

STATE OF SOUTH DAKOTA
DEPARTMENT OF TRANSPORTATION

PLANS FOR PROPOSED

**PROJECTS 014-168, 034-168,
045-168, 212-168, 027-168 & 010-168**
**BEADLE, BUFFALO, DAY, HAND,
MARSHALL & SPINK COUNTIES**

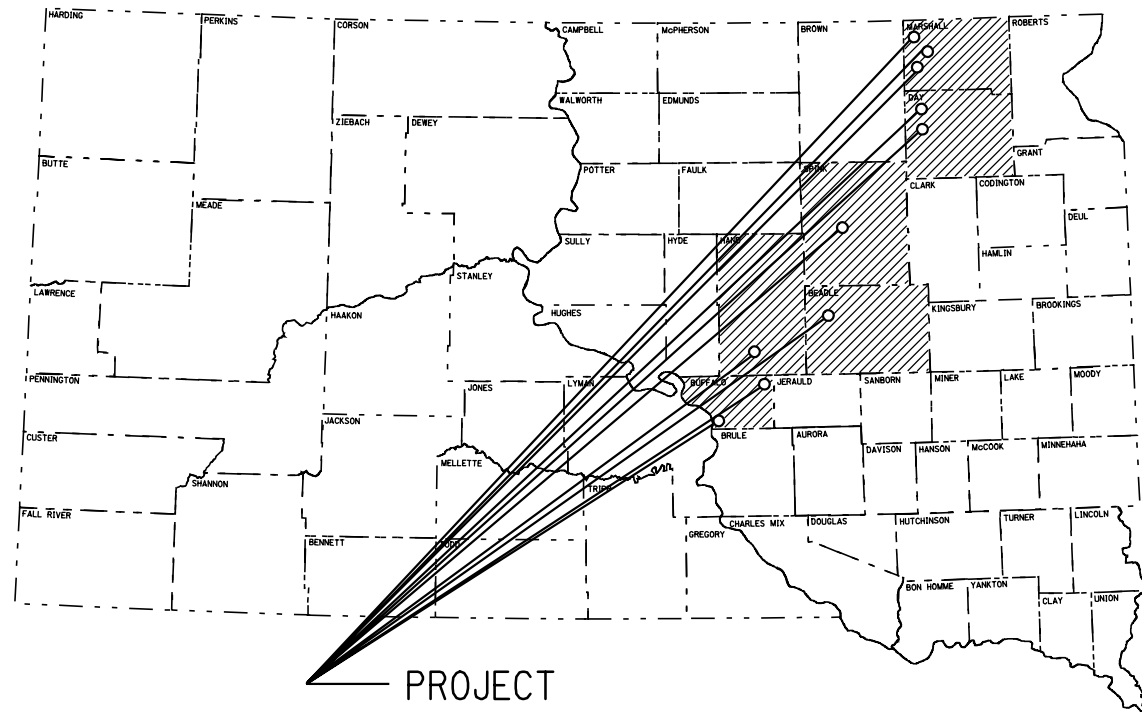
PCN i0ny, i0nz, i0p0, i0p1, i0p2, i0p3, i0p4, i0p5, i0p6 & i0p7
Bridge Deck Epoxy Chip Seal & Bent Cap Riser Repair

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS
	014-168, 034-168, 045-168, 212-168, 027-168 & 010-168	1	36

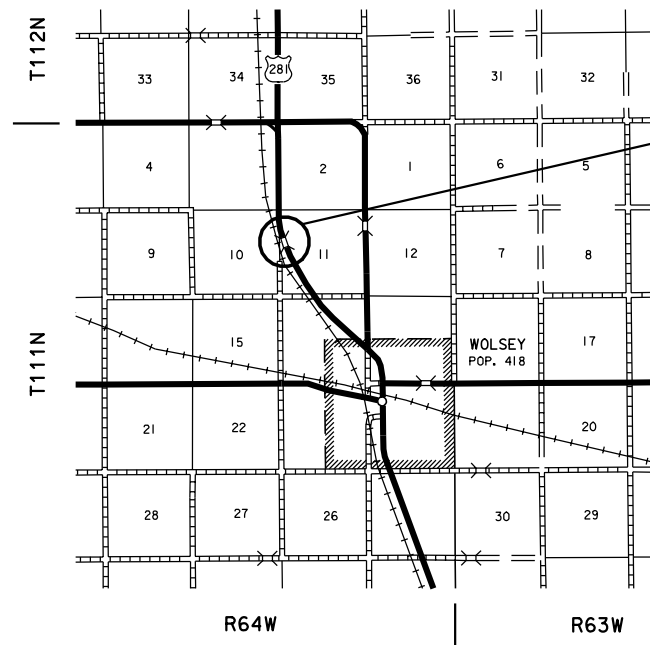
Plotting Date: 24-APR-2007

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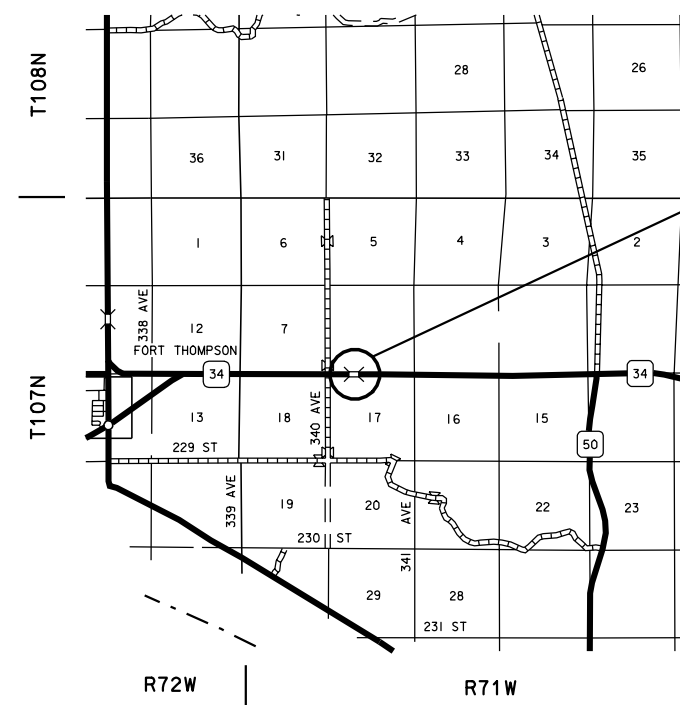
PROJECT



014-168 PCN i0ny
Beadle County
Str. No. 03-100-133
US 14 @ MRM 327.69

DESIGN DESIGNATION

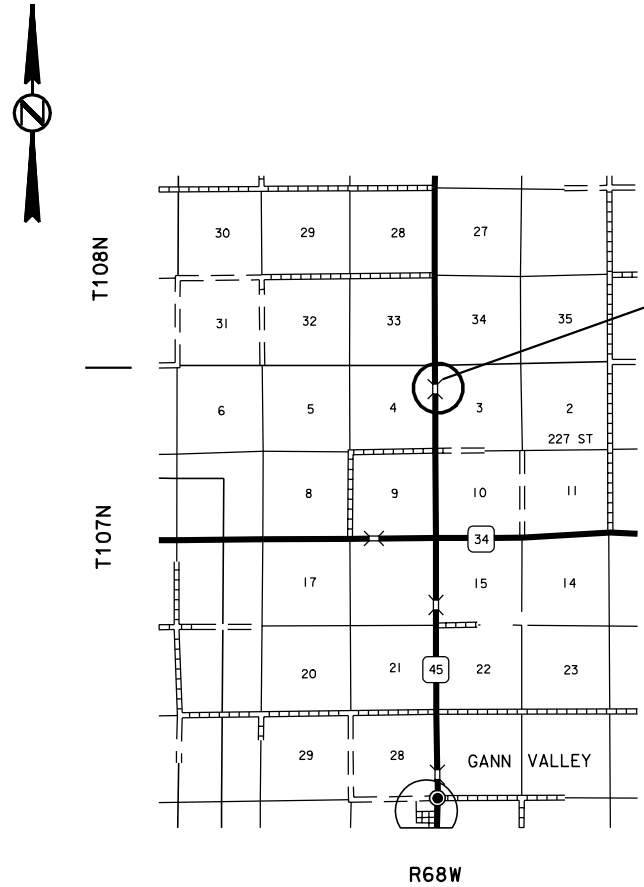
ADT (2006)	1800
ADT (2026)	2580
DHV	400
d	50%
T DHV	8.7%
T ADT	19.1%



034-168 PCN i0nz
Buffalo County
Str. No. 09-094-080
SD 34 @ MRM 272.07

DESIGN DESIGNATION

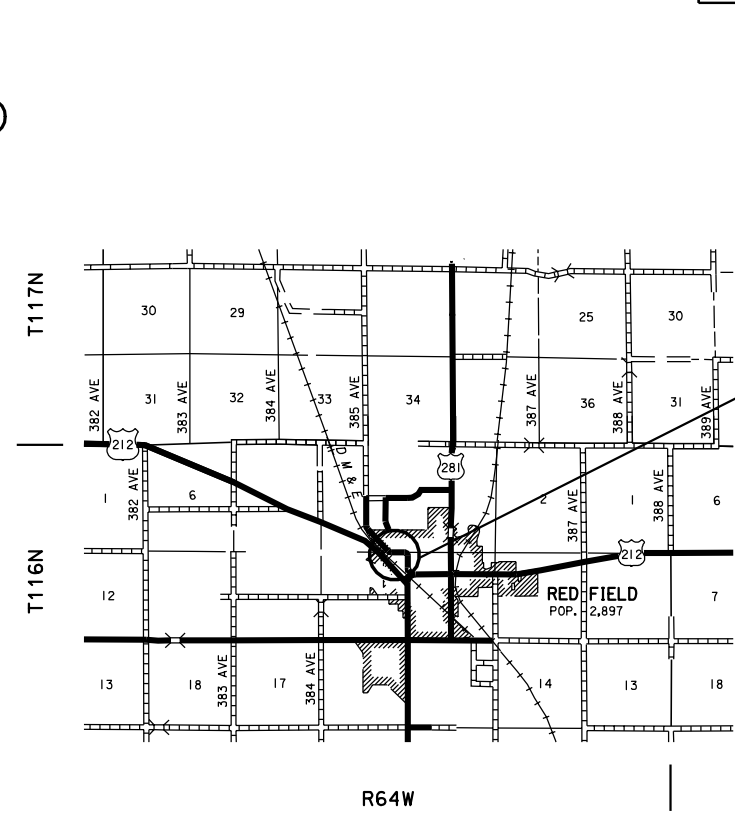
ADT (2006)	575
ADT (2026)	780
DHV	120
d	50%
T DHV	10.0%
T ADT	21.9%



045-168 PCN iOp0
Buffalo County
Str. No. 09-290-063
SD 45 @ MRM 82.77

DESIGN DESIGNATION

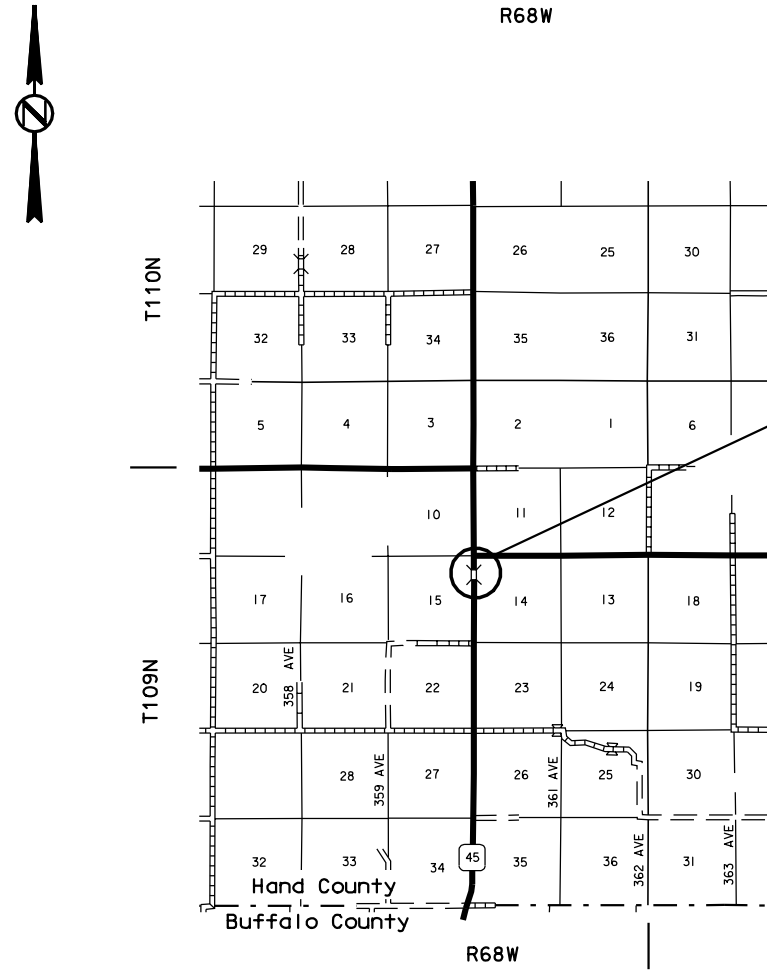
ADT (2006)	420
ADT (2026)	590
DHV	90
d	50%
T DHV	10.8%
T ADT	23.8%



212-168 PCN iOp2
Spink County
Str. No. 58-086-251
US 212 @ MRM 306.15

DESIGN DESIGNATION

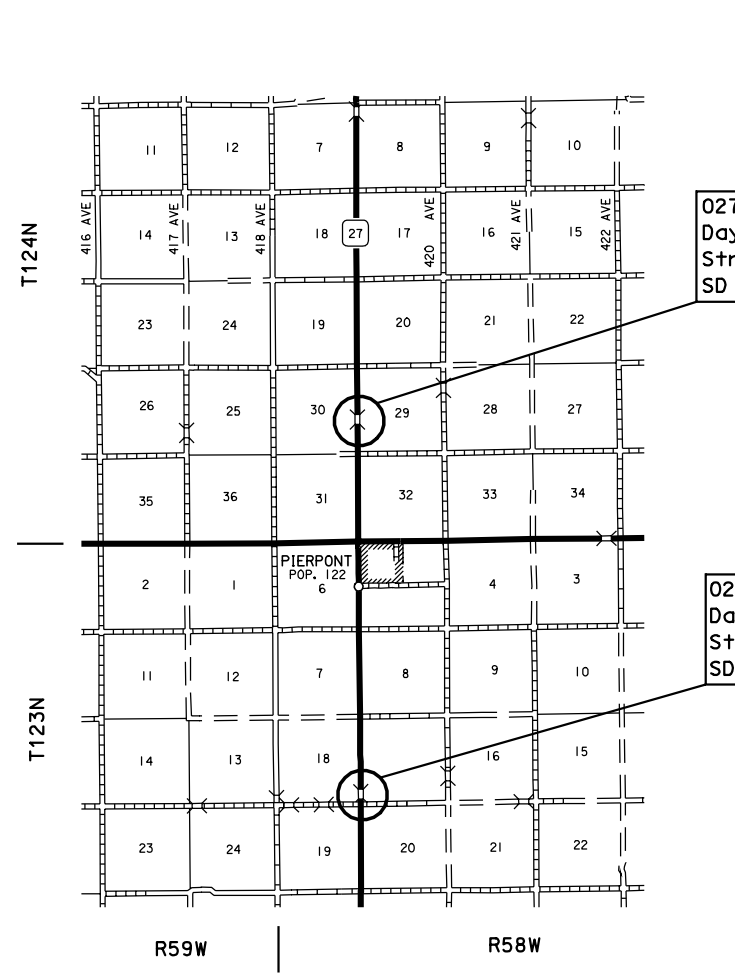
ADT (2006)	1680
ADT (2026)	2095
DHV	325
d	50%
T DHV	5.7%
T ADT	12.5%



045-168 PCN iOp1
Hand County
Str. No. 30-160-442
SD 45 @ MRM 93.02

DESIGN DESIGNATION

ADT (2006)	420
ADT (2026)	590
DHV	90
d	50%
T DHV	10.8%
T ADT	23.8%



027-168 PCN iOp3
Day County
Str. No. 19-070-046
SD 27 @ MRM 208.37

DESIGN DESIGNATION

ADT (2006)	490
ADT (2026)	730
DHV	115
d	50%
T DHV	8.1%
T ADT	17.8%

027-168 PCN iOp4
Day County
Str. No. 19-070-089
SD 27 @ MRM 204.05

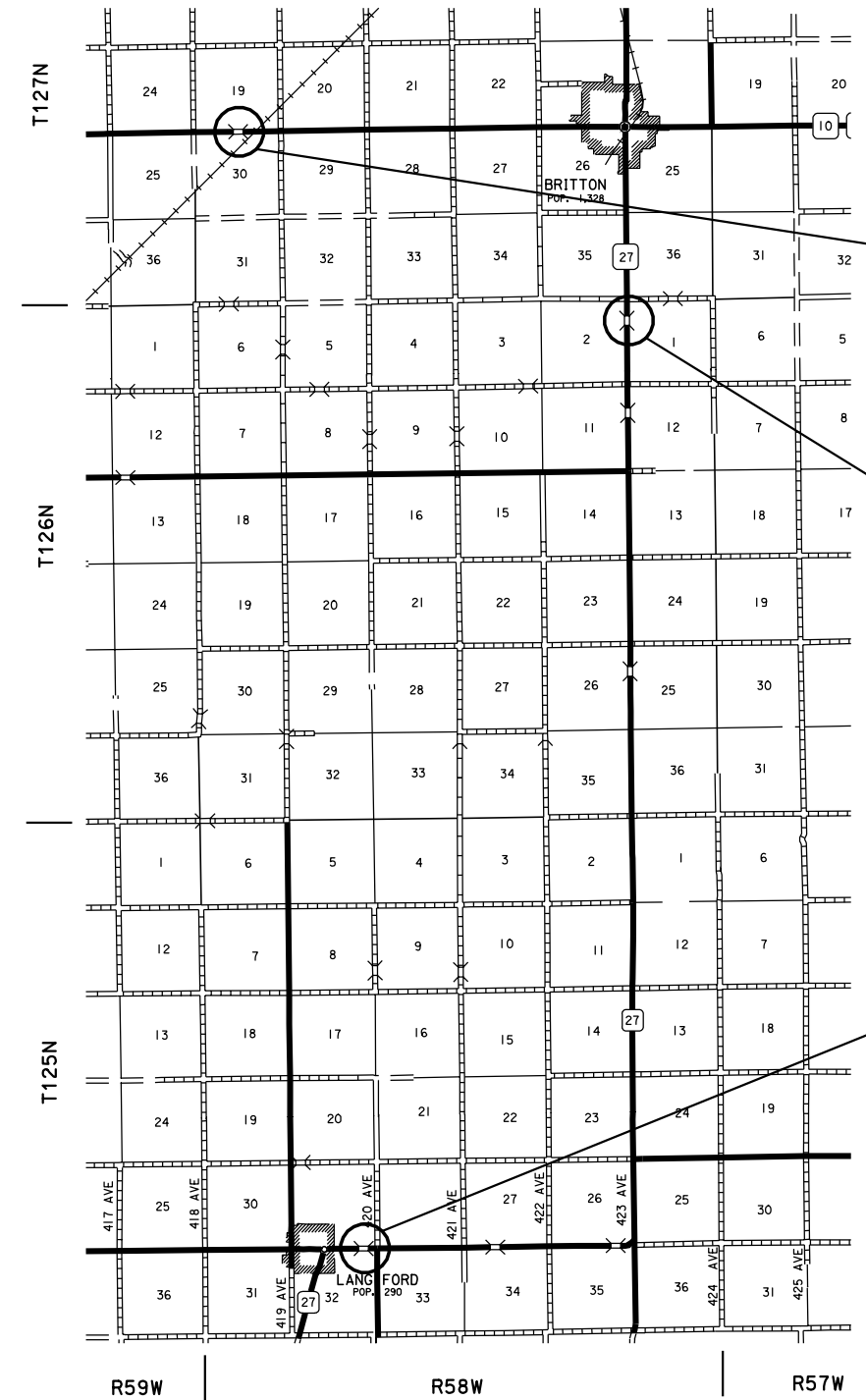
DESIGN DESIGNATION

ADT (2006)	435
ADT (2026)	610
DHV	95
d	50%
T DHV	8.1%
T ADT	17.8%

PLOT SCALE - 1:1599.06746711.000000

PLOTTED FROM - IRBRINT12

FILE - H:\PLANS\2007 EPOXY CHIP SEALS\EPOXYCHIP1.TITLE.DGN PLOT NAME - EPOXYCHIP1.TITLE



010-168 PCN i0p5
Marshall County
Str. No. 46-065-100
SD 10 @ MRM 316.70

DESIGN DESIGNATION
ADT (2006) 1200
ADT (2026) 1800
DHV 280
d 50%
T DHV 5.3%
T ADT 11.6%

027-168 PCN i0p6
Marshall County
Str. No. 46-110-123
SD 27 @ MRM 228.45

DESIGN DESIGNATION
ADT (2006) 665
ADT (2026) 830
DHV 130
d 50%
T DHV 5.8%
T ADT 12.8%

027-168 PCN i0p7
Marshall County
Str. No. 46-079-230
SD 27 @ MRM 214.54

DESIGN DESIGNATION
ADT (2006) 1000
ADT (2026) 1475
DHV 230
d 50%
T DHV 4.2%
T ADT 9.2%

ESTIMATE OF QUANTITIES

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS
	014-168, 034-168, 045-168, 212-168, 027-168 & 010-168	4	36
Printing Date: 26-Apr-07		Revised By:	Date:

BID ITEM NUMBER	ITEM	PCN i0ny Structure No. 03-100-133 US 14 MRM 327.69	PCN i0nz Structure No. 09-094-080 SD 34 MRM 272.07	PCN i0p0 Structure No. 09-290-063 SD 45 MRM 82.77	PCN i0p1 Structure No. 30-160-442 SD 45 MRM 93.02	PCN i0p2 Structure No. 58-086-251 US 212 MRM 306.15	PCN i0p3 Structure No. 19-070-046 SD 27 MRM 208.37	PCN i0p4 Structure No. 19-070-089 SD 27 MRM 204.05	PCN i0p5 Structure No. 46-065-100 SD 10 MRM 316.70	PCN i0p6 Structure No. 46-110-123 SD 27 MRM 228.45	PCN i0p7 Structure No. 46-079-230 SD 27 MRM 214.54	TOTAL	UNIT
009E0010	Mobilization	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	LS
410E0550	Jack Superstructure, Steel Girder Bridge	-	-	-	-	Lump Sum	-	-	-	-	-	Lump Sum	LS
460E0170	Concrete Patching Material	7.5	-	-	-	130.2	-	-	-	-	-	137.7	CuFt
460E0300	Breakout Structural Concrete	-	-	-	-	0.1	-	-	-	-	-	0.1	CuYd
460E0380	Install Dowel in Concrete	-	-	-	-	2	-	-	-	-	-	2	Each
491E0010	Bridge Deck Epoxy Chip Seal	626.8	206.7	180.0	325.0	1051.0	652.0	372.0	178.9	365.2	376.4	4334.0	SqYd
491E0110	Abrasive Blasting of Bridge Deck	626.8	206.7	180.0	325.0	1051.0	652.0	372.0	178.9	365.2	376.4	4334.0	SqYd
491E0130	Concrete Removal, Class A	1	-	-	-	13.9	-	-	-	-	-	14.9	SqYd
491E0140	Concrete Removal, Class B	0.5	-	-	-	8.5	-	-	-	-	-	9.0	SqYd
633E1400	Pavement Marking Paint, 4" White	256	124	108	196	631	326	186	108	173	188	2296	Ft
633E1405	Pavement Marking Paint, 4" Yellow	40	20	10	20	631	40	20	20	40	60	901	Ft
634E0010	Flagging	68	44	44	44	-	68	44	44	44	44	444	Hour
634E0100	Traffic Control	306	238	238	238	312	238	238	238	238	238	2522	Unit
634E0120	Traffic Control, Miscellaneous	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	Lump Sum	LS
634E0610	4" Temporary Pavement Marking Tape Type 2 (White 1518' Yellow -2,400')	-	-	-	-	3918	-	-	-	-	-	3918	Ft
634E0896	Temporary Traffic Signal System	-	-	-	-	1	-	-	-	-	-	1	Each

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SPECIFICATIONS

Construction Specifications: Standard Specifications for Roads and Bridges, 2004 Edition and Required Provisions, Supplemental Specifications and/or Special Provisions as included in the Proposal.

Design Specifications: AASHTO Standard Specifications for Highway Bridges 2002 Edition using Working Stress Design.

SCOPE OF WORK

Work on this project involves Bridge Deck Epoxy Chip Seal on all bridge decks and the removal and replacement of a portion of the Bent Cap Riser on Bent 2 under Girder G8 on Str. No. 58-086-251 which is located on US 212 at MRM 306.15.

SEQUENCE OF OPERATIONS

The sequence of operations for the bridge deck epoxy chip seal and related structure work shall be followed unless an alternate sequence is submitted in writing by the Contractor a minimum of two weeks prior to the preconstruction meeting and approved.

DETAILS AND DIMENSIONS OF EXISTING BRIDGE

All details and dimensions of the existing bridge, contained in these plans, are based on the original construction plans and shop plans. It is the Contractor's responsibility to inspect and verify the actual field conditions and any necessary as-built dimensions affecting the satisfactory completion of the work required for this project.

NOTICE – LEAD BASED PAINT

Be advised that the paint on the steel surfaces of the existing structure is a paint containing lead. The Contractor should plan his/her operations accordingly, and inform his/her employees of the hazards of lead exposure.

TRAFFIC CONTROL

Traffic shall be maintained through the project per Standard Plate 634.26 on Structure No. 58-086-251 and Standard Plate 634.23 on all remaining structures.

The Contractor shall plan the concrete repair, blasting, cleaning, and epoxy chip seal operations so as to cause the least amount of inconvenience to the traveling public.

Flagging stations shall be lighted during nighttime operations. The lights for this purpose shall be a flood type, shielded to prevent glare and provide a minimum of 5,000 lumens (250 watt incandescent lamp). The flood lights shall be installed at a minimum height of 8 feet. All costs associated with the flagging station flood lights shall be incidental to the contract lump sum price for Traffic Control, Miscellaneous.

A minimum of 2 flaggers shall be provided at all times. On some routes, flaggers may be reduced to one person after 10:00 PM as directed by the Engineer.

TRAFFIC CONTROL (CONTINUED)

Removing, relocating, covering, salvaging and resetting of existing traffic control devices, including delineation, shall be the responsibility of the Contractor. Cost of this work shall be incidental to the various contract bid items unless otherwise specified in the plans. Delineators and signs damaged or lost shall be replaced by the Contractor at no cost to the State.

Storage of vehicles and equipment shall be as near the right-of-way as possible. Contractor's employees should mobilize at a location off the right-of-way and arrive at the work sites in a minimum number of vehicles necessary to perform the work. Indiscriminate driving and parking of vehicles within the right-of-way will not be permitted. Any damage to the vegetation, surfacing, embankment, delineators and existing signs resulting from such indiscriminate use shall be repaired and/or restored by the Contractor, at no expense to the State, and to the satisfaction of the Engineer.

Work activities during non-daylight hours are subject to prior approval.

The bottom of signs on portable or temporary supports shall not be less than seven feet above the pavement in urban areas and one foot above the pavement in rural areas. Portable sign supports may be used as long as the duration is less than 3 days. If the duration is more than 3 days the signs shall be on fixed supports.

All breakaway sign supports shall comply with FHWA NCHRP 350 crash-worthy requirements. The Contractor shall provide post installation details at the preconstruction meeting for all steel post breakaway sign support assemblies.

The plan shown quantity of 1 each for Portable Traffic Signal System shall include both signals necessary for the required site.

4" TEMPORARY PAVEMENT MARKING TAPE TYPE 2

Temporary pavement marking shall consist of 4" Temporary Pavement Marking Tape Type 2 applied and maintained during work at Structure No. 58-086-251 per Standard Plate 634.26.

Temporary road markers may be used in place of the temporary pavement marking tape per the approval of the Engineer with the exception of the 24" Stop Bars.

The temporary pavement marking tape shall be kept clean and visible at all times.

The temporary pavement marking tape will be paid for one time only at each location.

REMOVE EXISTING PAVEMENT MARKINGS

Prior to application of the epoxy chip seals, the Contractor shall completely remove the existing pavement marking paint from the bridge decks. The existing pavement marking consists of 4" yellow pavement marking paint for the centerline skips and 4" white pavement marking paint for the edge lines.

