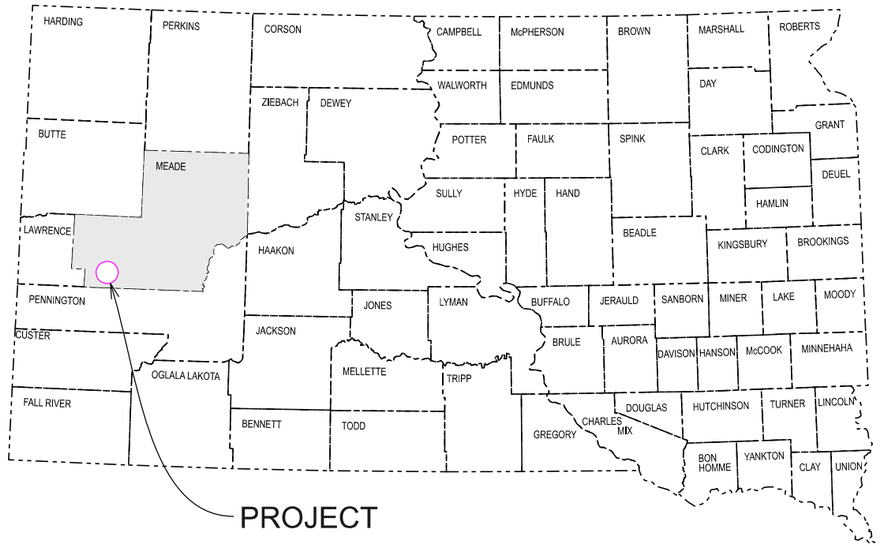

STATE OF SOUTH DAKOTA
DEPARTMENT OF TRANSPORTATION

PLANS FOR PROPOSED

PROJECT 090 E-452
INTERSTATE 90 E
MEADE COUNTY

PCC PAVEMENT REPAIR
PCN i89X

STATE OF SOUTH DAKOTA	PROJECT	SECTION	SHEET
	090 E-452	Non	1/14

Plotting Date: 10/21/2026

INDEX OF SHEETS

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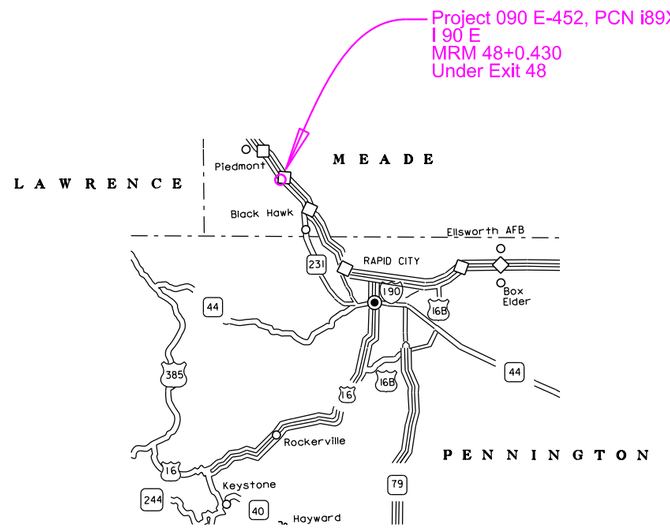


DESIGN DESIGNATION

I90 E

ADT (2025)	11970
ADT (2045)	18889
DHV	2775
D	51%
T DHV	7.2%
T ADT	15.6%
V	75 MPH

ESTIMATE OF QUANTITIES

BID ITEM NUMBER	ITEM	QUANTITY	UNIT
009E0010	Mobilization	Lump Sum	LS
380E5030	Nonreinforced PCC Pavement Repair	373.3	SqYd
380E6000	Dowel Bar	120	Each
380E6110	Insert Steel Bar in PCC Pavement	96	Each
633E0010	Cold Applied Plastic Pavement Marking, 4"	30	Ft
633E1220	High Build Waterborne Pavement Marking Paint, 4" White	120	Ft
633E1222	High Build Waterborne Pavement Marking Paint, 4" Yellow	120	Ft
633E5000	Grooving for Cold Applied Plastic Pavement Marking, 4"	30	Ft
633E5100	Grooving for Durable Pavement Marking, 4"	240	Ft
634E0110	Traffic Control Signs	218.0	SqFt
634E0120	Traffic Control, Miscellaneous	Lump Sum	LS
634E0275	Type 3 Barricade	1	Each
634E0420	Type C Advance Warning Arrow Board	1	Each
634E0640	Temporary Pavement Marking	2,040	Ft
634E1255	Contractor Furnished Vehicle Speed Feedback Sign	1	Each

SPECIFICATIONS

Standard Specifications for Roads and Bridges, 10-7-2026 Version, Required Provisions, and Special Provisions as included in the Proposal. The Standard Specifications for Roads and Bridges are available for download and viewing at https://dot.sd.gov/doing-business/contractors/standard-specifications.

A construction schedule is not required on this project.

ENVIRONMENTAL COMMITMENTS

The SDDOT is committed to protecting the environment and uses Environmental Commitments as a communication tool for the Engineer and Contractor to ensure that attention is given to avoid, minimize, and/or mitigate an environmental impact. Environmental commitments to various agencies and the public have been made to secure approval of this project. An agency with permitting authority can delay a project if identified environmental impacts have not been adequately addressed. Unless otherwise designated, the Contractor's primary contact regarding matters associated with these commitments will be the Project Engineer. During construction, the Project Engineer will verify that the Contractor has met Environmental Commitment requirements. These environmental commitments are not subject to change without prior written approval from the SDDOT Environmental Office.

Additional guidance on SDDOT's Environmental Commitments can be accessed through the Environmental Procedures Manual found at: <https://dot.sd.gov/doing-business/environmental/about-environmental/>

For questions regarding change orders in the field that may have an effect on an Environmental Commitment, the Project Engineer will contact the Environmental Engineer at 605-773-3180 or 605-773-4336 to determine whether an environmental analysis and/or resource agency coordination is necessary.

Once construction is complete, the Project Engineer will review all environmental commitments for the project and document their completion.

COMMITMENT B: FEDERALLY THREATENED, ENDANGERED, AND PROTECTED SPECIES

COMMITMENT B2: WHOOPING CRANE

The Whooping Crane is a spring and fall migratory bird in South Dakota that is about 5 feet tall and typically stops on wetlands, rivers, and agricultural lands along their migration route. An adult Whooping Crane is white with a red crown and a long, dark, pointed bill. Immature Whooping Cranes are cinnamon brown. While in flight, their long necks are kept straight, and their long dark legs trail behind. Adult Whooping Cranes' black wing tips are visible during flight.

Action Taken/Required:

Harassment or other measures to cause the Whooping Crane to leave the site is a violation of the Endangered Species Act. If a Whooping Crane is sighted roosting in the vicinity of the project, borrow pits, or staging areas associated with the project, cease construction activities in the affected area until the Whooping Crane departs and immediately contact the Project Engineer. The Project Engineer will contact the Environmental Office so that the sighting can be reported to USFWS.

COMMITMENT B4: BALD AND GOLDEN EAGLE

Bald and/or Golden eagles are known to occur in this area.

Action Taken/Required:

If a nest is observed within one mile of the project site, notify the Project Engineer immediately so that he/she can consult with the Environmental Office for an appropriate course of action.

COMMITMENT C: WATER SOURCE

If a Contractor needs access to state waters for extraction, the Contractor must obtain a water right, through the application of a Temporary Permit to Use Public Waters before work begins.

The Contractor will not withdraw water with equipment previously used outside the State of South Dakota or previously used in aquatic invasive species (AIS) positive waters within South Dakota without prior approval from the SDDOT Environmental Office. To prevent and control the introduction and spread of invasive species into the project vicinity, all equipment will be power washed with hot water (≥140 °F) and completely dried for a minimum of 7 days prior to subsequent use. South Dakota administrative rule 41:10:04:02 forbids the possession and transport of AIS; therefore, all attached dirt, mud, debris and vegetation must be removed and all compartments and tanks capable of holding standing water must be drained. This includes, but is not limited to, all equipment, pumps, lines, hoses and holding tanks.

Action Taken/Required:

The Contractor will obtain the necessary permits from the regulatory agencies such as the South Dakota Department of Agriculture and Natural Resources (SDDANR) and the United States Army Corps of Engineers (USACE) prior to water extraction activities.

Temporary permit to use public waters for highway construction purposes application can be found on the SDDANR website: https://danr.sd.gov/OfficeOfWater/WaterRights/PermitForms/default.aspx

Additional information and mapping of water sources impacted by Aquatic Invasive Species in South Dakota can be accessed at:
< https://sdleastwanted.sd.gov/maps/default.aspx >

South Dakota Administrative Rule 41:10:04 Aquatic Invasive Species:
< https://sdlegislature.gov/rules/DisplayRule.aspx?Rule=41:10:04 >

COMMITMENT E: STORM WATER

Construction activities constitute less than 1 acre of disturbance.

Action Taken/Required:

At a minimum and regardless of project size, appropriate erosion and sediment control measures must be installed to control the discharge of pollutants from the construction site.

COMMITMENT H: WASTE DISPOSAL SITE

The Contractor will furnish a site(s) for the disposal of construction and/or demolition debris generated by this project.

