES:

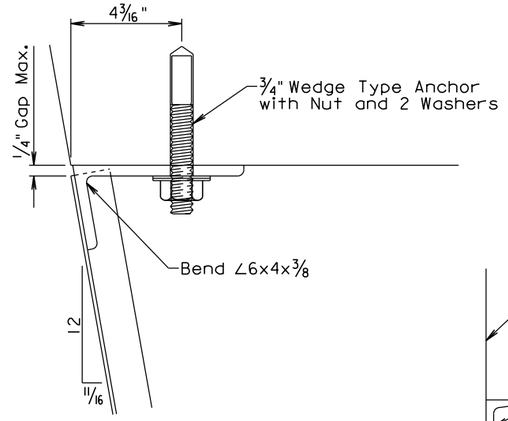
The steel shall be in conformance with ASTM A 36 and shall be galvanized after fabrication in conformance with ASTM A 123. If pre-galvanized steel members are used, all cuts and welds shall be coated with an approved galvanizing paint.

Offset blocks shall be in conformance with section 630 of the Standard Specifications.

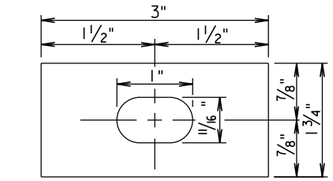
All hardware shall be in conformance with the requirements of AASHTO M 180.

March 31, 2000

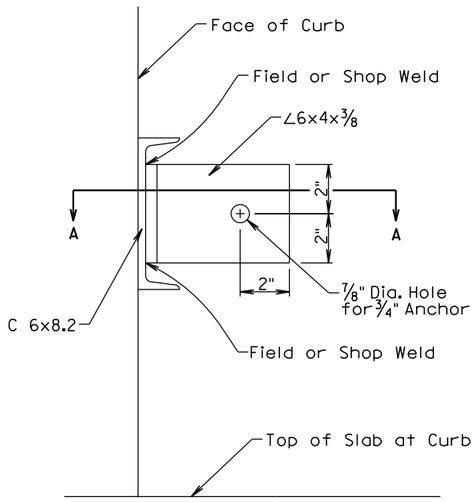
Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND DRILLED IN ANCHOR)	PLATE NUMBER 630.78
			Sheet 1 of 2