The removal of the existing pavement marking shall be performed in conjunction with the surface preparation operations required per the Special Provision For Epoxy Chip Seal. The pavement marking shall be removed by scraping, shot blasting, abrasive blasting, light grinding, compressed air, or other methods approved by the Engineer.

All costs associated with removing the existing pavement marking paint shall be incidental to the contract unit price per square yard for ABRASIVE BLASTING OF BRIDGE DECK. Separate payment will not be made for removal of the existing pavement marking.

PERMANENT PAVEMENT MARKING

Upon completion of the epoxy chip seals, the Contractor shall install white/yellow pavement marking paint across the bridge decks in a manner which aligns with the pavement marking on the roadway and to the satisfaction of the Engineer. The centerline skips shall consist of a 10 foot long 4" yellow line placed every 40 feet, the outside edge lines shall be 4" white solid line.

The pavement marking paint shall be applied at a minimum rate of 1 gallon per 200 feet of 4 inch wide line. The glass beads shall be applied on the wet paint lines at a minimum rate of 8 pounds of glass beads per gallon of paint.

Immediately prior to applying the pavement marking paint, any debris or loose aggregate shall be removed by brooming, high pressure air, vacuuming, or other methods approved by the Engineer.

The application of pavement marking paint may not begin until 2 calendar days following completion of the epoxy chip seal and shall be completed within 12 calendar days following completion of the epoxy chip seal. For each working day the application of pavement marking paint remains uncompleted after the 10 calendar days, the Contractor will be assessed liquidated damages at the rate of \$250.00 per day. This liquidated damage provision applies up to the Contract Completion Date, as extended. After the completion date, liquidated damages will be assessed in accordance with Section 8.7 of the Standard Specifications, until the permanent pavement marking is completed, even though the project may be open to traffic.

All costs associated with furnishing/installing the pavement marking paint and preparing the bridge deck surfaces for painting shall be incidental to the contract unit price per foot for PAVEMENT MARKING PAINT, 4" WHITE and PAVEMENT MARKING PAINT, 4" YELLOW.

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WASTE DISPOSAL SITE

The Contractor will be required to furnish a site(s) for the disposal of construction/demolition debris generated by this project.

Construction/demolition debris may not be disposed of within the State ROW.

The waste disposal site(s) shall be managed and reclaimed in accordance with the following from the General Permit for Highway, Road, and Railway Construction/Demolition Debris Disposal Under the South Dakota Waste Management Program issued by the Department of Environment and Natural Resources.

The waste disposal site(s) shall not be located in a wetland, within 200 feet of surface water, or in an area that adversely affects wildlife, recreation, aesthetic value of an area, or any threatened or endangered species, as approved by the Engineer.

If the waste disposal site(s) is located such that it is within view of any ROW, the following additional requirements shall apply:

1. Construction/demolition debris consisting of concrete, asphalt concrete, or other similar materials shall be buried in a trench completely separate from wood debris. The final cover over the construction/demolition debris shall consist of a minimum of 1 foot of soil capable of supporting vegetation. Waste disposal sites provided outside of the State ROW shall be seeded in accordance with Natural Resources Conservation Service recommendations. The seeding recommendations may be obtained through the appropriate County NRCS Office. The Contractor shall control the access to waste disposal sites not within the State ROW through the use of fences, gates, and placement of a sign or signs at the entrance to the site stating "No Dumping Allowed".
2. Concrete and asphalt concrete debris may be stockpiled within view of the ROW for a period of time not to exceed the duration of the project. Prior to project completion, the waste shall be removed from view of the ROW or buried and the waste disposal site reclaimed as noted above.

The above requirements will not apply to waste disposal sites that are covered by an individual solid waste permit as specified in SDCL 34A-6-58, SDCL 34A-6-1.13, and ARSD 74:27:10:06.

Failure to comply with the requirements stated above may result in civil penalties in accordance with South Dakota Solid Waste Law, SDCL 34A-6-1.31.

All costs associated with furnishing waste disposal site(s), disposing of waste, maintaining control of access (fence, gates, and signs), and reclamation of the waste disposal site(s) shall be incidental to the various contract items.

BENT CAP RISER REPAIR (Str. No. 58-086-251)

Girder G8 (2nd girder in from the south side of the bridge deck) at Bent No 2 shall be supported by temporary supports during the entire time the Bent Cap Riser is being repaired. The nuts on the anchor bolts at locations not being repaired must be loosened to allow for movement due to girder jacking at adjacent locations. The temporary supports shall be capable of supporting a reaction of 22 kips without settlement for the period of construction and shall be able to support the girder while allowing for the longitudinal girder movements due to temperature induced expansion and contraction. Any jacking shall be limited to the absolute minimum amount required, as approved by the Engineer, to transfer girder reactions from the existing bearings to the temporary girder supports. Caution shall be exercised when transferring the girder reaction from the existing bearings to the temporary girder supports to insure that no deck concrete, steel girder or concrete diaphragm damage will occur due to the jacking procedure. The temporary girder supports shall be a solid support system that does not rely on hydraulics to support the load the entire time that the girders need to be supported. A steel bearing plate shall be placed between the jack and bottom flange and shall have a minimum surface area of 144 square inches and a thickness of 1 inch. Any girder supported by jacking shall not be allowed to transfer any portion of its load to the newly constructed Bent Cap Riser until the newly constructed Bent Cap Riser has attained a minimum compressive strength of 3500 psi. The Contractor shall be required to submit a detailed set of plans for his temporary girder supports, including the location of all supports, to the Office of Bridge Design through the proper channels for approval.

The points of girder support shall be kept as close to the end of the girder as is possible to still adequately perform the construction required.

After the temporary girder supports have been established, the existing Bent Cap Riser shall be removed and rebuilt to the dimensions detailed on Sheet No 11 of 36.

A new steel bearing plate 0'-6" x 1'-9" x 3/4" shall be furnished and installed as detailed on sheet 11 of 36. The plate shall conform to the requirements of ASTM A709, Grade 36. The plate shall be shop painted in accordance with Section 411 of the Construction Specifications. The color of the top coat shall match the existing structure and be approved by the Engineer.

Anchor bolts 3/4 inch in diameter x 1'-7" long shall be installed in the new bent cap riser and drilled into the existing bent cap as detailed on sheet 11 of 36 to attach the new steel plate to the bent cap riser. Threaded rods shall be used for this purpose. 3/4 inch diameter x 4" threaded rods shall be utilized to attach the new steel plate to the girder. A thread locking compound shall be utilized on the portion of the threaded rod which penetrates into the new steel plate. The rods shall be fully threaded. Both sets of threaded rods shall conform to the requirements of ASTM A307 or an approved equal. Each threaded rod shall be furnished with a hardened washer and lock nut. The threaded rods shall be galvanized in accordance with Section 972 of the Construction Specifications.

The elevation of the new Bent Cap Riser shall be such that the existing elevations at the top of the deck slab are maintained after all Bent Cap Riser repair work is completed.

BENT CAP RISER REPAIR (Str. No. 58-086-251) (CONTINUED)

Before the bearing device is lowered onto the new Bent Cap Riser a 15/64 inch thick layer of preformed fabric pad shall be placed between the Bent Cap Riser and the bearing device. The material shall be composed of multiple layers of 8-ounce cotton duck impregnated and bound with high-quality natural rubber or of equivalent and equally suitable materials compressed into resilient pads of uniform thickness. The number of plies shall be such as to produce the specified thickness, after compression and vulcanizing. The finished pads shall withstand compression loads perpendicular to the plane of the laminations of not less than 10,000 pounds per square inch without detrimental reduction in thickness or extrusion.

The cost of furnishing and installing the temporary girder support, including jacking the girders and eventual removal of the support system shall be incidental to the contract lump sum price for "Jack Superstructure, Steel Girder Bridge".

All costs associated with furnishing and installing the 0'-6" x 1'-9" x 3/4" plate, the 3/4" diameter x 4" threaded rods and the fabric pads shall be incidental to the contract lump sum price for "Jack Superstructure, Steel Girder Bridge".

CONCRETE BREAKOUT (Str. No.58-086-251)

Remove all loose or broken concrete and breakout to sound concrete to the limits shown by the plans, as approved by the Engineer. Breakout limits shall be defined with a 3/4" deep sawcut where practical, as approved by the Engineer. Reinforcing steel that is exposed and is scheduled for use in the new construction shall be cleaned and straightened to the satisfaction of the Engineer. Use chipping hammers not heavier than 15 pound class for concrete removal around rebar. Care shall be taken not to damage the existing reinforcing steel during concrete breakout. Any reinforcing steel that is damaged during concrete breakout shall be replaced or repaired, as approved by the Engineer, by the Contractor at no cost to the Department. The existing reinforcing steel that is exposed during concrete breakout shall be epoxy coated in accordance with the "Epoxy Coating Existing Reinforcing Steel" notes.

The bent cap riser under girder 9 has been replaced previously. Breakout limits as shown in the plans may need to be adjusted/extended to avoid leaving a small section of the original concrete riser between the previous repair under girder 9 and the new repair under girder 8.

All broken out concrete shall be disposed of by the Contractor at a site approved by the Engineer.

During concrete removal operations, no broken out concrete shall be allowed to fall into the river.

All costs associated with breaking out and removal of concrete, and any incidentals including labor, equipment and materials necessary to complete the construction outlined by these plans shall be incidental to the contract unit price per cubic yard for "Breakout Structural Concrete".

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EPOXY COATING EXISTING REINFORCING STEEL (Str. No. 58-086-251)

The existing resteel in the Bent Cap Riser that is exposed during concrete breakout shall be epoxy coated in the field.

The reinforcing steel shall be abrasive blasted clean and then epoxy coated. The epoxy coating shall be inert in concrete and compatible with the coating applied to the new epoxy coated reinforcing steel. This coating shall be the epoxy touch up coating material supplied by an epoxy coating manufacturer who supplies coating material for new epoxy coated reinforcing steel. The abrasive blasted reinforcing steel shall be coated promptly and before detrimental oxidation occurs. The coating shall be allowed to cure for 24 hours or as per the manufacturer's recommendations, whichever is more stringent, before concrete can be placed. These bars shall be clean and free from all surface contaminants before coating.

The cost of cleaning and epoxy coating the existing reinforcing steel shall be incidental to the various bid items.

INSTALL DOWEL IN CONCRETE

The 3/4" diameter x 1'-7" long anchor bolts used to attach the new steel plate to the bent cap riser shall be drilled into the bent cap and epoxied in accordance with these notes.

Holes drilled in the existing concrete shall be true and normal or as shown in the plans. Care shall be taken not to damage the existing reinforcing steel. The Contractor can expect to encounter and have to drill through reinforcing steel when installing the dowels.

The epoxy resin mixture shall be of a type for bonding steel to hardened concrete and shall conform to AASHTO M235 Type IV, (Equivalent to ASTM C881, Type IV).

The diameter of the drilled holes shall not be less than 1/8 inch greater, nor more than 3/8 inch greater than the diameter of the anchor bolts or as per the Manufacturer's recommendations. The drilled holes shall be blown out with compressed air using a device that will reach the back of the hole to ensure that all debris or loose material has been removed prior to epoxy injection.

Mix epoxy resin as recommended by the Manufacturer and apply by an injection method as approved by the Engineer. Beginning at the back of the drilled holes, fill the holes 1/3 to 1/2 full of epoxy, or as recommended by the Manufacturer, prior to insertion of the steel bar. Rotate the steel bar during installation to eliminate voids and ensure complete bonding of the bar. Insertion of the bars by the dipping or painting method will not be allowed.

No loads shall be applied to the epoxy grouted anchor bolts until the epoxy resin has had sufficient time to cure as specified by the epoxy resin manufacturer.

The cost of epoxy resin, the 3/4" diameter x 1'-7" anchor bolts, installation and other incidental items shall be incidental to the contract unit price per each for "Install Dowel in Concrete".

QUICK SET CONCRETE FOR BENT CAP RISER REPAIR (Str. No.58-086-251)

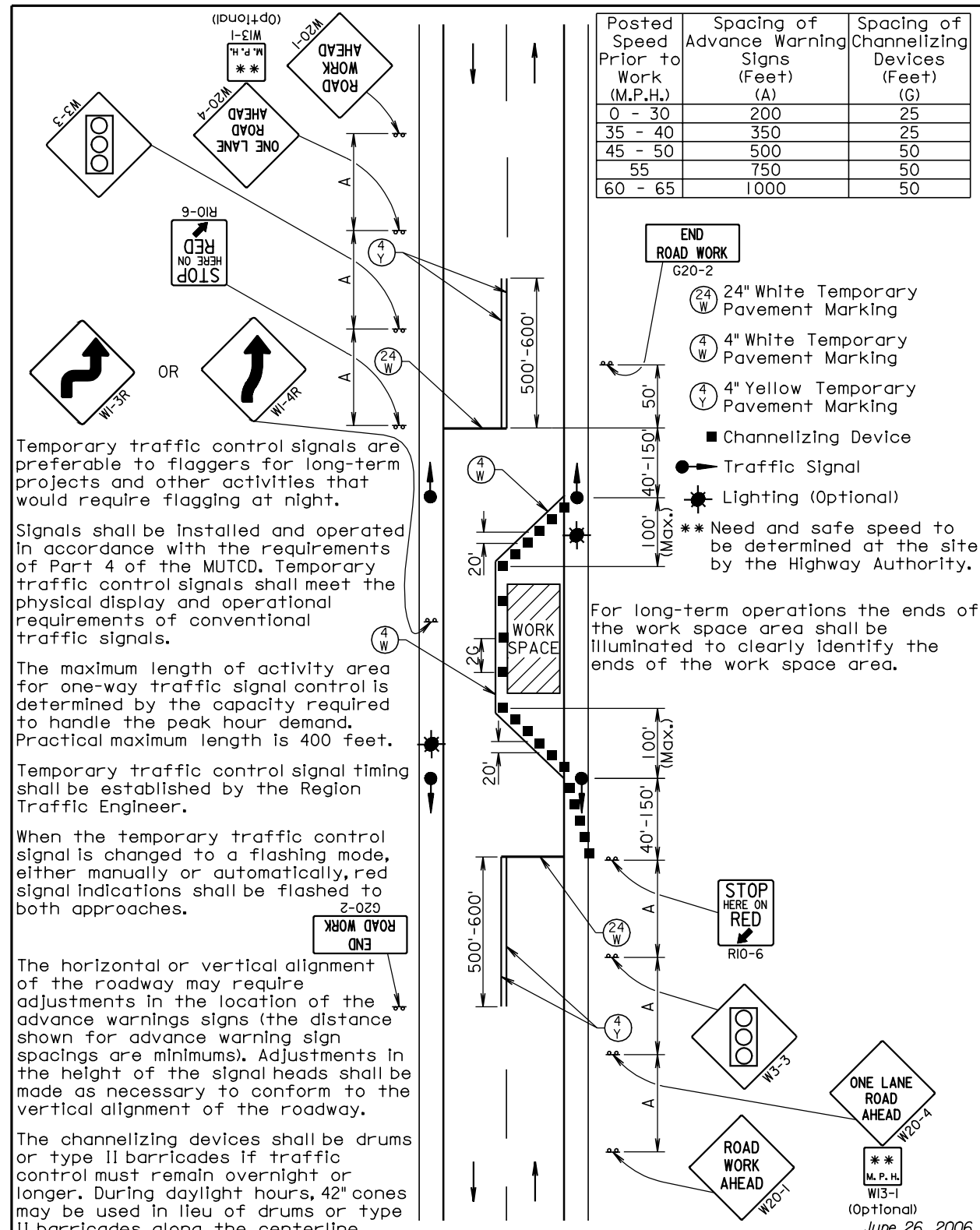
1. The concrete patching material shall be an approved product and shall attain a minimum 28 day compressive strength of 5000 psi. The concrete patching material shall be extended with aggregate of the quality, size and gradation specified in the manufacturer's technical literature. Two types of approved patching material are:

Speed Crete ® Red Line
 Tamms Industries
 3835 State Route 72
 Kirkland, IL 60146
 Phone: 800-862-2667
 Fax: 815-522-2323
 Web site: www.tamms.com

Thorite ® Rapid Vertical
 ChemRex Inc.
 889 Valley Park Drive
 Shakopee, MN 55379
 Phone: 800-433-9517
 Web site: www.chemrex.com

Use one of the above patching products, or equal as approved by the Office of Bridge Design. Whichever concrete patching product is chosen the Contractor shall provide technical literature to the Engineer prior to its use.

2. All of the manufacturers specifications will be followed for the final surface preparation, addition of aggregate, mixing, placement, curing, and temperature limits of the surrounding material and the concrete patch material. Curing shall be in accordance with note number 3 unless the manufacturer's requirements are more stringent.
3. Concrete repairs shall be cured by the wet cure method for a minimum of 7 days or until 70% of the 28 day compressive strength has been reached, whichever is less. The 28 day compressive strength shall be that listed in the manufacturer's technical literature. The Contractor shall submit a plan for application of curing materials and cold weather concrete protection, for approval, to the Engineer with a copy to the Bridge Construction Engineer.
4. Areas to be patched must be abrasive blasted and cleaned immediately prior to priming and patching. All loose materials must be removed by sweeping and blowing out with clean, dry, oil free compressed air at 90 psi. When the clean and dry areas have been approved by the Engineer, they must be prepared in accordance with the concrete patching material manufacturers recommendations.
5. Due to the size of the repair area additional aggregate will be required in the patching material. Care shall be taken to follow the manufacturers specifications.
6. The cost for concrete, cleaning, curing, cold weather protection and any other incidental items required to complete the work shall incidental to the contract unit price per cubic foot for "Concrete Patching Material".



Posted Speed Prior to Work (M.P.H.)	Spacing of Advance Warning Signs (Feet) (A)	Spacing of Channelizing Devices (Feet) (G)
0 - 30	200	25
35 - 40	350	25
45 - 50	500	50
55	750	50
60 - 65	1000	50

- END ROAD WORK**
G20-2
- 24" White Temporary Pavement Marking
 - 4" White Temporary Pavement Marking
 - 4" Yellow Temporary Pavement Marking
 - Channelizing Device
 - Traffic Signal
 - Lighting (Optional)
- ** Need and safe speed to be determined at the site by the Highway Authority.

Temporary traffic control signals are preferable to flaggers for long-term projects and other activities that would require flagging at night.

Signals shall be installed and operated in accordance with the requirements of Part 4 of the MUTCD. Temporary traffic control signals shall meet the physical display and operational requirements of conventional traffic signals.

The maximum length of activity area for one-way traffic signal control is determined by the capacity required to handle the peak hour demand. Practical maximum length is 400 feet.

Temporary traffic control signal timing shall be established by the Region Traffic Engineer.

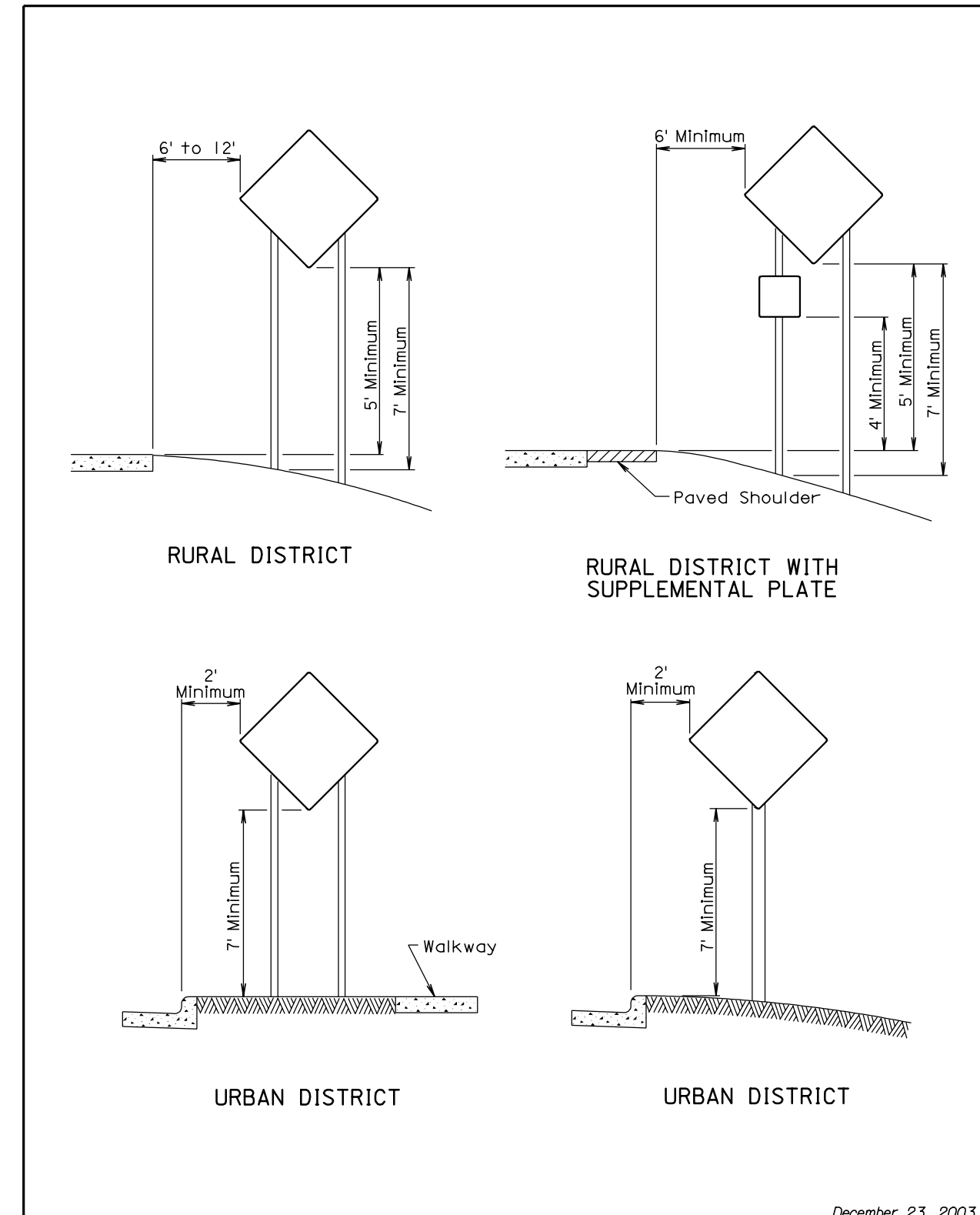
When the temporary traffic control signal is changed to a flashing mode, either manually or automatically, red signal indications shall be flashed to both approaches.

The horizontal or vertical alignment of the roadway may require adjustments in the location of the advance warnings signs (the distance shown for advance warning sign spacings are minimums). Adjustments in the height of the signal heads shall be made as necessary to conform to the vertical alignment of the roadway.

The channelizing devices shall be drums or type II barricades if traffic control must remain overnight or longer. During daylight hours, 42" cones may be used in lieu of drums or type II barricades along the centerline.

For long-term operations the ends of the work space area shall be illuminated to clearly identify the ends of the work space area.

<p>SDDOT</p> <p>Published Date: 2nd Qtr. 2007</p>	<p>GUIDES FOR TRAFFIC CONTROL DEVICES LANE CLOSURE USING TRAFFIC SIGNALS</p>	<p>PLATE NUMBER 634.26</p>
		<p>Sheet 1 of 1</p>



<p>SDDOT</p> <p>Published Date: 2nd Qtr. 2007</p>	<p>BREAKAWAY SIGN SUPPORTS (Typical Construction Signing)</p>	<p>PLATE NUMBER 634.85</p>
		<p>Sheet 1 of 1</p>

December 23, 2003

ITEMIZED LIST FOR TRAFFIC CONTROL PCN i0p1

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2	36" x 18"	END ROAD WORK	2	17	34
R10-6	24" x 36"	STOP HERE ON RED	2	20	40
W1-4	48" x 48"	REVERSE CURVE SIGN (LEFT OR RIGHT)	1	34	34
W3-3	48" x 48"	SIGNAL AHEAD (SYMBOL)	2	34	68
W20-1	48" x 48"	ROAD WORK ##### FT. OR AHEAD	2	34	68
W20-4	48" x 48"	ONE LANE ROAD ##### FT. OR AHEAD	2	34	68
TOTAL UNITS					312

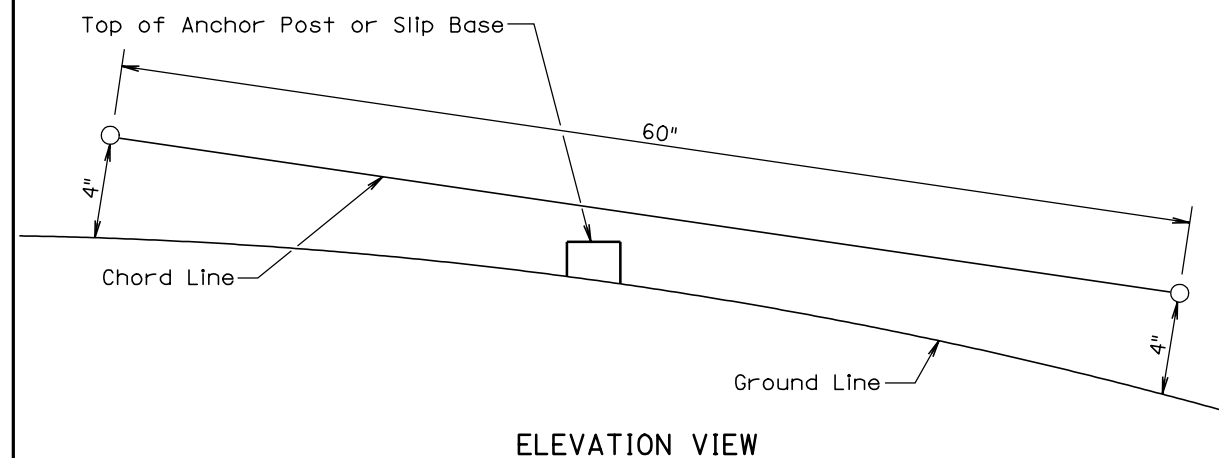
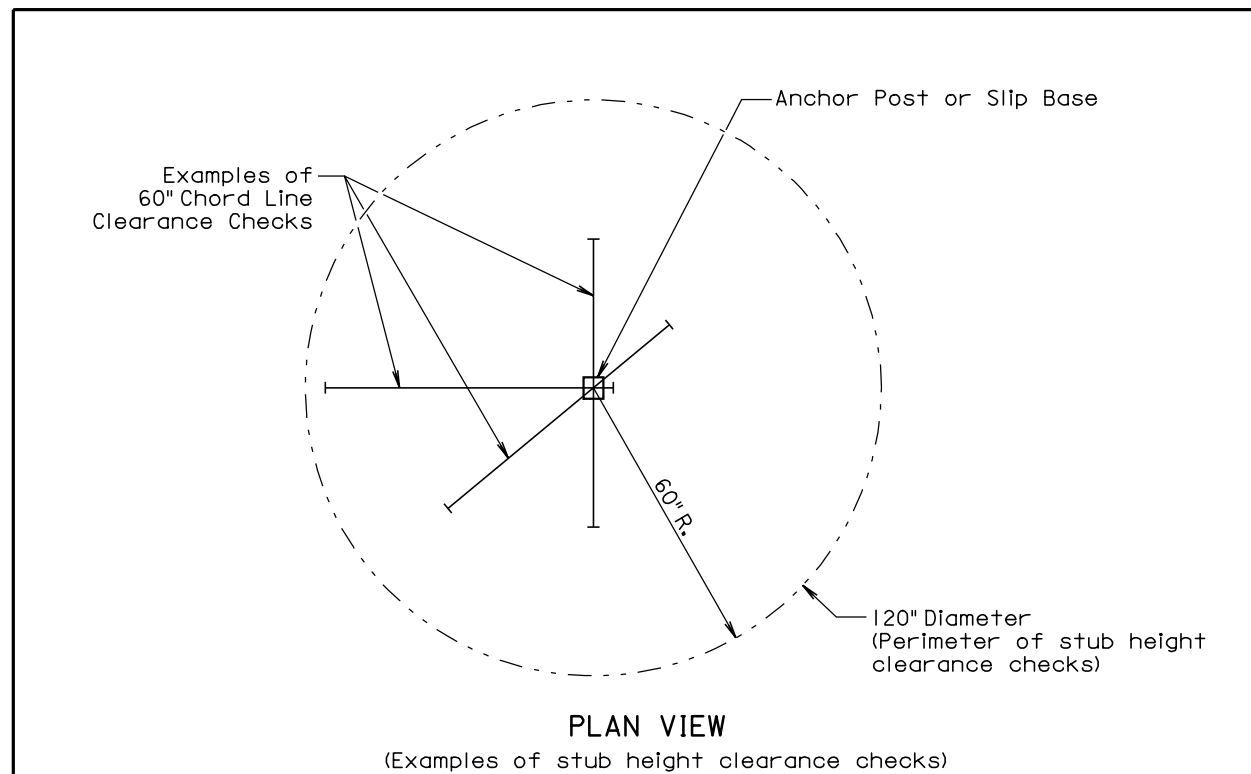
ITEMIZED LIST FOR TRAFFIC CONTROL PCN i0ny

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2	36" x 18"	END ROAD WORK	2	17	34
W20-1	48" x 48"	ROAD WORK ##### FT. OR AHEAD	2	34	68
W20-4	48" x 48"	ONE LANE ROAD ##### FT. OR AHEAD	2	34	68
W20-7a	48" x 48"	FLAGGER	2	34	68
W21-5	48" x 48"	SHOULDER WORK	2	34	68
TOTAL UNITS					306

ITEMIZED LIST FOR TRAFFIC CONTROL PCN i0nz, i0p0, i0p2, i0p3, i0p4, i0p5, i0p6 & i0p7

SIGN CODE	SIGN SIZE	DESCRIPTION	NUMBER REQUIRED	UNITS PER SIGN	UNITS
G20-2	36" x 18"	END ROAD WORK	16	17	272
W20-1	48" x 48"	ROAD WORK ##### FT. OR AHEAD	16	34	544
W20-4	48" x 48"	ONE LANE ROAD ##### FT. OR AHEAD	16	34	544
W20-7a	48" x 48"	FLAGGER	16	34	544
TOTAL UNITS					1904

If a sign is required on a project and not listed in the above inventory, the units per sign will be determined as follows:
 Signs 36" x 36" will be measured at 27 units each and signs 48" x 48" will be measured at 34 units each, otherwise:
 If a sign measures less than 25" high and 25" wide the units per sign will be computed as sign size (sq ft) x 3.
 If a sign measures between 23H" and 37H" the units per sign will be computed as sign size (sq ft) x 1.2 +15.