Action Taken/Required:

Construction and/or demolition debris may not be disposed of within the Public ROW.

The waste disposal site(s) will be managed and reclaimed in accordance with the following from the General Permit for Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Agriculture and Natural Resources.

The waste disposal site(s) will not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Environmental Office and the Project Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements will apply:

1. Construction and/or demolition debris consisting of concrete, asphalt concrete, or other similar materials will be buried in a trench separate from wood debris. The final cover over the construction and/or demolition debris will consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the Public ROW will be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor will control the access to waste disposal sites not within the Public ROW with fences, gates, and placement of a sign or signs at the entrance to the site stating, “No Dumping Allowed”.

2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period not to exceed the duration of the project. Prior to project completion, the waste will be removed from view of the ROW or buried, and the waste disposal site reclaimed as noted above.

3.

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.
Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

All costs associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates, and signs), and reclamation of the waste disposal site(s) will be incidental to the various contract items.

COMMITMENT I: HISTORIC PRESERVATION OFFICE CLEARANCES

State Historic Preservation Office (SHPO or THPO) concurrence has not been obtained for this project.

Action Taken/Required:

All earth disturbing activities not designated within the plans require a cultural resource review prior to scheduling the pre-construction meeting. This work includes but is not limited to: Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas.

The Contractor will arrange and pay for a record search and when necessary, a cultural resource survey. The Contractor has the option to contact the state Archaeological Research Center (ARC) at 605-394-1936 or another qualified archaeologist, to obtain either a records search or a cultural resources survey. A record search might be sufficient for review if the site was previously surveyed; however, a cultural resources survey may need to be conducted by a qualified archaeologist.

The Contractor will provide ARC with the following: a topographical map or aerial view in which the site is clearly outlined, site dimensions, project number, and PCN. If applicable, provide evidence that the site has been previously disturbed by farming, mining, or construction activities with a landowner statement that artifacts have not been found on the site.

The Contractor will submit the cultural resources survey report to SDDOT Environmental Office, 700 East Broadway Avenue, Pierre, SD 57501-2586. SDDOT will submit the information to the appropriate SHPO/THPO. Allow **30 Days** from the date this information is submitted to the Environmental Engineer for SHPO/THPO review.

In the event of an inadvertent discovery of human remains, funerary objects, or if evidence of cultural resources is identified during project construction activities, then such activities within 150 feet of the inadvertent discovery will immediately cease and the Project Engineer will be immediately notified. The Project Engineer will contact the SDDOT Environmental Office, who will contact the appropriate SHPO/THPO within 48 hours of the discovery to determine an appropriate course of action.

The Contractor is responsible for obtaining any additional permits and clearances for Contractor furnished material sources, material processing sites, stockpile sites, storage areas, plant sites, and waste areas that affect wetlands, threatened and endangered species, or waterways. The Contractor will not utilize a site known or suspected of having contaminated soil or water. The Contractor will provide the required permits and clearances to the Project Engineer at the preconstruction meeting.

COMMITMENT S: FIRE PREVENTION IN THE BLACK HILLS AREA

This project is located within the Black Hills Forest Fire Protection Boundary.

Action Taken/Required:

The Contractor will adhere to the “Special Provision for Fire Plan”.

UTILITIES

Utilities are not planned to be affected on this project. If utilities are identified near the improvement area through the SD One Call Process as required by South Dakota Codified Law 49-7A and Administrative Rule Article 20:25, the Contractor will contact the Engineer to determine modifications that will be necessary to avoid utility impacts.

EXISTING PCC PAVEMENT

I90 E MRM 48+0.430 – The existing 9" PCC Pavement is reinforced with welded wire fabric. The welded wire fabric weighs not less than 60 pounds per 100 square feet, the longitudinal wires are No. 1 gauge and are spaced 6" center to center and the transverse wires are No. 4 gauge and are spaced 12" center to center.

Existing contraction joints are spaced at approximately 60'. Longitudinal joints are reinforced with No. 5 x 24” deformed tie bars spaced 30” to 48” center to center. Transverse joints are reinforced with 1¼” x 18” plain round dowel bars and with No. 9/10 x 18” deformed tie bars spaced 12” to 18” center to center.

The aggregate in the existing PCC Pavement is limestone.

Asphalt concrete surfacing is placed on top of the PCCP. The depth varies from 0”, under the bridge to approx. 2” at the ends of the repair.

RESTORATION OF GRAVEL CUSHION

An inspection of the gravel cushion subgrade will be made after removing concrete from each pavement replacement area. Areas of excess moisture will be dried to the satisfaction of the Engineer. Loose and excess material will be removed. Each replacement area will be leveled and compacted to the satisfaction of the Engineer.

All costs associated with this work will be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

ASPHALT CONCRETE COMPOSITE

Asphalt Concrete Composite will be used for shoulder repair at full depth PCC replacement locations.

All other requirements in the Standard Specifications for Asphalt Concrete Composite will apply.

No MC-70 Asphalt for Prime will be required.

No flush seal will be required.

Plans specified locations for Asphalt Concrete Composite will be paid for at the contract unit price per ton for Asphalt Concrete Composite regardless of the class of asphalt concrete used at such locations.

NONREINFORCED PCC PAVEMENT REPAIR

Concrete will meet the requirements stated in Section 380 of the Specifications, except as modified by the following notes:

The fine aggregate will be screened over a one-inch square-opening screen just prior to introduction into the concrete paving mix if required by the Engineer.

The slump requirement will be limited to 3" maximum after water reducer is added and the concrete will contain 4.5% to 7.0% entrained air. The concrete will contain a minimum of 50% coarse aggregate by weight. Coarse aggregate will be crushed ledge rock, Size No. 1 unless an alternative gradation is approved by the Concrete Engineer as part of the mix design submittal. The mix design will contain at least 650 lbs of Type I or II cement or 600 lbs of Type III cement per cubic yard. The minimum 28-day compressive strength will be 4,000 psi. The Contractor is responsible for the mix design used. The Contractor will submit a mix design and supporting documentation for approval at least 2 weeks prior to use.

The use of a water reducer at manufacturer's recommended dosage will be required.

Concrete will be cured with white pigmented curing compound (ASTM C309, Type 2) applied as soon as practical at a rate of 125 square feet per gallon. Concrete will be cured for a minimum of 48 hours before opening to traffic. The 48 hours is based upon a concrete surface temperature of 60ºF or higher throughout the cure period. If the concrete surface temperature falls below 60ºF, the cure time will be extended, or other measures taken, at no additional cost to the State. A strength of 2,500 psi must be attained prior to opening to traffic.

Upon placement of the concrete, repair areas will be straight edged to ensure a smooth riding surface and will be textured longitudinally with the pavement by finishing with a stiff broom.

Concrete will be covered with suitable insulation blanket consisting of a layer of closed cell polystyrene foam protected by at least one layer of plastic. Insulation blanket will have an R-value of at least 0.5, as rated by the manufacturer. Insulation blanket will be left in place, except for joint sawing operations, until the 2,500 psi is attained. Insulation blanket will be overlapped on to the existing concrete by 4'. This requirement for covering repair areas with insulation blankets may be waived during periods of hot weather upon approval of the Engineer.

A construction joint will be sawed whenever new concrete pavement is placed adjacent to existing concrete pavement.

The Contractor will note the locations of the in-place transverse construction joints and will be place the new joints at the existing locations.

Rumble Strips in PCC Pavement will be placed 15 inches wide 3 inches from the outside edge of the pavement. Payment for forming rumble strips including labor, materials and incidentals will be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

Cost for performing the aforementioned work including sawing and removing concrete, furnishing and placing concrete, sawing and sealing joints, sawing and removing a 2' width of asphalt shoulder adjacent to the removed panels, repairing gravel and asphalt concrete shoulders, labor, tools and equipment will be included in the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

STEEL BAR INSERTION

The Contractor will insert the Steel Bars (No. 9 x 18 inch epoxy coated deformed tie bars, No. 5 x 24 inch epoxy coated deformed tie bars, and 1¼" x 18" epoxy coated plain round dowel bars) into drilled holes in the existing concrete pavement. Anchoring of the steel bars in the drilled holes will conform to the Specifications.

The steel bars will be cut to the specified length by sawing or shearing and will be free from burring or other deformations.

Epoxy coated plain round steel bars will be inserted on 12-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 6 inches from the outside edge of the slab.

Epoxy coated deformed steel bars will be inserted on 18-inch centers in the transverse joint. The first steel bar will be placed a minimum of 3 inches and a maximum of 9 inches from the outside edge of the slab.

Epoxy coated deformed steel bars will be inserted on 30-inch centers in the longitudinal joint and will be placed a minimum of 15 inches from the existing transverse contraction joint.

PERMANENT PAVEMENT MARKING

The Contractor will be required to repaint all existing pavement markings including centerline, edge line, lane lines, turn arrows, stop bars, and pedestrian crossings. This list is approximate. The Contractor will be required to document and be able to relocate for replacement of the existing turn arrows, stop bars, pedestrian and crossings before the markings are obliterated. The cost to duplicate the existing marking locations will be incidental to the contract unit prices for the various contract items.

COLD APPLIED PLASTIC PAVEMENT MARKING

All materials will be applied as per the manufacturer's recommendations.

