STATE OF	PROJECT	SHEET	TOTAL
SOUTH			SHEETS
300111	0001-391		
DAKOTA	0001-231	1	38

Plotting Date:

Date: 03/09/2023

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# STATE OF SOUTH DAKOTA DEPARTMENT OF TRANSPORTATION

PLANS FOR PROPOSED

090E-391 & 090W-391 INTERSTATE 90 JACKSON, JONES, & LYMAN COUNTIES



Sheet 1 Title Sheet

Sheet 2 Estimate of Quantities

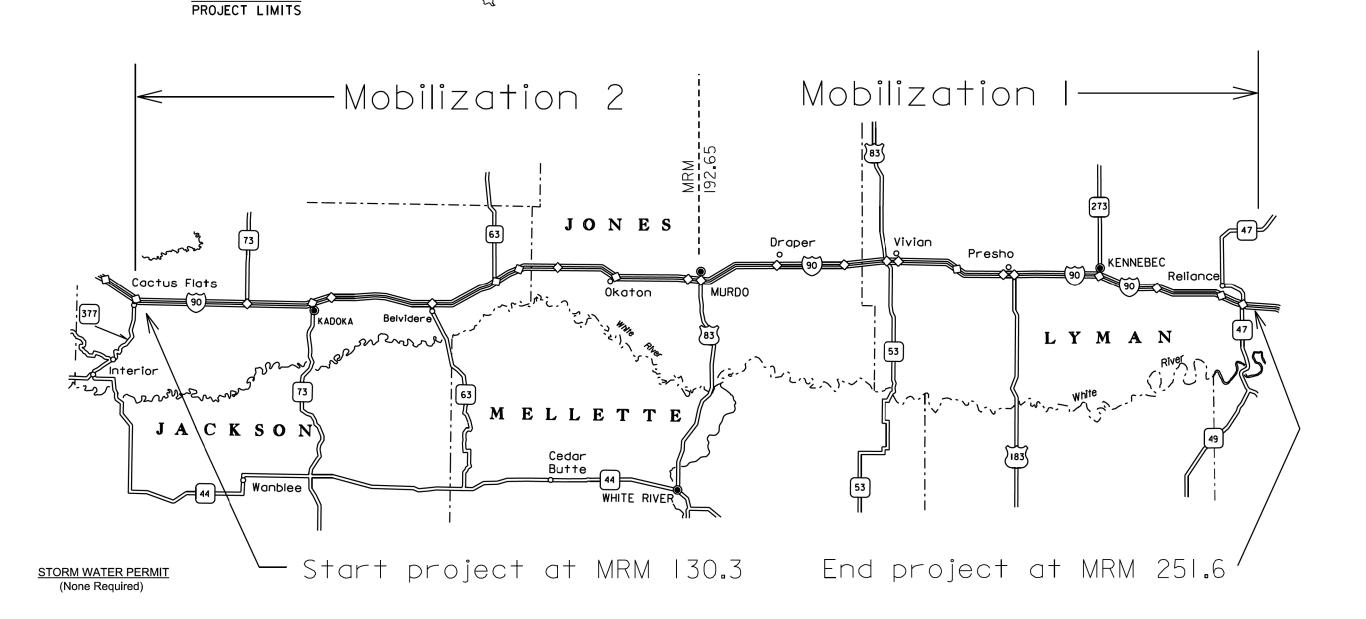
Sheets 3-6 Plan Notes

Sheets 7-11 Trinity CASS-S3 Manufacturer Plates

Sheets 12-38 Standard Plates

GUARDRAIL REPAIR AND/OR REPLACEMENT DUE TO DAMAGE ON INTERSTATE 90

PCN i74E



## **ESTIMATE OF QUANTITIES**

#### Non-Section Method

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0197	Mobilization 1	5	Each
009E0198	Mobilization 2	4	Each
110E0700	Remove 3 Cable Guardrail	200	Ft
110E0730	Remove Beam Guardrail	300.0	Ft
110E0770	Remove W Beam Guardrail Breakaway Cable Terminal	1	Each
110E0790	Remove W Beam Guardrail Deformed End	1	Each
110E0800	Remove W Beam Guardrail End Terminal	1	Each
110E6000	Remove 3 Cable Guardrail for Reset	25	Ft
110E6210	Remove Thrie Beam Guardrail for Reset	25.0	Ft
110E6230	Remove W Beam Guardrail for Reset	25.0	Ft
110E6300	Remove Rubrail for Reset	25.0	Ft
120E0600	Contractor Furnished Borrow	25	CuYd
260E1090	Base Course, State Furnished	25.0	Ton
629E0225	Reset High Tension Cable Guardrail Terminal Post	5	Each
629E0300	3 Cable Guardrail Slip Base Anchor Assembly	1	Each
629E0400	3 Cable Guardrail Anchor Assembly	1	Each
* 629E0454	Retension High Tension 4 Cable Guardrail	2,000	Ft
629E1000	Repair 3 Cable Guardrail	4,000	Ft
629E1100	3 Cable Guardrail End Post	10	Each
629E1102	3 Cable Guardrail Intermediate Post	130	Each
629E1103	3 Cable Guardrail Slip Base Anchor Post	2	Each
629E1104	3 Cable Guardrail Post, Winter	75	Each
629E1106	Drive Down 3 Cable Guardrail Post	20	Each
629E1108	Reset 3 Cable Guardrail Post	25	Each
629E1110	Cable Anchor Bracket	1	Each
629E1112	Cable Splice	5	Each
629E1114	3 Cable Guardrail J Hook Bolt	400	Each
629E1117	Turnbuckle Assembly	5	Each
629E1118	Spring Cable End Assembly with Turnbuckle	10	Each
629E1120	W Beam to 3 Cable Transition Bracket	4	Each
629E1122	3 Cable Guardrail End Post Cap	7	Each
629E1144	High Tension 4 Cable Guardrail Post	20	Each
629E1159	High Tension 4 Cable Guardrail Post and Sleeve	5	Each
629E1164	High Tension 4 Cable Guardrail Sleeve	5	Each
629E1170	High Tension Cable Guardrail Terminal Post	5	Each
629E1174	Hardware for High Tension Cable Attachment to Terminal Post	5	Each
629E1175	Hardware for High Tension Cable Attachment to Post	40	Each
629E1180	High Tension Cable Guardrail Post Strap	15	Each
629E1181	High Tension Cable Guardrail Cable Spacer	15	Each
629E2115	Cable	50	Ft
630E0200	Straight Class A Thrie Beam Rail	100.0	Ft
630E0210	Straight Class B Thrie Beam Rail	50.0	Ft

<sup>\* -</sup> Denotes Non-Participating

#### Non-Section Method

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
630E0500	Type 1 MGS	12.5	Ft
630E0520	Type 2 MGS	12.5	Ft
630E0530	Type 3 MGS	12.5	Ft
630E1200	Straight Class A W Beam Rail	175.0	Ft
630E1210	Straight Class B W Beam Rail	100.0	Ft
630E2000	W Beam to Thrie Beam Guardrail Transition	2	Each
630E2001	Asymmetrical W Beam to Thrie Beam Guardrail Transition	1	Each
630E2005	W Beam Guardrail to MGS Transition	1	Each
630E2010	W Beam Guardrail End Terminal	1	Each
630E2016	MGS Flared End Terminal	1	Each
630E2017	MGS MASH Flared End Terminal	1	Each
630E2018	MGS MASH Tangent End Terminal	1	Each
630E2019	MGS Tangent End Terminal	1	Each
630E2030	W Beam Guardrail Breakaway Cable Terminal	1	Each
630E2055	Thrie Beam Guardrail Trailing End Terminal	1	Each
630E2060	W Beam Guardrail Trailing End Terminal	1	Each
630E2065	MGS Trailing End Terminal	1	Each
630E2100	Beam Guardrail Post	0	Each
630E2105	Beam Guardrail Block	0	Each
630E2110	Beam Guardrail Post and Block	60	Each
630E2120	Beam Guardrail Post and Block, Winter	15	Each
630E2205	Breakaway Cable Terminal End Post	5	Each
630E2210	Breakaway Cable Terminal End Rail	3	Each
630E2215	W Beam Guardrail End Section Buffer	2	Each
630E5010	Reset Type 1 MGS	12.5	Ft
630E5020	Reset Type 2 MGS	12.5	Ft
630E5030	Reset Type 3 MGS	12.5	Ft
630E5160	Reset W Beam Rail	25.0	Ft
630E5203	Reset MGS MASH Flared End Terminal	1	Each
630E5204	Reset MGS MASH Tangent End Terminal	1	Each
630E5205	Reset MGS Flared End Terminal	1	Each
630E5206	Reset MGS Tangent End Terminal	1	Each
630E5220	Reset Rubrail	25.0	Ft
630E5520	Drive Down Beam Guardrail Post	10	Each
630E5530	Remove and Reset Beam Guardrail Post and Block	10	Each
632E2220	Guardrail Delineator	10	Each
634E0010	Flagging	10.0	Hour
634E0110	Traffic Control Signs	1,298.0	SqFt
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0275	Type 3 Barricade	8	Each
634E0420	Type C Advance Warning Arrow Board	1	Each
910E1070	Labor and Equipment	5	Hour

<sup>\* -</sup> Denotes Non-Participating

STATE OF	PROJECT	SHEET	TOTAL	
SOUTH			SHEETS	
DAKOTA	0001-391	2	38	

Plotting Date: 03/09/2023

## **ESTIMATE OF QUANTITIES**

The Contractor will furnish and install guardrail material as per the Contract Proposal. The quantities for each item are estimated to establish a pay unit. The actual amount of work required may vary greatly from the Estimate of Quantities. There will be no negotiation for overruns or underruns on this contract.

#### **SPECIFICATIONS**

Standard Specifications for Roads & Bridges, 2015 Edition and Required Provisions, Supplemental Specifications and Special Provisions as included in the Proposal.

#### **ENVIRONMENTAL COMMITMENTS**

The SDDOT is committed to protecting the environment and uses Environmental Commitments as a communication tool for the Engineer and Contractor to ensure that attention is given to avoid, minimize, and/or mitigate an environmental impact. Environmental commitments to various agencies and the public have been made to secure approval of this project. An agency with permitting authority can delay a project if identified environmental impacts have not been adequately addressed. Unless otherwise designated, the Contractor's primary contact regarding matters associated with these commitments will be the Project Engineer. During construction, the Project Engineer will verify that the Contractor has met Environmental Commitment requirements. These environmental commitments are not subject to change without prior written approval from the SDDOT Environmental Office.

Additional guidance on SDDOT's Environmental Commitments can be accessed through the Environmental Procedures Manual found at: <a href="https://dot.sd.gov/media/documents/EnvironmentalProceduresManual.p">https://dot.sd.gov/media/documents/EnvironmentalProceduresManual.p</a>

For questions regarding change orders in the field that may have an effect on an Environmental Commitment, the Project Engineer will contact the Environmental Engineer at 605-773-3180 or 605-773-4336 to determine whether an environmental analysis and/or resource agency coordination is necessary.

Once construction is complete, the Project Engineer will review all environmental commitments for the project and document their completion.

#### COMMITMENT B: FEDERALLY THREATENED, ENDANGERED, AND PROTECTED SPECIES

#### **COMMITMENT B2: WHOOPING CRANE**

The Whooping Crane is a spring and fall migratory bird in South Dakota that is about 5 feet tall and typically stops on wetlands, rivers, and agricultural lands along their migration route. An adult Whooping Crane is white with a red crown and a long, dark, pointed bill. Immature Whooping Cranes are cinnamon brown. While in flight, their long necks are kept straight and their long dark legs trail behind. Adult Whooping Cranes' black wing tips are visible during flight.

#### **Action Taken/Required:**

Harassment or other measures to cause the Whooping Crane to leave the site is a violation of the Endangered Species Act. If a Whooping Crane is sighted roosting in the vicinity of the project, borrow pits, or staging areas associated with the project, cease construction activities in the affected area until the Whooping Crane departs and immediately contact the Project Engineer. The Project Engineer will contact the Environmental Office so that the sighting can be reported to USFWS.

#### **COMMITMENT E: STORM WATER**

Construction activities constitute less than 1 acre of disturbance.

#### **Action Taken/Required:**

At a minimum and regardless of project size, appropriate erosion and sediment control measures must be installed to control the discharge of pollutants from the construction site.

#### **COMMITMENT H: WASTE DISPOSAL SITE**

The Contractor will furnish a site(s) for the disposal of construction and/or demolition debris generated by this project.

#### **Action Taken/Required:**

Construction and/or demolition debris may not be disposed of within the Public ROW.

The waste disposal site(s) will be managed and reclaimed in accordance with the following from the General Permit for Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) will not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Project Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements will apply:

Construction and/or demolition debris consisting of concrete, asphalt concrete, or other similar materials will be buried in a trench completely separate from wood debris. The final cover over the construction and/or demolition debris will consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the Public ROW will be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor will control the access to waste disposal sites not within the Public ROW through the use of fences, gates, and placement of a sign or signs at the entrance to the site stating "No Dumping Allowed".

1	STATE OF	PROJECT	SHEET	TOTAL	
	SOUTH	0001-391		SHEETS	
ı	DAKOTA	0001-331	3	38	

Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste will be removed from view of the ROW or buried and the waste disposal site reclaimed as noted

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58. SDCL 34A-6-1.13. and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-

All costs associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates, and signs), and reclamation of the waste disposal site(s) will be incidental to the various contract items.

#### COMMITMENT I: HISTORICAL PRESERVATION OFFICE **CLEARANCES**

The SDDOT has obtained concurrence with the State Historical Preservation Office (SHPO or THPO) for all work included within the project limits and all department designated sources and designated option material sources, stockpile sites, storage areas, and waste sites provided within the plans.

#### **Action Taken/Required:**

All earth disturbing activities not designated within the plans require review of cultural resources impacts. This work includes, but is not limited to: Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas.

The Contractor will arrange and pay for a cultural resource survey and/or records search. The Contractor has the option to contact the state Archaeological Research Center (ARC) at 605-394-1936 or another qualified archaeologist, to obtain either a records search or a cultural resources survey. A record search might be sufficient for review; however. a cultural resources survey may need to be conducted by a qualified archaeologist.

The Contractor will provide ARC with the following: a topographical map or aerial view on which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that artifacts have not been found on the site.

The Contractor will submit the records search or cultural resources survey report and if the location of the site is within the current geographical or historic boundaries of any South Dakota reservation to SDDOT Environmental Engineer, 700 East Broadway Avenue, Pierre, SD 57501-2586 (605-773-3180). SDDOT will submit the information to the appropriate SHPO/THPO. Allow 30 Days from the date this information is submitted to the Environmental Engineer for SHPO/THPO review.

# COMMITMENT I: HISTORICAL PRESERVATION OFFICE CLEARANCES – Continued

In the event of an inadvertent discovery of human remains, funerary objects, or if evidence of cultural resources is identified during project construction activities, then such activities within 100 feet of the inadvertent discovery will immediately cease and the Project Engineer will be immediately notified. The Project Engineer will contact the SDDOT Environmental Office, who will contact the appropriate SHPO/THPO within 48 hours of the discovery to determine an appropriate course of action.

SHPO/THPO review does not relieve the Contractor of the responsibility for obtaining any additional permits and clearances for Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas that affect wetlands, threatened and endangered species, or waterways. The Contractor will provide the required permits and clearances to the Project Engineer at the preconstruction meeting.

#### **COMPLETION DATE**

The contract will become effective on July 1, 2023 and will expire on June 15, 2024.

#### **SCOPE OF WORK**

This project consists of guardrail repair within the section of Interstate 90 located in the South Dakota Department of Transportation Winner Area, as ordered by the Engineer. This stretch of Interstate is located in Jackson, Jones, and Lyman Counties from MRM 130.3 to MRM 251.6. The Winner Area Engineer will inform the Contractor of any areas that are to be exempted from guardrail repair due to active construction projects. This information will detail the exemption limits from Mile Reference Marker to Mile Reference Marker and date to date that guardrail repair will not be conducted.

#### **MOBILIZATION**

Mobilization 1 is the cost of mobilization per each time the Contractor mobilizes to the project at the request of the Winner Area Engineer, or his designated representative, to perform guardrail repair within the Winner Area east of the bridge structure located on Highway 83 over Interstate 90 (Winner Area East of Murdo). This structure is located at MRM 192.65.

Mobilization 2 is the cost of mobilization per each time the Contractor mobilizes to the project at the request of the Winner Area Engineer, or his designated representative, to perform guardrail repair within the Winner Area, at or west of the bridge structure located on Highway 83 over Interstate 90 (Winner Area West of Murdo). This structure is located at MRM 192.65.

Mobilization will be paid once each time the Contractor is required to mobilize to repair guardrail, regardless of the number of sites requiring repair within the project limits. Mobilization will be paid at the higher of the two Mobilization bid items if the Contractor is required to repair guardrail at sites both east and west of the dividing line located at MRM 192.65.

#### PROGRESS PAYMENTS

At the preconstruction meeting the Contractor will be given a Billing Sheet to record the work done at the repair areas. This sheet will be used by the Contractor to record the location of each repair site and the materials required to make repairs.

Progress payments will be prepared upon receipt of the Billing Sheet from the Contractor for repairs completed.

#### <u>UTILITIES</u>

The Contractor is required to comply with South Dakota Codified Law and Administrative Rule addressing excavation activities. Notification of Utility companies will be in accordance with Section 5.6 of the Specifications. South Dakota One Call phone number is 1-800-781-7474.

#### **GENERAL MAINTENANCE OF TRAFFIC**

The plan quantity for Traffic Control Signs is based on the Contractor mobilizing five times to repair guardrail and the required number of traffic control devices to construct one work zone for each mobilization. Additional traffic control devices will be measured and paid if the Contractor has a large enough crew to work at two work sites simultaneously. Signs that are reused at different sites during the same mobilization will be paid for only once. Signs that have tabs or are hinged to expedite changing the message will be considered as one sign for payment. Traffic control signs and Type 3 barricades will be measured and paid each time the Contractor is mobilized to repair guardrail. The Type C Advance Warning Arrow Board, if used, will be paid for only once for the time duration of this project.

Equipment will be confined to the shoulder, a driving lane closed to traffic, or a passing lane closed to traffic. Closure of both driving and passing lanes simultaneously will not be permitted. The Contractor will not cross interstate medians to travel between work sites in opposite interstate lanes. Contractor employees will not be allowed to use the SDDOT maintenance crossovers.

Work activities will be conducted during daylight hours only. Traffic will be returned to the normal driving lanes during non-working hours. All construction operations will be conducted in the general direction of traffic movement

All equipment and vehicles entering or exiting the roadway, traveling on the shoulders, traveling at speeds less than 40 MPH between work sites, or working within the right-of-way will be equipped with an activated 360 degree, SAE J845, Class II or higher warning light to warn the traveling public.

Traffic control will be in accordance with Section 634 of the specifications and the plan notes. All traffic control devices are to be in like new condition. Any traffic control device that warrants replacement due to its poor condition or absence will be replaced immediately by the Contractor at the Contractor's expense.

1	STATE OF	PROJECT	SHEET	TOTAL SHEETS
ı	SOUTH	0001-391		
	DAKOTA	0001-291	4	38

Plotting Date:

Pate: 03/09/2023

The Contractor will use flaggers and 45 MPH Advisory Speed Plates as needed to regulate traffic to provide a safe working environment for Contractor workers and inspection personnel. The advisory speed plates (W13-1P) will be 30" x 30" and will be installed in conjunction with the "Right Lane Closed Ahead" (W20-5) signs as shown on Standard Plate 634.64. The flagger symbol sign (W20-7) will be placed a minimum of 500 feet in front of the flagger station.

#### **GENERAL GUARDRAIL REPAIR**

The Contractor may be required to furnish some items that are not listed in the Contract Proposal. The Contractor will furnish the invoice and will be paid invoice cost plus shipping, handling, taxes and 10 percent for profit. The Contractor is required to receive prior approval from the Engineer before making these purchases. Installation cost for these additional items will be incidental to the contract unit prices for the various items. Cost to remove and dispose of damaged guardrail items will be incidental to the contract unit prices for the various items. The Contractor and Engineer will negotiate installation costs for added items which vary significantly from contract items.

#### **HIGH TENSION GUARDRAIL**

The following bid items will be used when the Engineer directs the Contractor to repair High Tension 4 Cable Guardrail Systems. The primary expected repairs are listed in the table, followed by an explanation of each bid item.

Trinity Highway Products CASS-S3 4-Cable Guardrail Safety System will be repaired and reinstalled in accordance with manufacturer details and instructions shown in these plans.

