

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
110E0510	Remove Pipe End Section	26	Each
110E1690	Remove Sediment	1.5	CuYo
110E1693	Remove Erosion Control Wattle	90	Ft
110E1700	Remove Silt Fence	350	Ft
450E2024	30" RCP Flared End, Furnish	4	Each
450E2025	30" RCP Flared End, Install	4	Each
450E2032	42" RCP Flared End, Furnish	2	Each
450E2033	42" RCP Flared End, Install	2	Each
450E4699	Tie Bolts for RCP	14	Each
450E5211	18" CMP Flared End, Furnish	2	Each
450E5212	18" CMP Flared End, Install	2	Each
450E5215	24" CMP Flared End, Furnish	18	Each
450E5216	24" CMP Flared End, Install	18	Each
450E8300	Culvert Joint Cleaning	77.0	Ft
450E8305	Repair Culvert Joint	77.0	Ft
450E8310	Chemical Grout Void Fill	65.6	Gal
450E8900	Cleanout Pipe Culvert	12	Each
450E9518	18" Cured in Place Pipe	82	Ft
450E9524	24" Cured in Place Pipe	810	Ft
450E9526	30" Cured in Place Pipe	120	Ft
634E0010	Flagging	75.0	Hou
634E0110	Traffic Control Signs	274.0	SqF
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
734E0010	Erosion Control	Lump Sum	LS
734E0154	12" Diameter Erosion Control Wattle	500	Ft
734E0602	Low Flow Silt Fence	350	Ft
734E0610	Mucking Silt Fence	25	CuY
734E0620	Repair Silt Fence	90	Ft

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 2015 Edition and Required Provisions, Supplemental Specifications, and Special Provisions as included in the Proposal.

ENVIRONMENTAL COMMITMENTS

The SDDOT is committed to protecting the environment and uses Section A Environmental Commitments as a communication tool for the Engineer and Contractor to ensure that attention is given to avoid, minimize, and/or mitigate an environmental impact. Environmental commitments to various agencies and the public have been made to secure approval of this project. An agency with permitting authority can delay a project if identified environmental impacts have not been adequately addressed. Unless otherwise designated, the Contractor's primary contact regarding matters associated with these commitments will be the Project Engineer. These environmental commitments are not subject to change without prior written approval from the SDDOT Environmental Office.

Additional guidance on SDDOT's Environmental Commitments can be accessed through the Environmental Procedures Manual found at: http://www.sddot.com/resources/Manuals/EnvironProcManual.pdf

For questions regarding change orders in the field that may have an effect on an Environmental Commitment, the Project Engineer will contact the Environmental Office at 605-773-3098 or 605-773-4336 to determine whether an environmental analysis and/or resource agency coordination is necessary.

COMMITMENT B: FEDERALLY THREATENED, ENDANGERED, AND PROTECTED SPECIES

COMMITMENT B4: BALD EAGLE

Bald eagles are known to occur in this area.

Action Taken/Required:

If a nest is observed within one mile of the project site, notify the Project Engineer immediately so that he/she can consult with the Environmental Office for an appropriate course of action.

COMMITMENT C: WATER SOURCE

The Contractor will not withdraw water with equipment previously used outside the State of South Dakota or previously used in aquatic invasive species waters within South Dakota without prior approval from the SDDOT Environmental Office. Thoroughly wash all construction equipment to prevent and control the introduction and spread of invasive species into the project vicinity.

The Contractor will not withdraw water directly from streams of the James, Big Sioux, and Vermillion watersheds without prior approval from the SDDOT Environmental Office.

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	015-172	2	16

Action Taken/Required:

The Contractor will obtain the necessary permits from the regulatory agencies such as the South Dakota Department of Environment and Natural Resources (DENR) and the United States Army Corps of Engineers (USACE) prior to water extraction activities.

Additional information and mapping of Aquatic Invasive Species in South Dakota can be accessed at: http://sdleastwanted.com/maps/default.aspx.

COMMITMENT D: WATER QUALITY STANDARDS

COMMITMENT D2: SURFACE WATER DISCHARGE

The DENR General Permit for Temporary Discharge is required for temporary dewatering and discharges to waters of the state. The effluent limit for total suspended solids will be 90 mg/L 30-day average. The effluent limit applies to discharges to all waters of the state except discharges to waters classified as cold water permanent fish life propagation waters according to the ARSD 74:51:01:45. For discharges to waters of the state classified as cold water permanent fish life propagation waters, the effluent limit for total suspended solids will be 53 mg/L daily maximum.

The permittee has the option of completing effluent testing or implementing a pollution prevention plan for compliance with this permit. If the permittee develops a pollution prevention plan instead of total suspended solids sampling, the plan must be developed and implemented prior to discontinuing total suspended solids sampling. Refer to section 3.0 of the permit. If any pollutants are suspected of being discharged, a sample must be taken for those parameters listed in section 2.2 of the permit.

Action Taken/Required:

If construction dewatering is required, the Contractor will obtain the General Permit for Temporary Discharge Activities from the DENR Surface Water Program, 605-773-3351.

http://denr.sd.gov/des/sw/swqformsandpermits.aspx

The Contractor will provide a copy of the approved permit to the Project Engineer prior to proceeding with any dewatering activities. The approved permit must be kept on-site and as part of the project records.

Effluent monitoring, as a result of dewatering activities, will be summarized for each month and recorded on a separate Discharge Monitoring Report (DMR) and submitted to DENR monthly. Additional information can be found at http://denr.sd.gov/des/sw/WhatisaDMR.aspx

COMMITMENT E: STORM WATER

Construction activities constitute less than 1 acre of disturbance.

Action Taken/Required:

At a minimum and regardless of project size, appropriate erosion and sediment control measures must be installed to control the discharge of pollutants from the construction site.

COMMITMENT H: WASTE DISPOSAL SITE

The Contractor will furnish a site(s) for the disposal of construction and/or demolition debris generated by this project.

Action Taken/Required:

Construction and/or demolition debris may not be disposed of within the Public ROW.

The waste disposal site(s) will be managed and reclaimed in accordance with the following from the General Permit for Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) will not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Environmental Office and the Project Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements will apply:

- 1. Construction and/or demolition debris consisting of concrete, asphalt concrete, or other similar materials will be buried in a trench completely separate from wood debris. The final cover over the construction and/or demolition debris will consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the Public ROW will be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor will control the access to waste disposal sites not within the Public ROW with fences, gates, and placement of a sign or signs at the entrance to the site stating "No Dumping Allowed".
- 2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste shall be removed from view of the ROW or buried and the waste disposal site reclaimed as noted above.

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

All costs associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates, and signs), and reclamation of the waste disposal site(s) will be incidental to the various contract items.

COMMITMENT I: HISTORICAL PRESERVATION OFFICE CLEARANCES

State Historical Preservation Office (SHPO or THPO) concurrence has not been obtained for this project.

Action Taken/Required:

All earth disturbing activities require a cultural resource review prior to scheduling the pre-construction meeting. This work includes, but is not limited to: Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas.

The Contractor will arrange and pay for a record search and when necessary, a cultural resource survey. The Contractor has the option to contact the state Archaeological Research Center (ARC) at 605-394-1936 or another qualified archaeologist, to obtain either a records search or a cultural resources survey. A record search might be sufficient for review if the site was previously surveyed; however, a cultural resources survey may need to be conducted by a qualified archaeologist.

The Contractor will provide ARC with the following: a topographical map or aerial view of which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that artifacts have not been found on the site.

The Contractor will submit the cultural resources survey report to SDDOT Environmental Office, 700 East Broadway Avenue, Pierre, SD 57501-2586. SDDOT will submit the information to the appropriate SHPO/THPO. Allow **30 Days** from the date this information is submitted to the Environmental Engineer for SHPO/THPO review.