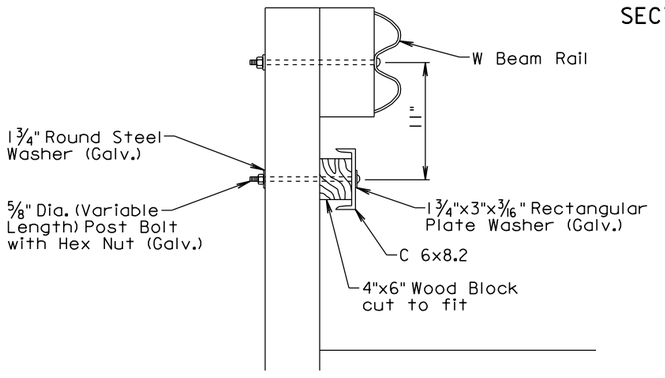
SECTION A-A



RECTANGULAR PLATE WASHER



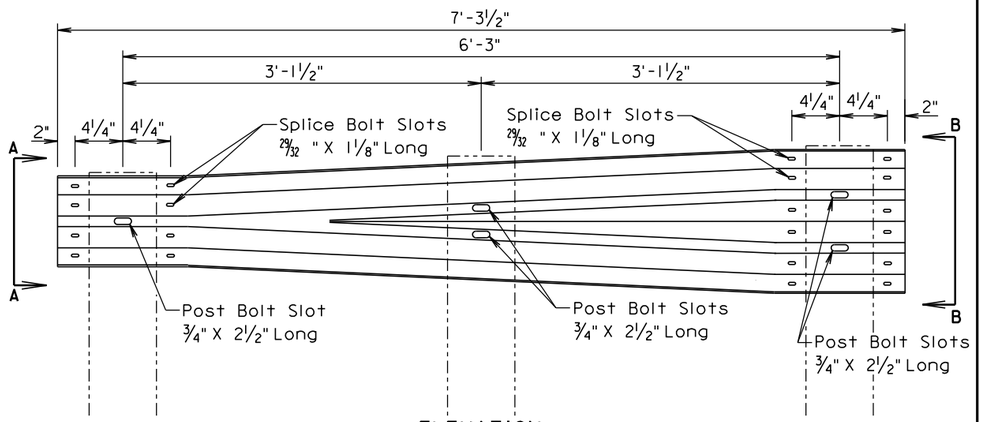
SECTION B-B



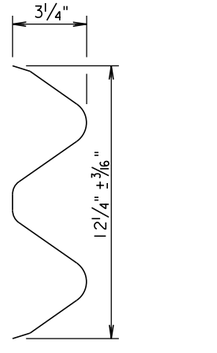
SECTION C-C

March 31, 2000

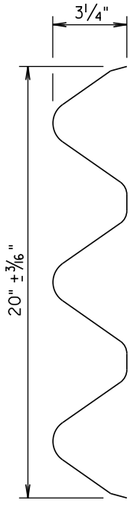
Published Date: 3rd Qtr. 2015	SDDOT	RUBRAIL AT BRIDGE END (W BEAM RETROFIT AND DRILLED IN ANCHOR)	PLATE NUMBER 630.78
			Sheet 2 of 2



ELEVATION



VIEW A-A



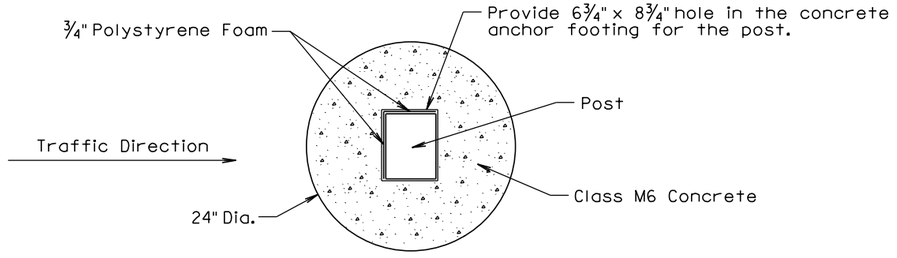
VIEW B-B

GENERAL NOTE:

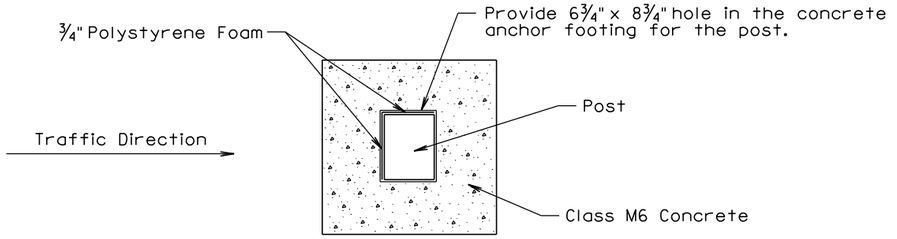
All costs for constructing the W Beam to Thrie Beam Guardrail Transition including labor, equipment, and materials including two posts, two blocks, W beam to thrie beam transition section, and hardware shall be incidental to the contract unit price per each for "W Beam to Thrie Beam Guardrail Transition".

March 31, 2000

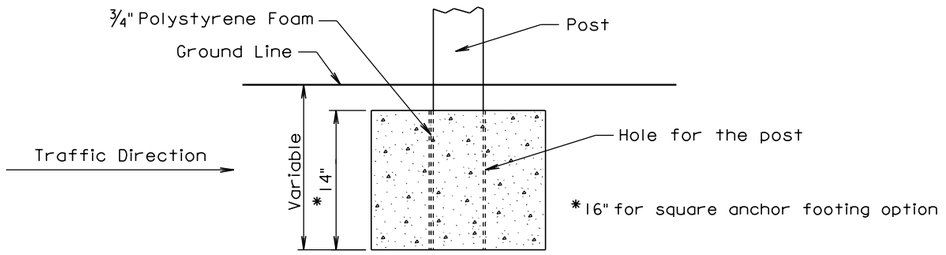
Published Date: 3rd Qtr. 2015	SDDOT	W BEAM TO THRIE BEAM GUARDRAIL TRANSITION SECTION	PLATE NUMBER 630.82
			Sheet 1 of 1



PLAN
(PREFERRED 24" DIA. ROUND
CONCRETE ANCHOR FOOTING)



PLAN
(20" x 20" SQUARE
CONCRETE ANCHOR FOOTING)



ELEVATION

GENERAL NOTES:

In areas where the required guardrail wood post depth is not obtainable, shorter posts may be used and shall be anchored in concrete in accordance with the details shown on this standard plate.