#### **HIGH TENSION GUARDRAIL - Continued**

#### **High Tension Guardrail Bid Items**

BID ITEM NUMBER	ITEM	PAYMENT INFO.	UNIT
629E0225	Reset High Tension Cable Guardrail Terminal Post	1	Each
629E0454	Retension High Tension 4 Cable Guardrail	2	Ft
629E1112	Cable Splice	3	Each
629E1117	Turnbuckle Assembly	4	Each
629E1144	High Tension 4 Cable Guardrail Post	5	Each
629E1159	High Tension 4 Cable Guardrail Post and Sleeve	6	Each
629E1164	High Tension 4 Cable Guardrail Sleeve	7	Each
629E1170	High Tension Cable Guardrail Terminal Post	8	Each
629E1174	Hardware For High Tension Cable Attachment To Terminal Post	9	Each
629E1175	Hardware For High Tension Cable Attachment To Post	10	Each
629E1180	High Tension Cable Guardrail Post Strap	11	Each
629E1181	High Tension Cable Guardrail Cable Spacer	12	Each
629E2115	Cable	13	Ft

#### **High Tension Guardrail Bid Items Payment Information Explanation**

- 1. This item to be used when a terminal post needs to be reset if the cable was released after post was struck. Post needs to be in good working condition. Payment includes cost for resetting the terminal post including, hardware, labor, equipment, and incidentals.
- 2. Payment includes cost for all labor and equipment to tension the high tension 4 cable guardrail to current specifications. Measurement will be measured to the nearest foot from the center of anchor assembly to center of anchor assembly. For example: If the system utilizes four anchor footings in the anchor assembly, then the center of the anchor assembly would be centered between the second and third footing.
- 3. Bid item may be used for splicing high tension cable guardrail or low tension standard 3 cable quardrail. Payment for cable splice includes cost for cutting cable as necessary, furnishing and installing the cable splice, labor, equipment, and incidentals.
- 4. Bid item may be used for furnishing and installing turnbuckle assembly for high tension or low tension cable guardrail. This item is used for a typical repair if a turnbuckle is damaged and a new one needs to be installed. Payment for turnbuckle assembly includes cost for cutting the cable as necessary, furnishing and installing the turnbuckle assembly, labor, equipment, and incidentals.

- 5. Bid item may be used for furnishing and installing a high tension 4 cable guardrail post. This item is used for a typical repair if a high tension 4 cable guardrail post is damaged and a new one needs to be installed. Payment includes cost for furnishing and installing a high tension 4 cable guardrail post, new hardware, labor, equipment, and incidentals.
- 6. Bid item may be used for furnishing and installing a high tension 4 cable guardrail post and sleeve. This item is used for a typical repair if a high tension 4 cable guardrail post and sleeve is damaged and a new one needs to be installed. Payment includes cost for furnishing and installing a high tension 4 cable guardrail post and sleeve, new hardware, labor, equipment, and incidentals.
- 7. Bid item may be used for furnishing and installing a high tension 4 cable guardrail sleeve. This item is used for a typical repair if a high tension 4 cable guardrail sleeve is damaged and a new one needs to be installed. Payment includes cost for furnishing and installing a high tension 4 cable guardrail sleeve, new hardware, resetting post, labor, equipment, and incidentals.
- 8. Bid item may be used for furnishing and installing a high tension cable quardrail terminal post. This item is used for a typical repair if a high tension cable guardrail terminal post is damaged and a new one needs to be installed. Use this item even if there is only one terminal post for the anchorage system as some systems have a terminal post for every cable and have multiple footings and terminal posts depending on the number of cables. Payment includes cost for furnishing and installing a high tension cable guardrail terminal post, new hardware, labor, equipment, and incidentals.
- 9. Bid item may be used for furnishing and installing the hardware for a high tension cable guardrail terminal post. This item is used for a typical repair if a high tension cable guardrail terminal post is struck and releases the cable(s). Use this item when the terminal post is in good condition and only new hardware and resetting the terminal post is necessary. Payment includes cost for furnishing and installing hardware for the high tension cable attachment to terminal post, resetting terminal post, labor, equipment, and incidentals.
- 10. Bid item may be used for furnishing and installing the hardware for a high tension cable attachment to post. This item is used for a typical repair if the hardware was damaged by a snow plow or other crash. Use this item when the post is in good condition and only new hardware is necessary. The quantity and unit for the bid item is one "Each" for one attachment, i.e. if all attachments are damaged on a high tension 4 cable guardrail post then the quantity would be 4. Payment includes cost for furnishing and installing hardware for the high tension cable attachment to post, labor, equipment, and incidentals.
- 11. This bid item is specific to products from Trinity known as the CASS high tension cable barrier. Use this item when only the post strap needs to be replaced. This part would be included in the price of the post if a new post is needed. Payment includes cost for furnishing and installing the high tension cable guardrail post strap, labor, equipment, and incidentals.

STATE OF	PROJECT	SHEET	TOTAL SHEETS	
SOUTH				
DAKOTA	0001-391	5	38	

Plotting Date:

03/09/2023

- 12. This bid item is specific to products from Trinity known as the CASS high tension cable barrier. This part typically has white or yellow reflectorized delineation on it. Use this item when only the cable spacer needs to be replaced. This part would be included in the price of the post if a new post is needed. Payment includes cost for furnishing and installing the high tension cable guardrail cable spacer, labor, equipment, and incidentals.
- 13. This bid item will be used for furnishing and installing cable for high tension (prestretched) or low tension (prestretched or non-pre-stretched) cable guardrail for a typical repair if a cable is damaged and a new piece needs to be installed. Payment for each cable includes cost for cutting the cable as necessary, furnishing and installing the cable, labor, equipment, and incidentals.

#### **GUARDRAIL**

- 1. When guardrail adjoining bridge ends is ordered to be repaired, the contractor will replace with the same size and type as existing type of guardrail. Post spacing will be in accordance with current specifications. See the Department's 630 Standard Plate Series for post spacing and post length requirements included in these plans or at the Department's website @: http://www.sddot.com/business/design/plates/index/Default.aspx.
- 2. When the SDDOT instructs the Contractor to replace a W Beam guardrail end terminal, the new W Beam guardrail end terminal will be of the same type (flared or tangent) that was originally installed. The costs for furnishing and installing the tangent and flared W Beam guardrail end terminals will be incidental to the contract unit price per each for "W Beam Guardrail End Terminal". If W Beam posts and blocks are needing to be replaced, they be paid under their respective bid items "Beam Guardrail Post" and "Beam Guardrail Block" these prices include all costs for furnishing and installation. All W Beam guardrail end terminals, posts and blocks that are replaced will be selected from the South Dakota Department of Transportation Approved Product List.
- 3. When the SDDOT instructs the Contractor to replace an MGS guardrail end terminal, the new MGS guardrail end terminal will be of the same type (flared or tangent) that was originally installed. The costs for furnishing and installing the tangent and flared MGS guardrail end terminals will be incidental to the contract unit price per each for "MGS End Terminal". If posts and blocks are needing to be replaced, they will be paid under their respective bid items "Beam Guardrail Post" and "Beam Guardrail Block" these prices include all costs for furnishing and installation. All MGS guardrail end terminals, posts and blocks that are replaced will be selected from the South Dakota Department of Transportation Approved Product List.
- 4. If the ground condition at the site is frozen or has large snow amounts, the portion of embankment and surfacing modification that does not affect guardrail installation or performance will be completed as soon as conditions permit, prior to contract completion date.

#### **GUARDRAIL-Continued**

- 5. "Beam Guardrail Post and Block, Winter" is the additional cost for removal and installation of guardrail posts when there is in excess of one foot of solid frozen ground at the work site. This contract unit price will be an <u>additional payment</u> for each post installed under these conditions.
- 6. "3 Cable Guardrail Post, Winter" is the additional cost for removal and installation of a 3 Cable Guardrail Post (I Beam or Flanged Channel) when there is in excess of one foot solid frozen ground at the work site. This contract unit price will be an <u>additional payment</u> for each post installed under these conditions.
- 7. "Remove and Reset Beam Guardrail Post & Block" includes removal of wood guardrail post and block and resetting it to proper alignment with the Beam Guardrail. Payment for this work will be the same in frozen or unfrozen ground.
- 8. "Repair 3 Cable Guardrail" includes the cost for replacing and repairing damaged cable, realigning posts, and the tensioning of the entire run of three cable guardrail. Payment for this item is applicable only when broken cable is repaired or the existing cable rail requires realigning and tensioning.
- 9. "3 Cable Guardrail Intermediate Post" includes the cost for both I Beam and Flanged type of posts. The post for this item will be furnished and installed consistent with the type of posts presently in place at the proposed repair site.
- 10. "Beam Guardrail Post and Block" will include the appropriate size wood block. The Engineer will designate the proper post length of six, six and one-half, or seven feet as needed to fit the repair situation.
- 11. The Contractor will replace any damaged guardrail delineation which cannot be repaired by bolting/riveting to new posts or guardrail installed by Contractor. See Standard Plate 632.40 for guardrail delineation requirements. The "Guardrail Delineator" bid item will be used to compensate the contractor for this work.

#### LABOR AND EQUIPMENT

The Contractor may be required to clean out snow from around the guardrail and posts during the winter period. All costs to remove snow away from the work area necessary to complete the requested guardrail repair work, including labor, equipment, and incidentals will be incidental to the contract unit price per hour for Labor and Equipment.

#### BASE COURSE, STATE FURNISHED

The Contractor may be required to install Base Course, State Furnished on this project. This base course will be compacted to the satisfaction of the Engineer.

Base Course State Furnished will be available from the SDDOT Maintenance Yards located at Kadoka, legal description of NW1/4, Section 32, T2S, R22E; (Exit 150) and Reliance, legal description of SW1/4, Section 35, T105N, R73W; (Exit 250). This material can be used without testing.

The Base Course, State Furnished is royalty free to the Contractor.

The final quantity to be paid will be based on loose volume of cubic yards hauled in each truckload. All costs for hauling and placing base course material will be incidental to the contract unit price per cubic yard for "Base Course, State Furnished".

All other requirements of the specifications for Base Course will apply.

This project will use a conversion factor of 1.5 ton per cubic yard for this material.

#### **CONTRACTOR FURNISHED BORROW EXCAVATION**

The Contractor will provide a suitable site for Contractor furnished borrow material. The borrow material will be approved by the Engineer. The final quantity to be paid will be based on loose volume of cubic yards hauled in each truckload. All costs for placements of borrow material will be incidental to the contract unit price per cubic yard for "Contractor Furnished Borrow Excavation". Compaction of borrow material will be to the satisfaction of the Engineer. The Contractor is responsible for obtaining all required permits and clearances for the borrow site.

Restoration of the Contractor furnished borrow site will be the responsibility of the Contractor.

#### **RESTORATION OF DISTURBED AREAS**

Areas disturbed as a result of work necessary under this Contract will be reshaped and/or restored to the satisfaction of the Engineer.

Slopes and berms disturbed will be leveled and excess material removed. Area will be tilled to the minimum depth of three inches and seeded with Intermediate Wheatgrass (Oahe) at the rate of one-half (1/2) pound "Pure Live Seed" per 1000 square feet. The seed will be noxious weed free. Cost for reshaping, leveling, removal of excess material, tilling, and seeding disturbed areas on the slopes and berms will be incidental to the contract unit price for the various items.

STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH	0001 704		SHEETS
DAKOTA	0001-391	6	38

Plotting Date:

Date: 03/09/2023

#### ITEMIZED LIST OF TRAFFIC CONTROL DEVICES

#### ITEMIZED LIST FOR TRAFFIC CONTROL SIGNS

			0001-391	PCN i4jn	
SIGN CODE	SIGN DESCRIPTION	NUMBER	SIGN SIZE	SQFT PER SIGN	SQFT
W4-2	LEFT or RIGHT LANE ENDS (symbol)	2	48" x 48"	16.0	32.0
W7-3aP	NEXT MILES (plaque)	2	36" x 30"	7.5	15.0
W13-1P	ADVISORY SPEED (plaque)	2	30" x 30"	6.3	12.6
W20-1	ROAD WORK AHEAD	3	48" x 48"	16.0	48.0
W20-5	LEFT or RIGHT LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0
W20-7	FLAGGER (symbol)	2	48" x 48"	16.0	32.0
W21-5a	LEFT or RIGHT SHOULDER CLOSED	2	48" x 48"	16.0	32.0
W21-5b	LEFT or RIGHT SHOULDER CLOSED AHEAD	2	48" x 48"	16.0	32.0
G20-2	END ROAD WORK	3	48" x 24"	8.0	24.0
EXPRESSWAY / INTERSTATE TRAFFIC CONTROL SIGNS SQFT		259.6			

#### ARROW BOARDS

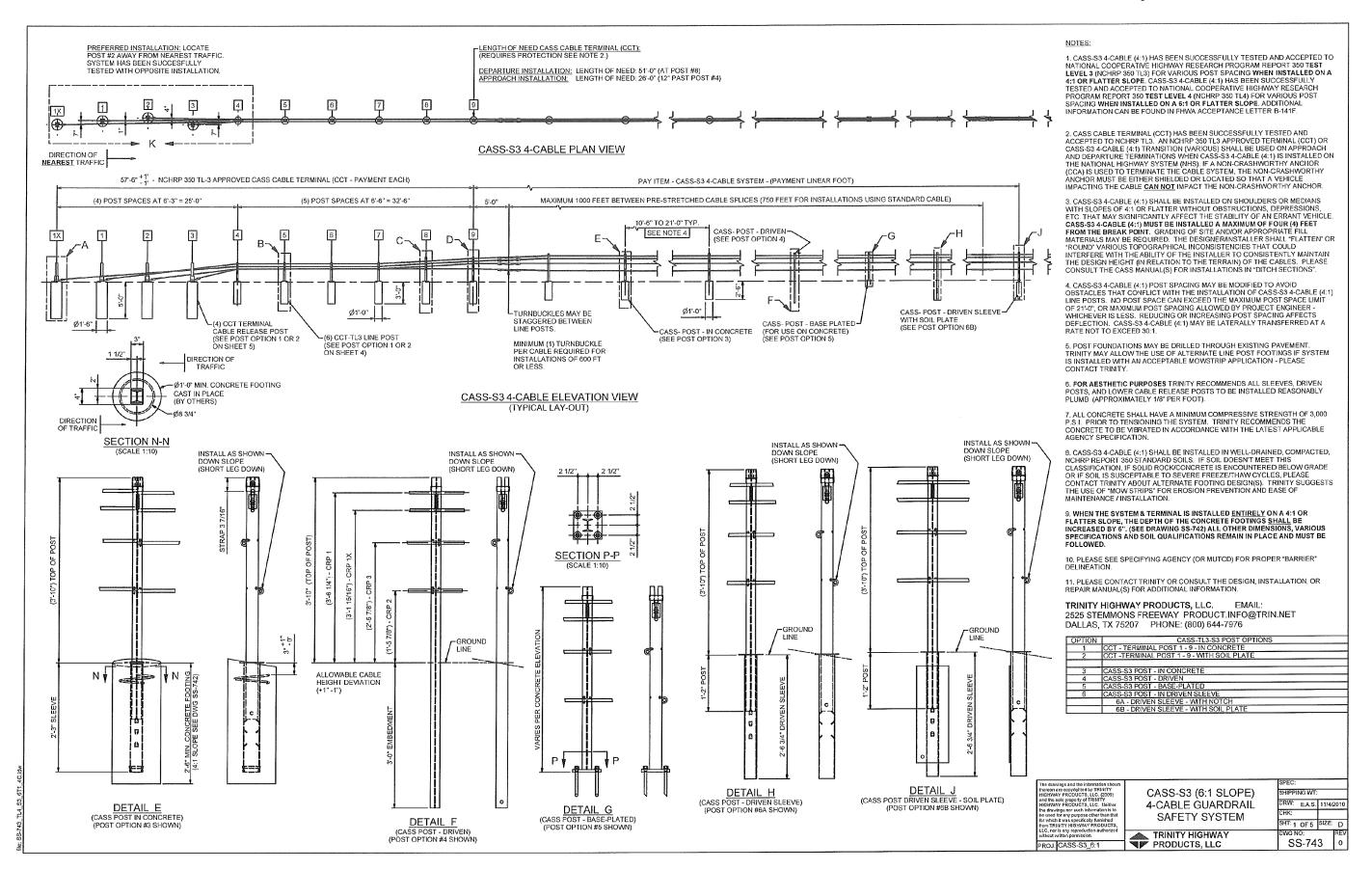
ITEM DESCRIPTION		QUANTITY	
Type C Advance Warning Arrow Board	1	Each	

TV.

File -

Plotting Date:

03/09/2023



Plotting Date:

03/09/2023

PARTS LIST - CASS-SS POST - IN CONCRETE   FOST OPTION #8	TANGET SIST - CASS SS PORT BASE PLATED   OPTION 85   TABLE   TABLE	OTY PART No
	CASS-S3 POST - IN DRIVEN SLEEVE (POST OPTION #6B - DRIVEN SLEEVE - SOIL PLATE)	
CONCRETE FOOTING ASSEMBLY (POST OPTION #3 - PRE-CAST OPTION)  PARTS LIST - PRE-CAST CONCRETE FOOTING - OPTION #3  PARTS LIST - PRE-CAST CONCRETE FOOTING - OPTION #3  QTY   PART No	PARTS LIST - CASS-S3 POST - IN DRIVEN SLEEVE - POST OPTION #6B  QTY PART No TITLE Lbs / Each  2 3245G 5/16 HEX NUT (A563 Gr.A) 0.01  2 4225G CABLE LOCK BOLT (A307) 0.09  1 5700B CASS & TL3 CABLE SPACER 0.11  1 5839B SLEEVE COVER - S3 POST 0.11  1 34045G CASS-S3 POST - SHORT 28.06  1 34047A 30.75° CASS-S3 POST SLEEVE W/ SOIL PLATE 27.47  1 105201B CASS-S3 POST CAP 0.13  1 105202T CASS-S3 - POST STRAP 0.19	The drawings and the information shown therefore are copyrighted by TRINITY HIGHWAY PRODUCTS, LLC, (2009) and the sole properly of TRINITY HIGHWAY PRODUCTS, LLC, not is any especiately formation.  CASS-S3 (6:1 SLOPE)  4-CABLE GUARDRAIL SAFETY SYSTEM  SAFETY SYSTEM  TRINITY HIGHWAY STORED SAFETY SYSTEM  TRINITY HIGHWAY  PROJ. CASS-S3 6:1  TRINITY HIGHWAY  PRODUCTS, LLC  SPEC:  SHIPPING WT:  CHK:  SHT: 2 OF 5 SIZE: D  DWS NO:  REV  SS-743 0

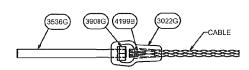
PROJECT SHEET STATE OF 000 I -391 9 DAKOTA

TOTAL SHEETS

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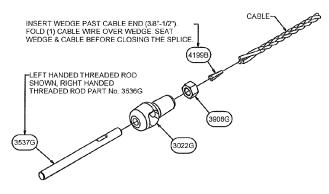
Plotting Date:

03/09/2023



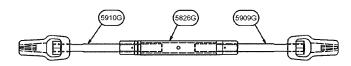
1" CABLE FIELD SPLICE - 5909G & 5910G

	PARTS LIST - 5910G			
QTY	PART No	TITLE	Lbs / Each	
1	3022G	1" CABLE END CASTING	0.56	
1	3536G	1" STUD FLATTENED - R.H.T.	2.88	
1	3908G	1" Ø HEAVY HEX NUT (A563 DH)	0.47	
1	4199B	3/4" CABLE WEDGE (3 x 7)	0.08	



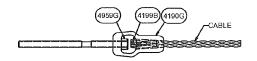
ASSEMBLY - 1" CABLE FIELD SPLICE - 5909G

	PARTS LIST - 5909G			
QTY	PART No	TITLE	Lbs / Each	
1	3022G	1" CABLE END CASTING	0,56	
1	3537G	1" STUD FLATTENED - L.H.T.	2.88	
1	3908G	1" Ø HEAVY HEX NUT (A563 DH)	0.47	
1	4199B	3/4" CABLE WEDGE (3 x 7)	0.08	



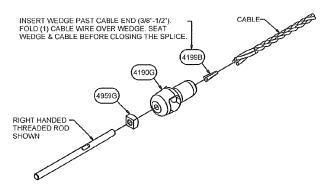
1" CABLE SPLICE - 5633G (CLOSED BODY STYLE)

	PARTS LIST - 5633G				
QTY	PART No	TITLE	Lbs / Each		
1	5826G	1" CASS TURNBUCKLE CLOSED BODY STYLE	4.82		
1	5909G	1" STUD ASSEMBLY L.H.T.	3,99		
1	5910G	1" STUD ASSEMBLY R.H.T.	3,99		



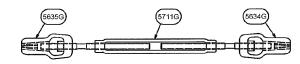
3/4" CABLE FIELD SPLICE - 5634G & 5635G

	PARTS LIST - 5634G				
QTY	PART No	TITLE	Lbs / Each		
1	105204G	3/4" STUD FLATTENED - L.H.T.	1,62		
1	4190G	3/4" CABLE END CASTING	3.78		
1	4199B	3/4" CABLE WEDGE (3 x 7)	0.08		
1	4959G	3/4" HEAVY SQUARE NUT (A563)	0.26		



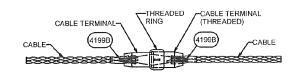
ASSEMBLY - 3/4" CABLE FIELD SPLICE - 5635G

	PARTS LIST - 5635G				
QTY	PART No	TITLE	Lbs / Each		
1	105205G	3/4" STUD FLATTENED - R.H.T.	1.62		
1	4190G	3/4" CABLE END CASTING	3.78		
1	4199B	3/4" CABLE WEDGE (3 x 7)	0.08		
1	4959G	3/4" HEAVY SQUARE NUT (A563)	0.26		



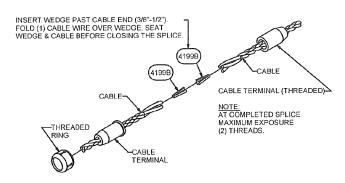
3/4" CABLE SPLICE - 5698G (OPEN BODY STYLE)

	PARTS LIST - 5698G			
QTY	PART No	TITLE	Lbs / Each	
1	5634G	3/4" STUD ASSEMBLY L.H.T.	5.74	
1	5635G	3/4" STUD ASSEMBLY R.H.T.	5.74	
1	5711G	3/4-12 TURNBUCKLE OPEN BODY	2.57	



#### TORPEDO CABLE SPLICE - 4099G

	PARTS LIST - 4099G		
QTY	PART No	TITLE	Lbs / Each
1		CABLE TERMINAL - THREADED	1.78
1		CABLE TERMINAL	1.52
1		RING - THREADED	-0.06
2	4199B	3/4" CABLE WEDGE (3 x 7)	0.08



ASSEMBLY - TORPEDO CABLE SPLICE 4099G

FAHRENHEIT	STD. CABLE	I PRE-STRETCHE
DEGREES	LB/FORCE	LB/FORCE
<= -15	8800	7500
-10	8600	7300
-5	8400	7100
0	8200	7000
5	8000	6800
10	7800	6600
15	7600	6500
20	7400	6300
25	7200	6100
30	7000	6000
35	6800	5800
40	6600	5600
45	6400	5500
50	6200	5300
55	6000	5100
60	5800	5000
65	5600	4800
70	5400	4600
75	5200	4500
80	5000	4300
85	4800	4100
90	4600	4000
95	4400	3800
100	4200	3600
105	4000	3500
110	3800	3300
115	3600	3100
120	3400	3000
125	3200	2800
130	3000	2700
135	2900	2600
140	2700	2500
145	2500	2400
150	2400	2300
160	2200	2100
170	2000	1900
180	1800	1700
190	1600	1500
200	1400	1300

ALLOWABLE DEVIATION FROM CHART IN TANGENT SECTIONS: +800, -200 POUNDS/FORCE.