Cold Applied Plastic Pavement Markings will be 3M Series 380 IES or an approved equal.

HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

All materials will be applied as per manufacturer's recommendations. High build waterborne pavement marking paint will conform to Section 980.1 B.

Reflective media will consist of glass beads. Reflective media will require a Certificate of Compliance for Certification for each source and lot. Acceptance sampling will not be required.

RATES OF MATERIALS FOR HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

Solid 4" line = 22.5 Gals/Mile
Dashed 4" line = 6.2 Gal/Mile
Glass Beads = 8 Lbs/Gal.

All cost for materials, labor, and equipment necessary to furnish and install the pavement markings will be incidental to the contract unit price for the respective High Build Waterborne Pavement Marking Paint items.

GROOVING FOR COLD APPLIED PLASTIC PAVEMENT MARKING

The Contractor will establish a positive means for the removal of the grinding and/or grooving residue. Residue from dry grooving will be vacuumed. Solid residue will be removed from the pavement surfaces before being blown by traffic action or wind. The Contractor will conduct this work to control and minimize airborne dust and similar debris that may become a hazard to motor vehicle operation or nuisance to property owners. Residue from wet grooving will not be permitted to flow across lanes being used by public traffic or into gutter or drainage facilities. Residue, whether in solid or slurry form, will be disposed of in a manner that will prevent it from reaching any waterway in a concentrated state. The cleaning of the residue for grooving will be to the satisfaction of the Engineer and may require more than one pass to adequately remove material. All costs for removal of grinding and/or grooving residue will be included in the contract unit price per foot, square foot, each, or word for Grooving for Cold Applied Plastic Pavement Marking contract items.

GROOVING FOR HIGH BUILD WATERBORNE PAVEMENT MARKING PAINT

The Contractor will establish a positive means for the removal of the grinding and/or grooving residue. Residue from dry grooving will be vacuumed. Solid residue will be removed from the pavement surfaces before being blown by traffic action or wind. The Contractor will conduct this work to control and minimize airborne dust and similar debris that may become a hazard to motor vehicle operation or nuisance to property owners. Residue from wet grooving will not be permitted to flow across lanes being used by public traffic or into gutter or drainage facilities. Residue, whether in solid or slurry form, will be disposed of in a manner that will prevent it from reaching any waterway in a concentrated state. All costs for removal of grinding and/or grooving residue will be included in the contract unit price per foot, square foot, each, or word for Grooving for Durable Pavement Marking contract items.

Unless otherwise specified in the plans, the Contractor will groove the surface for High Build Waterborne Pavement Marking Paint as specified in these plans and as per the manufacturer's instructions.

The grooving will be completed within the following tolerances:

Description	Specification	Tolerance
Depth of Groove	Marking Thickness[1] + 15 mils	+ 5 mils
Width of Groove	5 to 6 inches	
Length of Skip Lines[2]	10 foot 6 inches	± 3 inch
Tapers at ends of lines	6 to 9 inches	
Between Double Lines	4 inches	± 1/2 inch

[1] Marking thickness will include the thickness of marking material and reflective media.
[2] Additional length may be required as specified in the plans.

The equipment will be capable of the following:

- Grooving the total width of the groove in one pass or uniform depths with multiple passes.
- Grooving without causing damage to the pavement joints or joint sealant material.
- Provide uniform alignment and depth.
- Moving continuously to permit a mobile traffic work operation.

If damage occurs, including, but not limited to, joints, joint sealant material, and backer rod, the grooving operation will be stopped and modifications will be made to the grooving operation to prevent further damage. The Contractor will be required to use specially prepared circular diamond blade cutting heads to prevent damage at the joints. Damage caused will be repaired or replaced by the Contractor, as directed by the Engineer. No additional payment will be made for the repair work or any reapplication of the pavement marking in the area of the repair.

RETROREFLECTIVITY FOR PAVEMENT MARKING PAINT

The Department may take retroreflectivity readings on the pavement marking lines after 14 days and within 42 days of the line application using either a portable or mobile retroreflectometer that conforms to 30-meter geometry. If the Department chooses to take retroreflectivity readings, three retroreflectivity readings will be taken on each line at each test location. The three readings will be averaged and become the reading for that test location.

If the Department chooses to take retroreflectivity readings, three readings will be taken on the edge lines and lane lines in the direction of application. For combination solid yellow and skip yellow lines for turn lanes and for centerline markings on two-way roadways, three readings will be taken in one direction, the reflectometer will be turned 180 degrees and three more readings will be taken. The six readings for the centerline markings will be averaged and become the test reading for that test location.

If the Department chooses to take readings, the minimum retroreflectivity values will be 275 mc/m^2/lux for white and 170 mc/m^2/lux for yellow.

SEQUENCE OF OPERATIONS

The Contractor will submit a sequence of operations for approval two weeks prior to the preconstruction meeting. If changes to the sequence of operations are proposed during the project, these must be submitted for review a minimum of one week prior to potential implementation. Approval for changes to the sequence of operations will only be allowed when the proposed changes meet with the Department's intent for traffic control and sequencing of the work.

Project 090 E-452, PCN i89X Standard Plates 634.63, 634.85, and 634.99 will be used for traffic control in the Contractors sequence of operations.

GENERAL TRAFFIC CONTROL

Existing guide, route, informational logo, regulatory, and warning signs will be temporarily reset and maintained during construction. Removing, relocating, covering, salvaging, and resetting of existing traffic control devices, including delineation, will be the responsibility of the Contractor. Cost for this work will be incidental to the contract unit prices for the various items unless otherwise specified in the plans. Any delineators and signs damaged or lost will be replaced by the Contractor at no cost to the State.

All temporary traffic control sign locations will be set in the field by the Contractor and verified by the Engineer prior to installation.

All temporary speed limit signs will have a minimum mounting height of 5 feet in rural locations, even when mounted on portable supports.

Portable sign supports will not be located on sidewalks, bicycle facilities, or other areas designated for pedestrian or bicycle traffic.

If there is a discrepancy between the traffic control plans, standard plates, and the MUTCD, whichever is more stringent will be used, as determined by the Engineer.

Unless otherwise stated in these plans, work will not be allowed during hours of darkness.

All fixed location signs, sign posts, and breakaway bases will be removed within 7 calendar days following pavement marking.

All haul trucks will be equipped with an additional flashing amber light that is visible from the backside of the haul truck. The costs for the flashing amber lights will be incidental to the various related contract items.

The Contractor will notify businesses/homeowners a minimum of two weeks prior to construction to inform them of upcoming construction and again a minimum of 48 hours prior to any blocked access to make appropriate arrangements.

A Type 3 Barricade will be installed at the end of a lane closure taper as detailed in these plans.

Construction vehicles will exit or enter the construction work zone at locations identified by the Engineer. At no time will construction vehicles utilize the maintenance crossovers or the Interstate median to exit or enter Interstate traffic.

TRAFFIC CONTROL FOR PCCP REPAIR

Each mainline concrete repair location, from which the in-place concrete has been removed, will be marked with a minimum of two reflectorized drums.

Construction workspaces on divided roadways will be limited to 5 miles in length. Construction workspaces on undivided roadways will be limited to 1000 feet in length. The distance between the closest points of any two construction workspaces, including channeling devices, will not be less than 3 miles. Drivers in two-way traffic workspaces must be able to see approaching traffic through and beyond the work zone.

Construction workspaces in urban areas will be limited to 3 blocks in length. The minimum distance between workspaces will be 3 blocks.

When work is in progress within an intersection, Flaggers will be required to direct traffic.

Holes adjacent to centerline in the lane open to traffic created during removal and replacement of PCC pavement repair areas will be filled with gravel cushion material and cold-mix asphalt concrete prior to opening the lane to traffic. Gravel cushion material and cold-mix asphalt concrete will be furnished by the Contractor.

All costs for furnishing, hauling, and placing gravel cushion material and asphalt concrete will be incidental to the contract unit price per square yard for Nonreinforced PCC Pavement Repair.

Routing traffic onto the mainline shoulders during any phase of the construction will not be allowed.

Damage to the shoulders, median, or ditch due to the Contractor's operations will be repaired by the Contractor to the satisfaction of the Engineer at no expense to the State. This includes the apparent routing of traffic onto the shoulders around the work zones.

ITEMIZED LISTS FOR TRAFFIC CONTROL

SIGN CODE	SIGN DESCRIPTION	EXPRESSWAY / INTERSTATE NUMBER	SIGN SIZE	SQFT PER SIGN	SQFT
R2-1	SPEED LIMIT 45	1	36" x 48"	12.0	12.0
R2-1	SPEED LIMIT 65	1	36" x 48"	12.0	12.0
R2-1	SPEED LIMIT 70	3	36" x 48"	12.0	36.0
R2-6aP	FINES DOUBLE (plaque)	1	36" x 24"	6.0	6.0
W3-5	SPEED REDUCTION AHEAD (45 MPH)	1	48" x 48"	16.0	16.0
W3-5	SPEED REDUCTION AHEAD (65 MPH)	2	48" x 48"	16.0	32.0
W4-2	LEFT or RIGHT LANE ENDS (symbol)	2	48" x 48"	16.0	32.0
W20-1	ROAD WORK AHEAD	2	48" x 48"	16.0	32.0
W20-5	LEFT or RIGHT LANE CLOSED AHEAD	2	48" x 48"	16.0	32.0
G20-2	END ROAD WORK	1	48" x 24"	8.0	8.0
		EXPRESSWAY / INTERSTATE TRAFFIC CONTROL SIGNS SQFT			218.0

TEMPORARY PAVEMENT MARKING

I90 E MRM 48+0.430
Lane Closure Taper and Repair Area

1020 Ft. – White
1020 Ft. – Yellow

PRESS RELEASE ANNOUNCEMENTS

The SDDOT will prepare a press release to be released 5 days prior to any phase change or any other major change that affects traffic flow. The SDDOT will be responsible to keep law enforcement, emergency services, and the traveling public notified of changes in project access. The Contractor will provide the Engineer with pertinent information 7 days prior to any phase change or any other major change that affects traffic flow.