A 20" x 20" square concrete anchor footing may be used in lieu of the 24" diameter round anchor footing.

Forms for the concrete anchor footing hole is not required.

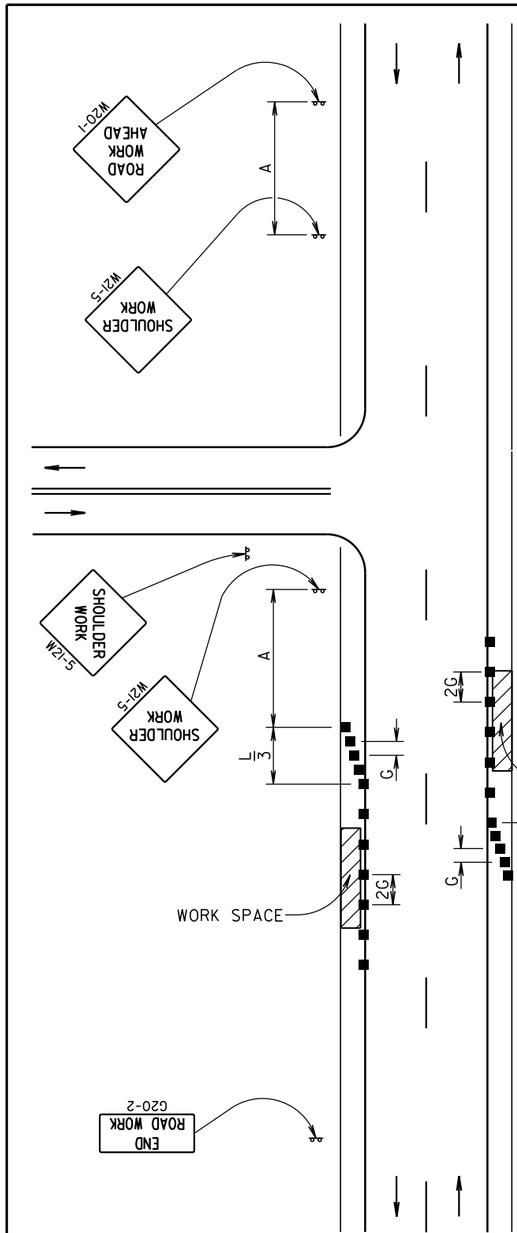
Concrete for the concrete anchor footing shall be Class M6.

Three quarter inch polystyrene foam shall be attached to two sides of the posts. See details above for placement position of the polystyrene foam.

There will be no separate payment for furnishing and installing the concrete anchor footing for short guardail post. All costs for concrete anchor footings shall be incidental to the contract unit price per foot for the respective "Thrie Beam or W Beam Guardrail" bid item.

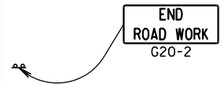
March 31, 2000

Published Date: 3rd Qtr. 2015	SDDOT	CONCRETE ANCHOR FOOTING FOR SHORT GUARDRAIL POST	PLATE NUMBER 630.84
			Sheet 1 of 1



Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Taper Length (Feet) (L)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	180	25
35 - 40	350	320	25
45 - 50	500	600	50
55	750	660	50
60 - 65	1000	780	50

■ Channelizing Device



The channelizing devices shall be drums or 42" cones if traffic control must remain overnight.

For short duration operations (1 hour or less) all channelizing devices may be eliminated if a vehicle with an activated flashing or revolving yellow light is used.

Worker signs (W21-1 or W21-1a) may be used instead of SHOULDER WORK signs.

A SHOULDER WORK sign should be placed on the left side of a divided or one-way roadway only if the left shoulder is affected.