CABLE TENSION READINGS ARE TYPICALLY HIGHER IN CURVED CABLE SECTIONS.

- 1. TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1-1/2" THREAD ENGAGEMENT. TO ALLOW FOR MAINTENANCE/REPAIR ADJUSTMENTS AT A LATER DATE, TRINITY SUGGESTS INSTALLER UTILIZE NO MORE THAN 4" THREAD ENGAGEMENT.
- 2. WHEN CUTTING CABLE LENGTHS IN THE FIELD FROM CABLE REELS, IT MAY BE PERMISSIBLE TO UTILIZE A CABLE TORPEDO SPLICE (4099G) BETWEEN TURNBUCKLES. DO NOT USE FOR CABLE LENGTH SHORTER THAN 100'. PLEASE CONTACT TRINITY, CONSULT TRINITY'S MANUAL OR SPECIFYING AGENCY TO DETERMINE IF APPROPRIATE FOR SPECIFIC APPLICATION.

CABLE TERMINAL LEFT HAND THREAD— FIELD SWAGED CABLE OPTION (SUPPLIED WITH CABLE)	7 (5826G)	CABLE TERMINAL RIGHT HAND THREAD FIELD SWAGED CABLE OPTION (SUPPLIED WITH CABLE)
(5873G) <u>1</u>	"TURNBUCKLE - (CLOSED BODY STYL	

	PARTS LIST - 5826G - SWAGED TERMINALS NOT SUPPLIED				
QTY	PART No	TITLE	Lbs / Each		
1	5826G	1" CASS TURNBUCKLE CLOSED BODY STYLE	4.82		
1	5873G	CASS STUD ASSEMBLY - SWAGED - LHT	3.97		
1	5874G	CASS STUD ASSEMBLY - SWAGED - RHT	3.97		

CASS-S3 (6:1 SLOPE) 4-CABLE GUARDRAIL SAFETY SYSTEM

TRINITY HIGHWAY PRODUCTS, LLC

SHT: 3 OF 5 SIZE: D SS-743 0

SHIPPING WT

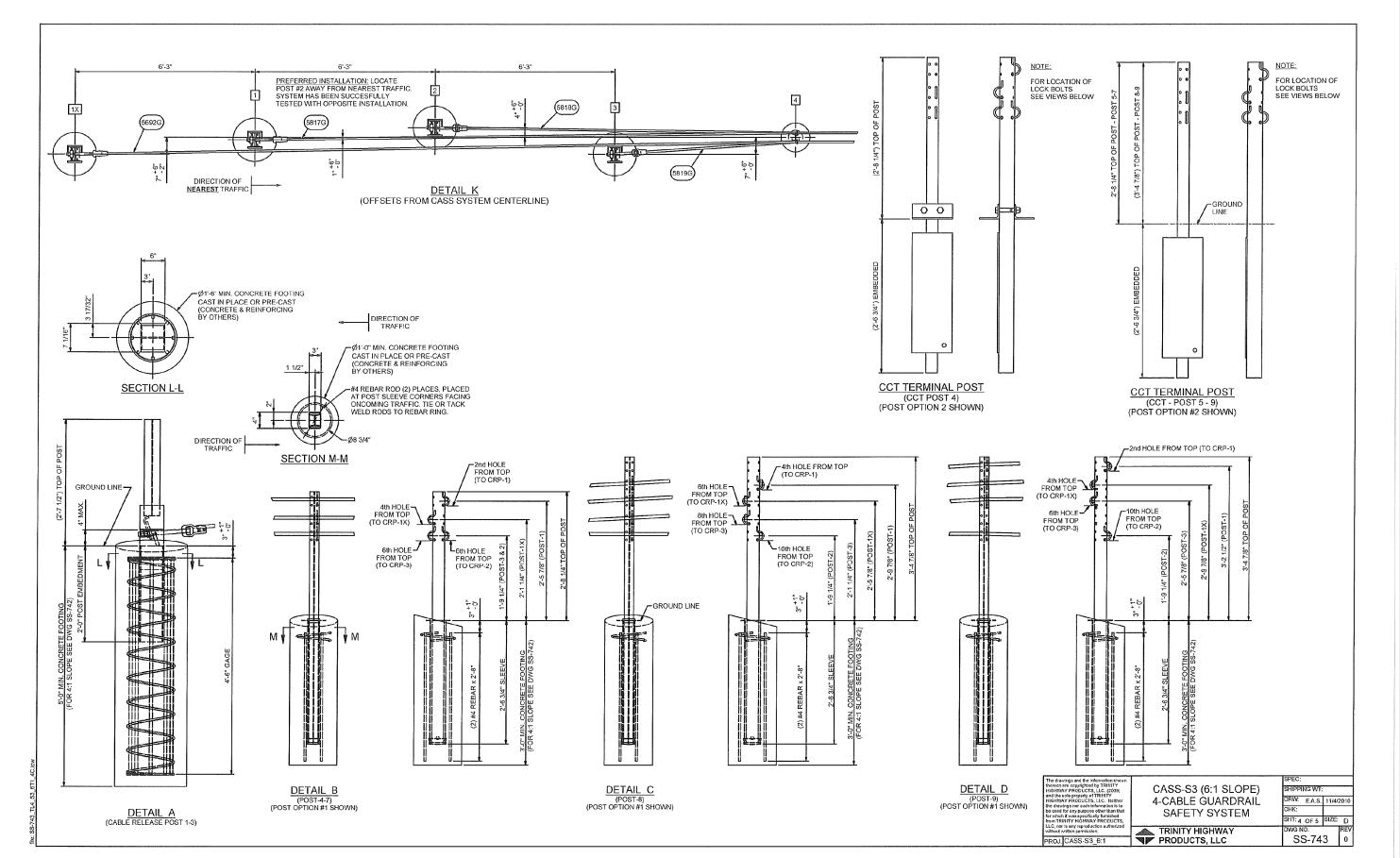
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 STATE OF SOUTH DAKOTA
 PROJECT SHEET
 SHEET SHEETS

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Plotting Date:

Date: 03/09/2023



Plotting Date:

oate: 03/09/2023

PARTS LIST - CCT CABLE RELEASE POST No. 1X-3 - IN CONCRETE	PARTS LIST - CCT TERMINAL POST No. 4-7 - IN CONCRETE	PARTS LIST - CCT CABLE RELEASE POST No. 1X-3 - DRIVEN		PARTS LIST - CCT TERMINAL POST No. 4-7 WITH SOIL PLATE
QTY         PART No         TITLE         Lbs / Each           2         3240G         5/16 ROUND WASHER WIDE (F844)         0.02           2         3245G         5/16 HEX NUT (A563 Gr.A)         0.01           2         4211G         5/16 HEX BOLT x 1 3/4" - 1 1/8 RHT (A307)         0.05           1         5851B REFLECTOR - MEDIAN - YELLOW         0.10	QTY         PART No         TITLE         Lbs / Each           4         3245G         5/16 HEX NUT (A663 Gr.A)         0.01           4         5825G         CABLE LOCK BOLT (A307)         0.12           1         5836B         CONCRETE REINFORCING RING         0.88           1         5837B         SLEEVE CAP - CASS-TERMINAL POST         0.12	QTY         PART No         TITLE         Lbs / Each           2         3240G         5/16 ROUND WASHER WIDE (F844)         0.0           2         3245G         5/16 HEX NUT (A563 Gr.A)         0.0           2         4211G         5/16 HEX BOLT x 1 3/4" - 1 1/8 RHT (A307)         0.0           1         5851B REFLECTOR - MEDIAN - YELLOW         0.1	2 1 5 5 (5825G)3245G)	QTY         PART No         TITLE         Lbs / Each           4         3245G 5/16 HEX NUT (A563 Gr.A)         0.01           2         3701G 3/4 FLAT WASHER (F436)         0.01           2         3711G 3/4 HEX NUT (A194 2H)         0.02           2         4778G 3/4 HEX BOLT x 4 1/2" (A325)         0.09
1       33909G CASS CABLE BRACKET       1.92         1       33916B REINFORCING CAGE - CRP POST       62.97         1       33934A CRP - LOWER POST       51.80         1       33935A CRP - UPPER POST       31.57	1       5839B SLEEVE COVER - S3 POST       0.11         2       5919B #4 REBAR - TERMINAL POST       1.78         1       33908B SLEEVE - TERMINAL LINE POST       13.80         1       33910G 350-TL3 TERMINAL POST       28.63	1 33909G CASS CABLE BRACKET 1.9 1 33935A CRP - UPPER POST 31.5 1 33936A CRP - LOWER POST 178.5	2 7	4 5825G CABLE LOCK BOLT (A307) 0.12 2 9021G BEARING ANGLE (A36) 3.81 1 33903A 350-TL3 TERMINAL POST w/ SOIL PLATE 42.25
ALL HARDWARE FOR THE CCT CAN BE ORDERED AS ONE PACKAGE;  PART No. 33598G; (1) SET OF TERMINAL HARDWARE FOR 1° CABLE FITTINGS.  PART No. 33599G; (1) SET OF TERMINAL HARDWARE FOR 3/4° CABLE FITTINGS.		(OPTIONAL) USE PART No 5852B FOR SHOULDER INSTALLATIONS	NOTE: FOR LOCATION OF LOCK BOLTS SEE SHEET 4.	PARTS LIST - CCT TERMINAL POST No. 8-9 - WITH SOIL PLATE           QTY         PART No.         TITLE         Lbs / Each           4         3245G 5/16 HEX NUT (A563 Gr.A)         0.01           4         5825G CABLE LOCK BOLT (A307)         0.12           1         33969A [350-TL4 TERMINAL POST w/ SOIL PLATE         46.02
COPTIONAL) USE PART No 5852B FOR SHOULDER INSTALLATIONS	(5825G) (5825G) (5825G)	(33935A)		PARTS LIST - CCT TERMINAL POST No. 8-9 - IN CONCRETE
(33935A)	3245G  NOTE: FOR LOCATION OF LOCK	(4211G)	9021G BEARING ANGLES NOT NEEDED FOR POST	4 5825G CABLE LOCK BOLT (A307) 0.12 1 5836B CONCRETE REINFORCING RING 0.88 1 5837B SLEEVE CAP - CASS-TERMINAL POST 0.12 1 5839B SLEEVE COVER - S3 POST 0.11 2 5919B #4 REBAR - TERMINAL POST 1.78 1 33908B SLEEVE - TERMINAL LINE POST 13.80
4211G	BOLTS SEE SHEET 4.  (6839B)  (EX OTHERS)	3240G 3245G	5 THRU 9.	1   33955G   350-TL4 TERMINAL POST   32.42
3240G 3245G	(836B) (BY OTHERS)	33909G		FAR SIDE ————————————————————————————————————
	(59198)	(33936A)	TERMINAL LINE POST - WITH SOIL PLATE (CCT TERMINAL POST - 4) (POST OPTION #2 SHOWN)	6692G NEAR SIDE 6819G NEAR SIDE
33909G 33934A	CONCRETE (BY OTHERS)			TRAFFIC FACE
	6919B 6837B	CRP TERMINAL POST - DRIVEN (CCT TERMINAL POST 1X - 3) (POST OPTION #2 SHOWN)	(818G)	POST OPTION 1 SHOWN (CCT TERMINAL POST 4-9 IN CONCRETE)
CONCRETE (BY OTHERS)	TERMINAL POST - IN CONCRETE (CCT TERMINAL POST 4 - 7) (POST OPTION #1 SHOWN)	5817G		HARDWARE CASS CABLE TERMINAL - CCT
	(2) NUTS REQURED AT EACH CABLE TERMINAL	(5692G)	POST OPTION 1 SHOWN (CCT TERMINAL POST 1X-3	1 5692G CRP - 4th CABLE ASSEMBLY [60'-6"] 116.91 1 5617G CRP - TOP CABLE ASSEMBLY [54'-3"] 107.59 1 5818G CRP - MIDDLE CABLE ASSEMBLY [48'-0"] 98.09 1 5819G CRP - BOTTOM CABLE ASSEMBLY [41'-9"] 88.85 4 33909G CASS CABLE BRACKET 1.92
	4902G 4903G		IN CONCRETE)	
CRP TERMINAL POST - IN CONCRETE (CCT TERMINAL POST 1X - 3)	4903/3			
(POST OPTION #1 SHOWN)			CASS-TL3-S3 CABLE TERMINAL (SHOWN WITH POST OPTION 1)  The drawings and the information of the formation of	LC. (2009) LCASS-SS (O. T SLOPE) SHIPPING WI: LC. Nichter mation is to ber then that SAFETY SYSTEM  CHK:  CHK:
ne; SS-7			bron HARITY HIGHWAY I. LIC, no Fa say reproductive without written permission.  PROJ. CASS-S3_E	TRINITY HIGHWAY DWG NO: REV

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PROJECT SHEET TOTAL SHEETS STATE OF 000 I -391 12 38 DAKOTA

Plotting Date:

03/09/2023

#### **GENERAL NOTES:**

Either flanged channel steel posts or S3x5.7 steel I beam posts will be used, but post type will be consistent thoughout the project. The S3x5.7 steel I beam post will be used for the end posts.

All costs associated with furnishing and constructing the 3 cable guardrail anchor assembly including the concrete anchor, cable anchor bracket, compensating device, steel turnbuckle cable assembly, and necessary hardware will be incidental to the contract unit price per each for "3 Cable Guardrail Anchor Assembly".

All costs associated with furnishing and constructing the 3 cable guardrail including posts, cable, cable splices, and hardware will be incidental to the contract unit price per foot for "3 Cable Guardrail".

The following table and criteria will apply to the arrangement of the Spring Cable End Assemblies (Compensation Devices) and Turnbuckle Cable End Assemblies:

LENGTH OF CABLE RUN	CRITERIA FOR ARRANGEMENT OF THE SPRING CABLE END ASSEMBLIES (COMPENSATION DEVICES) AND TURNBUCKLE CABLE END ASSEMBLIES
Less than 500'	Use turnbuckle on the approaching traffic end and compensating device on the other end of each individual cable, except in the W Beam to 3 Cable Transition where all compensating devices will be provided at the bridge ends.
Greater than 500' to 1000'	Use compensating device on each end of each individual cable.
Greater than 1000'	Start new run by interlacing at last parallel post as shown on sheet 2 of 6.

All Compensating Devices will be attached to the cable anchor bracket when one end of the run is attached to a bridge.

Compensating Devices must have a spring rate of 450 ± 50 pounds per inch and will have a total available travel of 6 inches minimum.

The cable will be retensioned after the initial 2 week pretension period in accordance with the following table:

CABLE TENSIONING SPECIFICATIONS														
Temperature	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110
Range (Degree F)	to -11	to	to	to	to	to	to	to	to	to	to	to	to	to 120
Spring Compression (Inch)	41⁄4	4	3¾	3½	3¼	3	2¾	2½	2¼	2	1¾	1½	1¼	1

POST SPACING FOR HORIZONTAL CUR						
Roadway & Curvature	Maximum Post Spacing (Ft)					
1° and Less	16					
Greater than 1° to 8°	12					
Greater than 8° to 13°	8					
Greater than 13°	NOT ALLOWED					

September 14, 2018 PLATE NUMBER

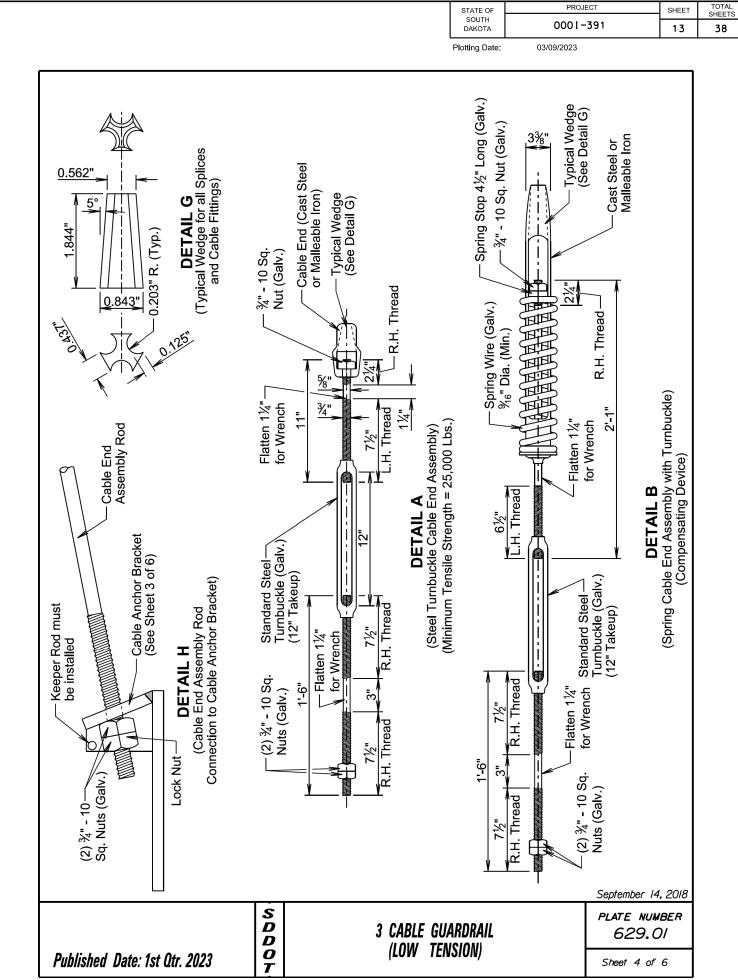
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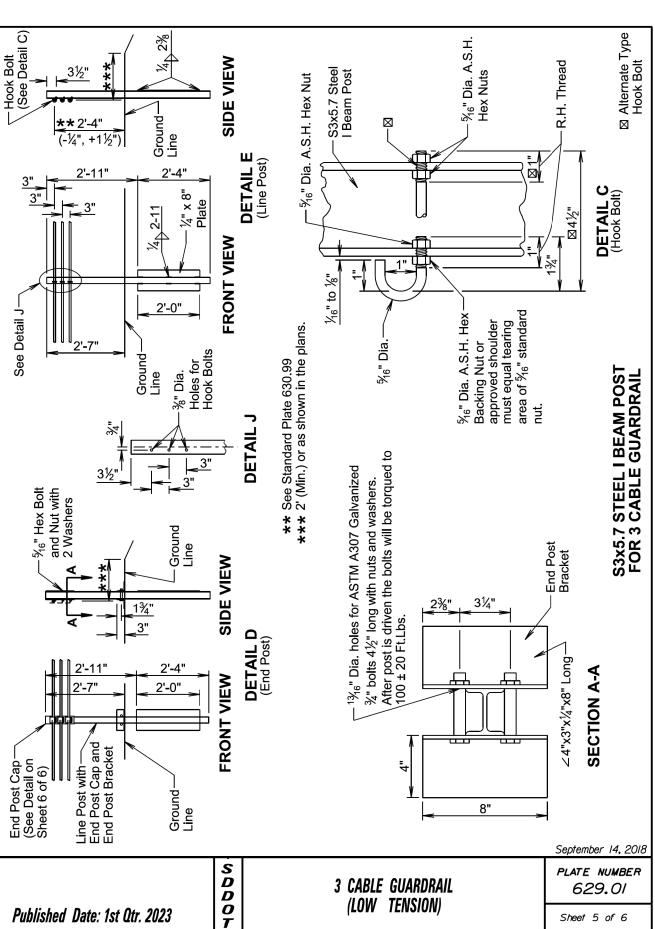
Sheet I of 6