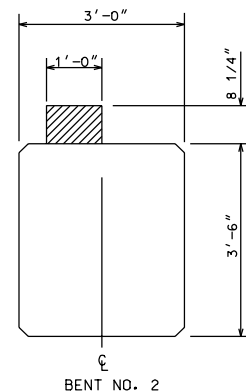
GENERAL NOTES:

The top of anchor posts and slip bases SHALL NOT extend above a 60" chord line within a 120" diameter circle around the post with ends 4" above the ground.

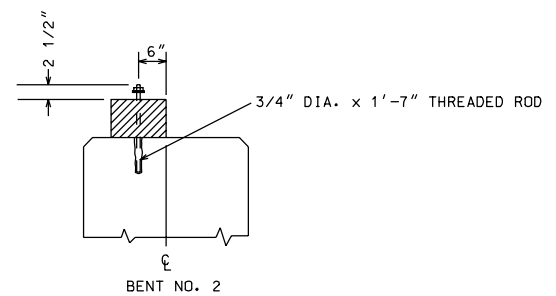
At locations where there is curb and gutter adjacent to the breakaway sign support, the stub height shall be a maximum of 4" above the ground line at the localized area adjacent to the breakaway support stub.

The 4" stub height clearance is not necessary for U-channel lap splices where the support is designed to yield (bend) at the base.

July 1, 2005

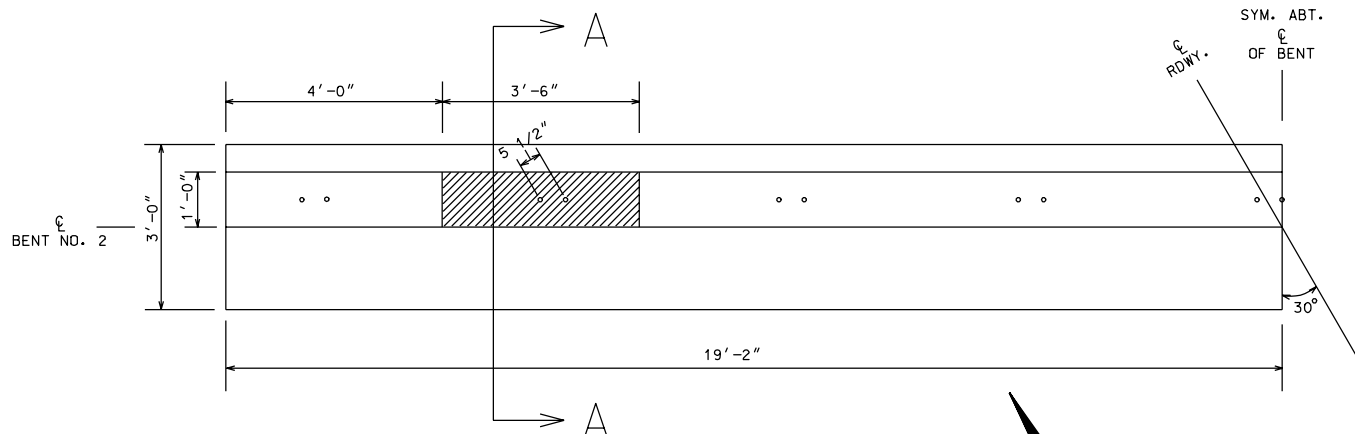


LONGITUDINAL VIEW



SEC A-A

NOTE: BEARING PLATES NOT SHOWN.

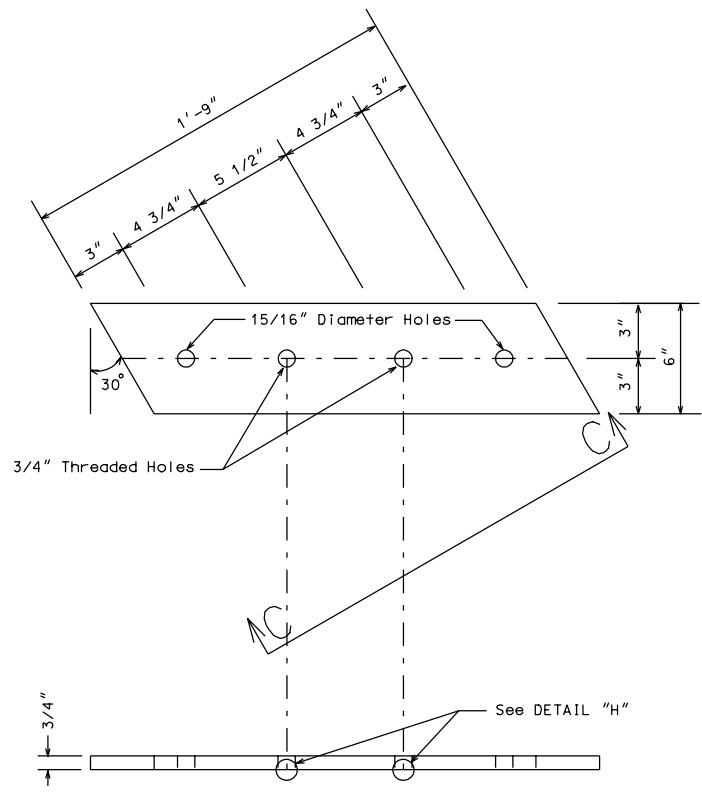


HALF PLAN-RISER BENT 2

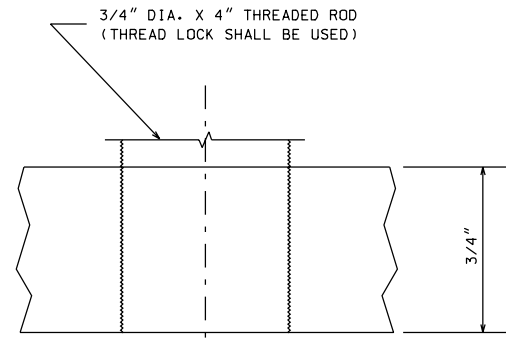
Crosshatched area represents concrete removal area.

NOTE: STEEL REINFORCEMENT NOT SHOWN.
SEE ORIGINAL CONSTRUCTION PLANS FOR
STEEL REINFORCEMENT DETAIL.

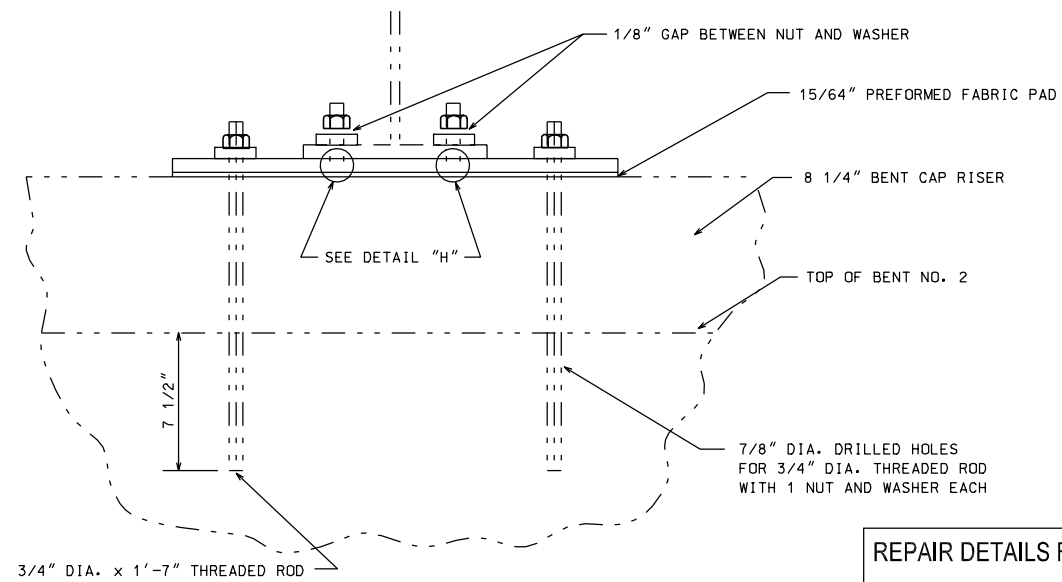
REPAIR DETAILS FOR BENT CAP RISER
STR. NO. 58-086-251
US 212
OVER TURTLE CREEK
SPINK COUNTY



NEW STEEL PLATE - BENT 2



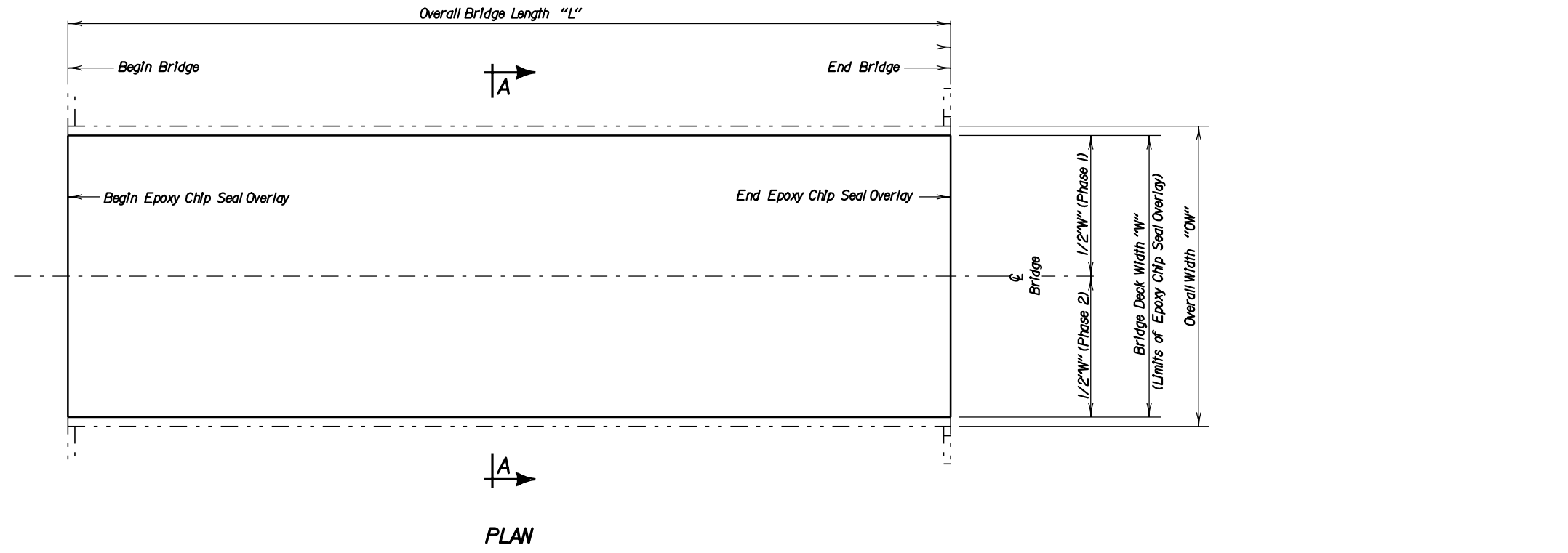
DETAIL "H"



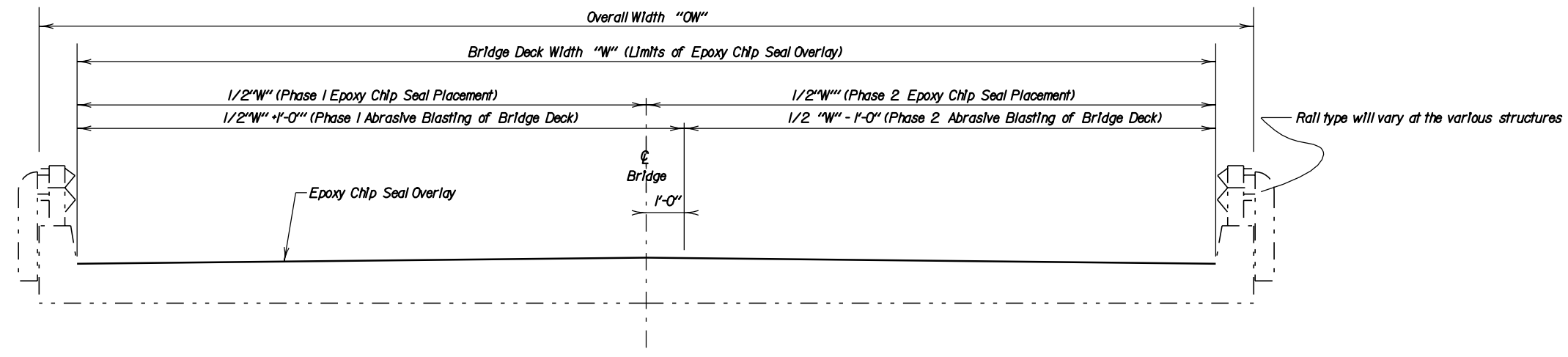
SEC C-C

NOTE: STEEL REINFORCEMENT NOT SHOWN.
SEE ORIGINAL CONSTRUCTION PLANS FOR
STEEL REINFORCEMENT DETAIL.

REPAIR DETAILS FOR BENT CAP RISER
STR. NO. 58-086-251
US 212
OVER TURTLE CREEK
SPINK COUNTY



PLAN



SECTION A - A

PLOT SCALE - 0.154733:1.000000

PLOT NAME - DECKOVERLAYLAYOUT

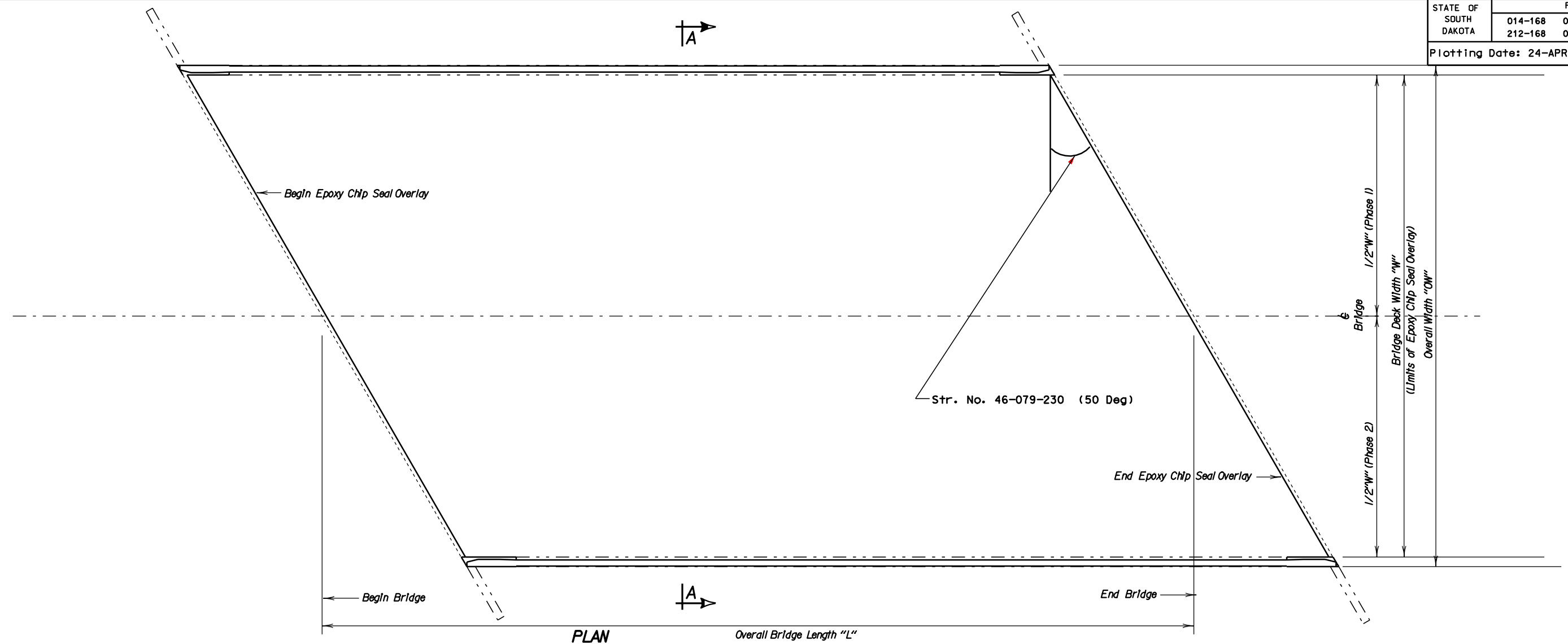
FILE - H:\PLANS\2007 EPOXY CHIP SEAL\DECKOVERLAYLAYOUT.DGN

PLOTTED FROM - TRBRINT12

Str. No.	Route	MRM	Bridge Deck Width "W"	Overall Width "OW"	Overall Bridge Length "L"	Abrasive Blasting of Bridge Deck (SqYd)	Bridge Deck Epoxy Chip Seal (SqYd)	Concrete Patching Material (CuFt)	Concrete Removal, Class A (SqYd)	Concrete Removal, Class B (SqYd)	Remove and Replace Deteriorated Concrete Location & Comments
09-094-080	SD 34	272.07	30' - 0''	33' - 2''	62' - 0''	206.7	206.7	0	0	0	
09-290-063	SD 45	82.77	30' - 0''	34' - 0''	54' - 0''	180.0	180.0	0	0	0	
30-160-442	SD 45	93.02	30' - 0''	32' - 4''	97' - 6''	325.0	325.0	0	0	0	
19-070-046	SD 27	208.37	36' - 0''	38' - 8''	163' - 0''	652.0	652.0	0	0	0	
19-070-089	SD 27	204.05	36' - 0''	38' - 8''	93' - 0''	372.0	372.0	0	0	0	
46-065-100	SD 10	316.70	30' - 0''	33' - 2''	53' - 8''	178.9	178.9	0	0	0	
46-110-123	SD 27	228.45	38' - 0''	40' - 8''	86' - 6''	365.2	365.2	0	0	0	

PLOT SCALE - 0.154528+1.000000

STATE OF SOUTH DAKOTA	PROJECT			SHEET NO.	TOTAL SHEETS
	014-168 212-168	034-168 027-168	045-168 010-168	13	36
Plotting Date: 24-APR-2007					



SECTION A - A

Str. No.	Route	MRM	Bridge Deck Width "W"	Overall Width "OW"	Overall Bridge Length "L"	Abrasive Blasting of Bridge Deck (SqYd)	Bridge Deck Epoxy Chip Seal (SqYd)	Concrete Patching Material (CuFt)	Concrete Removal, Class A (SqYd)	Concrete Removal, Class B (SqYd)	Remove and Replace Deteriorated Concrete Location & Comments
46-079-230	SD 27	214.54	36' - 0''	38' - 8''	94' - 1 3/8''	376.4	376.4	0	0	0	

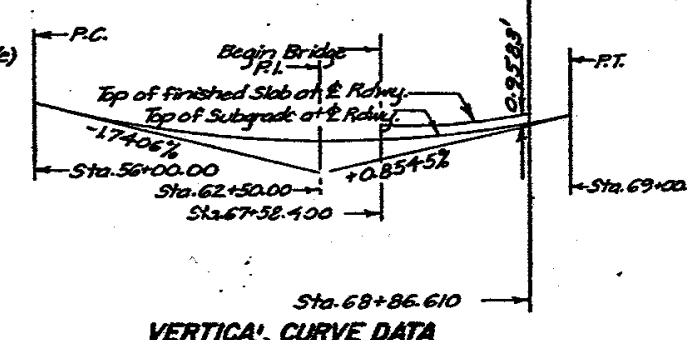
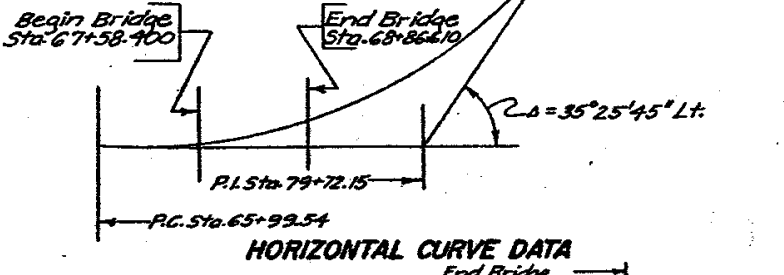
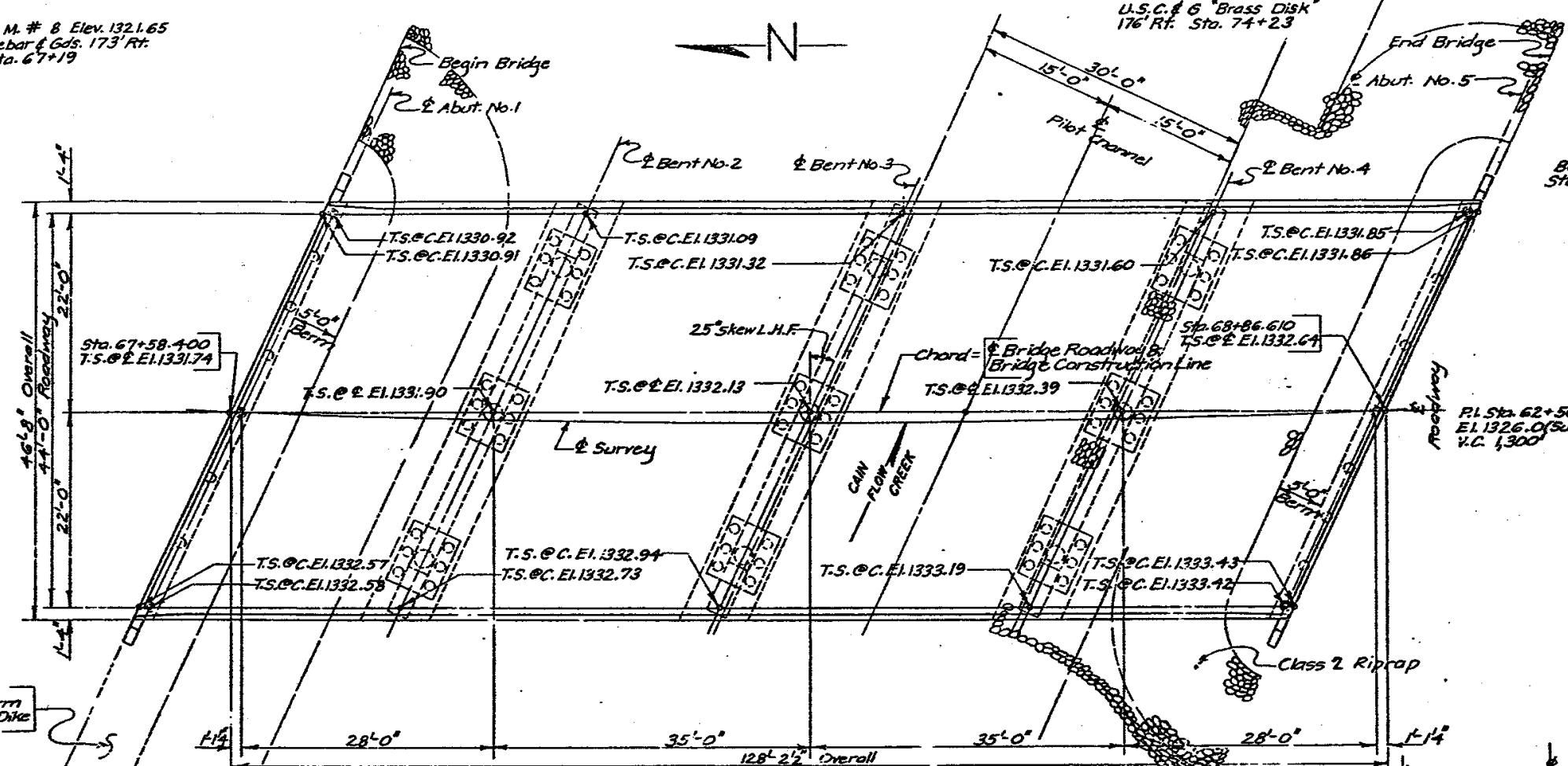
PLOTTED FROM - TRBRINT12

FILE - H:\PLANS\2007 EPOXY CHIP SEAL\DECKOVERLAYLAYOUT.DGN PLOT NAME - DECKOVERLAYLAYOUT

B.M. # 8 Elev. 1321.65
Rebar & Gds. 173' Rt.
Sta. 67+19

B.M. No. M Elev. 1335.37
U.S.C. # 6 Brass Disk
176' Rt. Sta. 74+23

Construction
P.C. Sta. 65+91
P.I. Sta. 79+7
R.T. Sta. 92+56.12 D = 35° 25' 45" Lt.
D = 1'-20"
T = 1372.61'
R = 4297.18'
L = 2657.18'



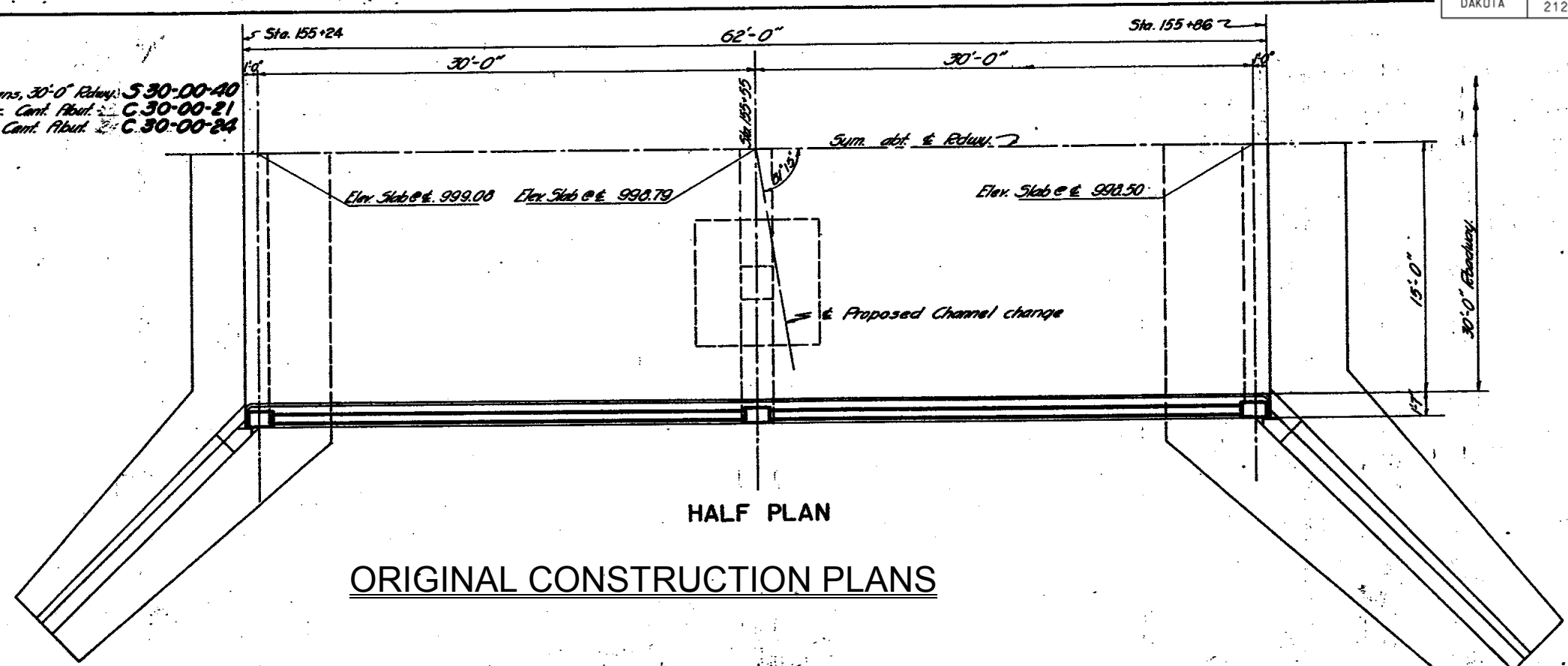
PLAN
(Bridge to be built on chord from Begin to End Bridge)

Q	250	3550	C.F.S.
A	1	390	Sq. Ft.
V	1	9.1	f.p.s.
G	100	52.00	C.F.S.