In the event of an inadvertent discovery of human remains, funerary objects, or if evidence of cultural resources is identified during project construction activities, then such activities will immediately cease and the Project Engineer will be immediately notified. The Project Engineer will contact the SDDOT Environmental Office to determine an appropriate course of action.

The Contractor is responsible for obtaining any additional permits and clearances for Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas that affect wetlands, threatened and endangered species, or waterways. The Contractor will not utilize a site known or suspected of having contaminated soil or water. The Contractor will provide the required permits and clearances to the Project Engineer at the preconstruction meeting.

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	015-172	3	16

COMMITMENT N: SECTION 404 PERMIT

The SDDOT has obtained a Section 404 Permit from the USACE for the permanent actions associated with this project.

Action Taken/Required:

The Contractor will comply with all requirements contained in the Section 404 Permit.

The Contractor will also be responsible for obtaining a Section 404 Permit for any dredge, excavation, or fill activities associated with material sources, storage areas, waste sites, and Contractor work sites outside the plan work limits that affect wetlands, floodplains, or waters of the United States.

TATE OF	PROJECT	SHEET	TOTAL
SOUTH		NO.	SHEETS
DAKOTA	015-172	4	16

TABLE OF MAINLINE CULVERT WORK

_						TABLE OF MAINLINE COLVERT WORK																					
	#							Per Or	iginal Pla	ns		Remove Pipe	F	urnish a	nd Instal			Cure	d In Place	Pipe							
Culvert #	Culvert Inventory #	MRM	+ Disp	Station	Side		e Culvert ind Type	Culvert Length (Ft)	Culvert End Type	Direction of Flow	Drain- age Area	End Section (Each)	30" RCP Flared End (Each)	42" RCP Flared End (Each)	18" CMP Flared End (Each)	24" CMP Flared End (Each)	Clean- out Pipe Culvert (Each)	18" (Ft)	24" (Ft)	30" (Ft)	Culvert Joint Clean- ing (Ft)	Repair Culvert Joint (Ft)	Chemical Grout Void Fill (Gallons)	Tie Bolts for RCP (Each)	Repair Comments	Debris level in culvert	Water Level in Culvert
	C23544	207.00		12+00	Lt		СМР		FE	South	156	1				1	1		104						Clean and line if culvert condition allow.	-	8"
	C2;		9		Rt				FE			1				1	·								Replace Flared Ends if lining.	-	10"
16 a	C23556	201.00	0.273	324+62	Lt	30"	RCP	60	FE			1	1				1			60					Replace both Flared End and Line	-	12"
_	Ö				Rt				FE	North	27	1	1													-	0"
16 b	C23556	201.00	0.273	324+62	Lt	30"	RCP	60	FE			1	1				1			60					Replace both Flared End and Line	-	12"
	0				Rt				FE			1	1													-	0"
17	C23557	201.00	0.032	340+50		42"	RCP	40	FE	North	?	1		1							77.0	77.0	65.6	14	Replace both Flared Ends and then seal 7 joints. (9 total joints.)	-	Dry
					Rt				FE			1		1		1										?	
20	c2568	198.39	0.059	419+42		24"	СМР	94	FE FE	North	?	1				1	1		94						Clean and line if culvert condition allow. Replace Flared Ends if lining. Unable to verify culvert size.	?	24"
-	ntory				Lt				FE			1				1										-	6-8"
21	Not in Inventory			423+50	Rt	24"	СМР	94	FE	North	?	1				1	1		94						Clean, line and replace Flared Ends	_	4"
	-				Lt				?			1				1									Clean and line if culvert condition allow.	?	6" over
29	Not in Inventory			140+00	Rt	24"	CMP	88	?	Equalizer	?	1				1	1		88						Replace Flared Ends if lining.	?	top of Pipe
62	C8952	187 00	0.185	611+85	Lt	18"	СМР	82	FE	West	?	1			1		1	82							Clean and line if culvert condition allow.	?	Under
	82	707.00	0.100	311100	Rt		Civil	- J <u>L</u>	FE	.,,		1			1		'	<u></u>							Replace Flared Ends if lining.	?	Water
68	C8958	185.00	0.302	712+07	Lt	24"	СМР	94	FE	Equalizer	?	1				1	1		94						Clean and line if culvert condition allow.	?	22"
	ŭ				Rt				FE	-		1				1									Replace Flared Ends if lining.	?	23"

		NO.	TOTAL SHEETS
SOUTH DAKOTA	015-172	5	16

TABLE OF MAINLINE CULVERT WORK

	#								Per Or	ginal Pla	ns	4	Remove Pipe	F	urnish a	nd Insta	I		Cure	d In Place	Pipe							
Culvert #	Culvert Inventory #	MRM	+ Dian		Station	Side		e Culvert nd Type	Culvert Length (Ft)		Direction of Flow	Drain- age Area	End Section (Each)	30" RCP Flared End	42" RCP Flared End	18" CMP Flared End	End	Clean- out Pipe Culvert (Each)	18"	24" (Ft)	30" (Ft)	Culvert Joint Clean- ing (Ft)	Repair Culvert Joint (Ft)	Chemical Grout Void Fill (Gallons)	Tie Bolts for RCP	Repair Comments	Debris level in culvert	Water Level in Culvert
0	Σ	IVIKIVI	+ Disp		Station	Side	Size a	патуре	(Ft)	Туре	FIOW	Acre	(Each)	(Each)	(Each)	(Each)		(Each)	(Ft)	(FI)	(FI)	(FL)	(FL)	(Gallons)	(EdCII)	Repair Comments	1	Culvert
	vento					Lt	0.411	0.45	70	FE			1				1	_		70						Clean and line if culvert condition allow.	?	0"
70	Not in Inventory			b	747+65	Rt	24"	СМР	76	FE	East	?	1				1	1		76						Replace Flared Ends if lining.	?	- 6"
72	90	184 00	0 251	b i	767+00	Lt	24"	СМР	104	FE	Equalizer	?	1				1	1		104						Replace both Flared End and Line	4"	
	8	101.00	0.201		707 - 00	Rt		Olviii	101	FE	Equalizati		1				1	,		101						Tropiace Seatt laise End and Enre	4"	
72	C9219	184.00	0.070	 	776+09	Lt	24"	СМР	80	FE	Equalizer	47	1				1	1		80						Replace both Flared End and Line	3"	- Dry
	360	104.00	0.079		770+09	Rt	24	Civir	00	FE	Lqualizei	47	1				1	1		30						Replace Both Flared End and Line	3"	Diy
75	ventory			h ,	905.53	Lt	24"	СМР	76	FE	Fauglizer	32	1				1	1		76						Poplace both Flored End and Line	-	8"
75	Not in Inventory			D 8	805+53	Rt	Z4	CIVIP	70	FE	Equalizer	32	1				1	I		70						Replace both Flared End and Line	-	12"
											тоти	AL	26	4	2	2	18	12	82	810	120	77	77	65.6	14			

Left and Right based upon project station, thus Left is North/East side and Right is South/West side.

Culvert type and size obtained from a combination of visual inspection and original construction plans. Additional repair may be required at time of construction.

In place Culvert Markers shall be removed and reset when performing Culvert Work. Cost to remove and reset Culvert Markers shall be incidental to the various culvert contract items.

Remove and reset of riprap at culvert ends shall be considered incidental to the contract unit price per each for Reset Pipe End Section.

Initial Inspection held mid October 2017. Above table produced from that inspection.