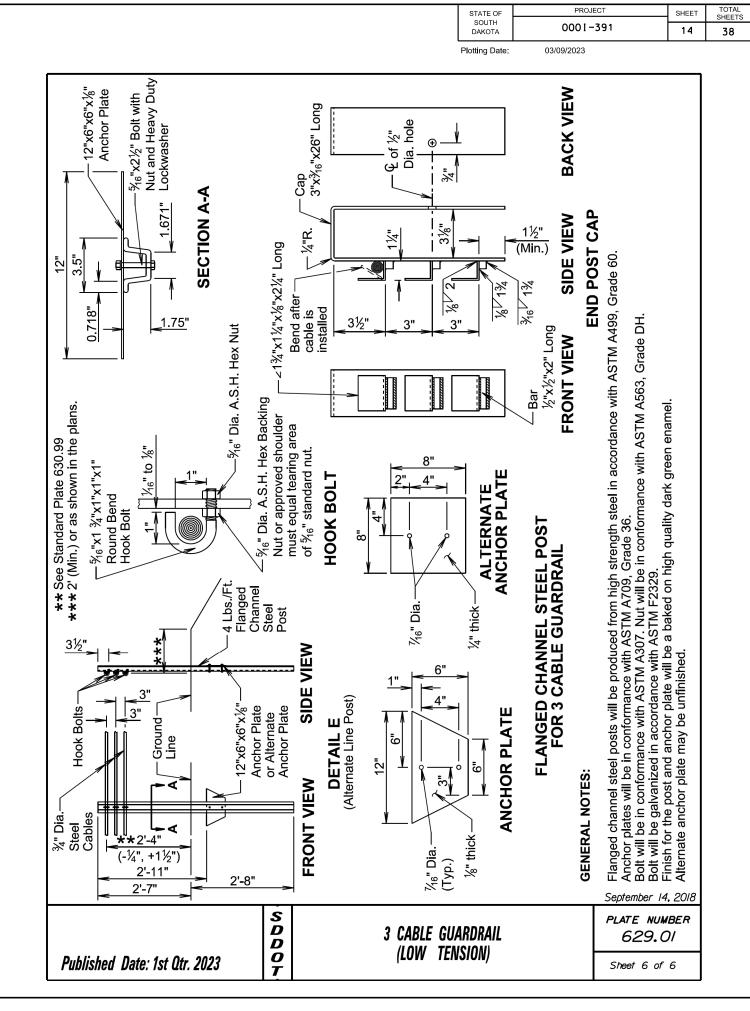
S D 3 CABLE GUARDRAIL **D O T** (LOW TENSION) Published Date: 1st Qtr. 2023

★ See Table on Sheet 1 for post spacing on horizontal curves. SPLICE \*\* See Standard Plate 630.99 See Detail A, B,—and General Notes Posts (See Detail D) Installation Line CABLE 2 - 12N - 2 Thread (Typ.) 1" 2¾" o o Payment line for 3 Cable Guardrail 3 (Payment line for 3 Cable Guardrail **PLAN VIEW** (3 Cable Guardrail and Intermediate Anchorage Sections ) 1000' Maximum Detail Shown) Section) ELEVATION VIEW (Intermediate Anchorage Section) PLAN VIEW diate Anchorage of End Posts (See Detail D) 1000' Maximum
Intermediate 3 Cable
Slip
Guardrail Anchorage Sectio Detail D) One-Half **PLAN VIEW** Anchorage Section Detail, Payment line for 3 Cable Guardrail spaces nstallation Line Measure along face of posts Payment Limits for 3 Cable Guardrail 3 Cable Guardrail Slip Base Anchor Assembly Cable (Intermediate Cables Detail Upper Cable Lower 18'-0" %" Dia. Installation Line 3 Cable—Guardrail Anchor Assembly (Typ.) **\*\***28" (-½", +1½") September 14, 2018 S D PLATE NUMBER 3 CABLE GUARDRAIL 629.01  $\bar{D}$ (LOW TENSION) 0 Published Date: 1st Qtr. 2023 Sheet 2 of 6 7

1/4" Dia. Hole (8) ¾" round x 18" long steel rods will conform to ASTM A449 and the top 6" of the rods will be galvanized in accordance with ASTM F2329. Provide heavy hex nuts at each end of each rod and a flat washer will be placed on each rod on the top end. The threads will be punched after the top nuts are installed to prevent rotation. The heavy hex nuts will conform to ASTM A563. -%<sub>6</sub>" round brass rod Bend both ends after installing cables The cable anchor bracket will be fabricated from steel that conforms to ASTM A36 and the bracket will be galvanized after fabrication in accordance with ASTM A123. Clip ½" √Typ. Plate ½"x9"x1'-2 Bar 3"x%"x31/2" SIDE VIEW (Cable Anchor Bracket) (4 Required)  $\oplus$ PLAN VIEW (Cable Anchor Bracket) **FRONT VIEW** (Cable Anchor Bracket)  $\oplus$ Punch or drill holes to the same plan pattern as the cable anchor bracket.  $\dot{\oplus}$  $\oplus$ 8° for Intermediate Anchorage 21° for Anchor at W Beam to 3 Cable Transition  $\oplus$ **DETAIL F** (Concrete Anchor and Cable Anchor Bracket) 5  $\oplus$ 6"x14"x1/4" Steel Plate 3½"  $\oplus$  $\oplus$ 11/2" %" (Typ.) No. 3 rebar (Typ.) Rods will project 1½" above the concrete -Cable Anchor Bracket <sup>1</sup>%<sub>6</sub>" Dia. Holes نی **ELEVATION VIEW PLAN VIEW** Working Point 4'-0" (for Flared Anchor Section) Class M6 concrete—cast in place (No forms necessary) 1'-6" 3" (Min.) Installation Line 2'-0" (Min.) or s shown in plans Line Post 3'-0" Dia.-Concrete Footing 3'-9" 10:1 or September 14, 2018 S D D O T PLATE NUMBER 3 CABLE GUARDRAIL 629.01 (LOW TENSION) Published Date: 1st Qtr. 2023 Sheet 3 of 6



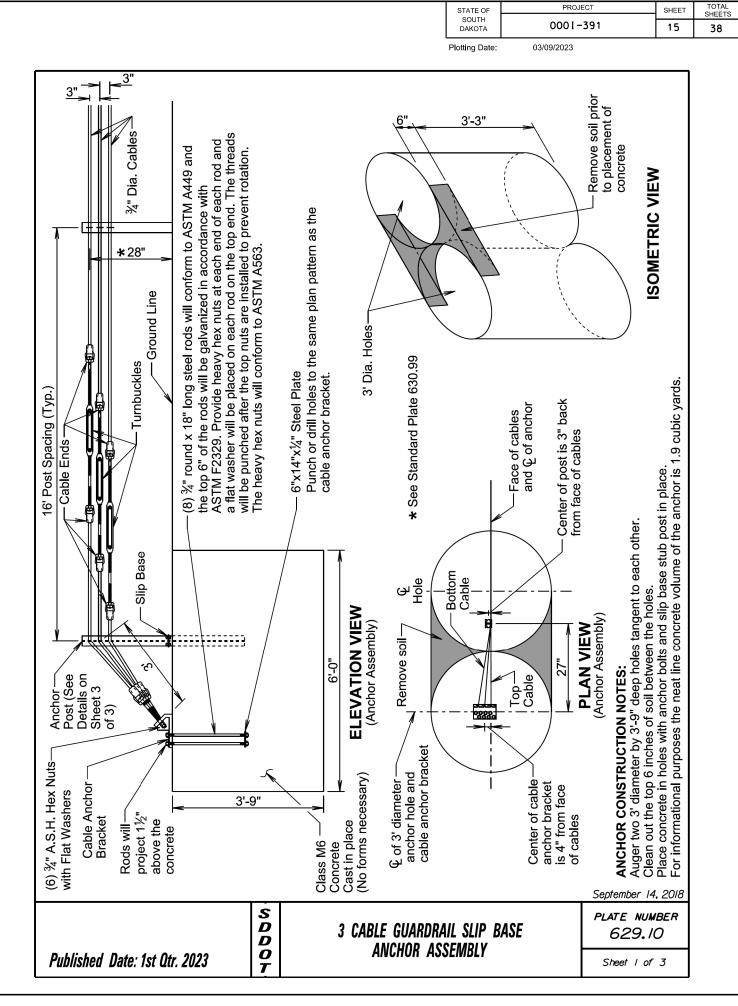




\*\* or post spacing as specified in the plans \*\*16'-0" Post Spacing (Typ.) 3 Cable Guardrail (Low Tension) **\***2'-4" All costs associated with furnishing and installing the W Beam to 3 Cable Transition Bracket will be incidental to the contract unit price per foot for "3 Cable Guardrail", "Reset 3 Cable Guardrail", or "Reset 3 Cable Guardrail, or "Reset 3 Cable Only". See standard plate 630.10 for details of W Beam Guardrail. Flanged Channel Steel Posts  $(-\frac{1}{4}$ ",  $+\frac{1}{2}$ ") Flanged channel steel posts are shown on this standard plate, however, S3x5.7 steel I beam posts may be substituted for the flanged channel steel posts. See standard plate 629.01 for details and payment information for 3 Cable Guardrail ★ See Standard Plate 630.99 3 Cable Guardrail (Low Tension) GENERAL NOTES: Installation Line **Ground Line** 15 spaces @ 4'-0" = 60'-0" Flanged Channel Steel Posts -Wood Posts with 6"x8"x14" Blocks 4'-0"\_ ¾" Steel-Cables 4'± 4'± **ELEVATION VIEW** W Beam to 3 Cable Transition Bracket **PLAN VIEW** 37'-6" Class A W Beam Guardrail See standard plate 630.85 for details of W Beam Breakaway Cable Terminal) Transition Length <u>-</u>б W Beam to 3 Cable Transition Brackets (See standard plate 629.15) Wood Post 100'± W Beam to 3 Cable Transition Brackets W Beam Rail See Detail B W Beam Rail with Compensating Devices Class A W Beam Guardrail See Detail A W Beam to 3 Cable Transition Bracket 3 Cable Guardrail Anchor Assembly W Beam Guardrail -skewed 21° L.H.F. or R.H.F. DETAIL Class A or B W Beam Guardrail Wood Post ·¾" Steel Cables \_4'-6" **\*** 2'-4' September 14, 2018 S D D O T PLATE NUMBER 629.05 W BEAM TO 3 CABLE TRANSITION Published Date: 1st Qtr. 2023 Sheet I of I

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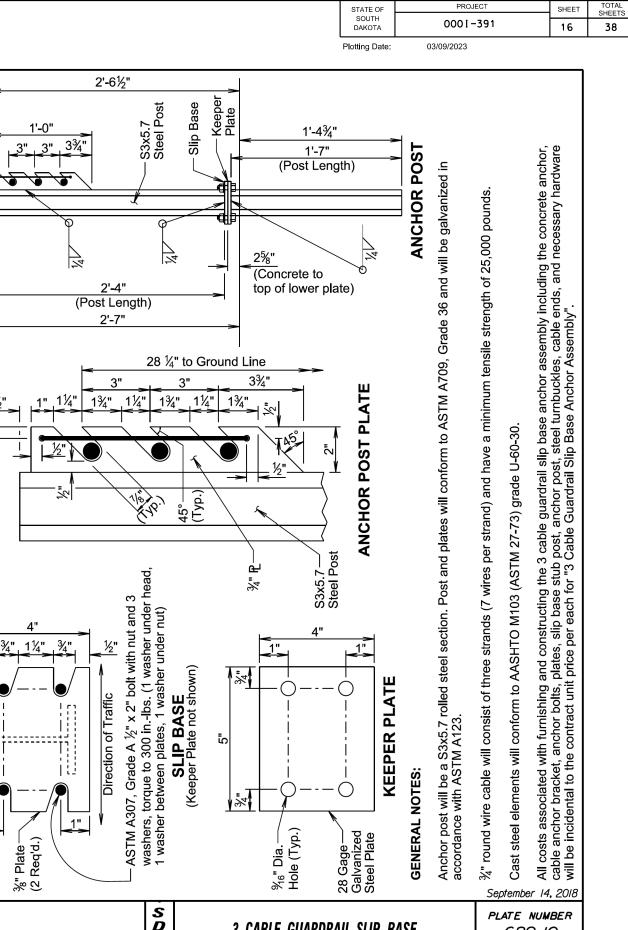
DETAIL

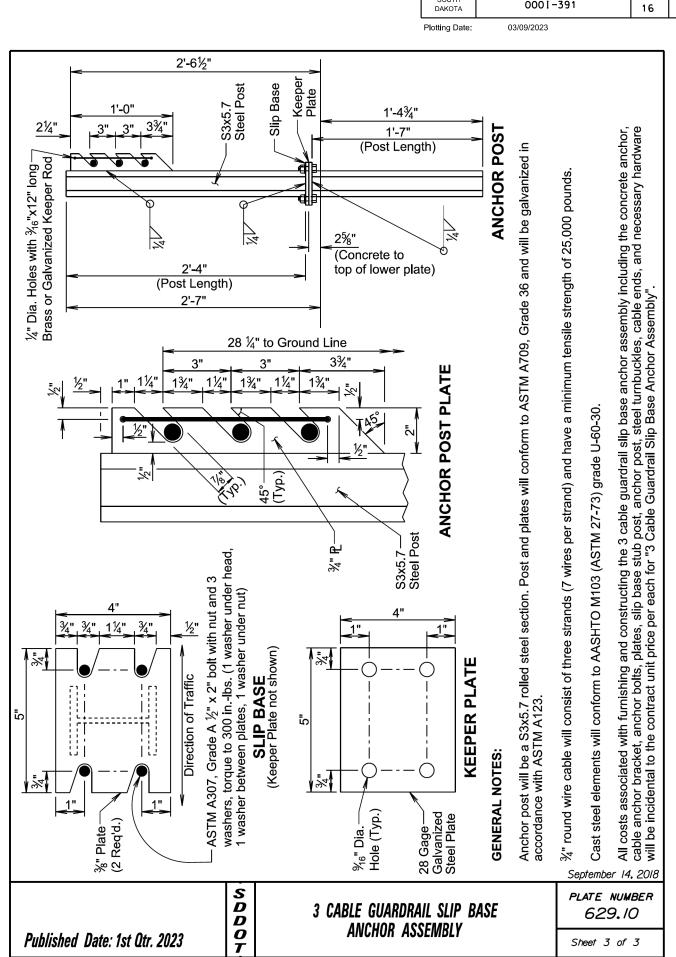


714 C-UIV b -Flatten 1¼" for wrench 714 (c-UIV b -Cable Anchor Bracket INTERNAL STIFFENER PLATE <u>\*</u>4 CABLE END ASSEMBLY ROD CONNECTION TO CABLE ANCHOR BRACKET %" Cable Typical Wedge (See Detail B) 3" Cable End (Cast steel or malleable iron) %" Square Nut SIDE VIEW EXTERNAL STIFFENER PLATE 2,7 (3) ¾" Plain washers (1 with 2 ½" O.D., 2 with 2" O.D.) ¼" Dia. 3½" Keeper rod must be installed (2) %" A.S.H. Hex Nuts CABLE ANCHOR BRACKET ½" (Typ.) 14 14 124 -¾<sub>6</sub>" x 16" long Brass or Galvanized Keeper Rod 3½" External stiffener P (8) 1" Dia. Holes for anchor rods -%<sub>16</sub>" Brass or Galvanized Keeper Rod  $\frac{1}{4}$   $\frac{1}{2}$   $\frac{1}{2}$ 1/4"/3 **DETAIL B**(Typical Wedge for All Splices and Cable Fittings) 0.562" (+)FRONT VIEW  $\oplus$ 1.844"  $\oplus$ 0.203" R. (Typ.) 31/2 PLAN VIEW (+) %" R.  $\oplus$ 0.843" 3½ (+)Internal — stiffener P (+) $\oplus$ 3½ 21/2 2¾ 33% 3 2½" 1¼" 7 7 7.4 September 14, 2018 S D D O T PLATE NUMBER 3 CABLE GUARDRAIL SLIP BASE 629.10 ANCHOR ASSEMBLY

Sheet 2 of 3

Published Date: 1st Qtr. 2023



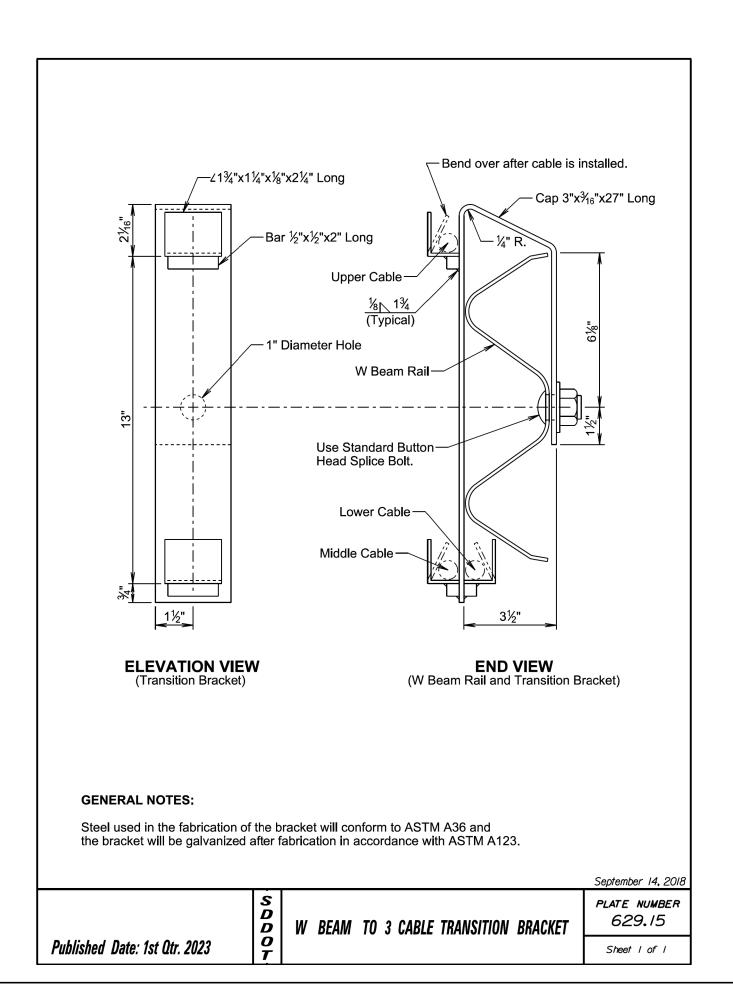


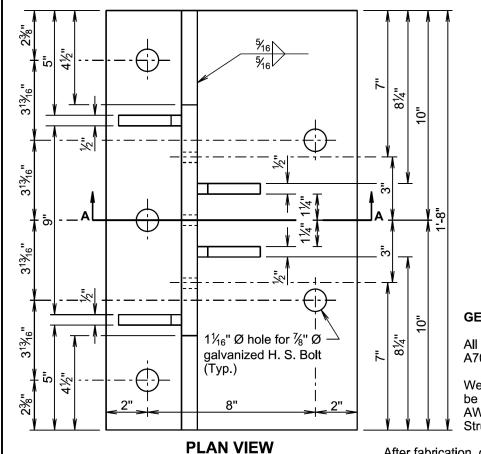
 
 STATE OF SOUTH DAKOTA
 PROJECT OO0 I – 391
 SHEET SHEETS
 TOTAL SHEETS

 1 7
 38

Plotting Date:

03/09/2023





#### **GENERAL NOTES:**

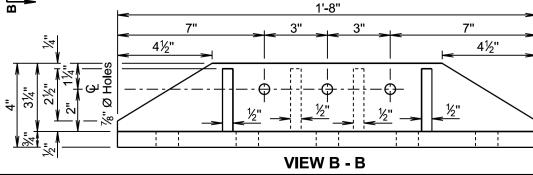
All steel will conform to ASTM A709, Grade 36.

Welding and weld inspection will be in conformance with AWS/ANSI D1.1 (Current Year) Structural Welding Code - Steel.

After fabrication, galvanize in accordance with AASHTO M111 (ASTM A123).

Bolts, nuts, and washers will be provided with each assembly. Bolts will be galvanized and conform to the requirements of ASTM A307 or A449. Plain washers will be galvanized and conform to ASTM F844.

All Costs associated with furnishing and installing the 3 cable guardrail connection assembly will be incidental to the contract unit price for the bid items "Class A45 Concrete, Bridge Deck", "Class A45 Concrete, Bridge Repair", or "3 Cable Guardrail", as applicable.



7%"

4%"

-Clip ½" (Typ.)