NOTE:
T.S. @ E. El. = Top of Slab at Centerline Elevation
T.S. @ C. El. = Top of Slab at Curb Elevation

Abut. No. 1	Bent No. 2	Bent No. 3	Bent No. 4	Abut. No. 5
*E11330.921	*E11331.749	*E11331.749	*E11332.278	*E11332.458
*E11332.579	*E11331.802	*E11331.802	*E11332.033	*E11332.529
*E11330.978	*E11331.802	*E11331.802	*E11332.033	*E11332.529
*E11332.621	*E11331.849	*E11331.849	*E11332.081	*E11332.577
*E11331.020	*E11331.871	*E11331.871	*E11332.129	*E11332.625
*E11332.769	*E11331.904	*E11331.904	*E11332.177	*E11332.673
*E11331.051	*E11331.967	*E11331.967	*E11332.225	*E11332.721
*E11331.086	*E11331.967	*E11331.967	*E11332.273	*E11332.769
*E11332.725	*E11332.033	*E11332.033	*E11332.321	*E11332.817
*E11331.152	*E11332.081	*E11332.081	*E11332.369	*E11332.865
*E11332.786	*E11332.129	*E11332.129	*E11332.417	*E11332.913
*E11331.221	*E11332.177	*E11332.177	*E11332.465	*E11332.961
*E11332.849	*E11332.225	*E11332.225	*E11332.513	*E11333.009
*E11331.273	*E11332.273	*E11332.273	*E11332.561	*E11333.057
*E11332.895	*E11332.321	*E11332.321	*E11332.609	*E11333.105
*E11331.324	*E11332.369	*E11332.369	*E11332.657	*E11333.153
*E11332.940	*E11332.417	*E11332.417	*E11332.705	*E11333.201
*E11331.401	*E11332.465	*E11332.465	*E11332.753	*E11333.249
*E11333.011	*E11332.513	*E11332.513	*E11332.801	*E11333.297
*E11333.071	*E11332.561	*E11332.561	*E11332.849	*E11333.345
*E11331.478	*E11332.609	*E11332.609	*E11332.897	*E11333.393
*E11333.083	*E11332.657	*E11332.657	*E11332.945	*E11333.441
*E11331.537	*E11332.705	*E11332.705	*E11333.000	*E11333.490
*E11333.156	*E11332.753	*E11332.753	*E11333.055	*E11333.538
*E11331.599	*E11332.801	*E11332.801	*E11333.110	*E11333.586
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*E11331.739	*E11333.000	*E11333.000	*E11333.330	*E11333.778
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*E11337.211				

Index of Bridge Sheets:
 Sheet 1 - General Drawing
 Sheet 2 - Std I-Beam Viaduct, 20'-40' Spans, 30'-0" Rdwy. S 30-00-40
 Sheet 3 - Details of Reinforced Conc. Cant. Abut. C 30-00-21
 Sheet 4 - Details of Reinforced Conc. Cant. Abut. C 30-00-22

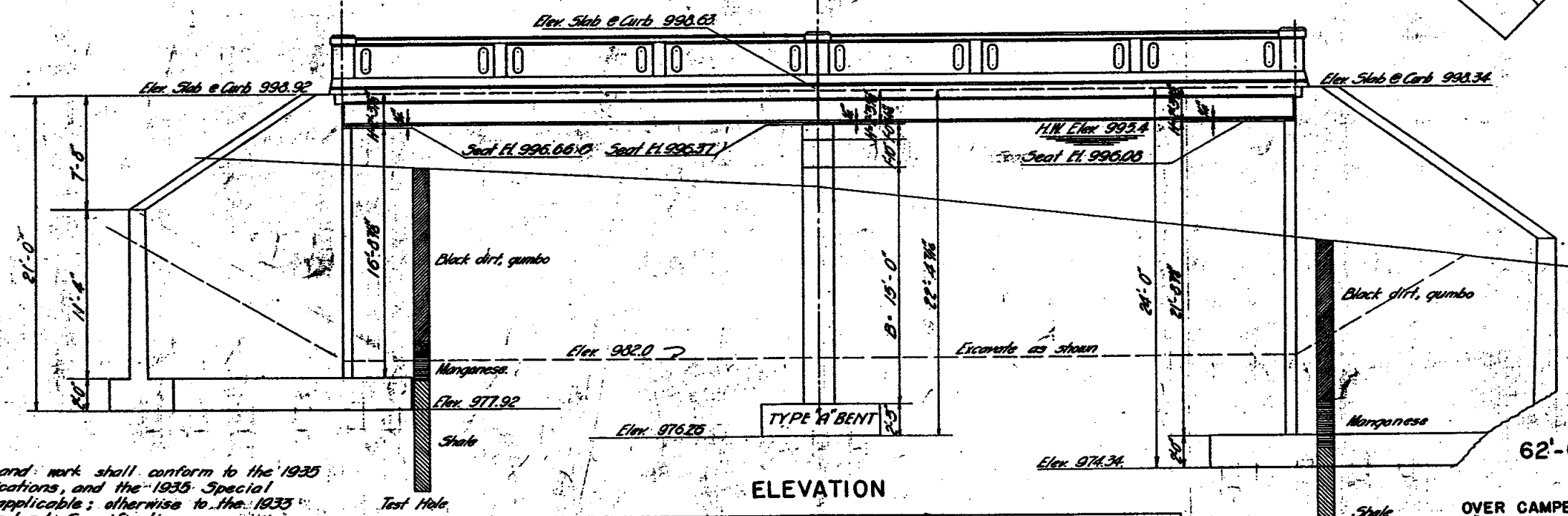


HALF PLAN

ORIGINAL CONSTRUCTION PLANS

B.M. No. 12 Elev. 998.51
 2" x 2" Hub 50' Left
 Sta. 153+00

B.M. No. 12 A Elev. 992.94
 Spike in trees 50' Rt.
 Sta. 158+20



ELEVATION

All materials and work shall conform to the 1935
 R.A.S.H.O. Specifications, and the 1935 Special
 Provisions where applicable; otherwise to the 1935
 South Dakota Standard Specifications.

Structure No. 09-094-080

GENERAL DRAWING
 62'-0" I-BEAM VIADUCT
 30'-0" ROADWAY

OVER CAMPBELL CREEK SEC. 8-17 T107N R71W
 STA. 155+24 TO STA. 155+86 E.A.P. 182B

BUFFALO COUNTY
 SOUTH DAKOTA
 STATE HIGHWAY COMMISSION
 1935

QUANTITIES

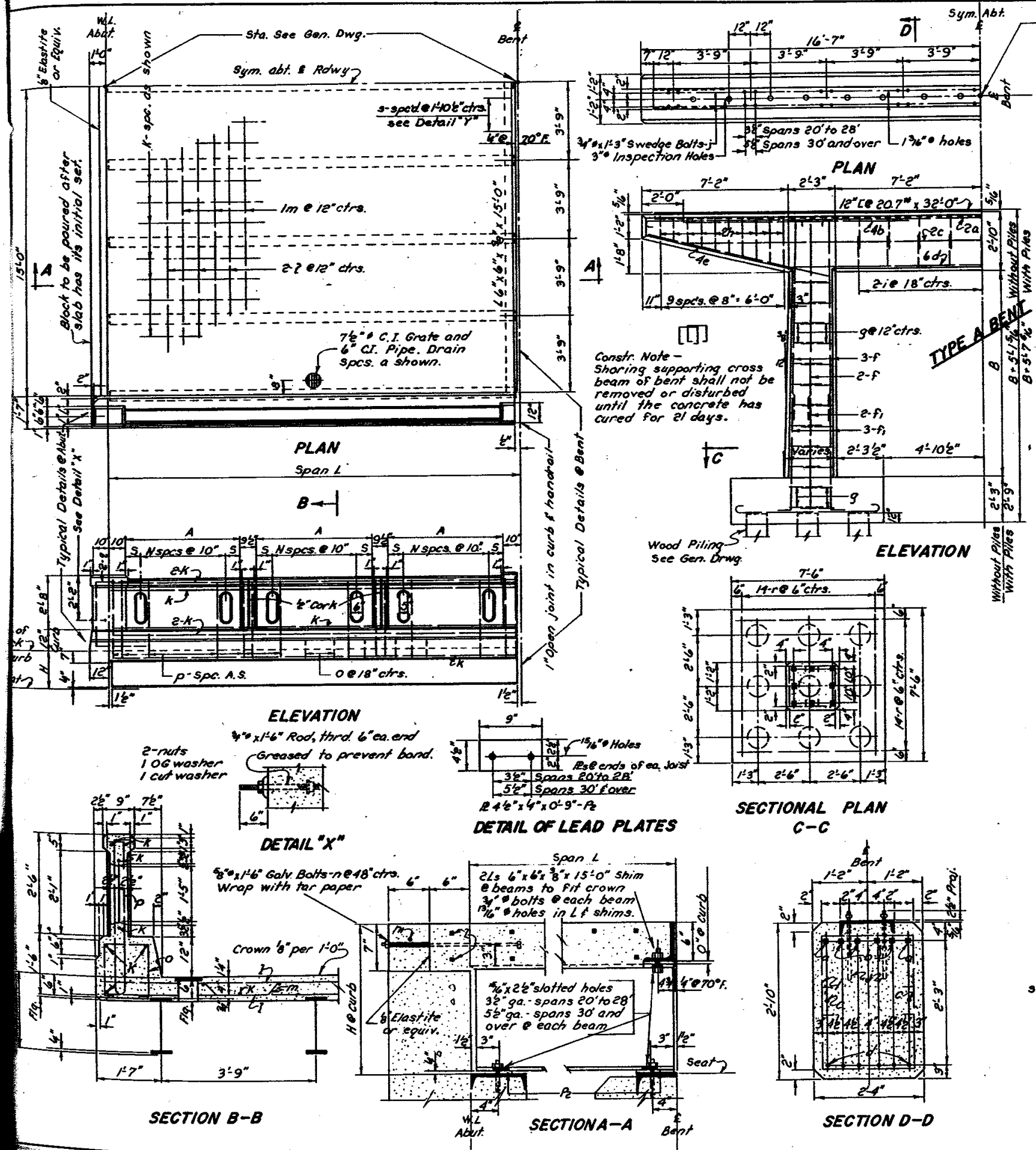
	Concrete Cu Yds.		Reinf. Steel Lbs.	Struc. Steel Lbs.	Excavation		Lead Lbs.
	Class B	H.R.			Com. Cu Yds.	Str. Cu Yds.	
Superstr.	51.6	4.44	7620	31600			150
21' Abut.	101.2	0.15	13570	368		200.0	
24' Abut.	134.1	0.15	19400	360		300.0	
1 Bent	22.9		4975	1715		35.0	
Total	310.0	4.74	45565	34051	1390	535.0	150

Rev. 8-30-36
 Leth. Rev. 3-6-36
 Rev. 2-14-36

DESIGNED BY: _____ DRAWN BY: HP CHECKED BY: NGP APPROVED: [Signature]
 BRIDGE ENGINEER

09-094-080

09-371



TABULAR

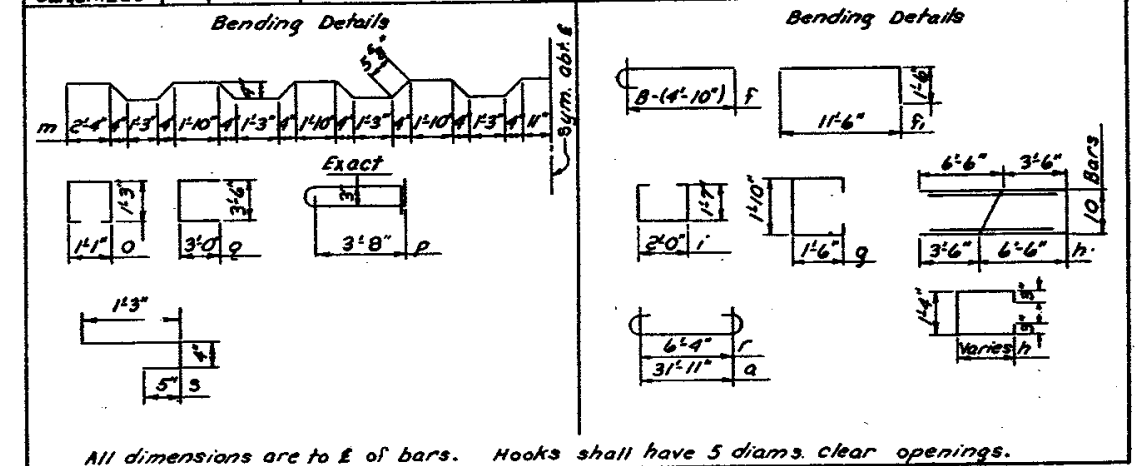
Span L	20'-0"	22'-0"	24'-0"	26'-0"	28'-0"	30'-0"	32'-0"	34'-0"	36'-0"	38'-0"	40'-0"
7 Interior Joists	16" WF 40	16" WF 45	18" WF 47	18" WF 50	18" WF 55	21" WF 59	21" WF 59	21" WF 63	21" WF 68	24" WF 74	24" WF 74
2 Exterior Joists	16" WF 40	16" WF 45	18" WF 47	18" WF 50	18" WF 55	21" WF 59	21" WF 59	21" WF 63	21" WF 68	24" WF 74	24" WF 74
Joist Length	19'-9"	21'-9"	23'-9"	25'-9"	27'-9"	29'-9"	31'-9"	33'-9"	35'-9"	37'-9"	39'-9"
A	5'-7"	6'-3"	6'-11"	7'-7"	8'-3"	8'-11"	9'-7"	10'-3"	10'-11"	11'-7"	12'-3"
S	8'-8"	7'-8"	6'-8"	5'-8"	9'-8"	8'-8"	7'-8"	6'-8"	5'-8"	9'-8"	8'-8"
N	5	6	7	8	8	9	10	11	12	12	13
H	1'-10 1/4"	1'-10 1/8"	2'-0 1/8"	2'-0 1/4"	2'-0 1/8"	2'-3 1/8"	2'-3 1/8"	2'-3 1/8"	2'-3 1/8"	2'-6 1/8"	2'-6 1/4"
M	19	21	23	25	27	29	31	33	35	37	39
Q	14	15	16	18	19	20	22	23	24	26	27

ROD LIST FOR ONE SPAN

MK.	No.	Sz.	Length	Remarks
K	38	3/8"	1'-3"	
L	2M+2	3/8"	32'-9"	Add 2 @ each Abut.
m	M	3/8"	35'-0"	
n	8	3/8"	1'-6"	Bolts @ each Abut.
n1	1	3/8"	29'-9"	@ each Abut.
o	2Q	3/8"	4'-3"	
p	6N+16	3/8"	8'-6"	@ each Abut.
q	4	3/8"	9'-6"	@ each Abut.
s	32	3/8"	2'-0"	Anchor Rods @ each Bent

ROD LIST FOR ONE BENT

MK.	No.	Sz.	Length	Remarks
a	2	1/4"	35'-3"	
b	8	1/4"	12'-0"	
c	2	3/8"	29'-0"	
d	6	3/8"	18'-6"	
e	8	3/8"	9'-3"	
f	16	1"	B-(3'-6")	
f1	16	1"	13'-0"	
g	4	3/8"	5'-6"	Add 1 per Ft. of B
h	20	3/8"	10'-0"	Cut Bars
i	18	3/8"	6'-0"	
j	36	3/8"	7'-3"	Swedge Bolts
r	56	1"	9'-0"	



NOTES:

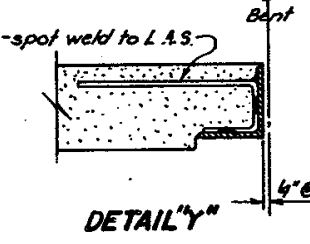
Cost of Exp. Mtl., G.R. Anchors and drains shall be absorbed in the unit price bid for C.I. A concrete. Seat channels shall be painted two field coats of black graphite paint before joists are set. Wood piling shall develop 18 tons per pile and if piling are not used, (See Gen. Dwg.), the foundation material shall develop 3 tons per sq. ft. If the above bearing capacities are not obtainable, the Engineer in charge shall communicate with the OFFICE.

All exposed steel surfaces except seat channels shall be painted one shop coat of red lead paint and two field coats of Aluminum paint.

Guard rail anchors, see Detail "X", shall be located where cable guard rail joins bridge handrail, see road plans.

ORIGINAL CONSTRUCTION PLANS

DETAILS OF
Structure No. 09-094-080
STANDARD I-BEAM VIADUCT
30'-0" ROADWAY
SOUTH DAKOTA
STATE HIGHWAY COMMISSION



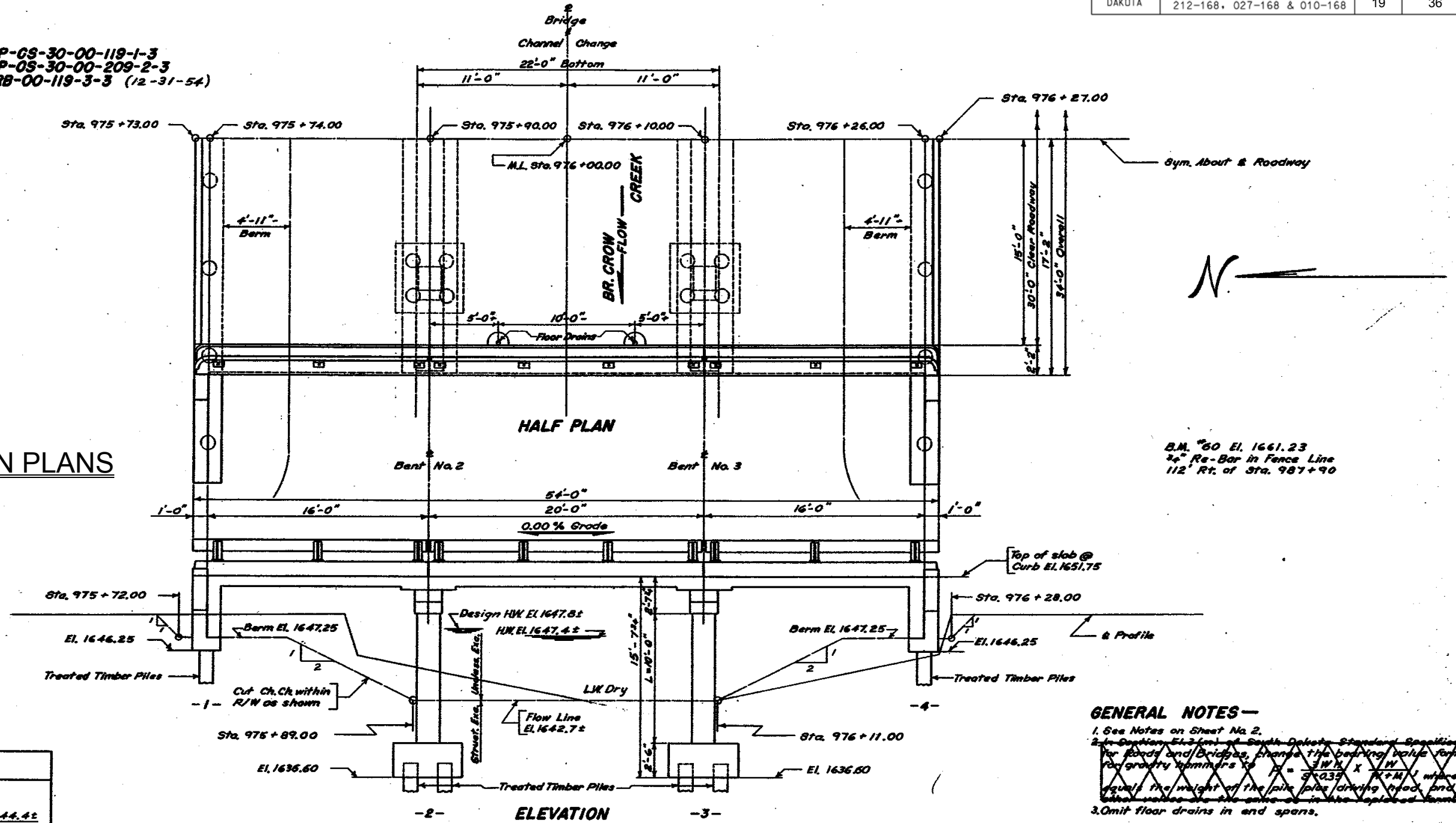
Rev 8-4-36	DESIGNED BY	DRAWN BY	CHECKED BY	APPROVED
Rev 3-17-36		E. E.	C. E. L.	A. H. Jensen
Rev 3-11-36				BRIDGE ENGINEER
Rev 2-28-36				
Rev 1-18-36				

- X020 -

INDEX OF BRIDGE SHEETS -

Sheet No. 1 - General Drawing and Quantities
 Sheet No. 2 - Details of Std. Superstructure
 Sheet No. 3 - Details of Std. Substructure
 Sheet No. 4 - Details of Std. Type-B Railing

FBOP-CS-30-00-119-1-3
 FBOP-OS-30-00-209-2-3
 CR-RB-00-119-3-3 (12-31-54)



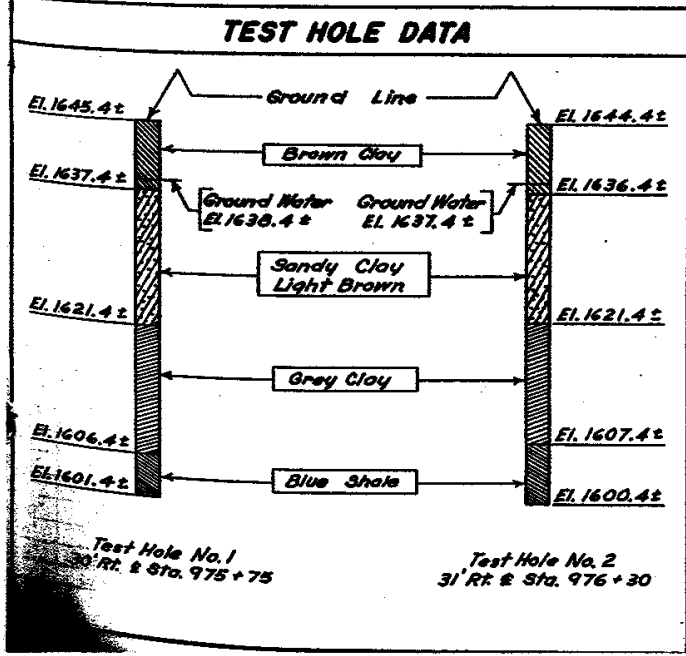
B.M. #59 EL. 1652.37
 (C & B-74)
 Disk in Concrete Headwall
 of Bridge

B.M. #60 EL. 1661.23
 3/4" Re-Bar in Fence Line
 112' Rt. of Sta. 987+90

ORIGINAL CONSTRUCTION PLANS

Q	1250 cfs
A	150 sq. ft.
V	8.3 ft/sec.

GENERAL NOTES -
 1. See Notes on Sheet No. 2.
 2. In Section E1-2 (and of South Dakota Standard Specifications for Roads and Bridges, change the bearing value formula for gravity hammers to $B = \frac{3W}{2} \times \frac{W}{W+M}$ where B equals the weight of the pile plus driving head, and W and M values are the same as in the original formula.
 3. Omit floor drains in end spans.



ITEM.	ESTIMATED QUANTITIES		Railing Lin. Ft.	Treated Timber Piles # Lin. Ft.	Excavation - Cu. Yds. Struct. Unclass.	INCIDENTAL WORK
	CL. X Conc. Cu. Yds.	Steel - Lbs. Reinf. Struct.				
Superstructure	54.9	13,735	75	110.3		
Abutments No. 1 & No. 4	35.6	3,630	760	16 @ 35' = 560	15	
Bents No. 2 & No. 3	21.4	2,875		16 @ 30' = 480	15	
Totals	111.9	20,240	835	110.3	60	640

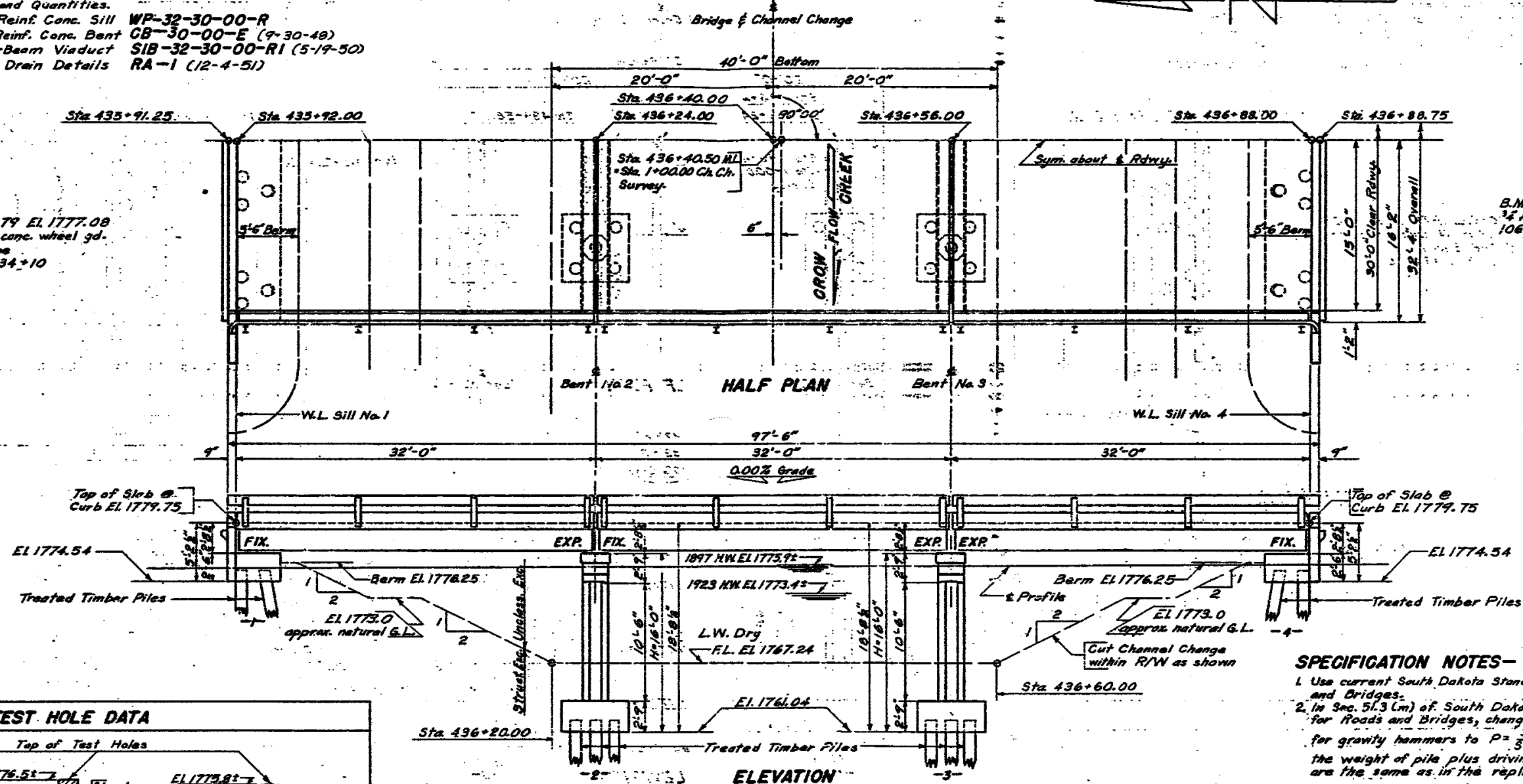
* One Treated Timber Test Pile shall be driven at Abut. No. 1 & No. 4 and at Bent No. 2 before remaining piles are ordered.
 * See Grading Plans for Unclassified Excavation.
 * INCIDENTAL WORK - In place, at Sta. 976+06±, old 45' x 18' Rdwy. Reinf. Conc. Bridge. Remove pipe railing, being careful not to injure the structural properties of the pipe. Break down old concrete superstructure and sub-structure to 1'± below finished ground line, except at Bent No. 3 and Abut. No. 4 where old footings shall be removed as necessary for construction of new footings. Salvaged pipe railing shall be placed neatly within the right-of-way as directed by the ENGINEER. Satisfactory broken concrete shall be used as slope protection on the upstream side of new embankments around wings of Abut. No. 1 & No. 4. All other broken concrete and materials shall be disposed of as directed by the ENGINEER.