WORK ZONE SPEED REDUCTION

The Department is required to obtain a speed reduction resolution prior to the installation of any SPEED LIMIT (R2-1) signs shown on standard plate 634.63. To provide adequate time for the resolution to be enacted, the Contractor will inform the Engineer a minimum of 3 weeks prior to the scheduled installation of any work zone speed reduction signs on the project. The information provided by the Contractor will include the anticipated date of sign installation, the newly reduced speed limit, the location of the work zone, and the anticipated completion date of work requiring the speed reduction.

CONTRACTOR FURNISHED VEHICLE SPEED FEEDBACK SIGN

The Contractor will provide 2 vehicle speed feedback signs to monitor traffic speeds on designated routes at locations specified in the field by the Engineer.

The vehicle speed feedback sign assembly will include a speed limit sign mounted in conjunction with the vehicle speed feedback display. The speed display will not flash vehicle speeds exceeding the speed limit nor any other messages.

All costs associated with furnishing, maintaining, transporting, relocating if necessary, and removing the vehicle speed feedback signs from locations specified by the Engineer will be incidental to the contract unit price per each for “Contractor Furnished Vehicle Speed Feedback Sign”.

Table of Nonreinforced Pavement Repair

PCN	County	Route	MRM	Disp	Direction	Lane	Length (Ft)	Width (Ft)	No. 5 Deformed Tie Bar (Each)	No. 9 Deformed Tie Bar (Each)	1 ¼" Bar (Each)	Insert Steel Bar in PCC Pavement (Each)	Dowel Bar (Each)	Nonreinforced PCC Pavement Repair (SqYd)	comments
i89X	Meade	I90 E	48	0.430	Eastbound	All Lanes	140	24	48		48	96	120	373.3	Exit 48

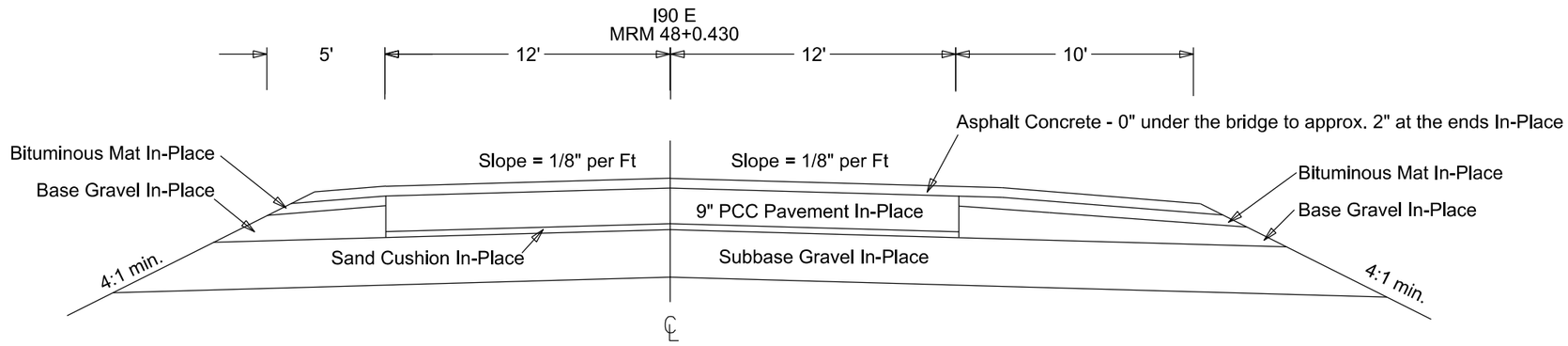
Table of Pavement Marking

PCN	County	Route	MRM	Disp	Direction	Lane	Length (Ft)	High Build Waterborne Pavement Marking Paint, 4" White (Ft)	High Build Waterborne Pavement Marking Paint, 4" Yellow (Ft)	Grooving for Durable Pavement Marking, 4" (Ft)	Cold Applied Plastic Pavement Marking, 4" (White) (Ft)	Grooving for Cold Applied Plastic Pavement Marking, 4" (Ft)
i89X	Meade	I90 E	48	0.430	Easbound	All Lanes	120	120	120	240	30	30

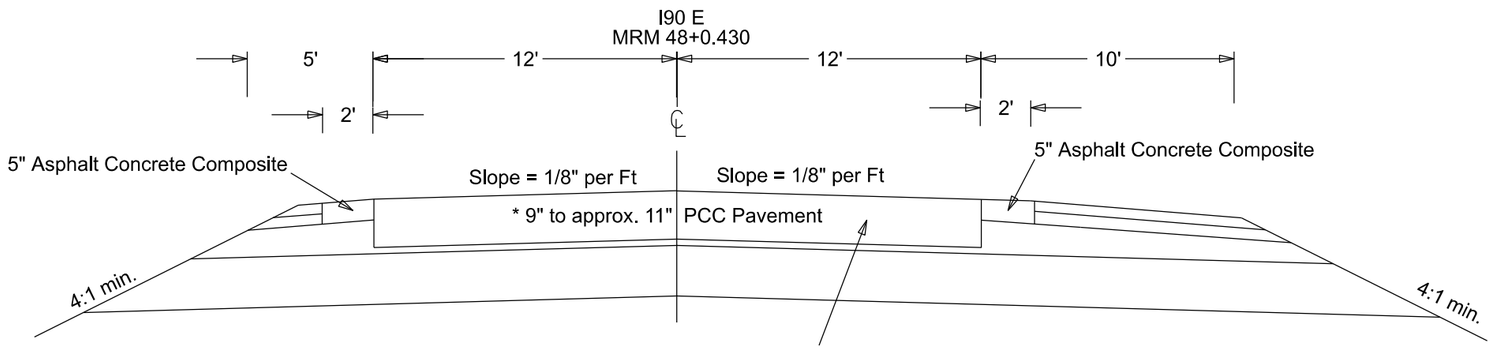
STATE OF SOUTH DAKOTA	PROJECT	SECTION	SHEET
	090 E-452	Non	7/14