The SHOULDER WORK sign on an intersecting roadway is not required if drivers emerging from that roadway will encounter another advance warning sign before they reach a work activity area.

September 22, 2014

Published Date: 3rd Qtr. 2015	SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES WORK ON SHOULDERS	PLATE NUMBER 634.03
			Sheet 1 of 1

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	25
35 - 40	350	25
45 - 50	500	50
55	750	50
60 - 65	1000	50

Flagger

Channelizing Device

For low-volume traffic situations with short work zones on straight roadways where the flagger is visible to road users approaching from both directions, a single flagger may be used.

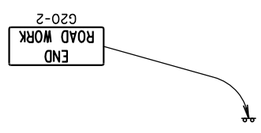
The ROAD WORK AHEAD and the END ROAD WORK signs may be omitted for short duration operations (1 hour or less).

For tack and/or flush seal operations, when flaggers are not being used, the FRESH OIL sign (W21-2) shall be displayed in advance of the liquid asphalt areas.

Flashing warning lights and/or flags may be used to call attention to the advance warning signs.

The channelizing devices shall be drums or 42" cones.

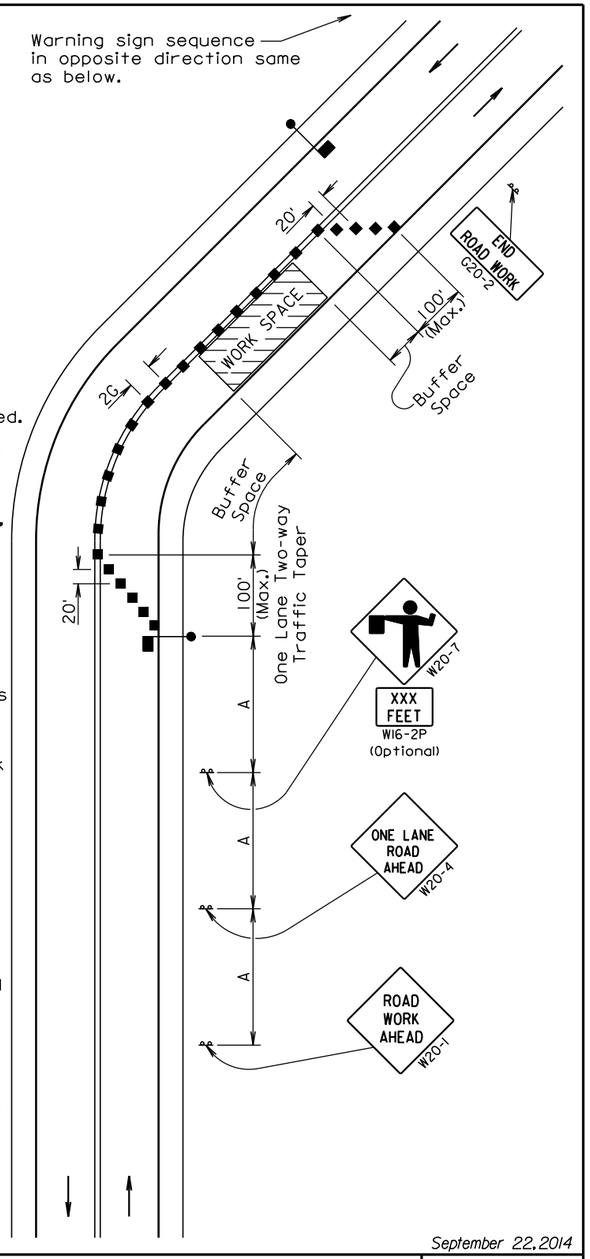
Channelizing devices are not required along the centerline adjacent to work area when pilot cars are utilized for escorting traffic through the work area.



Channelizing devices and flaggers shall be used at intersecting roads to control intersecting road traffic as required.

The buffer space should be extended so that the two-way traffic taper is placed before a horizontal or vertical curve to provide adequate sight distance for the flagger and queue of stopped vehicles.

The length of A may be adjusted to fit field conditions.