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SCOPE OF WORK

Work on this project involves removing pipe culvert end sections, replacing damaged pipe end sections, cleaning and inspection of pipe culverts. Subsequent to the cleaning and inspection additional repairs are anticipated which include lining of the pipe culverts, sealing of joints between pipe culvert sections and void filling around exterior of pipe culverts.

UTILITIES

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor shall contact the Project Engineer to determine modifications that will be necessary to avoid utility impacts.

SEQUENCE OF OPERATIONS

The Contractor shall submit to the Area Engineer a minimum of 1 week prior to the Preconstruction Meeting a detailed plan of how the pipe culvert cleaning and inspection will be staged. The plan shall show how the Contractor is going to maintain traffic at each pipe culvert site, where equipment is going to be stored, the total length of the work space if a lane of traffic needs to be closed to traffic, and the methods used to prevent material removed from the pipe culverts from entering the waterway. These plans shall be approved by the Area Engineer prior to starting work on the pipe culvert cleaning and inspection.

TRAFFIC CONTROL

The roadways shall remain open to traffic at all times. One lane of traffic may be closed during work hours, with traffic control being handled with the use of Flaggers as per Standard Plate 634.23.

If work can safely be performed from the shoulder of the roadway or beyond the shoulder, traffic control shall be as per Standard Plates 634.03 or 634.01.

Flaggers and FLAGGER symbol signs shall be in place when work activities or equipment present a hazard to workers, through traffic, or encroaches into driving lanes open to traffic.

Traffic control devices shall be placed beyond the surfaced edge of the roadway when not in use.

Removing, relocating, covering, salvaging and resetting of existing traffic control devices, including delineation, shall be the responsibility of the Contractor. Cost of this work shall be incidental to the various contract items unless otherwise specified in the plans. Delineators and signs damaged or lost shall be replaced by the Contractor at no cost to the State.

Indiscriminate driving and parking of vehicles within the right-of-way will not be permitted. Any damage to the vegetation, surfacing, embankment, delineators and existing signs resulting from such indiscriminate use shall be repaired and/or restored by the Contractor, at no expense to the State, and to the satisfaction of the Engineer.

Work activities during non-daylight hours are subject to prior approval.

The bottom of signs on portable or temporary supports shall not be less than seven feet above the pavement in urban areas and one foot above the pavement in rural areas. Portable sign supports may be used as long as the duration is less than 3 days. If the duration is more than 3 days the signs shall be on fixed location, ground mounted, breakaway supports.

The Contractor will be responsible for maintaining all existing traffic control signing for the safety of the traveling public.

Traffic Control signs, as shown in the Itemized List for Traffic Control Signs, are estimates. Contractor's operation may require adjustments in quantities, either more or less. Payment will be for those signs actually ordered by the Engineer and used.

CLOSED-CIRCUIT TELEVISION (CCTV) CAMERA

The CCTV camera shall be mounted on a crawler. The crawler shall be capable of traveling the entire length of the pipe culvert. If unable to travel through the culvert due to an obstacle or large void, then the CCTV camera shall be run from both ends of the culvert as far as possible.

The CCTV camera shall travel through the culvert at a speed not exceeding 30 feet per minute.

The CCTV camera shall be equipped with an accurate working footage counter that shows accurate distances on the video recordings.

The CCTV camera shall have the ability to pan and tilt. Lighting for the CCTV camera shall be suitable to allow a clear picture of the entire periphery of the pipe. The CCTV monitor and other components of the CCTV system shall be capable of producing a clear color picture/CCTV image.

A DVD recording of each CCTV camera inspection of each pipe culvert shall be provided to the Engineer. Other methods of transferring video recordings may be considered and approved by the Engineer.

All defects such as holes, cracks, and open joints shall be fully documented when doing the CCTV inspections.

CLEANOUT PIPE CULVERTS

Cleanout of pipe culverts shall be done in advance of pipe culvert repair operations. Following cleaning, pipe inspection shall be completed with a CCTV camera. The inspection shall determine any deviations in the vertical and horizontal alignments, location and size of any gaps in joints, and location of any damage.

At those locations where further evaluation of pipe culvert repairs are required, the pipe culvert cleaning and inspection shall be scheduled such that there is adequate time to evaluate what repairs are required and allow for ordering and delivery of pipe culvert repair materials.

Material in all existing pipe culverts shall be cleaned out by water flushing or other approved methods.

Material removed from the pipe culverts shall become the property of the Contractor for disposal.

The Contractor shall implement appropriate sediment control measures prior to water flushing in order to prevent discharges from the project boundaries to comply with the Storm Water Permit.

Pipe culverts may need to be dewatered to allow for CCTV inspection.

The pipe culvert shall be cleaned to the satisfaction of the Engineer and the cleaning shall be adequate to determine pipe condition and potential repair techniques.

All costs to dewater, clean pipes, dispose of removed materials and CCTV camera inspect pipe culverts shall be incidental to the contract unit price per each for CLEANOUT PIPE CULVERT.

The contract item CLEANOUT PIPE CULVERT shall be paid for a maximum of one time for each pipe culvert. This contract item shall only be paid for:

- When indicated in the Table of Mainline Culvert Work,
- When cleaning and CCTV inspection is required to determine or verify what repairs are required,
- When CIPP lining a pipe.

Cleanout Pipe Culvert will not be paid for at pipe culvert locations where Culvert Joint Cleaning has been predetermined to be required.

RCP AND CMP CULVERT REPAIRS FOR MAINLINE PIPE CULVERTS

Resetting and replacement of RCP shall be completed prior to Reinforced Concrete Pipe Joint Repair and Void Grouting.

All pipe and end treatments designated for removal shall become the property of the Contractor for his disposal.

Tie bolts shall be installed at all joint locations where existing pipe sections and end treatments are being reset or installed new. This may require drilling holes into the existing pipe sections and end treatments. Tie bolts shall be installed in accordance with Standard Plate No. 450.18.

When necessary to remove end sections of CMP culverts, they may be cut with a torch. If the pipe culvert is cut the damaged area shall be painted with a galvanizing paint approved by the Engineer. All costs associated with cutting and painting shall be incidental to the various contract items.

The Contractor is advised of the risk of lead exposure when cutting galvanized paint. The Contractor should plan his/her operations accordingly, and inform employees of hazards of lead exposure.

Joints between concrete pipe culvert sections shall be protected against infiltration as indicated in Section 450.3 A of the Specifications. If an existing concrete pipe culvert section has a damaged joint or there is poor alignment of the joints, 2 layers of drainage fabric shall be placed over the joint.

TABLE OF MAINLINE PIPE CULVERT REPAIR

Pipe culvert lengths shown in the Table of Mainline Culvert Work were obtained from the original grading plans and were not verified in the field.

The total number of pipe culvert joints listed in the Comments column is based upon a visual estimate. If no information is provided on the number of joints, quantities were estimated based upon a typical pipe culvert barrel section length of 6 ft.

It is the Contractors responsibility to investigate each pipe culvert pipe repair site to determine the pipe culvert size, length, and number of pipe culvert joints along with other information needed to prepare a bid.

TIE BOLTS FOR RCP

All pipe locations listed in the Table of Mainline Culvert Work where the item Tie Bolts for RCP are indicated shall have tie bolts installed. The Contractor shall drill holes at an angle as to cause the legs of the tie bolt to blind against the outside face of the hole upon tie bolt tightening. Bending of the tie bolt legs may need to be done in order to achieve this. Prior to inserting the tie bolt, the Contractor shall fill the hole with epoxy resin. The epoxy resin mixture shall be a type of bonding steel to hardened concrete and shall conform to AASHTO M235 Type IV, (Equivalent to ASTM C881, Type IV). The Contractor shall allow the resin to properly set-up prior to the final tightening of the tie bolts. Cost for removing tie bolts, drilling tie bolt holes, epoxy resin, and furnishing and installing the tie bolts shall be incidental to the contract unit price per each for TIE BOLTS FOR RCP.