2½"

SEC. A-A

S D D O T

Published Date: 1st Qtr. 2023

September 14, 2018

3 CABLE GUARDRAIL CONNECTION ASSEMBLY

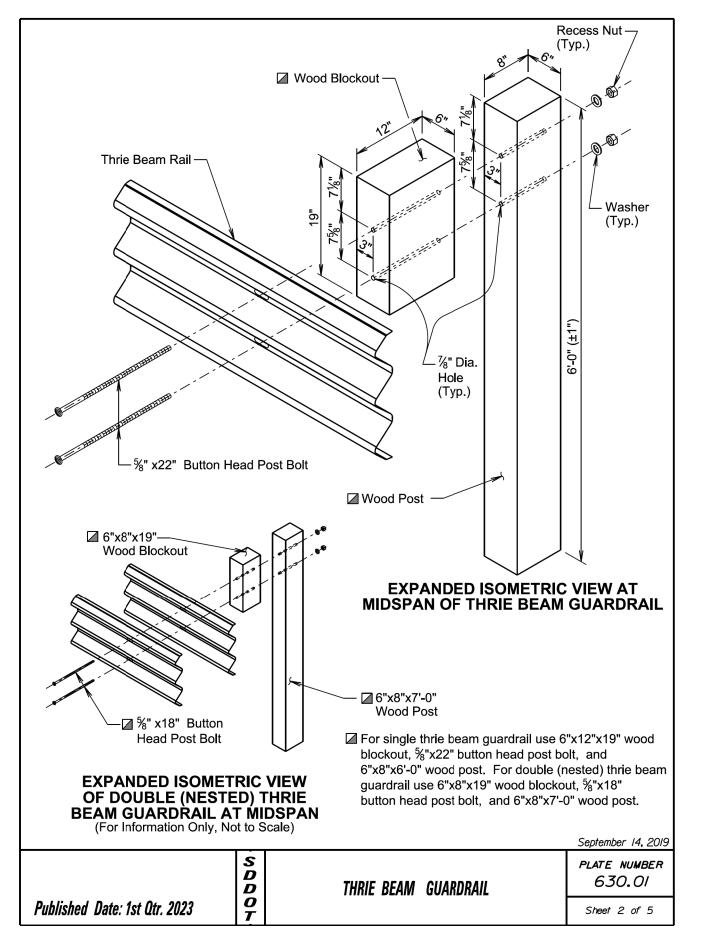
PLATE NUMBER 629.30

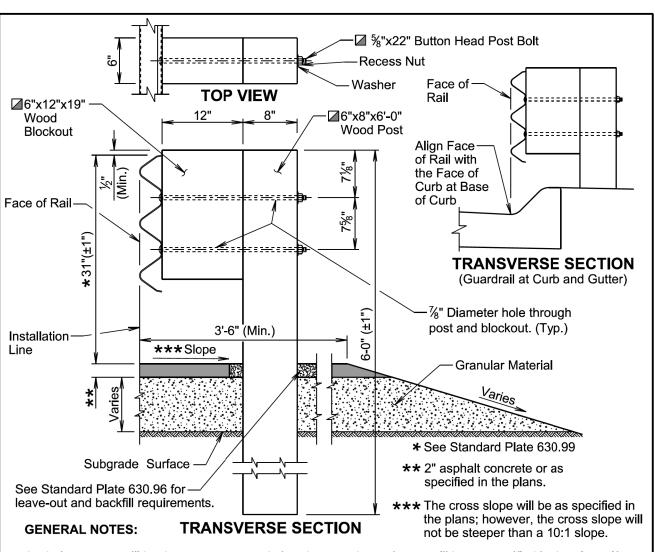
Sheet I of I

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PROJECT TOTAL SHEETS STATE OF SHEET 0001-391 18 38 DAKOTA

Plotting Date: 03/09/2023





Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite."

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

Topsoil is not shown in the transverse section drawing.

The post and blockout illustrated above is typical for single thrie beam guardrail. When other variations of posts and blockouts are specified on other standard plates (e.g. transitions) then the posts and blockouts will be as specified on the other standard plates or as specified in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

The top of post and top of block will have a true square cut. The top of block will be a maximum of ±1/2 inch September 14, 2019

PROJECT SHEET TOTAL SHEETS STATE OF 0001-391 19 38 DAKOTA

2" (Typ.)

4¼" (Typ.)

2" (Typ.)

4¼" (Typ.)

2" (Typ.)

4¼" (Typ.)

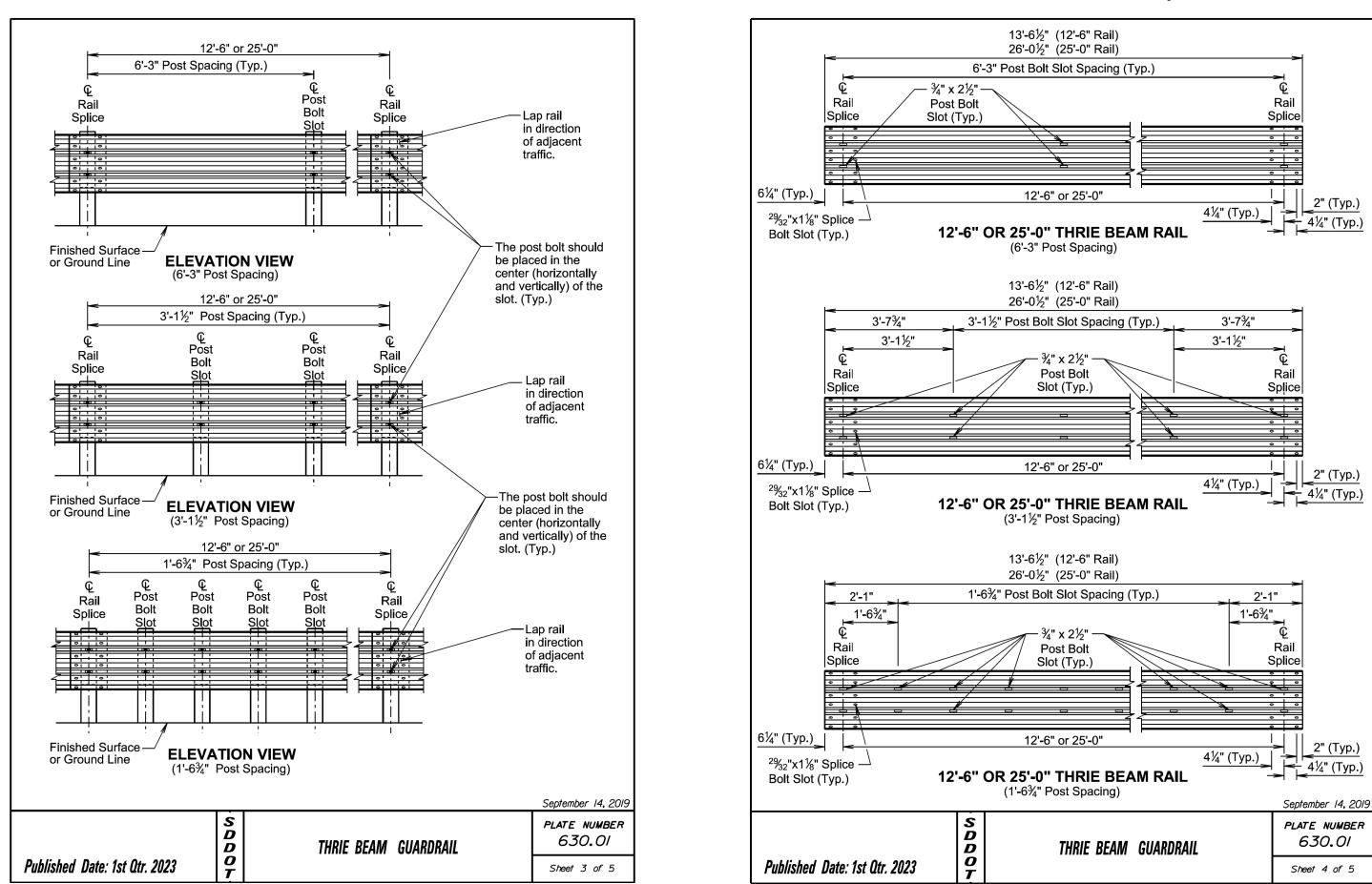
PLATE NUMBER

630.01

Sheet 4 of 5

Plotting Date:

03/09/2023



¾<sub>6</sub>" R. (Тур.)

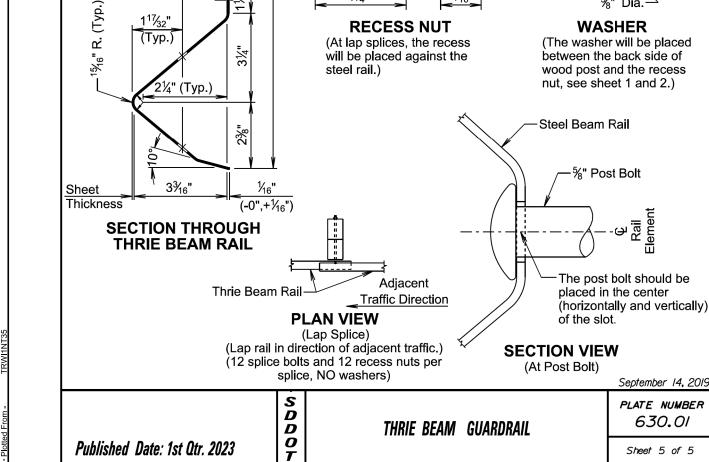
ନ Rail Element

ď

117/32"

(-0",+3/16"

%" R.-(Typ.)



Oval Shoulder -

\_18" (For 8" Deep Blockout with Wood Post) ∠22" (For 12" Deep Blockout with Wood Post)

SPLICE BOLT AND POST BOLT

(%" Button Head Bolt)

15/16" or 17/16'

%" Dia.-

September 14, 2019

PLATE NUMBER

630.01

Sheet 5 of 5

1¾"

11/4" (Splice)

" Dia.  $x\frac{1}{16}$ " Deep recess-

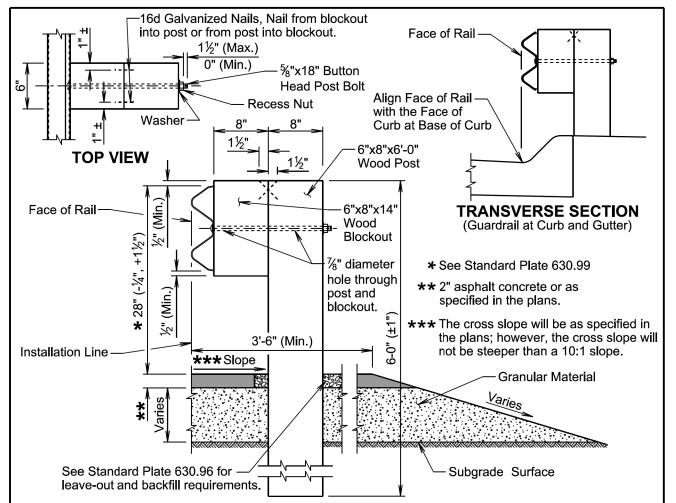
11/16"

on one or both sides

PROJECT TOTAL SHEETS STATE OF SHEET 0001-391 20 38 DAKOTA

Plotting Date:

03/09/2023



#### TRANSVERSE SECTION **GENERAL NOTES:**

Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite".

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

Topsoil is not shown in the transverse section drawing.

All W beam rail will be Type 1 and Class A (12 Ga.) unless specified otherwise in the plans.

W beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used will be compatible with the total length of rail per site as shown in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

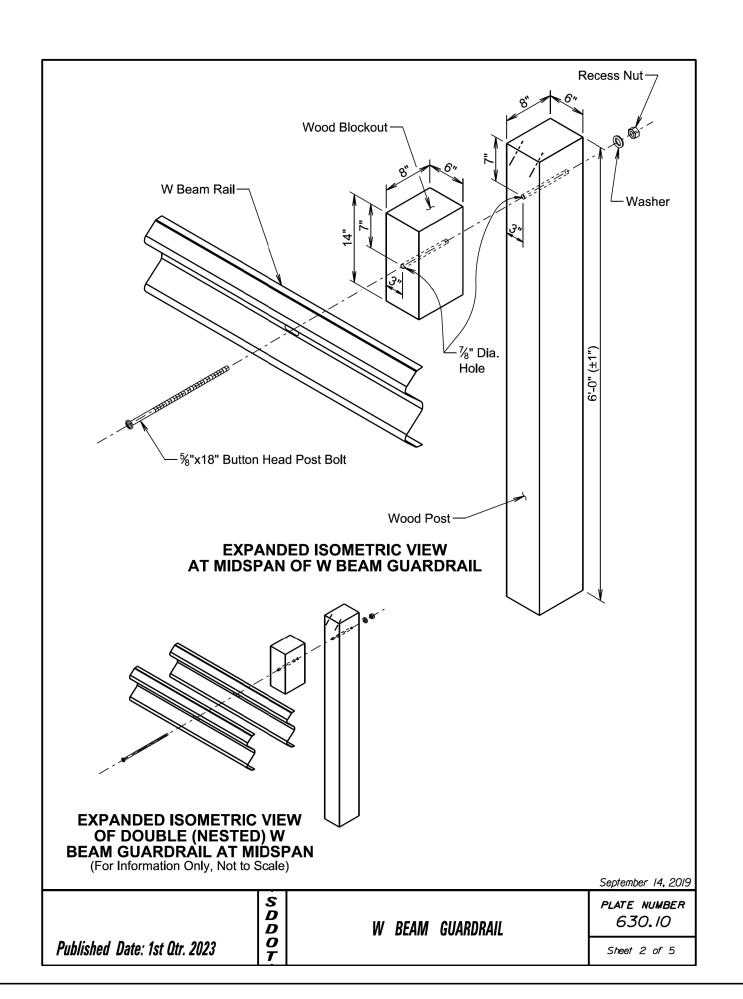
The top of post and top of block will have a true square cut. The top of block will be a maximum of  $\pm \frac{1}{2}$  inch from the top of the post. September 14, 2019

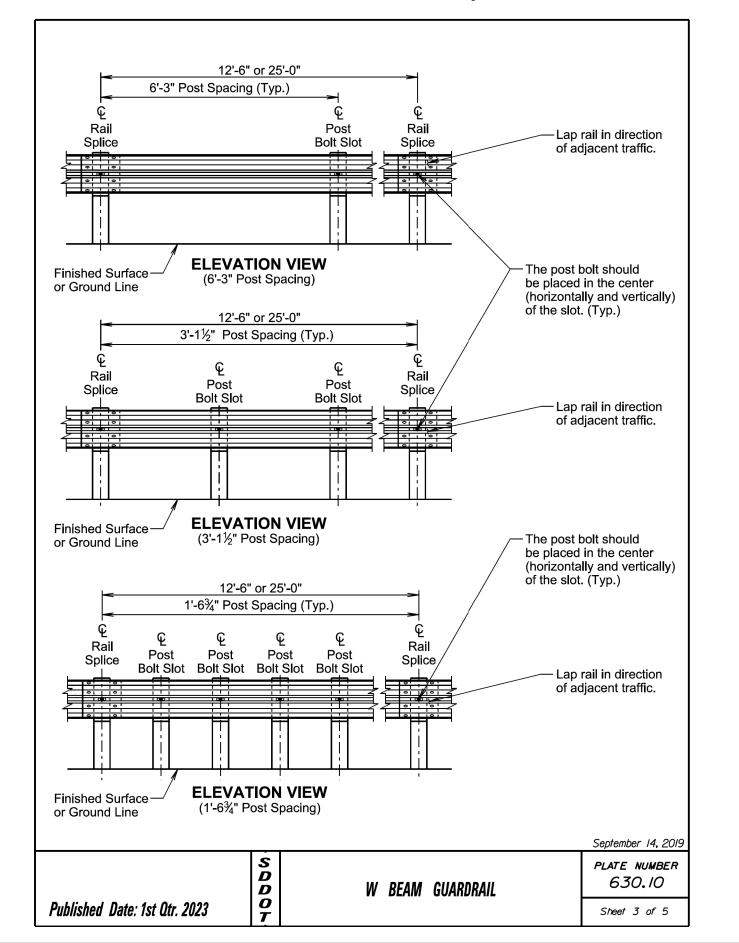
S PLATE NUMBER 630.10 W BEAM GUARDRAIL D 0 Published Date: 1st Qtr. 2023 Sheet I of 5 7

PROJECT STATE OF SHEET TOTAL SHEETS 0001-391 21 38 DAKOTA

Plotting Date:

03/09/2023

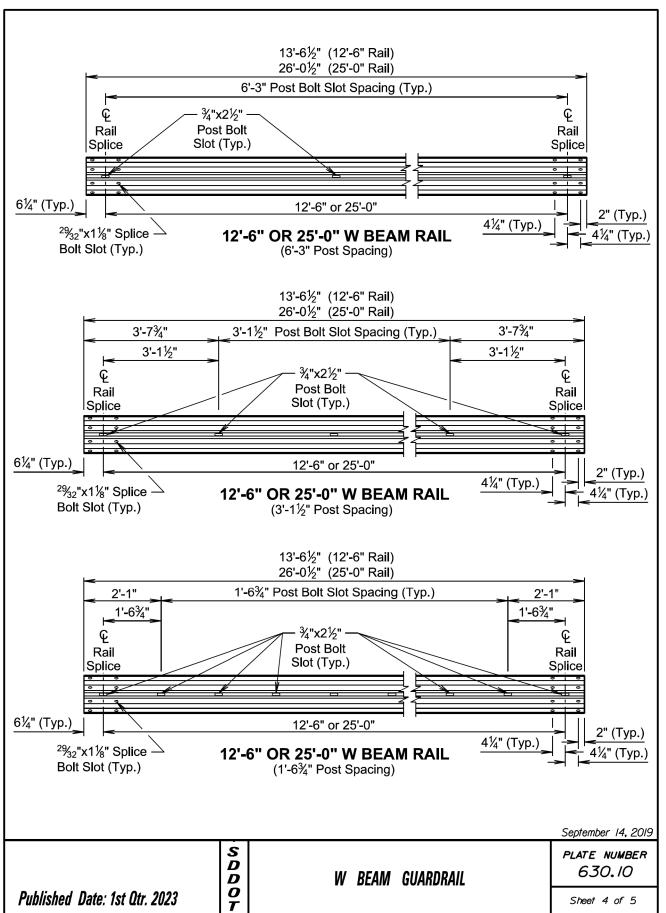


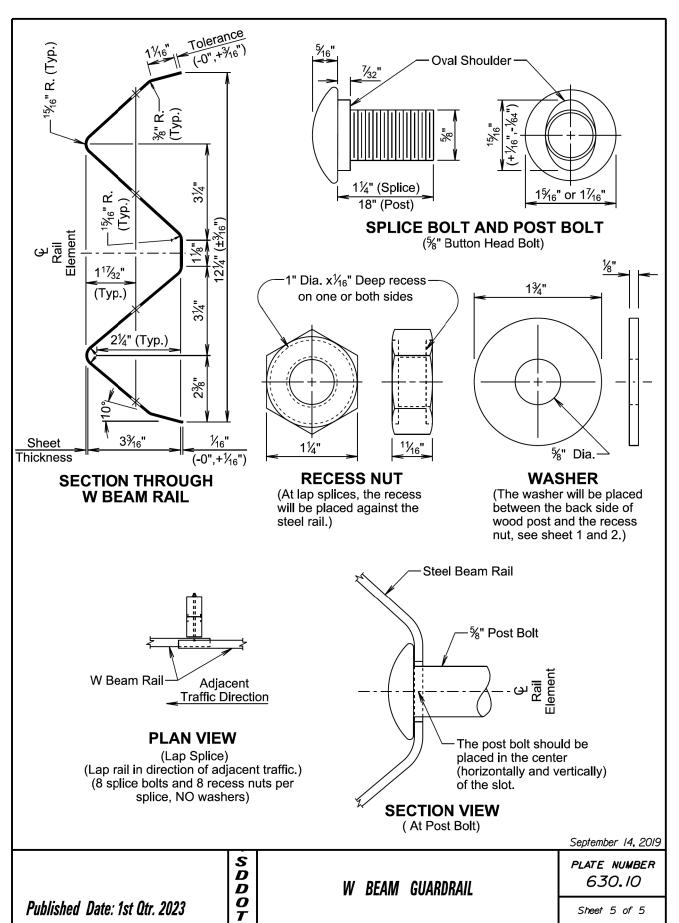


PROJECT SHEET TOTAL SHEETS STATE OF 000 I -391 22 38 DAKOTA

Plotting Date:

03/09/2023





Published Date: 1st Qtr. 2023

Sheet 5 of 5

TYPE AND DETAILS OF MGS								
Type of MGS	W Ream Rail	Blockout	Blockout Material	Post	Post Material	Post Spacing		
1	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"		
1C	Single	6"x12"x14"	Wood	6"x8"x7'-6"	Wood	6'-3"		
2	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	3'-1½"		
3	Single	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	1'-6¾"		
4	Double	6"x12"x14"	Wood	6"x8"x6'-0"	Wood	6'-3"		

	STANDARD PLATE REFERENCE							
Type of MGS	See Standard Plate(s)							
1	630.20, 630.22							
1C	630.20, 630.25							
2	630.20							
3	630.20							
4	630.20							

#### **GENERAL NOTES:**

Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite".

Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will conform to the Specifications for "Base Course". The granular material will be placed the same thickness as the mainline surfacing or as specified in the plans.

Topsoil is not shown in the transverse section drawing on sheet 2 of 6.

All W beam rail will be Type 1 and Class A (12 Ga.) unless specified otherwise in the plans.