Structure No. 09-290-063
GENERAL DRAWING AND QUANTITIES
 FOR
54'-0" CONTINUOUS CONCRETE BRIDGE
30'-0" ROADWAY
 OVER BR. CROW CREEK SEC. 3/4-T107N-R68V
 STA. 975+73.00 TO 976+27.00 F 043-3(1
 BUFFALO COUNTY
 SOUTH DAKOTA H20-4
 STATE HIGHWAY COMMISSION
 - X020 - OCT. 1955 (1) OF (4)
 DESIGNED BY [Signature] DRAWN BY [Signature] CHECKED BY [Signature] APPROVED [Signature]

09-290-063

-X031-
INDEX OF BRIDGE SHEETS-

- Sheet No.1- General Drawing and Quantities.
- Sheet No.2- Details for Std. Reinf. Conc. Sill WP-32-30-00-R
- Sheet No.3- Details for Std. Reinf. Conc. Bent CB-30-00-E (9-30-48)
- Sheet No.4- Details for Std. I-Beam Viaduct SIB-32-30-00-R1 (5-19-50)
- Sheet No.5- Std. Railing and Drain Details RA-1 (12-4-51)



B.M. #30-C.G. H-79 EL 1777.08
Std. Disk in W conc. wheel gd.
South End Bridge
12' Rt. of Sta. 434+10

B.M. #31 EL 1789.79
3/4 Ref. Bar in 1/4 Line Fence
106' Rt. of Sta. 449+90

SPECIFICATION NOTES-
1. Use current South Dakota Standard Specifications for Roads and Bridges.
2. In Sec. 51.3 (m) of South Dakota Standard Specifications for Roads and Bridges, change the bearing value formula for gravity hammers to $P = \frac{3WH}{5+0.35 \times W+M}$; where M equals the weight of pile plus driving head, and all other values are the same as in the replaced formula.

TEST HOLE DATA

Top of Test Hole	Soil Description	Elevation
1777.15	Clay Loam-Dk Brn. Soft	EL 1776.5
1768.1	Clay Loam-Dk Brn. Same Gravel	EL 1772.5
1763.1	Ground Water	EL 1765.5
1756.1	Clay-Lt. Brn. Semi-hard	EL 1761.5
1737.1	Shale Soft @ EL 1756.1 Quite Hard @ EL 1737.1	EL 1750.5
	Shale Soft @ EL 1750.5 Quite Hard @ EL 1736.5	EL 1736.5
	Blue Clay Quite Soft	EL 1733.8
	Blue Clay	EL 1731.8

Test Hole 7' Lt. & Sta. 433+76
Test Hole 7' Lt. & Sta. 434+39
Test Hole 9' Lt. & Sta. 434+82

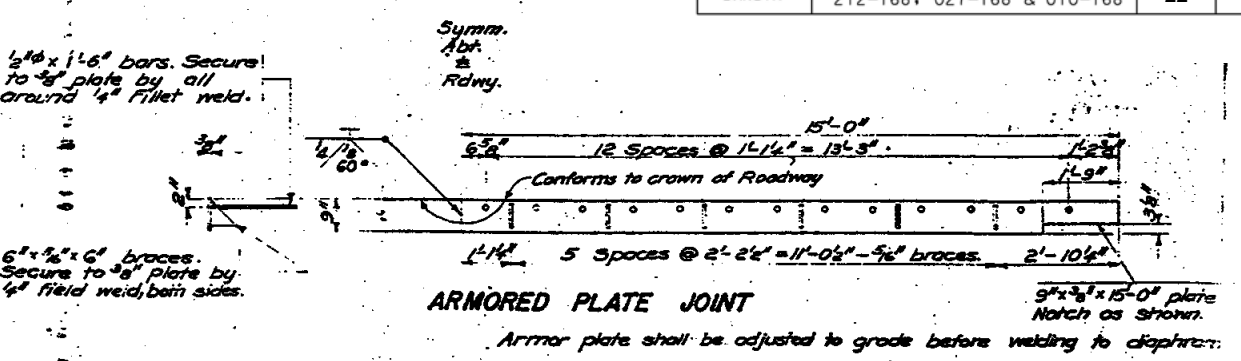
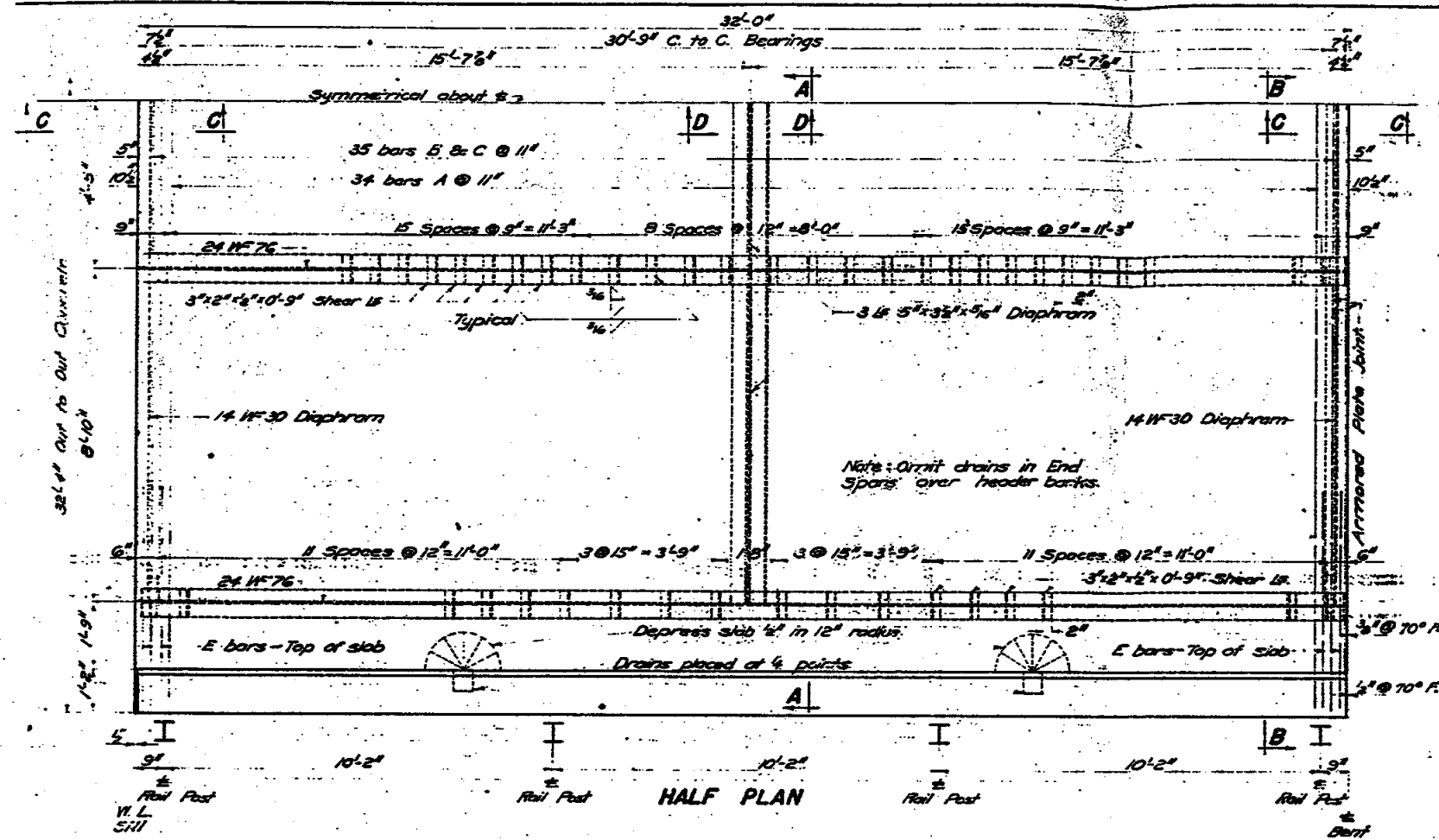
ESTIMATED QUANTITIES

ITEM	Conc. Cu Yds	Steel-Lbs.	Railing Lin. Ft.	Treated Timber Piles-# Lin. Ft.	Excavation-Cu Yds. Struct. Unclass.
Superstructure-3-32' Comp. Spans	66.0	40,860	14,595	197.2	
Substructure-Sills No.1 & No.4	36.4	3,680		24@35'=840	30
Substructure-Bents No.2 & No.3	34.6	5,780		20@25'=500	60
Totals	137.0	40,860	24,055	197.2	90

* One Treated Timber Test Pile shall be driven at Sills No.1 & No.4 and at Bent No.3 before remaining piles are ordered.
* See Grading Plans for Unclassified Excavation.

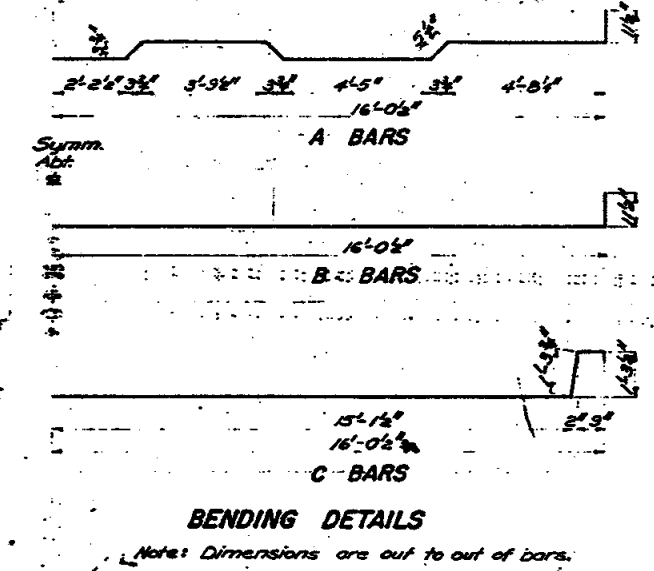
ORIGINAL CONSTRUCTION PLANS

Structure No. 30-160-442
GENERAL DRAWING AND QUANTITIES FOR 97'-6" I-BEAM VIADUCT 30'-0" ROADWAY OVER CROW CREEK SEC. 14/15-T109N-R68W STA. 435+91.25 TO 436+88.75 S 194 (10) HAND COUNTY SOUTH DAKOTA H20-44 STATE HIGHWAY COMMISSION MARCH 1955 ① OF ⑤



REINF. STEEL		
MARK	No.	SIZE LENGTH
A	34	5/8" 31'-9"
B	35	5/8" 35'-0"
C	35	5/8" 31'-9"
D	32	5/8" 31'-6"
E	8	3/4" 6'-0"

ESTIMATED QUANTITIES		
ITEM	1 ABUT. SPAN	1 INTERMEDIATE SPAN
Concrete, C.I. #2	Cu. Yds. 22.0	22.0
Steel, Reinforcing	Lbs. 4865	4265
Steel, Structural	Lbs. 13,490	13,880
Rolling	Lin. Ft. 66.6	64.0



GENERAL NOTES:

Cost of welding shall be absorbed in the unit price bid for structural steel.

Lead plates and lead washers shall be paid for under the item of structural steel.

All exposed steel surfaces shall be painted one shop coat of red lead paint and two field coats of aluminum or other approved paint.

Beams do not require mill cambering.

Cost of camber and red lead under bearing plates shall be absorbed in the unit price bid for C.I. #2 Concrete.

All exposed concrete edges shall be chamfered 1" unless otherwise noted.

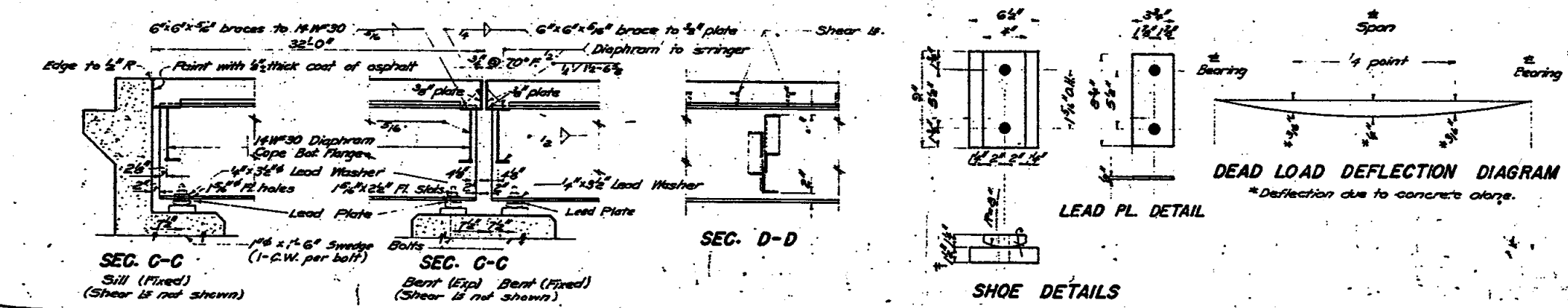
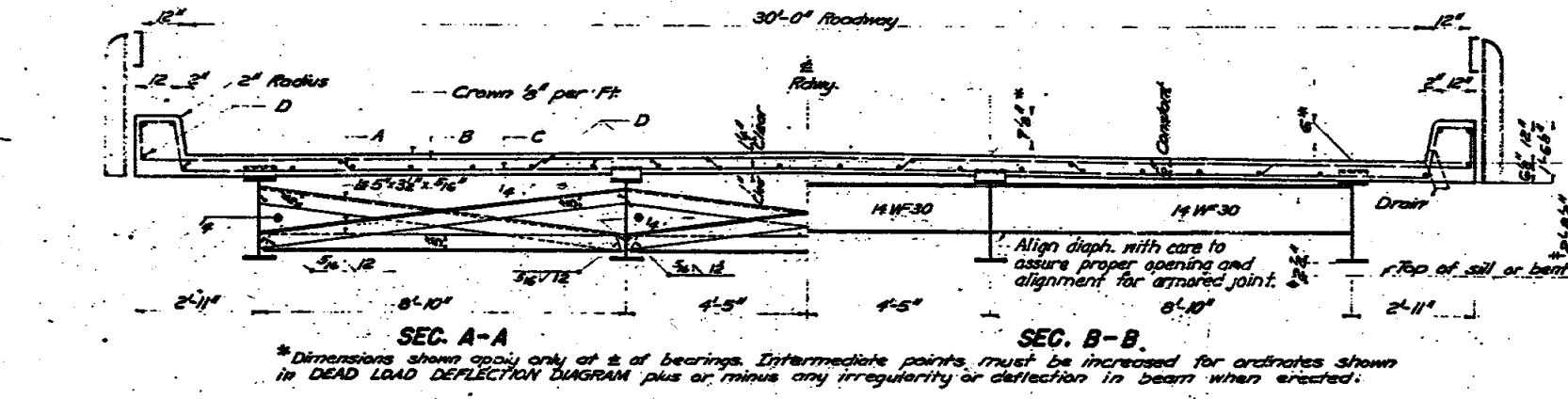
See Standard Railing Sheet for details of handrails and drains.

Design Loading: H20-44 (T-3-43) A.A.S.H.O.

Unit stresses: Re-steel $f_s = 20,000$ psi. (Intermed. Gr. steel)

Concrete $f_c = 1350$ p.s.i.

Class #1 Concrete shall develop a minimum allowable compressive strength of 1000 p.s.i. at 28 days.



ORIGINAL CONSTRUCTION PLANS

Structure No. 30-160-442

DETAILS FOR

STANDARD I-BEAM VIADUCT

COMPOSITE SECTION

30'-0" ROADWAY 32'-0" SPAN

SOUTH DAKOTA

STATE HIGHWAY COMMISSION

1947

DESIGNED BY: W.S. B. R. M. G. T. E. L. S.

DRAWN BY: R. W. L.

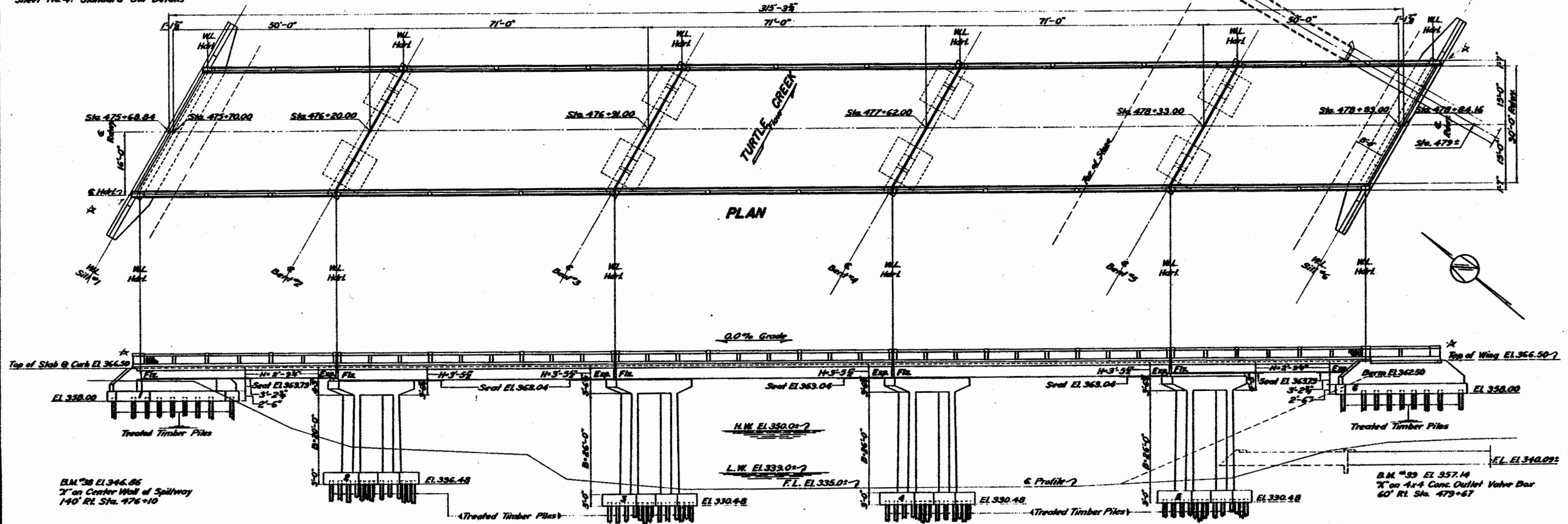
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APPROVED: [Signature]

INDEX OF BRIDGE SHEETS:-

- Sheet No. 1- General Drawing and Quantities.
- Sheet No. 2- Superstructure Details (Special)
- Sheet No. 3- Bent Details (Special)
- Sheet No. 4- Standard Sill Details

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS	TOTAL
	014-168, 034-168, 045-168, 212-168, 027-168 & 010-168	23	36	77



SPECIFICATION NOTE:-
Use current South Dakota Standard Specifications for Roads and Bridges.

NOTE-
Contractor to drive piling to clear box spillway at sill No. 6 as directed by the Engineer.

Station	Soil Description	Depth (ft)
Sta. 475+68.84	Ground Line	EL 340.02
Sta. 475+70.00	Fine Sand (no binder)	EL 335.02
Sta. 476+20.00	Blue Clay (slightly sandy 20m)	EL 328.02
Sta. 476+20.00	Hit rock at 25' depth	EL 324.55
Sta. 476+20.00	Test Hole No. 2 No. 476+25 25' Lt. of 2	
Sta. 476+20.00	Ground Line	EL 340.02
Sta. 476+20.00	Fine Sand (no binder)	EL 335.02
Sta. 476+20.00	Blue Clay (slightly sandy 20m)	EL 328.02
Sta. 476+20.00	Blue Clay (slightly sandy 20m)	EL 320.02
Sta. 476+20.00	Hit gravel or small rocks	EL 328.02
Sta. 476+20.00	Blue Clay (20m)	EL 323.02
Sta. 476+20.00	Test Hole No. 3 Sta. 476+25 25' Lt. of 2	

ITEM	Concrete - Cu. Yds.		Steel - Lbs.		Lead & Copper		Treated Timber Piles		Excavation - Cu. Yds.	
	Class 7 ¹	Cl. 7 ¹ R ¹	Reinforcing	Structural	Lbs.	Lbs.	Test on ²	Lin. Ft.	Structural	Unclassified
Superstructure 2-30' Spans	99.4	8.14	16,120	84,540	249	87				
Superstructure 3-71' Spans	209.1	15.24	33,600	281,685	372	131				
Sill #1	46.0		1,665	170			1 @ 40'	21 @ 30'-630	75	
Sill #6	46.0		1,665	170			1 @ 40'	21 @ 30'-630	100	
Bent #2	51.6		8,425	345			1 @ 36'	31 @ 24'-744	100	
Bent #3	55.5		8,775	315			1 @ 36'	31 @ 24'-744	60	
Bent #4	55.5		8,775	315			1 @ 36'	31 @ 24'-744	50	
Bent #5	56.5		8,900	345			1 @ 36'	31 @ 24'-744	70	
Totals	619.6	23.38	87,925	368,285			6	4,236	455	

¹Cost of Lead and Copper plates shall be absorbed in the unit price bid for structural steel.
²One 40' Treated Timber Test Pile shall be driven at Sill #1 and Sill #6 before remaining piles are ordered.
³One 36' Treated Timber Test Pile shall be driven at each Bent before remaining piles are ordered.

ORIGINAL CONSTRUCTION PLANS

Structure No. 58-086-251

GENERAL DRAWING AND QUANTITIES

FOR

315'-3 3/4" I-BEAM VIADUCT

30'-0" RDWY. 50'-0" & 71'-0" SPANS 30° SKEW L.H.F.

OVER TURTLE CREEK SEC. 9-T.116 N.-R.64 W.

STA. 475+68.84 TO 478+84.16 F.A.S.M. 95F (1)