Plotting Date: 10/23/2026

IN-PLACE SURFACING SECTION



NEW SURFACING SECTION

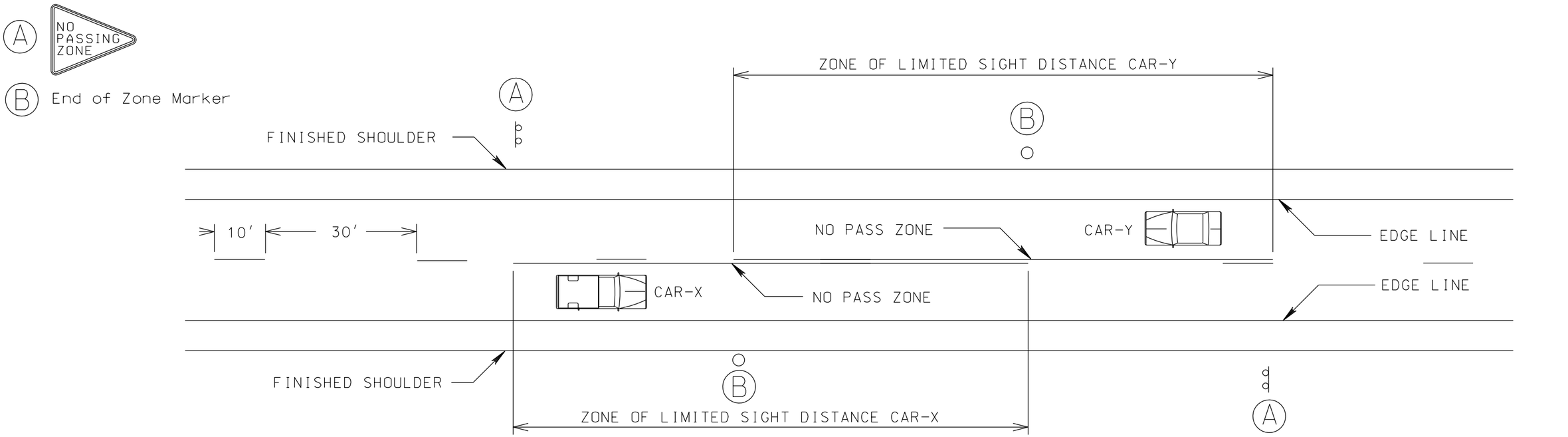


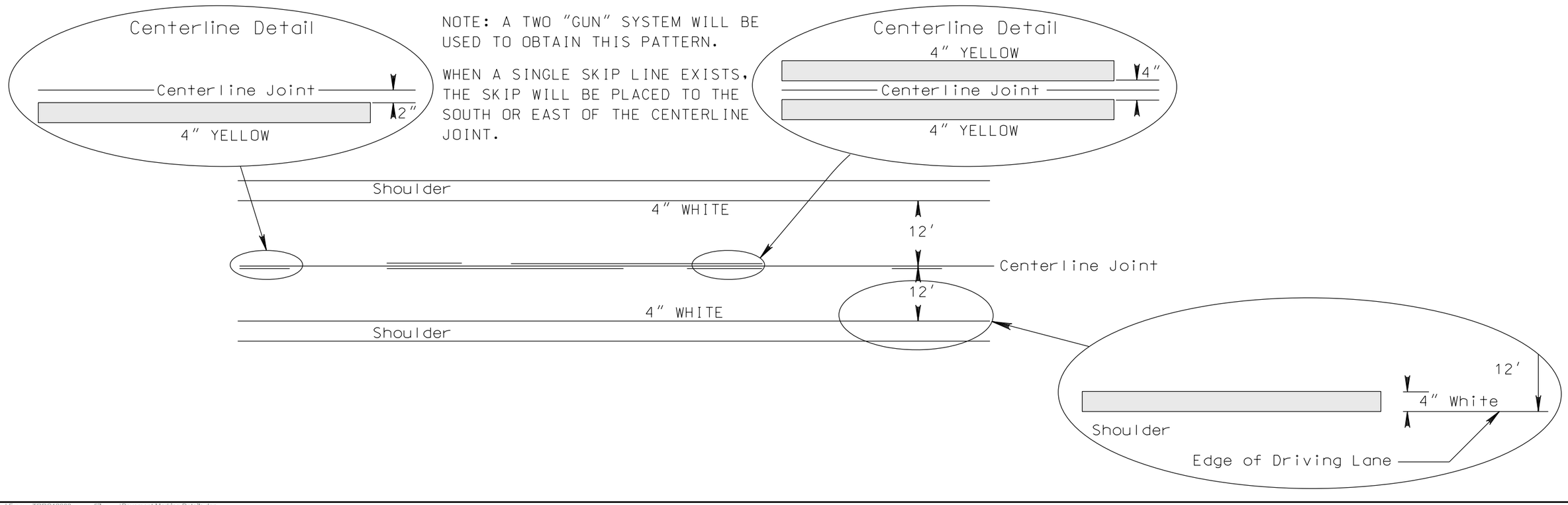
* The PCC Pavement thickness will transition from 9" under the bridge to approx. 11" at the ends.

TYPICAL PAVEMENT MARKING LAYOUT

STATE OF SOUTH DAKOTA	PROJECT	SECTION	SHEET
	090 E-452	Non	8/14

Plotting Date: 09/22/2026



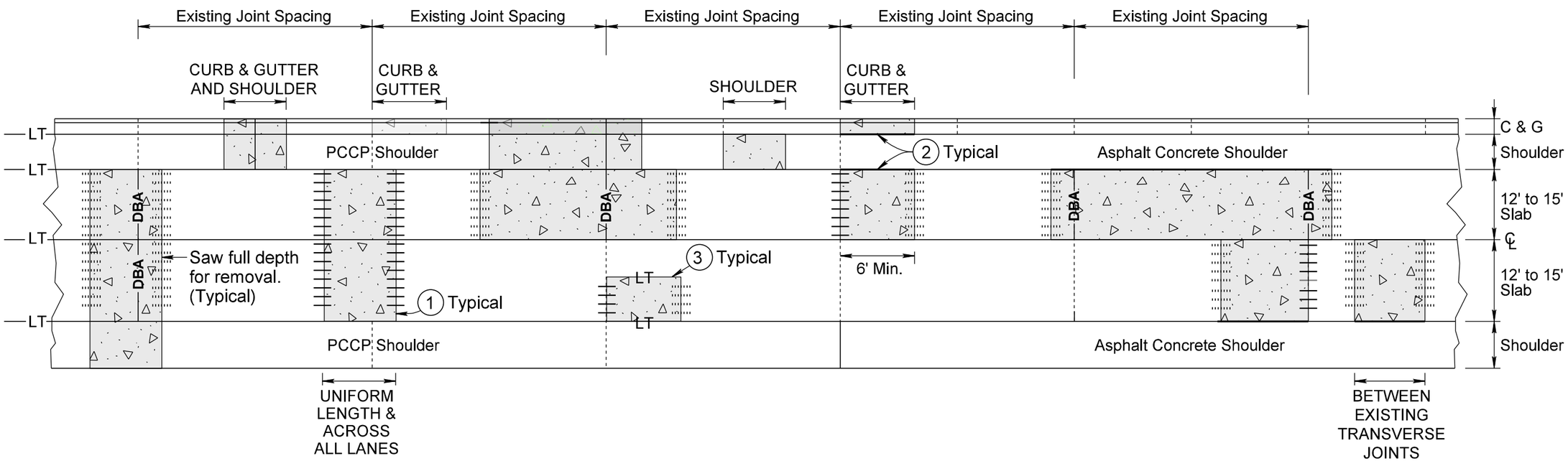


STATE OF SOUTH DAKOTA	PROJECT	SECTION	SHEET
	090 E-452	Non	9/14

Plotting Date: 09/22/2026

NONREINFORCED PCC PAVEMENT REPAIR

TYPICAL REPAIR AREAS



LEGEND:

PCC Pavement Repair Area

DBA — Dowel Bar Assembly (for restoring original joint)

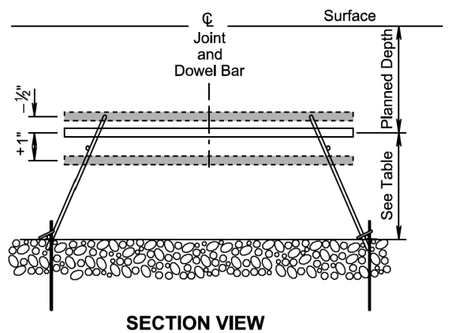
— Drilled in Epoxy Coated Plain Round Dowel Bar

····· Drilled In Epoxy Coated Deformed Tie Bars

— LT — Longitudinal Construction Joint With Tie Bars (Do not tie more than 48' width of pavement)

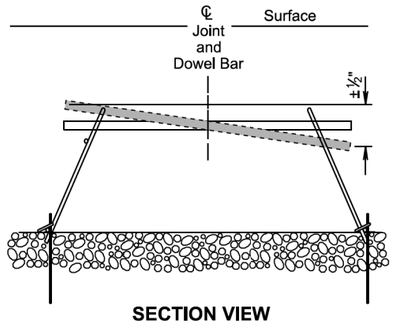
NOTES: Saw around repair areas full depth for removal.

1. Where possible, transverse joints will be constructed/maintained full roadway width.
2. Edges of repair areas will be formed to match the width of the existing concrete pavement and replaced with new asphalt. The width of the asphalt shoulder repair will be 2'.
3. Half Lane Width to keep joints out of wheel path.



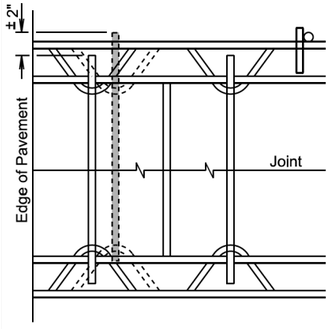
SECTION VIEW
VERTICAL TRANSLATION

Depth: mid-depth + 1 inch or – ½ inch



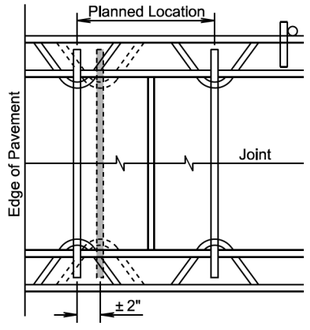
SECTION VIEW
VERTICAL TILT

Vertical rotational alignment: ½ inch over 18 inch



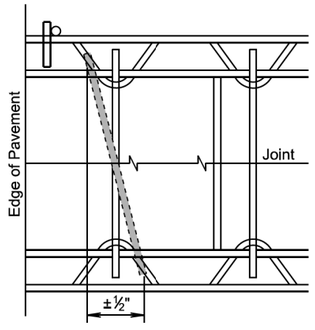
PLAN VIEW
LONGITUDINAL TRANSLATION

Longitudinal side shift: ± 2 inch for 18 inch bars



PLAN VIEW
HORIZONTAL TRANSLATION

Side shift ± 2 inch



PLAN VIEW
HORIZONTAL SKEW

Horizontal rotational alignment: ½ inch over 18 inch

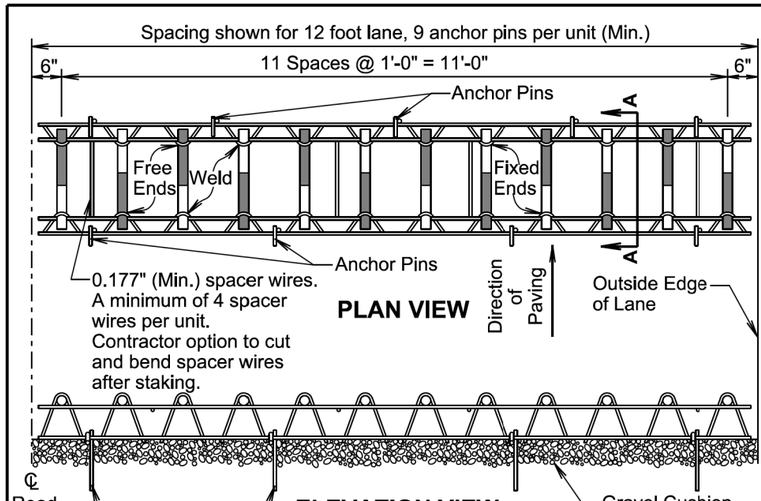
PAVEMENT THICKNESS	EPOXY COATED DOWEL BAR SIZE	HEIGHT TO CENTER
7" to 7½"	1" x 18"	3.0"
8" to 10"	1¼" x 18"	4.0"
10½" to 13"	1½" x 18"	5.0"

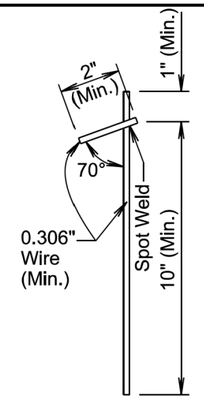
GENERAL NOTE:

The tolerances shown above represent the maximum deviation for acceptance of dowel bar placement.