W beam rail section lengths may be 12'-6" and/or 25'-0". The combination of section lengths used will be compatible with the total length of rail per site as shown in the plans.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

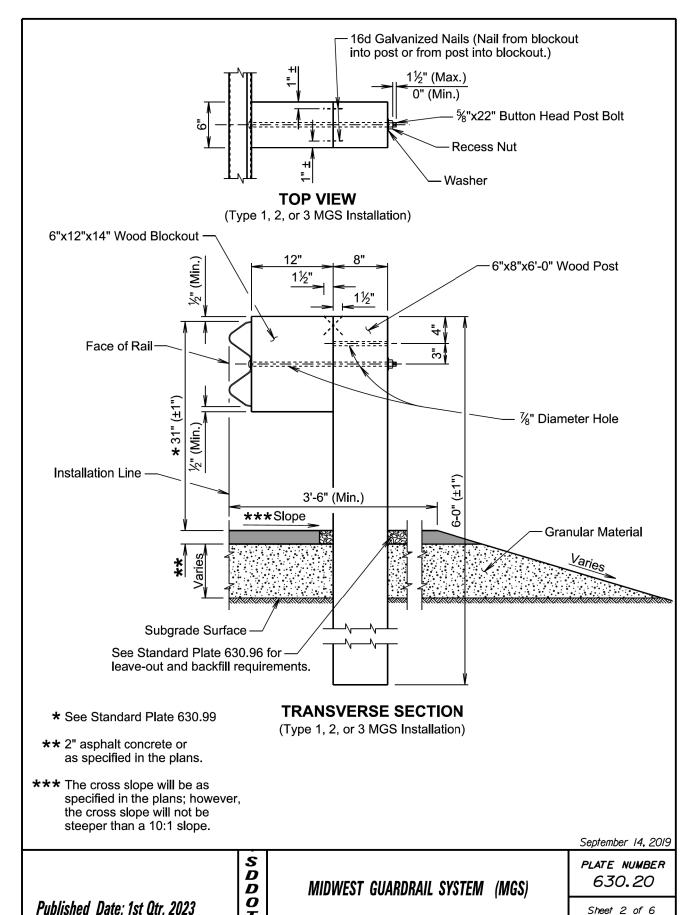
All costs for constructing the MGS including labor, equipment, and materials including all posts, blockouts, steel beam rail, and hardware will be incidental to the contract unit price per foot for the respective MGS contract item.

contract item.			September 14, 2019
	SDD	MIDWEST GUARDRAIL SYSTEM (MGS)	PLATE NUMBER 630.20
Published Date: 1st Qtr. 2023	<b>O T</b>	,	Sheet I of 6

 STATE OF SOUTH DAKOTA
 PROJECT
 SHEET
 TOTAL SHEETS

 23
 38

Plotting Date: 03/09/2023

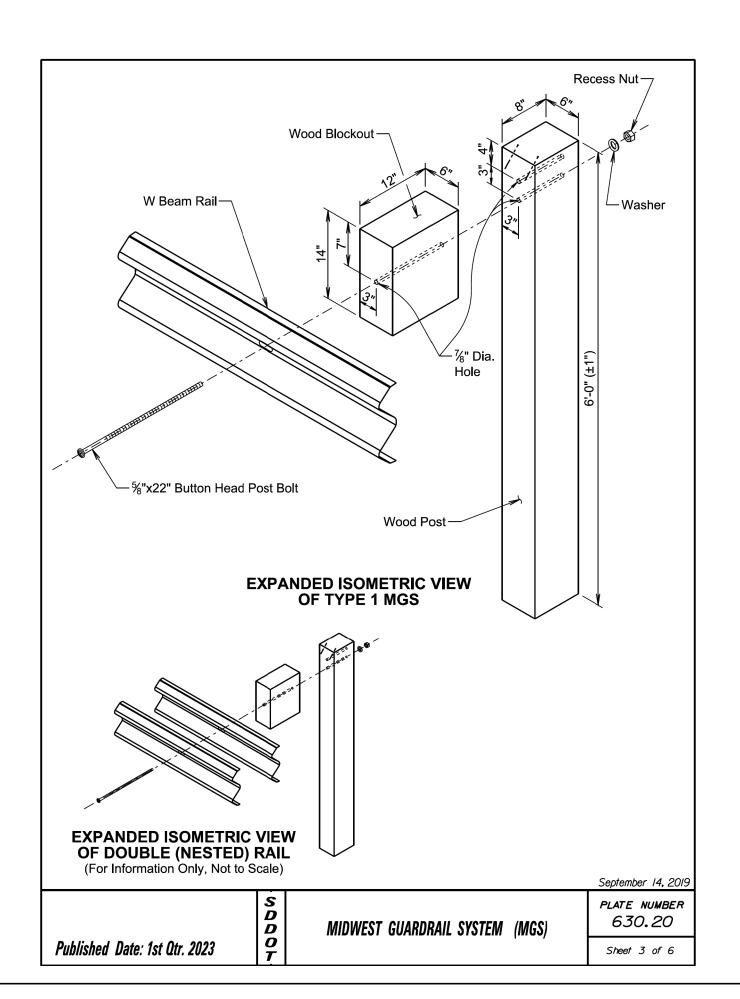


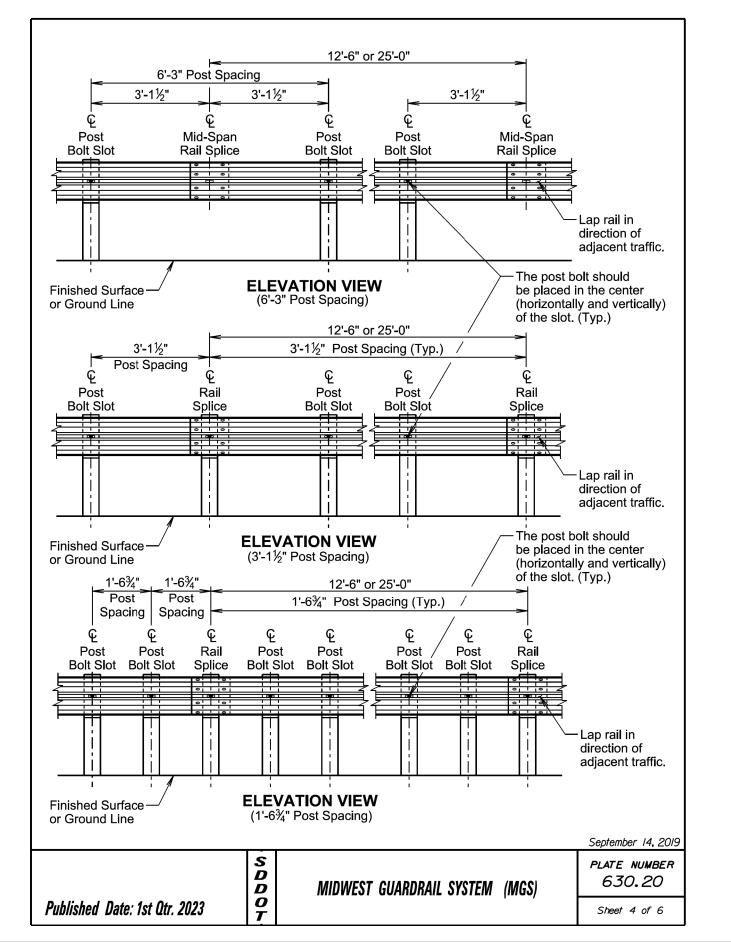
 
 STATE OF SOUTH DAKOTA
 PROJECT O00 I - 391
 SHEET
 TOTAL SHEETS

 24
 38

Plotting Date:

Date: 03/09/2023



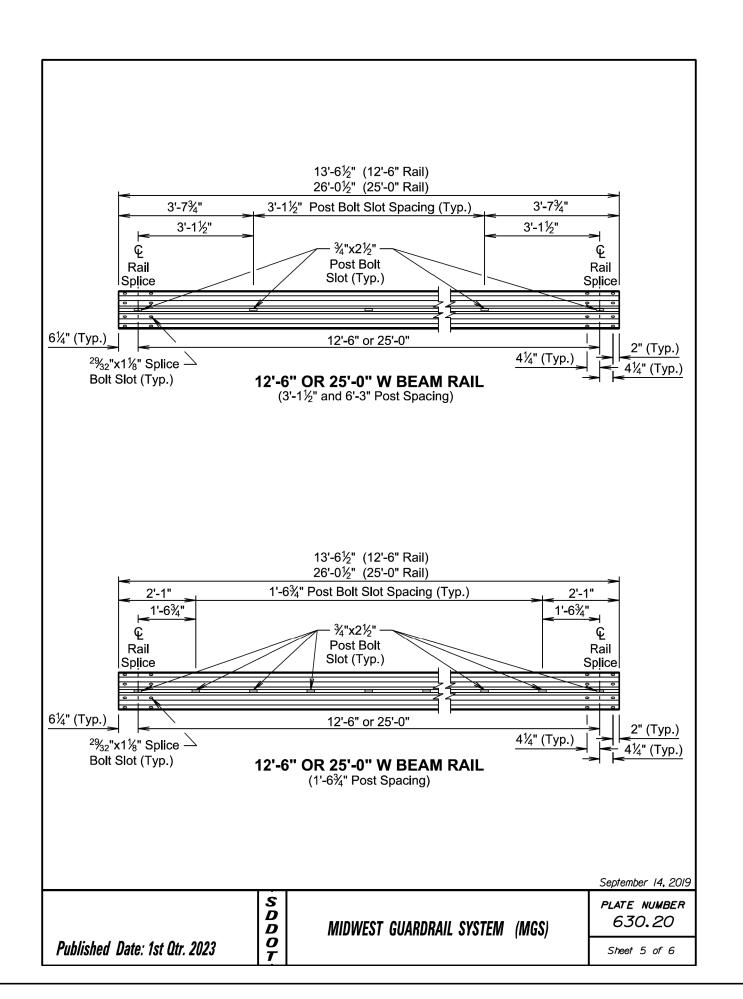


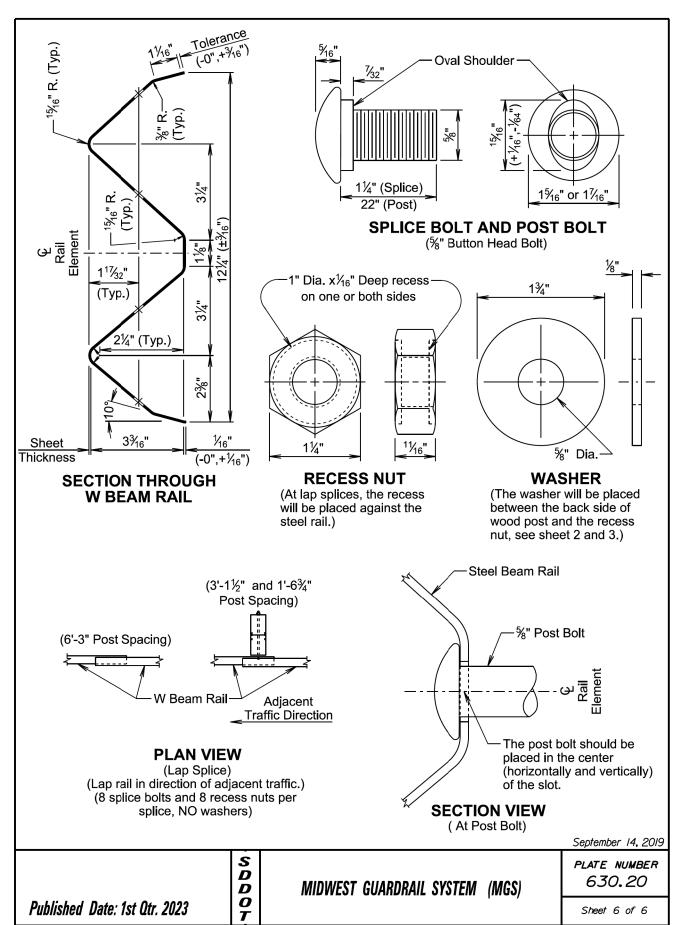
PROJECT STATE OF SHEET TOTAL SHEETS 000 I -391 25 38 DAKOTA

Sheet 6 of 6

Plotting Date:

03/09/2023

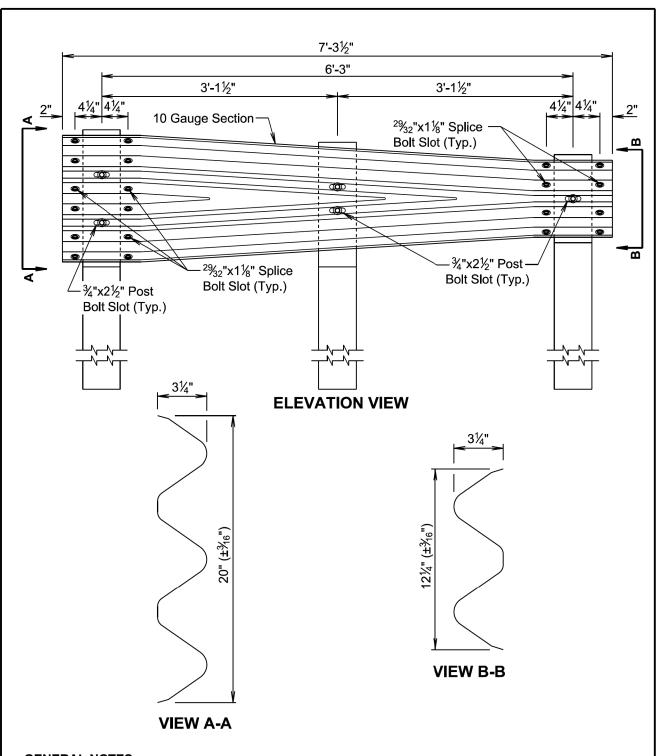




respective quardrail item it is attached to. D THRIE BEAM TERMINAL CONNECTOR D O Published Date: 1st Qtr. 2023

PROJECT SHEET TOTAL SHEETS STATE OF 000 I -391 26 38 DAKOTA

Plotting Date: 03/09/2023



### **GENERAL NOTES:**

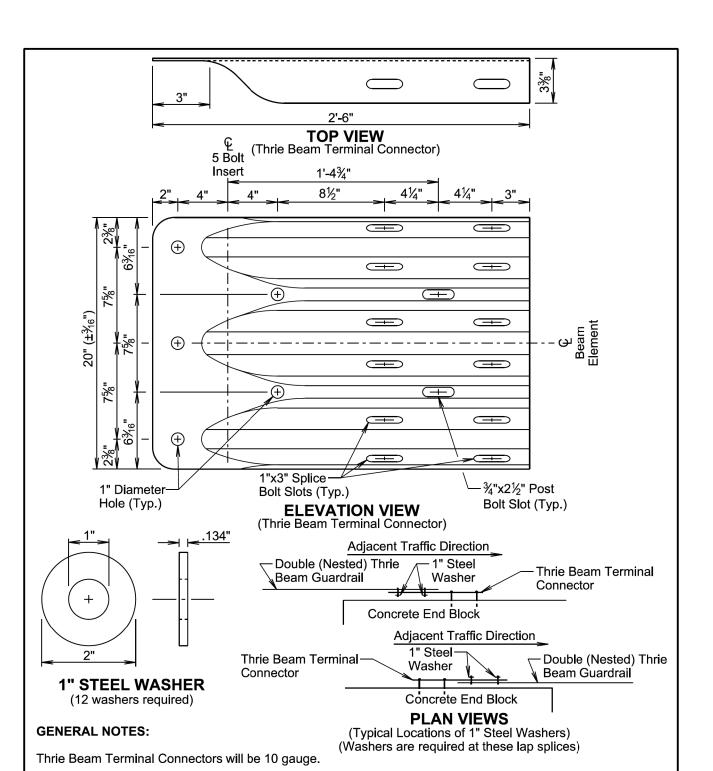
All costs for furnishing and installing the W beam to thrie beam guardrail transition including labor, equipment, and materials including two posts, two blocks, W beam to thrie beam transition section, and hardware will be incidental to the contract unit price per each for "W Beam to Thrie Beam Guardrail Transition".

September 14, 2019

S D 0 023

W BEAM TO THRIE BEAM **GUARDRAIL TRANSITION SECTION**  PLATE NUMBER *630.48* 

Sheet I of I



When the thrie beam terminal connector is used to connect the rail to the bridge or concrete end block, 1" steel washers will be used at the lap splice and the washers will be in direct contact with the 3" slots of the thrie beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.

There will be no separate payment for furnishing and installing the thrie beam terminal connector. All costs for furnishing and installing the thrie beam terminal connector will be incidental to the contract unit price of the September 14, 2019

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PLATE NUMBER

*630.47* 

Sheet I of I

₹

-¾"x2½" Post

Bolt Slot (Typ.)

**GENERAL NOTES:** All costs for furnishing and installing the asymmetrical W beam to thrie beam guardrail transition including labor, equipment, and materials including two posts, two blocks, asymmetrical W beam to thrie beam transition section, and hardware will be incidental to the contract unit price per each for the corresponding quardrail transition contract item. September 14, 2019 PLATE NUMBER D ASYMMETRICAL W BEAM TO THRIE BEAM 630.49 D **GUARDRAIL TRANSITION SECTION** O Published Date: 1st Qtr. 2023 Sheet I of I

7'-3½" 6'-3"

**ELEVATION VIEW** 

3'-1%"

3/4"x21/2" Post

DO NOT Bolt at this location.

<sup>2</sup>%<sub>2</sub>"x1%" Splice

Bolt Slot (Typ.)

6"x8"x6'-0" Wood Post with-

6"x12"x14" Wood Blockout

¼" (±¾6")

**VIEW B-B** 

Bolt Slot (Typ.)

41/4" | 41/4"

B

3'-1%"

- 10 Gauge Section

<sup>2</sup>%<sub>2</sub>"x1%" Splice

Bolt Slot (Typ.)

-6"x8"x6'-0" Wood-

6"x12"x19" Wood

Post with

Blockout

**VIEW A-A** 

3¼"

PROJECT SHEET TOTAL SHEETS STATE OF 000 I -391 27 38 DAKOTA

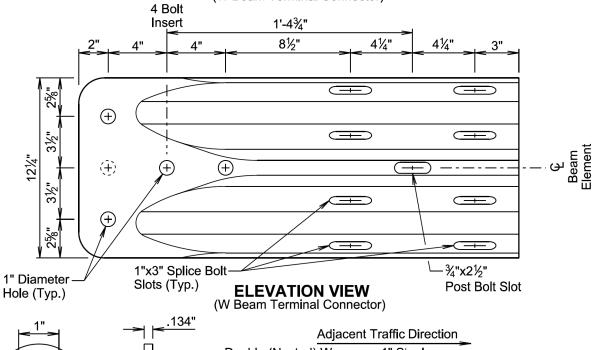
03/09/2023

Plotting Date:

3%" 3" 2'-6"

An extra hole and an approximate 26° bend will be required only for the Special Anchor Assembly and Breakaway Cable Terminal. The Modified W Beam Terminal Connector placement detail is shown on standard plates 630.84 and 630.85. **TOP VIEW** 

(W Beam Terminal Connector)



-Double (Nested) W 1" Steel W Beam Terminal Beam Guardrail Washer Connector + Concrete End Block Adjacent Traffic Direction 1" Steel Double (Nested) W 2" W Beam Terminal-Washer Beam Guardrail Connector 1" STEEL WASHER (8 washers required) Concrete End Block

#### **GENERAL NOTES:**

(Typical Locations of 1" Steel Washers) (Washers are required at these lap splices)

**PLAN VIEWS** 

W Beam Terminal Connectors will be 10 gauge.

When the W beam terminal connector is used to connect the rail to the bridge or concrete end block, 1" steel washers will be used at the lap splice and the washers will be in direct contact with the 3" slots of the W beam terminal connector. See the drawings above for the typical locations of the 1" steel washers.