September 22.2014

Published Date: 3rd Qtr. 2015	SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITH FLAGGER PROVIDED	PLATE NUMBER 634.23
			Sheet 1 of 1

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Taper Length (Feet) (L)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	180	25
35 - 40	350	320	25
45 - 50	500	600	50 *
55	750	660	50 *
60 - 65	1000	780	50 *

* Spacing is 40' for 42" cones.

◎ Reflectorized Drum

■ Channelizing Device

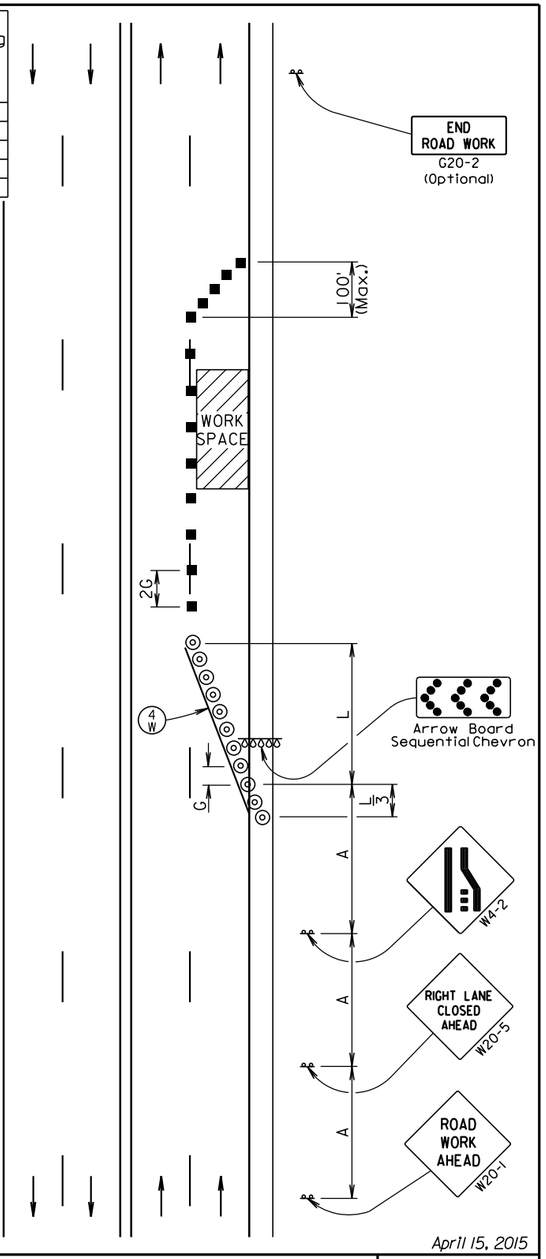
(4W) 4" White Temporary Pavement Marking

The channelizing devices shall be 42" cones or drums.

42" cones may be used in place of the drums shown in the taper if setup will not be used during night time hours.

Temporary pavement markings shall be used if traffic control must remain overnight.

The length of A and L may be adjusted to fit field conditions.



April 15, 2015

Published Date: 3rd Qtr. 2015	SDDOT	GUIDES FOR TRAFFIC CONTROL DEVICES 4-LANE UNDIVIDED, RIGHT LANE CLOSED	PLATE NUMBER 634.47
			Sheet 1 of 1

Posted Speed Prior to Work (M.P.H.)	Length of Longitudinal Buffer Space (Feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820
80	910

◎ Reflectorized Drum

■ Channelizing Device

(4W) 4" White Temporary Pavement Marking

Temporary pavement markings shall be used if traffic control must remain overnight.

This procedure also applies when work is being performed in the lane adjacent to the median on a divided highway. Under these conditions, LEFT LANE CLOSED signs and the corresponding LANE REDUCTION symbol signs shall be used.