SEDIMENT CONTROL

Sediment control may be required if water is flowing through the pipe culvert at the time of cleaning. Otherwise sediment control is not anticipated.

The Contractor shall implement appropriate sediment control measures prior to water flushing in order to prevent discharges beyond the project boundaries.

Wattles and Silt Fence have been provided in the Estimate of Quantities and shall be used to capture pipe cleanout material. Placement of the wattles and Silt Fence shall be as directed by the Engineer.

EROSION CONTROL WATTLE

Erosion control wattles for restraining the flow and sediment shall be installed at locations determined by the Engineer during construction. Refer to Standard Plate 734.06 for details.

The Contactor shall provide certification that the erosion control wattles do not contain noxious weed seeds.

An estimated quantity of erosion control wattles shall remain on the project until vegetation has been established. It is estimated that some of the erosion control wattles will remain on the project to decompose.

An additional quantity of 150 ft of 12" Diameter Erosion Control Wattles has been added to the Estimate of Quantities for temporary erosion and sediment control in highway ditch channels where earth disturbing activities have occurred at wetland areas adjacent to the highway.

The erosion control wattle provided shall be from the approved product list. The approved product list for erosion control wattle may be viewed at the following internet site:

http://sddot.com/business/certification/products/Default.aspx

LOW FLOW SILT FENCE

The low flow silt fence fabric provided shall be from the approved product list. The approved product list for low flow silt fence may be viewed at the following internet site:

http://sddot.com/business/certification/products/Default.aspx

Low flow silt fence shall be placed at the locations that will minimize siltation of adjacent streams, lakes, dams, or drainage areas as determined by the Engineer during construction. Refer to Standard Plate 734.04 for details.

EROSION CONTROL

The areas to be seeded consist of areas at pipe culvert locations where resetting or replacement of pipe culvert sections or end treatments are required. In addition, any location where vegetation was destroyed, such that quick revegetation is not expected shall be reseeded.

The estimated area requiring erosion control is 0.1 acres at locations where pipe culvert section and ends were reset or replaced. All costs for the erosion control work for furnishing, placing, and maintaining erosion control including equipment, labor, and seeding shall be incidental to the contract lump sum price for EROSION CONTROL.

The limits of erosion control work will be determined by the Engineer during construction.

Type C Permanent Seed Mixture shall be used on this project.

Application of fertilizer will not be required on this project.

Type C Permanent Seed Mixture shall consist of the following:

Grass Species	Variety		Pure Live Seed (PLS) (Pounds/Acre)
Western Wheatgrass	Arriba, Flintlock, Rodan, Rosana		16
Canada Wildrye	Mandan		2
		Total:	18

ſ	STATE OF	PROJECT	SHEET	TOTAL SHEETS
1	SOUTH DAKOTA	015 170	7	16
-	DAKOTA	015-172	,	10

REINFORCED CONCRETE PIPE JOINT REPAIR AND VOID GROUTING

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	015-172	8	16

REINFORCED CONCRETE PIPE JOINT REPAIR AND VOID GROUTING

The Contractor shall provide a notarized statement, from the Manufacturer, that the products used for culvert joint repair meet the specified requirements, along with the Manufacturer's current product specification and installation instructions.

The Contractor shall be an Approved Contractor of the Manufacturer of the specified product and shall provide written certification from the Manufacturer attesting to their Approved Contractor status.

All product documentation and Contractor submittals must be submitted to the Engineer prior to or at the preconstruction conference. The Contractor must have the Engineer's approval prior to commencing any of this work.

The Contractor shall follow the Manufacturer's installation instructions and specifications throughout the repair process

Temperature of the specified products is critical from the point of pumping to the point of injection. All polyurethanes react faster at higher temperatures. Drum heaters and heated hoses are required when ambient or ground temperatures are below 70 degrees Fahrenheit. The optimum hose temperature will vary with the weather conditions and the particular job site conditions with the minimum hose temperature being 75 degrees Fahrenheit and the maximum hose temperature being 95 degrees Fahrenheit and the drum temperature not to exceed 90 degrees Fahrenheit.

The Contractor shall provide worker and inspector safety protective gear in accordance with the manufacturer, including but not limited to chemical goggles, face shields, eye wash system and NBR gloves.

The Contractor shall provide safe storage and handling of materials prior to delivery and at the project site. All material installation, handling and storage shall be in accordance with the Manufacturer's recommendations.

The Contractor shall visit the project to determine the extent of culvert joints to be cleaned and filled, prior to bidding.

Culvert Joint Cleaning and Repair Culvert Joint quantities shall be based upon the following table showing circumference of joints based upon culvert size and shape.

Pipe	Round Pipe	Arch Pipe
Diameter	Circumference per Joint	Circumference per Joint
(ln)	(Ft)	(Ft)
36	9.4	
42	11.0	11.0
48	12.6	
54	14.1	
60	15.7	
66	17.3	
72	18.8	19.0
78	20.4	
84	22.0	

CULVERT JOINT CLEANING

This work shall consist of cleaning of the culvert joints, washing the entire culvert and joints with a high pressure washer, and if needed, wire brush cleaning of each joint to be repaired as directed by the Engineer. The entire culvert shall be clean and dry and most notably the specified joints shall be thoroughly cleaned to the satisfaction of the Engineer using a power washer with water pressure of at least 2500 psi. The culvert must be in a clean condition so that no deleterious material is trapped in the joints that are being repaired. The Contractor shall dispose of all debris removed from the culverts during the cleaning operation as approved by the Engineer.

All costs for equipment, material and labor for the culvert joint cleaning work shall be incidental to the contract unit price per foot for Culvert Joint Cleaning. Culvert Pipe Cleaning will be measured to the nearest 0.1 foot of joint which is cleaned for joint repair.

REPAIR CULVERT JOINT

The culvert joints shall be repaired in accordance with the Chemical Grout Manufacturer's directions to prevent future infiltration/exfiltration of soils and water and to keep the chemical grout from expanding back into the structure during injection.

The culvert joint will be repaired with a sealant comprised of water reactive hydrophilic polyurethane resin and dry oil free oakum. All grout will be injected under such pressure so as not to damage the existing drainage structure or roadway structure.

The Contractor shall submit to the Engineer for approval a detailed procedure for the installation of the polyurethane grout.

The work shall include, but is not limited to sealing each pipe joint with a hydrophilic polyurethane grout meeting the following specifications:

GEL FOAM II (Saturated Oakum Rope Joint Packing) as manufactured by Green Mountain International, LLC or equal.

ULTRA (Single Component Grout for Joint Injection) as manufactured by Green Mountain International, LLC or equal.

Excess grout and oakum shall be trimmed from the interior face of the joint prior to applying the UV Protection (Gel Coat). The epoxy gel coat compound shall be as recommended by the Manufacturer for both surface sealing and protecting the hydrophilic grout from UV exposure. The epoxy gel compound shall be mixed and handled in accordance with the Manufacturer's recommendations and shall meet the following requirements:

Epoxy gel sealant compounds manufactured by Green Mountain Grouts, LLC or equal.

All costs for all equipment, material and labor required to complete the work shall be incidental to the contract unit price per foot for Repair Culvert Joint. Completion of the work includes initial saturated oakum rope packing of each joint, follow up injection of grout into the back side of each joint, trimming the excess grout and oakum from the interior face of the joint, application of the epoxy gel coat and site clean-up. Payment will be made per 0.1 foot of culvert joint repaired.