There will be no separate payment for furnishing and installing the W beam terminal connector. All costs for furnishing and installing the W beam terminal connector will be incidental to the contract unit price of the respective guardrail item it is attached to. September 14, 2019

S PLATE NUMBER 630.59 W BEAM TERMINAL CONNECTOR  $\bar{D}$ 0 Published Date: 1st Qtr. 2023 Sheet I of I 7

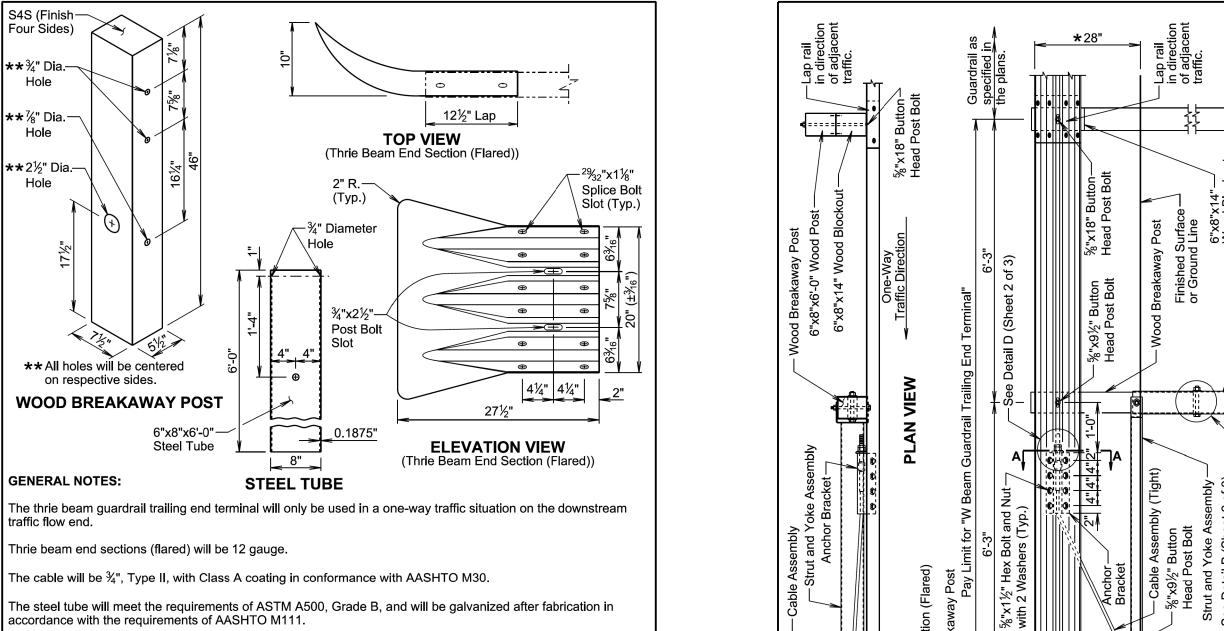
PROJECT SHEET TOTAL SHEETS STATE OF 000I-391 28 38 DAKOTA Plotting Date: 03/09/2023 -Lap rail in direction of adjacent traffic. 5½" 5'-7" Guardrail as specified in the plans. -Strut 6"x3", 10 Gauge \*31" ★ See standard plate 630.99 (Typ.) 87/2 **SECTION E-E** ' R. (Typ.) V 3/16" (Strut) **PLAN VIEW** ===== -Yoke Cable-Rail (Strut and Yoke Assembly) Thrie Beam 5'-7" Cable will be swage connected. %" Diameter (6x19) Galvanized 6"x12"x19"—/ Wood Blockout -Finished Surface or Ground Line May be posts in this area when specified elsewhere in the plans  $\oplus$ 6"x8"x6'-0" Wood Post 6"x12"x19" Wood Blockout Standard Swaged Fitting and Stud CABLE ASSEMBLY %" Dia. x 2" Slot 6"x8"x6'-0" Wood Post **ELEVATION VIEW** (Strut and Yoke Assembly) **END VIEW** Wood Breakaway Pos (Strut and Yoke :%"x9½" Button Head Post Bolt Assembly) 6'-3" 2-16d Galv. Nails-See Detail D (Sheet 2 of 3) -5½"x7½" Wood (Bend Over at Breakaway Post End Terminal" Corners of Bearing Plate) —1¼<sub>6</sub>" Diameter Hole 2"x6" Standard Galvanized Bearing Plate-Pipe Sleeve **ELEVATION VIEW** 1" Hex Nut-(2.375" O.D.) **PLAN VIEW Guardrail Trailing** 1" Jam Nut-Cable Assembly Thrie Beam Rail 1½" %" Steel 1<sup>1</sup>5/<sub>6</sub>" le Assembly —Strut and Yoke Assembly Anchor Bracket 

☐ Plate 2¾" 1" Steel Washer Beam **END PLATE** 1" Diameter —/ Threaded Entire Length See Detail C (Sheet 2 of 3) Ground Line See Detail B (Sheet 2 of 3) and Nut-Typ.) FOR ANCHOR BRACKET "Thrie ¾" Diameter Strut and Hole Through Steel Yoke Assembly Tube, %" Diameter <sup>15</sup>/<sub>16</sub>" R. %"x1½" Hex Bolt with 2 Washers ( 1% Diameter Hole Pay Limit for Thrie Beam End Section (Flared) Hole Through 3/4" Diameter Hole with 5/8" Diameter **DETAIL B** Breakaway Post, Bolt and Nut with Washers Steel Plate and %" Diameter x10" -¾" Diameter Hole Through Steel Bolt, Nut, and Tube and Post with %" Diameter Washers Bolt and Nut with Washers Anchor Bracket-**BEARING PLATE** 5½"x7½"--Anchor Bracket Cable Assembly Wood Breakaway Wood Breakaway Post **Post** -1" Jam Nut 0.1875" Steel Tube End 3"\_ **Thickness** Plate Lap rail in direction of adjacent traffic. Bearing Plate 6"x8"x6'-0"-Steel Tube 8" 1" Steel **SECTION A-A** Wood— Breakaway Post Steel-Washer Soil 6" Tube End Plate **DETAIL D** Plate **DETAIL C** (Thrie Beam Rail Not Shown) September 14, 2019 September 14, 2019 S D D S PLATE NUMBER PLATE NUMBER D THRIE BEAM GUARDRAIL THRIE BEAM GUARDRAIL 630.80 630.80 D TRAILING END TERMINAL TRAILING END TERMINAL <u>O</u> Published Date: 1st Qtr. 2023 Published Date: 1st Qtr. 2023 Sheet I of 3 Sheet 2 of 3

PROJECT SHEET TOTAL SHEETS STATE OF 000 I -391 29 38 DAKOTA

Plotting Date:

03/09/2023



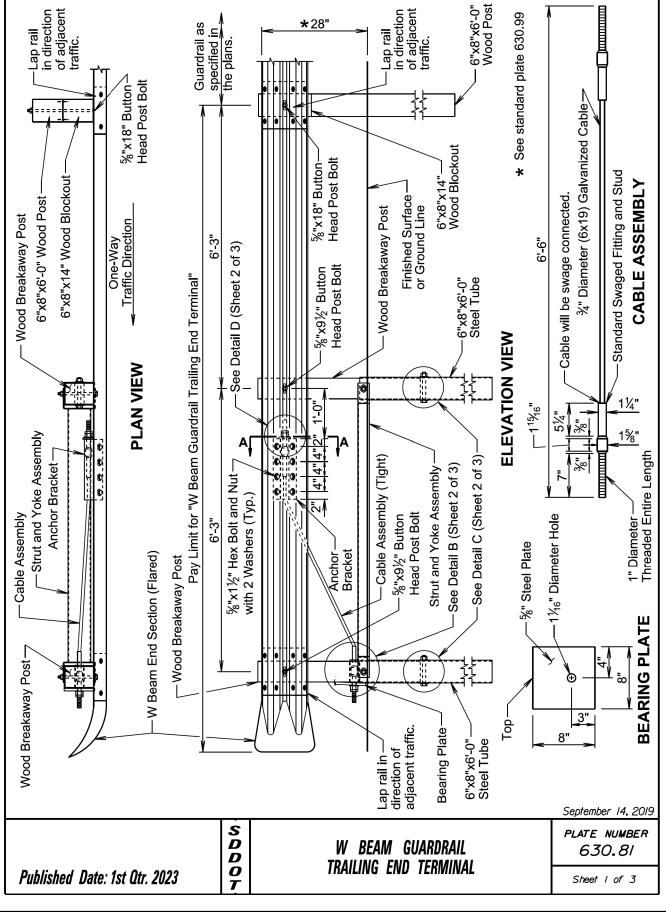
The anchor bracket, soil plate, and bearing plate will be fabricated from steel that meets ASTM A36 Specifications. They will be galvanized after fabrication in accordance with ASTM A123.

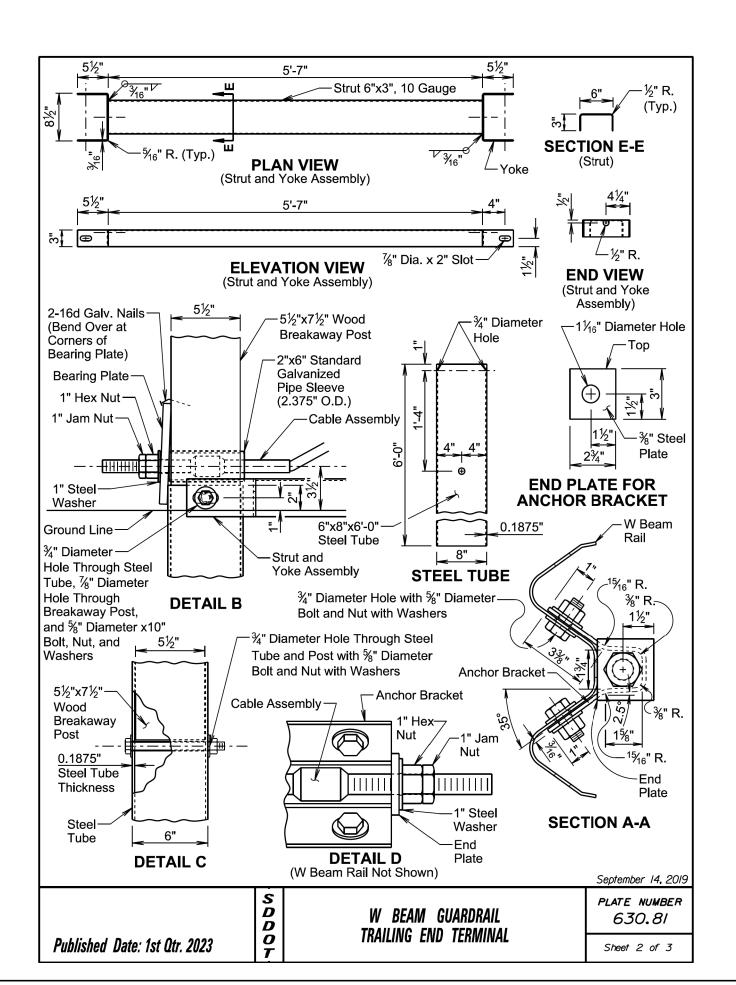
All hardware will be galvanized in accordance with ASTM A153.

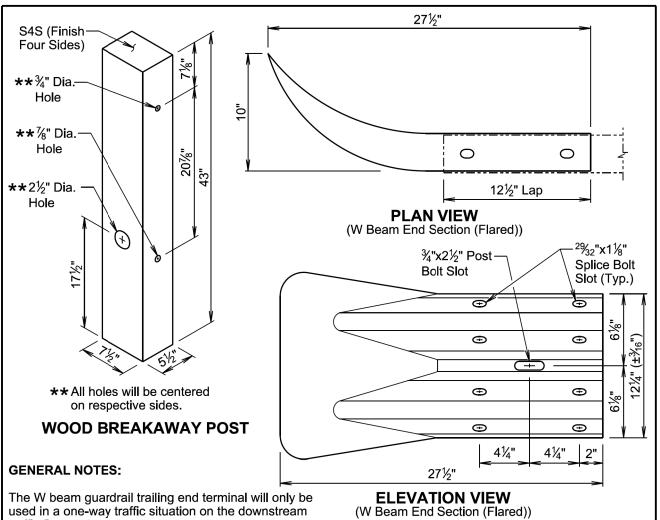
Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

All costs for furnishing and constructing the thrie beam guardrail trailing end terminal including labor, equipment, materials which includes thrie beam rail section, all posts and blockouts, wood breakaway posts, steel tubes, cable assembly, bearing plate, anchor bracket, strut and yoke assembly, thrie beam end section (flared), hardware, and incidentals will be included in the contract unit price per each for "Thrie Beam Guardrail Trailing End Terminal". September 14, 2019

	S D D	THRIE BEAM GUARDRAIL	PLATE NUMBER 630.80
Published Date: 1st Qtr. 2023	$\begin{vmatrix} o \\ T \end{vmatrix}$	TRAILING END TERMINAL	Sheet 3 of 3







used in a one-way traffic situation on the downstrear traffic flow end.

W beam end section (flared) will be 12 gauge.

The cable will be ¾", Type II, with Class A coating in conformance with AASHTO M30.

The steel tube will meet the requirements of ASTM A500, Grade B, and will be galvanized after fabrication in accordance with the requirements of AASHTO M111.

All hardware will be galvanized in accordance with ASTM A153.

The anchor bracket, strut and yoke assembly, and bearing plate will be fabricated from steel that meets ASTM A36 Specifications. They will be galvanized after fabrication in accordance with ASTM A123.

Slots in the rails will be provided as specified in the plans and by the manufacturer. A drilled hole through the rail is not allowed as a replacement for a slot. If the Contractor must create a slot, a cutting torch or plasma cutter is not allowed. The slot edges will be smooth and free of burrs or notches.

All costs for furnishing and constructing the W beam guardrail trailing end terminal including labor, equipment, materials which includes W beam rail section, two wood breakaway posts, steel tubes, strut and yoke assembly, cable assembly, bearing plate, anchor bracket, W beam end section (flared), one wood post and blockout, hardware, and incidentals will be included in the contract unit price per each for "W Beam Guardrail Trailing End Terminal".

September 14, 2019

Published Date: 1st Qtr. 2023

W BEAM GUARDRAIL
TRAILING END TERMINAL

PLATE NUMBER
630.8/
Sheet 3 of 3

tod Erom

Plot Scale - 1:200

INT35

Costs for constructing the W Beam Guardrail Breakaway Cable Terminal including labor, equipment, and materials including the anchor bracket, cable assembly, steel tubes, soil plates, bearing plate, pipe sleeve, W beam end section(buffer), modified W beam terminal connector, and all necessary hardware will be incidental to the contract unit price per each for "W Beam Guardrail Breakaway Cable Terminal". 3'-6" The finished embankment surfacing cross slope will match the roadway cross slope; however, if a steeper cross slope is necessary the steepest allowable cross slope is 10:1. of 256 square inches of object very high intensity. All costs for Required wood breakaway post will be inserted into steel tube. See standard plate 630.99 as specified in the plans. If asphalt concrete is not "Asphalt Concrete Composite." Class A W Beam Guardrail plans. If granular ar material will be Guardrail Wood posts with—6"x8"x14" blocks (Typ.) Beam ( **ELEVATION VIEW** An adhesive object marker will be placed on the end section buffer after placement of the end section dimensions may be 16"x16" or other variation due to the shape of the end section buffer. A minimum marker reflective sheeting area is required. The reflective sheeting will be fluorescent yellow super or furnishing and installing the adhesive object marker will be incidental to various contract items. on the project or will be as specified in the ploecifications for "Base Course". The granular ≥ Payment Limits for Class A Wood Breakaway Posts Curve plans. 37'-6" Parabolic specified in the d elsewhere on the project or will I will conform to the Specifications (Typ.) VIEW PLAN as 2:1 or flatter inslope, or inslope See Detail A (sheet 2 of 4) Cross Asphalt concrete will be the same type used specified in the plans, the asphalt concrete w Slope 37'-6" OFFSETS FOR
BREAKAWAY CABLE TERMINAL 2" thickness of compacted asphalt—concrete with granular material. See standard plate 630.96 for leave-out and backfill requirements. GENERAL NOTES September 14, 2019 S D PLATE NUMBER W BEAM GUARDRAIL *630.85* **D O T** BREAKAWAY CABLE TERMINAL Published Date: 1st Qtr. 2023 Sheet I of 4

 STATE OF SOUTH DAKOTA
 PROJECT
 SHEET
 TOTAL SHEETS

 31
 38

03/09/2023

Plotting Date:

-Round Washer Soil Plate -Round Washer Required wood breakaway post will be inserted into steel tube. -1¾" Round Washer 1¾" Rectangular Soil Plate 1¾" Rectangular Plate Washer 41/4"\_ Plate Washer 41/4' 18" **PLAN VIEW** \*\*A one-piece unit may be **DETAIL A** ☑See standard plate 630.99 substituted for the W beam quardrail end section (buffer) and the modified W beam 6'-3" terminal connector. Splice Bolt will be - W Beam Rail 12" %"x11/4" Button Head Bolt. 0 O. ¾" Bolt Hole Post Bolt will be %"x91/2" Button Head Bolt. 0 10 Anchor-See Detail C-**Bracket** Cable -See Detail F (Sheet 4 of 4) Assembly (Tight) ∠ %" Diameter %" Diameter %" Diameter **Bolts** Machine Bolts with **Bolts** Washers on Front Face (8 Required) Soil Plate See Finished Surface Detail D Soil Plate or Ground Line Detail D **ELEVATION VIEW DETAIL A** 

### **GENERAL NOTES:**

All hardware will be galvanized in accordance with ASTM A153.

The steel tubes will meet the requirements of ASTM A500, Grade B, and will be galvanized after fabrication in accordance with the requirements of AASHTO M111.

The anchor bracket, soil plate, and bearing plate will be fabricated from steel that meets ASTM A36 Specifications. They will be galvanized after fabrication in accordance with ASTM A123.

The W Beam End Section (Buffer) will be 12 gage galvanized steel.

The cable will be ¾", Type II, with Class A coating in conformance with AASHTO M30.

September 14, 2019

PLATE NUMBER 630.85

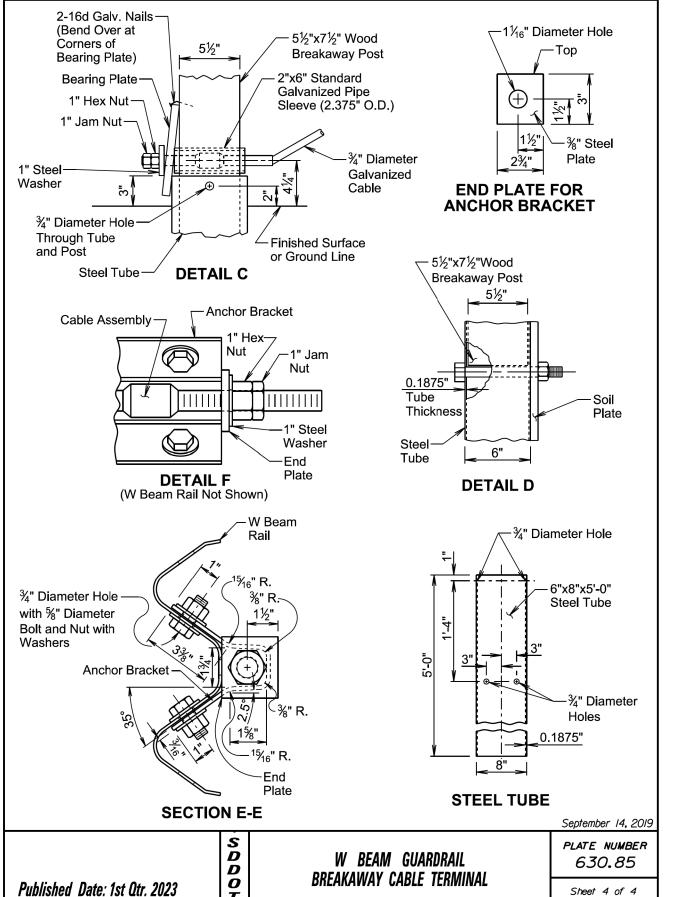
Published Date: 1st Qtr. 2023

S D D O T

W BEAM GUARDRAIL Breakaway Cable Terminal

Sheet 2 of 4

PROJECT STATE OF SHEET TOTAL SHEETS 000 I -391 32 38



DAKOTA Plotting Date: -5' (Min.) Asphalt concrete will be the same type used elsewhere on the project or will be as specified in the plans. If asphalt concrete is not specified in the plans, the asphalt concrete will conform to the Specifications for "Asphalt Concrete Composite." Granular material will be the same type used elsewhere on the project or will be as specified in the plans. If granular material type is not specified in the plans, the material will be placed the same thickness as the mainline surfacing or as specified in the plans. ★ The length of inslope transition varies with the amount of change between inslopes. The length of the transition will change 100 feet for every whole number change in the inslope. For Example: If the inslope changes from a 5:1 to a 4:1 the length of the inslope transition would be 100 feet. If the inslope changes from a 6:1 to a 4:1 the length of the inslope transition would be 200 feet.  $\odot$  $\odot$  $\Theta$ ★ Inslope transition (If necessary) ★Inslope transition (If necessary) PLAN VIEW (Flared Guardrail) 9' (Min.) 15 15 \* Inslope Transition (If necessary) 5' (Min.) ④ Same slope as roadway cross slope or as specified in the plans. Slope will not be steeper than a 10:1 slope. 5' (Min.) 5' (Min.) The installation reference line for flared guardrail end terminals will always be parallel to the roadway. 5 -(4) -4 10 8 5' (Min.) 5' (Min.) PLAN VIEW
(Guardrail Not Flared)
(MFLEAT, 12" Blocks, MGS Flared End Terminal Shown) 0 ardrail PLAN VIEW \*
(Guardrail Not Flared) \*
(SoftStop MGS MASH Tangent End Terminal Shown) Suardrail PLAN VIEW
(Guardrail Not Flared)
(MSKT-SP-MGS MASH Tangent End Terminal Shown) Installation Line — of Flared Guardrail 3'-6" 36'-5½" MGS MASH Flared End Terminal Pay Limits <u>-</u>(4) OH Provide and install same hardware as Type 1 MGS. Finished Edge of Surfacing Length of Flared Embankment Length of Flared Embankment The flared guardrail end terminals above are for illustrative purpose only. MGS MASH Tangent End Terminal Pay Limits MGS MASH Tangent End Terminal Pay Limits ი • Provide and install same hardware as Type 1 MGS. 40'-0" (1) Same inslope as mainline inslope or as specified in the plans. 2" Asphalt concrete surfacing with variable thickness granular material or as specified in the plans. Finished Edge of Surfacing Finished Edge of Surfacing See standard plate 632.40 for delineation 20. \*\* See standard plate 632.40 for delineation. Installation Line of Non-Flared Guardrail Installation Line of Non-Flared Guardrail 3'-6" ② 4:1 inslope or as specified in the plans. (3) Inslope as specified in the plans Type 1 MGS Center of Lap Splice Center of Lap Splice GENERAL NOTES: Installation Line of → Non-Flared Guardrail -Type 1 MGS Pay Limits -Type 1 MGS Pay Limits (e) \* 3'-6" 3'-6" June 26, 2019 S D D O T PLATE NUMBER EMBANKMENT, SURFACING, AND PAYMENT EMBANKMENT, SURFACING, AND PAYMENT 630.87 LIMITS FOR MGS MASH FLARED END TERMINAL Published Date: 1st Qtr. 2023 Sheet I of I

03/09/2023 (4) Same slope as roadway cross slope or as specified in the plans. Slope will not be steeper than a 10:1 slope. 2" Asphalt concrete surfacing with variable thickness granular material or as specified in the plans. as mainline inslope or as specified in the plans.  $\bigcirc$  4:1 inslope or as specified in the plans. (3) Inslope as specified in the plans. 1 Same inslope November 19, 2021 S D D O T PLATE NUMBER 630.89 IMITS FOR MGS MASH TANGENT END TERMINAL Published Date: 1st Qtr. 2023 Sheet I of 2