SPINK COUNTY

SOUTH DAKOTA

STATE HIGHWAY COMMISSION

MAY 1941

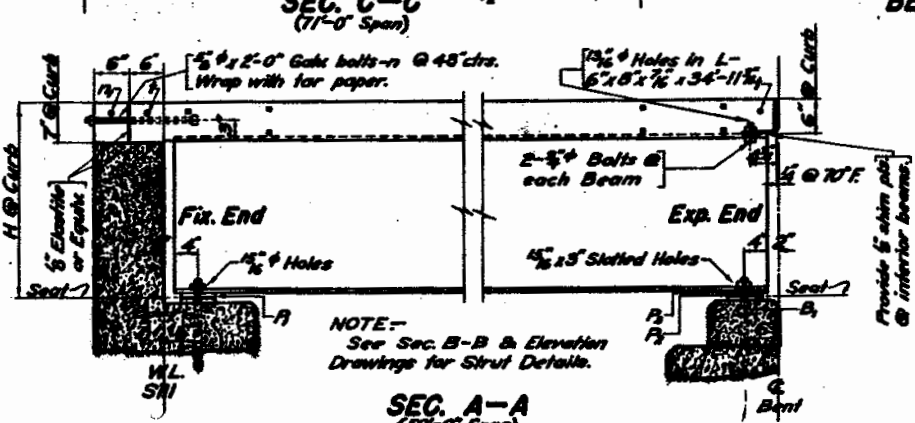
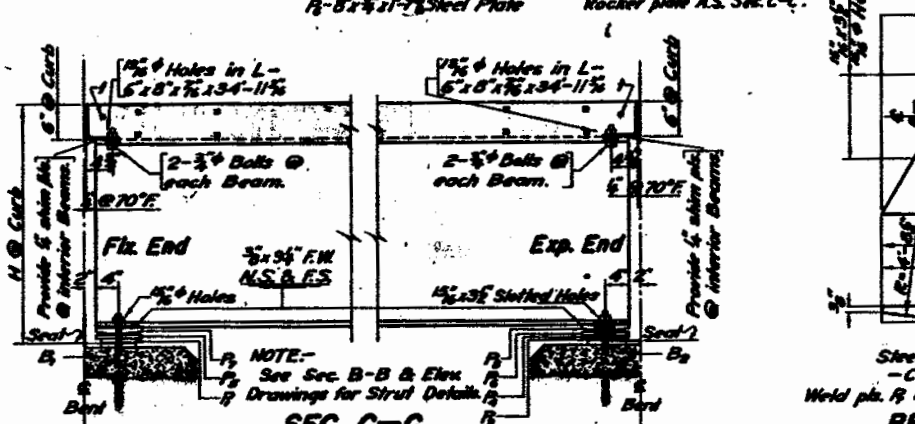
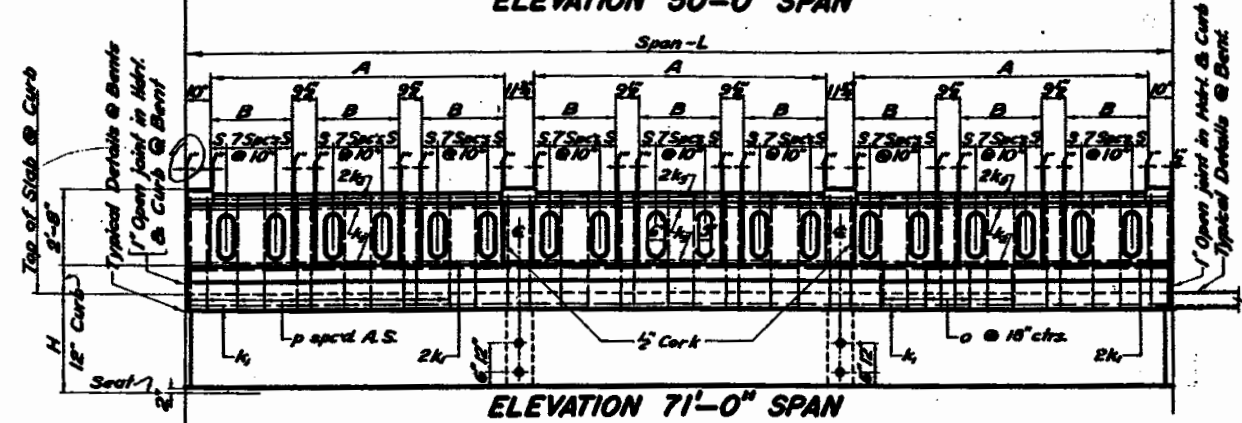
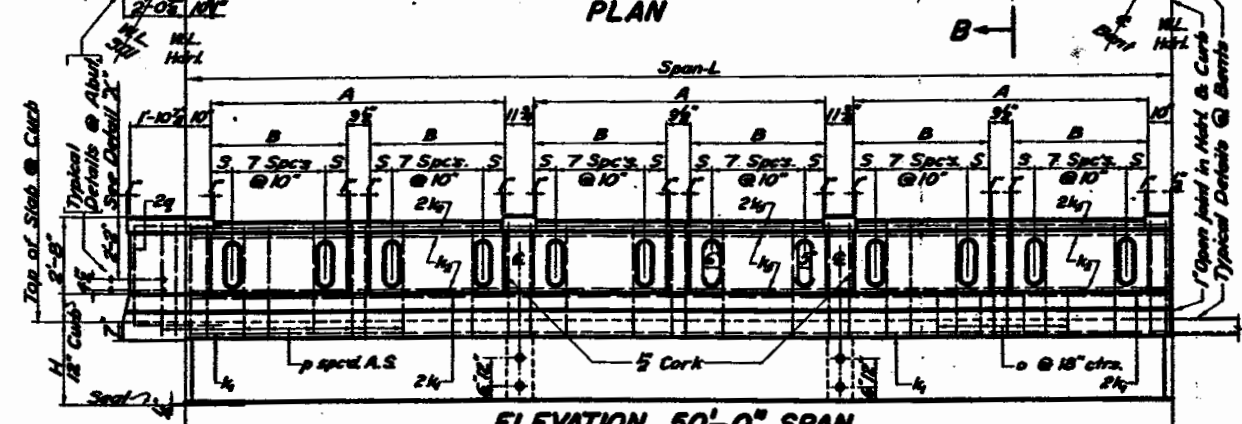
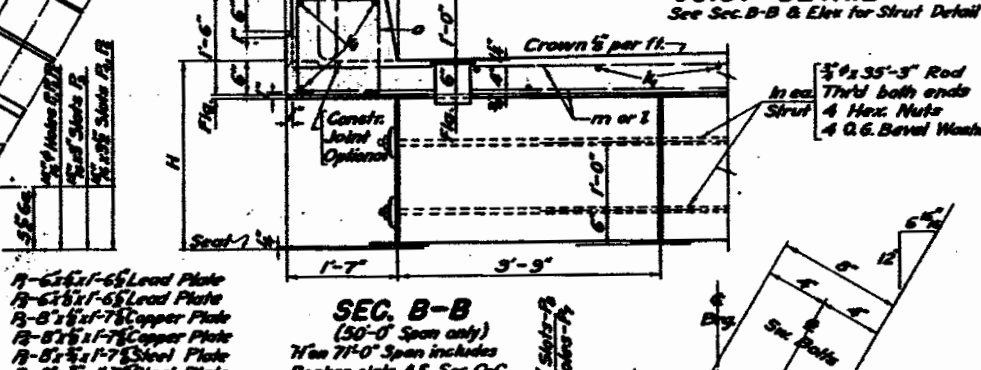
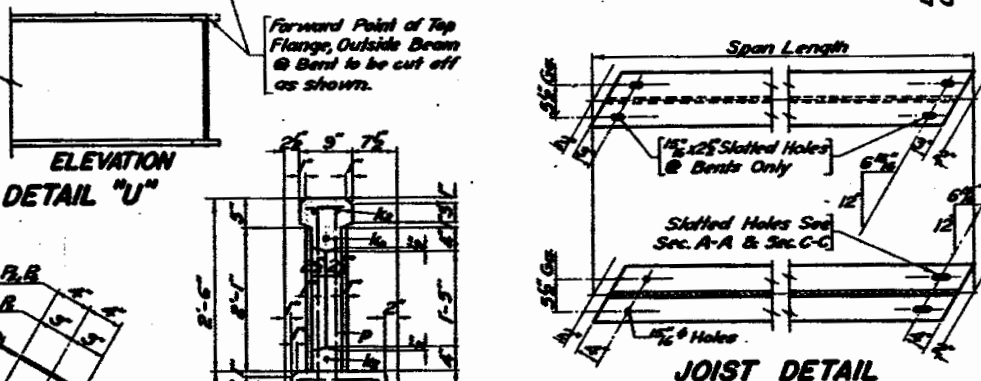
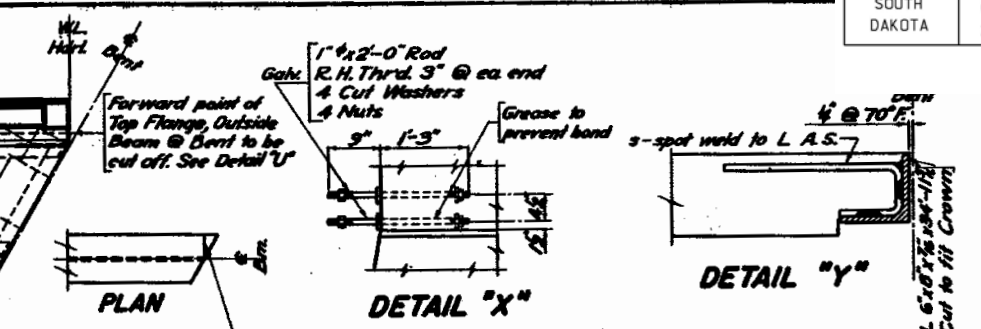
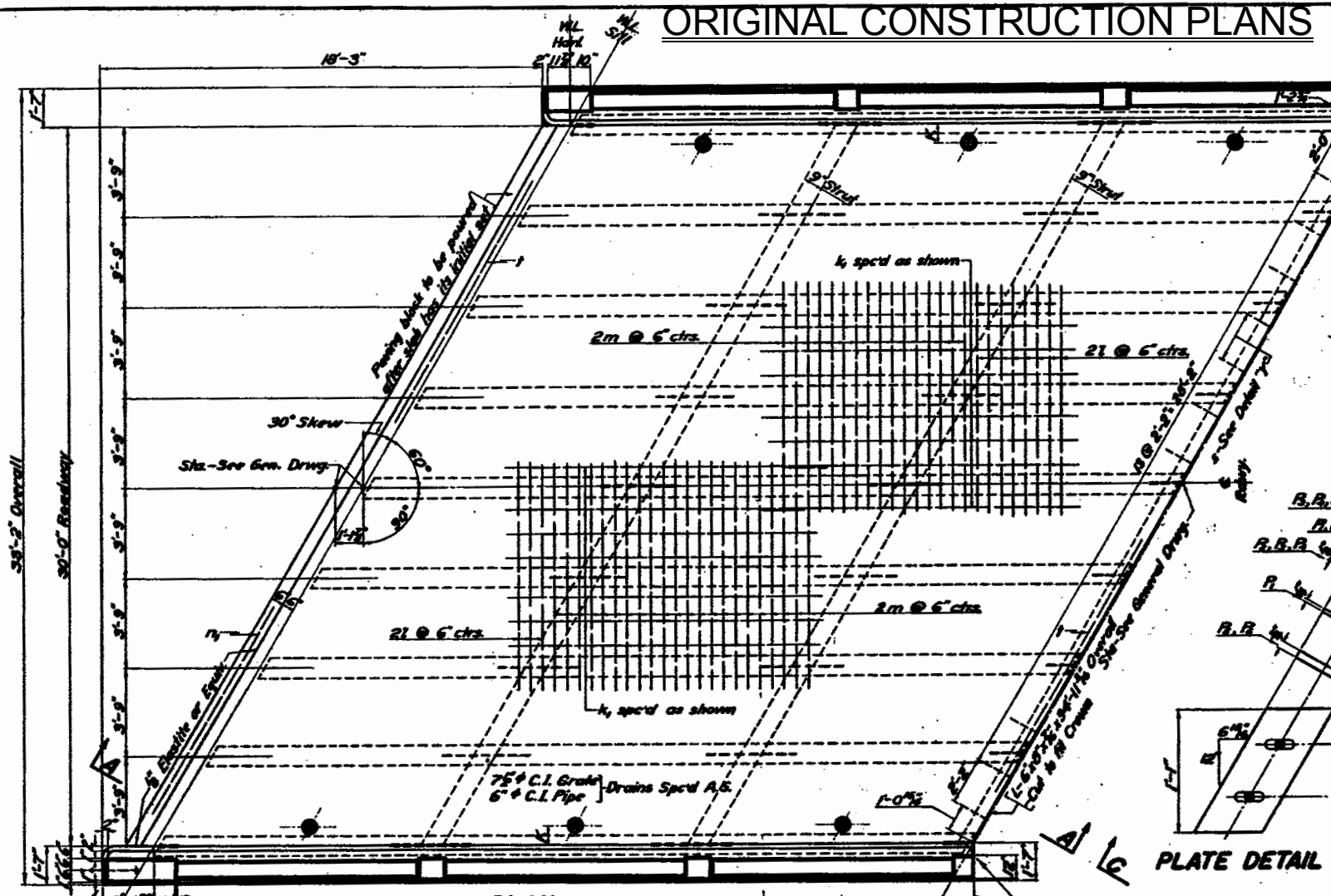
① of ④

P.R.A. CODE NO. 924

DESIGNED BY	DRAWN BY	CHECKED BY	APPROVED
	R.B.	R.W.C.	<i>[Signature]</i> BRIDGE ENGINEER

ORIGINAL CONSTRUCTION PLANS

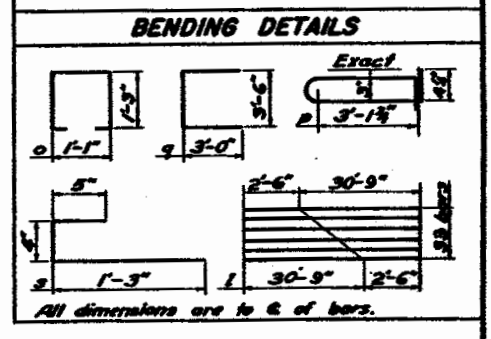
STATE OF SOUTH DAKOTA	PROJECT 014-168, 034-168, 045-168, 212-168, 027-168 & 010-168	SHEET NO. 24	TOTAL SHEETS 36
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ROD LIST FOR ONE SPAN

Mk.	No.	sz.	Length	Remarks
k	60	5/8"	L12 x F-0"	
k	16	5/8"	A-6 1/2"	
k	8	5/8"	A-(7-6 1/2)	
l	70	5/8"	33'-3"	See Cutting Diag.
m	2M	5/8"	32'-9"	
n	8	5/8"	2'-0"	Bolts @ ea. Abut.
n	1	5/8"	34'-0"	@ each Abut.
o	Q	5/8"	4'-3"	
p	N	5/8"	7'-5"	
q	4	5/8"	9'-6"	@ each Abut.
r	2	5/8"	37'-6"	
s	32	5/8"	2'-0"	@ each Bevel

* Galvanized
* Welded to B-6' x 8' x 1/2"



TABULAR DATA

Span Length	50'-0"	71'-0"
7 Interior Joists	27" W 31"	33" W 41"
2 Exterior Joists	27" W 36"	33" W 45"
Joist Length	50'-1"	71'-1 1/4"
* Camber	1"	2"
A	15'-5 1/2"	22'-5 1/2"
B	7'-5"	6'-1 1/2"
S	9"	6 1/2"
N	12 x 7 x 30	18 x 7 x 40
H	2'-9 1/2"	3'-5 1/2"
M	68	109
Q	68	96
K	9 1/2"	12"

* Camber to be put in at the Mill.

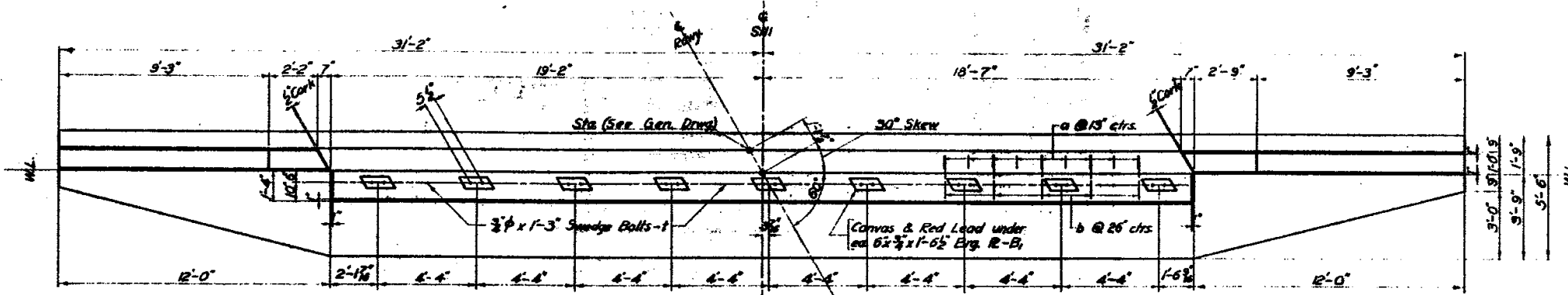
GENERAL NOTES:

Cost of Expansion Materials, G.R. Anchors, Canvas, Red Lead and floor drains shall be allowed in the unit price bid for Class "A" Concrete. All exposed steel surfaces shall be painted one shop coat of Red Lead Paint and two field coats of Aluminum Paint. Guard rail anchors, see Detail "Y", shall be located where cable guard rail joins bridge handrail. See Road Plans.

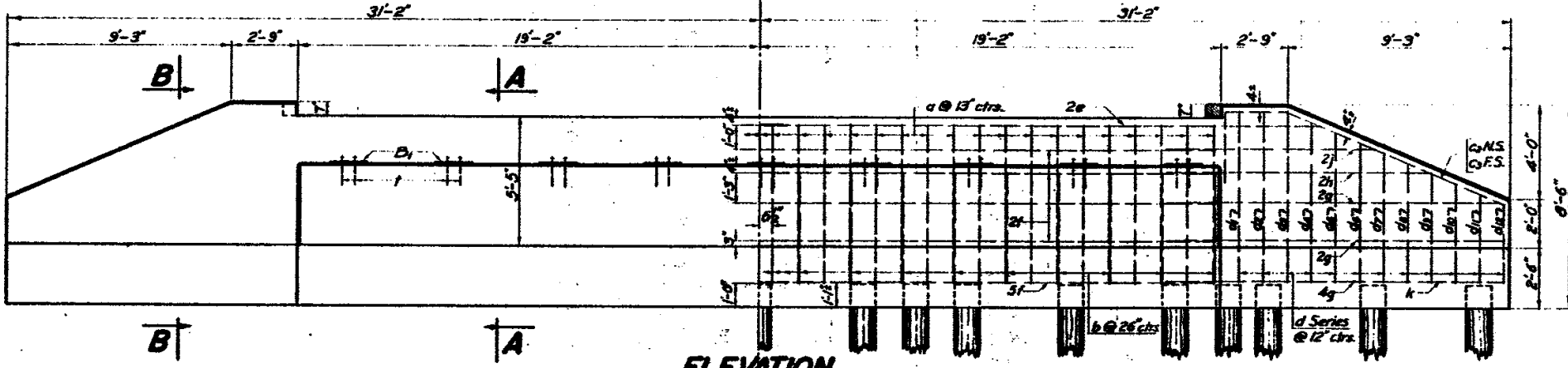
Structure No. 58-086-251
SUPERSTRUCTURE DETAILS

FOR
315'-3 3/4" I-BEAM VIADUCT
30'-0" RDWY. 50'-0" & 71'-0" SPANS 30° SKEW L.H.F.
OVER TURTLE CREEK SEC. 9-T. 116N.-R. 64W.
STA. 475+68.84 TO 478+84.16 F.A.S.M. 95F(1)
SPINK COUNTY
SOUTH DAKOTA
STATE HIGHWAY COMMISSION
APRIL 1941

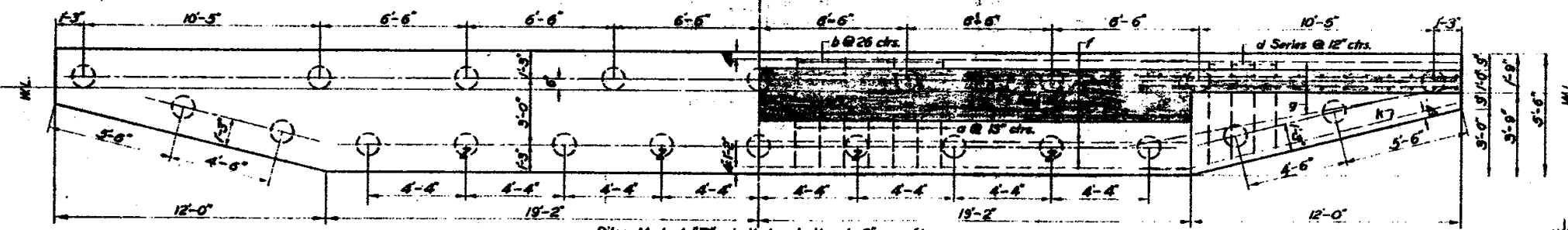
DESIGNED BY	DRAWN BY R.D.	CHECKED BY R.K. + R.W.	APPROVED R.H. Christ BRIDGE ENGINEER
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PLAN



ELEVATION



FOOTING PLAN

Piles Marked "Z" shall be battered 2" per ft.

REINF. SCHEDULE *			Bending Details	
Mk. No.	Size	Length	Bending Details	
a	3/8	15'-9"	[Diagram]	
b	1/2	9'-9"	[Diagram]	
c	1/2	15'-3"	[Diagram]	
d	1/2	15'-0"	[Diagram]	
e	1/2	15'-6"	[Diagram]	
f	1/2	15'-9"	[Diagram]	
g	1/2	20'-9"	[Diagram]	
h	1/2	20'-6"	[Diagram]	
i	1/2	20'-3"	[Diagram]	
j	1/2	19'-3"	[Diagram]	
k	1/2	18'-3"	[Diagram]	
l	1/2	17'-0"	[Diagram]	
m	1/2	16'-0"	[Diagram]	
n	1/2	14'-9"	[Diagram]	
o	1/2	19'-9"	[Diagram]	
p	1/2	12'-6"	[Diagram]	
q	1/2	17'-6"	[Diagram]	
r	1/2	10'-3"	[Diagram]	
s	1/2	24'-6"	[Diagram]	
t	1/2	38'-0"	[Diagram]	
u	1/2	14'-0"	[Diagram]	
v	1/2	11'-0"	[Diagram]	
w	1/2	8'-6"	[Diagram]	
x	1/2	12'-3"	[Diagram]	
y	1/2	1'-3"	[Diagram]	

* Swedge Bolts
A 2'-0" B 12'-3" C 12'-3" D 12'-3" E 12'-3" F 12'-3" G 12'-3" H 12'-3" I 12'-3" J 12'-3" K 12'-3" L 12'-3" M 12'-3" N 12'-3" O 12'-3" P 12'-3" Q 12'-3" R 12'-3" S 12'-3" T 12'-3" U 12'-3" V 12'-3" W 12'-3" X 12'-3" Y 12'-3"

Dimensions are to c. of bars
* ONE SILL ONLY

QUANTITIES		
Class "A" Concrete	Cu. Yds.	46.0
Reinf. Steel	Lbs.	1665
Str. Steel	Lbs.	170
Wood Piling - 22 @ (See Gen. Drawg)		

ORIGINAL CONSTRUCTION PLANS

Structure No. 58-086-251

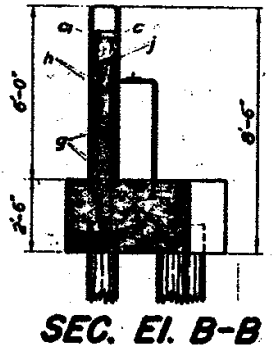
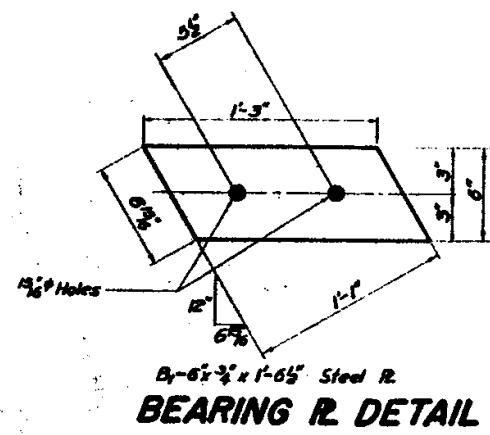
DETAILS OF
STANDARD SILL
30'-0" ROADWAY 30° SKEW
SOUTH DAKOTA

STATE HIGHWAY COMMISSION

Sta. 477+26± DEC 1940 ④ of ④

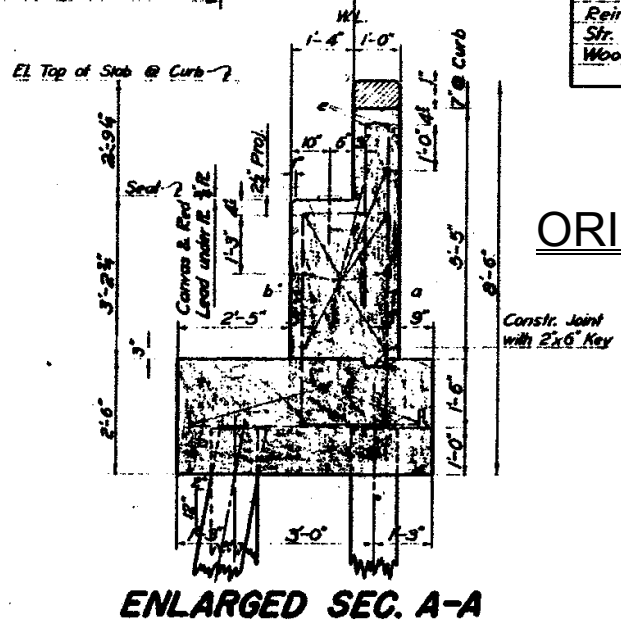
DESIGNED BY [Signature] DRAWN BY [Signature] CHECKED BY [Signature] APPROVED [Signature]

SPINK COUNTY - FARM GLE (1)



GENERAL NOTES

Top of backwall shall have a troweled finish and nosed or chamfered edges.
All exposed edges shall be chamfered 1" as shown.
Cost of Cork, Canvas, and Red Lead shall be absorbed in the unit price bid for Class "A" Concrete.
Wood Piling shall develop 10 tons unless otherwise stated on the General Drawing.
Details are either as shown or opposite hand as shown on the General Drawing.



ORIGINAL CONSTRUCTION PLANS

R.I. Sta. 247+
El. 1445.00
V.C. 1000'

-X020- INDEX OF BRIDGE SHEETS.-

- Sheet No. 1-General Drawing and Quantities.
- Sheet No. 2-Subsurface Investigations.
- Sheet No. 3-Superstructure Details
- Sheet No. 4-Abutment Details.
- Sheet No. 5-Details of Bents No. 3 & No. 4.
- Sheet No. 6-Details of Armored Timber Pile Bents No. 2 & No. 5.
- Sheet No. 7-Type RT-3A Steel Railing and Curb Details.
- Sheet No. 8-End Block Details.
- Sheet No. 9-Details of Bridge End Backfill (Plan A).
- Sheet No. 10-Standard Plates No. 301 and 303.
- Sheet No. 11-Standard Plate No. 303.

B.M. No. 13-El. 1469.54
Spire in R.E.A. Pole
79' Rt. Sta. 238+45

NOTE- For Bridge End
Backfill see Sheet
No. 9 of 11.

B.M. No. 14-El. 1438.95
Iron Pin
130' Lt. Sta. 250+00

Q ₅₀	1080 c.f.s.
A	148.1 sq. Ft.
V	7.3 P.P.G.

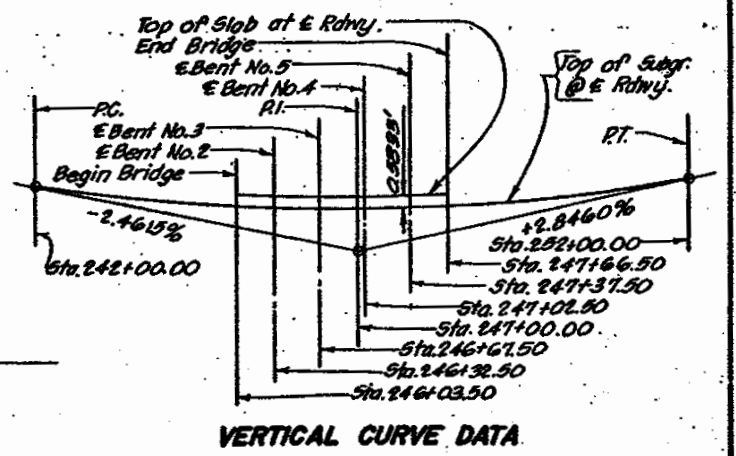
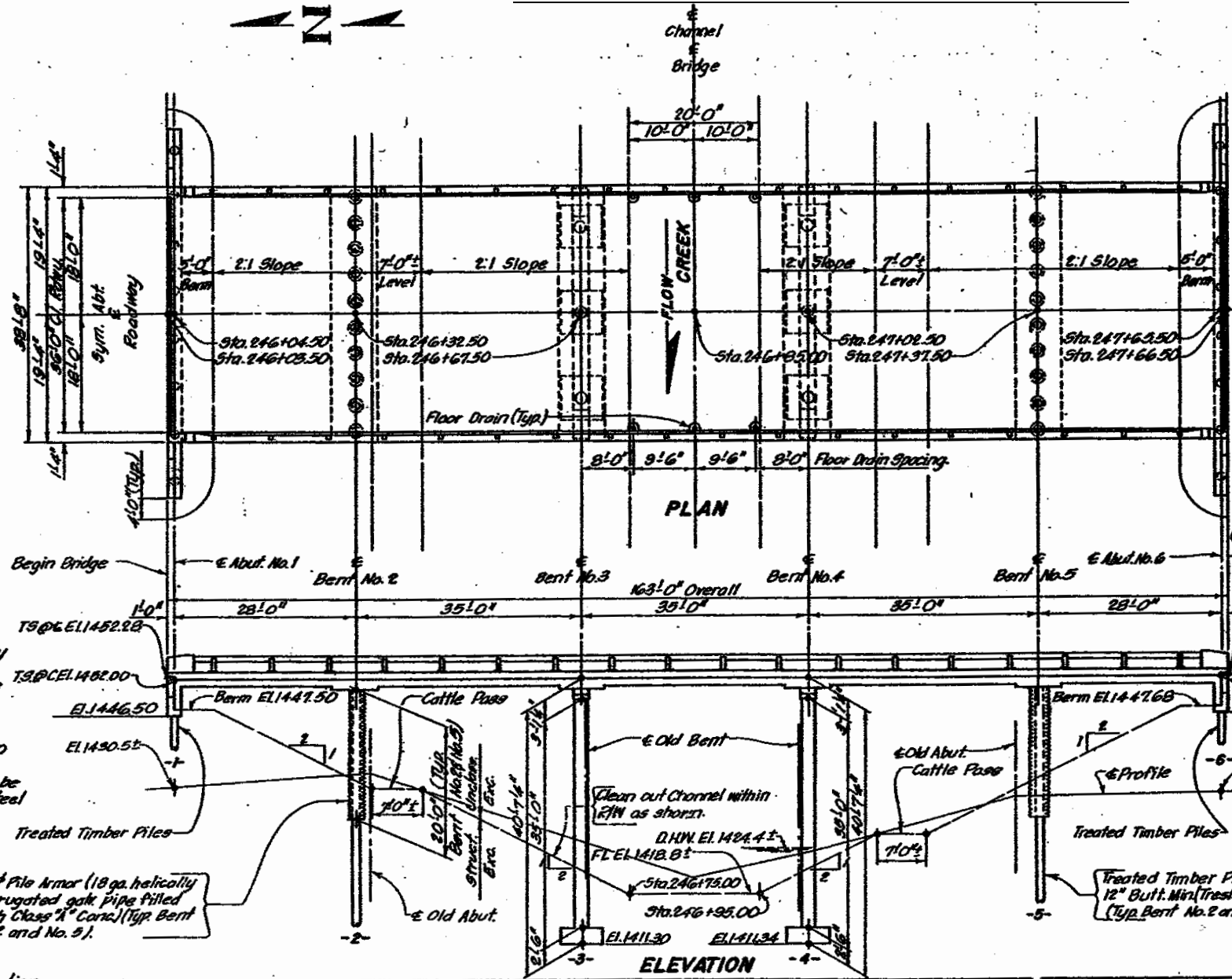
EXCAVATION NOTES.-

- Footings for Bents No. 3 and 4 shall be cast upon undisturbed shale and carried into same approximately the depth of footings. Limits of shale excavation for these footings shall be bounded as nearly as practicable by the real lines as shown in the details of footings for Bents No. 3 and 4 on Sheet No. 5 of 11.
- Shale shall develop a minimum bearing value of 400 tons per sq. ft. If the bearing value is less than 400 tons per sq. ft. communicate with BRIDGE SECTION.
- Final footing elevations for Bents No. 3 and 4 shall be established before ordering column reinforcing steel for the respective Bents.

NOTE:-
T.S.@ Rwy El. = Top of Slab at Centerline Roadway Elevation.
T.S.@ C. El. = Top of Slab at Curb Elevation.

Location	T.S.@ Rwy. El.	T.S.@ C. El.	Location	T.S.@ Rwy. El.	T.S.@ C. El.
Begin Bridge	1452.279	1451.999	1/4 Span	1452.221	1451.941
Abut. No. 1	1452.276	1451.995	Abut. No. 4	1452.223	1451.942
1/4 Span	1452.277	1451.998	1/2 Span	1452.257	1451.977
1/2 Span	1452.279	1451.996	3/4 Span	1452.303	1452.022
3/4 Span	1452.296	1451.996	End Bridge	1452.310	1452.029
Abut. No. 2	1452.209	1451.928	Abut. No. 5	1452.327	1452.046
1/4 Span	1452.211	1451.930	1/2 Span	1452.370	1452.090
1/2 Span	1452.264	1451.944	3/4 Span	1452.416	1452.136
3/4 Span	1452.279	1451.957	End Bridge	1452.444	1452.164
Abut. No. 3	1452.189	1451.902	Abut. No. 6	1452.458	1452.177
1/4 Span	1452.202	1451.921	1/2 Span	1452.463	1452.182
1/2 Span	1452.231	1451.931			

NOTES:-
1. Camber for Dead Load Deflection PLUS Plastic Flow, shown on Sheet No. 3 of Bridge Plans, have been included in the elevations shown above.
2. T.S.@ Rwy. El. = Top of Slab @ Centerline Roadway Elevation.
3. T.S.@ C. El. = Top of Slab @ Curb Elevation.