DUAL COMPONENT CHEMICAL GROUT FOR VOID FILLING

The external voids surrounding the culvert will be filled with an injected high expansion chemical grout compound. Holes shall be strategically drilled as required and grout injected throughout the structure to effectively fill all voids that have developed outside of the structure due to the infiltration of external soils and materials into the culvert and "piping" (water running outside and under the structure due to separated joints). It is the Contractor's responsibility to locate reinforcing bars and conduit prior to drilling any grout holes. All grout shall be injected under such pressure so as not to damage the existing drainage structure or roadway structure. All joints shall be appropriately cleaned and sealed, with appropriate recommended cure time, prior to the injection of the void grouting. After completion of the void filling, all holes shall be properly sealed.

The typical method consists of placing a layer of chemical grout behind or around the structure. The Contractor shall submit for approval by the Engineer a detailed grouting plan showing the spacing, orientation and depth of the grout holes, as well as type of polyurethane grout to be used, range of gel times, equipment, mixing procedures, recommended injection pressure, technique for monitoring grout travel and any other pertinent information. The grouting plan should address the prevention of overfilling and prevention of damage to structures or roadway. The Contractor shall submit this detailed procedure for the installation of the expansion grout to the Engineer for approval. The holes are drilled with a rotary percussion hammer drill using a sharp masonry bit with a minimum diameter of 3/8 inch to a maximum diameter of 5/8 inch. Care must be taken to prevent holes from causing damage to reinforcing bars or utility conduits. Drilled holes should be vacuumed and flushed. Use injection grout and methods as recommended by Manufacturer.

Injection can be monitored by either applicator's visual inspection or by pumping a specific amount of injection grout into each hole. The work will start at the inlet end of the pipe and proceed downstream to the outlet. Inject bottom row every other hole. When material appears at the adjacent port, discontinue injection at entry port and begin injection at the adjacent port. Continue injection process section by section from bottom of pipe to top of pipe in a continuous manner to next pipe section. Injection pressure will vary from 200 psi to 3000 psi depending on the width of the joint, thickness of the structure, and condition of the concrete.

REINFORCED CONCRETE PIPE JOINT REPAIR AND VOID GROUTING

ſ	STATE OF	PROJECT	SHEET	TOTAL SHEETS
1	SOUTH DAKOTA	015-172	9	16

DUAL COMPONENT CHEMICAL GROUT FOR VOID FILLING (Cont.)

The Contractor must supply the Engineer with three (3) prior job references of projects where they have successfully injected urethane resin for subgrade void filling applications, or soil stabilization.

- In lieu of three (3) prior job references the Contractor shall:
 a) Obtain hands on training from the supplier on the installation procedures, and
- b) Have the supplier on site to provide training to Contractor's staff. Supplier shall be present for at least two complete pipe culvert repairs and until the Engineer is satisfied that Contractor's staff is competent in performing this work.

The chemical grout shall be a dual component hydrophobic polyurethane grout compound which is non-flammable and non-toxic when cured.

The chemical grout mixture shall have expansion properties listed in the data sheets of greater than eighteen (18) times its original volume and cure to rigid closed cell polyurethane foam. The grout shall expand to fill any voids and must bond to the exterior surface of the structure. The chemical grout shall be Mountain Grout U 4.0 dual component polyurethane grouts as manufactured by Green Mountain International LLĆ or equal.

All costs for equipment, material, and labor required to fill external voids surrounding the culvert shall be incidental to the contract unit price per gallon for Chemical Grout Void Fill. Any overfilling of voids that results in damage to overlying pavement, highway user ride quality, or drainage structure integrity shall be corrected and paid for by the Contractor. All corrections shall be approved by the Engineer. Payment shall be to the 0.1 gallon of chemical grout used, prior to expansion of the material.

A calibrated metering device shall be used to measure the chemical grout and to assure proper mixing ratio of components.

After the grout cures, excess material shall be removed flush with the pipe interior wall and the pipe left clean.

CURED-IN-PLACE PIPE (CIPP)

STATE OF SOUTH DAKOTA PROJECT SHEET SHEETS TOTAL SHEETS 015-172 10 16

A. CIPP LINER MATERIAL

The CIPP liner shall be manufactured in accordance to ASTM F2019. In addition, the liner shall meet the following requirements:

- 1. fit the host pipe tightly
- 2. have a maximum thickness of ½ inch
- 3. provide a continuously lining of the host pipe
- 4. use a nontoxic curing process
- 5. is nontoxic when cured
- 6. have a minimum 50 year design life.

CIPP liner shall be shipped, stored, and handled in a manner consistent with written recommendations of the manufacturer.

B. CIPP LINER SUBMITALS

For each host pipe to be lined the Contractor shall submit the following to the Area Engineer a minimum of 2 weeks before the preconstruction meeting for their approval. Information shall be provided into the category breakdown as shown below:

1. Liner Data

The following information shall be provided with the CIPP liner structural data:

- a. pipe liner material type and trade name
- b. nominal inside and outside pipe liner diameters
- c. manufacturer's recommended maximum and minimum fill heights for the identified liner
- d. certification that liner meets specifications
- e. include calculations showing that the liner is designed for AASHTO HL-93 live loading when the pipe is considered to be fully deteriorated Provide copy of engineering drawing and calculations, signed and sealed

by a Professional Engineer registered in the state of South Dakota.

2. Work Area Plan

Provide a work area plans that includes the following:

- a. the work area required for the liner installation
- b. method of preventing water from interfering with the installation
- c. a site restoration plan

3. Pipe Cleaning

Provide a plan that includes the cleaning of the host pipe and disposal of the debris

4. Liner Installation

Provide a liner installation plan which shall include the following:

- a. method of liner installation
- b. curing method identifying required cure times, temperatures, and pressures
- c. containment plan for collection of contaminated water
- d. management and disposal plan for contaminated materials resulting from the liner installation

5. Training Certification and Experience

Provide written proof that at least 1 member of the installation team has attended training and been certified by the manufacturer on the liner material being installed.

The installer must supply the Engineer with 5 prior job references of projects where they have successfully install CIPP liners.

C. HOST PIPE PREPARATION AND INSPECTION

The host pipe shall be thoroughly cleaned using a high-pressure water jet or hydro-mechanical methods. The cleaning method shall produce a clean, sound surface that demonstrates no evidence of loose material, debris or contaminates. The host pipe shall be cleaned just prior to insertion of the CIPP liner. The Contractor shall implement appropriate sediment control measures prior to cleaning in order to prevent discharges from the project boundaries to comply with the Storm Water Permit.

Host pipe inspection shall be completed with a CCTV camera. A DVD recording of the inspection shall be provided to the Engineer. The inspection shall determine the suitability of the liner for the host pipe including such items as the horizontal and vertical alignments, location of gaps in the joints and pipe damage. The Engineer shall be notified if any pipe sections are impassible or the pipe cannot be lined.

Any intrusions into the pipe shall be cut or ground off flush with the host pipe interior wall before installing the liner. Cut off existing pipe tie bolts flush with the nut or as per the manufacturer's recommendation, if manufacturer's recommendations are more stringent.

Control groundwater infiltration that will interfere with installation of the CIPP liner. Dewatering may be necessary. Host pipe shall be in a dry condition as prescribed by the CIPP liner manufacturer.

The Engineer shall inspect host pipes prior to lining to determine the pipes acceptance for lining including if additional cleaning is required. The host pipe shall be clean and in a dry condition prior to commencing the lining process.

D. PIPE LINER INSTALLATION

The manufacturer's representative shall be on site to provide training to Contractor's staff. A manufacturer's representative shall be present for at least one complete liner installation and until the Engineer is satisfied that the Contractor's staff is competent in performing this work. A manufacturer's representative shall also provide education to the Engineer on the liner installation and curing process.