TOTAL SHEETS

38

SHEET

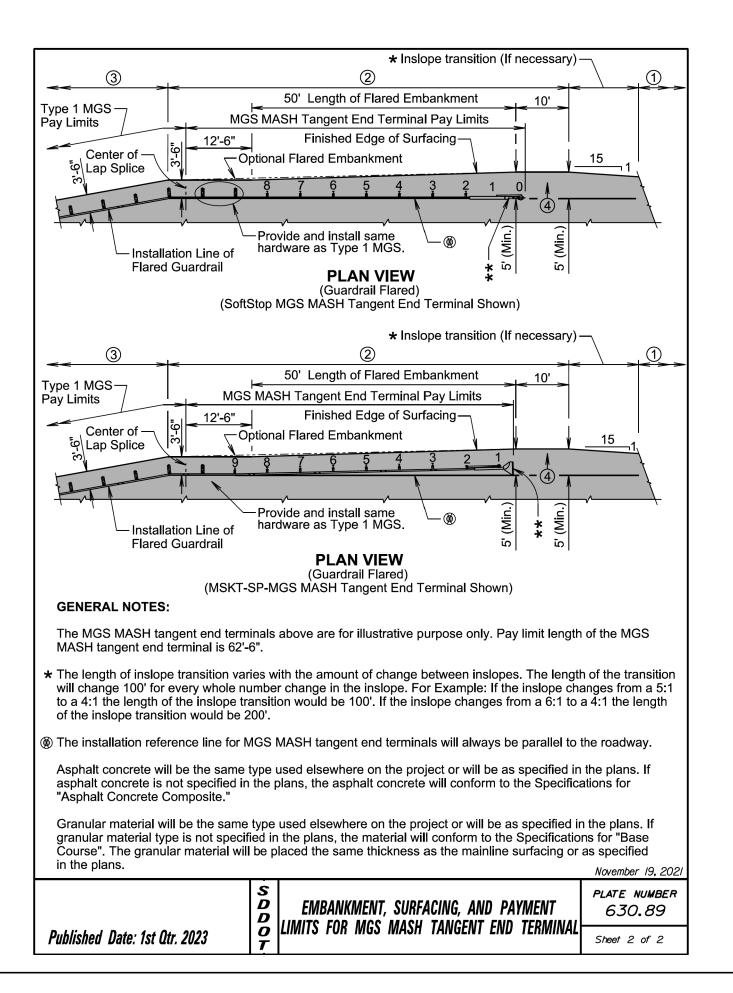
33

PROJECT

0001-391

STATE OF

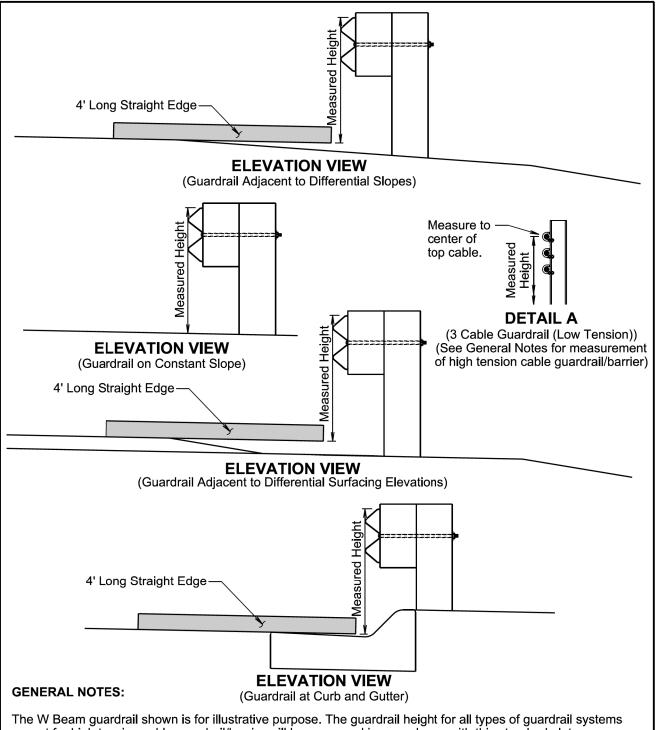




PROJECT TOTAL SHEETS STATE OF SHEET 0001-391 34 38 DAKOTA

Plotting Date:

03/09/2023



except for high tension cable guardrail/barrier will be measured in accordance with this standard plate.

When measuring height of 3 cable guardrail (low tension) the height will be measured to the center of the top cable. See Detail A.

The height of high tension cable guardrail/barrier will be measured in accordance with the Manufacturer's installation instructions.

September 14, 2019

D D 0 Published Date: 1st Qtr. 2023 7

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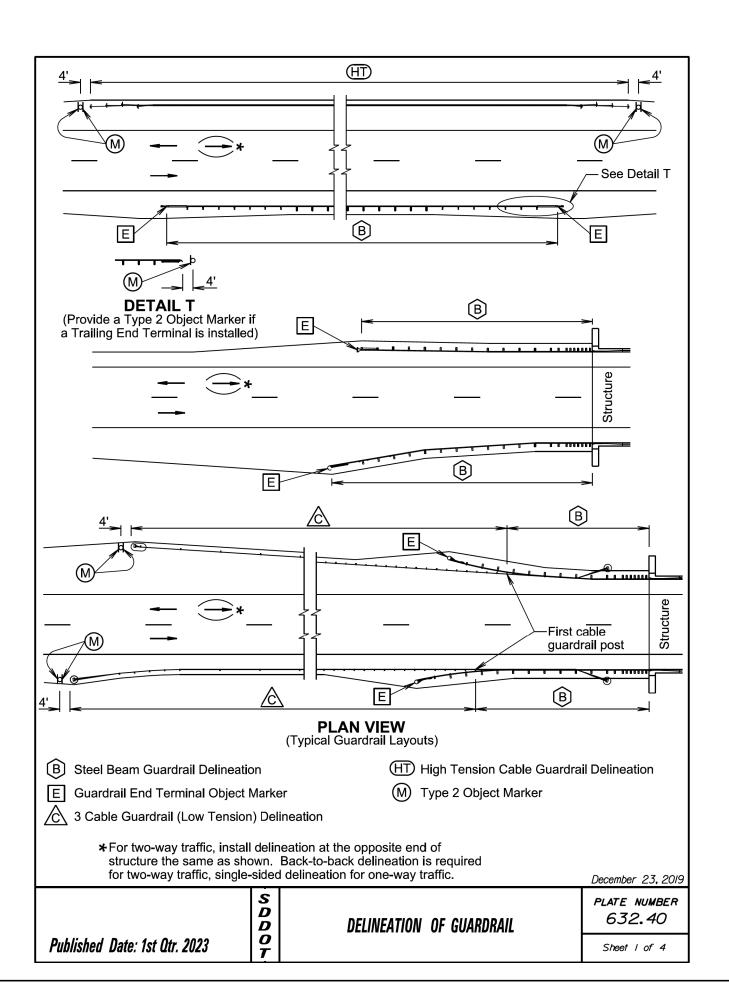
MEASURING GUARDRAIL HEIGHT

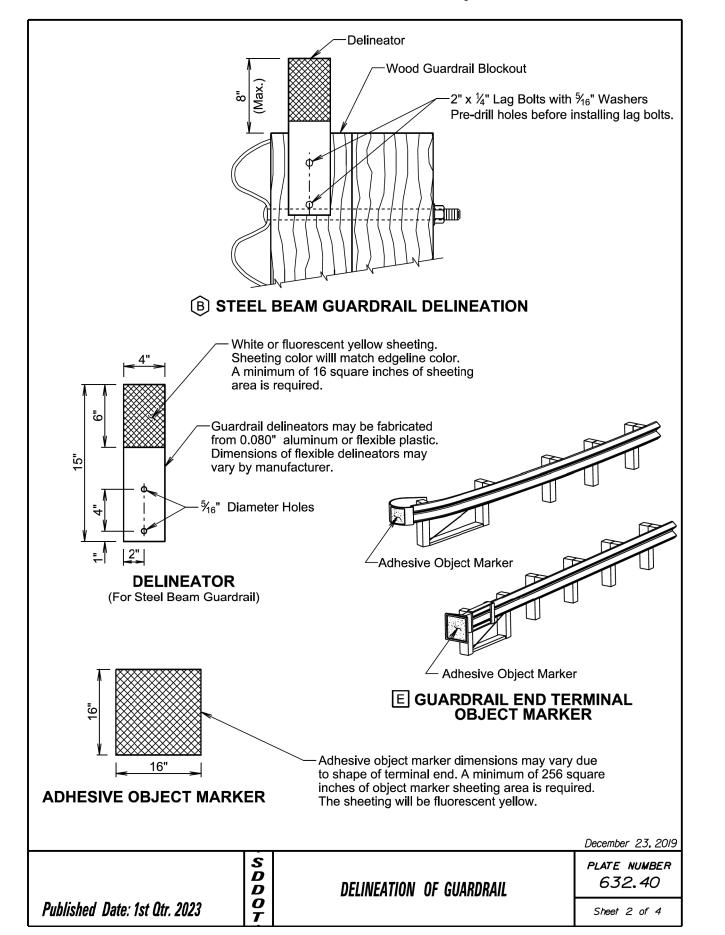
PLATE NUMBER 630.99

Sheet I of I

Plotting Date:

03/09/2023





TEVMI1

4.00 Lbs./Ft. Steel Post

½" Diameter Zinc

1/3" Diameter Zinc

**Coated Spacer** 

**Coated Spacer** 

3 CABLE GUARDRAIL (LOW TENSION) DELINEATION

Single

Back to Back

**PLAN VIEW** 

(Type 2 Object Marker Details and Post Orientation)

Sheeting

STATE OF	PROJECT	SHEET	TOTAL SHEETS	
SOUTH DAKOTA	0001-391	36	38	

Plotting Date:

03/09/2023

#### **GENERAL NOTES:**

Sheeting

S3x5.7 Steel I Beam Post

3 CABLE GUARDRAIL (LOW TENSION) DELINEATION

1½" Radius (Typ.)

5√6" Diameter Hole

Variable Slope

1.12 Lbs./Ft. Flanged Channel-

%" Diameter Holes (Typ.)-

Steel Post Painted Green

(Direct Drive)

½" Twin Rivet

\%" to 1\%" Grip Range

(Single and Back to Back)

The delineation of high tension cable guardrail will be reflective sheeting placed back to back on every other post cap or cable spacer. The sheeting will be type XI in conformance with ASTM D4956. The color of the reflective sheeting shall be the same as the nearest pavement marking.

The delineators for steel beam guardrail and sheeting on 3 cable guardrail (low tension) posts will be covered with a minimum of 16 square inches of reflective sheeting. The reflective sheeting will be type XI in conformance with ASTM D4956. Along two-way roadways the sheeting will be on both sides of the delineators and guardrail posts and will be white in color. For one-way roadways the sheeting will only be required on the side facing traffic and the color will be the same as the nearest pavement marking, yellow on the left side of the roadway and white on the right side.

When steel beam guardrail is attached to a bridge the first delineator will be attached to the post nearest the

At bridges with guardrail less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object marker. The spacing between the delineators will be approximately one third of the length of the quardrail.

At bridges with guardrail 200 feet and greater in length, including bridges that have steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

Steel beam guardrail that is not attached to a bridge and is less than 200 feet in length, a minimum of 4 delineators will be placed in addition to the end terminal yellow object markers. The spacing between the delineators will be approximately one third of the length of the guardrail.

Steel beam guardrail that is not attached to a bridge and is 200 feet and greater in length, including steel beam guardrail transitioning to 3 cable guardrail (low tension), the delineators will be placed at a spacing of approximately 50 feet. Delineation will extend throughout the length of the guardrail system.

All costs for furnishing and installing single or back to back guardrail delineation on 3 cable guardrail and steel beam quardrail will be included in the contract unit price per each for "Guardrail Delineator".

All costs for furnishing and installing the reflective sheeting on the cable spacers or post caps for the high tension cable guardrail will be incidental to the respective high tension cable guardrail contract item.

An adhesive object marker will be placed on the end of the W beam guardrail or MGS end terminal. The adhesive object marker dimensions may vary due to the shape of the terminal end. A minimum of 256 square inches of object marker reflective sheeting area is required. The reflective sheeting will be fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the adhesive object marker will be incidental to various contract items.

A type 2 object marker will be placed adjacent to the 3 cable guardrail (low tension) anchor, high tension cable guardrail anchor, and trailing end terminal at the location noted on sheet 1 of this standard plate. The type 2 object marker (6" x 12") will have fluorescent yellow type XI sheeting in conformance with ASTM D4956. All costs for furnishing and installing the type 2 object marker including the steel post, 6" x 12" reflective panel, and hardware will be included in the contract unit price per each for "Type 2 Object Marker" for single-sided and "Type 2 Object Marker Back to Back" for back to back type 2 object markers.

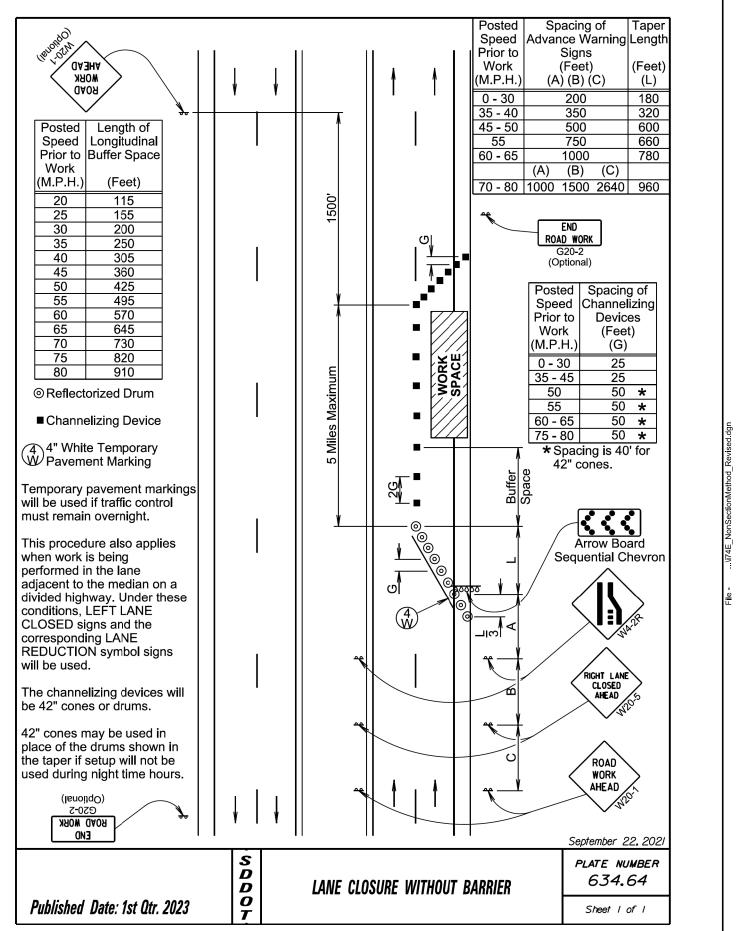
December 23, 2019

S PLATE NUMBER *632.40*  $\bar{D}$ DELINEATION OF GUARDRAIL 0 Published Date: 1st Qtr. 2023 Sheet 4 of 4

Taper | Spacing of Posted Spacing of Advance Warning Length Channelizing Speed Prior to Signs Devices Reflectorized Drum (Feet) Work (Feet) (Feet) (M.P.H. (A) (B) (C) ■ Channelizing Device (L) (G) 25 0 - 30 200 180 35 - 40 350 320 25 45 500 600 25 \*\* For distances ½ mile or greater. 50 \* 50 500 600 55 750 50 \* 660 1000 50 \* 60 - 65 780 (A) (B) 1000 1500 70 - 80 1125 50 \* 42" cones may be used in place \* Spacing is 40' for 42" cones. of the drums shown in the taper if setup will not be used during night time hours. ROAD WORK G20-2 (Optional) This standard plate shows one method which may be used to close a shoulder of a roadway -Delineation for a long term project. The Engineer will determine if the use of barriers is required. If barriers are required, the layout details will be included elsewhere in the plans. 2<u>G</u> Type 3 Barricade RIGHT ග් SHOULDER CLOSED NEXT XX MALES \*\* W7-3aP RIGHT SHOULDER CLOSED AHEAD ROAD WORK AHEAD January 22, 2021 S D PLATE NUMBER 634.61 D O T SHOULDER CLOSED Published Date: 1st Qtr. 2023 Sheet I of I

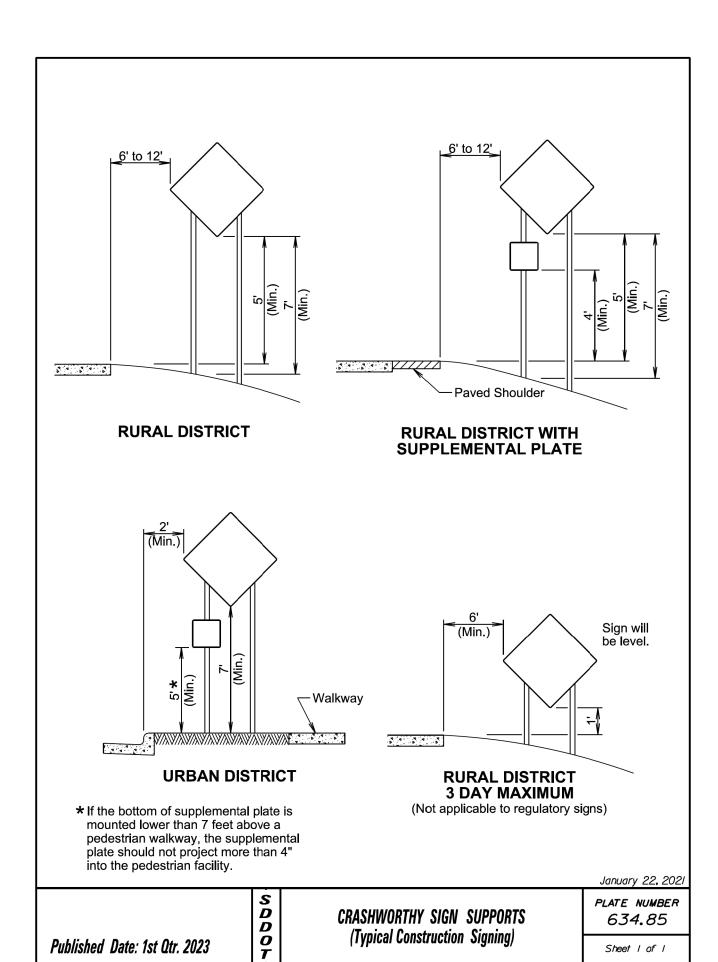
STATE OF	PROJECT	SHEET	TOTAL SHEETS
SOUTH			SHEETS
DAKOTA	0001-391	37	38

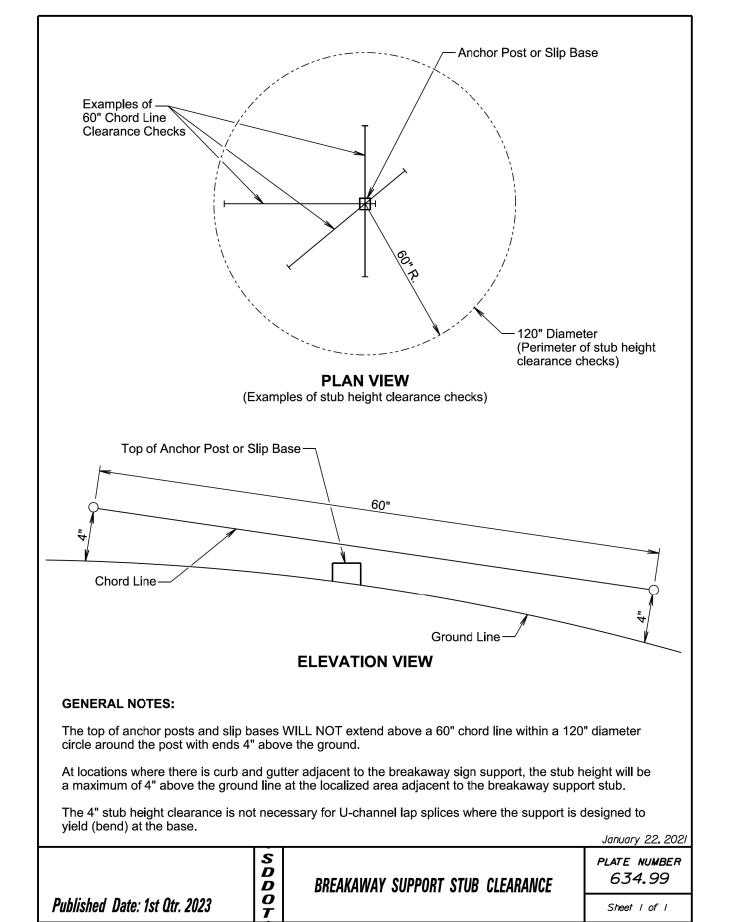
Plotting Date: 03/09/2023



634.99

Sheet I of I





BREAKAWAY SUPPORT STUB CLEARANCE

Published Date: 1st Qtr. 2023