SPECIFICATION NOTE:-
Use South Dakota Standard Specifications for Roads and Bridges 1969 Edition, and Required provisions, Supplemental Specifications and/or Special Provisions as included in the proposal.

- GENERAL NOTES:-**
- Design Specifications: A.A.S.H.O. Specifications for Highway Bridges, 1965, with Interim Specifications for 1966 & 1967.
 - See NOTES on Sheets No. 1 thru No. 11.
 - Place floor drains as shown in PLAN. (G Req'd).
 - Longitudinal elements of the slab shall conform to the vertical curve.
 - The contractor shall have sufficient pile splice material on hand before pile driving is started. For details see Standard Plate No. 303.1
 - Bridge contractor shall furnish and install Inserts and Eyebolts as shown on Standard Plate No. 303.
 - See Standard Plate No. 301 for pile shoe details.
 - Prebored holes for piles at Abutments No. 1 and No. 6 shall be backfilled with granular material acceptable to the ENGINEER and compacted as specified by the ENGINEER. The cost of the granular material in place shall be included in the unit price bid for the piles.
 - Standard Plates referred to in these Plans are the plates printed on Sheet No's. 10 & 11 of 11 of these plans and are not intended to be referred to the standard Plates Manual.
 - Rail Posts and End Blocks shall be built normal to the vertical curve.
 - Design Loading: HS20-44.

BID ITEM NO.	40005	40505	40555	40166	40705	40710	40702	40805	10410	10405	10105	10781
ITEM	CI 4" Conc. Cu. Yds.	Steel-Lbs. Reinf.	Struct. Situct.	Type RTM Steel Railing-Lin. Ft.	Treated Timber Pile Lin. Ft.	Treated Timber P Test	Armor Lin. Ft.	Pile Shoes # No.	Excavation-Cu. Yds. Struct.	Unclass.		
Superstructure	268.3	77350	215	312.7								
Abutment No. 1	20.1	2280	380		7@35' 2.45'	1@40' 4.0'						
Bent No. 2		1960			9@40' 3.60'	1@40' 4.0'	200'					
Bents No. 3 and No. 4	58.8	9390							22.3			
Bent No. 5		1960			9@40' 3.60'	1@40' 4.0'	200'	10				
Abutment No. 6	20.1	2290	380		7@35' 2.45'	1@40' 4.0'		8	11			
Totals	367.3	93,640	975	312.7	1245'	175'	400'	* 18	245			* L.S.

* One Treated Timber Test Pile shall be driven at Abutments No. 1 & No. 6, and Bents No. 2 & No. 5 before remaining piles are ordered.
 * Unclassified Excavation to be done by Grading Contractor.
 * For information only. The approximate volume of Granular Backfill will be 80 cu. Yds. in place, and the length of 6" perforated metal pipe will be 152'.
 * All Steel Pile shoes shall be as shown on Standard Plate No. 301.
 * Includes End Block Quantities.
 * INCIDENTAL WORK-In place, on E Sta. 246+35' to Sta. 247+37' old 10' x 24' Roadway (3 Span) I-Beam Bridge. Dismantle and salvage timber handrails, planks and timbers, hardware and I-Beam Stringers. All spikes, nails, bolts and screws not salvaged shall be removed from salvaged plank and timber materials. Care shall be taken not to injure the structural properties of planks, timbers, hardware items or I-Beam stringers. Salvaged materials shall be placed neatly within the right-of-way as directed by the ENGINEER, to be picked up by State Forces for maintenance work. Pull and remove timber piling as directed by the ENGINEER. If piling cannot be pulled they shall be cut off 1' below finished ground line. All materials not salvaged shall be disposed of as directed by the ENGINEER.

19-070-046
 Structure No. 19-070-046
 GENERAL DRAWING AND QUANTITIES
 FOR
163'-0" CONTINUOUS CONCRETE BRIDGE
 36'-0" ROADWAY
 OVER CREEK SEC. 30/29-T124N-R58W
 STA. 246+03.50 TO 247+66.50 F051-7(1)
 DAY COUNTY
 SOUTH DAKOTA HS20-44
 DEPARTMENT OF HIGHWAYS
 APRIL 1969 1 OF 11

PLANS BY
 BRIDGE SEC., S. DAK. DEPT. HWYS.

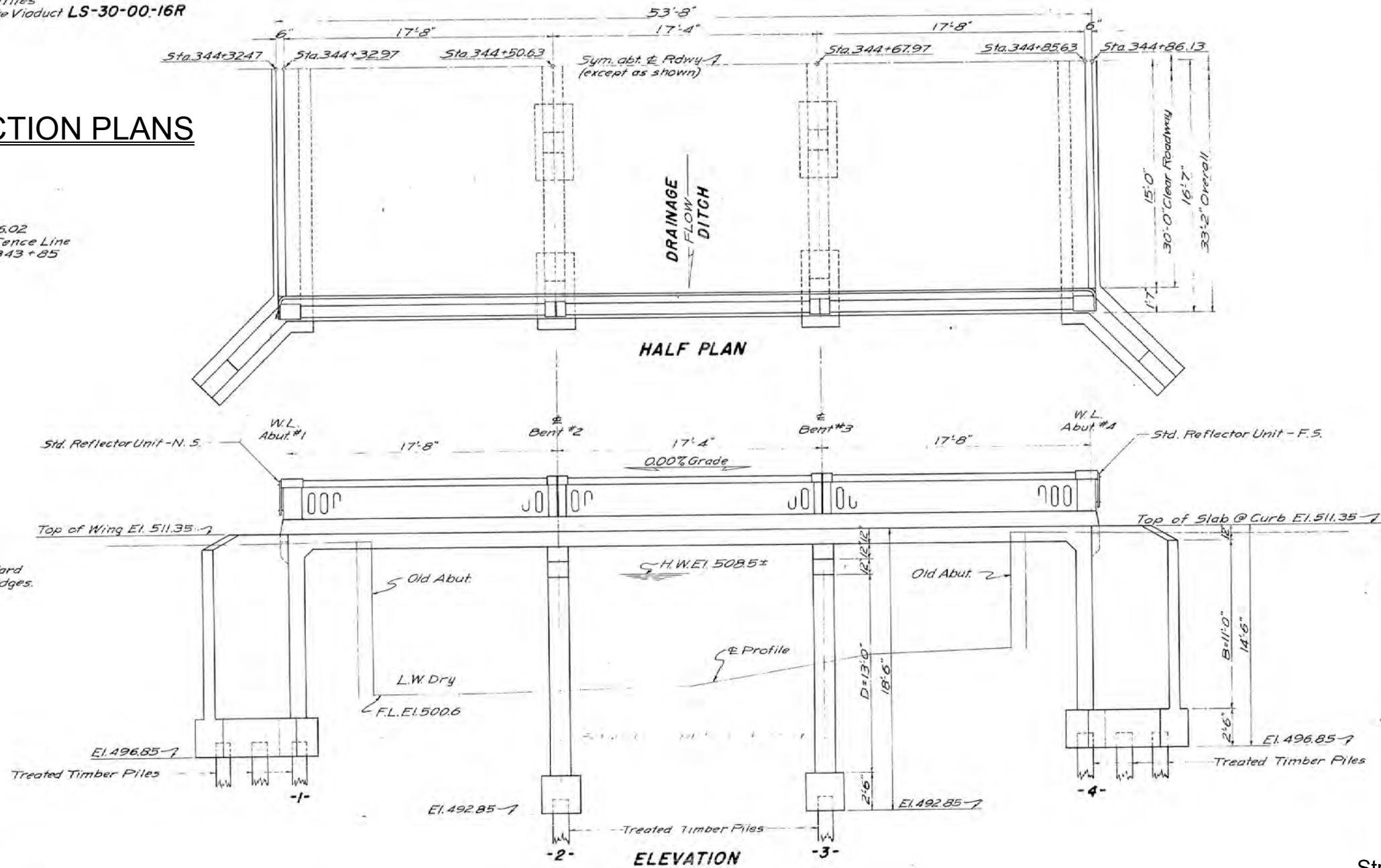
DESIGNED BY
 DRAWN BY
 CHECKED BY
 APPROVED

**-X020-
INDEX OF BRIDGE SHEETS.-**
Sheet No.1-General Drawing and Quantities
Sheet No.2-Details of Reinforced Concrete Viaduct LS-30-00-16R

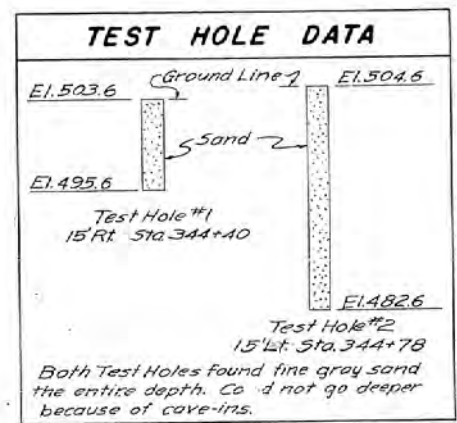
ORIGINAL CONSTRUCTION PLANS

B.M.#26 - E1. 506.02
1" Iron Rod in Fence Line
184' Rt. Sta. 343+85

B.M.#27 - E1. 511.11
Head of Bolt in R.R. Bridge
117' Rt. Sta. 355+04



SPECIFICATION NOTE.-
Use current South Dakota Standard
Specifications for Roads and Bridges.



QUANTITIES

ITEM	Concrete - Cu. Yds.		Reinf. Steel Lbs.	Treated Timber Piles		Excavation - Cu. Yds.		* Incidental Work
	Class "A"	Class "H.R."		φ Test - ea.	Lin. Ft.	Struct.	Unclass.	
Superstr. - 3 Spans	68.1	3.03	6,125					
Substr. - 2 Abuts. #1 & #4	67.6	.46	5,890	1 @ 30	33 @ 25' = 825	200		
Substr. - 2 Bents #2 & #3	26.2	.44	4,890	1 @ 30	15 @ 25' = 375	80		
Totals	161.9	3.93	16,905	φ 2	1200	280		

One 30'-0" Treated Timber Test Pile shall be driven at Bent #2 and Abut. #4 before remaining piles are ordered.
* INCIDENTAL WORK - In place, at Sta. 344+59.3± on E, old 44'-0" Span, 18'-0" Roadway, Reinforced Concrete I-Beam
Viaduct. Break down old superstructure being careful not to injure I-Beams and Gas Pipe Handrail structurally.
Salvaged I-Beams and Gas Pipe Handrail shall be placed neatly on Right-of-Way as directed by the Engineer. Eradicate
old substructure to 1' below ground line except at Abut. #1 and Abut. #4, where old wing walls shall be removed as
necessary for placing new footings. Satisfactory broken concrete shall be used as riprap around wings of
new Abutments. All other broken concrete and materials shall be disposed of as directed by the Engineer.

Structure No. 46-065-100
GENERAL DRAWING AND QUANTITIES
FOR
53'-8" REINF. CONCRETE VIADUCT
30'-0" ROADWAY
OVER DRAINAGE DITCH SEC. 19/30-T127N-R58W
STA. 344+32.47 TO 344+86.13 F143(3)
MARSHALL COUNTY H15-35
SOUTH DAKOTA
STATE HIGHWAY COMMISSION
APRIL 1947 ① of ②

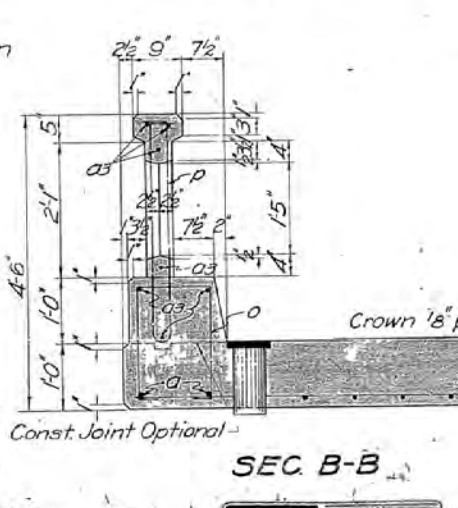
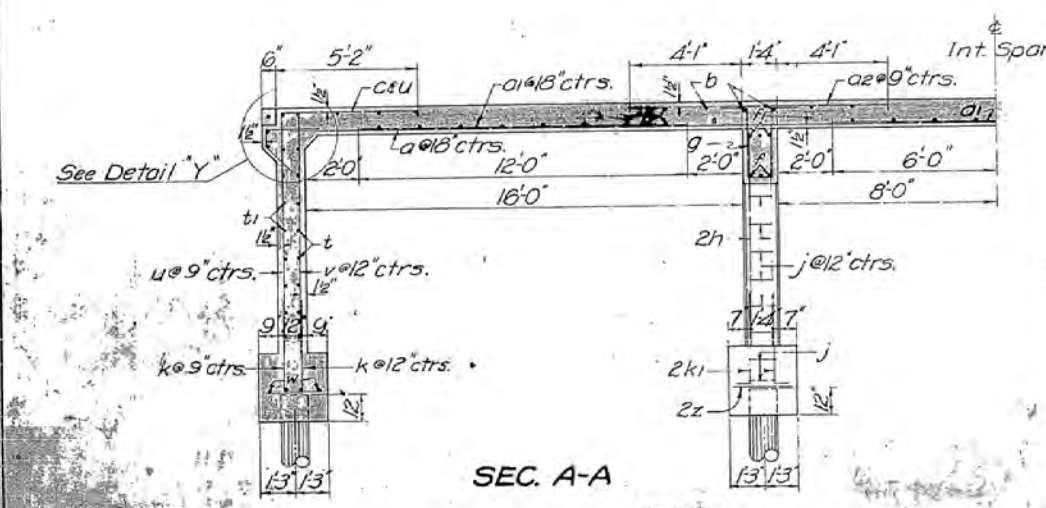
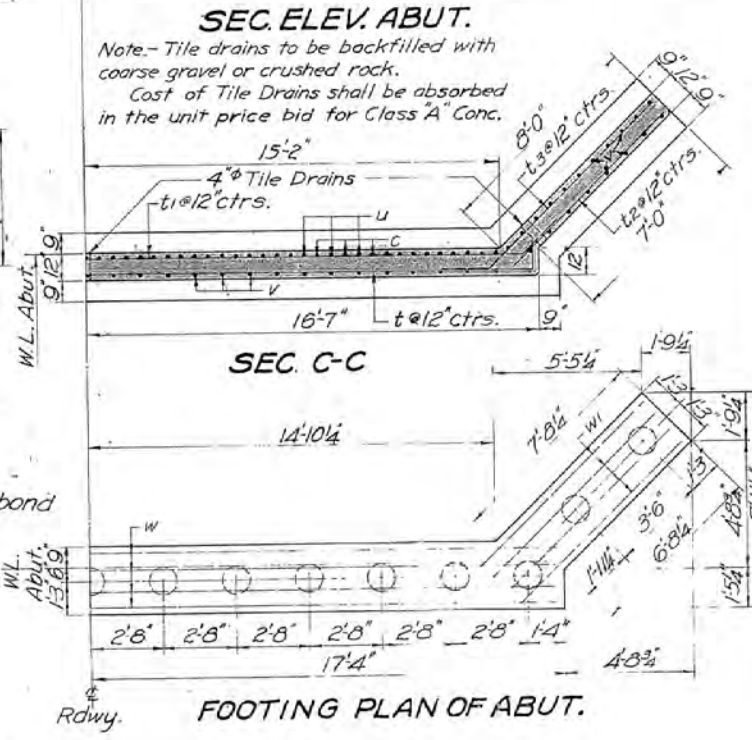
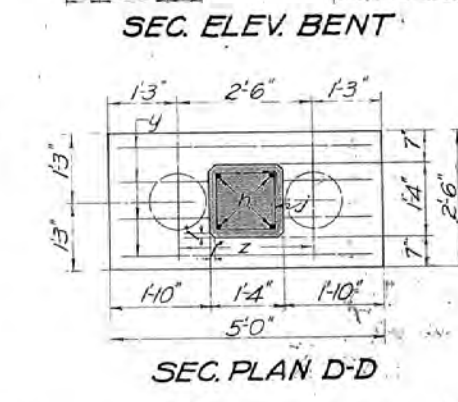
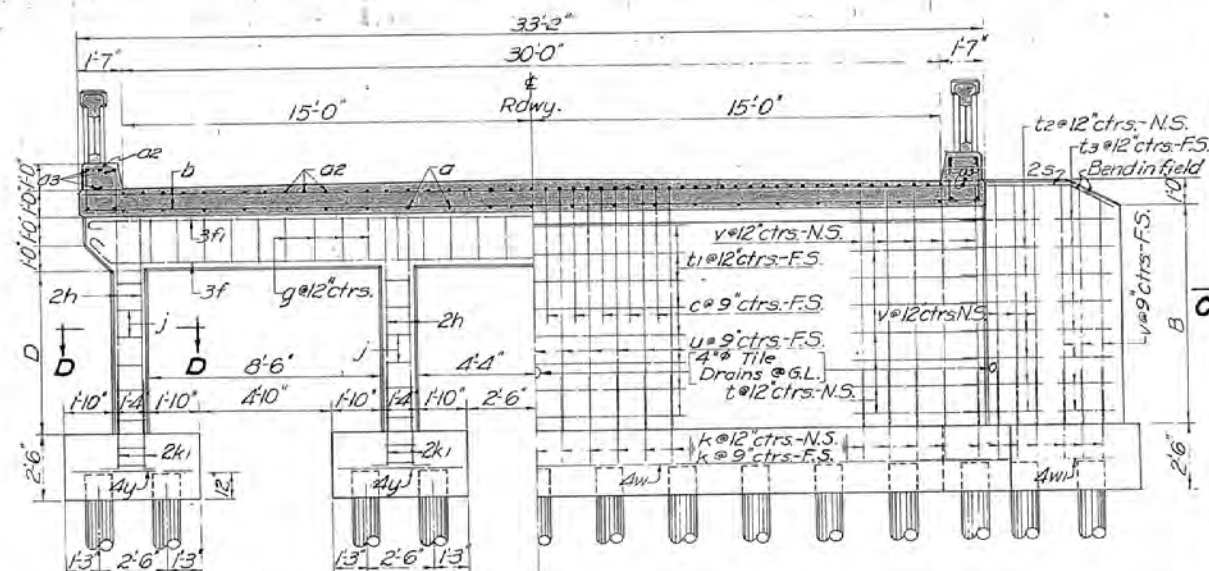
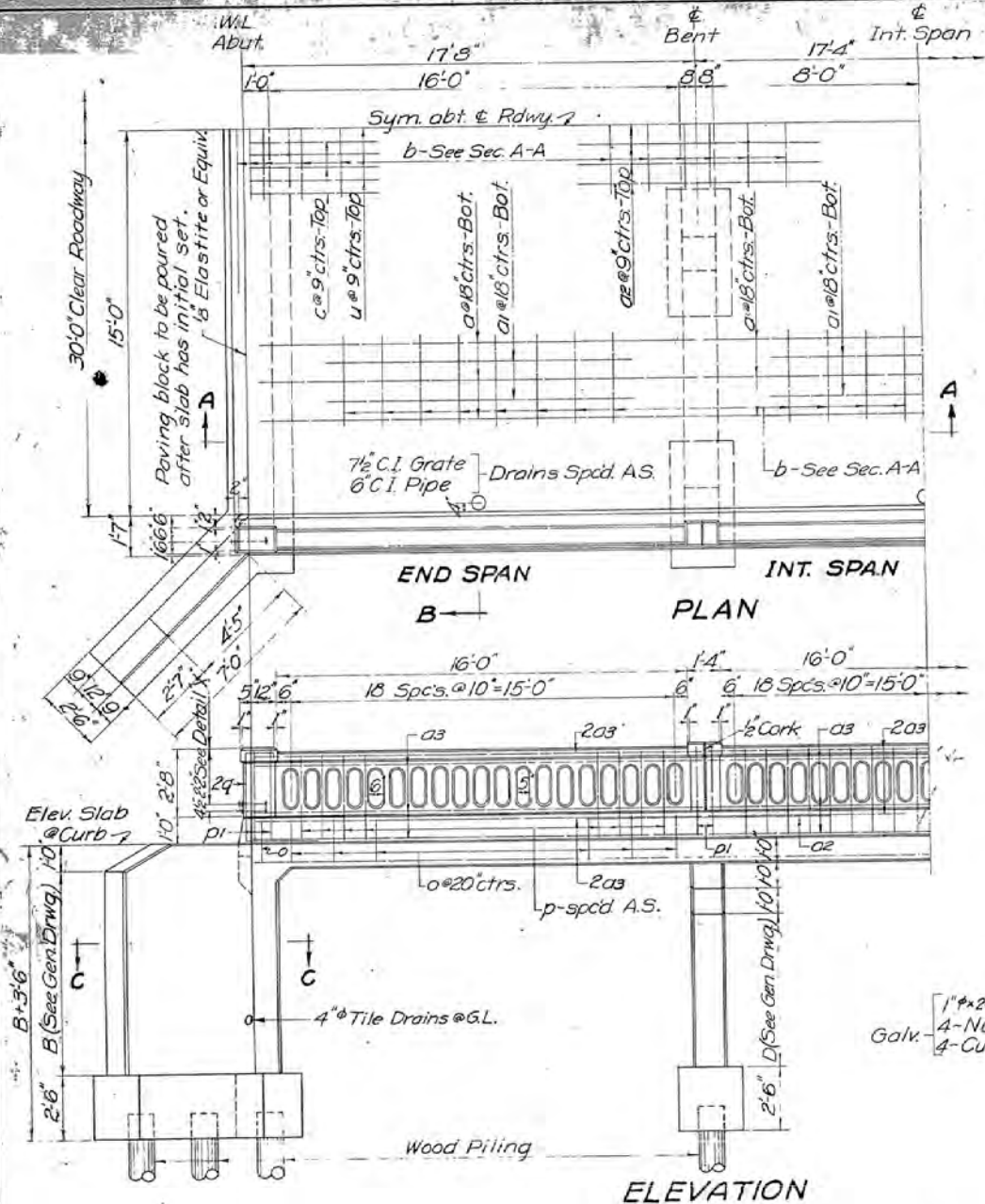
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DRAWN BY S.H.A.
CHECKED BY E.H.D.
APPROVED BY [Signature]
BRIDGE ENGINEER



Re-Steel Rev. 6-16-47

ORIGINAL CONSTRUCTION PLANS

STATE OF SOUTH DAKOTA	PROJECT	SHEET NO.	TOTAL SHEETS
	014-168, 034-168, 045-168, 212-168, 027-168 & 010-168	32	36



REINF. SCHEDULE			
ONE SPAN			
Bending Details			
Mk.	No.	sz	Lqth.
a	25	7/8"	17'-3"
a1	20	7/8"	12'-0"
b	12	1/2"	32'-9"
p	36	1/2"	7'-5"
o	20	1/2"	5'-0"
oa	14	1/2"	17'-3"

ONE BENT			
a2	43	7/8"	9'-6"
b	2	1/2"	32'-9"
f	3	1"	35'-3"
f1	3	1"	34'-6"
g	29	1/2"	8'-0"
h	16	7/8"	D+19"
o	8	3/8"	4'-6"
ki	16	7/8"	6'-0"
pl	4	1/2"	7'-0"
y	16	1/2"	4'-6"
z	8	1/2"	2'-0"

ONE ABUTMENT			
b	5	1/2"	32'-9"
c	40	5/8"	10'-0"
g	4	1/2"	8'-0"
k	112	1/2"	4'-9"
pl	4	1/2"	7'-9"
s	4	1/2"	7'-0"
t	1	1/2"	34'-9"
t1	1	1/2"	35'-0"
t2	1	1/2"	8'-0"
ts	1	1/2"	10'-0"
u	41	1/2"	B+5-9"
v	71	1/2"	B+9"
w	4	1/2"	34'-0"
w1	8	1/2"	8'-6"
n	8	3/8"	2'-0"
d	20	1/2"	4'-0"
o	2	1/2"	5'-0"

*Add 4j bars per ft. of D.
 *Add 1 each of t, a4, and 2 each of t2 & t3 bars per ft. of B.
 *Galv. Bolts
 Dimensions are to center of bars.
 Hooks shall have 5 dia's. clear openings.
 Note: Wood piling shall develop 18 tons per pile.

	Concrete - Cu Yds.		Reinf. Steel-lbs		Piling
	Class A	Var.	Con.	Var.	
Super. 1 Span	22.7	101	2041		
1 Bent	9.7	26	1939	39	See Gen. Draw.
1 Abutment	14.2	1.73	23	1350	145

Notes: - Cost of Expansion Material, G.R. Anchors, and Drains shall be absorbed in the unit price bid for Class A Concrete.
 Guard Rail Anchors, see Detail X, shall be located where cable guard rail joins bridge handrail, See Road Plans.

Structure No. 46-065-100
 DETAILS OF
REINFORCED CONCRETE VIADUCT
 30'-0" ROADWAY 16'-0" SPANS
 SOUTH DAKOTA
 STATE HIGHWAY COMMISSION
 JULY 1938

DESIGNED BY	DRAWN BY	CHECKED BY	APPROVED

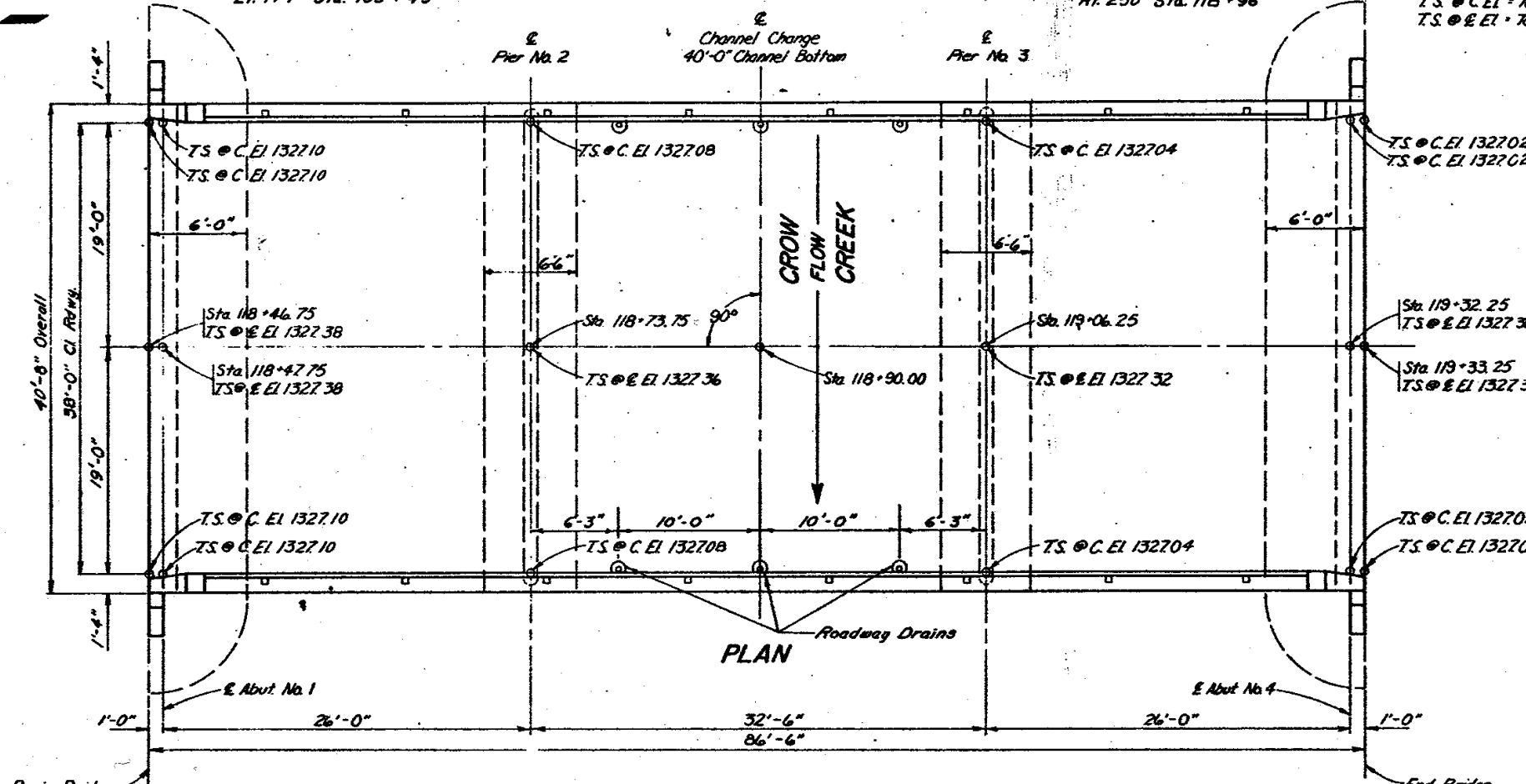


Re-Steel Rev. 5-15-47
 Re-Steel Rev. 6-18-46
 Re-Steel Rev. 2-5-46
 Rev. 11-4-40
 Rev. 10-16-40
 Rev. 3-26-40

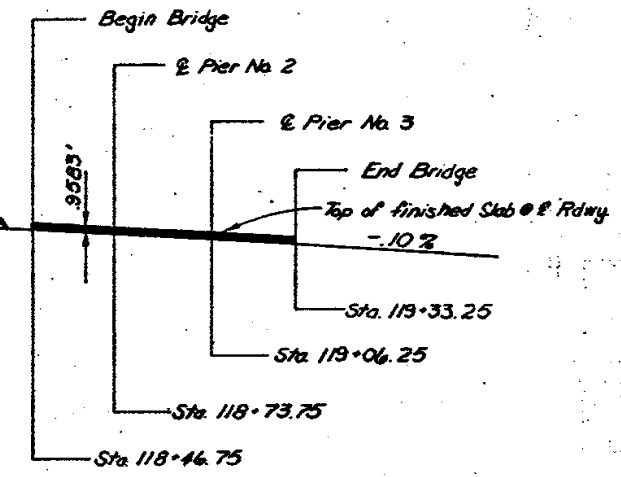
BM # 10a Elev. 1324.67
Steel pin in Fence line
Lt. 174' Sta. 105 + 45

BM # 11a Elev. 1319.50
Steel pin in Fence line
Rt. 250' Sta. 118 + 96

NOTE:
T.S. @ C.E.I. = Top of Slab at Curb Elevation.
T.S. @ E.E.I. = Top of Slab at Centerline Roadway Elevation.