Prior to inserting the CIPP liner, a sliding foil protector shall be pulled into the host pipe to protect the CIPP liner from damage.

Installation of the liner into the host pipe shall be in accordance with ASTM F2019.

CCTV camera inspection shall be completed after inflation and prior to curing.

The cured CIPP liner shall be continuous over the entire length of an installation run and be free of material defects. The lining shall be impervious and free of any leakage from the pipe to the surrounding ground or from the ground to inside the lined pipe.

Trim the liner to length according to the manufacturer's recommendations. The liner shall provide a smooth transition taper at each end of the pipe liner. There shall not be any gaps between the liner and the host pipe. The ends shall be sealed with an epoxy or resin mixture compatible with the liner and resin system, providing a watertight seal.

E. FINAL ACCEPTANCE AND PAYMENT

Host pipe inspection shall be completed with a CCTV crawler after the liner has been cured. A DVD recording of the inspection shall be provided to the Engineer.

Defects which will or could affect the structural integrity, strength, capacity, or future maintenance of the installed CIPP liner shall be repaired at the Contractor's expense, in a manner approved by the Engineer.

Any disrupted areas shall be restored and stabilized to the satisfaction of the Engineer.

All costs for equipment, material and labor for the CIPP liner work shall be incidental to the contract unit price per foot for the various sizes of CURED IN PLACE PIPE.

F. VOID FILLING

Filling of annular space between the host pipe and the CIPP liner with grout may be required. Filling of annular spaces is not anticipated, however if required, follow the REINFORCED CONCRETE PIPE JOINT REPAIR AND VOID GROUTING section of plan notes on the previous pages and the following:

- Provide sufficient gauges, monitoring devices, and tests to determine the effectiveness of the grout placement
- Do not exceed the pipe liner maximum specified grouting pressure

All costs for filling annular spaces shall be incidental to the contract unit price per gallon for CHEMICAL GROUT VOID FILL for all equipment, intermediate and post cleanup, material and labor required to complete the work. Any overfilling that results in damage to overlying pavement, highway user ride quality, or drainage structure integrity shall be corrected by the Contractor at no expense to the Owner. All corrections shall be approved by the Engineer.

The signs illustrated are not required

if the work space is behind a barrier,

feet or more from the edge of any

vehicles parked on shoulder, vehicles

with other appropriate signs, such as the SHOULDER WORK sign. The SHOULDER WORK

* If the work space is on a divided

highway, an advance warning sign

operations, all signs and channelizing

of the directional roadway.

sign may be used for work adjacent to

should also be placed on the left side

For short term, short duration, or mobile

devices may be eliminated if a vehicle with an activated flashing or revolving yellow

roadway.

the shoulder.

more than 2 feet behind the curb. or 15

The signs illustrated shall be used where there are distracting situations; such as:

accessing the work site via the highway, and equipment traveling on or crossing

the roadway to perform work operations.

The ROAD WORK AHEAD sign may be replaced

Posted

Speed

Prior to

Work

 $(M_P_H_)$

0 - 30

35 - 40 45 **-** 50 Spacing of

Advance Warning

Signs

(Feet)

(A)

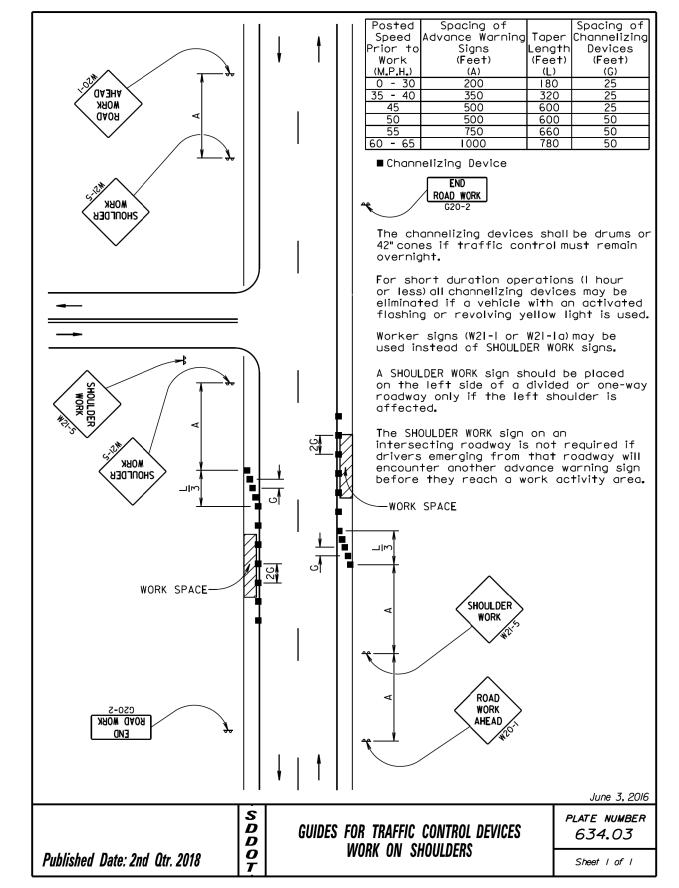
200

350 500 750

1000

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707	

Posted	Spacing of	Spacing of
Speed	Advance Warning	Channelizing
Prior to	Signs	Devices
Work	(Feet)	(Feet)
(M.P.H.)	(A)	(G)
0 - 30	200	25
35 - 40	350	25
45	500	25
50	500	50
55	750	50
60 - 65	1000	50

■ Flagger

■ Channelizing Device

For low-volume traffic situations with short work zones on straight roadways where the flagger is visible to road users approaching from both directions, a single flagger may be used.

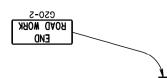
The ROAD WORK AHEAD and the END ROAD WORK signs may be omitted for short duration operations (I hour or less).

For tack and/or flush seal operations, when flaggers are not being used, the FRESH OIL sign (W21-2) shall be displayed in advance of the liquid asphalt

Flashing warning lights and/or flags may be used to call attention to the advance warning signs.

The channelizing devices shall be drums or 42" cones.

Channelizing devices are not required along the centerline adjacent to work area when pilot cars are utilized for escorting traffic through the work area.



Channelizing devices and flaggers shall be used at intersecting roads to control intersecting road traffic as required.

The buffer space should be extended so that the two-way traffic taper is placed before a horizontal or vertical curve to provide adequate sight distance for the flagger and queue of stopped vehicles.

The length of A may be adjusted to fit field conditions.

Warning sign sequence in opposite direction same as below. \$040 MORA 200 One Tr XXX FEET (Optional) ROAD AHEAD

June 3, 2016

PLATE NUMBER 634.23

Published Date: 2nd Qtr. 2018

S D D O T

GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE WITH FLAGGER PROVIDED

Sheet I of I

PROJECT SHEET TOTAL SHEETS STATE OF 12 16 DAKOTA

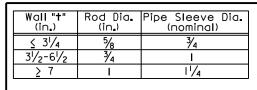
Plotting Date: 05/07/2018

ITEMIZED LIST FOR TRAFFIC CONTROL SIGNS

		CONVENTIONAL ROAD)
SIGN CODE	SIGN DESCRIPTION	NUM BER	SIGN SIZE	SQFT PER SIGN	SQFT
W20-1	ROAD WORK AHEAD	4	48" x 48"	16.0	64.0
W20-4	ONE LANE ROAD AHEAD	4	48" x 48"	16.0	64.0
W20-7	FLAGGER (symbol)	4	48" x 48"	16.0	64.0
W21-5	SHOULDER WORK	4	48" x 48"	16.0	64.0
G20-2	END ROAD WORK	4	36" x 18"	4.5	18.0
CONVENTIONAL ROA TRAFFIC CONTROL SIG SQFT			274.0		

PROJECT TOTAL SHEETS STATE OF SHEET 015-172 13 16 DAKOTA

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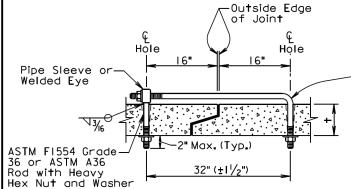
Tie bolts shall conform to ASTM F1554 Grade 36 or ASTM A36. Nuts shall be heavy hex conforming to ASTM A563. Washers shall conform to ASTM F436.