November 19, 2022

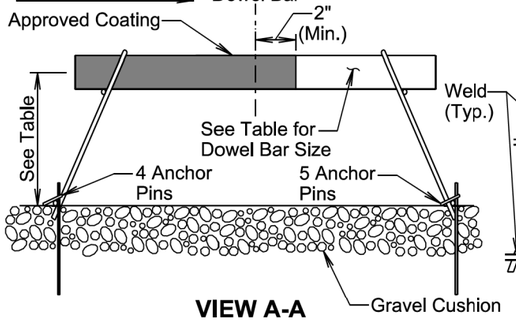
Published Date: 2027	SDDOT	*PCC PAVEMENT DOWEL BAR ALIGNMENT TOLERANCES*	*PLATE NUMBER* 380.01 *Sheet 1 of 1*



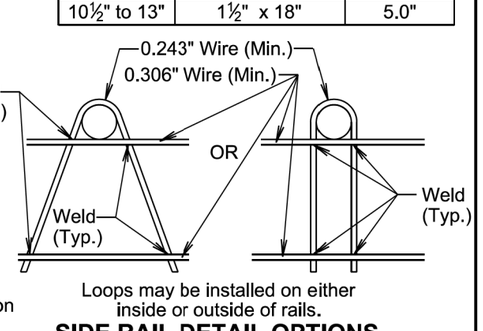


TYPICAL ANCHOR PIN

PAVEMENT THICKNESS	EPOXY COATED DOWEL BAR SIZE	HEIGHT TO CENTER
7" to 7½"	1" x 18"	3.0"
8" to 10"	1¼" x 18"	4.0"
10½" to 13"	1½" x 18"	5.0"



VIEW A-A



Loops may be installed on either inside or outside of rails.

SIDE RAIL DETAIL OPTIONS

GENERAL NOTES:

Longitudinal joint tie bars will be placed a minimum of 15 inches from the transverse contraction joint.

The transverse contraction joints will be sawed perpendicular to the centerline of the roadway. The transverse sawed joint will be centered over the dowel bars.

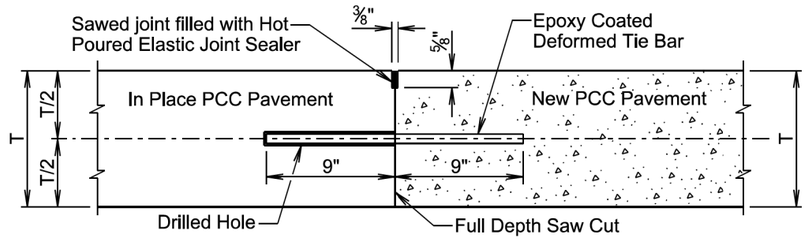
Supporting devices as shown on this sheet, or equivalent as approved by the Engineer, will be used to maintain proper horizontal and vertical alignment of the dowel bars.

All dowel bar alignment tolerances will be as shown in the PCC Pavement Dowel Bar Alignment Tolerances standard plate.

November 19, 2022

Published Date: 2027	SDDOT	*PCC PAVEMENT DOWEL BAR ASSEMBLY FOR TRANSVERSE CONTRACTION JOINTS 12 Bar Assembly on Granular Base Material*	*PLATE NUMBER* 380.04 *Sheet 1 of 1*

DETAIL A
TRANSVERSE CONSTRUCTION JOINT WITH TIE BARS



T = In Place PCC Pavement and New PCC Pavement Thickness

GENERAL NOTES:

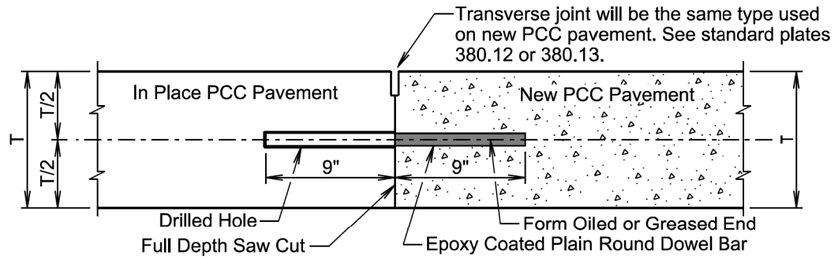
The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project.

See sheet 2 of 2 of this standard plate to determine if Detail A will be used.

The tie bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

No. 9 epoxy coated deformed tie bars will be used in 10 inch thickness and less PCC Pavement and No. 11 epoxy coated deformed tie bars will be used in 10.5 inch thickness and greater PCC Pavement. The tie bar spacing will be 18 inches center to center and will be a minimum of 3 inches and a maximum of 9 inches from the pavement edges.

DETAIL B
TRANSVERSE CONSTRUCTION JOINT WITH DOWEL BARS



GENERAL NOTES: T = In Place PCC Pavement and New PCC Pavement Thickness

The term "In Place PCC Pavement" in the above drawing indicates that the in place PCC pavement was placed on a previous project or current project.

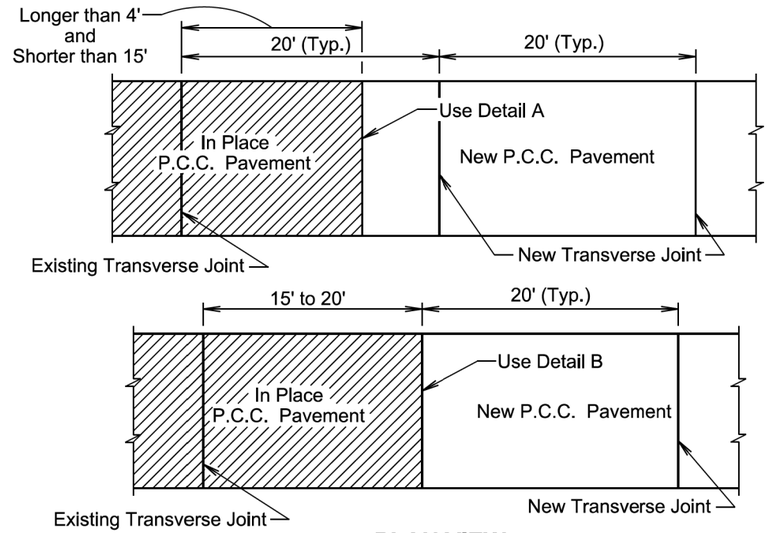
See sheet 2 of 2 of this standard plate to determine if Detail B will be used.

The plain round dowel bars will be embedded a minimum depth of 9 inches into the in place PCC pavement and anchored with an epoxy resin adhesive or a non-shrink grout.

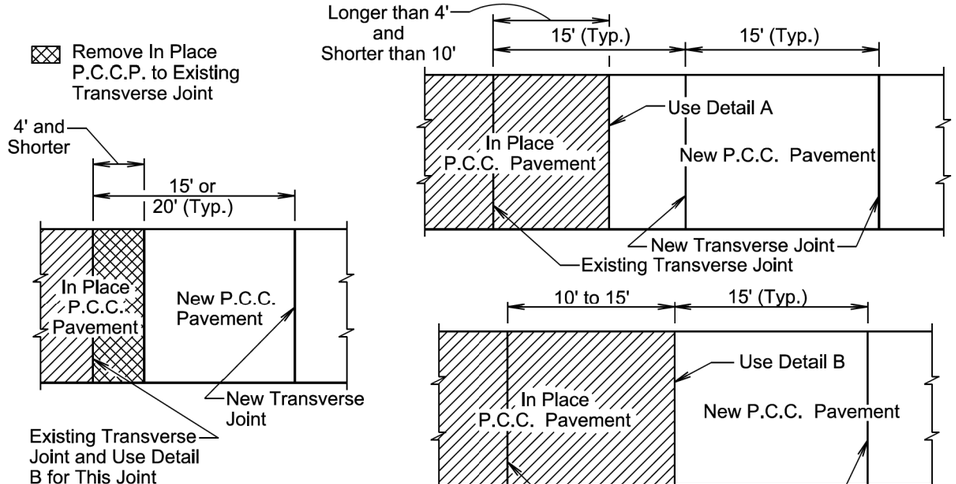
The epoxy coated plain round dowel bar size, number, and spacing will be the same as detailed on the corresponding dowel bar assembly standard plate (380.04, 380.05, 380.06, or 380.07). The epoxy coated plain round dowel bars will be a minimum of 3 inches and a maximum of 6 inches from the pavement edges.