PLAN

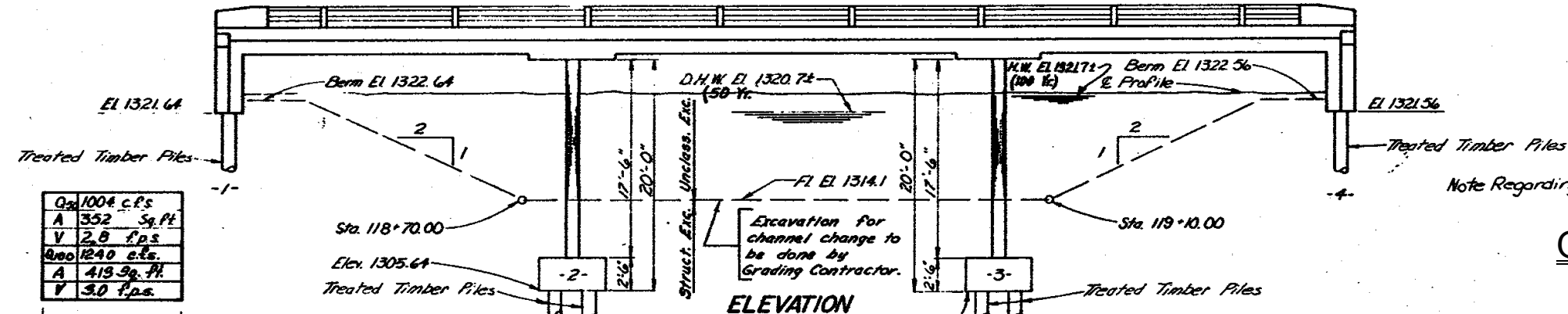


VERTICAL GRADE

INDEX OF BRIDGE SHEETS

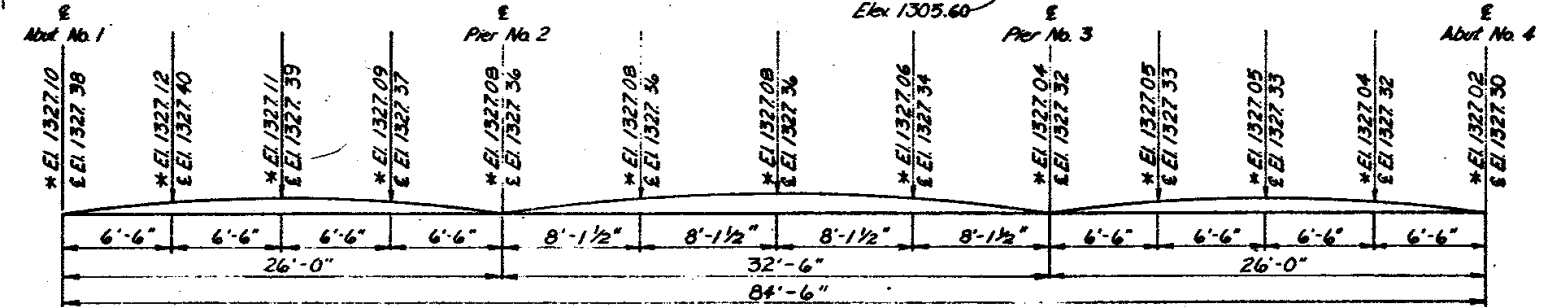
- Sheet No. 1 - General Drawing
- Sheet No. 2 - Estimate of Structure Quantities and Notes
- Sheet No. 3 - Subsurface Investigations
- Sheet No. 4 - Superstructure Details
- Sheet No. 5 - Abutment Details
- Sheet No. 6 - Details of Piers No. 2 & 3
- Sheet No. 7 - Type RT-4 Steel Railing and Curb Details
- Sheet No. 8 - End Block Details
- Sheet No. 9 - Details of Bridge End Backfill (Plan 'A')
- Sheet No. 10 - Standard Plates Nos 301 and 303.1
- Sheet No. 11 - Standard Plate 305
- Sheet No. 12 - Details of Approach Slab Adjacent to Bridge
- Sheet No. 13 - Approach Slab Joint Details
- Sheet No. 14 - Details of Miscellaneous Structures No. 2
- Sheet No. 15 - Details of Miscellaneous Structures No. 3
- Sheet No. 16 - Details of Miscellaneous Structures No. 4
- Sheet No. 17 - Drop Inlet and Pipe Installation Sheet

Note Regarding Incidental Work - See Sheet No. 2A of 17



ELEVATION

Q ₂	1004 c.f.s.
A	352 Sq. Ft.
V	2.8 f.p.s.
Q ₁₀₀	1240 c.f.s.
A	419 Sq. Ft.
V	3.0 f.p.s.



CURB AND ELEVATIONS

Elevations indicated with * are Top of Finished Slab at curb and with E are Top of Finished Slab at Centerline of Roadway. Camber for Dead Load Deflection Plus Plastic Flow, shown on sheet No. 4 of Bridge Plans, have been included in the elevations shown above.

ORIGINAL CONSTRUCTION PLANS

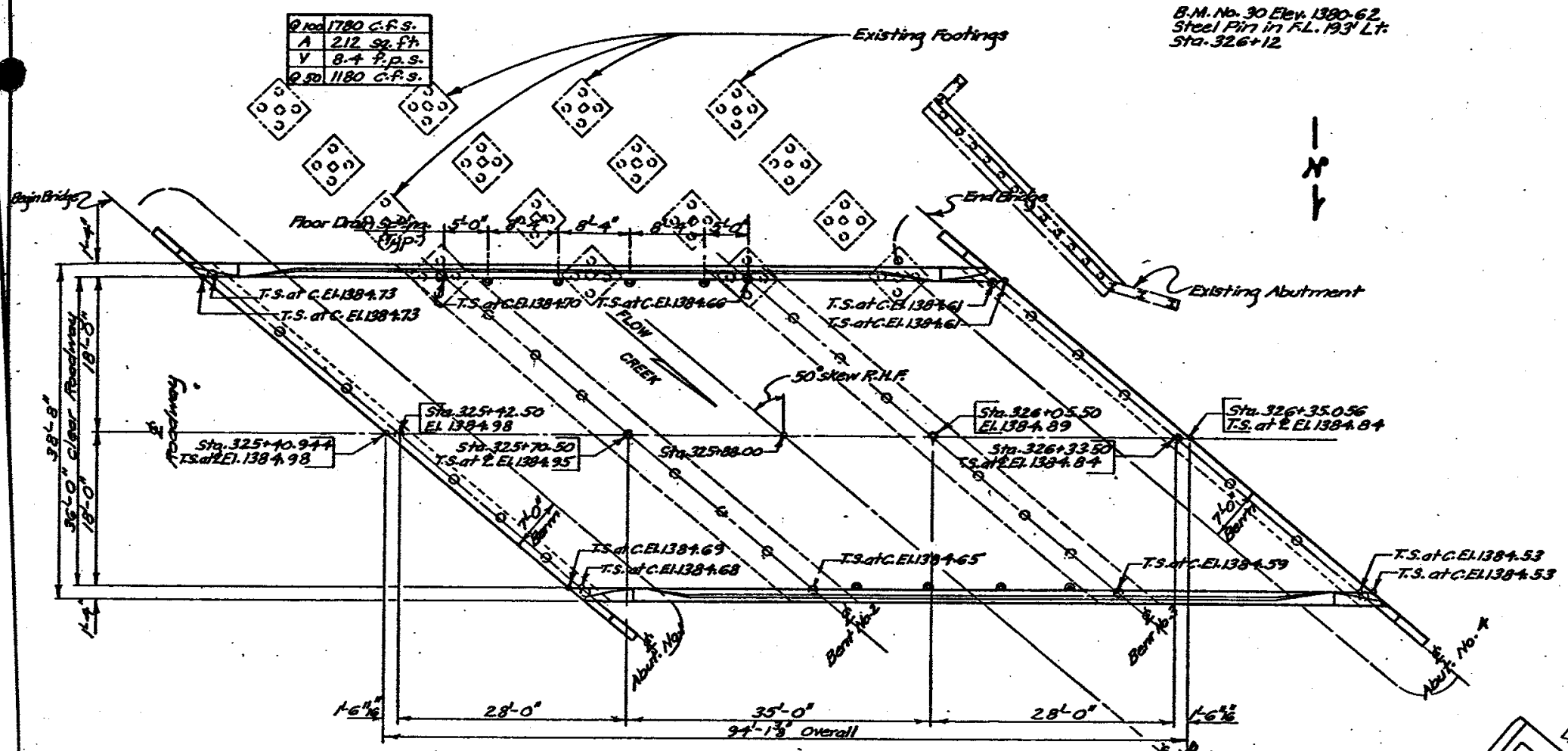
GENERAL DRAWING
FOR
86'-6" CONTINUOUS CONCRETE BRIDGE
38'-0" ROADWAY
OVER CROW CREEK SEC. 2 - T126N - R58W
STA. 118+46.75 TO 119+33.25 TOS 3027(1) 221 &
STR. NO. 46-110-123 RS 3027(1) 221

MARSHALL COUNTY
SOUTH DAKOTA HS20-44
DEPARTMENT OF HIGHWAYS
OCTOBER, 1973 (1) OF (17)

DESIGNED BY M.K.S.	DRAWN BY L.P.O.	CHECKED BY E.J.J.	APPROVED BRIDGE ENGINEER
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PLANS BY CLARK ENGINEERING CO.

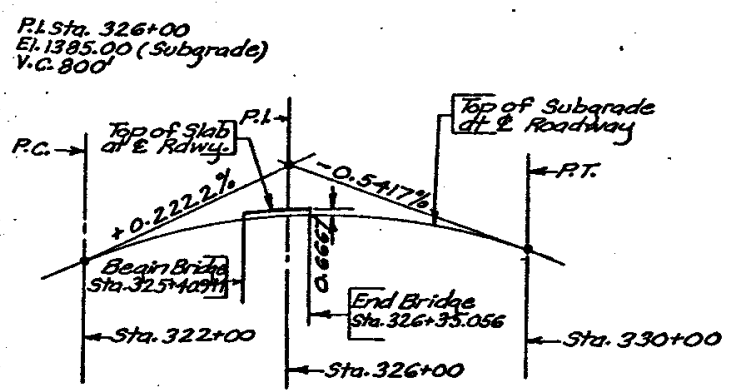
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INDEX OF BRIDGE SHEETS-
- Sheet No. 1 - General Drawing
 - Sheet No. 2 - Estimate of Structure Quantities and Notes
 - Sheet No. 3 - Subsurface Investigations and Piling Layout
 - Sheet No. 4 - Details of Abut. No. 1
 - Sheet No. 5 - Details of Abut. No. 4
 - Sheet No. 6 - Bent Details
 - Sheet No. 7 - Superstructure Details
 - Sheet No. 8 - End Block and Barrier Curb Details
 - Sheet No. 9 - Details of Bridge End Backfill
 - Sheet No. 10 - Standard Plates No. 305 and 308



ORIGINAL CONSTRUCTION PLANS

NOTE:
T.S. at C.E.L. = Top of Slab at centerline Elevation.
T.S. at C.E.L. = Top of Slab at Curb Elevation.

PLAN

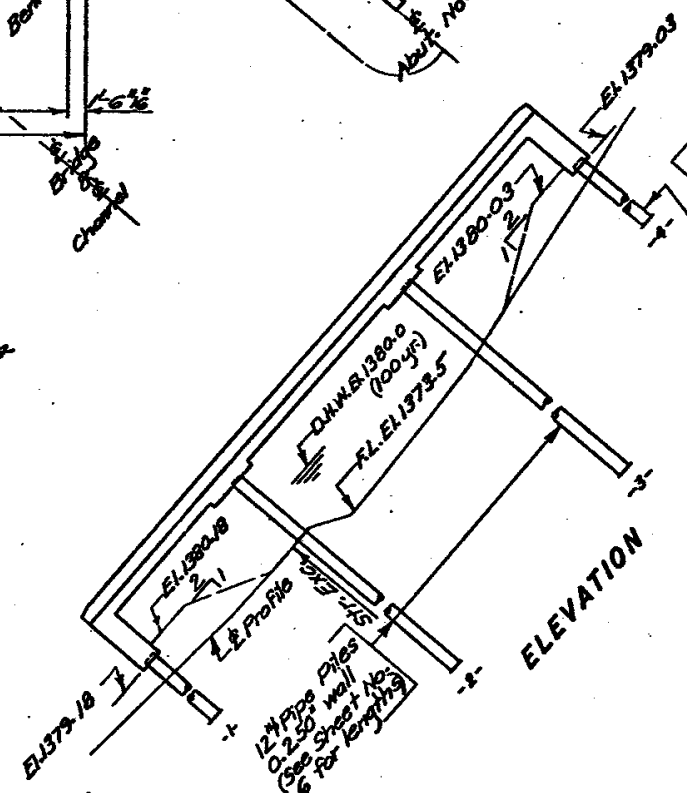


VERTICAL CURVE DATA

Abut. No. 1	Bent No. 2	Bent No. 3	Abut. No. 4
*EL. 1384.750	*EL. 1384.684	*EL. 1384.684	*EL. 1384.979
*EL. 1384.684	*EL. 1384.727	*EL. 1384.727	*EL. 1384.976
*EL. 1384.680	*EL. 1384.722	*EL. 1384.722	*EL. 1384.969
*EL. 1384.671	*EL. 1384.712	*EL. 1384.712	*EL. 1384.957
*EL. 1384.659	*EL. 1384.702	*EL. 1384.702	*EL. 1384.946
*EL. 1384.676	*EL. 1384.694	*EL. 1384.694	*EL. 1384.936
*EL. 1384.634	*EL. 1384.685	*EL. 1384.685	*EL. 1384.926
*EL. 1384.622	*EL. 1384.672	*EL. 1384.672	*EL. 1384.910
*EL. 1384.604	*EL. 1384.657	*EL. 1384.657	*EL. 1384.894
*EL. 1384.587	*EL. 1384.649	*EL. 1384.649	*EL. 1384.884
*EL. 1384.576	*EL. 1384.641	*EL. 1384.641	*EL. 1384.875
*EL. 1384.565	*EL. 1384.629	*EL. 1384.629	*EL. 1384.861
*EL. 1384.550	*EL. 1384.613	*EL. 1384.613	*EL. 1384.847
*EL. 1384.531	*EL. 1384.597	*EL. 1384.597	*EL. 1384.831

CURB & E ELEVATIONS

Elevations indicated with * are top of finished slab at left curb, and with E are top of slab at centerline, and with A are top of finished slab at right curb. Camber for Dead Load Deflection Plus Plastic Flow shown on Sheet No. 7 of 10 of Bridge Plans have been included in the elevations shown above.

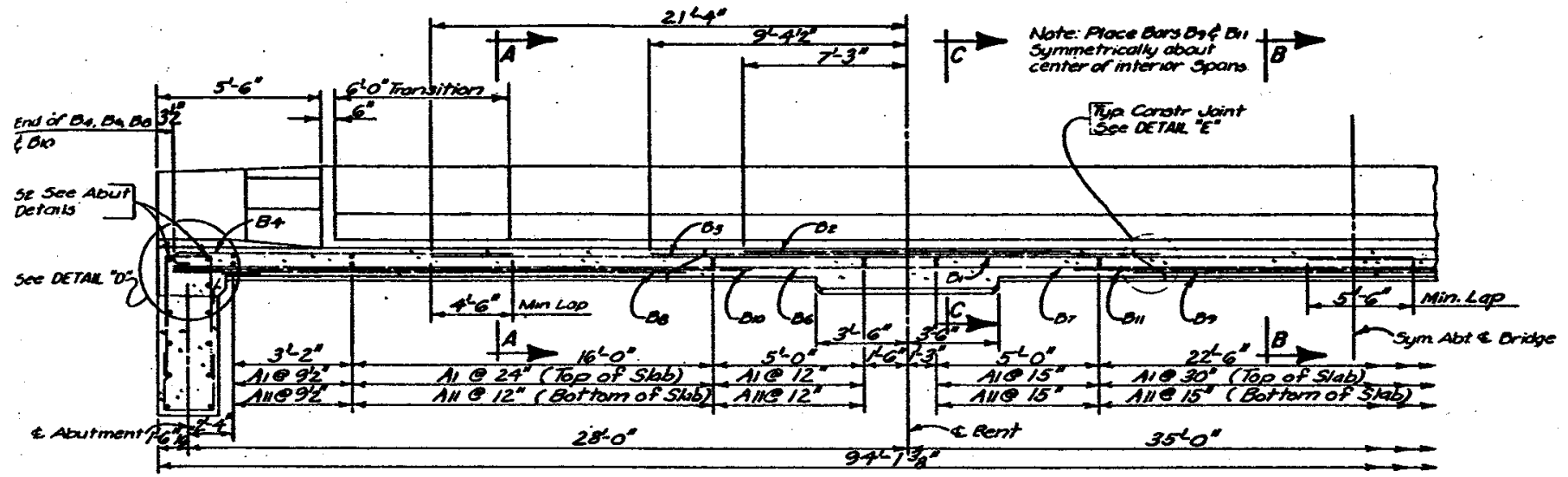


ELEVATION

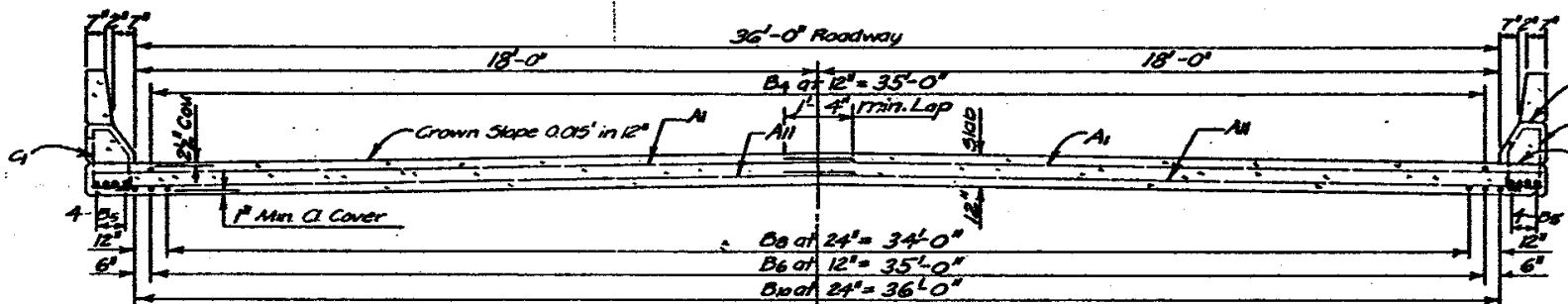
GENERAL DRAWING
FOR
94'-1 3/8" CONTINUOUS CONCRETE BRIDGE
36'-0" ROADWAY 50° SKEW R.H.F.
OVER CREEK SEC. 29/32-T125N-R58W
STA. 325+40.944 TO 326+35.056 RS 3027-213
STR. NO. 46-079-230 HS 20-44
(8 ALT.)
MARSHALL COUNTY
S. D. DEPT. OF TRANSPORTATION
DIVISION OF HIGHWAYS
FEB. 1980 ① OF ⑩
SHEET _____ OF _____ SHEETS

PLANS BY:
BRIDGE PROGRAM, S.DAK. DIV. OF HWYS.

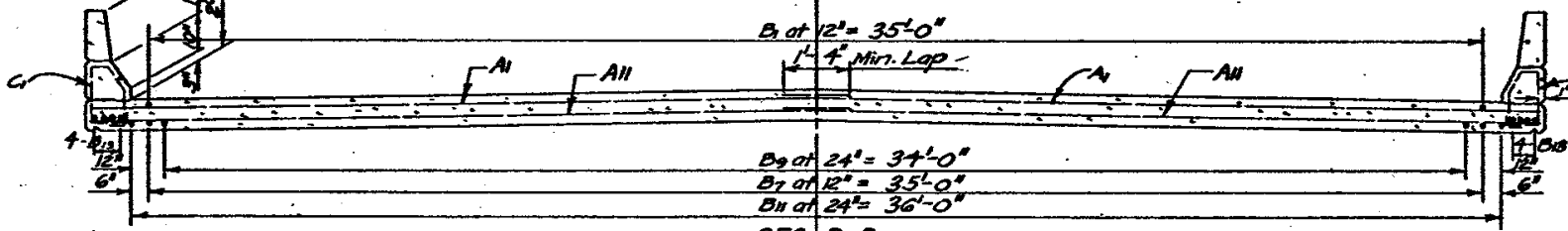
DESIGNED BY	DRAWN BY	CHECKED BY	APPROVED
	W.C.P.	L.M.	Herbert C. Wilson



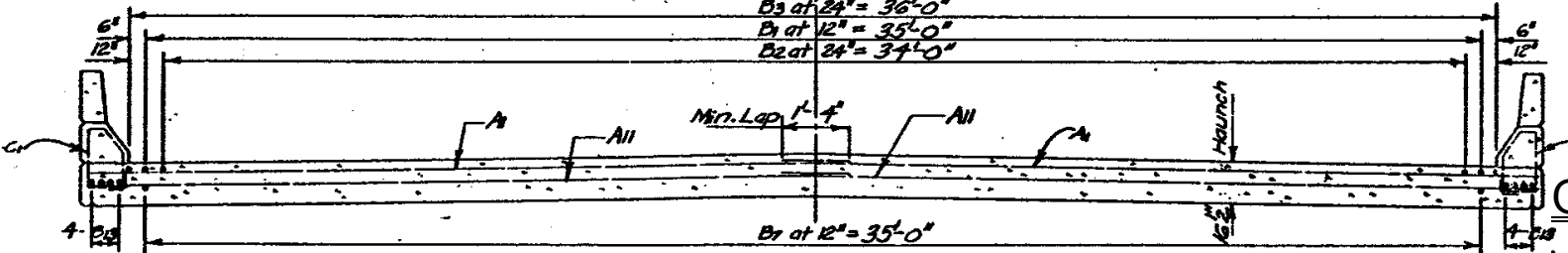
HALF LONGITUDINAL SECTIONAL VIEW



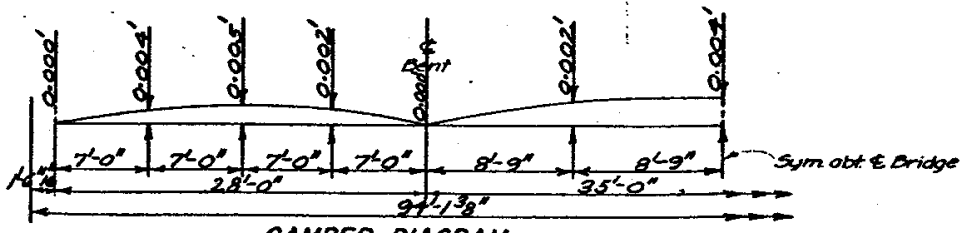
SEC. A-A



SEC. B-B

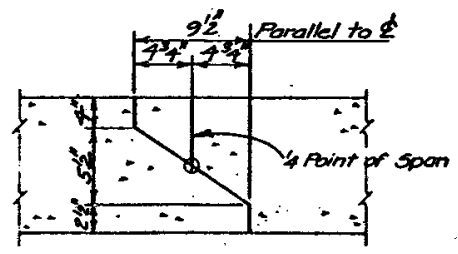


SEC. C-C

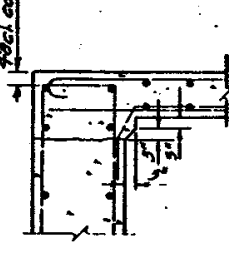


CAMBER DIAGRAM

Camber is calculated for dead load deflection plus plastic flow and shall be added to the proposed grade elevations at the respective stations to establish the elevations of the top of the finished roadway slab.



DETAIL "E"



DETAIL "D"

Dimensions perpendicular to ϕ Abutment

REINFORCING SCHEDULE				
BAR	No	Size	Length	Type
A ₁	108	5	31'-0"	STR
A ₂	(See Bar Details)			
B ₁	72	10	41'-6"	STR
B ₂	36	10	14'-6"	STR
B ₃	38	9	18'-9"	STR
B ₄	72	9	13'-9"	1A
B ₅	16	5	29'-4"	STR
B ₆	72	11	29'-3"	
B ₇	36	11	35'-0"	
B ₈	36	10	20'-3"	
B ₉	18	10	14'-0"	
B ₁₀	38	10	21'-6"	
B ₁₁	19	10	20'-6"	
B ₁₂	24	5	35'-10"	
B ₁₃	8	5	35'-0"	
B ₁₅	12	5	14'-3"	
B ₁₆	4	4	42'-4"	STR
B ₁₇	8	4	7'-7"	19A
B ₁₈	8	4	2'-6"	STR
B ₁₉	12	8	8'-1"	19B
B ₂₀	8	4	47'-9"	STR
B ₂₁	12	6	3'-5"	17A
B ₂₂	12	5	2'-3"	STR
C ₁	170	5	6'-3"	T2A
C ₂	142	5	5'-1"	S11
C ₃	4	4	6'-7"	T1
C ₄	4	4	6'-10"	T1
C ₅	12	7	7'-1"	T1
C ₆	4	4	7'-4"	T1
C ₇	4	4	7'-7"	T1
C ₈	4	5	7'-9"	T1
C ₉	4	6	6'-5"	T7
C ₁₀	4	6	5'-5"	17
C ₁₁	4	6	5'-4"	17
C ₁₂	4	6	5'-1"	17
C ₁₃	4	5	5'-5"	17
C ₁₄	4	5	5'-4"	17
C ₁₅	4	5	5'-1"	17
A ₁₁	158	5	31'-0"	STR

Bend in field where necessary to fit.

NOTE: All dimensions are out to out of bars.

ESTIMATED QUANTITIES		
ITEM	UNIT	QUANTITY
Class A Concrete, Bridge	Cu. Yd.	163.6
Reinforcement Conc. Masonry	Lb.	36,091
Epoxy coated Reinforcing Steel	Lb.	2,562.6
Structural Steel	L.S.	LUMP SUM

All A₁, B₁, B₂, B₃, B₄, C₁, C₂, C₃, C₄, C₅, C₆, C₇, C₈, C₉, C₁₀, C₁₁ & C₁₂ bars are to be epoxy coated.

For informational purposes the estimated weight of the Structural Steel is 81 pounds.

ORIGINAL CONSTRUCTION PLANS SUPERSTRUCTURE DETAILS

FOR

94'-1 3/8" CONTINUOUS CONCRETE BRIDGE

36'-0" ROADWAY 50° SKEWR.H.F.

OVER CREEK SEC. 29/32-T125 N-R56W

STA. 325+40.944 TO 326+35.056 RS3027-213

STR. NO. 46-079-230 HS20-44

MARSHALL COUNTY (8 ALT.)

S. D. DEPT. OF TRANSPORTATION

DIVISION OF HIGHWAYS

APRIL 1980 (7) OF (10)

DESIGNED BY	DRAWN BY	CHECKED BY	APPROVED
	AJK	OCB	<i>Robert C. Wilson</i>
	W.C.R.	Z.P.	BRIDGE ENGINEER