Pipe Sleeve shall conform to ASTM A500 or A53, Grade B.

Galvanize adjustible eye bolt tie assembly in accordance with ASTM AI53.

-ASTM FI554 Grade 36 or ASTM A36 Tie Bolt with 2 Heavy Hex Nuts and 2 Washers

GENERAL NOTES:



ADJUSTABLE EYE BOLT TIE

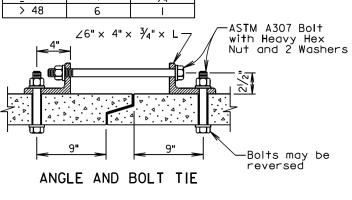
Pipe Dia. (in.)	"L" (in•)	BoIt Dia. (in.)	
≤ 48	4	3/4	
> 48	6		
4">	∠6" × 4" ×	3/4" × L 7	ASTM A307 Bolt with Heavy Hex Nut and 2 Washers Bolts may be reversed
ANG	LE AND	BOLT TIE	_

GENERAL NOTES:

Angles shall conform to ASTM A36.

Bolts shall conform to ASTM A307. Nuts shall be heavy hex conforming to ASTM A563. Washers shall conform to ASTM F436.

Galvanize angles, bolts, nuts, and washers in accordance with ASTM A153.



GENERAL NOTES:

In lieu of the tie bolts detailed above other types of tie bolt connections may be installed as approved by the Office of Bridge Design.

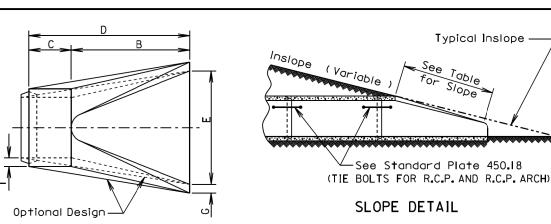
All pipe sections of R.C.P. and R.C.P. Arch shall be tied with tie bolts except for pipe located between drop inlets, manholes, and junction boxes. All pipe sections of pipes that only enter or exit drop inlets, manhole, and junction boxes shall be tied with tie bolts.

There will be no separate measurement or payment for the tie bolts. The cost for furnishing and installing the tie bolts shall be incidental to the contract unit price per foot for the corresponding bid item for R.C.P. or R.C.P. Arch.

February 28, 2013

PLATE NUMBER 450.18

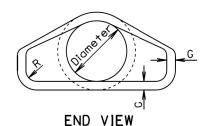
Sheet I of I



GENERAL NOTES:

Lengths of concrete pipe shown on plan sheets are between flared ends only.

Construction of R.C.P. Flared End shall conform to the requirements of Section 990 of the Specifications.



LONGITUDINAL SECTION

. b . . b . b . d . . b . . b . . b . . d . . 5 . .

TOP VIEW

Tongue (Inlet) or

Groove (Outlet)

Dia. (in.)	Approx. Wt.of Section (Ibs.)	Approx. Slope (X to Y)	T (in.)	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	G (in.)	R (in.)
12	530	2.4: I	2	4	24	48 1/8	72 1/8	24	2	11/2
15	740	2.4: I	21/4	6	27	46	73	30	21/4	11/2
18	990	2.3: 1	21/2	9	27	46	73	36	21/2	11/2
21	1280	2.4: I	23/4	9	36	371/2	731/2	42	23/4	11/2
24	1520	2 . 5: I	3	91/2	431/2	30	731/2	48	3	11/2
27	1930	2 . 5 : I	3 ¹ / ₄	101/2	491/2	24	731/2	54	31/4	11/2
30	2190	2 . 5 : I	31/2	12	54	19¾	73¾	60	31/2	11/2
36	4100	2 . 5 : I	4	15	63	343/4	973/4	72	4	11/2
42	5380	2 . 5 : I	$4^{1}/_{2}$	21	63	35	98	78	41/2	11/2
48	6550	2 . 5 : I	5	24	72	26	98	84	5	11/2
54	8240	2 : I	51/2	27	65	33 ¹ / ₄	981/4	90	51/2	11/2
60	8730	1.9:1	6	35	60	39	99	96	5	11/2
66	10710	1.7:1	61/2	30	72	27	99	102	51/2	11/2
72	12520	1.8: I	7	36	78	21	99	108	6	11/2
78	14770	1.8:1	71/2	36	90	21	111	114	61/2	11/2
84	18160	1.6:1	8	36	901/2	21	1111/2	120	61/2	11/2
90	20900	1 . 5 : 1	81/2	41	871/2	24	$111\frac{1}{2}$	132	61/2	6

June 26, 2015

PLATE NUMBER 450.10

Published Date: 2nd Qtr. 2018

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R. C. P. FLARED ENDS

Sheet I of I

Published Date: 2nd Qtr. 2018

END VIEW

"CIRCULAR"

D D 0

END VIEW "ARCH"

TIE BOLTS FOR R.C.P. AND R.C.P. ARCH

Alternate Type Connector

APRON

PLAN

ELEVATION

─ I " O.D. I4 Ga. Galv. Tubing

 $\frac{3}{8}$ " x $\frac{1}{2}$ " Gal. Buttonhead Rivets spaced 6" C. to C. Overall length of rivets=0.78"

TUBING ATTACHMENT DETAILS SECTION A-A

← Finish Earth Slope as Required

Standard Coupling Band TYPICAL CROSS-SECTION

Approx. 21/2:1 Slope

Sheet

GENERAL NOTES:

Reinforced-

Edge

Galvanized Metal

Sections may be used with approval of the Engineer.

-Dimple Band Collar

_ A _

NOTE:

of the apron.

DIMENSIONS (in.)

18 | 16 | 8 | 10 | 6 | 31 | 36 | 2½! | 1 Pc.

21 16 9 12 6 36 42 2¹/₂:1 1 Pc.

24 | 16 | 10 | 13 | 6 | 41 | 48 | 21/2:1 | 1 Pc. 30 | 14 | 12 | 16 | 8 | 46 | 60 | 21/2:1 | 1 Pc.

36 | 14 | 14 | 19 | 9 | 51 | 72 | 21/2 | 2 | PC. 42 | 12 | 16 | 22 | 11 | 60 | 84 | 2¹/₂:1 | 2 Pc. 48 | 12 | 18 | 27 | 12 | 69 | 90 | 2¹/₄:1 | 2 Pc.

60 | 12 | 18 | 33 | 12 | 84 | 114 | 1³/₄:1 | 3 Pc.

66 | 12 | 18 | 36 | 12 | 87 | 120 | 1½:1 | 3 Pc.

-Bolted on Side Lug

L W

6 6 21 24 2½:1 1 Pc.

7 8 6 26 30 2½:1 I Pc.

в Н

54 | 12 | 18 | 30 | 12 | 78 | 102 |

STANDARD CONNECTIONS
Threaded 5%" Dim Red over

Ga.

16 6

Dia Rod over

Top of culvert / Pipe

For 30"through 84"

Tubing is slipped over the sheet and rivets or lugs Flat Strapprior to forming operations Connector

SECTION A-A (alternate)

Approx.