January 22, 2023

Published Date: 2027	SDDOT	PCC PAVEMENT TRANSVERSE CONSTRUCTION JOINTS WITH TIE BARS OR DOWEL BARS	PLATE NUMBER 380.15 Sheet 1 of 2



PLAN VIEW
(For typical transverse joint spacing of 20' on the current project)



PLAN VIEW
(For typical transverse joint spacings of 15' or 20' on the current project)

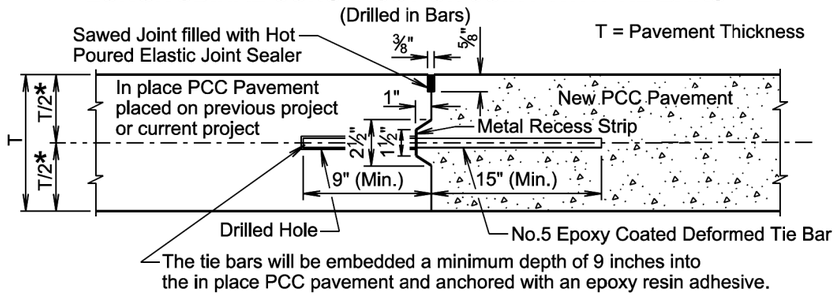
PLAN VIEW
(For typical transverse joint spacing of 15' on the current project)

January 22, 2023

Published Date: 2027	SDDOT	PCC PAVEMENT TRANSVERSE CONSTRUCTION JOINTS WITH TIE BARS OR DOWEL BARS	PLATE NUMBER 380.15 Sheet 2 of 2

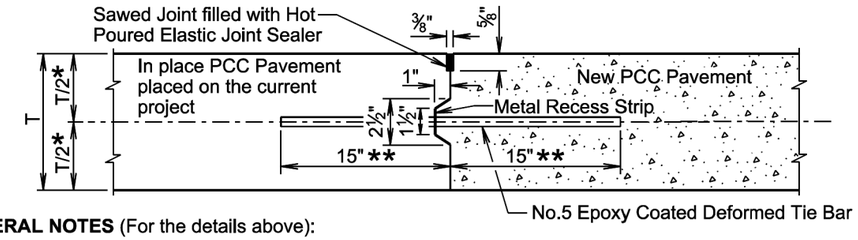
LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS

(Drilled in Bars)



LONGITUDINAL CONSTRUCTION JOINT WITH TIE BARS

(Inserted or Formed in Bars)



GENERAL NOTES (For the details above):

The epoxy coated deformed tie bars will be spaced in accordance with the following tables:

TIE BAR SPACING 48" MAXIMUM	
Transverse Contraction Joint Spacing	Number of Tie Bars
6.5' to 10'	2
10.5' to 14'	3
14.5' to 18'	4
18.5' to 22'	5

TIE BAR SPACING 30" MAXIMUM	
Transverse Contraction Joint Spacing	Number of Tie Bars
5' to 7'	2
7.5' to 9.5'	3
10' to 12'	4
12.5' to 14.5'	5
15' to 17'	6
17.5' to 19.5'	7
20' to 22'	8

The tie bars will be placed a minimum of 15 inches from transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel. The uniformly spaced tie bars will be spaced a maximum of 48 inches center to center for a female keyway and will be spaced a maximum of 30 inches center to center for a vertical face and male keyway. The maximum tie bar spacing will apply to tie bars within each panel.

The keyway illustrated in the above details depict a female keyway.

The keyway is optional and is not required. When concrete pavement is formed and a keyway is provided, a metal recess strip will be used. When concrete pavement is slip formed, a metal recess strip is not required.

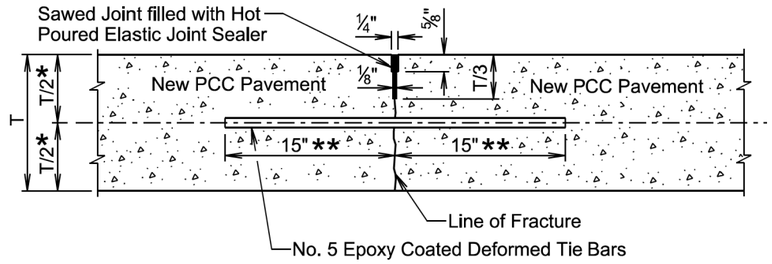
* The vertical placement tolerance for any part of the tie bar will be ± T/6.
** The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the longitudinal joint line.

November 19, 2022

Published Date: 2027	SDDOT	**PCC PAVEMENT LONGITUDINAL JOINTS WITH TIE BARS**	PLATE NUMBER 380.20 Sheet 1 of 2

SAWED LONGITUDINAL JOINT WITH TIE BARS

(Poured Monolithically)



T = Pavement Thickness

GENERAL NOTES (For the detail above):

The epoxy coated deformed tie bars will be spaced in accordance with the following table:

TIE BAR SPACING 48" MAXIMUM	
Transverse Contraction Joint Spacing	Number of Tie Bars
6.5' to 10'	2
10.5' to 14'	3
14.5' to 18'	4
18.5' to 22'	5

The tie bars will be placed a minimum of 15 inches from the transverse contraction joints.

The required number of tie bars as shown in the table will be uniformly spaced within each panel with a maximum space of 48 inches center to center. The maximum tie bar spacing will apply to tie bars within each panel.

The first saw cut to control cracking will be a minimum of 1/3 the thickness of the pavement. Additional sawing for widening the saw cut to provide the width for the installation of the hot poured elastic joint sealer is necessary.

* The vertical placement tolerance for any part of the tie bar will be ± T/6.
** The transverse placement (side shift) tolerance will be ± 3 inches when measured perpendicular to the longitudinal joint line.

November 19, 2022

Published Date: 2027	SDDOT	**PCC PAVEMENT LONGITUDINAL JOINTS WITH TIE BARS**	PLATE NUMBER 380.20 Sheet 2 of 2

Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A) (B) (C)
0 - 30	200
35 - 40	350
45 - 50	500
55	750
60 - 65	1000
	(A) (B) (C)
70 - 80	1000 1500 2640

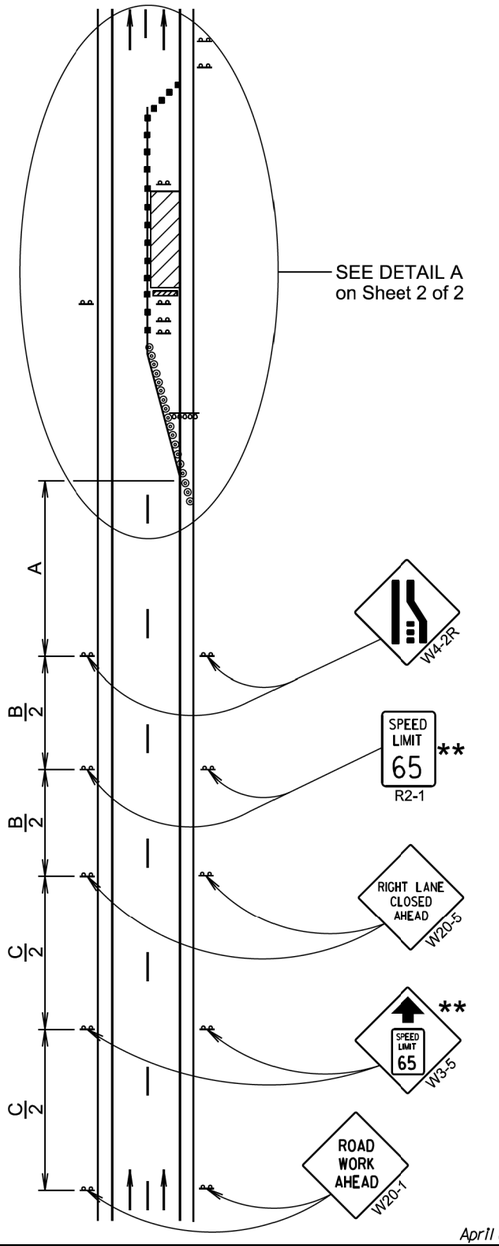
** Speed appropriate for location.

◎ Reflectorized Drum

■ Channelizing Device

ROAD WORK AHEAD sign is only required in advance of the first lane closure.

High speed is defined as having a posted speed limit greater than 45 mph.



April 8, 2025

Published Date: 2027	SDDOT	WORK ZONE SPEED REDUCTION FOR INTERSTATE AND HIGH SPEED MULTI-LANE HIGHWAYS	PLATE NUMBER 634.63
			Sheet 1 of 2

Posted Speed Prior to Work (M.P.H.)	Spacing of Channelizing Devices (Feet) (G)	Taper Length (Feet) (L)
0 -30	25	180
35 - 40	25	320
45	25	600
50	50 *	600
55	50 *	660
60 - 65	50 *	780
70 - 80	50 *	960

* Spacing is 40' for 42" cones.