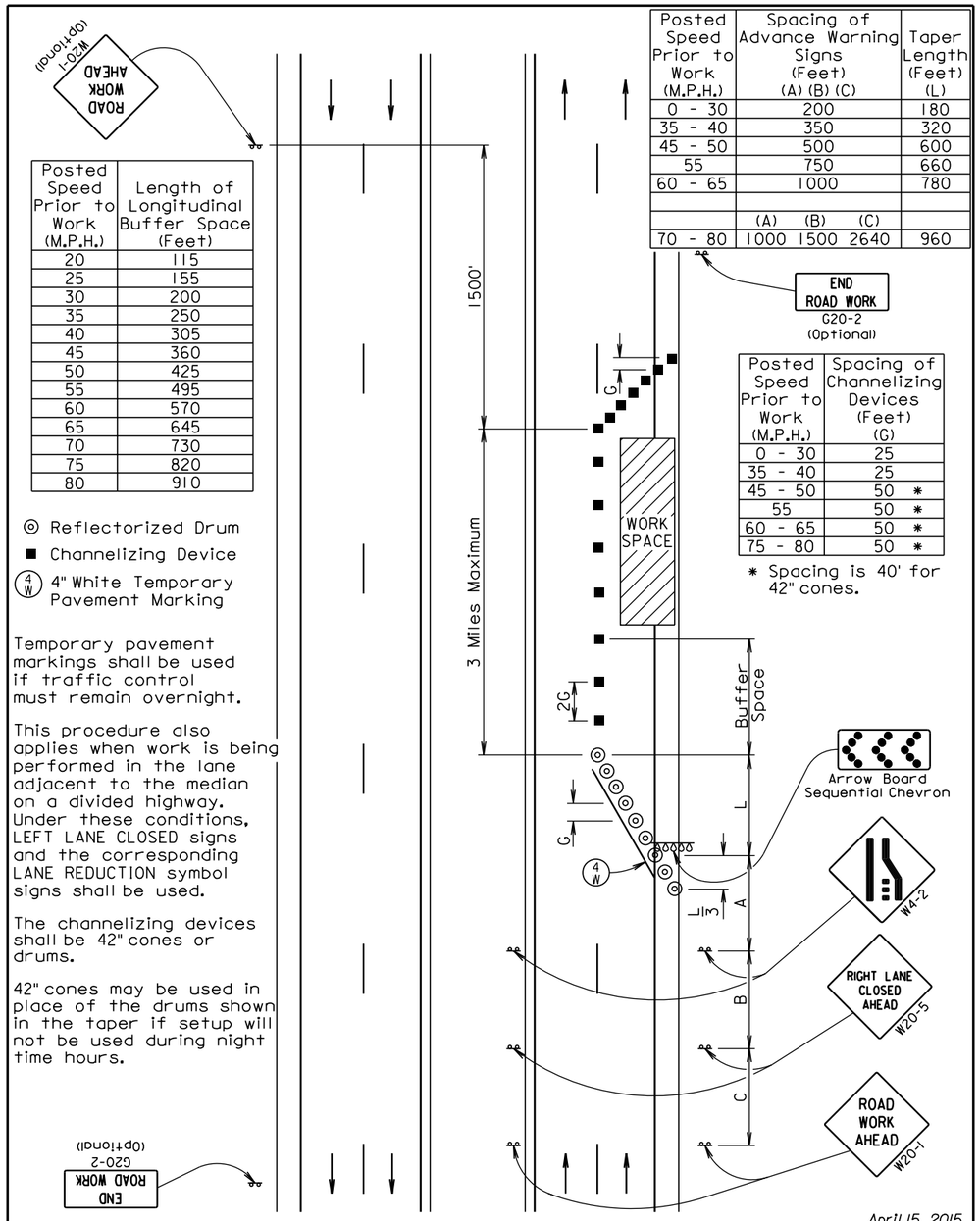
The channelizing devices shall be 42" cones or drums.

42" cones may be used in place of the drums shown in the taper if setup will not be used during night time hours.

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A) (B) (C)	Taper Length (Feet) (L)
0 - 30	200	180
35 - 40	350	320
45 - 50	500	600
55	750	660
60 - 65	1000	780
	(A) (B) (C)	
70 - 80	1000 1500 2640	960

Posted Speed Prior to Work (M.P.H.)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	25
35 - 40	25
45 - 50	50 *
55	50 *
60 - 65	50 *
75 - 80	50 *

* Spacing is 40' for 42" cones.



April 15, 2015

Published Date: 3rd Qtr. 2015

SDDOT

GUIDES FOR TRAFFIC CONTROL DEVICES
LANE CLOSURE WITHOUT BARRIER

PLATE NUMBER
634.64

Sheet 1 of 1