Slope

Dimple Band Collar bolted to end section with %"bolts

Alternate for all sizes

For 12" through 24" only

-Half Punches (Lugs)

·^l/2" l**.**D. (Metal Edge)

SECTION A-A (alternate)

Strap-

Bolt

Body

For 60" through 84" sizes, reinforced edges shall be supplemented with galvanized stiffener angles. The angles will be 2" x 2" x $^1\!\!/_4$ " for 60" through 72" diameters and $^2\!\!/_2$ " x $^2\!\!/_2$ " x $^1\!\!/_4$ " for 78" and 84" diameters. The angles shall be attached by $^3\!\!/_8$ " diameter galvanized nuts and bolts.					
Rivets and Bolts shall be $\frac{3}{8}$ " Dia, Min. for 10 Ga. and 12 Ga. sheet, and $\frac{5}{6}$ " Dia, Min. for 14 Ga. and 16 Ga. sheets. Tighten nuts with torque wrench to 25 lbs. torque. **March 31, 2000**					
	S D D	C.M.P. FLARED ENDS	PLATE NUMBER 450.35		
Published Date: 2nd Qtr. 2018			Sheet I of I		

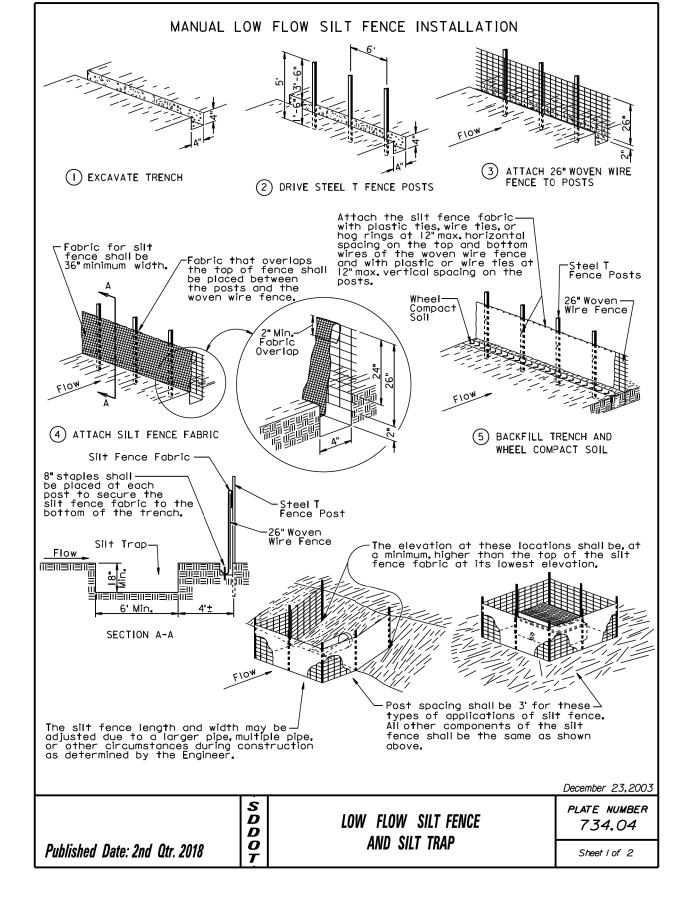
Flow

All 3 pc. bodies shall have 12 Ga. sides and 10 Ga. center panels. Width of center panels shall be greater than 20% of the pipe periphery. Multiple panel bodies to have lap seams tightly joined by $\frac{3}{6}$ " Dia. galvanized rivets or bolts.

_Line

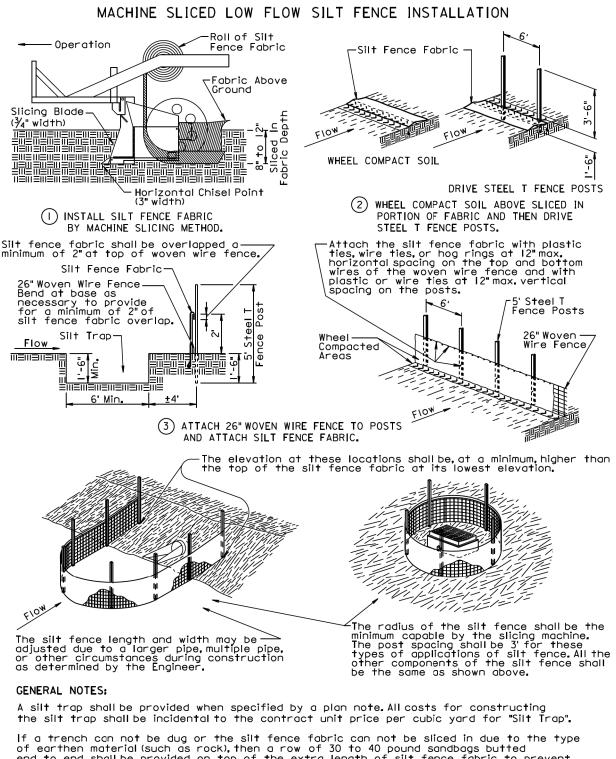
STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH DAKOTA	015-172	14	16

Plotting Date: 05/07/2018



PROJECT TOTAL SHEETS SHEET STATE OF 015-172 15 16 DAKOTA

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end to end shall be provided on top of the extra length of silt fence fabric to prevent underflow.

December 23,2003

D D 0 Published Date: 2nd Qtr. 2018

LOW FLOW SILT FENCE AND SILT TRAP

PLATE NUMBER 734.04

Sheet 2 of 2

DETAIL B

(TYPICAL OF ALL INSTALLATIONS)

Spacing Varies (See Table)

See Detail B-

ELEVATION VIEW

CUT OR FILL SLOPE INSTALLATION

Wood Stake

Excavated Material-

from Trench

CUT OR FILL SLOPE INSTALLATION

Slope

1:1

2:1

3**:**I

4:1

Wood Stake

DETAIL C

Ends of Erosion Control Wattles

Spacing

10

20

30

40

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SOUTH	015-172		SHEETS
300111	013-172		
DAKOTA		16	16

Plotting Date: 05/07/2018

GENERAL NOTES:

At cut or fill slope installations, wattles shall be installed along the contour and perpendicular to the water flow.

At ditch installations, point A must be higher than point B to ensure that water flows over the wattle and not around the ends.

The Contractor shall dig a 3" to 5" trench, install the wattle tightly in the trench so that daylight can not be seen under the wattle, and then compact the soil excavated from the trench against the wattle on the uphill side. See Detail B.

The stakes shall be 1"x2" or 2"x2" wood stakes, however, other types of stakes such as rebar may be used only if approved by the Engineer. The stakes shall be placed 6" from the ends of the wattles and the spacing of the stakes along the wattles shall be 3' to 4'.

Where installing running lengths of wattles, the Contractor shall butt the second wattle tightly against the first and shall not overlap the ends. See Detail C.

The Contractor and Engineer shall inspect the erosion control wattles once every week and within 24 hours after every rainfall event greater than $\frac{1}{2}$. The Contractor shall remove, dispose, or reshape the accumulated sediment when necessary as determined by the Engineer.

Sediment removal, disposal, or necessary shaping shall be as directed by the Engineer. All costs for removing accumulated sediment, disposal of sediment, and necessary shaping shall be incidental to the contract unit price per cubic yard for "Remove Sediment".

All costs for furnishing and installing the erosion control wattles including labor, equipment, and materials shall be incidental to the contract unit price per foot for the corresponding erosion control wattle bid item.

All costs for removing the erosion control wattle from the project including labor, equipment, and materials shall be incidental to the contract unit price per foot for "Remove Erosion Control Wattle".

December 23, 2004

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