** Speed appropriate for location.

*** Use speed limit designated for the condition when workers are present in the work space. Signs will be covered or removed when workers are not present.

◎ Reflectorized Drum

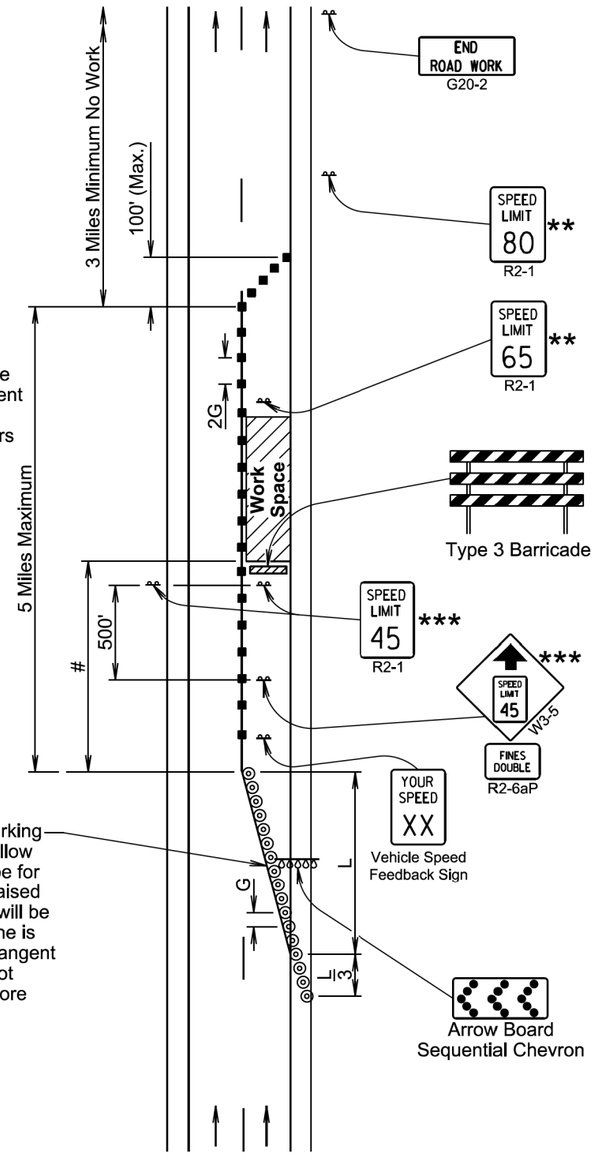
■ Channelizing Device

The Work Space will be a minimum of 500' from the end of the taper.

The channelizing devices will be 42" cones or drums.

42" cones may be used in place of the drums shown in the taper if setup will not be used during night time hours.

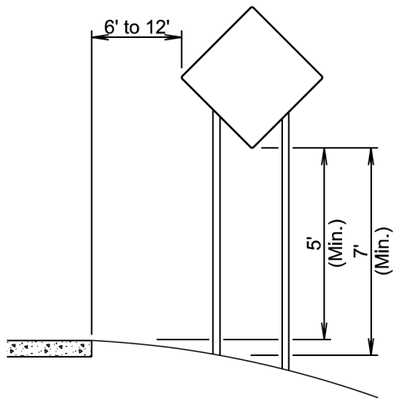
4" white temporary pavement marking tape for right lane closures, 4" yellow temporary pavement marking tape for left lane closures, or temporary raised pavement markers at 5' spacing will be installed in the taper when the lane is closed overnight, and along the tangent section where the skip lines do not exist and the lane is closed for more than 3 days.



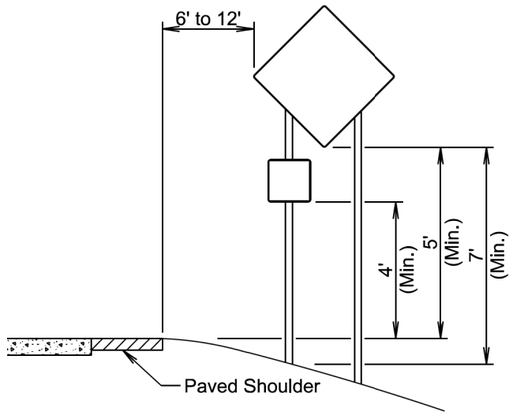
DETAIL A

April 8, 2025

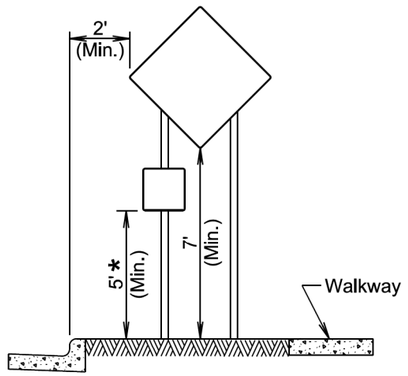
Published Date: 2027	SDDOT	WORK ZONE SPEED REDUCTION FOR INTERSTATE AND HIGH SPEED MULTI-LANE HIGHWAYS	PLATE NUMBER 634.63
			Sheet 2 of 2



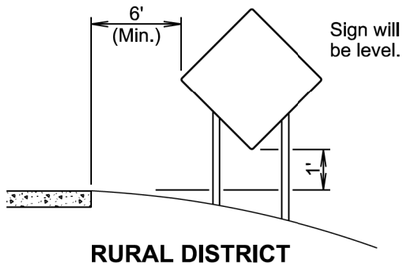
RURAL DISTRICT



RURAL DISTRICT WITH SUPPLEMENTAL PLATE



URBAN DISTRICT

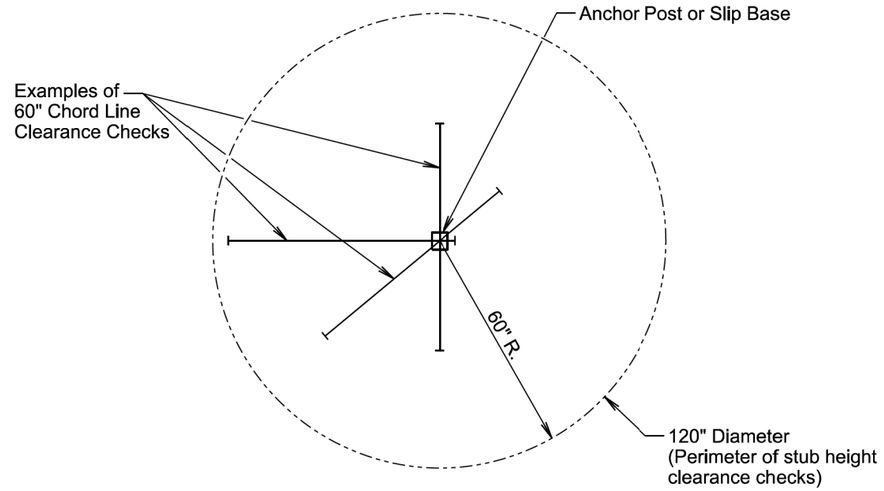


RURAL DISTRICT
3 DAY MAXIMUM
(Not applicable to regulatory signs)

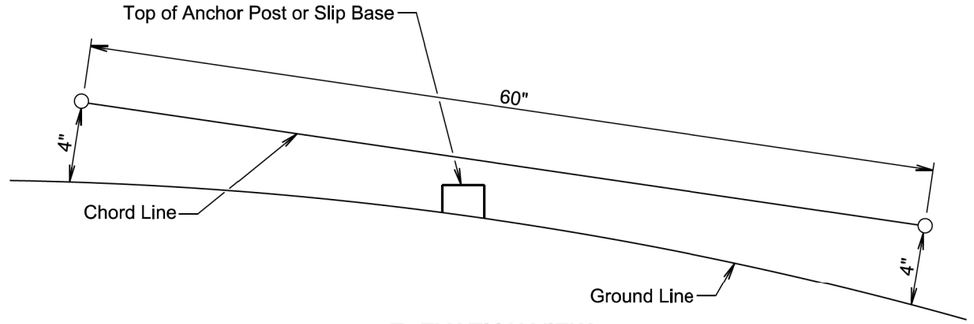
* If the bottom of supplemental plate is mounted lower than 7 feet above a pedestrian walkway, the supplemental plate should not project more than 4" into the pedestrian facility.

January 22, 2021

Published Date: 2027	SDDOT	CRASHWORTHY SIGN SUPPORTS (Typical Construction Signing)	PLATE NUMBER 634.85
			Sheet 1 of 1



PLAN VIEW
(Examples of stub height clearance checks)



ELEVATION VIEW

GENERAL NOTES:

The top of anchor posts and slip bases WILL NOT extend above a 60" chord line within a 120" diameter circle around the post with ends 4" above the ground.

At locations where there is curb and gutter adjacent to the breakaway sign support, the stub height will be a maximum of 4" above the ground line at the localized area adjacent to the breakaway support stub.

The 4" stub height clearance is not necessary for U-channel lap splices where the support is designed to yield (bend) at the base.

January 22, 2021

Published Date: 2027	SDDOT	BREAKAWAY SUPPORT STUB CLEARANCE	PLATE NUMBER 634.99
			Sheet 1 of 1